

6

5

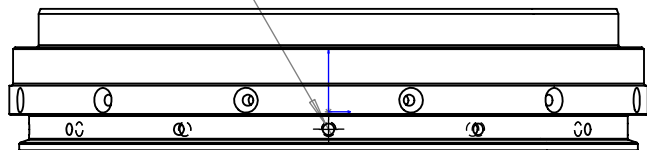
4

3

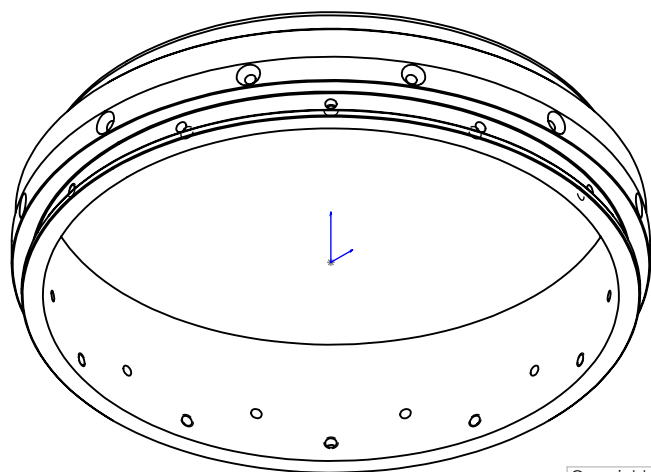
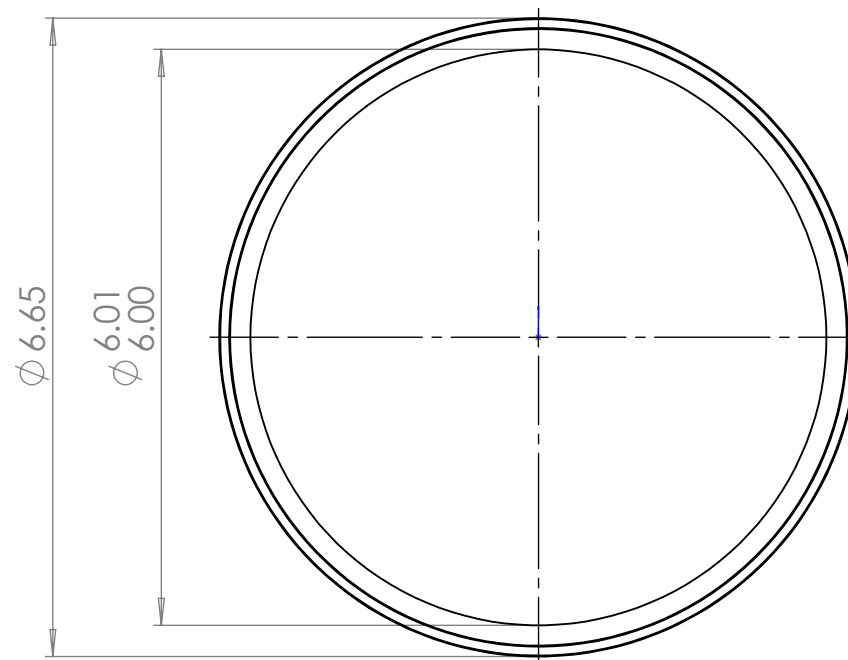
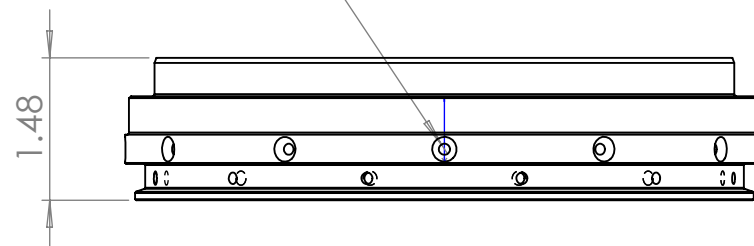
2

1

12X ϕ .12 ∇ 1.00
TAP FOR #4-40 HELICOIL INSERT = 1.0 * DIA.



12X ϕ .12 ∇ 1.00
 ∇ ϕ .26 X 82°



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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: \pm 0.01

MATERIAL 6061-T6
FINISH as machined
Weight --
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Joe S.	7/27/2018
CHECKED	--	
ENG APPR.	--	
MFG APPR.	--	

Description:
Coupling ring for the LV3.1
airframe

COMMENTS:
--

DWG. NO.

--

REV
i

SIZE
A

SCALE: 1:2
SHEET 1 OF 1

6

5

4

3

2

1