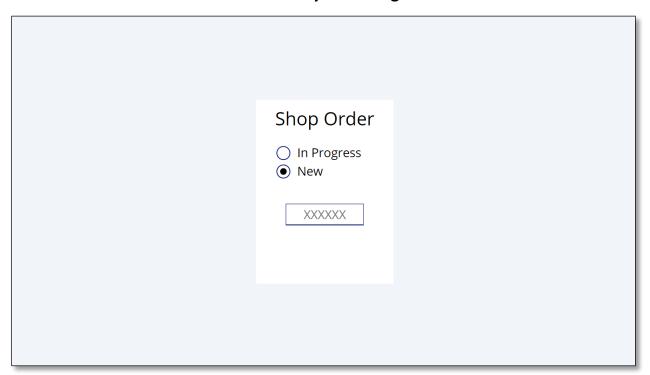
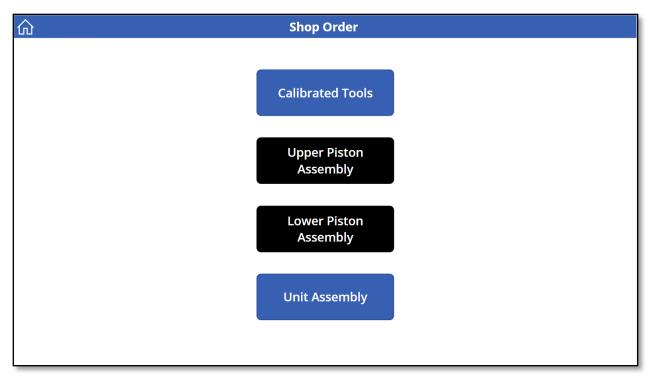
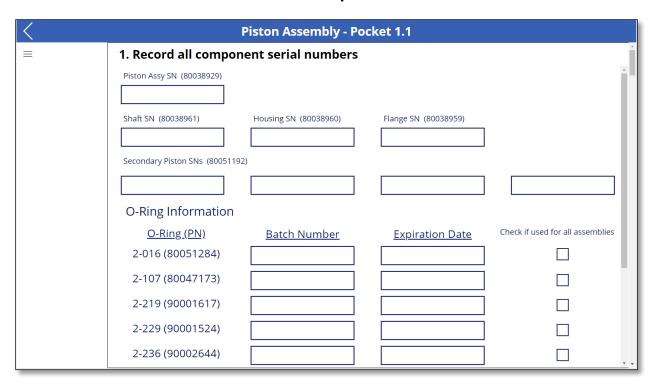
Assembly Front Page



Assembly Selection



Data Capture



Written Procedure



Unit Assembly Dashboard

<	Unit Assembly Dashboard	
6.1 Install BTR Housing to Base	• 6.11 SEC Circuit WP Test	• 6.21 Housing Pressure Test
• 6.2 Body Drift Test	• 6.12 RET Circuit Fill & Purge	• 6.22 Harnesses & Boards
• 6.3 Cleaning & Flushing of Body	• 6.13 Install Position Sensors	● 6.23 Hi-Pot Test
6.4 Lower Piston Installation	• 6.14 EXT Circuit Fill & Purge	• 6.24 Install Electronic Boards
6.5 Upper Piston Installation	• 6.15 RET Circuit Test	• 6.25 Sensor Calibration
• 6.6 Piston Piping	• 6.16 EXT Circuit Test	• 6.26 Electronics Test
• 6.7 Main Pocket Power Harness	• 6.17 Install Equalization Valve	• 6.27 Bearing Sealing Test
6.8 Check Valve Installation	• 6.18 Install RPM Sensors	• 6.28 Final Drift Test
• 6.9 SEC Circuit 1.5 x WP Test	• 6.19 Install Proximity Senors	• 6.29 Function Test
• 6.10 Umbilical Plate Installation	• 6.20 Install P/T Senors	• 6.30 Prepare for Shipment