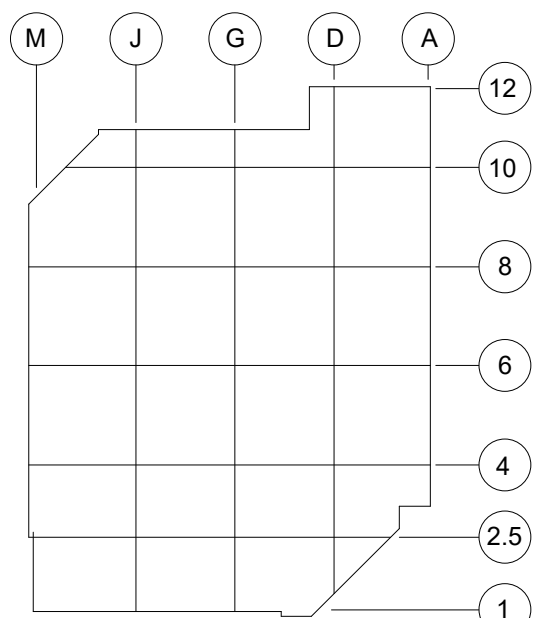


## # SHEET NOTES

1. SPENCER VALVE CONNECTION.
2. STAINLESS STEEL POWER CABINET WITH HYDRAULIC POWER PACK (PUMP DRIVEN BY ELECTRICAL MOTOR) AND HYDRAULIC CONTROLS.
3. VIBRATOR PISTON ON IBC SUPPORT ARM, CONNECTED TO POWER CABINET WITH POLYUBING.
4. PORTABLE EQUIPMENT, LOCAL CONTROL PANEL MOUNTED ON CART. SEE I&C DRAWING FOR CONTROL PANEL DETAIL.
5. USED EQUIPMENT WITH LOCAL CONTROLS. SEE I&C DRAWINGS FOR CONTROL DETAILS.
6. MIL AND/OR SIEVE WILL SIT ON CART WHEN NOT IN USE.
7. COMIL OR FITZMILL. IF A FITZMILL IS USED, N2 WILL NEED TO BE USED FOR INERTING. N2 CAN BE ROUTED TO POST LIFT AND COUPLED TO FITZMILL DURING PROCESSING.
8. NOT USED.
9. GLATT IBCS WILL BE EQUIPPED WITH MANUAL BUTTERFLY VALVE FOR DISCHARGING POWDERS. POST LIFTS WILL HAVE PNEUMATIC ACTUATORS INTEGRATED THAT USE A PLUG IN TO AUTOMATICALLY OPEN VALVES.
10. DUST COLLECTION DROP EQUIPPED WITH SNORKEL CONNECTION.
11. MIXING STATION WITH REMOTE HOSE STATION.
12. DRUM DISPENSE SYSTEM.

## PROJECT LOCATION

6701 EVANSTAD DR N  
MAPLE GROVE, MN 55369



KEYPLAN

CLIENT  
**UPSHER-SMITH**

Partners in Health Since 1919

CONSULTING ENGINEER

**Horwitz**  
7400 49th AVENUE NORTH  
NEW HOPE, MN 55428  
(763) 533-1900  
www.horwitzinc.com

PROJECT TITLE

PROJECT KEYSTONE - PHASE 1

REV	BY	DATE	DESCRIPTION
A	1706/21	FOR RECORD	
0	RS	05/25/22	AS RECORDED

LICENSEE

I HEREBY CERTIFY THAT THIS PLAN, SPECIFICATION OR REPORT WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.

Date 05/25/22 LIC NO

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PROJ. NO.	2022.1720	DESIGNED BY:	Designer
SCALE:	12" = 1'-0"	CHECKED BY:	Checker
SHEET SIZE:	30x42	APPROVED BY:	Approver

DRAWING TITLE

BLEND PROCESSING ROOM 2230

DRAWING NUMBER

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