

HP Indigo 5600 Digital Press



**A highly versatile sheetfed press
with leading digital offset quality**



Grow and diversify with a wide range of applications

The HP Indigo 5600 Digital Press delivers unmatched digital offset and photo quality with exceptional versatility and high productivity. Seamlessly switching between jobs and media types—with a new added ability to print on synthetics—the press is ideal for printers with a diverse job mix.

High productivity

Capable of printing well over two million colour pages or five million monochrome pages per month, the press is the leading choice for medium-volume printers. Using Enhanced Productivity Mode (EPM), the press can print colour jobs at a speed of 90 pages per minute. It also reaches a monochrome speed of 272 ppm. Multiple drawers enable continuous printing, reducing operator intervention and increasing uptime.

The leader in print quality and colour

Enabled by HP Indigo's liquid ElectroInk technology and unique digital offset process, HP Indigo prints are of the highest quality. They match or even exceed offset, allowing them to be used interchangeably.

- Up to 7 on-press ink stations enable use of HP Indigo's wide digital colour gamut, including special effect inks
- 4, 6 or 7 process colours for vivid printing and optimal on-press Pantone emulations
- True spot colours, mixed off press, for outstanding Pantone-approved solids

Widest media range

Supporting the widest range of media in digital production, the press is compatible with more than 2800 certified substrates including uncoated and coated papers, as well as unique substrates such as synthetics, dark, transparent, metallic, and recycled media, and paperboard for folding cartons. Print on thick substrates up to 460 microns, and ultra thick synthetics up to 600 microns.

Print on synthetics

The press supports high-value plastic card and specialty applications printed on synthetics using HP Indigo's unique One Shot Colour printing, which ensures perfect registration.

Invisible print

HP Indigo ElectroInk Invisible Red produces print that is only visible under UV light to create text, images, and barcodes for cards, tickets, coupons, and in-house processing and control.

A digital solution with highly versatile printing abilities



HP Indigo value

The HP Indigo 5600 Digital Press is built on a proven platform that delivers consistently high quality and productivity. The press is the latest model in the HP Indigo 5000 Series with more than 2600 presses in operation.

Job consistency. High colour accuracy and consistency between sheets and jobs, day-to-day, and press-to-press.

Technology flexibility. Lower cost and higher productivity for jobs with fewer than 4 colours.

High durability. Cast metal frames and parts ensure reliability for many years. Dozens of customers have printed more than 120 million impressions each on an HP Indigo 5000 Series Digital Press.

Keeping you up to date. Most HP Indigo 5600 Digital Press innovations are available as upgrade options for the HP Indigo press 5500, securing existing investment.

Wide substrate flexibility

The press opens opportunities for high-value applications on unique media, extending product range with new and creative offerings.

One Shot Colour technology. High-quality printing on synthetics at full press speed is made possible using HP Indigo's One Shot Colour technology. All colour separations are accumulated on the blanket and transferred to the substrate in a single pass, producing perfect registration even on the most heat-sensitive materials. The One Shot Colour kit option enables easy printing on a wide range of synthetics, including PVC, PET, BOPP, and PC.



To learn more, visit hp.com/go/graphic-arts or hp.com/go/hpindigo5600

Ultra thick substrate option. Enables printing on opaque PVC materials up to 24 pt, opening new applications for mono-core plastic cards and more. Option saves time to market, significantly lowers energy costs with lower temperature, and cuts labor costs.

Dark and transparent substrates. New sensor technology enables printing on dark and transparent substrates, eliminating the need for backing paper when printing on transparencies. Print on transparent substrates, and produce high-impact transparent business cards, greeting cards, and clear overlays.

Sandwich printing. Use HP Indigo's extended ink stations and white ink to produce high-impact applications on clear substrates with multiple hits of white and up to 16 layers.



High-value specialty jobs

Capture high-value jobs in specialty applications to grow and diversify business. Offer new items to your customers with customisation and personalisation.

Plastic cards. Launch into new business and address the card market by offering ID cards, credit cards, membership cards, gift cards, business cards, and more.

Specialty products. Expand application range by offering lenticular products, placemats, mouse pads, business cards, and more.

Photo applications. Light cyan and light magenta bring out realistic skin tones for professional printing. Print on canvas for high-value photo products using One Shot Colour.

Industrial labels. Offer an alternative to silk screen printing for manufacturers of industrial products, including panels, labels, and clothing tags,

White ink. White ink on dark and transparent substrates produces high-value, high-impact commercial applications of all kinds—available only on digital presses from HP Indigo. Print on new substrates and deliver white-on-black high-value invitations, greeting cards, photo albums, and more.

Use HP SmartStream products and partner solutions with the HP Indigo 5600 Digital Press to improve production efficiency and support digital growth. To learn more visit hp.com/go/smartsream.



1. Feeder
2. High-speed laser writing head
3. Scorotron charging units
4. Photo Imaging Plate (PIP)
5. Binary Ink Developers (BIDs)
6. Blanket
7. Impression cylinder
8. Perfector
9. Ink cabinet
10. Proof tray
11. Stacker
12. Imaging Oil Recycling System

Technical specifications

Printing speed	68 four-colour A4 pages per minute (two-up); 90 colour A4 pages per minute in EPM (two-up); 136 two-colour A4 pages per minute (two-up); 272 full monochrome A4 pages per minute (two-up)
Image resolution	812 dpi at 8 bit, addressability: 2438 x 2438 dpi HDI (High Definition Imaging)
Line screens	144, 160, 175, 180, 210, 230 lpi
Sheet size	330 x 482 mm maximum
Image size	317 x 450 mm maximum
Paper weight*	Coated: 80 to 350 gsm; Uncoated: 60 to 320 gsm Thickness: 70 to 400 microns.
Feeder	Four drawers: Three drawers with 180 mm depth each (1800 sheets of 120 gsm each) One special jobs drawer: 70 mm (700 sheets of 120 gsm) A total of 6100 sheets of 120 gsm. All drawers support the full range of substrates.
Stacker	Main stacking tray with 600 mm stack height, supporting offset jogging (6100 sheets of 120 gsm) Proof tray with 60 mm stack height (600 sheets of 120 gsm)
Print server (DFE)	HP SmartStream Onboard Print Server
Press dimensions	Length: 3952 mm; Width: 2282 mm; Height: 2074 mm
Press weight	2700 kg
HP Indigo ElectroInks	
Standard 4-colour printing	Cyan, magenta, yellow, and black
HP IndiChrome 6-colour printing	Cyan, magenta, yellow, black, orange, and violet
HP IndiChrome Plus 7-colour printing	Cyan, magenta, yellow, black, orange, violet, and green
Special effect inks	Invisible red, light cyan, light magenta, white, digital matte
HP IndiChrome off-press spot inks	HP IndiChrome Ink Mixing System (IMS) for spot colour creation using CMYK as well as orange, violet, green, reflex blue, rhodamine red, bright yellow, and transparent.
PANTONE® colours	Supports PANTONE PLUS®, PANTONE MATCHING SYSTEM®, and PANTONE Goe™ HP Professional PANTONE Emulation Technology using CMYK on-press; HP IndiChrome on press; HP IndiChrome Plus on-press HP IndiChrome off press (IMS) for achieving up to 97% of the PANTONE® colour range.
Options	
Expanded colour capabilities	5, 6, or 7 on-press ink stations; HP IndiChrome Ink Mixing System
White ink kit	Enables use of white ink
Thick substrate kit	Supports paperboards up to 400 gsm/460 microns
One Shot process kit	Enables printing on synthetics using HP Indigo One Shot Colour technology
Ultra thick substrate kit	Enables printing on opaque PVC materials up to 600 microns.
Print servers (DFEs)	HP SmartStream Production Pro Print Server; HP SmartStream Ultra Print Server; HP SmartStream Labels and Packaging Print Server, Powered by Esko
Additional feeder	One additional feeder with three drawers, each with 180 mm of media
Additional stacker	One additional stacker with 600 mm of media

*Media characteristics vary. If the media you are about to use is not listed in the Media Locator, HP cannot guarantee performance and we recommend that you test it prior to use.



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