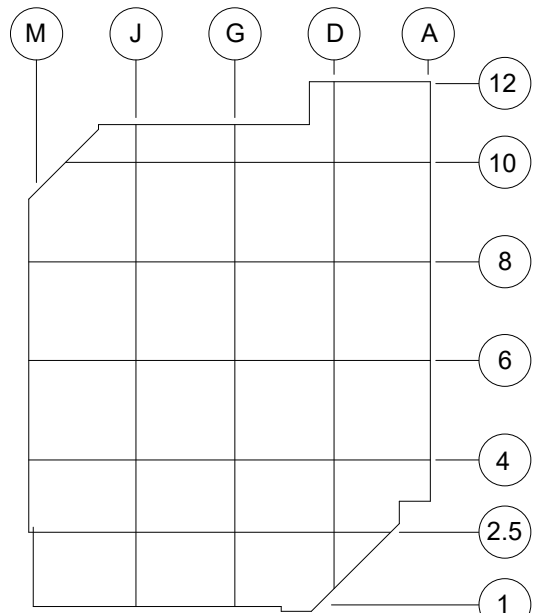


SHEET NOTES

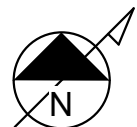
1. HOUSE VAC FLAPPER.
2. USED EQUIPMENT WITH LOCAL CONTROLS. SEE IAC DRAWINGS FOR CONTROL DETAILS.
3. BATCHES INVOLVED CONTROLLED SUBSTANCES WILL NEED TO GO THROUGH CYCLONE TO CAPTURE ANY LOST MATERIAL PRIOR TO ENTERING DUST COLLECTOR.
4. VENDOR SUPPLIED EQUIPMENT TO BE INSTALLED IN DUCTWORK AND PIPING.
5. GLATT IBCS WILL BE EQUIPPED WITH MANUAL BUTTERFLY VALVE FOR DISCHARGING POWDERS. POST LIFTS WILL HAVE PNEUMATIC ACTUATORS INTEGRATED THAT USE A PLUG IN TO AUTOMATICALLY OPEN VALVES.
6. SUPPLY AIR FOR TABLET PRESS COOLING AVAILABLE.

PROJECT LOCATION

6701 EVANSTAD DR N
MAPLE GROVE, MN 55369



KEYPLAN



CLIENT

UPSHER-SMITH

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CONSULTING ENGINEER



7400 49th AVENUE NORTH
NEW HOPE, MN 55428
(763) 533-1900
www.horwitzinc.com

PROJECT TITLE

PROJECT KEYSTONE - PHASE 1

REVISIONS

REV	BY	DATE	DESCRIPTION
A	RS	11/02/21	FOR RECORD
0	RS	05/25/22	AS RECORDED

LICENSEE

I HEREBY CERTIFY THAT THIS PLAN, SPECIFICATION OR REPORT WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.

Date 05/25/22 LIC NO

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PROJ. NO.	2022.1720	DESIGNED BY:	Designer
SCALE:	12" = 1'-0"	CHECKED BY:	Checker
SHEET SIZE:	30x42	APPROVED BY:	Approver

DRAWING TITLE

COMPRESSION ROOM 2310

DRAWING NUMBER

PID-5010

TP02-TP-001
TABLET PRESS
SINGLE SIDED
MODEL: MANESTY NOVA

TP02-PH-001
POST HOIST
VENDOR: PHARMFLEX
CAPACITY: TBD

TP02-DD-002
DEDUSTER
VENDOR: PHARMFLEX
CAPACITY: TBD

TP02-MC-001
METAL CHECKER
VENDOR: PHARMFLEX
CAPACITY: TBD

TP02-SC-001
BENCH SCALE
CAPACITY: 20MG - 200G
VENDOR: METTLER TOLEDO
MODEL: XSR204

TP02-F-001
BOOSTER FAN
VENDOR: TBD
MODEL: TBD

TP02-TT-001
TABLET TESTER
HARDNESS, THICKNESS, WEIGHT
VENDOR: SCOTIX
MODEL: MT50

TP02-CS-001
CYCLONE SEPARATOR