

4

3

2

1


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/15/2020	
	B	INCREASED CARD SLOT TOLERANCES	7/23/2020	

B

B

A

A

		NAME	DATE	Description:  Y 1U FRAME		
	DRAWN	EMILIO GIZZI	7/15/2020			
	CHECKED	CATIE SPIVEY	7/18/2020			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO. Y_1UFrame		
FINISH ANODIZATION: TYPE II						
WEIGHT (REF)						
DO NOT SCALE DRAWING						
				REV B	SIZE B	SCALE: 1:1
						SHEET 1 OF 4

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.02

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE II  
WEIGHT (REF)  
  
DO NOT SCALE DRAWING

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1

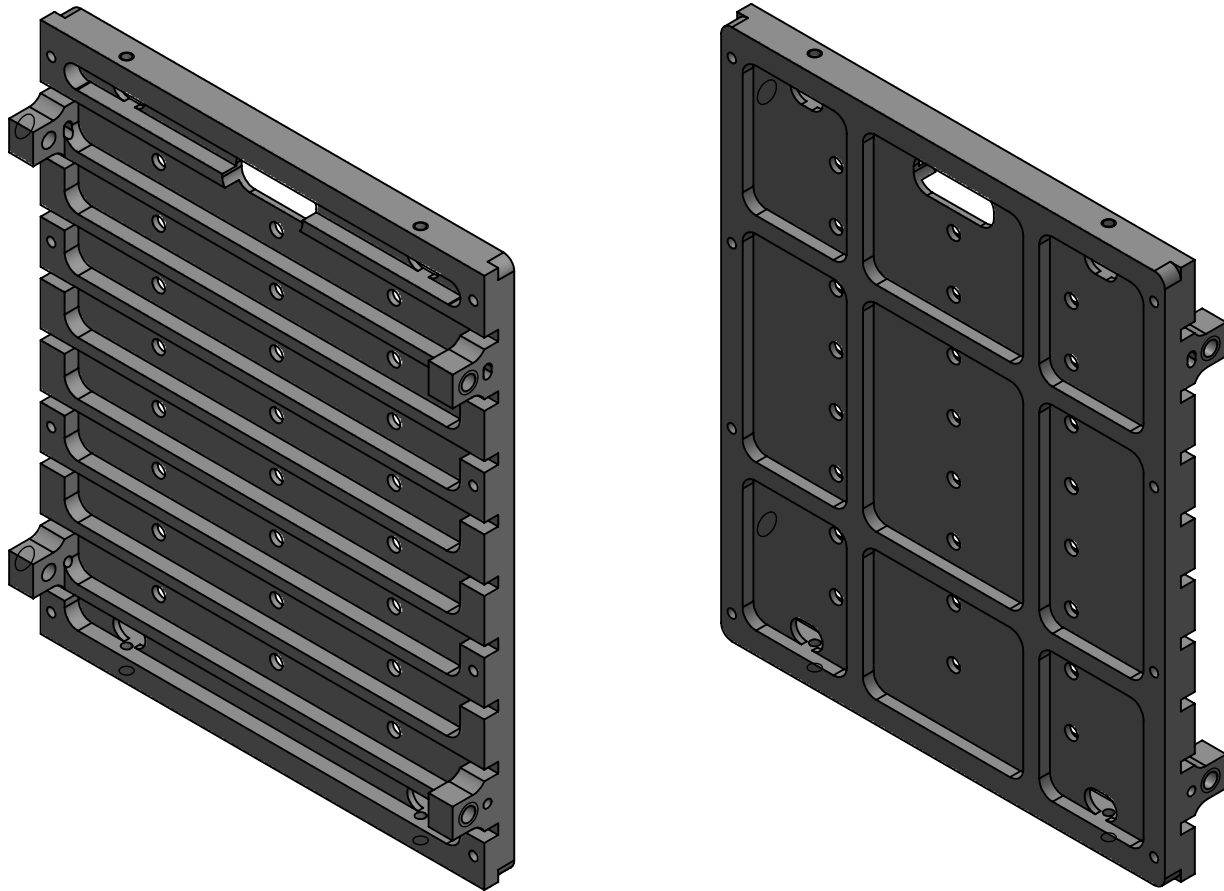
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3

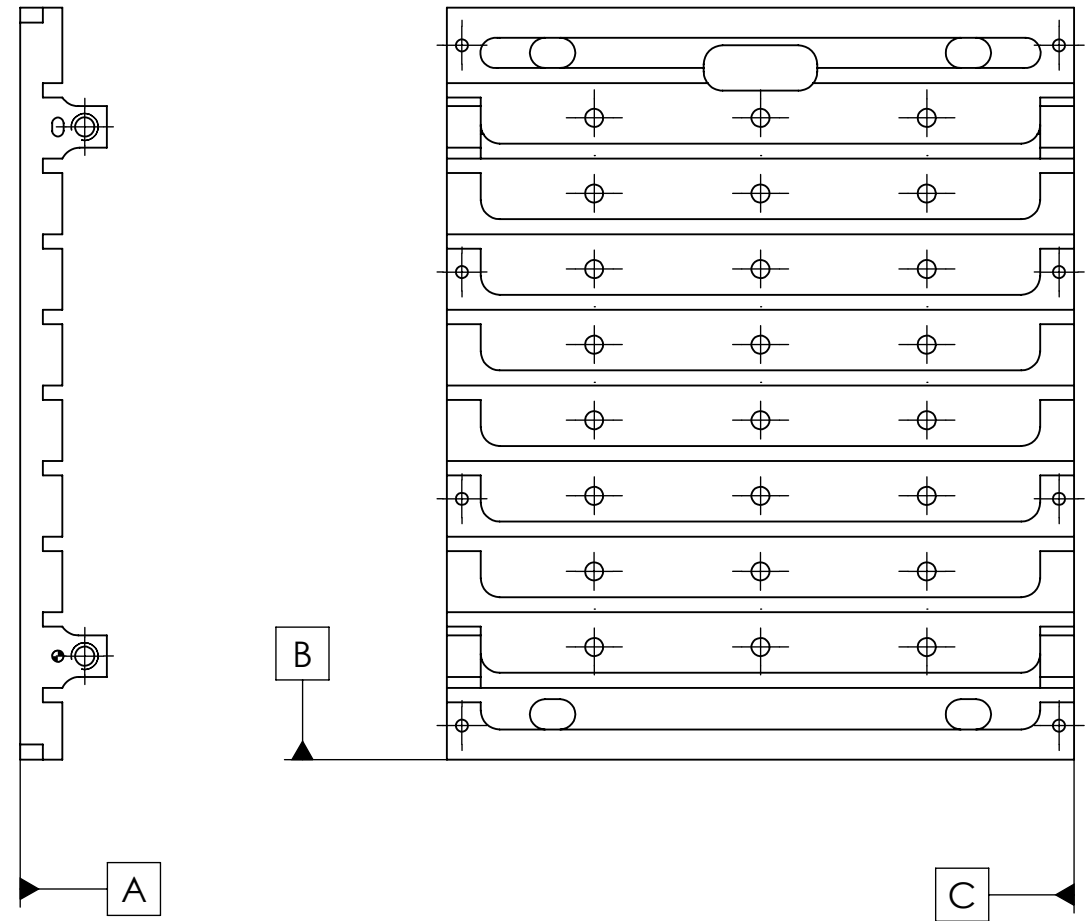
2

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B



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NOTES:

1. REFERENCE Y\_1UFrame.sldprt OR Y\_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE II, BLACK
5. OVERALL PROFILE TOLERANCE  0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

A

A

	DRAWN	NAME EMILIO GIZZI	DATE 7/15/2020	Description:  Y 1U FRAME
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. Y_1UFrame
				REV B
				SIZE B
				SCALE: 1:1 SHEET 2 OF 4

UNLESS OTHERWISE SPECIFIED:	MATERIAL 6061-T6 (SS)
DIMENSIONS ARE IN MILLIMETER	FINISH ANODIZATION: TYPE II
TOLERANCES:	WEIGHT (REF)
ONE PLACE DECIMAL ±0.1	
TWO PLACE DECIMAL ±0.02	
DO NOT SCALE DRAWING	

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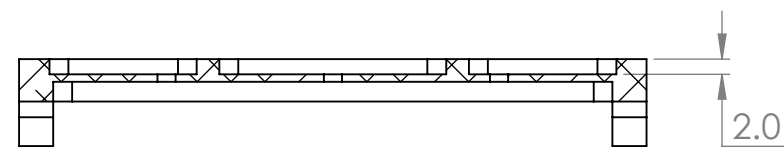
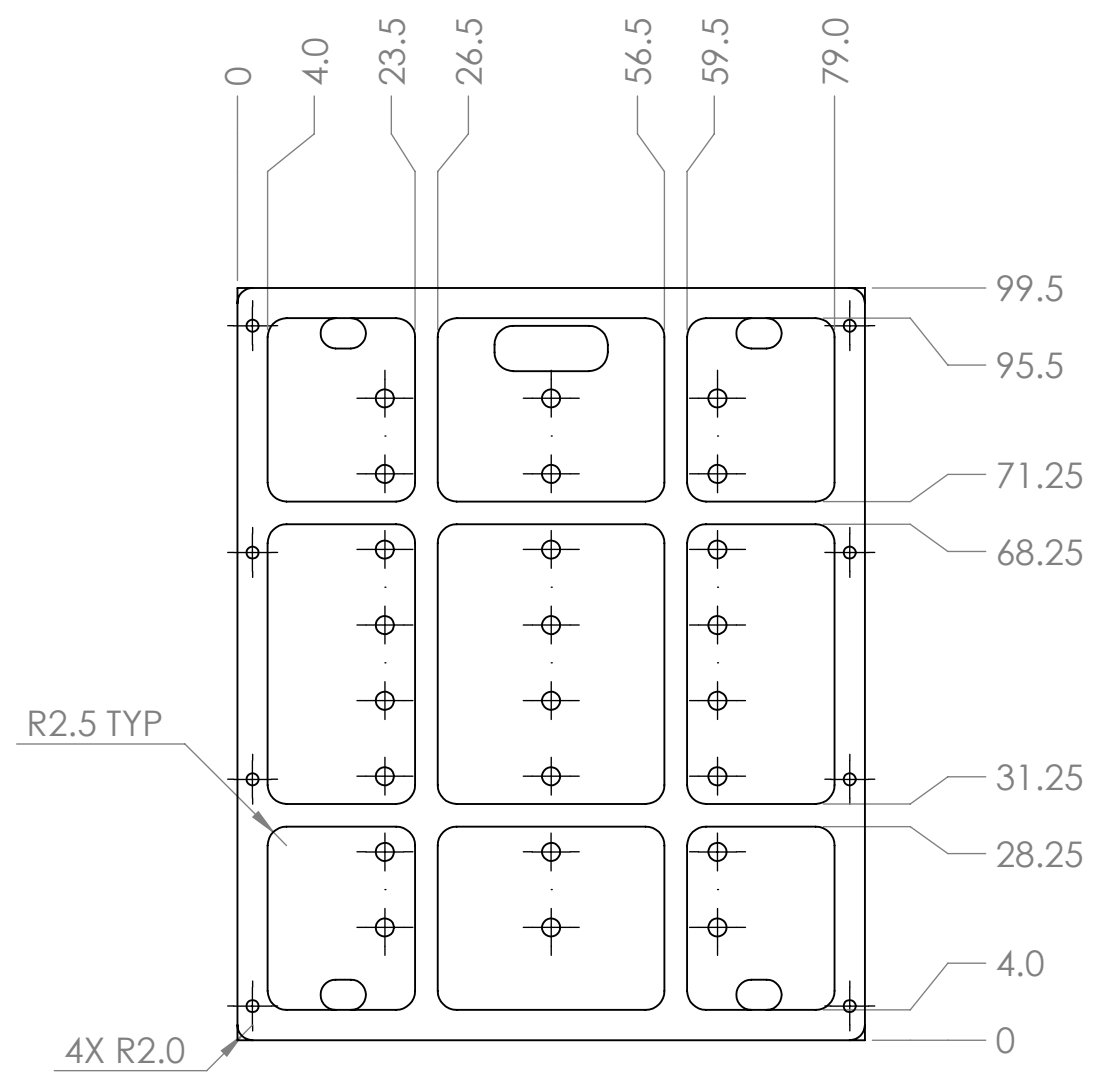
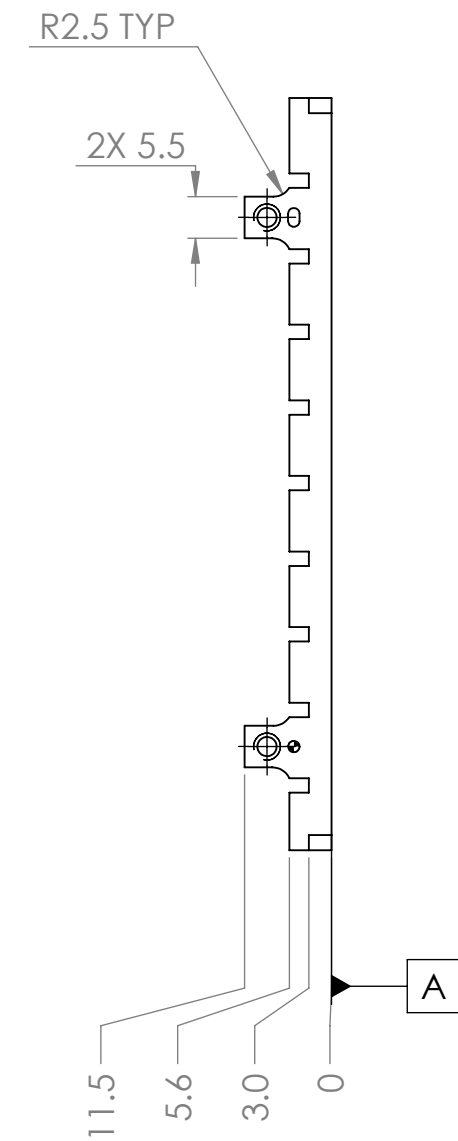
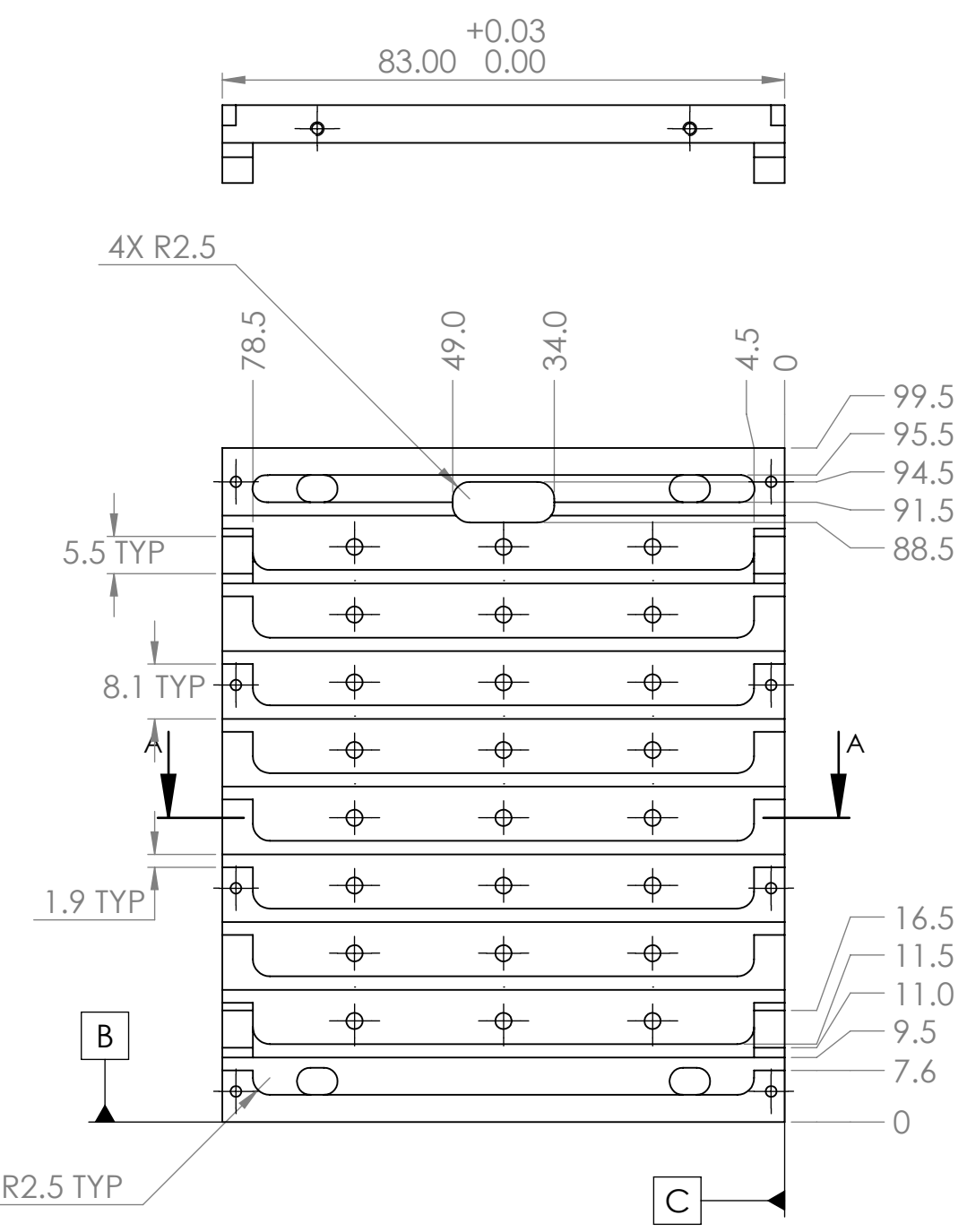
4 3 2 1

B


B

A

A



SECTION A-A

	DRAWN	NAME	DATE	Description: <b>Y 1U FRAME</b>
	CHECKED	EMILIO GIZZI	7/15/2020	
	ENG APPR.	CATIE SPIVEY	7/18/2020	
	MFG APPR.			
COMMENTS:				DWG. NO. <b>Y_1UFrame</b>
				REV <b>B</b> SIZE <b>B</b> SCALE: 1:1
				SHEET 3 OF 4

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.02  
MATERIAL 6061-T6 (SS)  
FINISH ANODIZATION: TYPE II  
WEIGHT (REF)  
DO NOT SCALE DRAWING

4 3 2 1

4

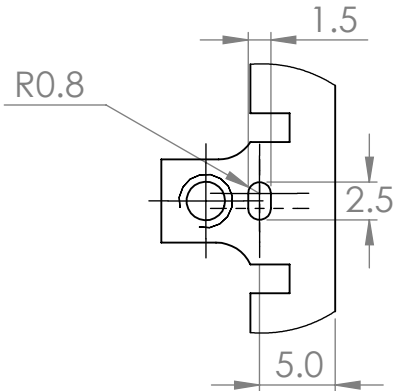
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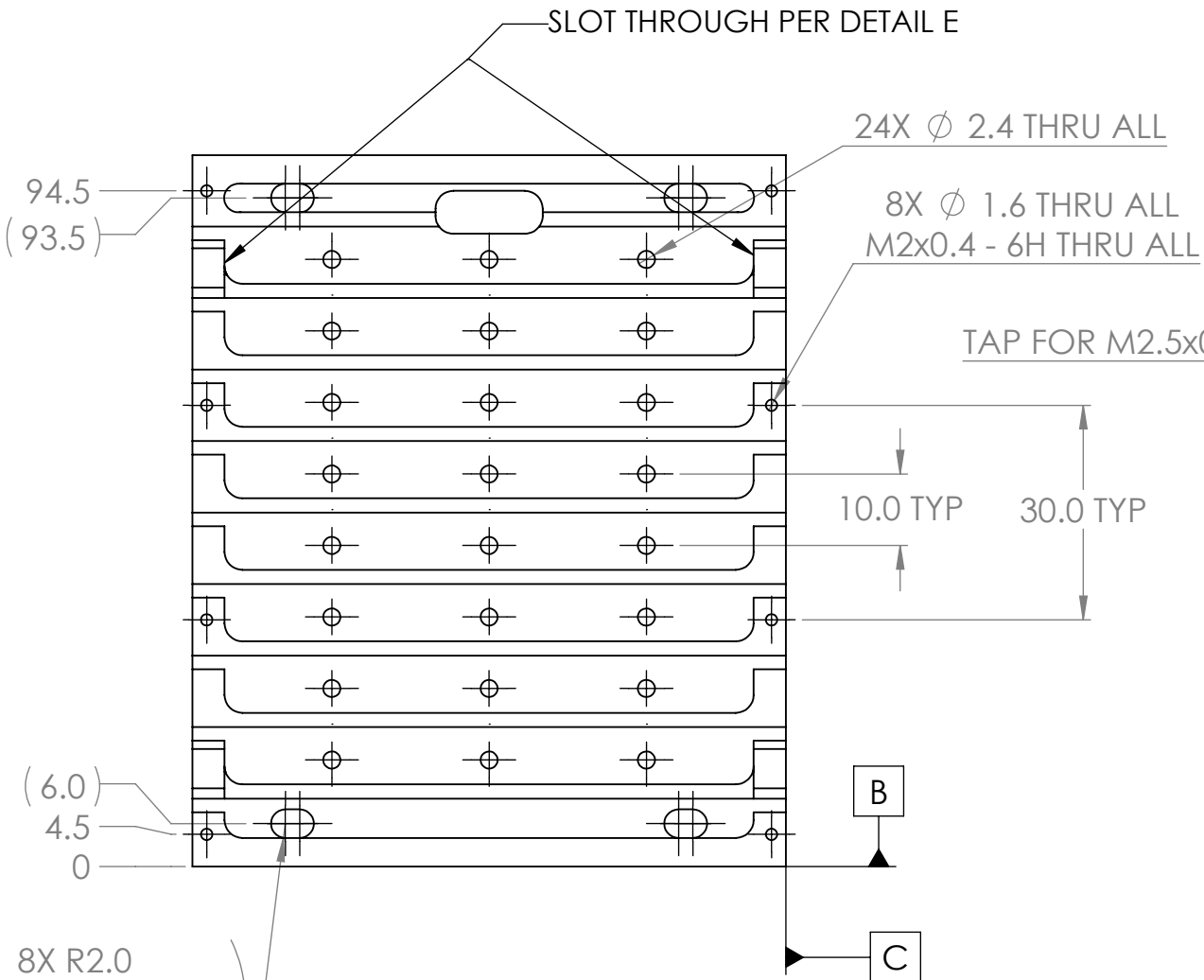
1



2X Ø 1.6 [0.1] ∇ 4.0 [0.2]  
M2x0.4 - 6H ∇ 4.0 [0.2]  
BREACH FOR VENTING PURPOSES

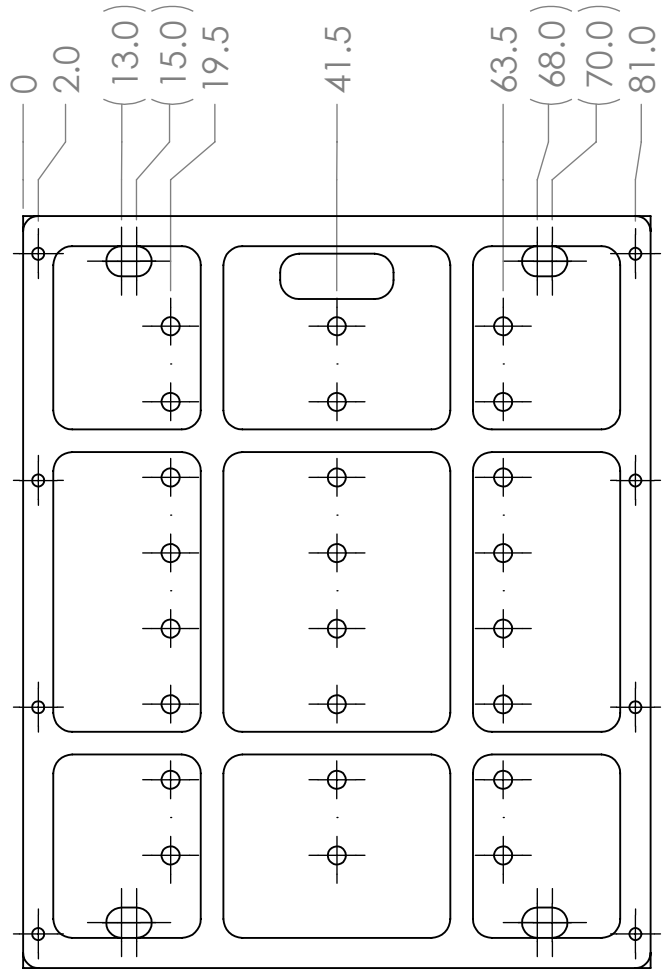
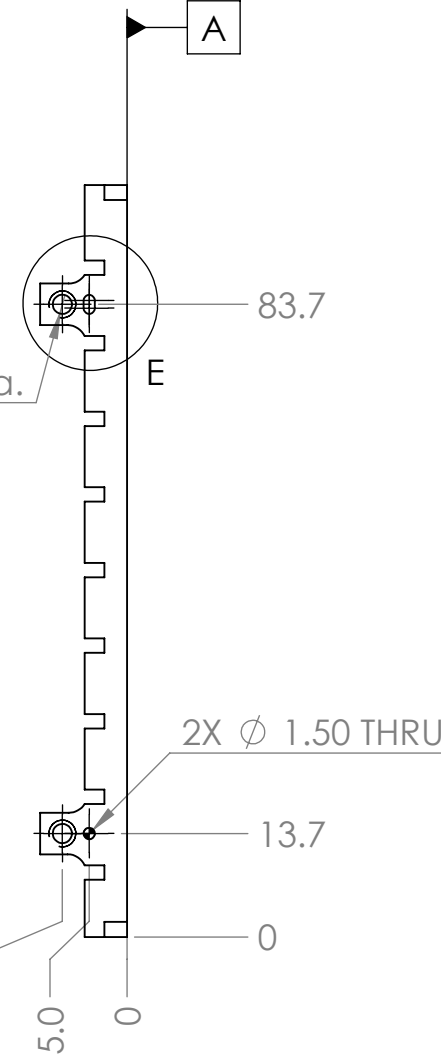
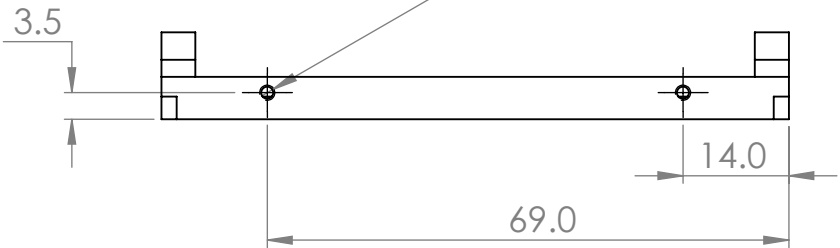


DETAIL E  
SCALE 2 : 1



8X R2.0  
BREACH FOR  
VENTING PURPOSES

2X Ø 1.6 [0.1] ∇ 4.0 [0.2]  
M2x0.4 - 6H ∇ 4.0 [0.2]  
BREACH FOR VENTING PURPOSES



	NAME	DATE
DRAWN	EMILIO GIZZI	7/15/2020
CHECKED	CATIE SPIVEY	7/18/2020
ENG APPR.		
MFG APPR.		

Description:  
**Y 1U FRAME**

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.02

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE II  
WEIGHT (REF)  
DO NOT SCALE DRAWING

COMMENTS:

REV	SIZE	SCALE: 1:1
<b>B</b>	<b>B</b>	SHEET 4 OF 4

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