

技术规格 | Specifications:

适用纸张范围	Stock Range	90~1000g/m ² 卡纸, 瓦楞纸板厚度≤4mm Paper(depending on quality), min.: 90g/m ² Board(depending on quality), up to: 1000g/m ² Corrugated Board, up to: 4mm Carton acceptable wrap: 2% of the width wise sheet
最大纸张尺寸	Maximum Sheet Size	1060 × 760 mm
最小纸张尺寸	Minimum Sheet Size	400 × 350 mm
版框内径尺寸	Inner Chase Size	1080 × 770 mm
最大模切范围 (含废边)	Maximum Cutting Size	1060 × 745 mm
最小咬纸宽	Minimum Gripper Margin	9~17 mm
刀线高	Cutting Rule Height	23.8 mm
最小双刀废边宽度	Minimum Width of Double Cuts	5 mm
最大模切压力	Maximum Cutting Pressure	260 Tons
最高机械速度	Maximum Mechanical Speed	6500 转/小时
最高理论机械速度	Designed Maximum Mechanical Speed	7500 转/小时
最大飞达部纸堆高度 (普通模式)	Maximum Pile Height at Feeder – Normal Mode	1800 mm
最大飞达部纸堆高度 (不停式模式)	Maximum Pile Height at Feeder – Non-stop Mode	1520 mm
最大收纸部纸堆高度	Maximum Pile Height at Delivery	1580 mm
主电机功率	Main Motor Power	15 KW
总用电功率	Total Power Required	26 KW
整机外形尺寸	Machine Dimensions	9249 × 6036 × 2640 mm (L×W×H)
整机净重	Net Weight of Machine	22000 kg

由于技术改良，制造商保留权利修改有关参数及功能，恕不另行通知。

In the interest of product improvement, the manufacturer reserves its right to change specification and features without notice.

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全自动平压平模切全清废分品机

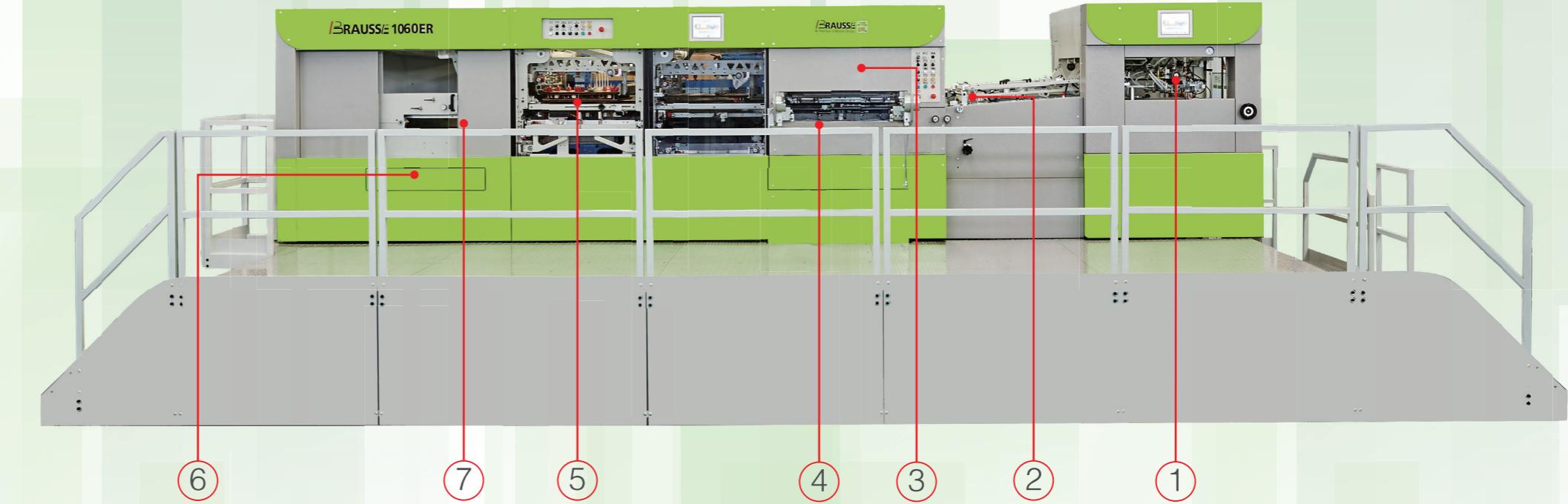
**Automatic Diecutting and Creasing Machine
With Blanking and Stripping Device**

BRAUSS/E 1060ER



上海旭恒精工机械制造有限公司
Shanghai Eternal Machinery Co.,Ltd.

1060ER 快速浏览



1.飞达送纸部

基于集团标准技术平台而设计的送纸部，精准、稳定、可靠，可顺畅输送从80克薄纸到轻瓦楞纸各种纸张；

Feeder based on Group standard technical platform feeding precisely and consistently wide range stock from 90 gram thin paper to 1000gm cardboard as well as micro flute corrugated board.



2.超声波双张检测

超声波双张检测与纸张表面无接触，调节容易、精准，又无在上光纸面留下擦痕之虑；

Ultrasonic double sheet control with no touch on the paper, hence scratch free , reliable and quick set up (optional).



3.合金牙排

8支集团高新技术合金牙排，并由大动角间歇机构驱动，走纸平顺，有利于多拼版少连点高速运行，生产效率高，不易散版；

安全牙排链条锁，停机时自动锁定牙排驱动链条，即使在电器故障情况下仍能确保牙排无法启动，确保作业人员的安全；

8 gripper bars of the state of art Group latest technology running extreme smoothly , thanks to the unique design of large motion angle eccentric worm gear drive system which allows minimum number and size of nicks at reasonable maximum production speed.



4.纵横向微调装置

15mm合成材料精磨模切支撑板，配置中央定位5mm硬模切钢板或4mm+1mm层夹模切钢板及 $\pm 0.9\text{mm}$ 纵横向微调装置，校版方便快捷；

5mm hardened cutting plate or 4+1mm sandwich plate on top 15 mm precision synthetic supporting plate with $\pm 1\text{mm}$ micro adjustment for quick set up and easy make ready.



5.快锁清废、分品模具版框

依托集团标准技术中央定位快锁清废、分品模具版框，置换装夹模具快捷，换版时间短，实际生产率高；

BSSR quick tooling set up system permits fast job change over and hence high productivity at both stripping and blanking station.



6.自动计数插隔纸张器

自动计数分品部成品插页纸送出机构，并配置有插页纸到位电子检测；

Automatic binder sheet inserter with electrical sheet presence control at blanking station.



7.分品后成品纸堆输出系统

清废后不分品整纸收纸堆叠系统，可选择在分品部分品堆叠或不分品整张纸堆叠，适应订单结构多元化，生产调度灵活性强(选择性配置)；

Adjustable pile height for better pile symmetry.

