

Tecnomatix Plant Simulation 2302 Statistics

Created on	miércoles, 29 de mayo de 2024 12:18 a. m.
Model name	C:\Users\ThinkPad\Documents\u\APMG1\Tile-Tech\anexos\new_plant.spp
Simulation time	2:08:28:26.8805

Resource Statistics - Resource Statistics

Object	Working	Set-up	Waiting	Blocked	Powering up/down	Failed	Stopped	Paused	Unplanned	Portion
prepresado	34.21%	0.00%	0.00%	65.79%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Converter2	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado	61.47%	0.00%	37.71%	0.00%	0.00%	0.83%	0.00%	0.00%	0.00%	<div><div></div></div>
Drain	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Prensa	19.25%	0.00%	0.01%	73.97%	0.00%	6.77%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje	17.47%	0.00%	81.20%	0.00%	0.00%	1.33%	0.00%	0.00%	0.00%	<div><div></div></div>
sourceCajas	0.00%	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado2	61.49%	0.00%	37.71%	0.00%	0.00%	0.80%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje1	28.27%	0.00%	69.56%	0.00%	0.00%	2.17%	0.00%	0.00%	0.00%	<div><div></div></div>
Conveyor	25.92%	0.00%	74.08%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Converter41111	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Converter411111	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
paletizado	97.36%	0.00%	2.47%	0.00%	0.00%	0.18%	0.00%	0.00%	0.00%	<div><div></div></div>
Conveyor1	36.61%	0.00%	63.39%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Conveyor11	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Secado	99.77%	0.00%	0.01%	0.23%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Converter211121	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Horno	99.46%	0.00%	0.54%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>

Portions of the States

Object	Number of Entries	Number of Exits	Minimum Contents	Maximum Contents	Relative Empty	Relative Full	Relative Occupation without Interruptions	Relative Occupation with Interruptions
prepresado	9149	9148	0	1	0.00%	-	100.00%	100.00%
Converter2	9148	9143	0	5	0.02%	-	-	-
Esmaltado	22721	22720	0	1	38.02%	-	61.98%	61.92%
Drain	1548	1548	0	1	100.00%	-	0.00%	0.00%
Prensa	9143	45711	0	5	0.01%	-	99.99%	99.99%
Embalaje	593	592	0	1	0.00%	-	100.00%	100.00%
sourceCajas	1591	1590	0	1	0.00%	-	100.00%	100.00%
Esmaltado2	22730	22730	0	1	38.02%	-	61.98%	62.09%
Embalaje1	959	958	0	1	0.00%	-	100.00%	100.00%
Conveyor	23972	23971	0	25	12.89%	-	2.65%	2.65%
Converter41111	612	593	0	19	0.00%	-	-	-
Converter411111	978	959	0	19	0.00%	-	-	-
paletizado	1550	1548	0	5	2.47%	-	2.86%	2.86%
Conveyor1	20756	20754	0	6	2.13%	-	11.99%	11.99%
Conveyor11	45450	45450	0	2	79.79%	-	1.53%	1.53%
Secado	45701	45451	0	250	0.01%	-	96.92%	96.92%
Converter211121	45711	45701	0	11	2.97%	-	-	-
Horno	45450	44728	0	751	0.54%	-	95.76%	95.76%

Material Flow Properties

Object	Moving Empty		Moving Loaded	
	Portion	Sum	Portion	Sum
Converter2	0.00%	0.0000	0.00%	0.0000
Converter41111	0.00%	0.0000	0.00%	0.0000
Converter411111	0.00%	0.0000	0.00%	0.0000
Converter211121	0.00%	0.0000	0.00%	0.0000

Moving Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	34.21%	18297	19:19:09.5089	3.8011	3.8010
Converter2	100.00%	1	2:08:28:26.8805	2:08:28:26.8805	0.0000
Esmaltado	61.47%	22721	1:10:42:42.6320	5.4999	0.0190
Drain	0.00%	1548	0.0000	0.0000	0.0000
Prensa	19.25%	9143	10:52:12.0400	4.2800	0.0000
Embalaje	17.47%	592	9:52:00.0000	1:00.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	61.49%	22730	1:10:43:35.0000	5.5000	0.0000
Embalaje1	28.27%	958	15:58:00.0000	1:00.0000	0.0000
Conveyor	25.92%	23972	14:38:16.8292	2.1983	0.7002
Converter41111	100.00%	1	2:08:28:26.8805	2:08:28:26.8805	0.0000
Converter411111	100.00%	1	2:08:28:26.8805	2:08:28:26.8805	0.0000
paletizado	97.36%	12	2:06:58:57.7961	4:34:54.8163	2:56:07.6174
Conveyor1	36.61%	20756	20:40:31.4264	3.5860	4.9742
Conveyor11	100.00%	1	2:08:28:26.8805	2:08:28:26.8805	0.0000
Secado	99.77%	335	2:08:20:36.5807	10:05.4823	43:53.0773
Converter211121	100.00%	1	2:08:28:26.8805	2:08:28:26.8805	0.0000
Horno	99.46%	1	2:08:10:11.0152	2:08:10:11.0152	0.0000

Working Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000

Set-up Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	37.71%	22441	21:17:40.5895	3.4161	8.4108
Drain	100.00%	1549	2:08:28:26.8805	2:11.2504	2:21.9569
Prensa	0.01%	4	17.3171	4.3293	2.2041
Embalaje	81.20%	593	1:21:51:20.5258	4:38.3820	3:01.8664
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	37.71%	22440	21:17:53.0378	3.4168	8.4286
Embalaje1	69.56%	959	1:15:16:54.7979	2:27.4607	2:22.9182
Conveyor	74.08%	23973	1:17:50:10.0513	6.2825	28.2895
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	2.47%	12	1:23:31.7299	6:57.6442	21:45.6434
Conveyor1	63.39%	20756	1:11:47:55.4541	6.2091	30.3926
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.01%	1	12.1153	12.1153	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.54%	1	18:15.8653	18:15.8653	0.0000

Waiting Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	65.79%	8837	1:13:09:17.3716	15.1361	10.7360
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	1	0.0141	0.0141	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	73.97%	9143	1:17:46:32.6442	16.4489	3.6145
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	100.00%	1570	2:08:28:26.8805	2:09.4948	2:15.1927
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.23%	334	7:38.1845	1.3718	3.7713
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000

Blocked Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000

Powering up/down Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000

Stopped Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.83%	26	28:03.6449	1:04.7556	1:17.9212
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	6.77%	224	3:49:24.8791	1:01.4504	43.9387
Embalaje	1.33%	49	45:06.3547	55.2317	33.9872
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.80%	25	26:58.8427	1:04.7537	51.0794
Embalaje1	2.17%	76	1:13:32.0826	58.0537	44.5062
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.18%	4	5:57.3545	1:29.3386	49.5472
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000

Failed Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000

Paused Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.02%	5	37.8764	7.5753	0.0149
Esmaltado	37.71%	22441	21:17:40.5895	3.4161	8.4108
Drain	100.00%	1549	2:08:28:26.8805	2:11.2504	2:21.9569
Prensa	0.01%	4	17.3171	4.3293	2.2041
Embalaje	0.00%	1	0.8000	0.8000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	37.71%	22440	21:17:53.0378	3.4168	8.4286
Embalaje1	0.00%	1	0.8000	0.8000	0.0000
Conveyor	12.89%	16362	7:16:52.3784	1.6020	33.8863
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	2.47%	12	1:23:31.7299	6:57.6442	21:45.6434
Conveyor1	2.13%	1	1:12:20.1953	1:12:20.1953	0.0000
Conveyor11	79.79%	45448	1:21:03:44.6080	3.5695	6.0454
Secado	0.01%	1	12.1253	12.1253	0.0000
Converter211121	2.97%	158	1:40:34.3574	38.1921	39.8798
Horno	0.54%	1	18:15.8753	18:15.8753	0.0000

Empty Time

## Resource Statistics - Drain Statistics

Object	Working	Set-up	Waiting	Stopped	Failed	Paused	Mean Life Time	Mean Exit Time	Total Throughput	Throughput per Hour	Throughput per Day
Drain	6.49%	0.00%	93.42%	0.00%	0.09%	0.00%	1:33:25.2763	2:08.2181	1548	27.410779	657.8587

Cumulated Statistics of the Parts which the Drain Deleted

Object	All Types	Container
Drain	1548	1548

Part Types which the Drain Deleted

Drain	Production							Transport							Storage						
	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum
Container	6.42%	0.00%	5.80%	0.00%	0.09%	0.00%	12.32%	0.07%	0.00%	87.61%	0.00%	0.00%	0.00%	87.68%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%

Detailed Statistics of the Part Types which the Drain Deleted

Drain	Life Time				Exit Time				Throughput		
	Mean Value	Standard Deviation	Minimum	Maximum	Mean Value	Standard Deviation	Minimum	Maximum	Total	Per Hour	Per Day
Container	1:33:25.2763	21:33.7388	1:10:35.9760	3:06:21.3283	2:08.2181	1:13.2672	2.4342	7:17.4603	1548	27.410779	657.8587

Service Statistics - Importer Statistics

Object	Total Delay	Reason for the Delay		
		Waiting for Services and Parts	Waiting for Parts	Waiting for Set-up Exporters
prepensado	65.79%	65.79%	0.00%	0.00%
Esmaltado	0.00%	0.00%	0.00%	0.00%
Drain	0.00%	0.00%	0.00%	0.00%
Prensa	0.00%	0.00%	0.00%	0.00%
Embalaje	81.20%	81.20%	80.29%	0.00%
sourceCajas	0.00%	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0.00%	0.00%	0.00%
Embalaje1	69.56%	69.56%	0.00%	0.00%
Conveyor	0.00%	0.00%	0.00%	0.00%
paletizado	0.00%	0.00%	0.00%	0.00%
Conveyor1	0.00%	0.00%	0.00%	0.00%
Conveyor11	0.00%	0.00%	0.00%	0.00%
Secado	0.00%	0.00%	0.00%	0.00%
Horno	0.00%	0.00%	0.00%	0.00%

Importers Waiting for Services and Parts

Object	Waiting for Services and Parts	Count	Sum	Mean Value	Standard Deviation
prepensado	65.79%	8837	1:13:09:17.3716	15.1361	10.7360
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	81.20%	593	1:21:51:19.7258	4:38.3807	3:01.8339
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	69.56%	959	1:15:16:53.9979	2:27.4599	2:22.8929
Conveyor	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000

Waiting Times for Services and Parts

Object	Waiting for Parts	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	80.29%	593	1:21:20:43.5688	4:35.2843	3:01.8302
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000

Waiting Times for Parts

Object	Waiting for Set-up Exporters	Count	Sum	Mean Value	Standard Deviation	Waiting Time while the Resource Waited	Waiting Time while the Resource Worked	Waiting Time while the Resource was Blocked
prepensado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Drain	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Prensa	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
sourceCajas	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
paletizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor11	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Secado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%

Waiting Times for Set-up Exporters

Service Statistics - Broker Statistics

Object	Sum				Mediation Time			Dwelling Time		
	Open Requests	Satisfied Requests	Open Capacity	Mediated Capacity	Sum	Mean Value	Standard Deviation	Sum	Mean Value	Standard Deviation
Broker	166	3113	331	4072	8:23.8034	3.0350	0.7691	5:01:50:36.7393	2:09.9965	17:19.8333

Broker Statistics

Services	Count	Sum	Mean Value	Standard Deviation	Minimum	Maximum
Failure	0	0.0000	0.0000	0.0000	0.0000	0.0000
Processing	1563	5:01:50:36.7393	4:19.0770	24:16.7472	1:02.3779	9:48:21.4416
Set-up	0	0.0000	0.0000	0.0000	0.0000	0.0000
StandardService	0	0.0000	0.0000	0.0000	0.0000	0.0000
Transport	2509	2:08:20:03.7060	1:20.8035	2:16.6483	2:28.5206	1:16:49.7374

Dwelling Time

Services	Count	Sum	Mean Value	Standard Deviation	Minimum	Maximum
Failure	0	0.0000	0.0000	0.0000	0.0000	0.0000
Processing	1	1.4289	1.4289	0.0000	1.4289	1.4289
Set-up	0	0.0000	0.0000	0.0000	0.0000	0.0000
StandardService	0	0.0000	0.0000	0.0000	0.0000	0.0000
Transport	165	8:22.3745	3.0447	0.7612	0.8761	3.3102

Mediation Time