

BL03-PH-001  
POST HOIST  
VENDOR: 780  
CAPACITY: 4500 LBS

BL03-BL-001  
IBC BIN BLENDER  
VENDOR: COM  
CAPACITY: 4500 LBS

BL03-SC-001  
GRAM SCALE  
CAPACITY: 3000G - 3000G  
VENDOR: METTLER TOLEDO  
MODEL: MS303TS

BL03-T-001  
BLENDER TOTE W/ I-BAR  
60L

BL03-T-002  
BLENDER TOTE W/ I-BAR  
120L

BL03-T-003  
BLENDER TOTE W/ I-BAR  
300L

BL03-T-004  
BLENDER TOTE W/ I-BAR  
700L

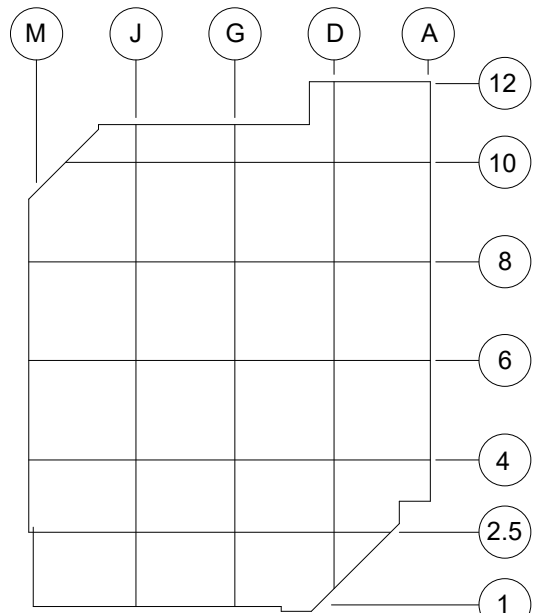
BL03-T-005  
BLENDER TOTE W/ I-BAR  
1800L

## SHEET NOTES

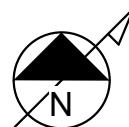
- SPENCER VALVE CONNECTION.
- STAINLESS STEEL POWER CABINET WITH HYDRAULIC POWER PACK (PUMP DRIVEN BY ELECTRICAL MOTOR) AND HYDRAULIC CONTROLS.
- VIBRATOR PISTON ON IBC SUPPORT ARM, CONNECTED TO POWER CABINET WITH POLYTUBING.
- IBC TO BE VENTED WITH VENT CAP DURING MATERIAL TRANSFER
- USED EQUIPMENT WITH LOCAL CONTROLS. SEE I&C DRAWINGS FOR CONTROL DETAILS.
- CONTROL PANEL SUPPLIED LOOSE WITH IBC BLENDER.
- BPM HOSE
- NOT USED
- NOT USED
- DUST COLLECTION DROP EQUIPPED WITH SNORKEL CONNECTION
- BLENDER TOTES AND SIZES ARE INTERCHANGEABLE THROUGHOUT BLENDING SUITE.

## PROJECT LOCATION

6701 EVANSTAD DR N  
MAPLE GROVE, MN 55369



KEYPLAN



CLIENT

**UPSHER-SMITH**

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CONSULTING ENGINEER



7400 49th AVENUE NORTH  
NEW HOPE, MN 55428  
(763) 533-1900  
www.horwitzinc.com

PROJECT TITLE

PROJECT KEYSTONE - PHASE 1

REV	BY	DATE	DESCRIPTION
A	RS	05/25/22	FOR RECORD
0	RS	05/25/22	AS RECORDED

LICENSEE

I HEREBY CERTIFY THAT THIS PLAN,  
SPECIFICATION OR REPORT WAS  
PREPARED BY ME OR UNDER MY  
DIRECT SUPERVISION AND THAT I AM  
A DULY LICENSED ENGINEER UNDER  
THE LAWS OF THE STATE OF  
MINNESOTA.

Date 05/25/22 LIC NO

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MANNER WITHOUT THE WRITTEN PERMISSION OF THE OWNER.

PROJ. NO.	2022.1720	DESIGNED BY:	Designer
SCALE:	12" = 1'-0"	CHECKED BY:	Checker
SHEET SIZE:	30x42	APPROVED BY:	Approver

DRAWING TITLE

BLENDING ROOM 1635

DRAWING NUMBER

PID-4015