

# Classifying Battery Health Stages

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# Contents

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1. Context

2. Dataset

3. Methods

4. Results

## Context

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# Context

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- Lithium ion batteries degrade over time — some internal parameters can led us to verify the safety operation.
- Instead of predicting *SOH - State of Health*, I tried to classify batteries into categories: **Critical**, **Warning**, and **Healthy**.
- Orange allows building this workflow visually using unsupervised learning (K-means).

## Main Objective

Classify battery units into health stages by clustering based on *Remaining Useful Life* and degradation features.

## Dataset

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# NASA: Li-ion Battery Aging

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filename	ambient_temp	battery_id	Capacity	Re	Rct
00001.csv	4	47	0.983689	0.054543	0.18313
00002.csv	24	47	0.983689	0.054543	0.18313
00003.csv	4	47	0.983689	0.054543	0.18313
00004.csv	24	47	0.983689	0.0518254	0.152493

Table: Battery dataset sample with electrical characteristics.

# Feature Engineering

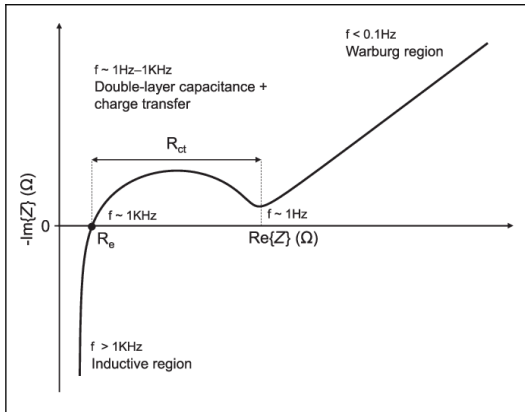


Figure: *Electrochemical Impedance Spectroscopy (EIS) characterization.*

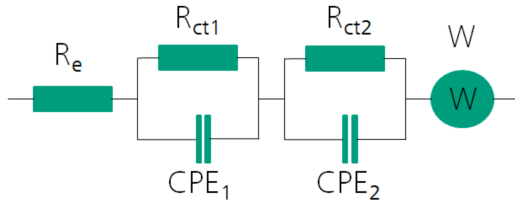


Figure: *Complete Eletrical Circuit Model (ECM) of battery cell.*

# Feature Engineering

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RUL calculation:

$$RUL = \frac{1000}{1 + R_e * R_{ct}} \quad (1)$$

Where:

- 1000 = rated average total cycles;
- $R_e$  = Electrolyte resistance (internal ohmic);
- $R_{ct}$  = Charge transfer resistance (dynamic).



## Methods

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# Orange Workflow

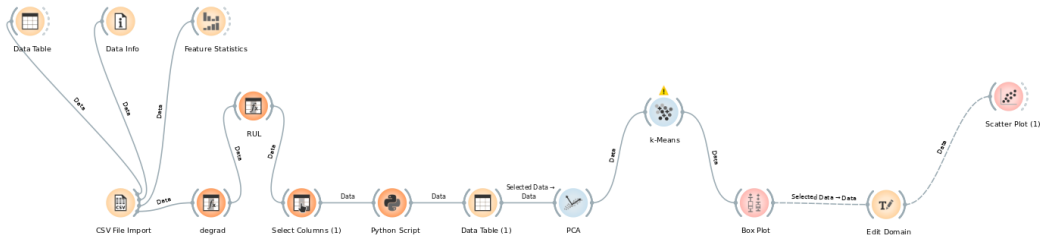
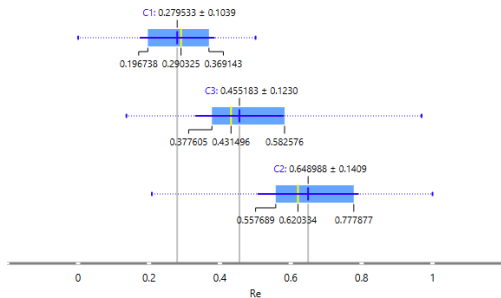


Figure: Project workflow.

## Results

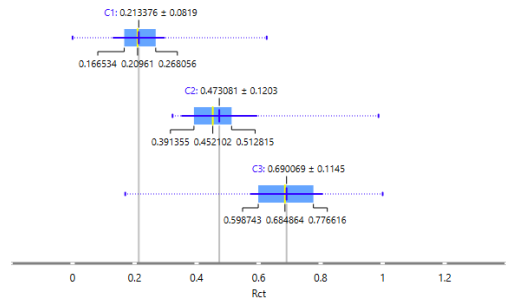
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# Clustering identification



ANOVA: 5845.403 ( $p=0.000$ ,  $N=7368$ )

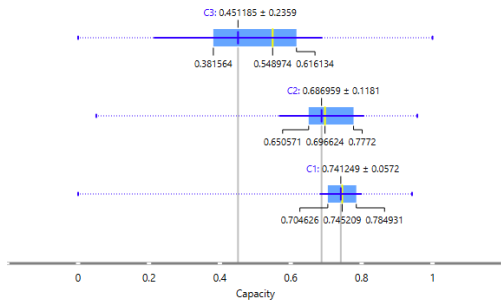
Figure: Normalized  $R_e$  boxplot.



ANOVA: 13354.880 ( $p=0.000$ ,  $N=7368$ )

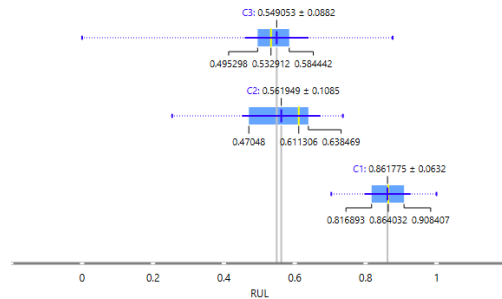
Figure: Normalized  $R_{ct}$  boxplot.

# Clustering identification



ANOVA: 2571.775 ( $p=0.000$ ,  $N=7368$ )

Figure: Normalized capacity boxplot.



ANOVA: 11174.343 ( $p=0.000$ ,  $N=7368$ )

Figure: Normalized RUL boxplot.

# Clustering identification

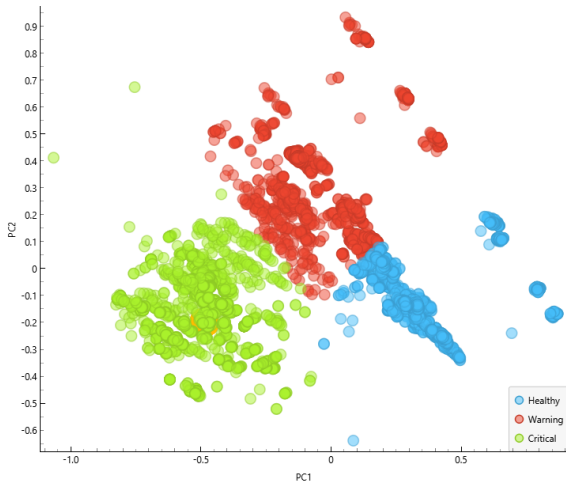


Figure: K-means analysis.