

6

5

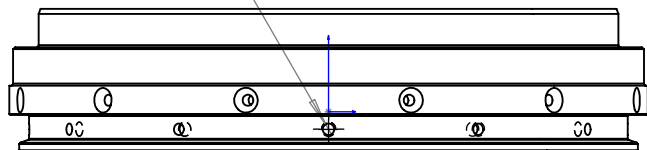
4

3

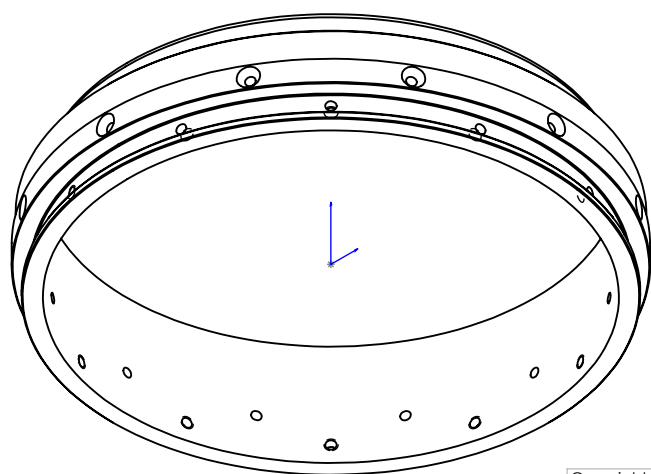
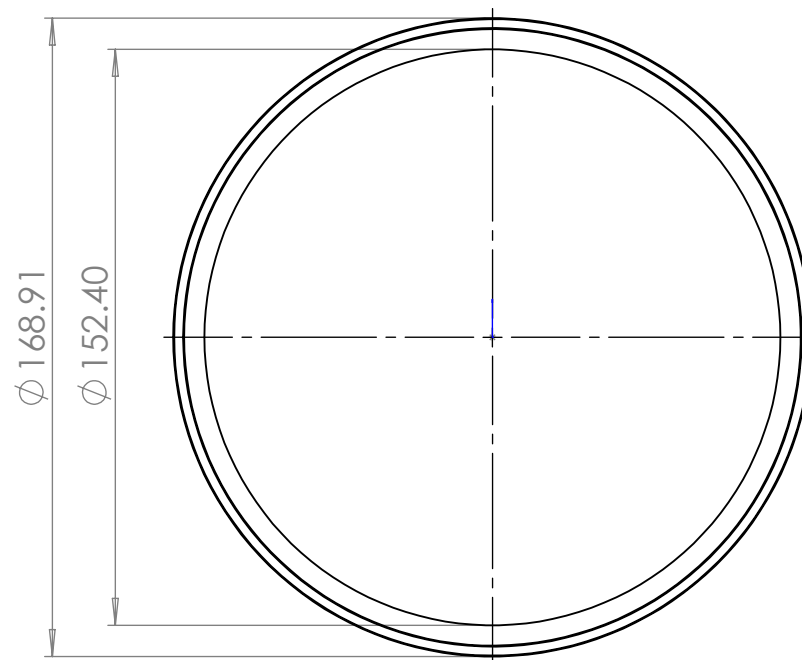
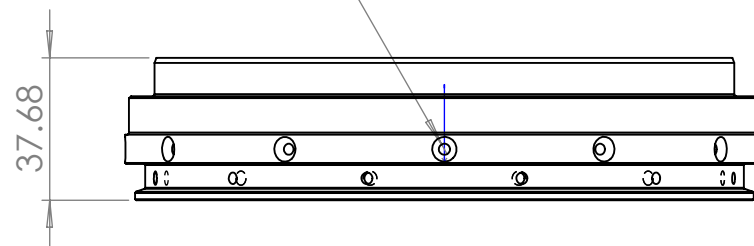
2

1

12X  $\varnothing$  3.05  $\nabla$  25.40  
TAP FOR #4-40 HELICOIL INSERT = 1.0 \* DIA.



12X  $\varnothing$  2.95  $\nabla$  25.40  
 $\nabla$   $\varnothing$  6.58 X 82°



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Licensed under CERN OHL v.1.2  
UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
TOLERANCES:  $\pm$  0.127

MATERIAL 6061-T6  
FINISH as machined  
Weight --  
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Joe S.	7/27/2018
CHECKED	--	
ENG APPR.	--	
MFG APPR.	--	

Description:  
Coupling ring for the LV3.1  
airframe

COMMENTS:  
--

DWG. NO.

--

REV  
i

SIZE  
A

SCALE: 1:2  
SHEET 1 OF 1

6

5

4

3

2

1

D

C

B

A