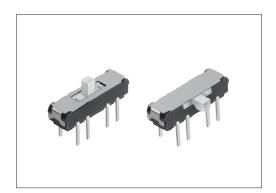
# 3.5(H)mm, 2mm-travel Type

# Excellent application for designing compact and high density portable devices





### ■ Typical Specifications

Ite	ms	Specifications		
Rating (max.)/(min.) (Resistive load)		0.3A 6V DC / 50 μA 3V DC		
Contact resistance (Initial performance / After lifetime)		70mΩ max. / 130mΩ max.		
Operating force		Refer to the dimensions.		
Operating life	Without load	10,000 cycles*		
Operating me	With load	10,000 cycles (0.3A 6V DC)*		

Note \* Operating life for SSSS213202 is 100 cycles

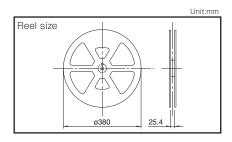
# Product Line

Travel	Actuator	Actuator	Poles	Positions	Changeover	Soldering	Minimum ord	er unit (pcs.)	Products No.	Drawing				
(mm)	direction	length (mm)	Pules	PUSITIONS	timing	Soluering	Japan	Export	Products No.	No.				
			1	2					SSSS213000	1				
			'	3		Manual,	100	10,000	SSSS211900	2				
	Vertical		2	2		Dip	100	10,000	SSSS222700	3				
	vertical			3					SSSS223600	4				
				2		Reflow	12,00	4,800	SSSS213202	5				
		2		3		nellow	1,000	4,000	SSSS212901	6				
			1	2					SSSS213100	7				
2			2	2			2	3	Non shorting				SSSS212200	8
				4	]	Manual,	100	10,000	SSSS212400	9				
				2		Dip	100		SSSS223200	10				
	Horizontal		2	3					SSSS223900	11				
				4					SSSS224100	12				
			1	2	2				SSSS211603	13				
			'	3		Reflow	1,400	5,600	SSSS212301	14				
			2	٥					SSSS224001	15				

# Packing Specifications

### Taping

Product No.	Numbe	r of packages	Tape width	Export package measurements		
Product No.	1 reel	1 reel 1 case /Japan 1 case /export packing		(mm)	(mm)	
SSSS213202	1,200	2,400	4,800		428×413×172	
SSSS212901	1,000	2,000	4,000	24		
SSSS211603 SSSS212301 SSSS224001	1,400	2,800	5,600		406×406×190	

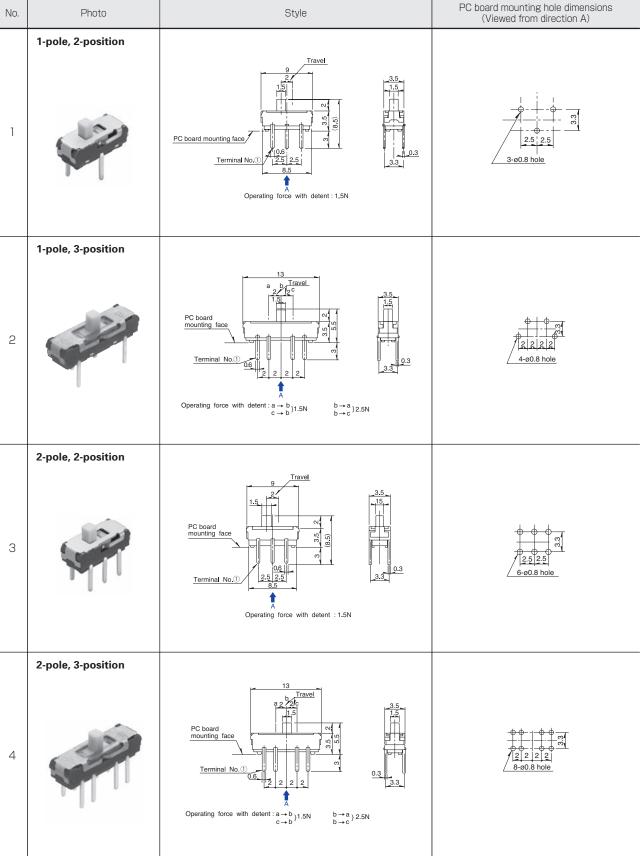


#### Bulk

Product No.	Number of pa	ckages (pcs.)	Export package measurements (mm)	
1 TOUGET NO.	1 case /Japan	1 case /export packing		
SSSS211900, SSSS212200, SSSS212400, SSSS213000, SSSS213100, SSSS222700, SSSS223200, SSSS223600, SSSS223900, SSSS224100	2,000	10,000	400×270×290	



veru	cal Actuator Type		Unit:mm
No	Photo	Stylo	PC board mounting hole dimensions





Vertical Actuator Type/Horizontal Actuator Type

Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from direction A)
5	1-pole, 2-position Reflow	PC board mounting face   3.5   1.5   2.5	Pattern section 2.5 2.5
6	1-pole, 3-position Reflow	Natural color 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	1.2 4 2 2-ø0.9 hole
7	1-pole, 2-position	PC board mounting face Terminal No. 10.6   2.5   2.5   8.5    Operating force with detent: 1.5N	2.5 2.5 3-e0.8 hole
8	1-pole, 3-position	PC board mounting face $\frac{2 \cdot 3.5}{0.6}$ $\frac{2 \cdot 3.5}{0.6}$ $\frac{2 \cdot 3.5}{0.6}$ $\frac{2 \cdot 3.5}{0.3}$ Operating force with detent: $\frac{a \rightarrow b}{c \rightarrow b}$ $\frac{b \rightarrow a}{b \rightarrow c}$ $\frac{3.5}{0.3}$	2 2 2 2 4-ø0.8 hole



Horizontal	Actuator	Type

Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from direction A)
9	1-pole, 4-position	Travel  PC board mounting face Terminal No.1 0.8 $2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2$	10-e0.9 hole
	2-pole, 2-position		
10		PC board mounting face Terminal No. 1) 2,5 2,5 2,5 8.5  Operating force with detent :1.5N	2.5 2.5 6-e0.8 hole
	2-pole, 3-position		
11		PC board mounting face  Terminal No.①  Operating force with detent: $a \rightarrow b$ $b \rightarrow a$ $b \rightarrow c$	2 2 2 2 2 8-ø0.8 hole
	2-pole, 4-position		
12		Travel PC board mounting face $2222$ Terminal No.1  Operating force with detent : $b \rightarrow a$ $b \rightarrow c$ $c \rightarrow d$ $c \rightarrow b$ $2.5N$ $a \rightarrow b$ $d \rightarrow c$ $d \rightarrow c$ $d \rightarrow c$	10-e0.9 hole



Horizontal Actuator Type/Reflow Type

Unit:mm

110112	Unitm						
No.	Photo	Style	PC board mounting hole and land dimensions (Viewed from direction A)				
13	1-pole, 2-position	Travel PC board mounting face 90.8 Terminal No. 0.8 8.5 Terminal pitch : 2.5mm  Operating force with detent : 1.5N	2-e0.9 hole 6.8  Pattern section 2.52.5				
14	1-pole, 3-position	PC board mounting face $\frac{1.5}{3.5}$ $\frac{90.8}{3.5}$ $\frac{3.75}{5.5}$ Terminal pitch : 2mm Operating force with detent : $a \rightarrow b$ $\frac{1.5}{5.5}$	Pattern section / 2 4 2				
15	2-pole, 3-position	PC board mounting face $2 \cdot 2 $	2 4 2 1.2 Pattern section  word 1 2 -00.9 hole				

# Circuit Diagram (Viewed from Direction A)

Circuit Diagram (Viewed from Direction A)							
1-pole, 2-position Drawing No.1, 5, 7	1-pole, 3-position Drawing No.2, 6, 8	2-pole, 2-position Drawing No.3, 10					
° (3)	① ② <b>c</b> ③ ④	① ② ③ ———————————————————————————————————					
2-pole, 3-position Drawing No.4, 11, 15  1	1-pole, 4-position Drawing No.9	2-pole, 4-position Drawing No.12  ① ② c ③ ④ ⑤  ① ② c ③ ④ ⑥					
1-pole, 2-position Drawing No.13	1-pole, 3-position Drawing No.14						
① ② ③ c	1 2 C 3 4						

	Series		SSSS2%1	SSSS9	SSAC	SSSF※2	SSSU%2	
Photo								
Actuat	tor	Horizontal	•	•	•	•	•	
direction		Vertical	•	•	_	•	•	
		1-2	•	•	_	•	•	
	1-3		•	•	_	•	•	
		1-4	•	_	_	_	_	
Poles-pos	itions	2-2	•	•	•	•	•	
		2-3	•	•	•	•	•	
		2-4	•	_	_	_	_	
		4-2		_	_	•	•	
Т	ravel (mm)	)	2	2	1.5	2	3	
Operating	temperat	ure range	-40℃ t	o +85°C	-10℃ to +60℃	-40°C to	o +85℃	
Automotive use		se	-	_	_	_	_	
Life cycle			<b>*</b> 3	*3	★3	*3	*3	
Ra (Re	ating (max esistive loa	:.) ad)	0.3A 6V DC	0.1A 12V DC	1mA 5V DC	0.1A 30V DC		
	ating (min. esistive loa		50μA 3V DC	1mA 5V DC	50μA 3V DC	10μΑ 1V DC		
Durobility		ating life out load	10,000 cycles 100mΩ max.※1	10,000 cycles 60mΩ max.	10,000 cycles 45mΩ n		s 45mΩ max.	
Durability		ng life with ad: as rating	10,000 cycles 130mΩ max.※1	10,000 cycles 80mΩ max.	200mΩ max.	10,000 cycles $65$ m $\Omega$ max.		
		contact stance	70mΩ max.	30mΩ max.	100mΩ max.	25m $Ω$ max.		
Electrical performance	Insulation	n resistance	100MΩ min. 500V DC		100MΩ min. 100V DC	100MΩ min. 500V DC		
	Volta	ge proof	500V AC for 1minute		100V AC for 1minute	500V AC for 1minute		
	Termina	al strength	3N for	lminute	5N for 1minute			
Mechanical performance	Actuator	Operating direction	20N	30N	EN	20	201	
	strength	Pulling direction	10	DN	- 5N	30N		
	C	Cold	-20℃ 500h	-40℃ 500h	-20°C 96h	-40℃ 500h		
Environmental performance	Dry	y heat	85°C	500h	85℃ 96h	85°C 500h		
	Dam	np heat	60°C, 90 to 9	95%RH 500h	40℃, 90 to 95%RH 96h	60°C, 90 to 95%RH 500h		
	Page		90	95	101	103	107	

#### Note

- 1. \* 1. Operating life for SSSS213202 is 100 cycles.
- 2. \* 2. The operating temperature range for automotive applications can be raised upon request. Please contact us for details.
- 3. Indicates applicability to all products in the series.

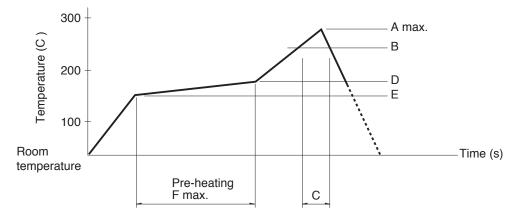


#### Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple  $\phi$  0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

Slide Switches Soldering Conditions

3. Temperature profile



Series (Reflow type)		A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)	
SSSS2	Vertical	1-pole, 3-position		230	40	180	150	120
	Horizontal	1-pole, 2-position 1-pole, 3-position 2-pole, 3-position	260					
	Vertical	1-pole, 2-position	250					
SSSS7		250						
SSAH, SSAG, SSAJ, SSAL, SSSS8		260						

# Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

### Reference for Hand Soldering

Series	Soldering temperature Soldering time		
SSSF, SSSU	350±10°C	3+1/0s	
SSSS2	350±10°C	4s max.	
SSSS9	350±10°C	3s max.	
SSAH, SSAG, SSAJ, SSAL	350±5℃	3s max.	
SSSS8	330±5℃	3s max.	
SSSS7	320±5℃	3s max.	
SSAC	300±10°C	2s max.	

# Reference for Dip Soldering (For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSSS2	100°C max.	60s max.	260±5℃	3±1s
SSSS9	120°C max.	60s max.	260±5℃	5+0/-1s (2 times)
SSSF, SSSU	100°C max.	60s max.	260±5℃	10±1s/5±1s
SSAC	100°C max.	60s max.	260±5℃	5±1s

