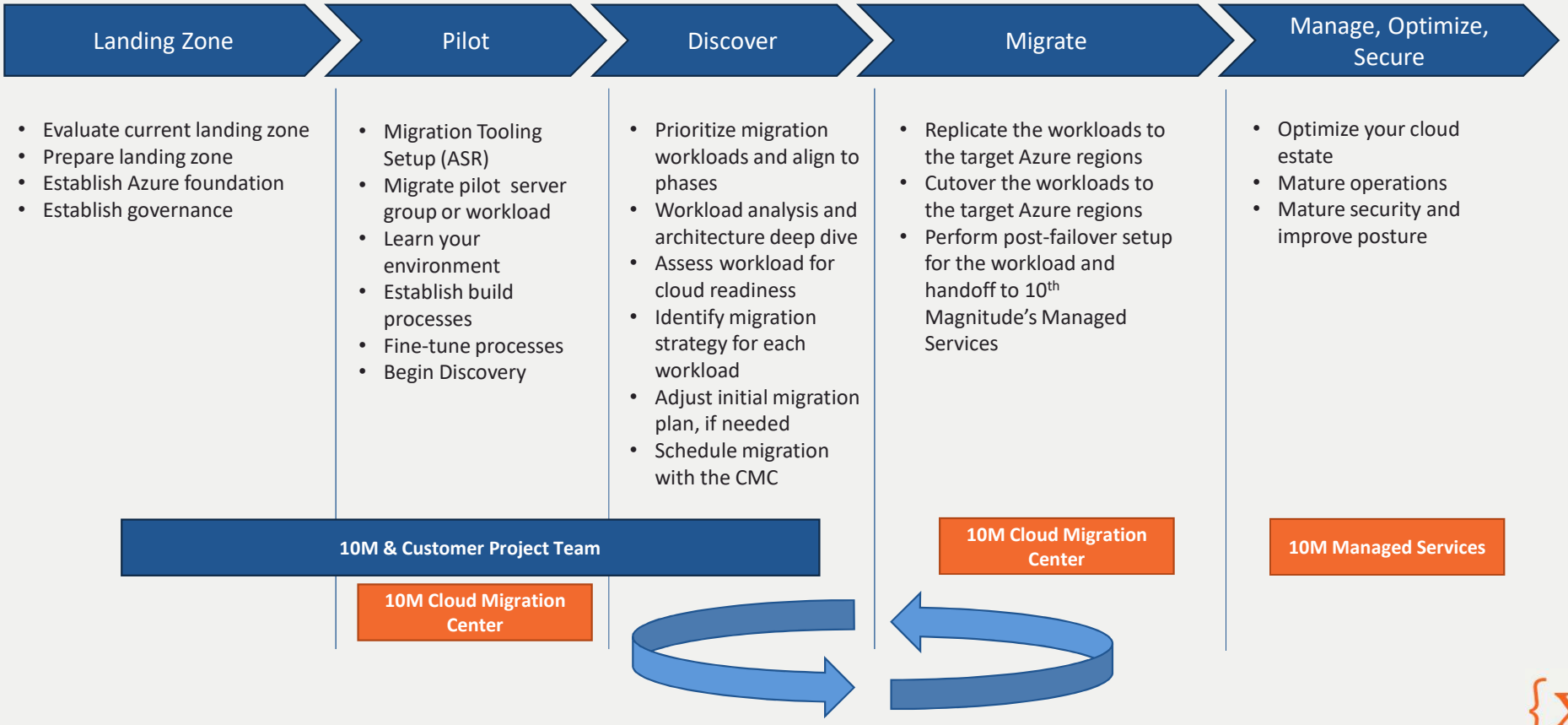Migration Process