Spring Return Actuator Product Range Multi-Function Technology



		Cable Options			Power Supply		Power sumption			Control Input			Control							NEMA 4
	A STATE OF THE PARTY OF THE PAR	10 ft (3m) cable / 16 ft (5m) cable	Motor Drive, (Default) (Fully programmable by Belimo or in field)	Spring Return	24 VAC +/- 20%, VDC +/- 10%, 50/60 HZ	VA Rating, Transformer Sizing	Wattage Running (Holding)	2-10 VDC (Default) 4-20 mA* (w/500 Ω Resistor)	6 - 9 VDC, 20 VDC Output Voltage	Honeywell Series 90, 0-135 Ω	0n/0ff	Floating Point	Start and Span adj., Start 0.5 to 30 VDC, Span 2.5 to 32 VDC	PWM adj., 0.02 to 50.0 Seconds	2-10 VDC (Default)	VDC Variable, Start 0 to 8, Span 2 to 10 VDC	1 SPDT, 3 A (0.5 A inductive) @ 250V	2 SPDT, 3 A (0.5 A inductive) @ 250V	2 SPDT, 7 A (2.5 A inductive) @ 250V	Enclosure (Part Number + N4)
	AFX24-MFT†	•	70220 (150)	<20♦	•	10	7.5 (3.0)	•			•	•	•	•	•	•				•
New Generation AFX Series 180 in-lb [20 Nm] Approx. 45 sq. ft.*	AFX24-MFT-S†	•	70220 (150)	<20♦	•	10	7.5 (3.0)	•			•	•	•	•	•	•		•		•
7	AFX24-MFT95†		70220 (150)	<20♦	•	10	7.5 (3.0)	•		•					•	•				•
Original AF Series 133 in-lb [15 Nm] Approx. 33 sq. ft.*	AF24-MFT US†		75300 (150)	<20	•	10	6.0 (2.5)	•			•	•	•	•	•	•				
	AF24-MFT-S US†		75300 (150)	<20	•	10	6.0 (2.5)	•			•	•	•	•	•	•			•	
	AF24-MFT95 US†		75300 (150)	<20	•	10	6.0 (2.5)	•		•					•	•				
New Generation NFX Series	NFX24-MFT	•	40220 (150)	<20♦	•	9	6.5 (3.0)	•			•	•	•	•	•	•				•
90 in-lb [10 Nm] Approx. 22 sq. ft.*	NFX24-MFT-S	•	40220 (150)	<20♦	•	9	6.5 (3.0)	•			•	•	•	•	•	•		•		•
Original NF Series 60 in-lb [7 Nm] Approx. 15 sq. ft.*	NF24-MFT US		75300 (150)	<60♦	•	6	3.0 (1.8)	•			•	•	•	•	•	•				
	LF24-MFT US		75300 (150)	<25♦	•	5	2.5 (1.0)	•			•	•	•	•	•	•				
LF Series	LF24-MFT-S US		75300 (150)	<25♦	•	5	2.5 (1.0)	•			•	•	•	•	•	•	•			
35 in-lb [4 Nm] Approx. 8 sq. ft.	LF24-MFT-20 US		150	<25♦	•	6	3.5 (1.5)		•		•	•	•	•	•	•				
	LF24-MFT-S-20 US		150	<25♦	•	6	3.5 (1.5)		•		•	•	•	•	•	•	•			
TF Series 18 in-lb [2 Nm] Approx. 4.5 sq. ft.*	TF24-MFT US		75300 (150)	<25♦	•	4	2.0 (1.0)	•			•	•	•	•	•	•				

^{♦ &}lt;60 seconds @ -22°F [-30°C].

NOTE: Some spring and non-spring damper actuators are also used for water applications. A linkage connects the actuators to the valve. Some of the valves, such as the PICCV use a running time of 100 seconds. Some actuators end with an X1 such as AMX24-MFTX1.

[†] Dual mounting on a single shaft-MFT wired master slave. Please refer to page XX or call Belimo customer service for details.

^{*} Parallel blade without edge seals and 1000 FPM face velocity.



Non-Spring Return Actuator Product Range Multi-Function Technology

			istom otions	Running Time	Por Sup	wer oply		Power sumption	Contr Inpu			Contr	ol Input			sition edback	Auxiliary Switches	NEMA 4X
		10 ft (3m) cable / 16 ft (5m) cable	Terminal strip NEMA 1/IP20 / 2/IP54	Motor Drive Range, (Default) MFT Fully Programmable	24 VAC +/- 20%, VDC +/- 10%	100 to 240 VAC	VA Rating	Wattage Running (Holding)	2-10 VDC (Default) 4-20 mA (w/500 \Omega Resistor)	Honeywell Series 90, 0-135 Ω	0n/0ff	Floating Point	Start and Span adj., Start 0.5 to 30 VDC, Span 2.5 to 32 VDC	PWM adj., 0.02 to 50.0 Seconds	2-10 VDC (Default)	VDC Variable, Start 0 to 8, Span 2 to 10 VDC	Add-on	Enclosure (Part No. +N4 or +N4H)
GMX Series 360 in-lb [40 Nm]	GMX24-MFT†	•		75-300 (150)	•		7	4.0 (1.5)	•		•	•	•	•	•	•	•	
Approx. 90 sq. ft.**	GMX24-MFT95†	•		100-300 (150)	•		7	4.0 (1.5)		•					•	•	•	
	AMX24-MFT	•		90-300 (150)	•		6	3.5 (1.3)	•		•	•	•	•	•	•	•	•
AMX Series 180 in-lb [20 Nm] Approx. 45 sq. ft.**	AMCX24-MFT	•		35-120 (35)	•		6	3.5 (1.3)	•		•	•	•	•	•	•	•	
	AMX24-MFT95	•		90-150 (150)	•		6	3.5 (1.3)		•					•	•	•	
AMQ Series 140 in-lb [16Nm]	AMQX24-MFT	•		7-15 (7)	•		18	12 (1.5)	•		•	•	•	•	•	•	•	
	NMX24-MFT	•		45-150 (150)	•		6	3.5 (1.3)	•		•	•	•	•	•	•	•	•
NMX Series 70 in-lb [8 Nm] Approx. 22 sq. ft.**	NMX24-MFT95	•		45-150 (150)	•		6	3.5 (1.3)		•					•	•	•	
	NMCX24-MFT	•		20-75 (20)	•		5	3.0 (0.6)	•						•	•	•	
NMQ Series 70 in-lb [8Nm]	NMQX24-MFT	•		4-20 (4)	•		18	12 (1.5)	•		•	•	•		•	•	•	
LMX Series 35 in-lb [4 Nm]	LMX24-MFT	•		35-200 (150)	•		5	2.5 (1.2)	•		•	•	•	•	•	•	•	
Approx. 11 sq. ft.**	LMX24-MFT95	•		35-150 (150)	•		5	2.5 (1.2)		•					•	•	•	
LMQ Series 35 in-lb [4Nm]	LMQX24-MFT	•		2.5-10 (2.5)	•		18	12 (1.5)	•		•	•	•		•	•	•	
AHX Series 101 lbf [450 N Force] 4" or 8" stroke	AHX24-MFT*	•		150*	•		6	3.5 (1.3)	•		•	•	•	•	•	•		
AHQ Series 44 lbf [200 N Force]	AHQX24-MFT-100	•		7-30 (7)*	•		18	12 (1.5)	•		•	•	•	•	•	•		
LHX Series 34 lbf [150 N Force] 4" or 8" stroke	LHX24-MFT*	•		75-150 (150)*	•		5	2.5 (1.2)	•		•	•	•	•	•	•		
LHQ Series 22 lbf [100 N Force]	LHQX24-MFT-100	•		3.5-15 (3.5)*	•		18	12 (1.5)	•		•	•	•		•	•		
LUX Series 27 in-lb [3 Nm]	LUX24-MFT	•		75-150 (150)	•		5	2.5 (1.2)	•		•	•	•	•	•	•		

^{*} The LH and AH linear series actuators come in three different stroke lengths [4, 8 or 12 in]. The part number is followed by -100, -200, -300 respectively. The default running time is 150 seconds per 4 inches [100 mm]. Running time is adjustable depending on model:

LH Series: 70-270, 140-540, 200-810, on the -100, -200, -300 models respectively.

AH Series: 150-600, 300-1200, 450-1800, on the -100, -200, -300 models respectively.

LHQ and AHQ available in 4 inch version only.

800-543-9038 USA **866-805-7089** CANADA **203-791-8396** LATIN AMERICA

[†] Dual mounting on a single shaft is possible for higher torque (-3 and -SR wired in parallel), (-MFT wired Master-Slave). Please call Belimo customer service for details.

^{**} Parallel blade without edge seals and 1000 FPM face velocity.

Pre-Set MFT Configurations

DC Voltage Control



Spring Return Actuators



AFX24-MFT(-S)	180 in-lb
AF24-MFT(-S) US	133 in-lb
NFX24-MFT(-S)	90 in-lb
NF24-MFT US	60 in-lb
LF24-MFT(-S) US	35 in-lb
LF24-MFT(-S)-20 US	35 in-lb
TF24-MFT US	18 in-lb

Non-Spring Return Actuators



GMX24-MFT	360 in-lb
AMX24-MFT	180 in-lb
NMX24-MFT	90 in-lb
LMX24-MFT	45 in-lb
AMQX24-MFT	140 in-lb
NMQX24-MFT	70 in-lb
LMQX24-MFT	35 in-lb
AHX24-MFT	101 lbf
AHQX24-MFT-100	44 lbf
LHX24-MFT	34 lbf
LHQX24-MFT-100	22 lbf
LUX24-MFT	27 in-lb

Application

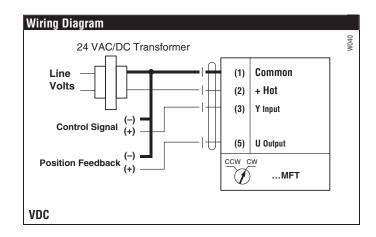
How the MFT actuator performs is determined by the configuration (P-10001, A01). The old generation actuators used a P-code (P-10001). The new generation actuators use a shorter 3 digit code. This shorter code is displayed on the reorder number.

P-1000... configuration types are used for control voltage applications.

Additional pre-set configurations are listed which offer solutions for non-standard control application for:

- · Adjustable Start and Stop points
- · Sequencing actuators
- Combination for master slave (see page 19.)





Configuration	Code	Input Range	Position Feedback	Running Time	Torque %	Adaptation
P-10001*	A01	2.0 to 10.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10002	A02	0.5 to 10.0 VDC	0.5 to 10.0 VDC	150	100	MANUAL
P-10003	A03	2.0 to 10.0 VDC	0.5 to 5.0 VDC	150	100	MANUAL
P-10004	A04	4.0 to 7.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10005	A05	6.0 to 9.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10006	A06	10.5 to 13.5 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10007	A07	0.5 to 5.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10008	A08	0.5 to 5.0 VDC	0.5 to 10.0 VDC	150	100	MANUAL
P-10009	A09	5.0 to 10.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10010	A10	5.0 to 10.0 VDC	0.5 to 10.0 VDC	150	100	MANUAL
P-10013	A13	0.5 to 10.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10015	A15	2.0 to 5.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10016	A16	2.0 to 6.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10017	A17	6.0 to 10.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10018	A18	14.0 to 17.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10020	A20	9.0 to 12.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10031	A31	0.5 to 4.0 VDC	2.0 to 10.0 VDC	150	100	MANUAL
P-10063	A63	0.5 to 4.5 VDC	0.5 to 4.5 VDC	150	100	MANUAL
P-10064	A64	5.5 to 10.0 VDC	5.5 to 10.0 VDC	150	100	MANUAL
P-10091	A91	2.0 to 10.0 VDC	2.0 to 10.0 VDC	95	100**	MANUAL

^{*} P-10001 (A01) is the default configuration code.

^{**} Reduced torque in Spring Return (see page 19)



Pulse Width Modulation Control



Spring Return Actuators



AFX24-MFT(-S)	180 in-lb
AF24-MFT(-S) US	133 in-lb
NFX24-MFT(-S)	90 in-lb
NF24-MFT US	60 in-lb
LF24-MFT(-S) US	35 in-lb
LF24-MFT(-S)-20 US	35 in-lb
TF24-MFT US	18 in-lb

Non-Spring Return Actuators



GMX24-MFT	360 in-lb
AMX24-MFT	180 in-lb
NMX24-MFT	90 in-lb
LMX24-MFT	45 in-lb
AH24-MFT	101 lbf
LH24-MFT	44 lbf
LUX24-MFT	27 in-lb

Application

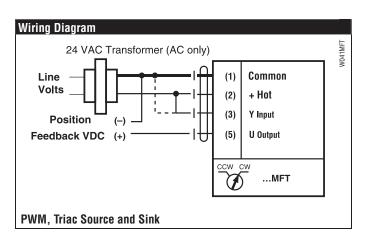
How the MFT actuator performs is determined by the configuration (P-10001, A01). The old generation actuators used a P-code (P-10001). The new generation actuators use a shorter 3 digit code. This shorter code is displayed on the reorder number.

P-2000... configuration types are used for Pulse Width Modulation control outputs. Most D.D.C. controllers have digital outputs which incorporate a default PWM range.

This enables a D.O. to be used as a proportional output when needed. Simply select the appropriate configuration code according to your application.







	Select Configuration	n					
	Configuration	Code	Input Range	Position Feedback	Running Time	Torque %	Adaptation
_	P-20001	W01	0.59 to 2.93 sec	2.0 to 10.0 VDC	150	100	MANUAL
Modulation	P-20002	W02	0.02 to 5.00 sec	2.0 to 10.0 VDC	150	100	MANUAL
	P-20003	W03	0.10 to 25.50 sec	2.0 to 10.0 VDC	150	100	MANUAL
	P-20004	W04	0.10 to 25.60 sec	2.0 to 10.0 VDC	150	100	MANUAL
	P-20005	W05	0.10 to 5.20 sec	0.5 to 5.0 VDC	150	100	MANUAL
	P-20012	W12	0.50 to 25.50 sec	0.5 to 10.0 VDC	150	100	MANUAL
200	P-20013	W13	0.50 to 2.93 sec	0.5 to 5.0 VDC	150	100	MANUAL
	P-20014	W14	0.10 to 10.00 sec	2.0 to 10.0 VDC	150	100	MANUAL

Pre-Set MFT Configurations

Floating Point Control

Spring Return Actuators

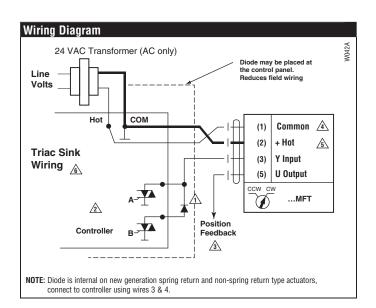


AFX24-MFT(-S)	180 in-lb
AF24-MFT(-S) US	133 in-lb
NFX24-MFT(-S)	90 in-lb
NF24-MFT US	60 in-lb
LF24-MFT(-S) US	35 in-lb
LF24-MFT(-S)-20 US	35 in-lb
TF24-MFT US	18 in-lb

Non-Spring Return Actuators



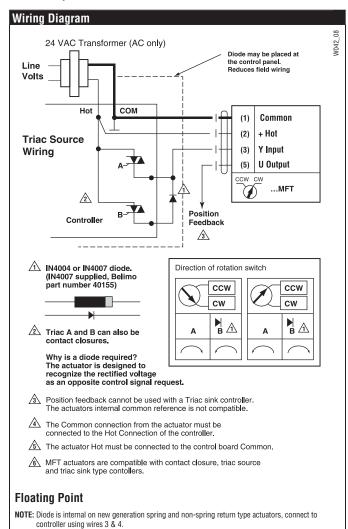
GMX24-MFT	360 in-lb	
AMX24-MFT	180 in-lb	
NMX24-MFT	90 in-lb	
LMX24-MFT	45 in-lb	
AHX24-MFT	101 lbf	
LHX24-MFT	34 lbf	
LUX24-MFT	27 in-lb	



Application

How the MFT actuator performs is determined by the configuration (P-10001, A01). The old generation actuators used a P-code (P-10001). The new generation actuators use a shorter 3 digit code. This shorter code is displayed on the reorder number.

P-3000... configuration types are used for floating point control outputs. In this application MFT actuators offer constant running time and standard feedback options. A IN4004 or IN4007 diode is required for original spring return actuators only.



	Select Configuratio	n					
	Configuration	Code	Input Range	Position Feedback	Running Time	Torque %	Adaptation
	P-30001	F01	Floating Point	2.0 to 10.0 VDC	150	100	MANUAL
	P-30002	F02	Floating Point	0.5 to 10.0 VDC	150	100	MANUAL
<u>r</u>	P-30003	F03	Floating Point	2.0 to 10.0 VDC	100	100	MANUAL
Control	P-30004	F04	Floating Point	0.5 to 5.0 VDC	100	100	MANUAL
Point	P-30005	F05	Floating Point	0.5 to 10.0 VDC	100	100	MANUAL
g Po	P-30006	F06	Floating Point	0.5 to 5.0 VDC	150	100	MANUAL
Floating	P-30007	F07	Floating Point	2.0 to 10.0 VDC	300	100	MANUAL
Flo	P-30008	F08	Floating Point	2.0 to 10.0 VDC	75	100*	MANUAL
	P-30009	F09	Floating Point	2.0 to 10.0 VDC	85	100*	MANUAL
	P-30010	F10	Floating Point	0.5 to 2.5 VDC	150	100	MANUAL

^{*} Reduced torque in Spring Return (see page 19)

800-543-9038 USA 866-805-7089 CANADA 203-791-8396 LATIN AMERICA



Spring Return Actuators



AFX24-MFT(-S)	180 in-lb
AF24-MFT(-S) US	133 in-lb
NFX24-MFT(-S)	90 in-lb
NF24-MFT US	60 in-lb
LF24-MFT(-S) US	35 in-lb
TF24-MFT US	18 in-lb

Non-Spring Return Actuators



M40035 - 05/10 - Subject to change. © Belimo Aircontrols (USA), Inc.

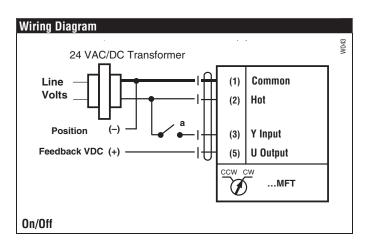
GMX24-MFT	360 in-lb
AMX24-MFT	180 in-lb
NMX24-MFT	90 in-lb
LMX24-MFT	45 in-lb
AMQX24-MFT	140 in-lb
NMQX24-MFT	70 in-lb
LMQX24-MFT	35 in-lb
AHX24-MFT	101 lbf
AHQX24-MFT-100	44 lbf
LHX24-MFT	34 lbf
LHQX24-MFT-100	22 lbf
LUX24-MFT	27 in-lb

Application

How the MFT actuator performs is determined by the configuration (P-10001, A01). The old generation actuators used a P-code (P-10001). The new generation actuators use a shorter 3 digit code. This shorter code is displayed on the reorder number.

P-4000... configuration types are used for on/off control outputs. The configuration allows for service replacement of on/off actuators when a true on/off actuator is not available.

In addition the MFT actuator offers additional functionality in the on/off mode, such as configuration P-40003 with minimum position and 2 to 10 VDC feedback



	Select Configuration						
	Configuration	Code	Input Range	Position Feedback	Running Time	Torque %	Adaptation
	P-40001	J01	On/Off	2.0 to 10.0 VDC	75	100*	MANUAL
Control	P-40002	J02	On/Off	2.0 to 10.0 VDC	150	100	MANUAL
63 #	P-40003	J03	On/Off	2.0 to 10.0 VDC	75	100*	MANUAL
0n/0ff	P-40004	J04	On/Off	0.5 to 5.0 VDC	100	100	MANUAL
Ū	P-40005	J05	On/Off	0.5 to 10.0 VDC	100	100	MANUAL

^{*} Reduced torque in Spring Return (see page 19)

800-543-9038 USA **866-805-7089** CANADA **203-791-8396** LATIN AMERICA

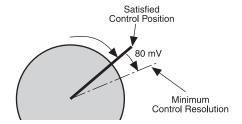


All MFT actuators have built-in brushless DC motors which provide better accuracy and longer service life.

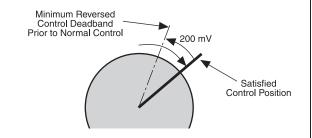
Control Accuracy and Stability (AF / NF / LF / TF)

The ...MFT US actuators are designed with a unique non-symmetrical deadband. The actuator follows an increasing or decreasing control signal with a 80 mV resolution. If the signal changes in the opposite direction, the actuator will not respond until the control signal changes by 200 mV. This allows these actuators to track even the slightest deviation very accurately, yet allowing the actuator to "wait" for a much larger change in control signal due to control signal instability.

AF / NF / LF / TF Actuators responds to a 80 mV signal when not changing direction from stop position.



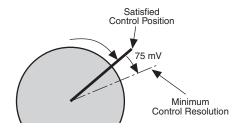
AF / NF / LF / TF Actuators responds to a 200 mV signal when reversing direction from stop position.



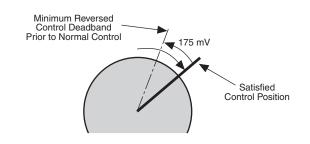
Control Accuracy and Stability (GM / AM / NM / LM / AH / LH / LU / GR / AR / LR)

Belimo non-spring return actuators are designed with a unique non-symmetrical deadband. The actuator follows an increasing or decreasing control signal with a 75 mV resolution. If the signal changes in the opposite direction, the actuator will not respond until the control signal changes by 175 mV. This allows these actuators to track even the slightest deviation very accurately, yet allowing the actuator to "wait" for a much larger change in control signal due to control signal instability.

Actuator responds to a 75 mV signal when not changing direction from stop position.



Actuator responds to a 175 mV signal when reversing direction from stop position.



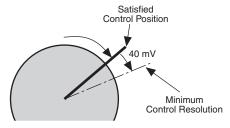


All Belimo actuators have built-in brushless DC motors which provide better accuracy and longer service life.

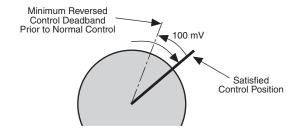
Control Accuracy and Stability (AMQ / NMQ / LMQ / AHQ / LHQ)

Belimo Quick Running non-spring return actuators are designed with a unique non-symmetrical deadband. The actuator follows an increasing or decreasing control signal with a 40 mV resolution. If the signal changes in the opposite direction, the actuator will not respond until the control signal changes by 100 mV. This allows these actuators to track even the slightest deviation very accurately, yet allowing the actuator to "wait" for a much larger change in control signal due to control signal instability.

Actuator responds to a 40 mV signal when not changing direction from stop position.



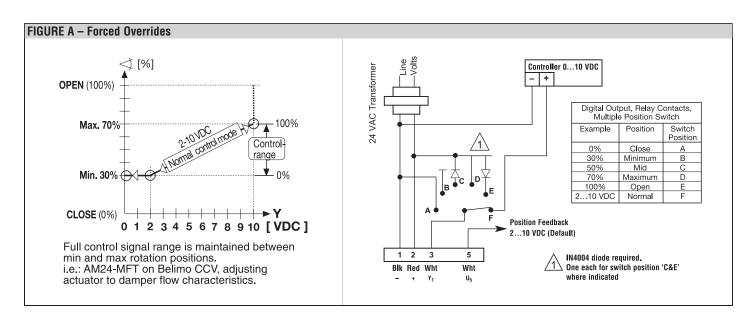
Actuator responds to a 100 mV signal when reversing direction from stop position.





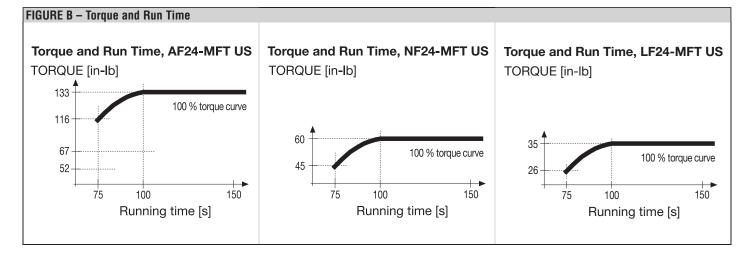
	Motion	Parameter Variables	Description	
	New Generation AF	70 to 220 seconds	Running time is selectable allowing for customizing the actuator for the	
	New Generation NF	40 to 220 seconds	application at hand. Adjustable running time allows for: • Matching HVAC system sequence of operation.	
	AF / NF / LF / TF	75 to 300 seconds	Improving control loop stability. Reducing actuating noise (slower running).	
Time	GM	75 to 300 seconds	Retrofit applications	
	AM*	90 to 350 seconds	The running time is constant and independent of load.	
Ë	NM*	45 to 150 seconds		
Running	AH*	75 to 150 seconds		
ā	LM*	35 to 150 seconds		
	LH*	75 to 150 seconds		
	LU	75 to 150 seconds		
	Direction of Rotation	Default or Reversed	The direction of rotation can be "Direct" or "Reverse" acting of the control signal. The direction of rotation is selected from a CW and CCW switch located on the actuator. An alternative method of changing the direction of rotation is to use the PC-Tool software. This option allows you to make remote set-up corrections	
			without having the need to be at the actuator. Selection of the direction of rotation is only possible via the PC-Tool	
			software or manually with the switch on the actuator. Selection via a preset configuration is not an option.	
Rotation	Intermediate Position Control (Override Control) • Minimum Position (Default 0%) • Intermediate Position (Default 100%) • Maximum Position (Default 100%) Intermediate Positions are achieved through 'forced override' positions.	All intermediate settings are adjustable from 0 to 100%. Programmed as default, these control positions are possible by using the wiring diagram in FIGURE A. The override functions can be used as a means to test the actuator's functionality during equipment servicing or troubleshooting. Intermediate positions can also be integrated into the control circuit as a part of the sequence of operation.		
		SEE FIGURE A – FORCED OVERRIDES.	The Min, Mid, and Max positions can be used in any MFT control mode.	
			VDC: For stand-alone controllers where a minimum position is needed. PWM: Eliminate add-on accessories. Floating Point: New functionality to a common application. On/Off: New functionality to a common application. Satisfy combustion air requirements or boiler sequencing with O/A damper. Eliminates secondary minimum position dampers.	

 $^{^{\}star}$ Quicker running actuators are available. Contact Belimo Customer Service for details.





	Motion	Parameter Variables	Description	
			When the manual override button is depressed, and released, the actuator will perform synchronization. The actuator will simply drive to the mechanical zero position and return to its last control position.	
		ON – Manual	The default setting for adaptation is "ON – Manual".	
			When the ON-Manual setting is selected, adaptation is initiated by:	
			 Pressing the manual override button twice (GM / AM / NM / LM). Clicking the CW/CCW switch twice (AF, NF, LF and TF). 	
			When adaptation is selected, (On-Manual or Automatic) the actuator will drive one full cycle to its mechanical end stops OR the valves mechanical seats. Upon completion of this cycle the actuators working range (input, feedback and running time) will be adapted to the actual mechanical angle of rotation.	
		ON – Automatic	When the ON-Automatic setting is selected at every power-up the actuator will automatically adapt to the mechanical angle of rotation. Also upon pressing the manual override button or CW/CCW switch, adaptation is initiated (See above).	
Mechanical Relationship	Sound and Running Time	All Actuators	As the speed of the actuator increases, there is an increase in the sound power level.	
Mechanical	Torque and Running Time	Original Spring Return (AF / NF / LF)	Though the running time remains constant, at approximately the 100-second range there is a loss in output torque. This is due to the association of runtime to torque. To gain a faster running time there is a loss in torque. SEE FIGURE B.	



NOTE: All new generation spring return and non-spring return actuators are torque independent of speed.

Specifications/Descriptions



Specifications	Parameter Variables	Description
Alarms - Fault	Hunting	Alarm criteria: Actuator is hunting due to unstable control loop.
A fixed voltage of 8.5 VDC is present when Alarm 'sounds'.	$\frac{A_t(h) \times 100}{O_t(h)} = Motion Percentage$	This fault occurs when the ratio of Active time to Operating time exceeds 20%.
	$\frac{140 \times 100}{700} = 20\%$	Operating time: Total number of hours connected to power supply Active time: Total number of hours the actuator is in mechanical motion.
	Mechanical Overload	Alarm criteria: Actuator is in a position and not responding to the control input. An alarm will 'sound' when an object or circumstance is preventing the motion of the actuator, damper or valve. The actuator has initiated its own overload protection after a period of 13 seconds.
	Mechanical Travel	Alarm criteria: Actuator is adapted to the working angle of a damper or to the stroke of a valve and is less than 95-degree actuator rotation (eg. 75° adapted angle). An alarm will 'sound' when the actuator detects a mechanical travel difference of 10% above the adapted angle (eg. 82.6°).
Alarm - Maintenance A fixed voltage of 5.5 VDC is present when	Mechanical load limit (Non-SprIng Return Only)	Alarm criteria: The torque load of the application has exceeded the actuator's torque.
Alarm 'sounds'.		A typical scenario – the torque requirements has increased due to:
		Lack of lubrication Increased flow Improper installation Damage Dirt and debris build-up
		The alarm 'sounds' when the specified torque rating of the actuator has been exceeded for a period of 5 seconds.



Service

Parameter Variables

Identification Serial Number Displays the actuators internal serial number. Actuator Type / Software Version Displays the actuator nomenclature (AFX24-MFT US) and MFT software version. Assembly Location Displays the where the actuator was assembled. Displays the actual control input position as a percentage. As signal input Setpoint changes you will see the setpoint percentage change accordingly. **Actual Values** Displays the actual position as a percentage. As the setpoint changes the Actual Position actual position percentage will increase or decrease accordingly. If the actuator is capable of rotating the damper or valve, this can be of benefit when troubleshooting an application. **Function** Control Type & Setting Displays the actual control type and operating range. Feedback Type & Setting Displays the actual feedback signal type and operating range. Torque % Setting Displays the actual torque setting, as a percentage of minimum torque. Running Time Displays the actual running time as programmed in seconds. Direction of Rotation Displays the status of the direction of rotation option (Normal or Reversed). Min, Mid, Max Position Displays the actual position setting of the Intermediate position control. Displays the actual setting of the adaptation function (OFF, ON-Manual, ON-Adaptation Automatic). Sensitivity / Hysteresis Displays the actual setting of the sensitivity (Normal or Reduced). Synchronization Displays the actual setting of the synchronization function (Normal, Sync at 0%, Sync at 100%). Data Log Total Time / Operating Time Total number of hours the actuator is connected to a power supply. Active Time Total number of hours the actuator is in motion. Stop / Go Ratio (Hunting %) Displays a percentage the total number of hours the actuator has spent in mechanical motion, comparing the total time to the active time. Sensitivity Normal, Reduced Displays the setting of the sensitivity function. Messages Displays all messages present. Messages can be deleted as well. **Function Test** This function enables you to check for complete opening and closing of the actuator. The test report contains: . Information on the Project · Identification on the Actuator • A list of fault messages pending before the start of the test The test steps and results . The current actuator settings This is of benefit when troubleshooting an application, as the actuator will drive the damper or valve. This gives an opportunity to observe the installation to identify any possible problems. Adaptation Initiates the adaptation feature of the MFT actuator. The actuators working See Adaptation on page 13. range (input, feedback, and running time) will be adapted to the actual angle of rotation. This is of benefit when troubleshooting an application, as the actuator will drive the damper or valve. This gives you an opportunity to observe the installation to identify any possible problems. **Synchronization** Normal At initial commissioning, when the manual override button is pressed, the actuator runs to a default position defined by the position of the CW/CCW direction of rotation switch. At each power-up (includes power failures), the actuator runs to a default Sync at 0% position defined by the position of the CW/CCW direction of rotation switch. Sync at 100% At each power-up (includes power failures), the actuator runs to a default position of the CW/CCW direction of rotation switch.

Description

Wiring



WARNING The wiring technician must be trained and experienced with electronic circuits. Disconnect power supply before attempting any wiring connections or changes. Make all connections in accordance with wiring diagrams and follow all applicable local and national codes. Provide disconnect and overload protection as required. Use copper, twisted pair, conductors only. If using electrical conduit, the attachment to the actuator must be made with flexible conduit.

Always read the controller manufacturer's installation literature carefully before making any connections. Follow all instructions in this literature. If you have any questions, contact the controller manufacturer and/or Belimo.

Transformer(s)

Non-spring return actuators require a 24 VAC class 2 transformer and draws a maximum of 5 VA per actuator. The actuator enclosure cannot be opened in the field, there are no parts or components to be replaced or repaired.

- EMC directive: 89/336/EEC
- Software class A: Mode of operation type 1
- Low voltage directive: 73/23/EEC

CAUTION: It is good practice to power electronic or digital controllers from a separate power transformer than that used for actuators or other end devices. The power supply design in our actuators and other end devices use half wave rectification. Some controllers use full wave rectification. When these two different types of power supplies are connected to the same power transformer and the DC commons are connected together, a short circuit is created across one of the diodes in the full wave power supply, damaging the controller. Only use a single power transformer to power the controller and actuator if you know the controller power supply uses half wave rectification.

Typical Transformer Sizing			
Actuator Series	Voltage	Required VA Per Actuator	
New Generation AF	24	10*	
Original AF	24	10	
New Generation NF	24	9**	
Original NF	24	6	
LF	24	6	
TF	24	4	
GMB/GRB	24	7	
AMB/ARB	24	6	
NMB	24	6	
LMB/LRB	24	5	
AHB	24	6	
LHB	24	5	
LUB	24	5	
AMQB	24	18	
NMQB	24	18	
LMQB	24	18	
AHQB	24	18	
LHQB	24	18	

^{* @ 70} second run time

Multiple Actuators, One Transformer

Multiple actuators may be powered from one transformer provided the following rules are followed:

- The TOTAL current draw of the actuators (VA rating) is less than or equal to the rating of the transformer.
- Polarity on the secondary of the transformer is strictly followed. This means that all No. 1 wires from all actuators are connected to the common leg on the transformer and all No. 2 wires from all actuators are connected to the hotleg. Switching wire No. 1 & 2 on one leg of the transformer will result in erratic operation or failure of the actuator and/or controls.

Multiple Actuators, Multiple Transformers

Multiple actuators positioned by the same control signal may be powered from multiple transformers provided the following rules are followed:

- 1. The transformers are properly sized.
- 2. All No. 1 wires from all actuators are tied together and tied to the negative leg of the control signal. See wiring diagram on page 11.

Wire Lengths for Actuators

Keep power wire runs below the lengths listed in the **Figure H.** If more than one actuator is powered from the same wire run, divide the allowable wire length by the number of actuators to determine the maximum run to any single actuator.

Example: 3 actuators, 16 Ga wire

350 Ft ÷ 3 Actuators = 117 Ft. Maximum wire run

LH-24/LU-24		LM-24/CN	LM-24/CM24	
Wire Size	Max. Feet.	Wire Size	Max. Feet	
16 Ga	1175 Ft.	16 Ga	1125 Ft.	
18 Ga	1075 Ft.	18 Ga	750 Ft.	
20 Ga	575 Ft.	20 Ga	400 Ft.	
22 Ga	300 Ft.	22 Ga	200 Ft.	

NM-24/AH-24/LMX120		AM-24	
Wire Size	Max. Feet.	Wire Size	Max. Feet
12 Ga	1250 Ft.	12 Ga	1150 Ft.
14 Ga	1130 Ft.	12 Ga	925 Ft.
16 Ga	900 Ft.	16 Ga	550 Ft.
18 Ga	575 Ft.	18 Ga	375 Ft.
20 Ga	300 Ft.	20 Ga	200 Ft.
22 Ga	150 Ft.	22 Ga	100 Ft.

GM/NMX120/AMX120				
Wire Size	Max. Feet.	Wire Size	Max. Feet	
12 Ga	1125 Ft.	18 Ga	325 Ft.	
14 Ga	800 Ft.	20 Ga	175 Ft.	
16 Ga	500 Ft.	22 Ga	90 Ft.	

FIGURE H - Maximum Wire Lengths

Wire Type and Wire Installation Tips

For most installations, 18 or 16 Ga. cable works well with the non-spring return actuators. Use code-approved wire nuts, terminal strips or solderless connectors where wires are joined. It is good practice to run control wires unspliced from the actuator to the controller. If splices are unavoidable, make sure the splice can be reached for possible maintenance. Tape and/or wire-tie the splice to reduce the possibility of the splice being inadvertently pulled apart.

The non-spring return proportional actuators have a digital circuit that is designed to ignore most unwanted input signals (pickup). In some situations the pickup may be severe enough to cause erratic running of the actuator. For example, a large inductive load (high voltage AC wires, motors, etc.) running near the power or control wiring may cause excessive pickup. To solve this problem, make one or more of the following changes:

- 1. Run the wire in metallic conduit.
- 2. Re-route the wiring away from the source of pickup.
- Use shielded wire (Belden 8760 or equal). Ground the shield to an earth ground. Do not connect it to the actuator common.

800-543-9038 USA 866-805-7089 CANADA 203-791-8396 LATIN AMERICA

^{** @ 40} second run time



ATTENTION

Master-Slave is the correct method for wiring multiple Belimo MFT actuators to a single load. For example, you can have up to three AFX24-MFT on a single damper jackshaft or two GMX24-MFT on a large butterfly valve.

The current Belimo solution is to mount multiple actuators onto the damper or valve. In the past this required the installer to wire the actuators in a "masterslave" arrangement. This was typical for the AF24-SR US actuator.

By adding more actuators you can effectively increase the torque proportional to the minimum specified torque times the number of actuators. This is normal as seen on the following installations.

- · Large dampers or valves
- Rack and Pinion style globe valves
- · Large multiple section dampers

e multiple section dampers	Ball or Butterfly valves

Multiple actuators mounted to one control shaft			
Max. Qty Per Shaft	Torque Generated		
3	432 in-lb		
1	90 in-lb		
1	35 in-lb		
2	640 in-lb		
1	180 in-lb		
1	90 in-lb		
1	45 in-lb		
2	720 in-lb		
	Max. Qty Per Shaft 3 1 1 2 1 1 1 1		

The wiring method for multiple actuators mounted to shafts which are not mechanically connecting other actuators is to wire the control signal in parallel with each actuator.

Multiple XM24-MFT95...

EXCEPTION No mechanical dual mounting of AFX24-MFT US is possible. Electrical parallel wiring of AFX24-MFT95 is possible only for mechanically separate applications.

SOLUTION

For increased torque requirement use AFX24-MFT95 as a master and the slave must be an AFX24-MFT. The masters feedback must match the slaves input signal. (Both are default 2-10 VDC.)

Wiring Diagrams



💢 INSTALLATION NOTES



Provide overload protection and disconnect as required.



CAUTION Equipment damage!

Actuators may be connected in parallel if not mechanically mounted to the same shaft. Power consumption and input impedance must be observed.



Actuators may also be powered by 24 VDC.



Control signal may be pulsed from either the Hot (source) or the Common (sink) 24 VAC line.

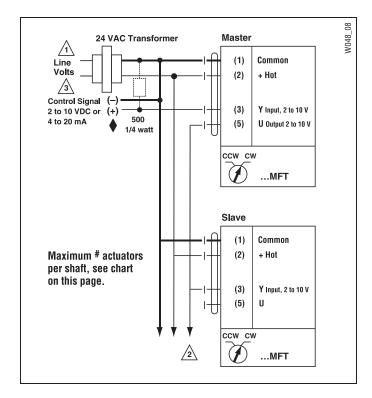


APPLICATION NOTES



WARNING Live Electrical Components!

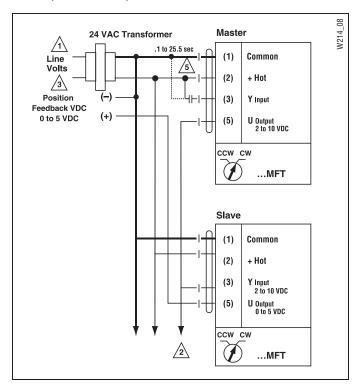
During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.



Wiring multiple ... MFT actuators to one shaft. All MFT actuators are wired in master-slave configuration.

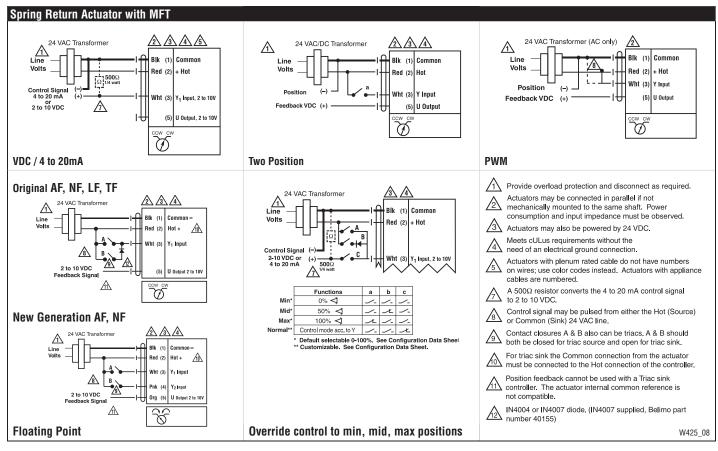
Wiring of multiple ...MFT actuators on valves must be master-slave (wires 3-5).

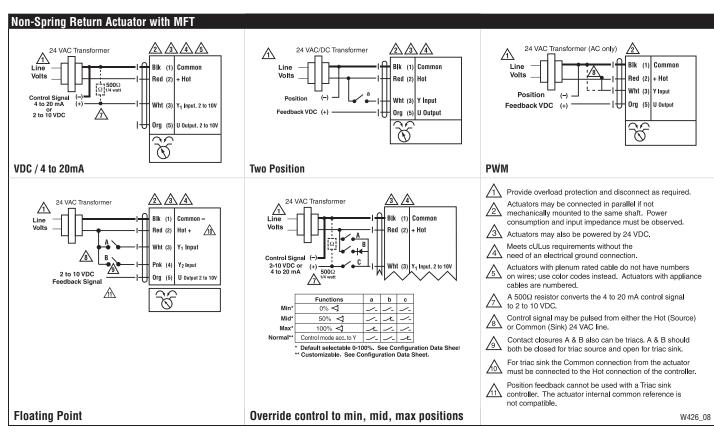
MFT actuator configurations should also co-ordinate with each other. Meaning the master input = controllers output. Master output = slave input. Slave output = controller input.



Controller Output	Master Feedback	Slave Input	Slave Feedback
0.1 to 25.5 sec	2 to 10 VDC	2 to 10 VDC	0 to 5 VDC







AFX24-MFT95 and Non-Spring Return Wire Colors

5=Gray

6=Orange

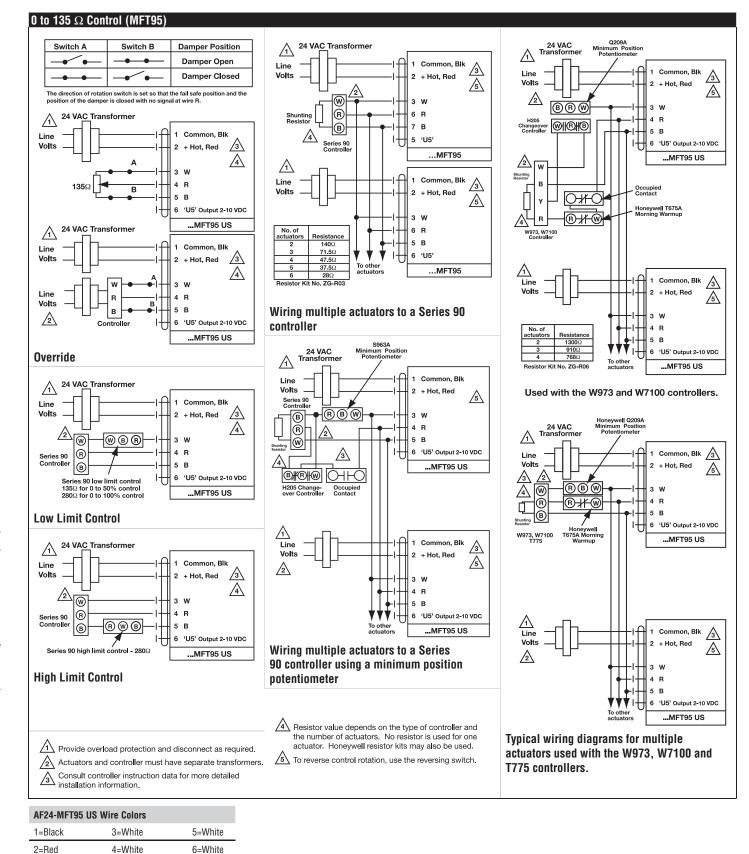
3=White

4=Pink

1=Black

2=Red





MFT VDC Proportional Control Program Codes



*Note: Not every code works with every acuator

Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
01	150s	210V	U5	U5 210V	P-10001	NO	manual
02	150s	0.510V	U5	U5 0.510V	P-10002	NO	manual
03	150s	210V	U5	U5 0.55V	P-10003	NO	manual
04	150s	47V	U5	U5 210V	P-10004	NO	manual
05	150s	69V	U5	U5 210V	P-10005	NO	manual
06	150s	10.513.5V	U5	U5 210V	P-10006	NO	manual
07	150s	0.55V	U5	U5 210V	P-10007	NO	manual
08	150s	0.55V	U5	U5 0.510V	P-10008	NO	manual
09	150s	510V	U5	U5 210V	P-10009	NO	manual
10	150s	510V	U5	U5 0.510V	P-10010	NO	manual
11	150s	0.55V	U5	U5 0.55V	P-10011	NO	manual
.12	150s	0.55V	U5	U5 0.52.5V	P-10012	NO	manual
13	150s	0.510V	U5	U5 210V	P-10013	NO	manual
14	100s	0.510V	U5	U5 0.52.5V	P-10014	NO	manual
15	150s	25V	U5	U5 210V	P-10015	NO	manual
16	150s	26V	U5	U5 210V	P-10016	NO	manual
17	150s	610V	U5	U5 210V	P-10017	NO	manual
18	150s	1417V	U5	U5 210V	P-10018	NO NO	manual
19	100s	210V	U5	U5 210V	P-10019	NO	manual
20	150s	912V	U5	U5 210V	P-10020	NO	manual
21	150s	210V	U5	U5 0.55V	P-10021	NO	manual
22	150s	0.54.9V	U5	0.54.9V	P-10022	NO	manual
23	150s	5.110V	U5	5.110V	P-10023	NO	manual
24	150s	0.524V	U5	U5 210V	P-10024	NO	manual
25	76s	210V	U5	U5 210V	P-10025	NO	manual
26	150s	29V	U5	U5 210V	P-10026	NO	manual
.27	150s	59V	U5	U5 210V	P-10027	NO	manual
28 PICCV ONLY	100s	0.510V	U5	U5 0.510V	P-10028	NO	manual
29	150s	13V	U5	U5 210V	P-10029	NO	manual
\30	150s	39V	U5	U5 210V	P-10030	NO	manual
31	150s	0.54V	U5	U5 210V	P-10031	NO	manual
32	150s	614V	U5	U5 210V	P-10032	NO	manual
.33	150s	414V	U5	U5 210V	P-10033	NO	manual
34	120s	210V	U5	U5 210V	P-10034	NO	manual
135	78s	210V	U5	U5 210V	P-10035	NO	manual
137	120s	0.510V	U5	U5 0.510V	P-10037	NO	manual
38	150s	613V	U5	U5 210V	P-10038	NO	manual
39	150s	1014V	U5	U5 210V	P-10039	NO	manual
40	150s	116V	U5	U5 210V	P-10040	NO	manual
41	150s	36V	U5	U5 210V	P-10040	NO	manual
					P-10041		
42	75s	0.510V	U5 U5	U5 210V		NO NO	manual
43	150s	0.52.5V		U5 210V	P-10043		manual
44	150s	710V	U5	U5 210V	P-10044	NO	manual
45	150s	1317V	U5	U5 210V	P-10045	NO	manual
46	150s	210V	U5	U5 210V	P-10046	NO	manual
47	150s	0.520V	U5	U5 210V	P-10047	NO	manual
48	150s	15V	U5	U5 15V	P-10048	NO	auto-adapt.
49	150s	15V	U5	U5 15V	P-10049	NO	auto-adapt.
51					P-10051		
52	150s	210V	U5	U5 0.55V	P-10052	NO	manual
53	120s	0.510V	U5	U5 210V	P-10053	NO	manual
54	150s	0.52.5V	U5	U5 0.52.5V	P-10054	NO	manual
55	75s	25V	U5	U5 210V	P-10055	NO	manual
56	75s	69V	U5	U5 210V	P-10056	NO	manual
57	150s	25.5V	U5	U5 210V	P-10057	NO	manual
58	150s	6.510V	U5	U5 210V	P-10058	NO	manual
59	150s	0.56V	U5	U5 210V	P-10059	NO	manual
60	300s	210V	U5	U5 210V	P-10060	NO	manual
61	150s	1020V	U5	U5 210V	P-10061	NO	manual
62	90s	210V	U5	U5 210V	P-10062	NO	manual
					P-10063		
63	1150c						
163 164	150s 150s	0.54.5V 5.510V	U5 U5	U5 0.54.5V U5 5.510V	P-10063	NO NO	manual manual







M40035 - 05/10 - Subject to change. © Belimo Aircontrols (USA), Inc.

Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
A66	150s	210V	U5	U5 15V	P-10066	NO	manual
A67	150s	28V	U5	U5 210V	P-10067	NO	manual
A68	150s	213V	U5	U5 210V	P-10068	NO	manual
A69	150s	14V	U5	U5 210V	P-10069	NO	manual
A70	150s	3.510V	U5	U5 210V	P-10070	NO	manual
A71	150s	215V	U5	U5 210V	P-10071	NO	manual
A72	95s	210V	U5	U5 210V	P-10072	NO	manual
A73	150s	618V	U5	U5 210V	P-10073	NO	manual
A74	150s	210V	U5	U5 210V	P-10074	NO	manual
A76	150s	0.53V	U5	U5 0.510V	P-10076	NO	manual
A77	76s	0.510V	U5	U5 0.510V	P-10077	NO	manual
A78	150s	210V	U5	U5 0.510V	P-10078	NO	manual
A79	150s	0.510V	U5	U5 0.55V	P-10079	NO	manual
A80	150s	0.53.5	U5	U5 210V	P-10080	NO	manual
A81	150s	4.510	U5	U5 210V	P-10081	NO	manual
A82	150s	310V	U5	U5 210V	P-10082	NO	manual
A83	150s	515V	U5	U5 210V	P-10083	NO	manual
A84	150s	1320V	U5	U5 210V	P-10084	NO	manual
A85	150s	210V	U5	U5 210V	P-10085	NO	manual
A86	150s	510.5		U5 210V	P-10086	NO	manual
A88	150s	210V	U5	U5 210V	P-10088	NO	manual
A89	150s	12.522V	U5	U5 210V	P-10089	NO	manual
A90	150s	25V	U5	U5 25V	P-10090	NO	manual
A91	95s	210V	U5	U5 210V	P-10091	NO	manual
A92	150s	0.515V	U5	U5 0.510V	P-10092	NO	manual
A93	150s	210V	U5	U5 210V	P-10093	NO	manual
A94	85s	210V	U5	U5 210V	P-10094	NO	manual
A95	150s	0.55V	U5	U5 0.55V	P-10095	NO	manual
A96	150s	0.510V	U5	U5 210V	P-10096	NO	manual
A97	150s	5.257.25	U5	U5 210V	P-10097	NO	manual
A98	150s	210V	U5	U5 210V	P-10098	NO	auto-synch.
A99	150s	210V	U5	U5 210V	P-10099	NO	manual
AA0	150s	0.512.85	U5	U5 210V	P-10100	NO	manual
AA1	150s	315V	U5	U5 210V	P-10101	NO	manual
AA2	150s	0.514V	U5	U5 210V	P-10102	NO	manual
AA4	150s	0.522V	U5	U5 210V	P-10104	NO	manual
AA5	150s	0.54V	U5	U5 0.55V	P-10105	NO	manual
AA6	150s	610V	U5	U5 0.55V	P-10106	NO	manual
AA7	150s	27V	U5	U5 210V	P-10107	NO	manual
AA8	150s	410V	U5	U5 210V	P-10108	NO	manual
AA9					P-10109		
AAA	150s	222V	U5	U5 210V	P-10110	NO	manual
AAB	150s	0.520V	U5	U5 0.510V	P-10111	NO	manual
AAC	150s	0.529V	U5	U5 210V	P-10112	NO	manual
AAD	100s	0.54.5V	U5	U5 0.54.5V	P-10113	NO	manual
AAE	100s	5.510V	U5	U5 5.510V	P-10114	NO	manual
AAF	150s	0.528V	U5	U5 210V	P-10115	NO	manual
AAG	75s	0.510V	U5	U5 210V	P-10116	NO	auto-adapt.
AAH	150s	0.510V	U5	U5 45V	P-10117	NO	auto-adapt.
AAJ	100s	26V	U5	U5 210V	P-10118	NO	auto-adapt.
AAK	100s	610V	U5	U5 210V	P-10119	NO	manual
AAL	150s	820V	U5	U5 210V	P-10120	NO	manual
AAM	120s	0.510V	U5	U5 210V	P-10121	NO	auto-synch.
AAN	100s	0.510V	U5	U5 210V	P-10122	NO	manual
AAP	150s	210V	U5	U5 210V	P-10123	NO	manual
AAR	150s	210V	U5	U5 210V	P-10124	NO	auto-adapt.
AAS	150s	210V	U5	U5 210V	P-10125	NO	manual
AAT	20s	210V	U5	U5 210V		NO	manual
AAU	100s	69V	U5	U5 210V		NO	manual
AAV	150s	1.26V	U5	U5 210V		NO	manual
AAW							
AAX	35s	210V	U5	U5 210V	P-10130	NO	manual
AAA	003	Z 10 V	U5				

800-543-9038 USA 866-805-7089 CANADA 203-791-8396 LATIN AMERICA

MFT VDC Proportional Control Program Codes



Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
AC1	90s	210V	U5	U5 210V	P-10132	NO	manual
AC2	150s	0.510V	U5	U5 0.510V		NO	manual
000	150s	210V	U5	U5 210V		YES	manual
AC4	150s	0.510V	U5	U5 0.510V		YES	manual
AC5	75s	210V	U5	U5 210V	P-10133	NO	manual
AC6	450s	210V	U5	U5 210V	P-10134	NO	manual
AC7	150s		U5	U5 210V		NO	manual
AC8	35s	0.510V	U5	U5 0.510V		NO	manual
AC9	45s	0.510V	U5	U5 0.510V		NO	manual
ACA	90s	0.510V	U5	U5 0.510V		NO	manual
ACX	150s	210V	U5	U5 0.510V		NO	manual
AD0	100s	0.55V	U5	U5 210V	P-10135	NO	manual
AD1	100s	510V	U5	U5 210V	P-10136	NO	manual
AD2	90s	210V	U5	U5 210V		NO	auto-adapt.
AD3	35s	210V	U5	U5 210V		NO	auto-adapt.
AD4	150s	210V	U5	U5 210V		NO	manual
AD5	100s	25V	U5	U5 210V	P-10137	NO	manual
AD6							
AD7	100s	0.55V	U5	U5 210V	P-10140	NO	manual
AD8							
AD9							
ADA PICCV ONLY	100s	0.510V	U5	U5 0.510V		NO	manual
ADC							
ADD	150s	913V	U5	U5 210V		NO	manual
ADE							
ADF							
ADG							
ADH							
ADJ							
ADK							
ADL							
ADM							
ADN							
ADP							
ADR							
ADS							
ADT							
ADU							
ADV							
ADW	70s	210V	US	US 210V		NO	manual
ADX	40s	210V	US	US 210V		NO	manual
AE0							
AE1							
AE2							
AE3							





MFT VDC Proportional Control Program Codes

Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
AE4							
AE5							
AE6							
AE7							
AE8							
AE9							
AEA	120s	0.510V	U5	U5 0.510V		NO	manual
AEC	75s	0.510V	U5	U5 0.510V		NO	manual
AED	300s	0.510V	U5	U5 0.510V		NO	manual
AEE	450s	0.510V	U5	U5 0.510V		NO	manual
AEF							
AEG							
AEH							
AEJ							
AEK							
AEL							
AEM							
AEN							
AEP							
AER							
AES							
AET							
AEU							
AEV							
AEW							
AEX							
AF0							

MFT 95 (Honeywell Series 90, 0-135 Ω) Program Codes



Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
R01	150s	0135 Ohm	U5	U5 210V	P-16001	NO	manual
R02	150s	0135 Ohm	U5	U5 0.510V	P-16002	NO	manual
R03	150s	0135 Ohm	U5	U5 0.55V	P-16003	NO	manual
R04	75s	0135 Ohm	U5	U5 210V	P-16004	NO	manual
R05	100s	0135 Ohm	U5	U5 0.510V	P-16028	NO	manual
R06					P-16029		
R07	35s	0135 Ohm	U5	U5 210V		NO	manual
R08	45s	0135 Ohm	U5	U5 210V		NO	manual
R09	90s	0135 Ohm	U5	U5 210V		NO	manual
ROA	37s	0135 Ohm	U5	U5 210V		NO	manual
ROC							
ROD							
ROE							
ROF							
ROG							
ROH							
ROJ							
ROK							
ROL							
ROM							
RON							
ROP							
ROR							
ROS							
ROT							
ROU							
ROV							
ROW							
ROX							
R10							
R11							





MFT PWM (Pulse Width Modulation) Program Codes

Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
V01	150s	0.592.93s	U5	U5 210V	P-20001	NO	manual
V02	150s	0.025s	U5	U5 210V	P-20002	NO	manual
/03	150s	0.125.5s	U5	U5 210V	P-20003	NO	manual
/04	150s	0.125.6s	U5	U5 210V	P-20004	NO	manual
/05	150s	0.15.2s	U5	U5 0.55V	P-20005	NO	manual
V06	150s	0.592.93s	U5	U5 0.510V	P-20006	NO	manual
V07	150s	0.025s	U5	U5 0.55V	P-20007	NO	manual
			U5	U5 210V		NO	
N08	150s	0.110s			P-20008		manual
V09	150s	111s	U5	U5 210V	P-20009	NO	manual
V10	150s	0.025s	U5	U5 210V	P-20010	NO	manual
V11	150s	0.025.6s	U5	U5 210V	P-20011	NO	manual
V12	150s	0.525.5s	U5	U5 210V	P-20012	NO	manual
V13	150s	0.52.93s	U5	U5 210V	P-20013	NO	manual
V14	150s	0.110s	U5	U5 210V	P-20014	NO	manual
V15	150s	111s	U5	U5 210V	P-20015	NO	manual
V16	150s	0.025s	U5	U5 210V	P-20016	NO	auto-adapt.
V17	150s	0.025.6s	U5	U5 210V	P-20017	NO	auto-adapt.
V18	150s	0.125.5s	U5	U5 210V	P-20018	NO	auto-adapt.
V19	150s	0.022.5s	U5	U5 210V	P-20019	NO	manual
/20	150s	2.75s	U5	U5 210V	P-20019	NO	manual
V21	150s	0.15.2s	U5	U5 210V	P-20020	NO	manual
V21 V22			U5		P-20021	NO	
	150s	0.112.85s		U5 210V			manual
V23	150s	5.110.1s	U5	U5 210V	P-20023	NO	manual
V24	150s	0.591.76s	U5	U5 210V	P-20024	NO	manual
V25	150s	1.762.93s	U5	U5 210V	P-20025	NO	manual
V26	150s	0.0212s	U5	U5 210V	P-20026	NO	manual
V27	150s	0.0214s	U5	U5 210V	P-20027	NO	manual
V28	150s	12.522s	U5	U5 210V	P-20028	NO	manual
V29	150s	0.512.85s	U5	U5 210V	P-20029	NO	manual
V30	150s	0.124s	U5	U5 210V	P-20030	NO	manual
V31	100s	0.025s	U5	U5 Ω210V	P-20031	NO	off
V32	100s	0.125.5	U5	U5 210V	P-20032	NO	off
V33	150s	0.225.5	U5	U5 210V	P-20033	NO	manual
V34	100s	0.592.93s	U5	U5 210V	P-20034	NO	off
V35	150s	5.59.5s	U5	U5 210V	P-20035	NO	manual
V36	150s	0.54.5s	U5	U5 210V	P-20036	NO	manual
V37	150s	0.15.2s	U5	U5 0.510V	P-20037	NO	manual
V38	150s	0.026s	U5	U5 210V	P-20038	NO	manual
V39	150s	0.592.93s	U5	U5 210V	P-20039	NO	auto-adapt.
V3A	150s	0.55.0s	U5	U5 210V	P-20040	NO	auto-adapt.
V3C	150s	0.125.5s	U5	U5 210V		NO	manual
V3D	150s	0.25.2s	U5	U5 210V	P-20041	NO	manual
V3E							
V3F							
v3G							
V3H							
van V3J							
V3K							
V3L							
/3M							
V3N							
/3P							
V3R							
V3S							
V3T							
V3U							
N3V							
N3W							
N3X							
N40							
N41	i	1	1	1	1	1	

MFT Floating Point Program Codes



Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
F01	150s		U5	U5 210V	P-30001	NO	manual
F02	150s		U5	U5 0.510V	P-30002	NO	manual
F03	100s		U5	U5 210V	P-30003	NO	manual
F04	100s		U5	U5 0.55V	P-30004	NO	manual
F05	100s		U5	U5 0.510V	P-30005	NO	manual
F06	150s		U5	U5 0.55V	P-30006	NO	manual
F07	300s		U5	U5 210V	P-30007	NO	manual
F08	75s		U5	U5 210V	P-30008	NO	manual
F09	85s		U5	U5 210V	P-30009	NO	manual
F10	150s		U5	U5 0.56V	P-30010	NO	manual
F11	75s		U5	U5 0.55V	P-30011	NO	manual
F13	120s		U5	U5 0.510V	P-30013	NO	manual
F14	90s		U5	U5 210V	P-30014	NO	manual
F15	150s		U5	U5 0.54.5V	P-30015	NO	manual
F16	150s		U5	U5 15V	P-30016	NO	manual
F17	90s		U5	U5 110V	P-30017	NO	manual
F18	60s		U5	U5 210V		NO	manual
F19	45s		U5	U5 210V		NO	manual
F1A	35s		U5	U5 210V		NO	manual
F1C							
F1D							
F1E							
F1F							
F1G	120s		U5	U5 210V		NO	manual
F1H	450s		U5	U5 210V		NO	manual
F1J							
F1K							
F1L							
F1M							
F1N							
F1P							
F1R							
F1\$							
F1T							
F1U							
F1V							
F1W							
F1X							
F20							
F21							







Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
J01	75s		U5	U5 210V	P-40001	NO	manual
J02	150s		U5	U5 210V	P-40002	NO	manual
J03	75s		U5	U5 210V	P-40003	NO	manual
J04	100s		U5	U5 0.55V	P-40004	NO	manual
J05	100s		U5	U5 0.510V	P-40005	NO	manual
J06	120s		U5	U5 210V	P-40006	NO	manual
J07	45s		U5	U5 210V	P-40007	NO	manual
J08	200s		U5	U5 210V	P-40008	NO	manual
J09	120s		U5	U5 0.510V	P-40009	NO	manual
J10	300s		U5	U5 210V	P-40010	NO	manual
J11	150s		U5	U5 0.510V	P-40011	NO	manual
J13	100s		U5	U5 0.55V	P-40012	NO	manual (off)
J14							
J15							
J16							
J17							
J18							
J19							
J1A							
J1C							
J1D							
J1E							
J1F							
J1G							
J1H							
J1J							
J1K							
J1L J1M							
J1N							
J1P							
J1R							
J1S							
J1T							
J1U							
J1V							
J1W							
J1X							
J20							
J21							

MFT Quick Actuators Proportional Control Program Codes



Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
T01	2.5s	210V	U5	U5 210V		NO	manual
T02	4s	210V	U5	U5 210V		NO	manual
T03	7s	210V	U5	U5 210V		NO	manual
T04	10s	210V	U5	U5 210V		NO	manual
T05	15s	210V	U5	U5 210V		NO	manual
T06	20s	210V	U5	U5 210V		NO	manual
T07	2.5s	0.510V	U5	U5 0.510V		NO	manual
T08	4s	0.510V	U5	U5 0.510V		NO	manual
T09	7s	0.510V	U5	U5 0.510V		NO	manual
TOA	10s	0.510V	U5	U5 0.510V		NO	manual
TOC	15s	0.510V	U5	U5 0.510V		NO	manual
TOD	20s	0.510V	U5	U5 0.510V		NO	manual
TOE							
TOF							
TOG							
TOH							
TOJ							
TOK							
TOL							
TOM							
TON							
TOP							
TOR							
TOS							
TOT							
TOU							
TOV							
TOW							
TOX							
T10							
<u>T11</u>							





MFT Special Control (Non-Spring Return Only) Program Codes

Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
S01	150s	Phasecut	U5	U5 210V		NO	manual
S02	35s	Phasecut	U5	U5 210V		NO	manual
S03	45s	Phasecut	U5	U5 210V		NO	manual
S04	90s	Phasecut	U5	U5 210V		NO	manual
S05							
S06	150s	420mA	U5	U5 210V		NO	manual
S07							
S08	45s	420mA	U5	U5 210V		NO	manual
S09	90s	420mA	U5	U5 210V		NO	manual
SOA							
SOC	75s	420mA	U5	U5 210V		NO	manual
SOD	75s	Phasecut	U5	U5 210V		NO	manual
SOE							
SOF							
SOG							
SOH							
SOJ							
SOK							
SOL							
SOM							
SON							
SOP							
SOR							
SOS							
SOT							
SOU							
SOV							
SOW							
SOX							
\$10							
<u>\$11</u>							

MFT NV/NVF Proportional Control Program Codes



Programmable Code	Running Time	Control Range	Feedback	Feedback Range	Obsolete Code	MP Bus Logo	Adaption
N01	150s	210V	U5	U5 210V	V-10001	NO	manual
N02	150s	0.510V	U5	U5 0.510V	V-10002	NO	manual
N03	150s	210V	U5	U5 0.55V	V-10003	NO	manual
N04	150s	47V	U5	U5 210V	V-10004	NO	manual
N05	150s	69V	U5	U5 210V	V-10005	NO	manual
N06	150s	10.513.5V	U5	U5 210V	V-10006	NO	manual
N07	150s	0.55V	U5	U5 210V	V-10007	NO	manual
N08	150s	0.55V	U5	U5 0.510V	V-10008	NO	manual
N09	150s	510V	U5	U5 210V	V-10009	NO	manual
N10	150s	510V	U5	U5 0.510V	V-10010	NO	manual
N11	150s	0.55V	U5	U5 0.55V	V-10011	NO	manual
N12	150s	0.55V	U5	U5 0.52.5V	V-10012	NO	manual
N13	150s	0.510V	U5	U5 210V	V-10013	NO	manual
N14	150s	0.510V	U5	U5 0.52.5V	V-10014	NO	manual
N15	150s	25V	U5	U5 210V	V-10015	NO	manual
N16	150s	26V	U5	U5 210V	V-10016	NO	manual
N17	150s	610V	U5	U5 210V	V-10017	NO	manual
N18	150s	1417V	U5	U5 210V	V-10018	NO	manual
N19	100s	210V	U5	U5 210V	V-10019	NO	manual
N1A	150s	5.110V	U5	U5 5.110V	V-10023	NO	manual
N1C	75s	210V	U5	U5 210V	V-10025	NO	manual
N1D	150s	59V	U5	U5 210V	V-10027	NO	manual
N1E	100s	0.510V	U5	U5 0.510V	V-10028	NO	manual
N1F	150s	36V	U5	U5 210V	V-10041	NO	manual
N1G	150s	0.52.5V	U5	U5 210V	V-10043	NO	manual
N1H	150s	710V	U5	U5 210V	V-10044	NO	manual
N1J	150s	0.520V	U5	U5 210V	V-10047	NO	manual
N1K	150s	0.54.5V	U5	U5 0.54.5V	V-10063	NO	manual
N1L	150s	5.510V	U5	U5 5.510V	V-10064	NO	manual
N1M	150s	215V	U5	U5 210V	V-10071	NO	manual
N1N	76s	0.510V	U5	U5 0.510V	V-10077	NO	manual
N1P	75s	26V	U5	U5 210V	V-10078	NO	manual
N1R	75s	610V	U5	U5 210V	V-10079	NO	manual
N1S	150s	37V	U5	U5 210V	V-10082	-	manual
N1T	150s	0.592.93s	U5	U5 210V	V-20001	NO	manual
N1U	150s	0.025s	U5	U5 210V	V-20002	NO	manual
N1V	150s	0.125.5s	U5	U5 210V	V-20003	NO	manual
N1W	150s	0.125.6s	U5	U5 210V	V-20004	NO	manual
N1X	150s	0.15.2s	U5	U5 0.55V	V-20005	NO	manual
N20	150s	0.592.93s	U5	U5 0.55V	V-20006	NO	manual
N21	150s	0.025s	U5	U5 210V	V-20007	NO	manual
N22	150s	0.15.2s	U5	U5 210V	V-20021	NO	manual
N23	150s	0.54.5s	U5	U5 210V	V-20040	NO	manual
N24	150s		U5	U5 210V	V-30001	NO NO	manual
N25	150s		U5	U5 0.510V	V-30002	NO	manual
N26	150s		U5	U5 0.55V	V-30006	NO	manual
N27	75s		U5	U5 210V	V-30008	NO	manual
N28	75s		U5	U5 210V	V-40001	NO	manual
N29	150s		U5	U5 210V	V-40002	NO	manual
N30	100s		U5	U5 0.55V	V-40004	NO	manual
N3A	100s		U5	U5 0.510V	V-40005	NO	manual



Programmable Code	Loss of Control Signal	Input Signal	Feedback	Output Signal
ACE	stop	210V	U5	U5 210V
ACF	stop	0.510V	U5	U5 0.510V
ACG	stop	420mA	U5	U5 420mA
ACH	stop	420mA	U5	U5 210V
ACJ	open	210V	U5	U5 210V
ACK	open	0.510V	U5	U5 0.510V
ACL	open	420mA	U5	U5 420mA
ACM	open	420mA	U5	U5 210V
ACN	close	210V	U5	U5 210V
ACP	close	0.510V	U5	U5 0.510V
ACR	close	420mA	U5	U5 420mA
ACS	close	420mA	U5	U5 210V
W3E**	stop	0.02-5.00 seconds PWM	U5	U5 210V

Note: Runtime is fixed based on actuator model.

**Available only on -24MFT models.