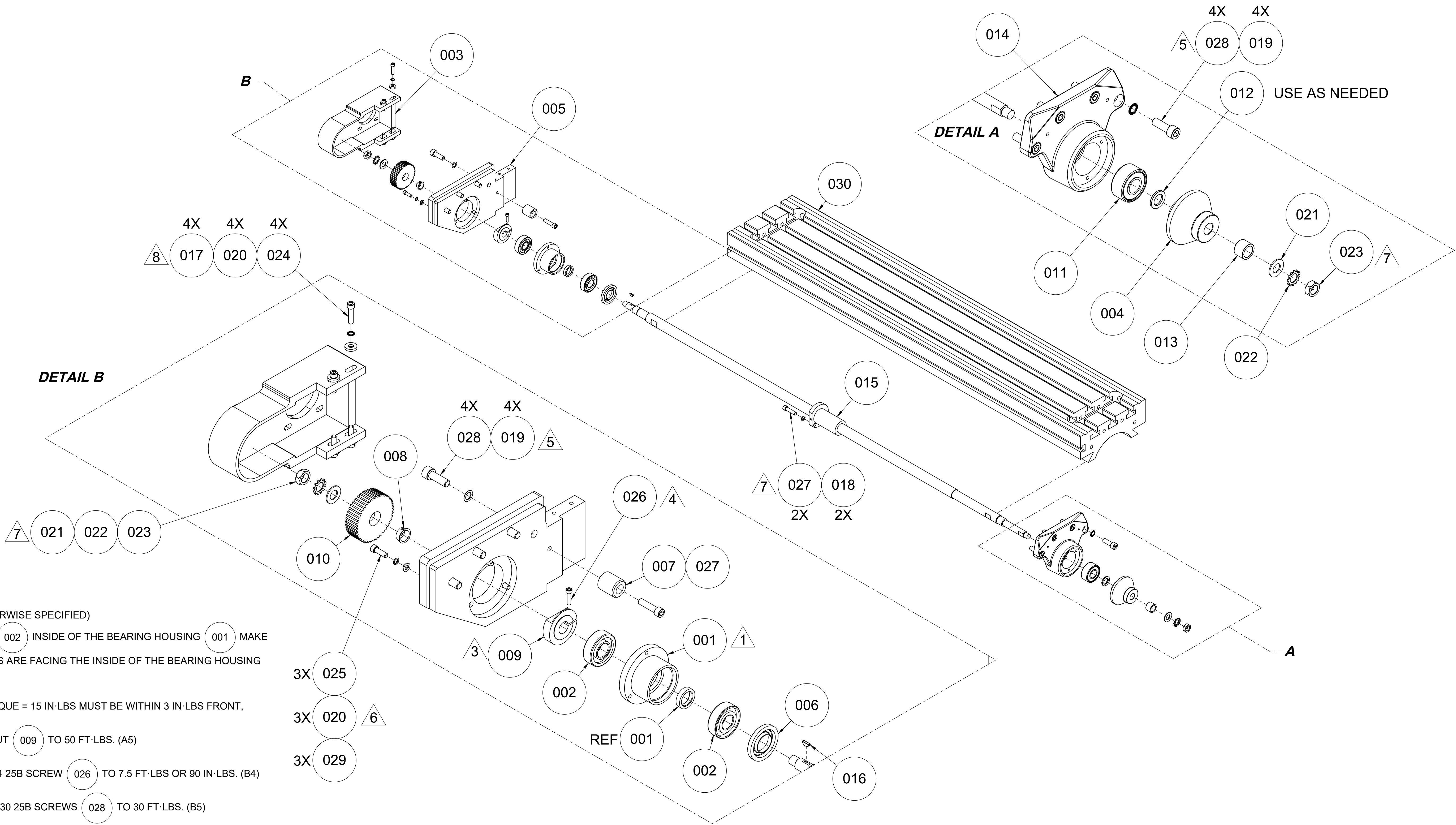


REVISION TABLE					
REV	REV DESCRIPTION	ECN/NPI#	DATE	DFT	ENG



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. PLACE BEARINGS 002 INSIDE OF THE BEARING HOUSING 001. MAKE SURE THE LETTERS ARE FACING THE INSIDE OF THE BEARING HOUSING 001. (A4)
 - 2. MAX ROLLING TORQUE = 15 IN·LBS MUST BE WITHIN 3 IN·LBS FRONT, MIDDLE, BACK.
 - 3. TORQUE CLAMP NUT 009 TO 50 FT·LBS. (A5)
 - 4. TORQUE 10-32 X 3/4 25B SCREW 026 TO 7.5 FT·LBS OR 90 IN·LBS. (B4)
 - 5. TORQUE M10-1.5 X 30 25B SCREWS 028 TO 30 FT·LBS. (B5)
 - 6. TORQUE 1/4-20 X 3/4 25B SCREWS 3X 025 TO 10 FT·LBS OR 120 IN·LBS. (A5)
 - 7. TORQUE 1/2-20 51Z NUT 023 AND 5/16-18 X 1 1/4 25B SCREW 027 TO 25 FT·LBS. (A6, B4, C1)
 - 8. TORQUE 1/4-20 X 1 25B SCREWS 024 TO 7 FT·LBS OR 84 IN·LBS. (B6, C6)

APPROVALS		DATE	DESCRIPTION	
DRAWN BY: JM		3/8/2021	ENGINEER: JM	
ENGINEER: JM		3/8/2021	MASS (LBS):	
THIRD ANGLE PROJECTION			PART NUMBER: [REDACTED]	
			DETAIL: [REDACTED]	
			REV: [REDACTED]	
			SIZE: D SHEET: 1 OF 3	

