



### **Part Setup**

| Date:          | 8/1/2025 10:26:52 PM  |
|----------------|---|
| Part Number:   | Juan Test Data - 6 points - Close to XY plane - 200.8 Apart - 82.1 OD |
| Customer:      |   |
| Fabricator:    |   |
| Technician:    |   |
| Unit:          | Millimeters   |
| Material Spec: |   |
| Diameter:      | 82.1  |
| Wall:          | 0.0   |
| XYZ Points:    | 2   |
| Cut Length:    | 200.8   |

#### **Master XYZ Data**

| Point | Х     | Υ      | Z    | Radius |
|-------|-------|--------|------|--------|
| 1     | 271.1 | -464.2 | 9.4  |        |
| 2     | 464.5 | -410.4 | 10.3 |        |

## Z Intercept Data

| Straight | X       | Υ       |
|----------|---------|---------|
| 1        | -1700.7 | -1012.6 |

#### **Master Bender Data**

| Bend | Length | Rotation | Angle | Radius |
|------|--------|----------|-------|--------|
| 1    | 200.8  |          |       |        |

# **XYZ Intersection Straight Lengths**

| Straight | Master |
|----------|--------|
| 1        | 200.8  |