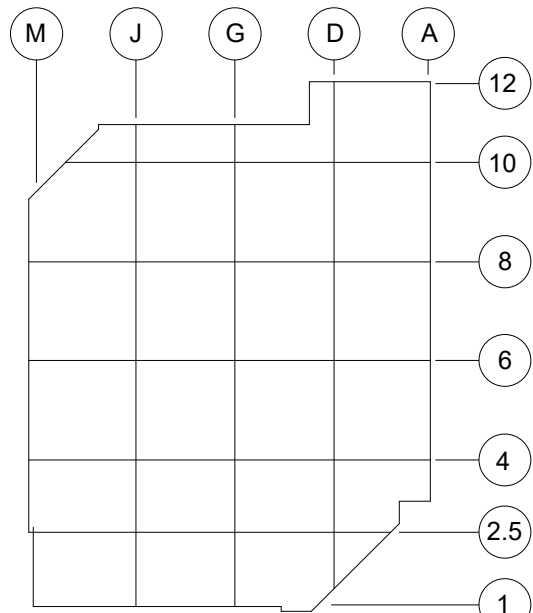


# SHEET NOTES

1. HOUSE VAC FLAPPER.
2. USED EQUIPMENT WITH LOCAL CONTROLS. SEE I&C DRAWINGS FOR CONTROL DETAILS.
3. NOT USED.
4. VENDOR SUPPLIED EQUIPMENT TO BE INSTALLED IN DUCTWORK AND PIPING.
5. IBC TO BE VENTED DURING PROCESSING. VENTING TO OCCUR WITH A WELDED GASKET (2") AND SCREEN WITH CAP.
6. SUPPLY AIR FOR TABLET PRESS COOLING AVAILABLE.
7. MUELLER LIP SEALS TO BE USED FOR CONNECTION OF CHARGING CHUTE TO IBC AND TABLET PRESS.
8. GLATT IBCS WILL BE EQUIPPED WITH MANUAL BUTTERFLY VALVE FOR DISCHARGING POWDERS. POST LIFTS WILL HAVE PNEUMATIC ACTUATORS INTEGRATED THAT USE A PLUG IN TO AUTOMATICALLY OPEN VALVES.

PROJECT LOCATION

6701 EVANSTAD DR N  
MAPLE GROVE, MN 55369



KEYPLAN

CLIENT

**UPSHER-SMITH**

Partners in Health Since 1919

CONSULTING ENGINEER

**Horwitz**

7400 49th AVENUE NORTH  
NEW HOPE, MN 55428  
(763) 533-1900  
www.horwitzinc.com

PROJECT TITLE

PROJECT KEystone - PHASE 1

REV	BY	DATE	DESCRIPTION
A	1706/21	FOR RECORD	
0	RS	05/25/22	AS RECORDED

LICENSEE

I HEREBY CERTIFY THAT THIS PLAN, SPECIFICATION OR REPORT WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.

Date 05/25/22 LIC NO

CONFIDENTIAL - THIS DRAWING IS THE PROPERTY OF UPSHER-SMITH. THE INFORMATION CONTAINED HEREIN MAY NOT BE USED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THE OWNER.

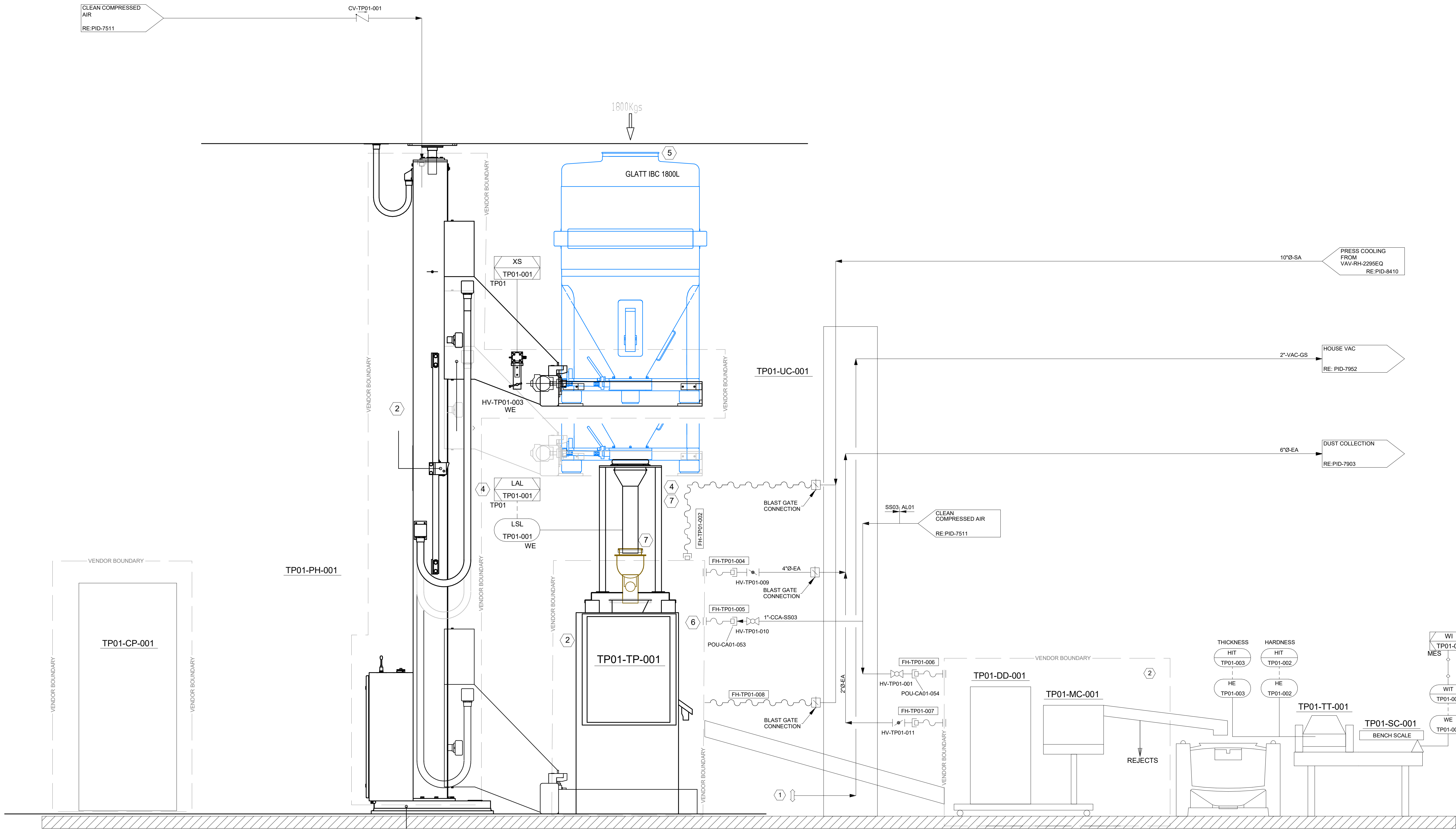
PROJ. NO.	2022.1720	DESIGNED BY:	Designer
SCALE:	1/2" = 1'-0"	CHECKED BY:	Checker
SHEET SIZE:	30x42	APPROVED BY:	Approver

DRAWING TITLE

COMPRESSION ROOM 2295

DRAWING NUMBER

PID-5005



TP01-PH-001  
POST HOIST  
VENDOR: SERVOLIFT  
CAPACITY: TBD

TP01-TP-001  
SINGLE SIDED TABLET PRESS  
VENDOR: KIKUSUI  
MODEL: LIBRA2

TP01-DD-001  
DEDUSTER  
VENDOR: PHARMAFLEX  
CAPACITY: TBD

TP01-MC-001  
METAL CHECKER  
VENDOR: PHARMAFLEX  
CAPACITY: TBD

TP01-SC-001  
GRAM SCALE  
CAPACITY: 20KG - 200G  
VENDOR: METTLER TOLEDO  
MODEL: XSR204

TP01-TT-001  
TABLET TESTER  
HARDNESS, THICKNESS, WEIGHT  
VENDOR: SOTAX  
MODEL: MT50