

4

3

2

1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/15/2020	EG
	B	FIXED INTERIOR FILLETS	7/23/2020	EG
	C	INCREASED SPRING PIN TAP DEPTH BY 2MM	9/9/2020	EG

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.02	MATERIAL 6061-T6 (SS)		COMMENTS:	DWG. NO. +X_1UFrame		
	FINISH ANODIZATION: TYPE II			REV	SIZE	SCALE: 1:1
	WEIGHT (REF)			C	B	SHEET 1 OF 4
	DO NOT SCALE DRAWING					

4

3

2

1

4

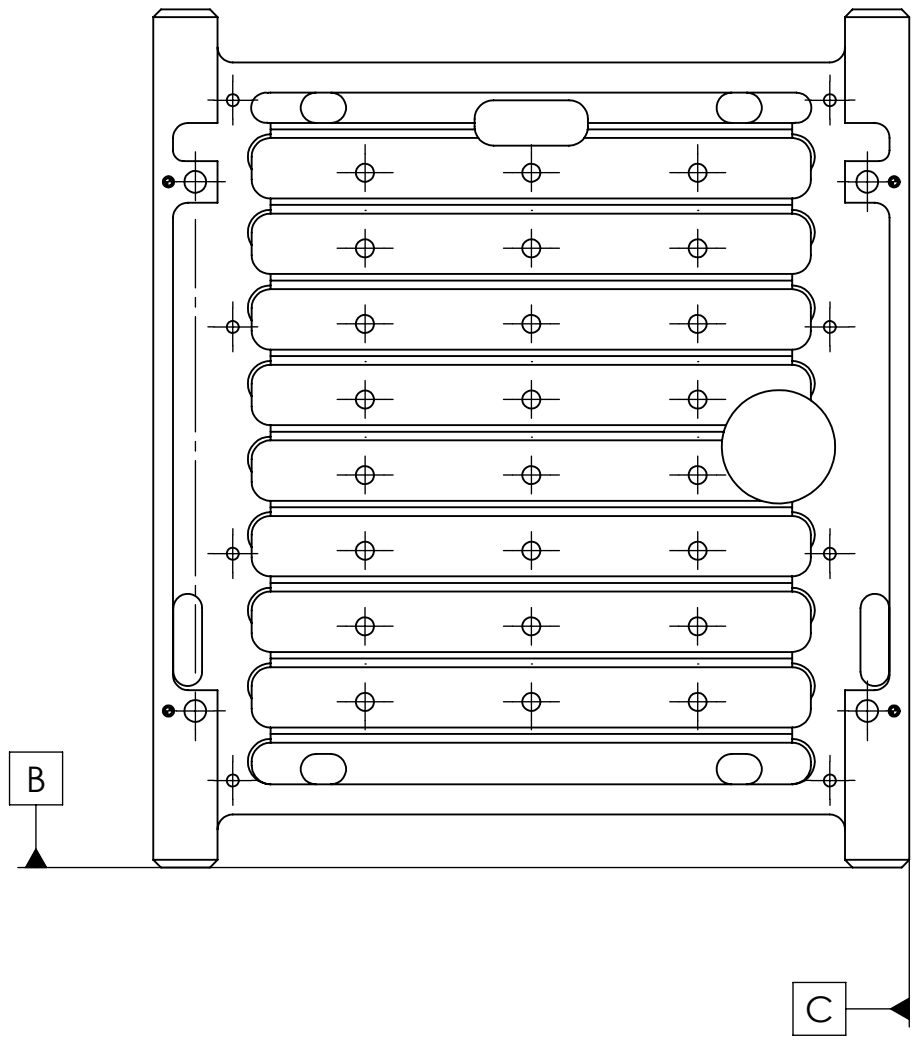
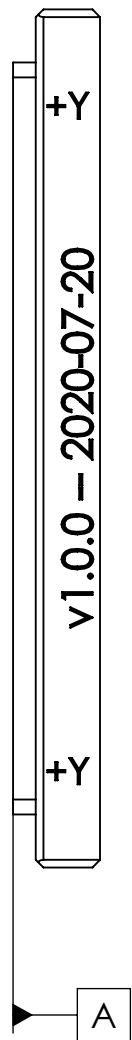
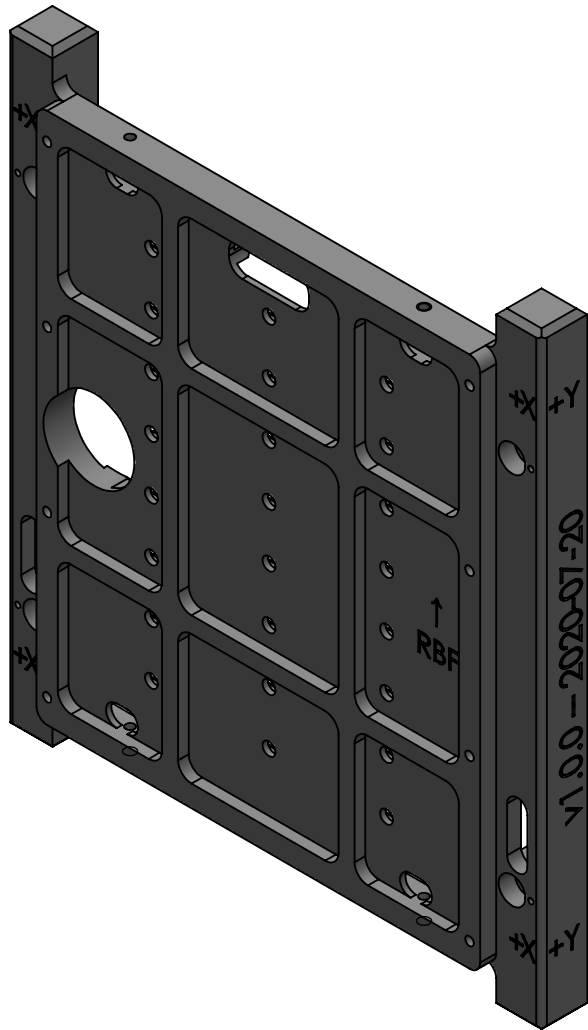
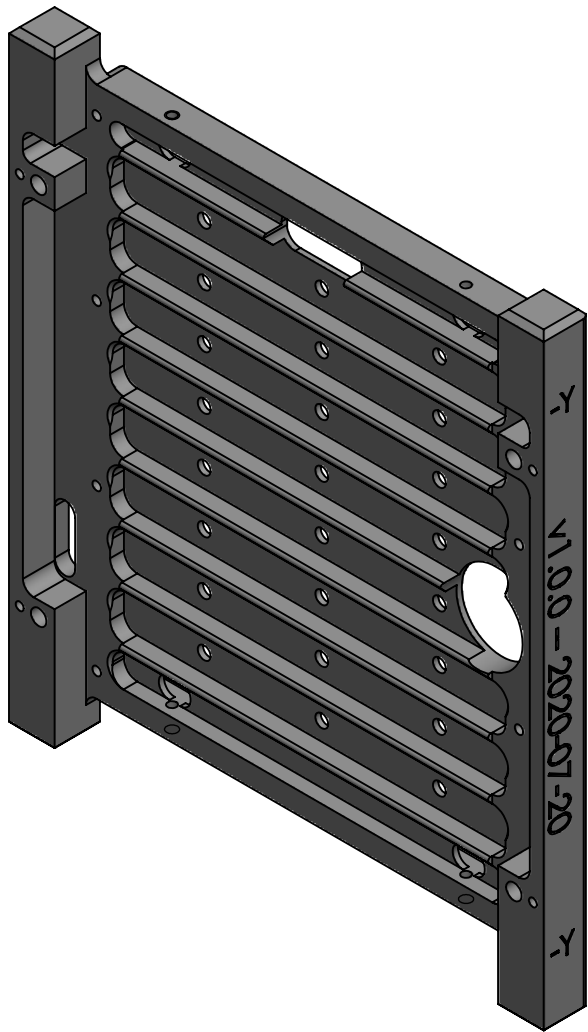
3

2

1

B

A




B

A

NOTES:

1. REFERENCE -X_1UFrame.sldprt OR -X_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE $\frac{0.2}{A \ B \ C}$ TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

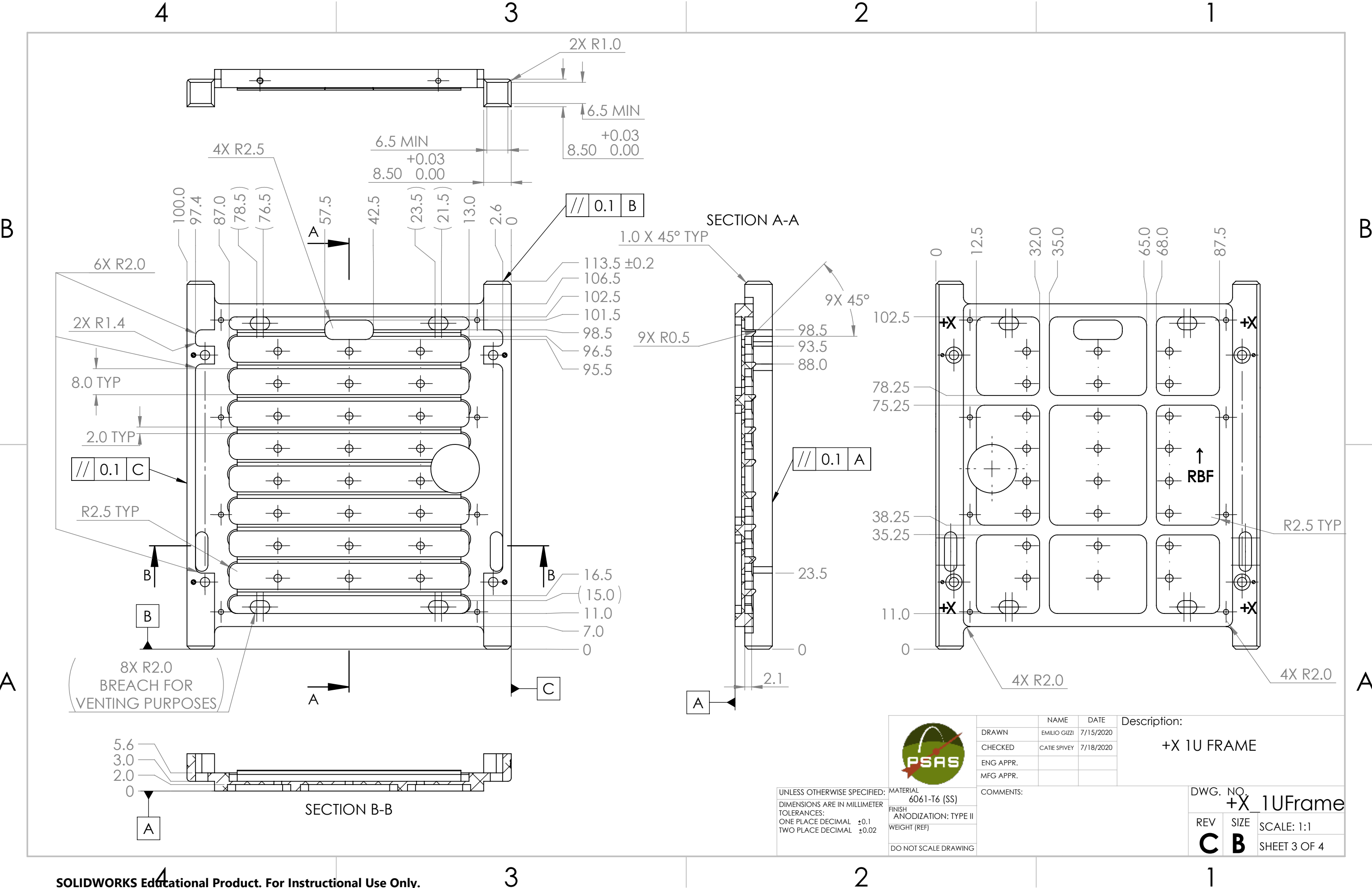
	DRAWN	EMILIO GIZZI	7/15/2020	Description: +X 1U FRAME
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. +X 1UFrame
				REV C SIZE B SCALE: 1:1
				SHEET 2 OF 4

UNLESS OTHERWISE SPECIFIED:	MATERIAL 6061-T6 (SS)
DIMENSIONS ARE IN MILLIMETER	FINISH ANODIZATION: TYPE II
TOLERANCES:	WEIGHT (REF)
ONE PLACE DECIMAL ± 0.1	
TWO PLACE DECIMAL ± 0.02	
DO NOT SCALE DRAWING	

3

2

1



4 3 2 1

B

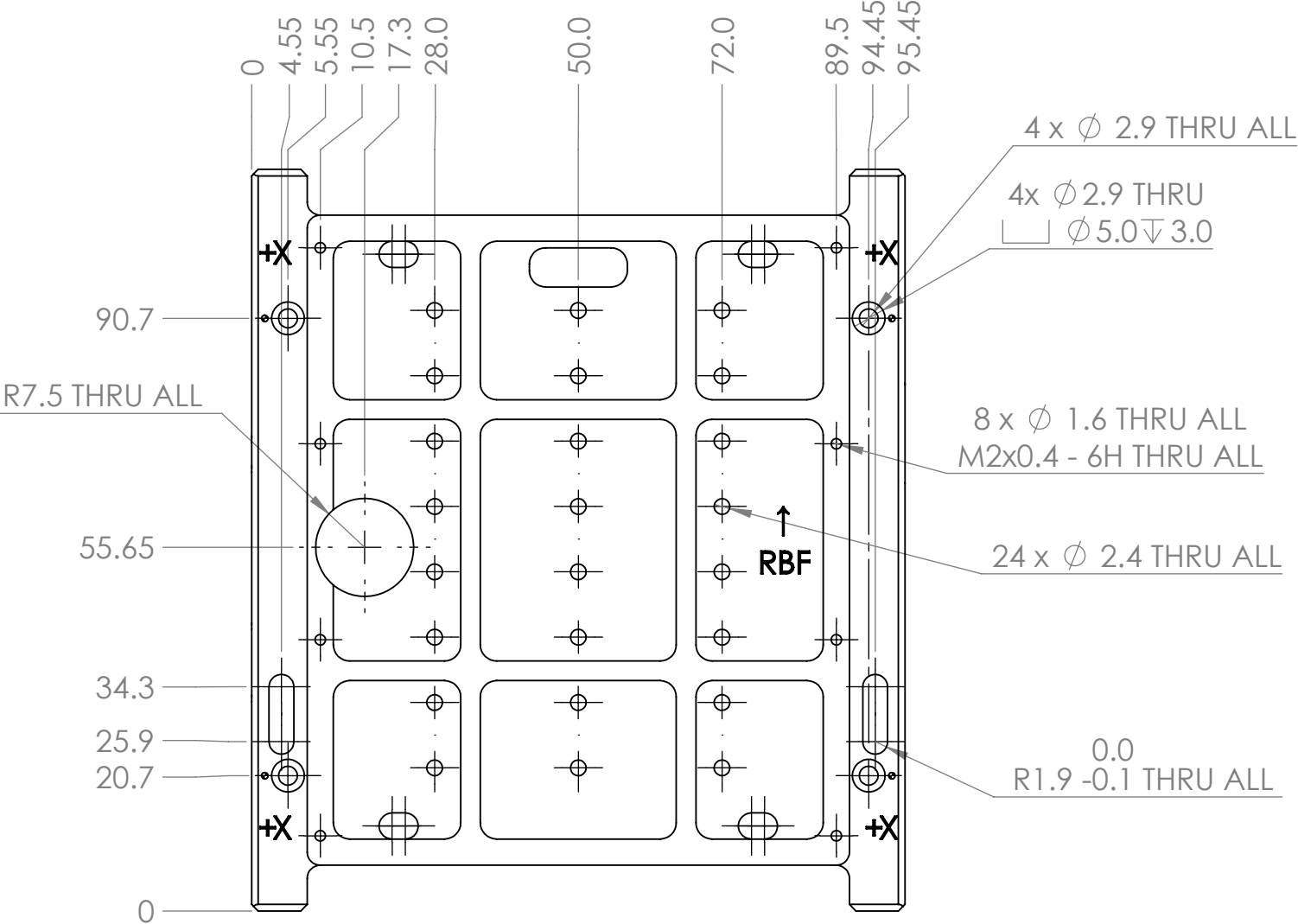
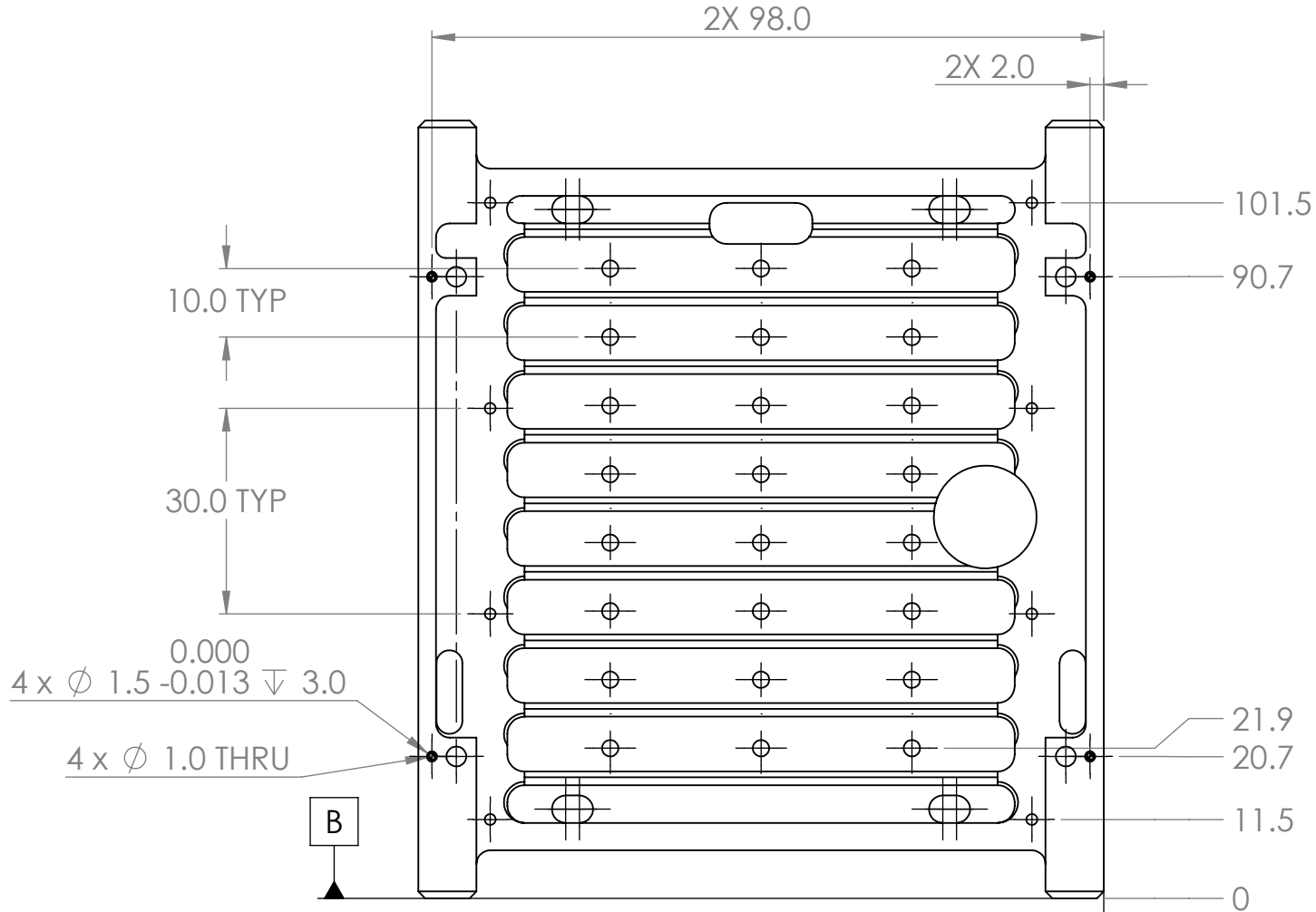
B

A

A



2 x Ø 1.6 [0.1] ∇ 4.0 [0.2]
M2x0.4 - 6H ∇ 4.0 [0.2]
BREACH FOR VENTING PURPOSES



	NAME	DATE
DRAWN	EMILIO GIZZI	7/15/2020
CHECKED	CATIE SPIVEY	7/18/2020
ENG APPR.		
MFG APPR.		

Description:
+X 1U FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO	
+X_1UFrame	
REV	SIZE
C	B
SCALE: 1:1 SHEET 4 OF 4	