VALIDATION PLAN

# VALIDATION OF ***PRODUCT\_A*** TOOL ***#1234*** IN MOULDING CELL ***AB***

This is a Validation Plan that stipulates the pre-agreed requirements to validate PRODUCT\_A TOOL #1234 IN MOULDING CELL AB. Such that TOOL #1234 IN MOULDING CELL AB can consistency produce PRODUCT\_A that meets the requirements of specification *BS123*.

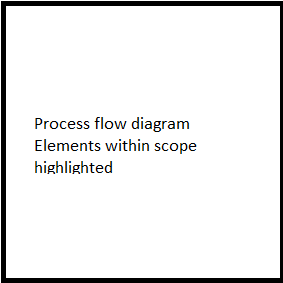
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Shown below elements of the process that are within scope of this validation;



As this is a new product / duplicate tool / customization validation will consist of;

[New Product] / [Duplicate tool] / [Customization]

Generic text for [New Product] / [Duplicate tool] / [Customization] sample size based on batch size & lowest AQL.

To demonstrate TOOL *#1234* IN MOULDING CELL *AB* can consistency produce *PRODUCT\_A,* 1250pcs [sample size] shall be inspected per run against the following characteristics from product specification *BS123*;

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Defect #** | **Defect description** | **AQL** | **Sample size** | **Inspection qty** |
| 1 | Flash | 0.040% | 1250pcs | A1 R2 |
| 2 | Damage | 0.65% | 1250pcs | A14 R15 |
| 3 | Scratches | 1.0% | 1250pcs | A21 R22 |
|  |  |  |  |  |