

Tecnomatix Plant Simulation 2302 Statistics

Created on	miércoles, 29 de mayo de 2024 12:01 a. m.
Model name	C:\Users\ThinkPad\Documents\u\APMG1\previous_plant.spp
Simulation time	2:07:30.7830

Resource Statistics - Resource Statistics

Object	Working	Set-up	Waiting	Blocked	Powering up/down	Failed	Stopped	Paused	Unplanned	Portion
prepensado	35.57%	0.00%	0.00%	64.43%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Secado	99.80%	0.00%	0.16%	0.05%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Horno	85.68%	0.00%	14.32%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Prensa	19.69%	0.00%	0.23%	76.39%	0.00%	3.70%	0.00%	0.00%	0.00%	<div><div></div></div>
Secado	99.80%	0.00%	0.16%	0.05%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado2	54.21%	0.00%	45.57%	0.00%	0.00%	0.22%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado	54.48%	0.00%	45.52%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Horno	85.68%	0.00%	14.32%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje1	12.45%	0.00%	86.45%	0.00%	0.00%	1.10%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje	7.84%	0.00%	92.16%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
paletizado	39.69%	0.00%	59.64%	0.00%	0.00%	0.67%	0.00%	0.00%	0.00%	<div><div></div></div>
prepensado	35.57%	0.00%	0.00%	64.43%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Converter2	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado	54.48%	0.00%	45.52%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Drain	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Prensa	19.69%	0.00%	0.23%	76.39%	0.00%	3.70%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje	7.84%	0.00%	92.16%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
sourceCajas	0.00%	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado2	54.21%	0.00%	45.57%	0.00%	0.00%	0.22%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje1	12.45%	0.00%	86.45%	0.00%	0.00%	1.10%	0.00%	0.00%	0.00%	<div><div></div></div>
Conveyor	11.71%	0.00%	88.29%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Converter41111	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Converter411111	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
paletizado	39.69%	0.00%	59.64%	0.00%	0.00%	0.67%	0.00%	0.00%	0.00%	<div><div></div></div>
Conveyor1	16.40%	0.00%	83.60%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Conveyor11	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Secado	99.80%	0.00%	0.16%	0.05%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Converter211121	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Horno	85.68%	0.00%	14.32%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
prepensado	35.57%	0.00%	0.00%	64.43%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Prensa	19.69%	0.00%	0.23%	76.39%	0.00%	3.70%	0.00%	0.00%	0.00%	<div><div></div></div>
Secado	99.80%	0.00%	0.16%	0.05%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado2	54.21%	0.00%	45.57%	0.00%	0.00%	0.22%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado	54.48%	0.00%	45.52%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Horno	85.68%	0.00%	14.32%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje	7.84%	0.00%	92.16%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje1	12.45%	0.00%	86.45%	0.00%	0.00%	1.10%	0.00%	0.00%	0.00%	<div><div></div></div>
paletizado	39.69%	0.00%	59.64%	0.00%	0.00%	0.67%	0.00%	0.00%	0.00%	<div><div></div></div>
prepensado	35.57%	0.00%	0.00%	64.43%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Prensa	19.69%	0.00%	0.23%	76.39%	0.00%	3.70%	0.00%	0.00%	0.00%	<div><div></div></div>
Secado	99.80%	0.00%	0.16%	0.05%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado2	54.21%	0.00%	45.57%	0.00%	0.00%	0.22%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado	54.48%	0.00%	45.52%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Horno	85.68%	0.00%	14.32%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje	7.84%	0.00%	92.16%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje1	12.45%	0.00%	86.45%	0.00%	0.00%	1.10%	0.00%	0.00%	0.00%	<div><div></div></div>
paletizado	39.69%	0.00%	59.64%	0.00%	0.00%	0.67%	0.00%	0.00%	0.00%	<div><div></div></div>
prepensado	35.57%	0.00%	0.00%	64.43%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Prensa	19.69%	0.00%	0.23%	76.39%	0.00%	3.70%	0.00%	0.00%	0.00%	<div><div></div></div>
Secado	99.80%	0.00%	0.16%	0.05%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado2	54.21%	0.00%	45.57%	0.00%	0.00%	0.22%	0.00%	0.00%	0.00%	<div><div></div></div>
Esmaltado	54.48%	0.00%	45.52%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Horno	85.68%	0.00%	14.32%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje	7.84%	0.00%	92.16%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div><div></div></div>
Embalaje1	12.45%	0.00%	86.45%	0.00%	0.00%	1.10%	0.00%	0.00%	0.00%	<div><div></div></div>
paletizado	39.69%	0.00%	59.64%	0.00%	0.00%	0.67%	0.00%	0.00%	0.00%	<div><div></div></div>

Portions of the States

Object	Number of Entries	Number of Exits	Minimum Contents	Maximum Contents	Relative Empty	Relative Full	Relative Occupation without Interruptions	Relative Occupation with Interruptions
prepensado	358	357	0	1	0.00%	-	100.00%	100.00%
Secado	1747	1513	0	250	0.16%	-	91.47%	91.47%
Horno	1511	767	0	750	14.32%	-	64.33%	64.33%
Prensa	352	1757	0	5	0.24%	-	99.76%	99.77%
Secado	1747	1513	0	250	0.16%	-	91.47%	91.47%
Esmaltado2	755	754	0	1	45.67%	-	54.33%	54.43%
Esmaltado	758	757	0	1	45.52%	-	54.48%	54.48%
Horno	1511	767	0	750	14.32%	-	64.33%	64.33%
Embalaje1	16	15	0	1	0.01%	-	99.99%	99.99%
Embalaje	11	10	0	1	0.01%	-	99.99%	99.99%
paletizado	25	23	0	3	60.04%	-	1.17%	1.16%
prepensado	358	357	0	1	0.00%	-	100.00%	100.00%
Converter2	357	352	0	5	0.50%	-	-	-
Esmaltado	758	757	0	1	45.52%	-	54.48%	54.48%
Drain	23	23	0	1	100.00%	-	0.00%	0.00%
Prensa	352	1757	0	5	0.24%	-	99.76%	99.77%
Embalaje	11	10	0	1	0.01%	-	99.99%	99.99%
sourceCajas	66	65	0	1	0.00%	-	100.00%	100.00%
Esmaltado2	755	754	0	1	45.67%	-	54.33%	54.43%
Embalaje1	16	15	0	1	0.01%	-	99.99%	99.99%
Conveyor	409	400	0	10	61.73%	-	1.04%	1.04%
Converter41111	30	11	0	19	0.00%	-	-	-
Converter411111	35	16	0	19	0.00%	-	-	-
paletizado	25	23	0	3	60.04%	-	1.17%	1.16%
Conveyor1	358	357	0	6	56.73%	-	5.21%	5.21%
Conveyor11	1511	1511	0	1	75.86%	-	1.63%	1.63%
Secado	1747	1513	0	250	0.16%	-	91.47%	91.47%
Converter211121	1757	1747	0	11	1.61%	-	-	-
Horno	1511	767	0	750	14.32%	-	64.33%	64.33%
prepensado	358	357	0	1	0.00%	-	100.00%	100.00%
Prensa	352	1757	0	5	0.24%	-	99.76%	99.77%
Secado	1747	1513	0	250	0.16%	-	91.47%	91.47%
Esmaltado2	755	754	0	1	45.67%	-	54.33%	54.43%
Esmaltado	758	757	0	1	45.52%	-	54.48%	54.48%
Horno	1511	767	0	750	14.32%	-	64.33%	64.33%
Embalaje	11	10	0	1	0.01%	-	99.99%	99.99%
Embalaje1	16	15	0	1	0.01%	-	99.99%	99.99%
paletizado	25	23	0	3	60.04%	-	1.17%	1.16%
prepensado	358	357	0	1	0.00%	-	100.00%	100.00%
Prensa	352	1757	0	5	0.24%	-	99.76%	99.77%
Secado	1747	1513	0	250	0.16%	-	91.47%	91.47%
Esmaltado2	755	754	0	1	45.67%	-	54.33%	54.43%
Esmaltado	758	757	0	1	45.52%	-	54.48%	54.48%
Horno	1511	767	0	750	14.32%	-	64.33%	64.33%
Embalaje	11	10	0	1	0.01%	-	99.99%	99.99%
Embalaje1	16	15	0	1	0.01%	-	99.99%	99.99%
paletizado	25	23	0	3	60.04%	-	1.17%	1.16%
prepensado	358	357	0	1	0.00%	-	100.00%	100.00%
Prensa	352	1757	0	5	0.24%	-	99.76%	99.77%
Secado	1747	1513	0	250	0.16%	-	91.47%	91.47%
Esmaltado2	755	754	0	1	45.67%	-	54.33%	54.43%
Esmaltado	758	757	0	1	45.52%	-	54.48%	54.48%
Horno	1511	767	0	750	14.32%	-	64.33%	64.33%
Embalaje	11	10	0	1	0.01%	-	99.99%	99.99%
Embalaje1	16	15	0	1	0.01%	-	99.99%	99.99%
paletizado	25	23	0	3	60.04%	-	1.17%	1.16%

Material Flow Properties

Object	Moving Empty		Moving Loaded	
	Portion	Sum	Portion	Sum
Converter2	0.00%	0.0000	0.00%	0.0000
Converter41111	0.00%	0.0000	0.00%	0.0000
Converter411111	0.00%	0.0000	0.00%	0.0000
Converter211121	0.00%	0.0000	0.00%	0.0000

Moving Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	35.57%	715	45:21.4951	3.8063	3.8036
Secado	99.80%	4	2:07:15.1277	31:48.7819	39:34.9453
Horno	85.68%	1	1:49:14.9177	1:49:14.9177	0.0000
Prensa	19.69%	352	25:06.5600	4.2800	0.0000
Secado	99.80%	4	2:07:15.1277	31:48.7819	39:34.9453
Esmaltado2	54.21%	755	1:09:07.6269	5.4935	0.1774
Esmaltado	54.48%	758	1:09:28.4469	5.4993	0.0201
Horno	85.68%	1	1:49:14.9177	1:49:14.9177	0.0000
Embalaje1	12.45%	16	15:52.6394	59.5400	1.8401
Embalaje	7.84%	10	10:00.0000	1:00.0000	0.0000
paletizado	39.69%	1	50:36.9354	50:36.9354	0.0000
prepensado	35.57%	715	45:21.4951	3.8063	3.8036
Converter2	100.00%	1	2:07:30.7830	2:07:30.7830	0.0000
Esmaltado	54.48%	758	1:09:28.4469	5.4993	0.0201
Drain	0.00%	23	0.0000	0.0000	0.0000
Prensa	19.69%	352	25:06.5600	4.2800	0.0000
Embalaje	7.84%	10	10:00.0000	1:00.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	54.21%	755	1:09:07.6269	5.4935	0.1774
Embalaje1	12.45%	16	15:52.6394	59.5400	1.8401
Conveyor	11.71%	409	14:55.7100	2.1900	0.0000
Converter41111	100.00%	1	2:07:30.7830	2:07:30.7830	0.0000
Converter411111	100.00%	1	2:07:30.7830	2:07:30.7830	0.0000
paletizado	39.69%	1	50:36.9354	50:36.9354	0.0000
Conveyor1	16.40%	359	20:54.9948	3.4958	4.3727
Conveyor11	100.00%	1	2:07:30.7830	2:07:30.7830	0.0000
Secado	99.80%	4	2:07:15.1277	31:48.7819	39:34.9453
Converter211121	100.00%	1	2:07:30.7830	2:07:30.7830	0.0000
Horno	85.68%	1	1:49:14.9177	1:49:14.9177	0.0000
prepensado	35.57%	715	45:21.4951	3.8063	3.8036
Prensa	19.69%	352	25:06.5600	4.2800	0.0000
Secado	99.80%	4	2:07:15.1277	31:48.7819	39:34.9453
Esmaltado2	54.21%	755	1:09:07.6269	5.4935	0.1774
Esmaltado	54.48%	758	1:09:28.4469	5.4993	0.0201
Horno	85.68%	1	1:49:14.9177	1:49:14.9177	0.0000
Embalaje	7.84%	10	10:00.0000	1:00.0000	0.0000
Embalaje1	12.45%	16	15:52.6394	59.5400	1.8401
paletizado	39.69%	1	50:36.9354	50:36.9354	0.0000
prepensado	35.57%	715	45:21.4951	3.8063	3.8036
Prensa	19.69%	352	25:06.5600	4.2800	0.0000
Secado	99.80%	4	2:07:15.1277	31:48.7819	39:34.9453
Esmaltado2	54.21%	755	1:09:07.6269	5.4935	0.1774
Esmaltado	54.48%	758	1:09:28.4469	5.4993	0.0201
Horno	85.68%	1	1:49:14.9177	1:49:14.9177	0.0000
Embalaje	7.84%	10	10:00.0000	1:00.0000	0.0000
Embalaje1	12.45%	16	15:52.6394	59.5400	1.8401
paletizado	39.69%	1	50:36.9354	50:36.9354	0.0000
prepensado	35.57%	715	45:21.4951	3.8063	3.8036
Prensa	19.69%	352	25:06.5600	4.2800	0.0000
Secado	99.80%	4	2:07:15.1277	31:48.7819	39:34.9453
Esmaltado2	54.21%	755	1:09:07.6269	5.4935	0.1774
Esmaltado	54.48%	758	1:09:28.4469	5.4993	0.0201
Horno	85.68%	1	1:49:14.9177	1:49:14.9177	0.0000
Embalaje	7.84%	10	10:00.0000	1:00.0000	0.0000
Embalaje1	12.45%	16	15:52.6394	59.5400	1.8401
paletizado	39.69%	1	50:36.9354	50:36.9354	0.0000

Working Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000

Set-up Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Secado	0.16%	1	12.1153	12.1153	0.0000
Horno	14.32%	1	18:15.8653	18:15.8653	0.0000
Prensa	0.23%	4	17.3171	4.3293	2.2041
Secado	0.16%	1	12.1153	12.1153	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Horno	14.32%	1	18:15.8653	18:15.8653	0.0000
Embalaje1	86.45%	16	1:50:14.1231	6:53.3827	18:03.1554
Embalaje	92.16%	11	1:57:30.7830	10:40.9803	22:12.5868
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Drain	100.00%	24	2:07:30.7830	5:18.7826	16:21.1585
Prensa	0.23%	4	17.3171	4.3293	2.2041
Embalaje	92.16%	11	1:57:30.7830	10:40.9803	22:12.5868
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Embalaje1	86.45%	16	1:50:14.1231	6:53.3827	18:03.1554
Conveyor	88.29%	410	1:52:35.0730	16.4758	3:33.7393
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000
Conveyor1	83.60%	359	1:46:35.7881	17.8156	3:48.6509
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.16%	1	12.1153	12.1153	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	14.32%	1	18:15.8653	18:15.8653	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.23%	4	17.3171	4.3293	2.2041
Secado	0.16%	1	12.1153	12.1153	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Horno	14.32%	1	18:15.8653	18:15.8653	0.0000
Embalaje	92.16%	11	1:57:30.7830	10:40.9803	22:12.5868
Embalaje1	86.45%	16	1:50:14.1231	6:53.3827	18:03.1554
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.23%	4	17.3171	4.3293	2.2041
Secado	0.16%	1	12.1153	12.1153	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Horno	14.32%	1	18:15.8653	18:15.8653	0.0000
Embalaje	92.16%	11	1:57:30.7830	10:40.9803	22:12.5868
Embalaje1	86.45%	16	1:50:14.1231	6:53.3827	18:03.1554
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.23%	4	17.3171	4.3293	2.2041
Secado	0.16%	1	12.1153	12.1153	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Horno	14.32%	1	18:15.8653	18:15.8653	0.0000
Embalaje	92.16%	11	1:57:30.7830	10:40.9803	22:12.5868
Embalaje1	86.45%	16	1:50:14.1231	6:53.3827	18:03.1554
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000

Waiting Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Secado	0.05%	3	3.5400	1.1800	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Prensa	76.39%	352	1:37:24.0659	16.6025	3.1761
Secado	0.05%	3	3.5400	1.1800	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	76.39%	352	1:37:24.0659	16.6025	3.1761
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	100.00%	45	2:07:30.7830	2:50.0174	11:21.5110
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.05%	3	3.5400	1.1800	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Prensa	76.39%	352	1:37:24.0659	16.6025	3.1761
Secado	0.05%	3	3.5400	1.1800	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Prensa	76.39%	352	1:37:24.0659	16.6025	3.1761
Secado	0.05%	3	3.5400	1.1800	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Prensa	76.39%	352	1:37:24.0659	16.6025	3.1761
Secado	0.05%	3	3.5400	1.1800	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000

Blocked Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000

Powering up/down Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000

Stopped Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Prensa	3.70%	7	4:42.8399	40.4057	39.1867
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.22%	1	16.5943	16.5943	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	1.10%	4	1:24.0204	21.0051	12.7218
Embalaje	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.67%	1	51.2843	51.2843	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	3.70%	7	4:42.8399	40.4057	39.1867
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.22%	1	16.5943	16.5943	0.0000
Embalaje1	1.10%	4	1:24.0204	21.0051	12.7218
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.67%	1	51.2843	51.2843	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	3.70%	7	4:42.8399	40.4057	39.1867
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.22%	1	16.5943	16.5943	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	1.10%	4	1:24.0204	21.0051	12.7218
paletizado	0.67%	1	51.2843	51.2843	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	3.70%	7	4:42.8399	40.4057	39.1867
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.22%	1	16.5943	16.5943	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	1.10%	4	1:24.0204	21.0051	12.7218
paletizado	0.67%	1	51.2843	51.2843	0.0000

Failed Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Converter211121	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000

Paused Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Secado	0.16%	1	12.1253	12.1253	0.0000
Horno	14.32%	1	18:15.8753	18:15.8753	0.0000
Prensa	0.23%	4	17.3171	4.3293	2.2041
Secado	0.16%	1	12.1253	12.1253	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Horno	14.32%	1	18:15.8753	18:15.8753	0.0000
Embalaje1	0.01%	1	0.8000	0.8000	0.0000
Embalaje	0.01%	1	0.8000	0.8000	0.0000
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.50%	5	37.8764	7.5753	0.0149
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Drain	100.00%	24	2:07:30.7830	5:18.7826	16:21.1585
Prensa	0.23%	4	17.3171	4.3293	2.2041
Embalaje	0.01%	1	0.8000	0.8000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Embalaje1	0.01%	1	0.8000	0.8000	0.0000
Conveyor	61.73%	291	1:18:42.8381	16.2297	4:14.0953
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000
Conveyor1	56.73%	1	1:12:20.1953	1:12:20.1953	0.0000
Conveyor11	75.86%	1512	1:36:43.6273	3.8384	28.1312
Secado	0.16%	1	12.1253	12.1253	0.0000
Converter211121	1.61%	6	2:03.1508	20.5251	25.7616
Horno	14.32%	1	18:15.8753	18:15.8753	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.23%	4	17.3171	4.3293	2.2041
Secado	0.16%	1	12.1253	12.1253	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Horno	14.32%	1	18:15.8753	18:15.8753	0.0000
Embalaje	0.01%	1	0.8000	0.8000	0.0000
Embalaje1	0.01%	1	0.8000	0.8000	0.0000
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.23%	4	17.3171	4.3293	2.2041
Secado	0.16%	1	12.1253	12.1253	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Horno	14.32%	1	18:15.8753	18:15.8753	0.0000
Embalaje	0.01%	1	0.8000	0.8000	0.0000
Embalaje1	0.01%	1	0.8000	0.8000	0.0000
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.23%	4	17.3171	4.3293	2.2041
Secado	0.16%	1	12.1253	12.1253	0.0000
Esmaltado2	45.57%	755	58:06.5618	4.6180	39.7184
Esmaltado	45.52%	755	58:02.3361	4.6124	39.5612
Horno	14.32%	1	18:15.8753	18:15.8753	0.0000
Embalaje	0.01%	1	0.8000	0.8000	0.0000
Embalaje1	0.01%	1	0.8000	0.8000	0.0000
paletizado	59.64%	1	1:16:02.5633	1:16:02.5633	0.0000

Empty Time

Resource Statistics - Drain Statistics

Object	Working	Set-up	Waiting	Stopped	Failed	Paused	Mean Life Time	Mean Exit Time	Total Throughput	Throughput per Hour	Throughput per Day
Drain	5.81%	0.00%	94.13%	0.00%	0.06%	0.00%	1:44:21.7402	2:02.5115	23	10.822422	259.73812

Cumulated Statistics of the Parts which the Drain Deleted

Object	All Types	Container
Drain	23	23

Part Types which the Drain Deleted

Drain	Production							Transport							Storage						
	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum
Container	5.75%	0.00%	9.09%	0.00%	0.06%	0.00%	14.90%	0.06%	0.00%	85.04%	0.00%	0.00%	0.00%	85.10%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%

Detailed Statistics of the Part Types which the Drain Deleted

Drain	Life Time				Exit Time				Throughput		
	Mean Value	Standard Deviation	Minimum	Maximum	Mean Value	Standard Deviation	Minimum	Maximum	Total	Per Hour	Per Day
Container	1:44:21.7402	14:04.6103	1:21:53.8476	2:06:48.7476	2:02.5115	1:09.8829	14.8458	3:36.0000	23	10.822422	259.73812

Service Statistics - Importer Statistics

Object	Total Delay	Reason for the Delay		
		Waiting for Services and Parts	Waiting for Parts	Waiting for Set-up Exporters
prepensado	64.43%	64.43%	0.00%	0.00%
Secado	0.00%	0.00%	0.00%	0.00%
Horno	0.00%	0.00%	0.00%	0.00%
Molino	0.00%	-	-	-
Prensa	0.00%	0.00%	0.00%	0.00%
Secado	0.00%	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0.00%	0.00%	0.00%
Esmaltado	0.00%	0.00%	0.00%	0.00%
Horno	0.00%	0.00%	0.00%	0.00%
Embalaje1	86.44%	86.44%	0.00%	0.00%
Embalaje	92.15%	92.15%	91.74%	0.00%
paletizado	0.00%	0.00%	0.00%	0.00%
prepensado	64.43%	64.43%	0.00%	0.00%
Esmaltado	0.00%	0.00%	0.00%	0.00%
Drain	0.00%	0.00%	0.00%	0.00%
Prensa	0.00%	0.00%	0.00%	0.00%
Embalaje	92.15%	92.15%	91.74%	0.00%
sourceCajas	0.00%	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0.00%	0.00%	0.00%
Embalaje1	86.44%	86.44%	0.00%	0.00%
Conveyor	0.00%	0.00%	0.00%	0.00%
paletizado	0.00%	0.00%	0.00%	0.00%
Conveyor1	0.00%	0.00%	0.00%	0.00%
Conveyor11	0.00%	0.00%	0.00%	0.00%
Secado	0.00%	0.00%	0.00%	0.00%
Horno	0.00%	0.00%	0.00%	0.00%
Molino	0.00%	-	-	-
Molino1	0.00%	-	-	-
prepensado	64.43%	64.43%	0.00%	0.00%
Prensa	0.00%	0.00%	0.00%	0.00%
Secado	0.00%	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0.00%	0.00%	0.00%
Esmaltado	0.00%	0.00%	0.00%	0.00%
Horno	0.00%	0.00%	0.00%	0.00%
Embalaje	92.15%	92.15%	91.74%	0.00%
Embalaje1	86.44%	86.44%	0.00%	0.00%
paletizado	0.00%	0.00%	0.00%	0.00%
Molino	0.00%	-	-	-
Molino1	0.00%	-	-	-
prepensado	64.43%	64.43%	0.00%	0.00%
Prensa	0.00%	0.00%	0.00%	0.00%
Secado	0.00%	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0.00%	0.00%	0.00%
Esmaltado	0.00%	0.00%	0.00%	0.00%
Horno	0.00%	0.00%	0.00%	0.00%
Embalaje	92.15%	92.15%	91.74%	0.00%
Embalaje1	86.44%	86.44%	0.00%	0.00%
paletizado	0.00%	0.00%	0.00%	0.00%
Molino	0.00%	-	-	-
Molino1	0.00%	-	-	-
prepensado	64.43%	64.43%	0.00%	0.00%
Prensa	0.00%	0.00%	0.00%	0.00%
Secado	0.00%	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0.00%	0.00%	0.00%
Esmaltado	0.00%	0.00%	0.00%	0.00%
Horno	0.00%	0.00%	0.00%	0.00%
Embalaje	92.15%	92.15%	91.74%	0.00%
Embalaje1	86.44%	86.44%	0.00%	0.00%
paletizado	0.00%	0.00%	0.00%	0.00%

Importers Waiting for Services and Parts

Object	Waiting for Services and Parts	Count	Sum	Mean Value	Standard Deviation
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Molino	-	-	-	-	-
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	86.44%	16	1:50:13.3231	6:53.3327	18:02.9554
Embalaje	92.15%	11	1:57:29.9830	10:40.9075	22:12.3459
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	92.15%	11	1:57:29.9830	10:40.9075	22:12.3459
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	86.44%	16	1:50:13.3231	6:53.3327	18:02.9554
Conveyor	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Molino	-	-	-	-	-
Molino1	-	-	-	-	-
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	92.15%	11	1:57:29.9830	10:40.9075	22:12.3459
Embalaje1	86.44%	16	1:50:13.3231	6:53.3327	18:02.9554
paletizado	0.00%	0	0.0000	0.0000	0.0000
Molino	-	-	-	-	-
Molino1	-	-	-	-	-
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	92.15%	11	1:57:29.9830	10:40.9075	22:12.3459
Embalaje1	86.44%	16	1:50:13.3231	6:53.3327	18:02.9554
paletizado	0.00%	0	0.0000	0.0000	0.0000
Molino	-	-	-	-	-
Molino1	-	-	-	-	-
prepensado	64.43%	340	1:22:09.2878	14.4979	7.5864
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	92.15%	11	1:57:29.9830	10:40.9075	22:12.3459
Embalaje1	86.44%	16	1:50:13.3231	6:53.3327	18:02.9554
paletizado	0.00%	0	0.0000	0.0000	0.0000

Waiting Times for Services and Parts

Object	Waiting for Parts	Count	Sum	Mean Value	Standard Deviation
prepensado	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Molino	-	-	-	-	-
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Embalaje	91.74%	11	1:56:58.8896	10:38.0809	22:12.1745
paletizado	0.00%	0	0.0000	0.0000	0.0000
prepensado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Embalaje	91.74%	11	1:56:58.8896	10:38.0809	22:12.1745
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Conveyor1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Molino	-	-	-	-	-
Molino1	-	-	-	-	-
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	91.74%	11	1:56:58.8896	10:38.0809	22:12.1745
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Molino	-	-	-	-	-
Molino1	-	-	-	-	-
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	91.74%	11	1:56:58.8896	10:38.0809	22:12.1745
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Molino	-	-	-	-	-
Molino1	-	-	-	-	-
prepensado	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Embalaje	91.74%	11	1:56:58.8896	10:38.0809	22:12.1745
Embalaje1	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000

Waiting Times for Parts

Object	Waiting for Set-up Exporters	Count	Sum	Mean Value	Standard Deviation	Waiting Time while the Resource Waited	Waiting Time while the Resource Worked	Waiting Time while the Resource was Blocked
prepensado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Secado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Molino	-	-	-	-	-	-	-	-
Prensa	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Secado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
paletizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
prepensado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Drain	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Prensa	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
sourceCajas	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
paletizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor11	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Secado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Molino	-	-	-	-	-	-	-	-
Molino1	-	-	-	-	-	-	-	-
prepensado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Prensa	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Secado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
paletizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Molino	-	-	-	-	-	-	-	-
Molino1	-	-	-	-	-	-	-	-
prepensado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Prensa	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Secado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
paletizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Molino	-	-	-	-	-	-	-	-
Molino1	-	-	-	-	-	-	-	-
prepensado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Prensa	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Secado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
paletizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%

Waiting Times for Set-up Exporters