

Unnamed Project

Replications: 1 Time Units: Minutes

Key Performance Indicators

System	Average
Number Out	137

Unnamed Project

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Entity**Time**

VA Time	Average	Half Width	Minimum Value	Maximum Value
Component	2.7737	(Insufficient)	1.0074	5.6093
NVA Time	Average	Half Width	Minimum Value	Maximum Value
Component	0.00	(Insufficient)	0.00	0.00
Wait Time	Average	Half Width	Minimum Value	Maximum Value
Component	0.00825729	(Insufficient)	0.00	0.5011
Transfer Time	Average	Half Width	Minimum Value	Maximum Value
Component	0.00	(Insufficient)	0.00	0.00
Other Time	Average	Half Width	Minimum Value	Maximum Value
Component	0.00	(Insufficient)	0.00	0.00
Total Time	Average	Half Width	Minimum Value	Maximum Value
Component	2.7820	(Insufficient)	1.0074	5.6093

Other

Number In	Value			
Component	138.00			
Number Out	Value			
Component	137.00			
WIP	Average	Half Width	Minimum Value	Maximum Value
Component	0.7951	(Insufficient)	0.00	2.0000

Unnamed Project

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Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
ProcessCenter.Queue	0.00819745	(Insufficient)	0.00	0.5011
Rework.Queue	0.00	(Insufficient)	0.00	0.00

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
ProcessCenter.Queue	0.00235677	(Insufficient)	0.00	1.0000
Rework.Queue	0.00	(Insufficient)	0.00	0.00

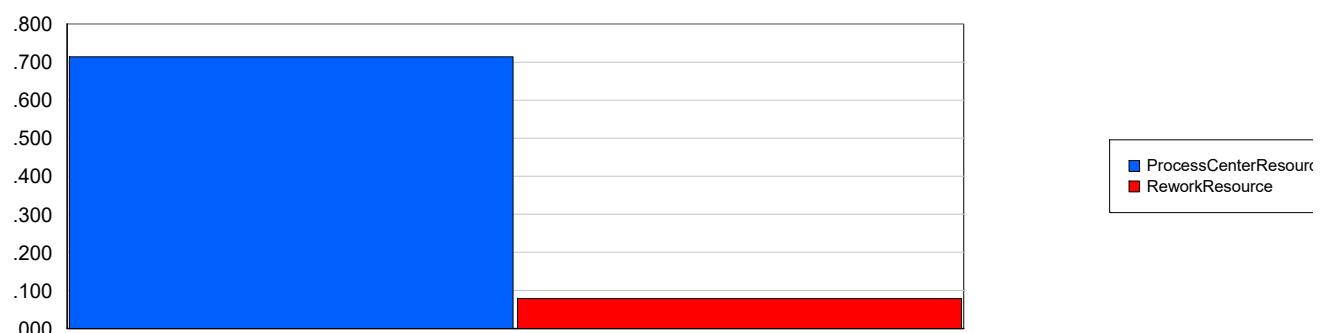
Unnamed Project

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Resource

Usage

Instantaneous Utilization	Average	Half Width	Minimum Value	Maximum Value
ProcessCenterResource	0.7139	(Insufficient)	0.00	1.0000
ReworkResource	0.07882093	(Insufficient)	0.00	1.0000
Number Busy	Average	Half Width	Minimum Value	Maximum Value
ProcessCenterResource	0.7139	(Insufficient)	0.00	1.0000
ReworkResource	0.07882093	(Insufficient)	0.00	1.0000
Number Scheduled	Average	Half Width	Minimum Value	Maximum Value
ProcessCenterResource	1.0000	(Insufficient)	1.0000	1.0000
ReworkResource	1.0000	(Insufficient)	1.0000	1.0000
Scheduled Utilization	Value			
ProcessCenterResource	0.7139			
ReworkResource	0.07882093			



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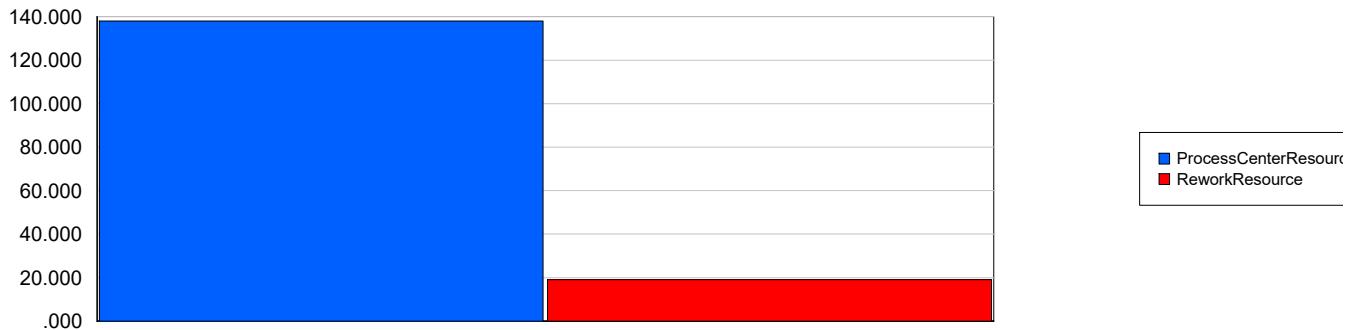
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Resource**Usage**

Total Number Seized

Value

ProcessCenterResource	138.00
ReworkResource	19.0000

**User Specified****Tally**

Interval	Average	Half Width	Minimum Value	Maximum Value
cycle time of fail	4.5107	(Insufficient)	2.9189	5.6093
cycle time of rework	4.2602	(Insufficient)	2.7662	5.4205
cycle time of sucess product	2.5355	(Insufficient)	1.0074	4.0011