# SECTION 235523.16 - HIGH-INTENSITY, GAS-FIRED, RADIANT HEATERS

# **TIPS:**

To view non-printing **Editor's Notes** that provide guidance for editing, click on Masterworks/Single-File Formatting/Toggle/Editor's Notes.

To read detailed research, technical information about products and materials, and coordination checklists, click on Masterworks/Supporting Information.

### PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

### A. Section Includes:

- 1. High-intensity, infrared, gas-fired, radiant heaters.
- 2. Gas-fired, outdoor, infrared patio heaters.

# 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

# B. Shop Drawings:

- 1. Signed, sealed, and prepared by or under the supervision of a qualified professional engineer.
- 2. Include plans, elevations, sections, and [mounting] [attachment] details.
- 3. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- 4. Detail fabrication and assembly of high-intensity, gas-fired, radiant heaters, as well as procedures and diagrams.
- 5. Include diagrams for power[, signal, and control] wiring.
- C. Delegated-Design Submittal: For gas-fired, radiant heaters.
  - 1. Include design calculations for seismic restraints.

# 1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, elevations, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
  - 1. Structural members to which equipment will be attached.
  - 2. Gas piping to heater installations
  - 3. Thermostats and wiring to heaters.
  - 4. Heater locations and clearance requirements.
  - 5. Other suspended ceiling components:
    - a. Lighting fixtures.
    - b. Air outlets and inlets.
    - c. Sprinklers.
    - d. <Insert item>.
- B. Field quality-control reports.
- C. Sample Warranty: For manufacturer's special warranties.

# 1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For gas-fired, radiant heaters to include in emergency, operation, and maintenance manuals.

### 1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Igniter: [One] <Insert number> hot-surface burner igniter(s) for each style of high-intensity, gas-fired, radiant heater furnished.

# 1.7 WARRANTY

- A. Manufacturer's Special Warranty: Manufacturer agrees to repair or replace components of radiant heaters that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period: All warranty periods listed below are from date of Substantial Completion.
    - a. Ceramic Tiles: [Three] [Five] [10] [15] <Insert number> years.
    - b. Heater Components: [One] [Three] [Five] [10] <Insert number> year(s).

#### PART 2 - PRODUCTS

# 2.1 PERFORMANCE REQUIREMENTS

- A. Comply with [ANSI Z83.19A/CSA 2.35A] [ANSI Z83.26/CSA 2.37].
  - 1. CSA certified, with CSA Seal and certification number clearly visible on units.
  - 2. UL listed and labeled, with UL label clearly visible on units.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- 2.2 HIGH-INTENSITY, INFRARED, GAS-FIRED, RADIANT HEATERS < Insert drawing designation>
  - A. < Double click here to find, evaluate, and insert list of manufacturers and products. >
  - B. Factory-assembled, [indoor] [outdoor], overhead-mounted, electrically controlled, high-intensity, infrared, radiant heating units using gas combustion. Heater to have all necessary factory-installed wiring and piping required prior to field installation and startup.
  - C. Fuel Type: Design burner for [natural] [propane] gas having characteristics same as those of gas available at Project site.
  - D. Main Housing: Continuous, one-piece, [aluminized] [stainless]-steel unit without gaps between housing and reflectors.
  - E. Burner Assembly:
    - 1. Modular, [aluminized steel with powder-coat or similar finish] [stainless-steel] plenum chamber [coated with ceramic fiber insulation ]secured with stainless-steel retainers.
  - F. Emitter: Perforated ceramic tiles.
  - G. Reflector: [One-sided, bright-polished aluminum] [High-grade steel with cold-bonded, polished-aluminum layer] [Aluminized steel].
  - H. Ignition:
    - 1. Manual Pilot: Self-energizing with no external power connection.
    - 2. Direct Spark: [24/25] [115/120]-V ac, solid-state ignition module with spark electrode and flame sensor.
    - 3. Potted circuitry.
  - I. Accessories:
    - 1. [Parabolic reflector] [Reflector extensions].
    - 2. Wire grid or expanded metal secondary emitter for increased efficiency.
    - 3. Protective screen and heat-deflector shield.

- 4. Stainless-steel flexible connector with manual valve for gas supply.
- 5. Hanger chain with "S" hooks.
- 6. Preassembled chain suspension kit.
- 7. Rigid mounting kits.
- 8. Clearance warning plaque.
- 9. Two-stage operation.
- J. Capacities and Characteristics:
  - 1. Gas Input: <Insert Btu/h (kW)>.
  - 2. Gas Output: <Insert Btu/h (kW)>.
  - 3. Electrical Characteristics:
    - a. Volts: [Millivolt] [24/25] [115/120] <Insert value>.
    - b. Phase: Single.
    - c. Hertz: 60.
    - d. Full-Load Amperes: < Insert value>.
    - e. Minimum Circuit Ampacity: <Insert value>.
    - f. Maximum Overcurrent Protection: <Insert amperage>.
- K. Mounting Angle: <**Insert value**> degrees.
- 2.3 GAS-FIRED, OUTDOOR, INFRARED PATIO HEATERS < Insert drawing designation>
  - A. < Double click here to find, evaluate, and insert list of manufacturers and products. >
  - B. Factory-assembled, [indoor] [outdoor], overhead-mounted, electrically controlled, high-intensity, infrared, radiant heating units using gas combustion. Heater to have all necessary factory-installed wiring and piping required prior to field installation and startup.
  - C. Fuel Type: Design burner for [natural] [propane] gas having characteristics same as those of gas available at Project site.
  - D. Main Housing: Continuous, one-piece, [aluminized] [stainless]-steel unit without gaps between housing and reflectors.
    - 1. Air vents with cooling channels.
    - 2. Air louvers.
    - 3. Decorative grill.
  - E. Burner Assembly:
    - 1. Modular, [aluminized-steel with powder-coat or similar finish] [stainless-steel] plenum chamber [coated with ceramic fiber insulation] secured with stainless-steel retainers.
  - F. Emitter: Perforated ceramic tiles.
  - G. Reflector: [Polished stainless steel] < Insert material>.
  - H. Ignition:

- 1. Direct Spark: [24/25] [115/120]-V ac, solid-state ignition module with spark electrode and flame sensor.
- 2. Potted circuitry.

### I. Accessories:

- 1. Wire grid or expanded metal secondary emitter for increased efficiency.
- 2. Protective screen and heat-deflector shield.
- 3. Stainless-steel flexible connector with manual valve for gas supply.
- 4. Hanger chain with "S" hooks.
- 5. Preassembled chain suspension kit.
- 6. Rigid mounting kits.
- 7. Clearance warning plaque.
- J. Capacities and Characteristics:
  - 1. Gas Input: <Insert Btu/h (kW)>.
  - 2. Gas Output: <Insert Btu/h (kW)>.
  - 3. Electrical Characteristics:
    - a. Volts: [24/25] [115/120] < Insert value>.
    - b. Phase: Single.
    - c. Hertz: 60.
    - d. Full-Load Amperes: <Insert value>.
    - e. Minimum Circuit Ampacity: <Insert value>.
    - f. Maximum Overcurrent Protection: <Insert amperage>.
- K. Mounting Angle: < Insert value > degrees.

# 2.4 CONTROLS AND SAFETIES

- A. Failure Safeguards: 100 percent main gas shutoff on [pilot] [pilot or power] failure.
- B. Thermostat: Devices and wiring are specified in Section 230923.27 "Temperature Instruments."
- C. Thermostat: Single-stage, wall-mounted type with 50 to 90 deg F (10 to 32 deg C) operating range and fan on switch.
  - 1. Control Transformer: Integrally mounted.
- D. Thermostat: Two-stage, wall-mounted type with 50 to 90 deg F (10 to 32 deg C) operating range and fan on switch.
  - 1. Control Transformer: Integrally mounted.

#### PART 3 - EXECUTION

# 3.1 EXAMINATION

- A. Examine structures, substrates, areas and conditions, with Installer present, for compliance with requirements for installation tolerances, required clearances, and other conditions affecting performance of the Work.
- B. Examine roughing-in for fuel-gas piping to verify actual locations of piping connections before equipment installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 INSTALLATION

- A. Equipment Mounting: Install gas-fired, infrared heaters with continuous-thread hanger rods and spring hangers with vertical-limit stop of size required to support weight of heaters.
  - 1. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
  - 2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
  - 3. Comply with requirements for hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Equipment Installation: Install gas-fired, radiant heaters and associated gas features and systems according to [NFPA 54] [CSA B149.1].
- C. Suspended Units: [Suspend from substrate using chain hanger kits and building attachments] [Mount to substrate using rigid mounting kits or brackets, supplied by manufacturer or manufactured].
  - 1. Restrain the unit to resist seismic acceleration. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
  - 2. Comply with requirements for hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- D. Maintain manufacturers' recommended clearances for combustibles.

# 3.3 CONNECTIONS

A. Gas Piping: Comply with [Section 231123 "Facility Natural-Gas Piping."] [Section 231126 "Facility Liquefied-Petroleum Gas Piping."] Connect gas piping to gas train inlet; provide union with enough clearance for burner removal and service.

- 1. Gas Connections: Connect gas piping to radiant heaters according to [NFPA 54] [CSA B149.1].
- B. Where installing piping adjacent to gas-fired, radiant heaters, allow space for service and maintenance.
- C. Electrical Connections: Comply with applicable requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
  - 1. Install electrical devices furnished with heaters but not specified to be factory mounted.

## 3.4 ADJUSTING

- A. Adjust initial-temperature set points.
- B. Adjust burner and other unit components for optimum heating performance and efficiency.

# 3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform the following tests and inspections [with the assistance of a factory-authorized service representative]:
  - 1. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
  - 2. Verify bearing lubrication.
  - 3. Verify proper motor rotation.
  - 4. Test Reports: Prepare a written report to record the following:
    - a. Test procedures used.
    - b. Test results that comply with requirements.
    - c. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- C. Gas-fired, radiant heaters will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

**END OF SECTION 235523.16**