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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/15/2020	EG
	B	FIXED INTERIOR FILLETS	7/23/2020	EG
	C	INCREASED SPRING PIN TAP DEPTH BY 2MM	9/9/2020	EG
	D	ADDED INTERIOR FILLETS FOR CARD TOLERANCE	9/30/2020	EG
	E	CREATED ANODIZATION DRAWING	12/20/2020	EG

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	NAME	DATE
DRAWN	EMILIO GIZZI	7/15/2020
CHECKED	CATIE SPIVEY	7/18/2020
ENG APPR.		
MFG APPR.		

Description:

+X 1U FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)

DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.
plusX_1UFrame

REV	SIZE	SCALE: 1:1
E	B	SHEET 1 OF 5

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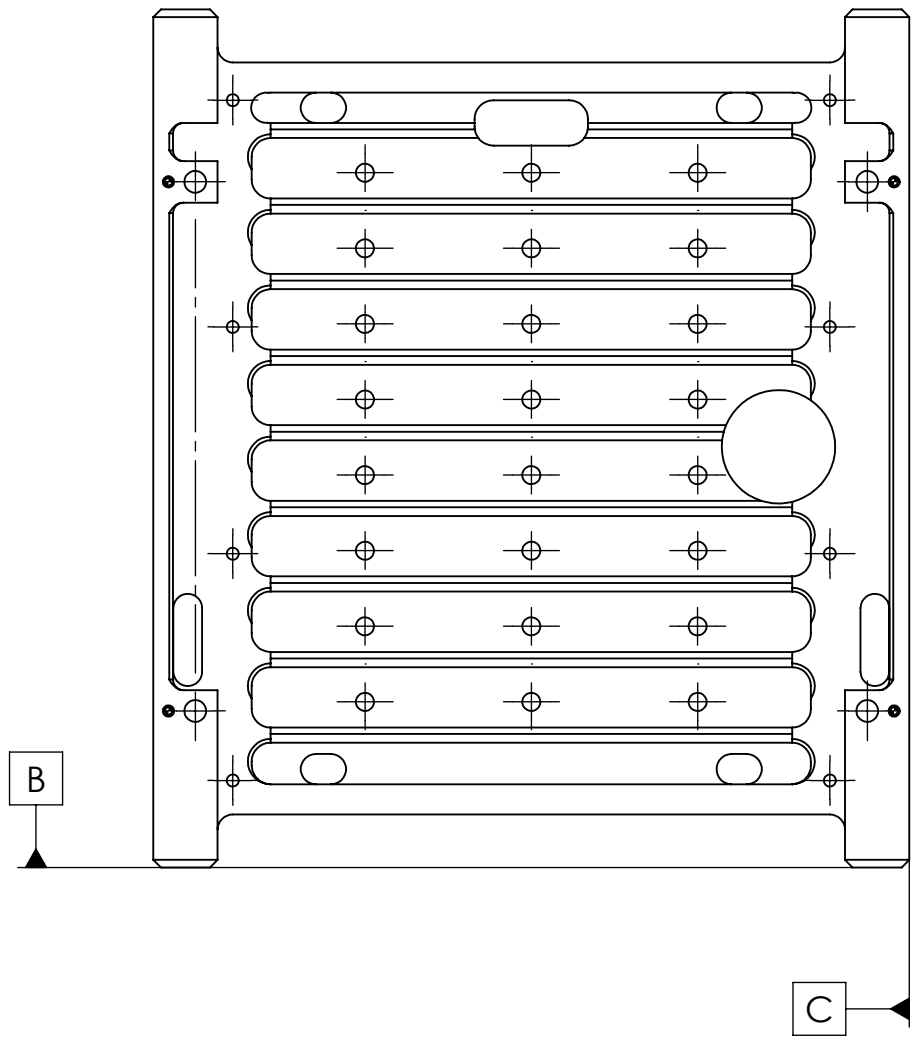
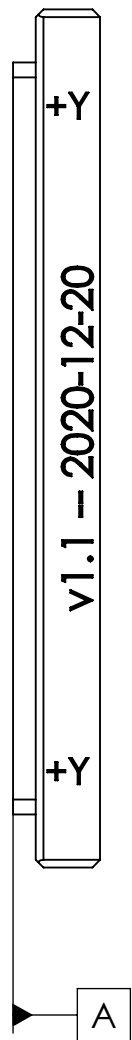
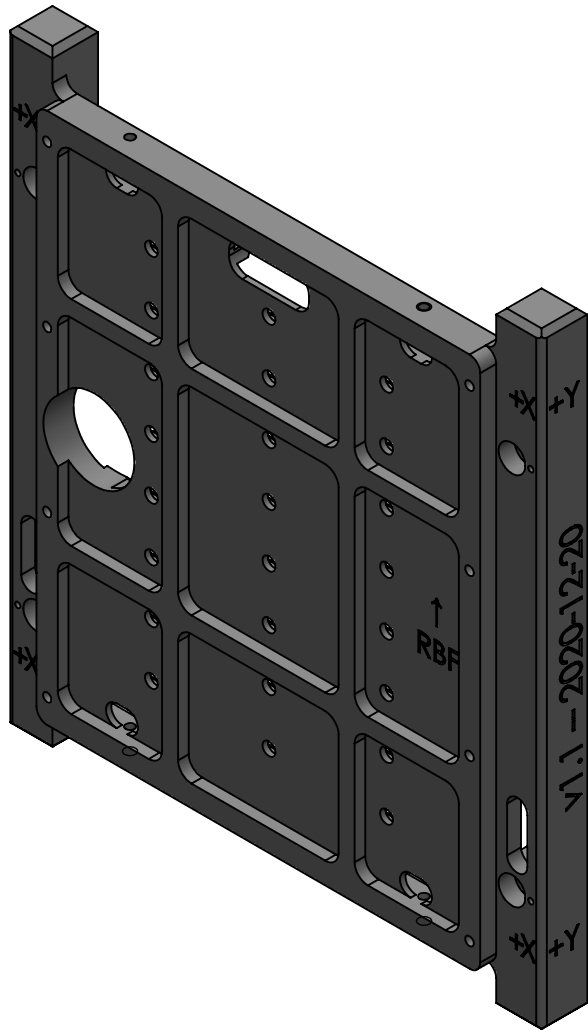
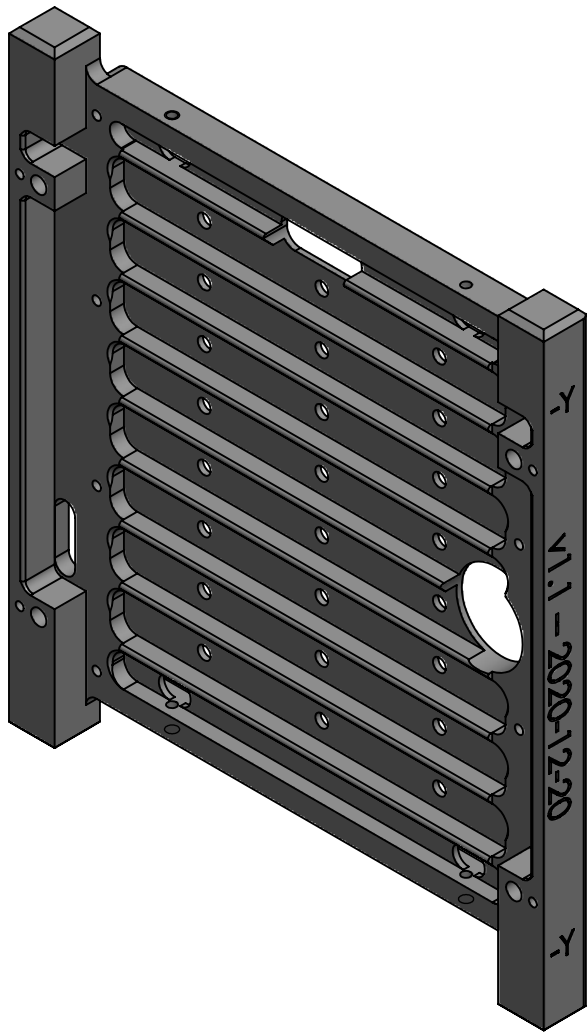
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NOTES:

1. REFERENCE plusX_1UFrame.sldprt OR plusX_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE $\frac{1}{4}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

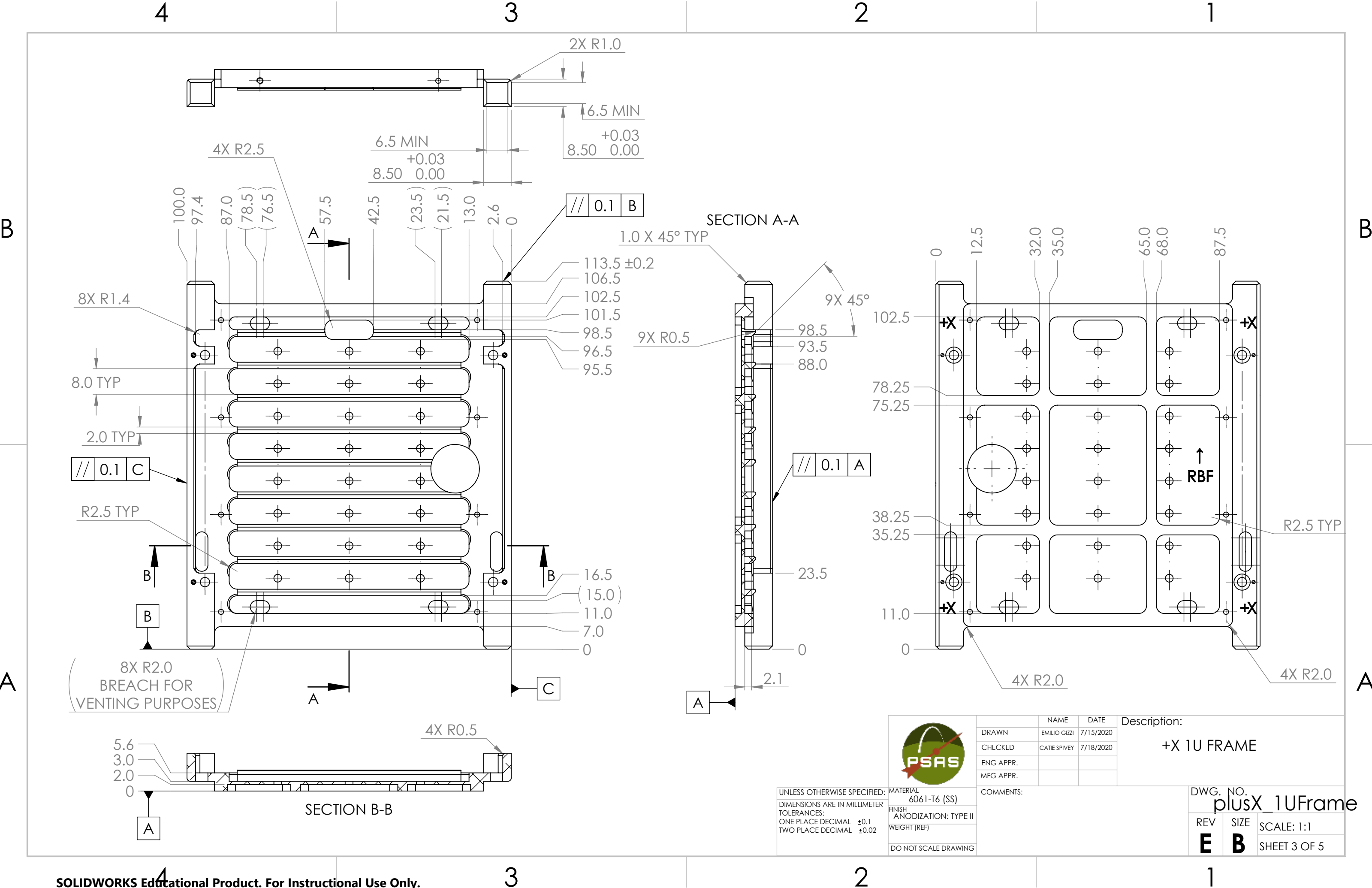
		NAME	DATE	Description: +X 1U FRAME						
	DRAWN	EMILIO GIZZI	7/15/2020							
	CHECKED	CATIE SPIVEY	7/18/2020							
	ENG APPR.									
	MFG APPR.									
MATERIAL 6061-T6 (SS)		COMMENTS:		DWG. NO. plusX_1UFrame						
FINISH ANODIZATION: TYPE II										
WEIGHT (REF)										
DO NOT SCALE DRAWING		<table><tr><td>REV E</td><td>SIZE B</td><td>SCALE: 1:1</td></tr><tr><td colspan="2"></td><td>SHEET 2 OF 5</td></tr></table>			REV E	SIZE B	SCALE: 1:1			SHEET 2 OF 5
REV E	SIZE B	SCALE: 1:1								
		SHEET 2 OF 5								

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.02	MATERIAL 6061-T6 (SS)
	FINISH ANODIZATION: TYPE II
	WEIGHT (REF)
	DO NOT SCALE DRAWING

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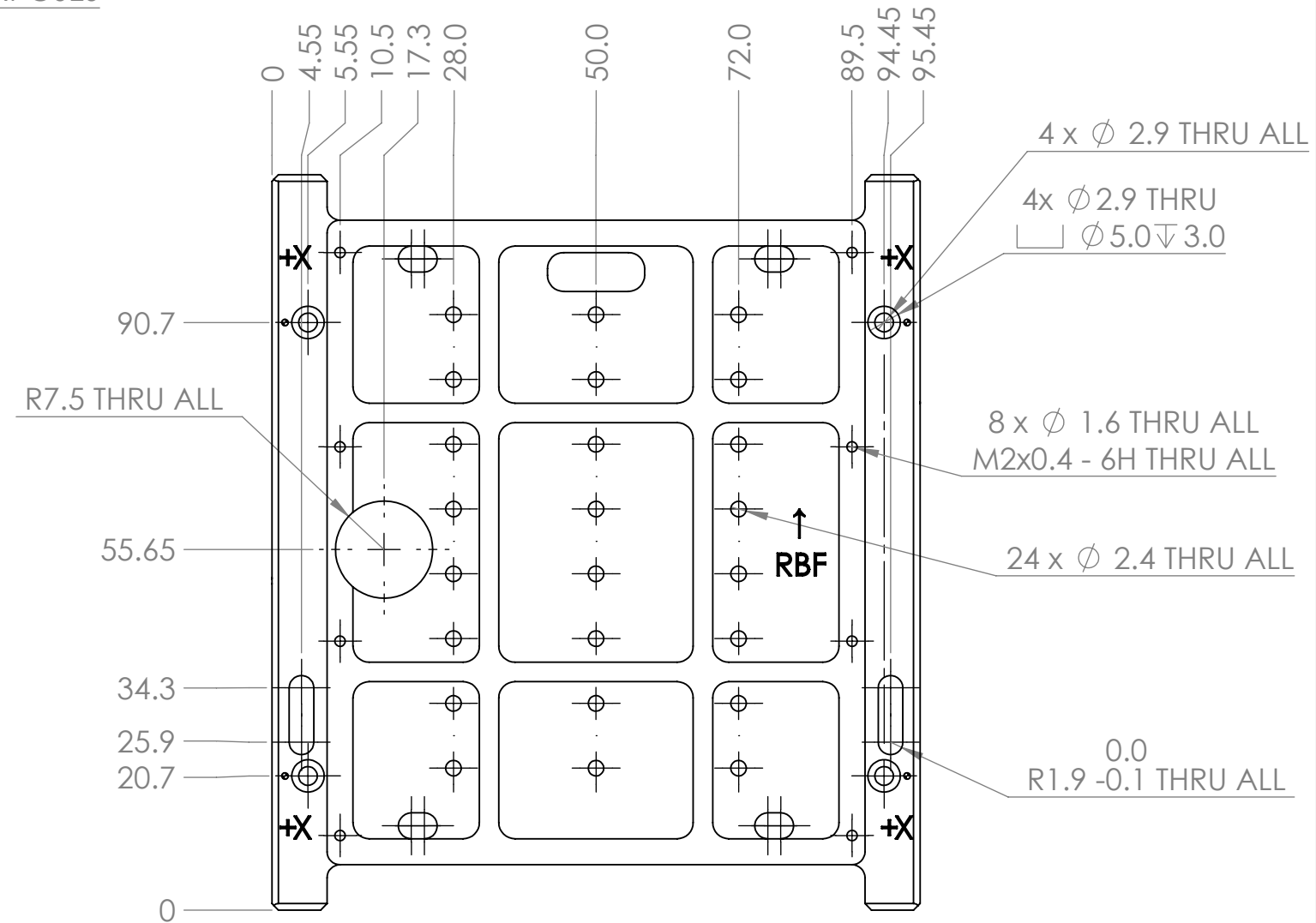
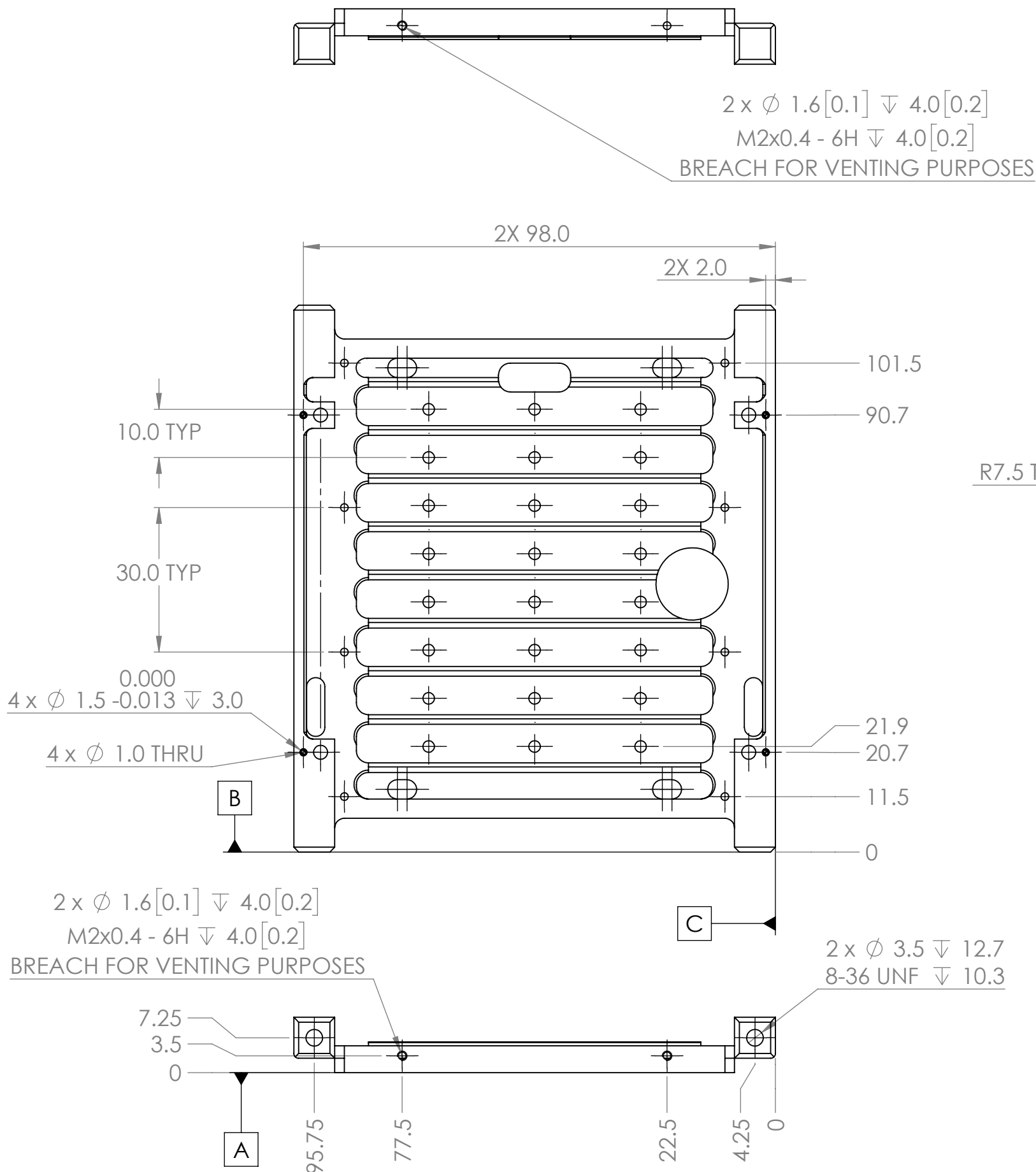
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	DRAWN	NAME EMILIO GIZZI	DATE 7/15/2020	Description: +X 1U FRAME
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. plusX_1UFrame
				REV E
				SIZE B
				SCALE: 1:1 SHEET 4 OF 5

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL \pm 0.1
TWO PLACE DECIMAL \pm 0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

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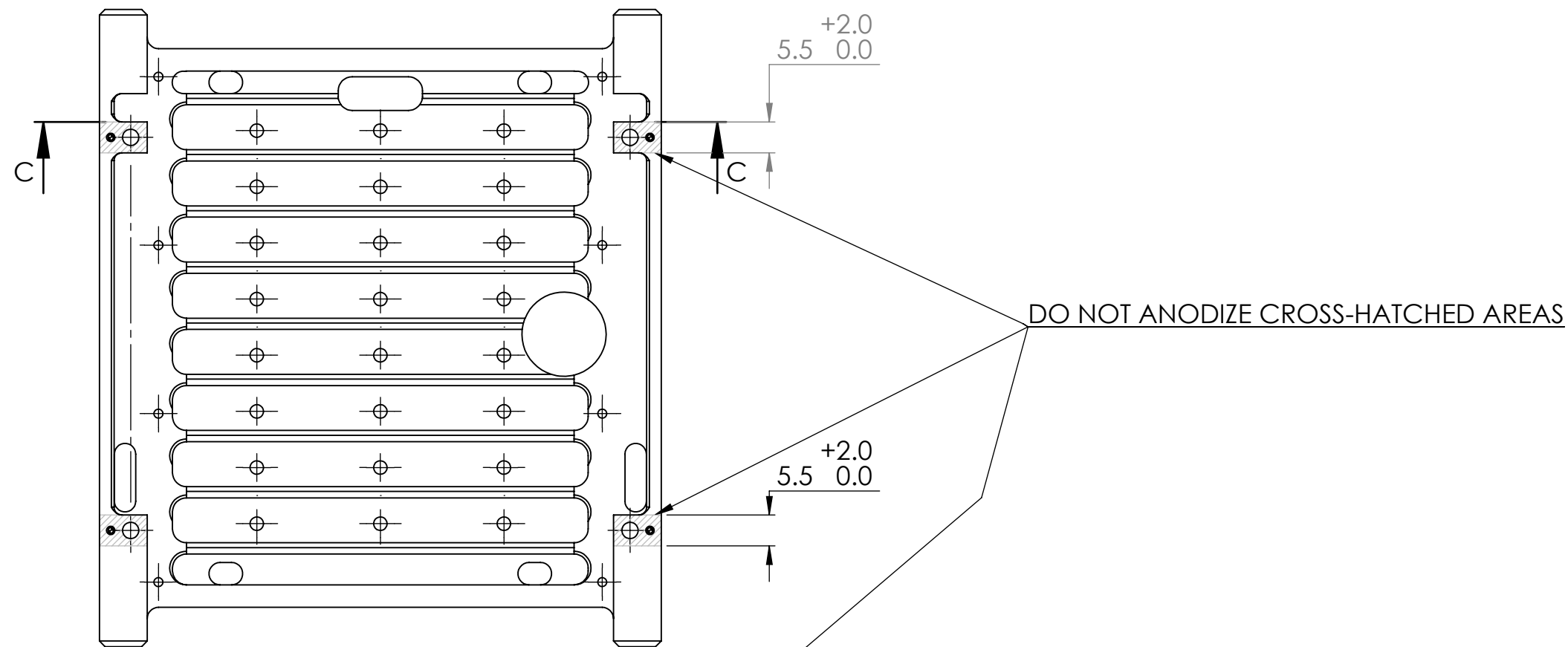
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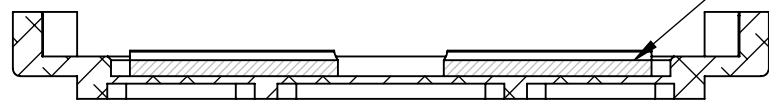
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SECTION C-C

		NAME	DATE	Description: +X 1U FRAME				
	DRAWN	EMILIO GIZZI	12/20/2020					
	CHECKED	-	12/20/2020					
	ENG APPR.							
	MFG APPR.							
MATERIAL 6061-T6 (SS)		COMMENTS:			DWG. NO.		plusX_1UFra	
FINISH ANODIZATION: TYPE II								
WEIGHT (REF)								
DO NOT SCALE DRAWING								
					REV	SIZE	SCALE: 1:1	
					E	B	SHEET 5 OF 5	

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