

ALL SHORE INDUSTRIES, INC.

SPECIFICATION FOR LIQUID CRYSTAL DISPLAY MODULE

MODEL #: ASI-D-24012B-/A

(1)	NUMBER OF DOTS	 240W X 128H DOTS
(2)	MODULE SIZE	 144.0W X 104.0H X 10.3 D (MAX) mn
(3)	EFFECTIVE AREA	 114.0W X 64.0H mm
(4)	ACTIVE AREA	 107.97W X 57.57H mm
(5)	DOT SIZE	 0.42W X 0.42H mm
(6)	DOT PITCH	 0.45W X 0.45H mm
(7)	LCD TYPE	 STN
(6)	DRIVING METHOD	 1 / 128 DUTY MULTIPLEX DRIVE
(7)	VIEWING DIRECTION	 6 O'CLOCK
(8)	BACK - LIGHT	 NONE
(9)	CONTROLLER	 HD61830 or LC7981



RECORD	S OF R	EVISION	DOC .	FIRST ISSUE DEC.12,1994
DATE	REVISED DRAWING NO.	SUMMARY		



TABLE OF CONTENTS

NO.	I T E M	PAGI
1.	GENERAL SPECIFICATIONS	4
2.	MECHANICAL SPECIFICATIONS	4
3.	ABSOLUTE MAXIMUM RATINGS	5
4.	ELECTRICAL CHARACTERISTICS	6
5.	OPTICAL CHARACTERISTICS	6
6.	OUTLINE DIMENSION	7
7.	DETAIL DRAWING OF DOT MATRIX	8
8.	INTERFACE SIGNALS	8
9.	TIMING CHARACTERISTICS	9
10.	BLOCK DIAGRAM AND POWER SUPPLY	10
11.	POWER AND INTERFACE TIMING SEQUENCE	11

- **GENERAL SPECIFICATIONS** 1.
 - 1.1 GENERAL SPECIFICATIONS PLEASE REFER TO:

CUSTOMER ACCEPTANCE STANDARD SPECIFICATIONS:

AS - 002A

1.2 <u>APPLICATION NOTES FOR CONTROLLER / DRIVER</u>: HD61830 or LC7981 PLEASE REFER TO:

CUSTOMER ACCEPTANCE STANDARD SPECIFICATIONS: **AS-110**

1.3 THIS INDIVIDUAL SPECIFICATIONS IS PRIOR TO GENERAL SPECIFICATIONS .

2. MECHANICAL SPECIFICATIONS

(1)	NUMBER OF DOTS	240W X 128H DOTS
(2)	MODULE SIZE	144.0W X 104.0H X 10.3 D (MAX) mm
(3)	EFFECTIVE AREA	114.0W X 64.0H mm
(4)	ACTIVE AREA	107.97W X 57.57H mm
(5)	DOT SIZE	0.42W X 0.42H mm
(6)	DOT PITCH	0.45W X 0.45H mm
(7)	LCD TYPE	STN
(6)	DRIVING METHOD	1 / 128 DUTY MULTIPLEX DRIVE
(7)	VIEWING DIRECTION	6 O'CLOCK
(8)	BACK - LIGHT	NONE
(9)	CONTROLLER	HD61830 or LC7981



3. <u>ABSOLUTE MAXIMUM RATINGS</u>

3.1 ELECTRICAL ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN .	MAX .	UNIT	COMMENT
POWER SUPPLY FOR LOGIC	VDDVSS	0	6.5	V	
POWER SUPPLY FOR LCD DRIVE	VDD-VEE	0	22	V	
INPUT VOLTAGE	VI	VSS	VDD	V	
STATIC ELECTRICITY			100	V	NOTE (1)

NOTE (1): TEST METHOD AND CONDITIONS: AFTER CHARGING UP 200 PF CAPACITOR BY STATED VOLTAGE, THE CAPACITOR IS CONNECTED WITH INTERFACE PINS OF THE MODULE.

3.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS.

ITEM	OPERATING		STO	RAGE	COMMENT	
1 1 12 101	MIN .	MAX .	MIN .	MAX .	COMMENT	
AMBIENT	N.T.	0°C	50°C	-20 °C	70 °C	NOTE (2), (3)
TEMPERATURE	W.T.	-20°C	70°C	-30 °C	80 °C	
HUMIDITY		85% RH		85% RH	WITHOUT CONDENSATION	
VIBRATION		2.45 m/s ² (0.25G)	1	11.76 m/s ² (1.2G)	10~100 HZ XYZ DIRECTIONS 1 HR. EACH	
SHOCK		2 9.4 m/s ² (3G)	-	490.0 m/s ₂ (50G)	XYZ DIRECTIONS	
CORROSIVE GAS	NOT AC	CEPTABLE	NOT AC	CEPTABLE		

NOTE(2): Ta AT –20 ° C (-30° FOR W.T.): 48HR MAX. 70 ° C (80° FOR W.T.): 168HR MAX.

NOTE (3): BACKGROUND COLOR CHANGES SLIGHTLY DEPENDING ON AMBIENT TEMPERATURE THIS PHENOMENON IS REVERSIBLE.



4. **ELECTRICAL CHARACTERISTICS**

VDD = 5.0 V $Ta = 25^{\circ}C$ **CONDITION** MIN. TYP. MAX. **UNIT** PARAMETER SYMBOL POWER SUPPLY VDD-VSS 4.75 5.0 5.25 V VOLTAGE FOR LOGIC POWER SUPPLY VOLTAGE **VEE-VSS** -15.5 -16.0 -16.5 V FOR LCD DRIVE **H LEVEL** VIH 2.2 V INPUT VOLTAGE NOTE (1) L LEVEL V VIL 0.8 H LEVEL VCC VOH V OUTPUT VOLTAGE 2.4 NOTE (2) L LEVEL 0 0.4 VOL V POWER SUPPLY CURRENT VDD-VSS = 5.0 VN.T. VDD-VO = 18.2 VFOR IDD 6.0 mΑ LOGIC VDD-VSS = 5.0 VW.T. NOTE (2) VDD-VO = 16.3 VPOWER SUPPLY CURRENT VDD-VSS = 5.0 VN.T. VDD-VO = 18.2 VFOR IEE 5.0 mA DRIVE VDD-VSS = 5.0 VW.T. NOTE (2) VDD-VO = 16.3 VRECOMMENDED Ta = 19.0 0°C LCD DRIVING VOLTAGE $Ta = 25 \, ^{\circ}C$ 18.2 N.T. VDD-VO NOTE (3) $Ta = 50 \, ^{\circ}C$ 15.9 $\phi = 10^{\circ}$ V $Ta = -20 \, ^{\circ}C$ 19.5 $\theta * = 0^{\circ}$ $Ta = 25 \, ^{\circ}C$ 16.3 W.T. 14.7 $Ta = 70 \, ^{\circ}C$ CLOCK OSCILLATION 2

NOTE (1): APPLIED TO TERMINALS E, CS, R/W, RS, DB0~DB7, RES

FOSC

NOTE (2): THE DISPLAY PATTERN IS ALL "OFF" / "ON".

NOTE (3): RECOMMENDED LCD DRIVING VOLTAGE: MAY FLUCTUATE ABOUT +/- 1.0v BY EACH MODULE.

MHZ

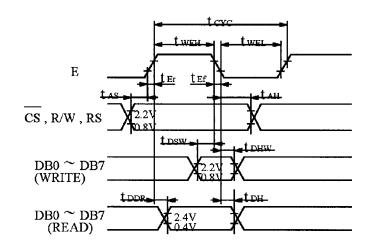
FREQUENCY

 $[\]theta = 180^{\circ}$ WHEN VIEWING DIRECTION IS 12 O'CLOCK



5. INTERFACE TIMING CHARACTERISTICS

ITEM		SYMBOL	MIN	TYP	MAX	MAX
ENABLE CYCLE	TIME	t CYC	1.0			uS
ENABLE PULSE	H LEVEL	tWEH	0.45			uS
WIDTH	L LEVEL	tWEL	0.45			uS
ENABLE RISE TII	ME	t Er			25	nS
ENABLE FALL TI	ME	t Ef			25	nS
SETUP TIME		t AS	140			nS
DATA SETUP TIME		tDSW	225			nS
DATA DELAY TIME		t DDR			225	nS
DATA HOLD TIME		t DHW	10			nS
ADDRESS HOLD TIME		t AH	10			nS
DATA HOLD TIM	E	t DH	20			nS





6. OPTICAL CHARACTERISTICS.

					$Ta = 25^\circ$	$^{\circ}C$ V	DD = 5.0 V	VDD-V	/O=**
ITEM		SYMBOL	CONDITION		MIN.	TYP.	MAX.	UNIT	NOTE
VIEWING AREA	STN	10 11 W		1 1	40			Deg.	1
VIEWING AREA	FSTN	ф 2 - ф1	K ≧	$K \ge 1.4$				Deg.	1
CONTRAST RATIO	STN		φ	φ = 10°		5			1
CONTRAST RATIO	FSTN	\mathbf{K} $\theta^* = 0^{\circ}$		= 0°	5				1
	NUT	Tr (rise)	$ \phi = 10^{\circ} \\ \theta^* = 0^{\circ} $	Ta=25°C		200		ms	
	N.T.	Tf (fall)		Ta=25°C		250			
		Tr (rise)	Tr (rise) $\phi = 10^{\circ}$	Ta=-20°C		2150			
				Ta=25°C		190			1
RESPONSE TIME				Ta=70°C		85			1
		$\theta^* = 0^\circ$			10700				
		Tf (fall)		Ta=25°C		330			
				Ta=70°C		50			

^{*} θ = 180° WHEN VIEWING DIRECTION IS 12 O'CLOCK

NOTE ($\bf 1$) $\,$ SEE CUSTOMER ACCEPTANCE STANDARD SPECIFICATION FOR DEFINITION OF.. OPTICAL CHARACTERISTICS

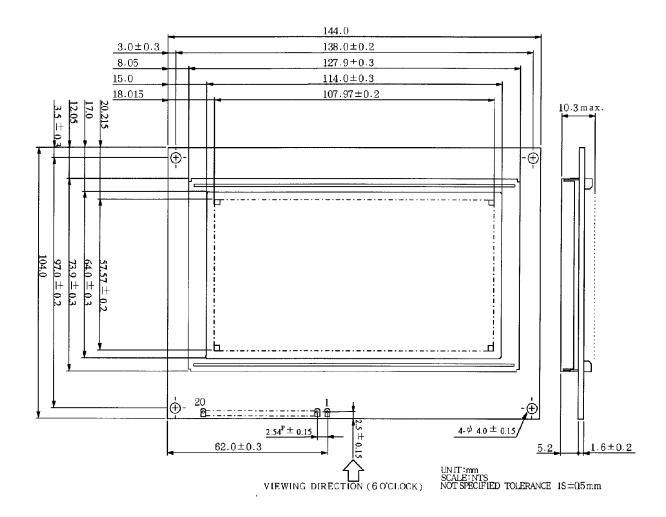
AS-002A

^{**} N.T. = 18.2V

W.T. = 16.3V

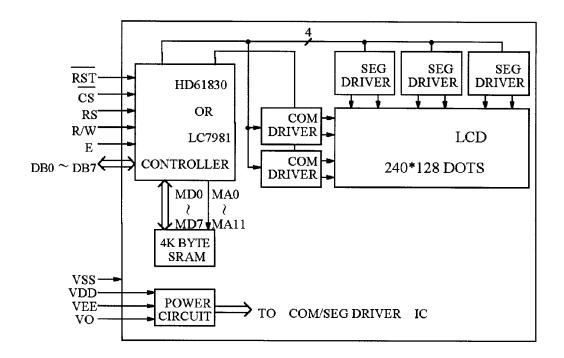


7. <u>OUTLINE DIMENSION</u>



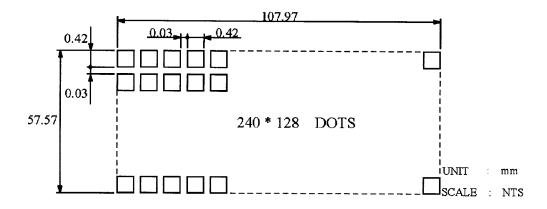


8. <u>BLOCK DIAGRAM</u>





9. <u>DETAIL DRAWING OF DOT MATRIX</u>



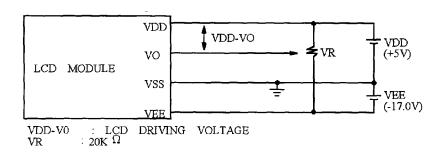
10. <u>INTERFACE SIGNALS</u>

PIN NO.	SYMBOL	LEVEL	FUNCTION
1	VSS		GROUND
2	VDD		POWER SUPPLY FOR LOGIC CIRCUIT
3	VO		OPERATING VOLTAGE FOR LCD DRIVING
4	RS	H/L	H: INSTRUCTION REGISTER L: DATA REGISTER
5	R/W	H/L	H: DATA INPUT (LCD MODULE →MPU) L: DATA WRITE (LCD MODULE ←MPU)
6	E	H,H→L	ENABLE SIGNAL
7 – 14	DBO - DB7	H/L	DATA BUS LINE
15	CS	Н	CHIP SELECTION
16	RST	L	RESET
17	VEE		POWER SUPPLY FOR LCD DRIVING
18-20	N.C		



11. POWER SUPPLY

11.1 POWER SUPPLY FOR LCM



11.3 TIMING OF POWER SUPPLY AND INTERFACE SIGNAL

