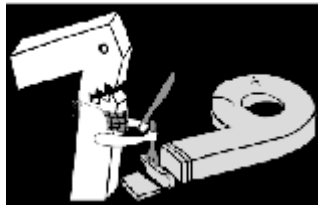
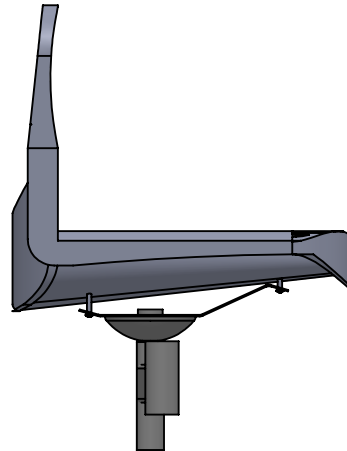
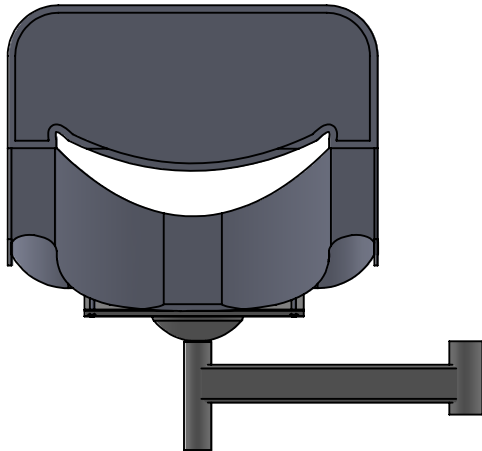


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	Chair_lower_body	Lower half of plastic chair body	PP Copolymer	1
2	Top_Of_Chair_2 (1)	Upper half of plastic chair body	PP Copolymer	1
3	Bottom assembly	Joins chair to desk	AISI 1020 Steel	1
3.1	Chair bottom part	Metal swivel arm joining chair to desk	AISI 1020 Steel	1
3.2	Chair plate	Four-corner plate shaped to hold chair	AISI 1020 Steel	1
3.3	Connecting bolt	Central bolt on which chair can rotate	AISI 1020 Steel	1
3.4	SCREW	Connect bottom assembly	AISI 1020 Steel	4



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		Tolerances are defined according to ANSI B4.2 metric series fits	CHECKED		
			ENG APPR.		
			MFG APPR.		
			Q.A.		
			COMMENTS:		
		MATERIAL Various			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

Seven8Nine, Inc.

TITLE:

**Hudson 208 Chair
Complete Assembly**

SIZE
A

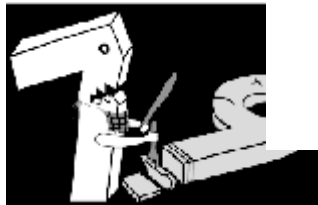
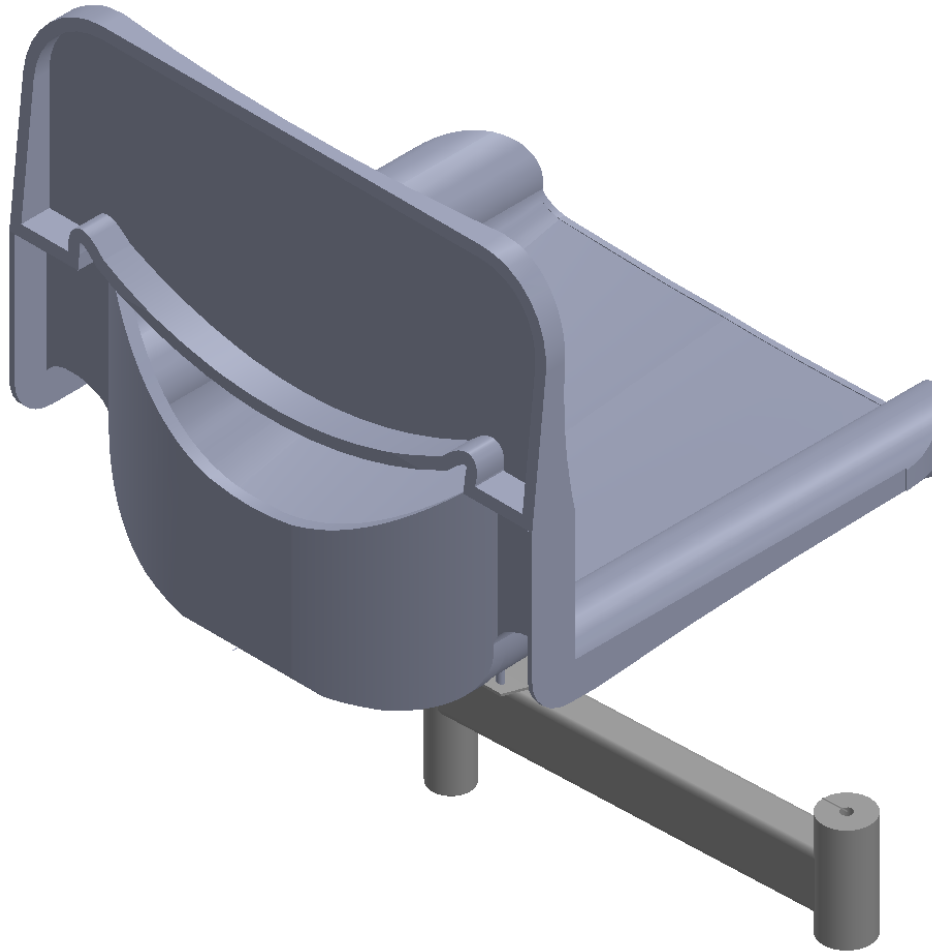
DWG. NO.

REV
1

SCALE: 1:10

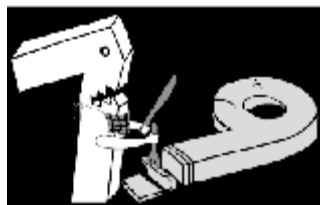
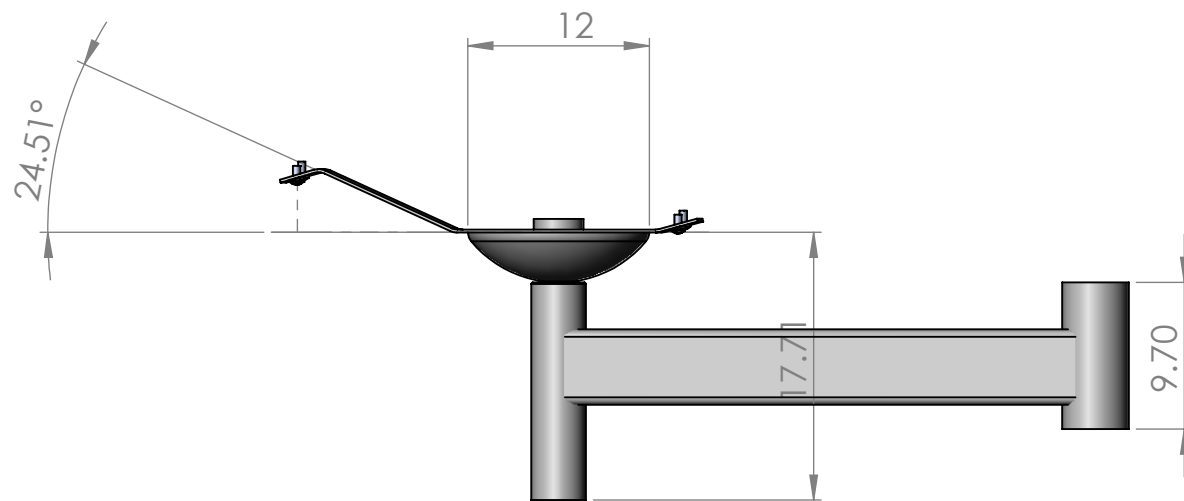
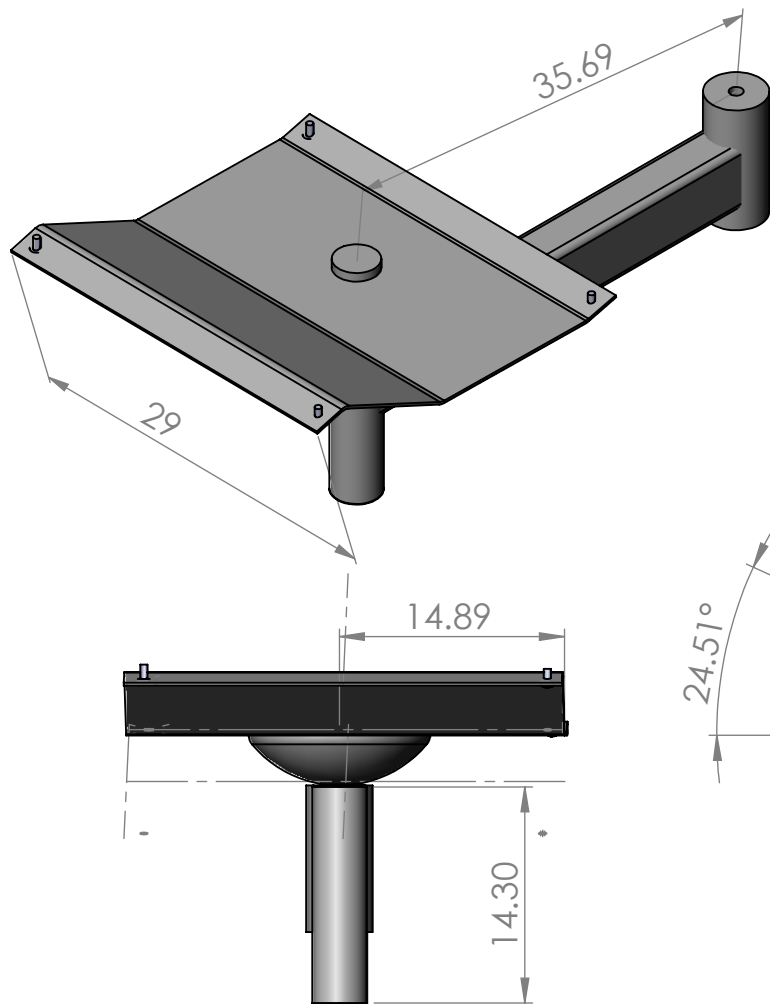
WEIGHT:

SHEET 1 OF 9



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		DIMENSIONS ARE IN CM		DRAWN		TITLE:	
		Tolerances are defined according to ANSI B4.2 metric series fits		CHECKED		Hudson 208 Chair Assembly - Isometric	
				ENG APPR.		SIZE	DWG. NO.
				MFG APPR.		A	
				Q.A.		REV	
				COMMENTS:		1	
		MATERIAL Various					
		FINISH					
NEXT ASSY	USED ON						
APPLICATION		DO NOT SCALE DRAWING		SCALE: 1:10 WEIGHT: SHEET 2 OF 9			



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN CM	DRAWN		
		Tolerances are defined according to ANSI B4.2 metric series fits	CHECKED		
			ENG APPR.		
			MFG APPR.		
			Q.A.		
		MATERIAL AISI 1020 Steel	COMMENTS:		
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

Seven8Nine, Inc.

TITLE:

Bottom assembly

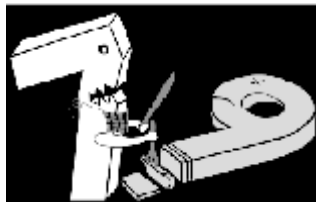
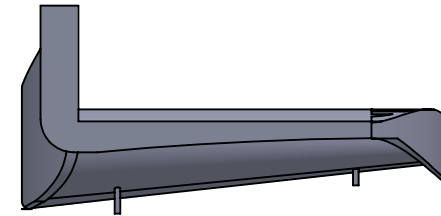
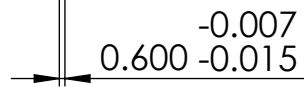
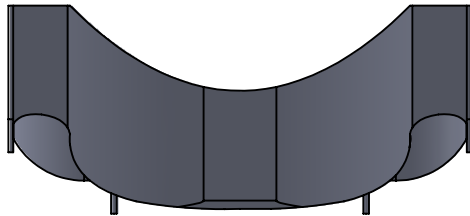
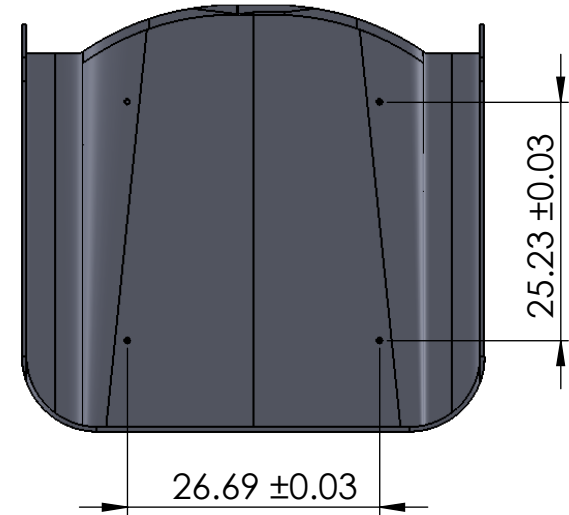
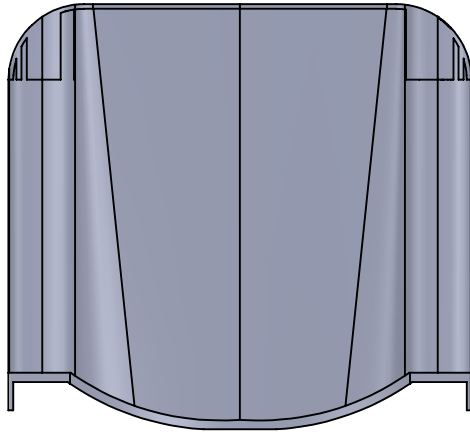
SIZE
A

DWG. NO.

REV
1

SCALE: 1:10 WEIGHT:

SHEET 3 OF 9



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN CM	DRAWN		
		Tolerances are defined according to ANSI B4.2 metric series fits	CHECKED		
			ENG APPR.		
			MFG APPR.		
			Q.A.		
			COMMENTS:		
		MATERIAL			
		PP Copolymer			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

Seven8Nine, Inc.

TITLE:

Chair Lower Body

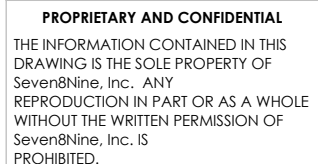
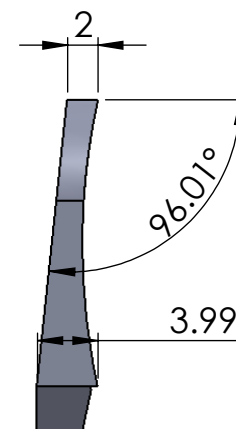
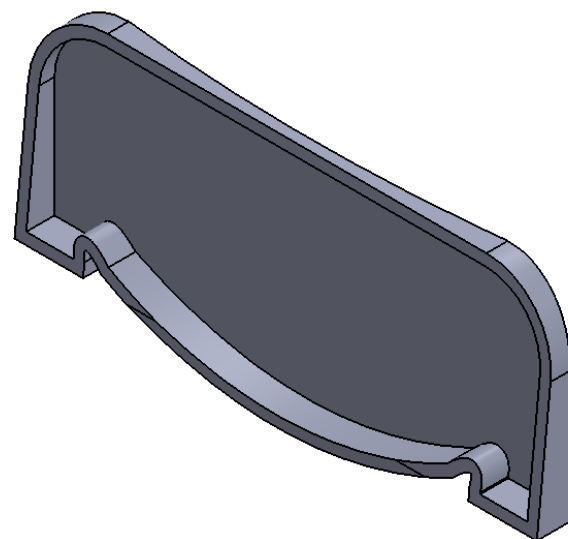
SIZE
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DWG. NO.

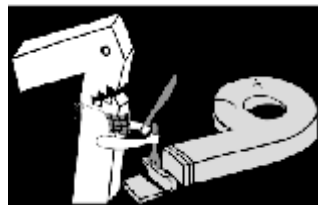
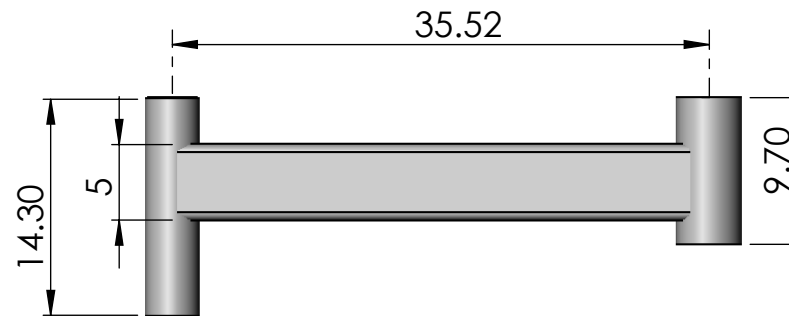
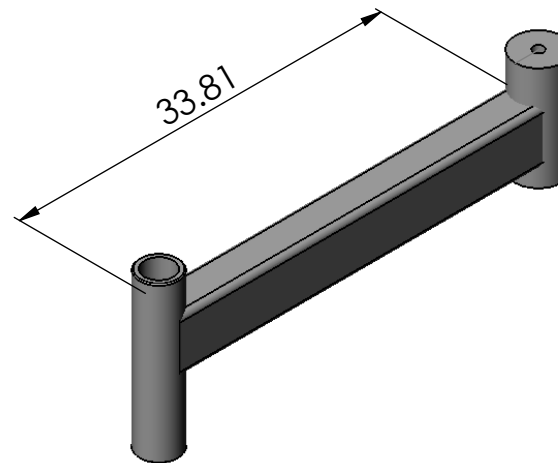
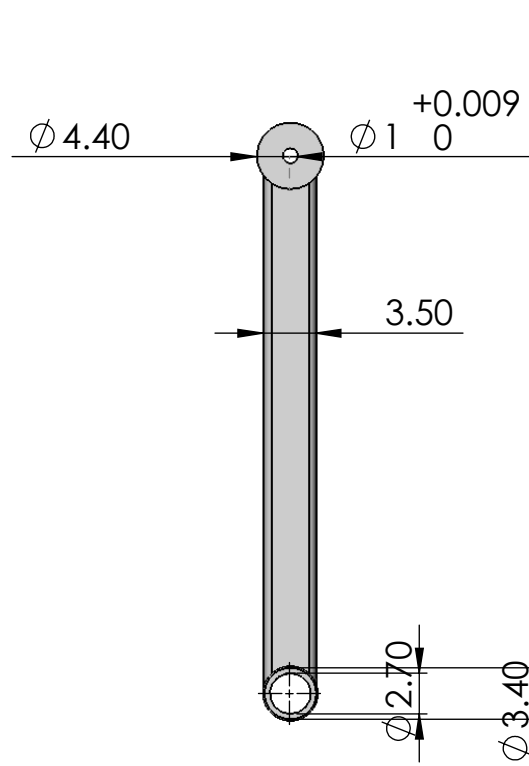
REV
1

SCALE: 1:10 WEIGHT:

SHEET 4 OF 9



		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Seven8Nine, Inc.		
		DIMENSIONS ARE IN CM	DRAWN			TITLE: Chair upper body		
		Tolerances are defined according to ANSI B4.2 metric series fits	CHECKED					
			ENG APPR.					
			MFG APPR.					
			Q.A.					
		MATERIAL PP Copolymer	COMMENTS:			SIZE	DWG. NO.	REV
NEXT ASSY	USED ON	FINISH				A		1
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5	WEIGHT:	SHEET 5 OF 9



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		DIMENSIONS ARE IN CM	DRAWN		
		Tolerances are defined according to ANSI B4.2 metric series fits	CHECKED		
			ENG APPR.		
			MFG APPR.		
			Q.A.		
			COMMENTS:		
		MATERIAL AISI 1020 Steel			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

Seven8Nine, Inc.

TITLE:

Chair arm

SIZE
A

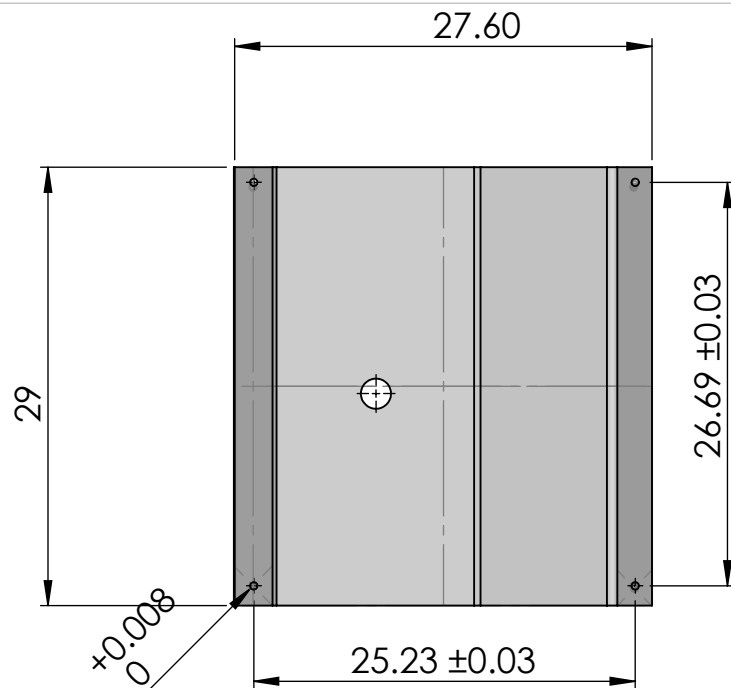
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REV
1

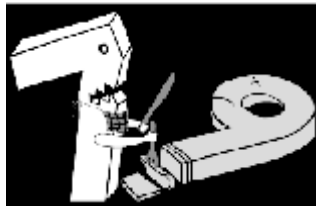
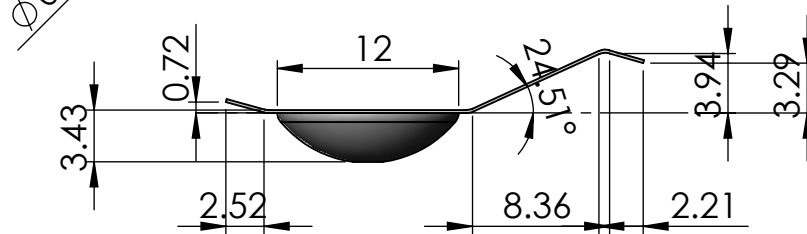
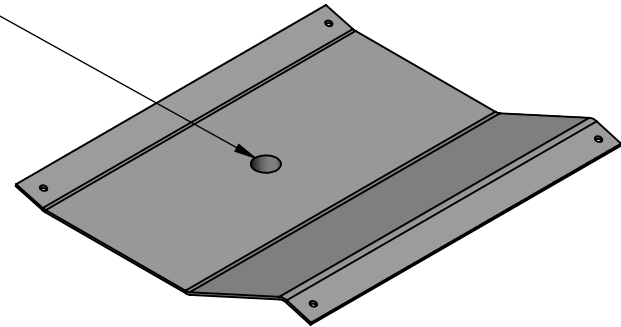
SCALE: 1:5

WEIGHT:

SHEET 6 OF 9



R1 $\begin{smallmatrix} +0.009 \\ 0 \end{smallmatrix}$



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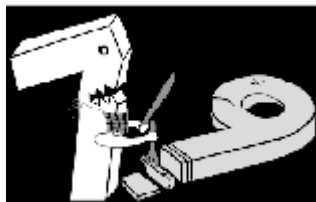
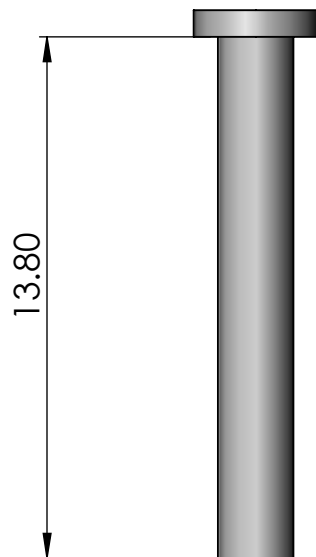
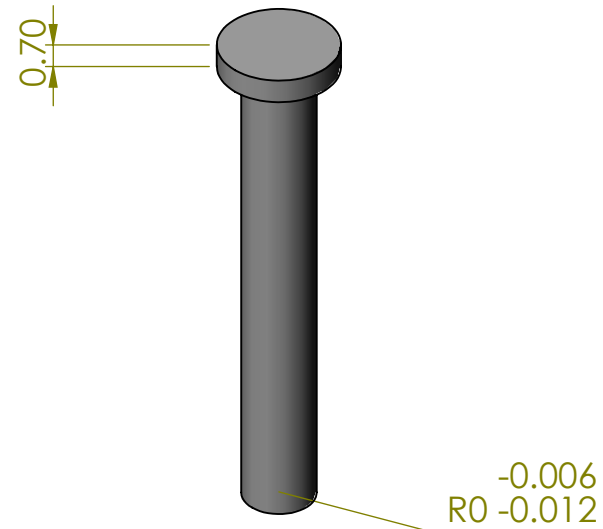
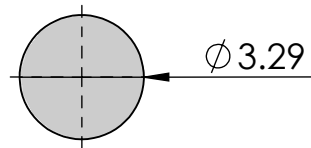
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN CM	DRAWN		
		Tolerances are defined according to ANSI B4.2 metric series fits	CHECKED		
			ENG APPR.		
			MFG APPR.		
			Q.A.		
			COMMENTS:		
		MATERIAL AISI 1020 Steel			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

Seven8Nine, Inc.

TITLE:

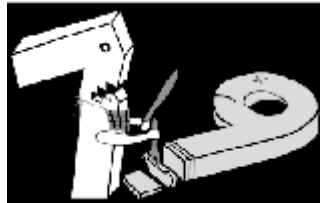
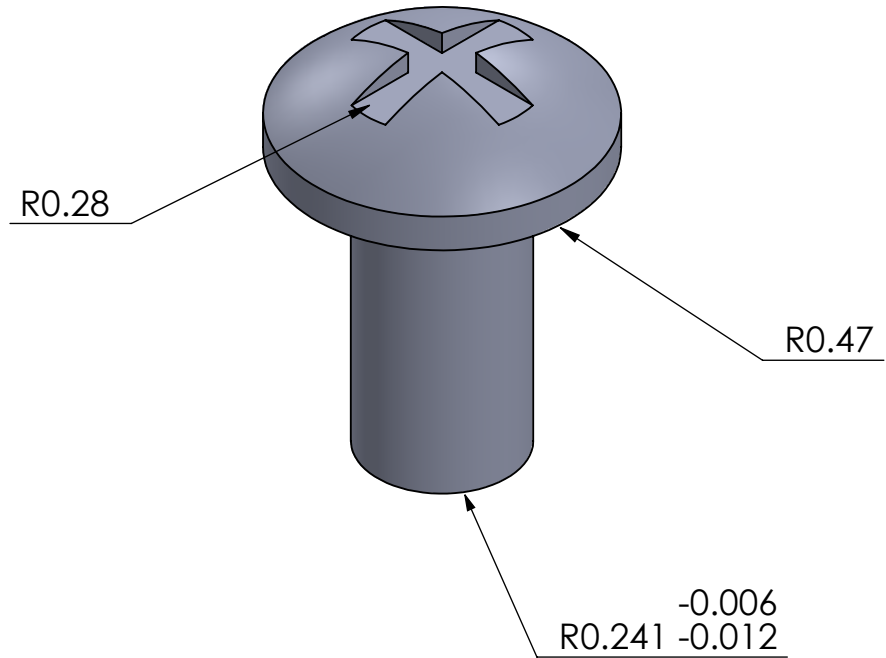
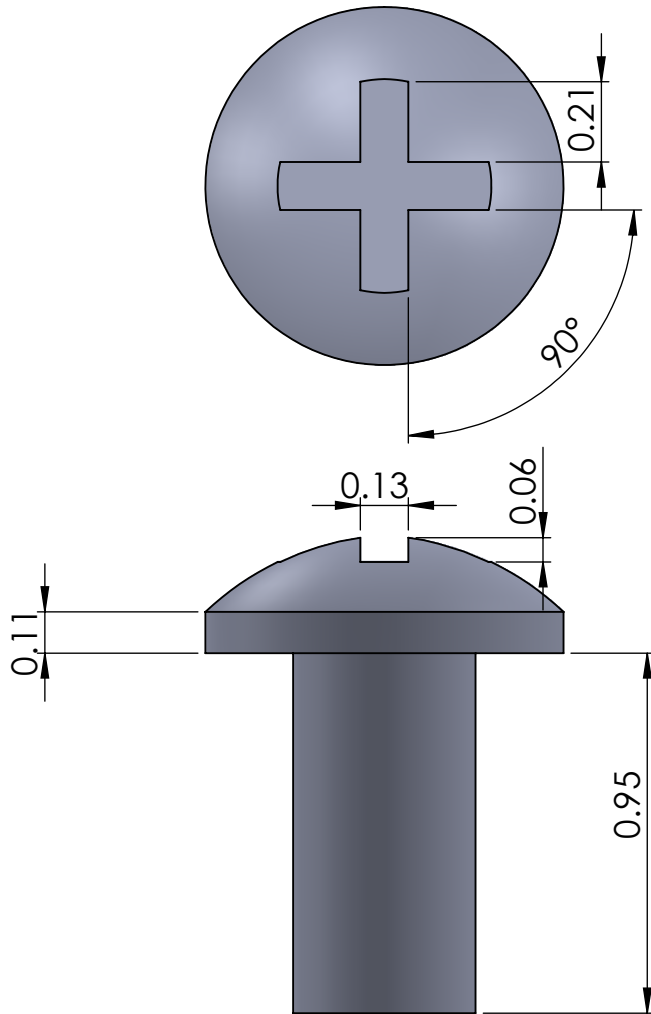
Bottom plate

SIZE	DWG. NO.	REV
A		1
SCALE: 1:5	WEIGHT:	SHEET 7 OF 9



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		DIMENSIONS ARE IN CM		DRAWN		TITLE:	
		Tolerances are defined according to ANSI B4.2 metric series fits		CHECKED		Connecting Bolt	
				ENG APPR.			
				MFG APPR.			
				Q.A.			
		MATERIAL		COMMENTS:		SIZE	DWG. NO.
		AISI 1020 Steel				A	
		FINISH					REV
							1
NEXT ASSY	USED ON	DO NOT SCALE DRAWING				SCALE: 1:2	WEIGHT:
APPLICATION						SHEET 8 OF 9	



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Seven8Nine, Inc.		
		DIMENSIONS ARE IN CM	DRAWN			TITLE: Screw		
		Tolerances are defined according to ANSI B4.2 metric series fits	CHECKED					
			ENG APPR.					
			MFG APPR.					
			Q.A.					
			COMMENTS:			SIZE A		
		MATERIAL AISI 1020 Steel						
		FINISH						REV 1
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 5:1		WEIGHT:
								SHEET 9 OF 9