### **Key Words**

organophosphorus extractants
actinides/lanthides separation
tributyl phosphate (TBP)
phosphorus oxide extractants
chemical stablity

# **Objective**

- 1. Examine the Application Scope of Organophosphorus Extractants: Discuss the use of specific organophosphorus extractants like tributyl phosphate (TBP), bis(2-ethylhexyl) phosphate (HDEHP), octyl(phenyl)-N,N-diisobutylcarbamoylmethylphosphine oxide (CMPO), trialkyl phosphine oxide (TRPO), and purified Cyanex 301 in the separation of actinides and lanthanides.
- 2. Analyze Extraction Mechanisms and Structure-Function Relationships: Explore the mechanisms by which these extractants work and their structure-function relationships to understand how they can effectively separate actinides from lanthanides.
- 3. Review Design Criteria and Properties of New Organophosphorus Extractants: Evaluate newly developed organophosphorus extractants, such as CMPO-modified calixarene/pillarene, phenanthroline-derived organophosphorus extractants, and phosphate-modified carborane, focusing on their design criteria, extraction properties, and mechanisms.
- 4. Identify Roles and Potential Applications in Advanced Nuclear Fuel Cycles: Emphasize the significant roles these extractants play in the current processes and identify potential applications for future advanced nuclear fuel cycle systems.
- 5. Address Challenges in Design and Application: Discuss unresolved challenges in the design and practical application of organophosphorus extractants for actinides/lanthanides separation,

highlighting the need for more precise studies and better understanding of extraction mechanisms at the microscopic and mesoscopic levels.

## Methodology

- 1. Literature Review and Conceptual Analysis:
- A comprehensive review of existing literature and studies related to organophosphorus extractants is conducted.
- The scope of various organophosphorus extractants such as TBP, HDEHP, CMPO, TRPO, and Cyanex 301 is introduced, focusing on their chemical properties, extraction mechanisms, and practical applications.
- 2. Structural and Mechanistic Analysis:
- Detailed structural analysis of organophosphorus extractants is performed to understand their coordination chemistry and extraction efficiency.
- Mechanistic insights into the extraction process, including the formation of extracted complexes and the role of side chains and functional groups, are provided.
- 3. Evaluation of New Extractants:
- Newly developed organophosphorus extractants are reviewed, including CMPO-modified calixarene/pillarene, phenanthroline-derived organophosphorus extractants, and phosphate-modified carborane.
- The design criteria, extraction properties, and mechanisms of these new extractants are analyzed.
- 4. Comparison and Analysis of Extractant Performance:
- The performance of traditional and new organophosphorus extractants is compared based on their extraction efficiency, selectivity, and stability.
- The impact of structural modifications on the extraction ability and selectivity of these extractants is

assessed.

5. Theoretical and Experimental Studies:

- Theoretical studies, including Density Functional Theory (DFT) calculations, are used to support

the experimental findings and provide deeper insights into the extraction mechanisms.

-Single-crystal structure analysis and UV-vis titration studies are conducted to elucidate the

coordination modes between extractants and metal ions.

6. Addressing Practical Challenges:

- Practical challenges in the application of organophosphorus extractants, such as chemical stability,

radiolysis resistance, and solubility in organic solvents, are discussed.

- Suggestions for future research directions are provided to address these challenges and improve

the design of high-efficiency extractants.

**Key Findings** 

1. HA301 (Bis(2,4,4-trimethylpentyl)dithiophosphinic acid) Extractants:

- HA301 shows strong affinity for lighter lanthanides and forms 1:3 metal-to-ligand complexes.

- The extraction mechanism varies due to lanthanide contraction, with lighter lanthanides forming

inner-sphere complexes and heavier lanthanides forming outer-sphere complexes.

- Problems in practical application include low operating acidity and inadequate structural stability

under irradiation and acidic conditions.

- Dialkyl and diaryl substituted dithiophosphonic acid extractants were synthesized to overcome

these issues, with the introduction of electron-donating groups enhancing extraction ability and

electron-withdrawing groups improving selectivity between Am(III) and Ln(III).

- Synergistic extractants like TBP can enhance the extraction ability of HA301 systems.

2. Pre-Organized Organophosphorus Extractants:

- The degree of pre-organization in the extractant skeleton significantly affects extraction

performance, including ability, rates, and selectivity.

- Rigid structures reduce both the flexibility and the complexation ability of the extractant, but can

enhance selectivity by preventing undesired interactions.

- Pillararene-based organophosphorus extractants exhibit higher extraction efficiency, better

separation performance, and stronger irradiation stability compared to traditional organophosphorus

extractants.

- The functional side chains on pillararenes significantly influence their extraction properties, with

symmetrical anchoring at the edges improving extraction performance in both organic solvents and

ionic liquids.

3. Phenanthroline-derived Organophosphorus Extractants:

- Phenanthroline-based extractants (POPhen, BPPhen, PIPhen) show strong affinity for actinides

and lanthanides, but their separation ability varies.

- The structure-activity relationship is crucial for understanding and improving their performance,

with factors such as side chain length and substituent groups playing significant roles.

- The introduction of phenyl-armed phosphorus oxide groups enhances extraction ability but reduces

the Am(III)/Eu(III) separation factor.

- Counter anions also impact coordination ability, with some anions promoting better coordination

than others.

4. Carborane-based Extractants:

- Carborane-based extractants can selectively capture and release metal ions through

electrochemical adjustments of their conformation.

- An ortho-substituted nido-carborane anion demonstrates strong selective extraction for UO2^2+

ions, with its conformation changing from nido to closo to adjust coordination ability.

- This selective capture-release system is effective for UO2^2+ over other metal ions like Cs(I), Th(IV), Sm(III), and Nd(III).

#### **Relevance to Study**

Extraction Efficiency:

- Demonstrates the high extraction efficiency of various organophosphorus extractants such as TBP, HDEHP, CMPO, TRPO, and HA301 for actinides over lanthanides
- Highlights the importance of selecting ligands with strong extraction capabilities to achieve effective separation of actinides in nuclear fuel reprocessing

**Chemical Stability:** 

- Discusses the chemical stability of organophosphorus extractants under harsh conditions, such as high acidity and radiation, which is crucial for maintaining their functionality during the separation process
- Presents new extractants with improved stability, such as CMPO-modified calixarene/pillarene and phenanthroline-derived organophosphorus extractants

Selectivity:

- Emphasizes the role of ligand selectivity in achieving the desired separation of actinides from lanthanides, with specific examples of extractants showing high selectivity for Am(III) over Eu(III)
- Provides insights into the design of ligands with tailored selectivity through structural modifications and the use of pre-organized skeletons

Mechanistic Understanding:

- Explores the extraction mechanisms and structure-function relationships of various organophosphorus extractants, aiding in the rational design of new ligands with enhanced performance

- Combines theoretical studies, such as Density Functional Theory (DFT) calculations, with

experimental data to deepen the understanding of coordination chemistry and extraction processes

Practical Applications:

- Identifies potential applications of organophosphorus extractants in advanced nuclear fuel cycles,

highlighting their importance in current and future nuclear fuel reprocessing technologies

- Addresses practical challenges, such as low solubility in organic solvents and the need for

synergistic extractants to enhance extraction performance

#### **Critical Parameters Identified**

High Importance

1. Chemical Stability:

- Findings:

-- The article discusses the stability of various organophosphorus extractants under different

chemical conditions, highlighting the need for ligands that maintain functionality during nuclear fuel

reprocessing.

-- New extractants such as CMPO-modified calixarene/pillarene and phenanthroline-derived

organophosphorus extractants show improved stability under harsh conditions.

- Relevance:

-- Ensures ligands remain functional throughout the separation process.

-- Critical for long-term effectiveness in nuclear fuel reprocessing.

2. Radiolysis Resistance

- Findings:

-- The study addresses the resistance of organophosphorus extractants to radiolysis, noting that

radiation stability is crucial for maintaining extraction efficiency.

- -- Pillararene-based extractants exhibit stronger irradiation stability compared to traditional extractants.
- Relevance:
- -- Necessary for maintaining separation efficiency under radioactive conditions.
- 3. Thermodynamics
- Findings:
- -- Thermodynamic properties of extractants, such as binding strength and selectivity towards specific metal ions, are explored using theoretical and experimental approaches.
- -- The study highlights the importance of understanding the thermodynamics of extraction mechanisms to improve ligand design .
- Relevance:
- -- Influences the feasibility and efficiency of separation processes.

### Medium Importance

- 1. Kinetics
- Findings:
- -- The kinetics of extraction processes, including forward and reverse reactions, are discussed.
- -- Efficient kinetics are necessary for practical time frames and reversible separation processes .
- Relevance
- -- Affects the speed and efficiency of the separation process.
- 2. Loading Capacity
- Findings:
- -- Loading capacity of ligands is mentioned as an important factor for processing large volumes of material before saturation occurs.

- -- New extractants are evaluated for their ability to handle higher loading capacities.
- Relevance:
- -- Determines how much material can be processed efficiently.
- 3. Operational Condition Range:
- Findings:
- -- The study emphasizes the importance of ligands that can operate under a broad range of conditions, including varying acidity and temperature.
- -- Extractants like TRPO and CMPO are highlighted for their broad operational ranges .
- Relevance: Increases the flexibility and applicability of the separation process.

### Low Importance

- 1. Solubilty:
- Findings:
- -- Solubility of extractants in organic solvents is discussed, with some extractants showing low solubility that can be improved through structural modifications.
- -- The article notes that solubility issues can often be managed by selecting appropriate solvents.
- Relevance: Important but can be modified or managed through other means.
- 2. Dispersion Numbers:
- Findings:
- -- The efficiency of mass transfer between phases, influenced by dispersion numbers, is mentioned as a factor in the performance of extraction systems.
- -- Specific to particular system setups and less critical compared to other parameters .
- Relevance:

- -- Influences mass transfer efficiency but is often system-specific.
- 3. Phase Disengagement:
- Findings:
- -- Phase disengagement is discussed as critical for the practical separation of phases after extraction.
- -- Dependent on system design and operational parameters, making it less universally critical .
- Relevance: Important for practical separation but highly system-dependent.