Tecnomatix Plant Simulation 2302 Statistics

Created on	jueves, 30 de mayo de 2024 11:29 p. m.
Model name	C:\Users\ThinkPad\Documents\u\APMG1\Tile-Tech\anexos\new_plant_back.spp
Simulation time	7:31:20.3295

Resource Statistics - Resource Statistics

Object	Working	Set-up	Waiting	Blocked	Powering up/down	Failed	Stopped	Paused	Unplanned	Portion
atomizado	83.76%	0.00%	0.00%	16.24%	0.00%	0.00%	0.00%	0.00%	0.00%	
Converter2	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Esmaltado	66.50%	0.00%	4.36%	28.61%	0.00%	0.54%	0.00%	0.00%	0.00%	
Drain	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Prensa	46.81%	0.00%	8.52%	37.49%	0.00%	7.18%	0.00%	0.00%	0.00%	
Esmaltado2	66.79%	0.00%	4.75%	28.40%	0.00%	0.06%	0.00%	0.00%	0.00%	
Conveyor	91.83%	0.00%	8.17%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Secado	45.57%	0.00%	0.09%	54.35%	0.00%	0.00%	0.00%	0.00%	0.00%	
Horno	28.72%	0.00%	0.61%	70.67%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor2	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor3	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor5	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor4	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor6	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Station	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Station1	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Converter41111	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Conveyor11	37.77%	0.00%	62.23%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
sourceCajas	0.00%	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
paletizado	6.65%	0.00%	92.99%	0.00%	0.00%	0.37%	0.00%	0.00%	0.00%	
Converter411111	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	
Embalaje	23.26%	0.00%	73.49%	2.54%	0.00%	0.70%	0.00%	0.00%	0.00%	
Embalaje1	87.05%	0.00%	11.62%	0.00%	0.00%	1.33%	0.00%	0.00%	0.00%	

Portions of the States

Object	Number of Entries	Number of Exits	Minimum Contents	Maximum Contents	Relative Empty	Relative Full	Relative Occupation without Interruptions	Relative Occupation with Interruptions
atomizado	2984	2983	0	1	0.00%	-	100.00%	100.00%
Converter2	2983	2962	0	21	25.57%	-	-	-
Esmaltado	7203	7202	0	1	4.38%	-	95.62%	95.64%
Drain	480	480	0	1	100.00%	-	0.00%	0.00%
Prensa	2962	14806	0	5	9.18%	-	90.82%	91.14%
Esmaltado2	7235	7234	0	1	4.75%	-	95.25%	95.25%
Conveyor	9848	9825	0	23	1.28%	-	27.41%	27.41%
Secado	14749	14499	0	251	0.09%	-	82.37%	82.37%
Horno	14289	13539	0	750	0.61%	-	90.67%	90.67%
Conveyor2	7234	7141	0	94	0.71%	-	77.68%	77.68%
Conveyor3	7202	7148	0	54	0.78%	-	75.98%	75.98%
Conveyor5	7250	7235	0	19	1.32%	-	26.76%	26.76%
Conveyor4	7249	7203	0	46	0.93%	-	79.84%	79.84%
Conveyor6	14806	14749	0	57	1.87%	-	69.92%	69.92%
Station	0	0	0	0	100.00%	-	0.00%	0.00%
Station1	0	0	0	0	100.00%	-	0.00%	0.00%
Converter41111	125	106	0	19	0.00%	-	-	-
Conveyor11	3691	3686	0	6	1.29%	-	26.28%	26.28%
sourceCajas	538	537	0	1	0.00%	-	100.00%	100.00%
paletizado	497	480	0	80	1.85%	-	51.93%	51.81%
Converter411111	412	393	0	19	0.00%	-	-	-
Embalaje	106	105	0	1	0.00%	-	100.00%	100.00%
Embalaje1	393	392	0	1	0.00%	-	100.00%	100.00%

Material Flow Properties

Object	Moving Empty		Moving Loaded	
	Portion	Sum	Portion	Sum
Converter2	0.00%	0.0000	0.00%	0.0000
Converter41111	0.00%	0.0000	0.00%	0.0000
Converter411111	0.00%	0.0000	0.00%	0.0000

Moving Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	83.76%	5967	6:18:02.1128	3.8013	3.8010
Converter2	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Esmaltado	66.50%	7203	5:00:07.5000	2.5000	0.0000
Drain	0.00%	480	0.0000	0.0000	0.0000
Prensa	46.81%	2962	3:31:17.3600	4.2800	0.0000
Esmaltado2	66.79%	7235	5:01:27.5000	2.5000	0.0000
Conveyor	91.83%	9848	6:54:28.9512	2.5253	12.4218
Secado	45.57%	4912	3:25:40.0303	2.5122	1:34.5049
Horno	28.72%	347	2:09:37.6292	22.4139	4:06.3317
Conveyor2	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Conveyor3	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Conveyor5	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Conveyor4	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Conveyor6	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Converter41111	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Conveyor11	37.77%	3531	2:50:29.4555	2.8970	13.8776
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	6.65%	6	30:00.0000	5:00.0000	0.0000
Converter411111	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Embalaje	23.26%	105	1:45:00.0000	1:00.0000	0.0000
Embalaje1	87.05%	393	6:32:52.7858	59.9816	0.3639

Working Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000

Set-up Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	4.36%	662	19:39.8951	1.7823	6.6020
Drain	100.00%	7	7:31:20.3295	1:04:28.6185	22:59.4259
Prensa	8.52%	918	38:26.5328	2.5126	0.2315
Esmaltado2	4.75%	660	21:26.4362	1.9491	7.7729
Conveyor	8.17%	9848	36:51.3783	0.2246	3.4931
Secado	0.09%	1	23.1902	23.1902	0.0000
Horno	0.61%	1	2:46.0950	2:46.0950	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Station1	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	62.23%	2484	4:40:50.8740	6.7838	19.9375
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	92.99%	7	6:59:41.0924	59:57.2989	21:02.1591
Converter411111	0.00%	0	0.0000	0.0000	0.0000
Embalaje	73.49%	106	5:31:42.6199	3:07.7606	46.7106
Embalaje1	11.62%	393	52:27.2127	8.0082	27.0667

Waiting Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	16.24%	209	1:13:18.2168	21.0441	31.9106
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	28.61%	309	2:09:07.0853	25.0715	22.6675
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	37.49%	2962	2:49:11.2685	3.4272	10.1656
Esmaltado2	28.40%	307	2:08:09.7990	25.0482	22.7175
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Secado	54.35%	4912	4:05:17.1091	2.9962	8.3461
Horno	70.67%	347	5:18:56.6054	55.1487	24.5053
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	100.00%	517	7:31:20.3295	52.3797	34.9939
paletizado	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
Embalaje	2.54%	6	11:28.3724	1:54.7287	1:05.0862
Embalaje1	0.00%	0	0.0000	0.0000	0.0000

Blocked Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000

Powering up/down Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000

Stopped Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.54%	1	2:25.8492	2:25.8492	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	7.18%	34	32:25.1682	57.2108	43.5962
Esmaltado2	0.06%	1	16.5943	16.5943	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.37%	2	1:39.2371	49.6185	2.6514
Converter411111	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.70%	4	3:09.3373	47.3343	20.5097
Embalaje1	1.33%	9	6:00.3310	40.0368	24.8330

Failed Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	0.00%	0	0.0000	0.0000	0.0000
Converter2	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	0	0.0000	0.0000	0.0000
Embalaje1	0.00%	0	0.0000	0.0000	0.0000

Paused Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
atomizado	0.00%	0	0.0000	0.0000	0.0000
Converter2	25.57%	945	1:55:24.5547	7.3276	0.7102
Esmaltado	4.36%	662	19:39.8951	1.7823	6.6020
Drain	100.00%	7	7:31:20.3295	1:04:28.6185	22:59.4259
Prensa	8.52%	918	38:26.5328	2.5126	0.2315
Esmaltado2	4.75%	660	21:26.4362	1.9491	7.7729
Conveyor	1.28%	1	5:46.1950	5:46.1950	0.0000
Secado	0.09%	1	23.2902	23.2902	0.0000
Horno	0.61%	1	2:46.1950	2:46.1950	0.0000
Conveyor2	0.71%	3	3:12.8139	1:04.2713	1:19.8625
Conveyor3	0.78%	3	3:31.9571	1:10.6524	1:14.6442
Conveyor5	1.32%	7	5:57.2034	51.0291	52.4481
Conveyor4	0.93%	6	4:13.0844	42.1807	53.3830
Conveyor6	1.87%	13	8:27.7134	39.0549	39.2097
Station	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Station1	100.00%	1	7:31:20.3295	7:31:20.3295	0.0000
Converter41111	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	1.29%	1	5:48.6950	5:48.6950	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	1.84%	1	8:19.4710	8:19.4710	0.0000
Converter411111	0.00%	0	0.0000	0.0000	0.0000
Embalaje	0.00%	1	0.8000	0.8000	0.0000
Embalaje1	0.00%	1	0.8000	0.8000	0.0000

Empty Time

Resource Statistics - Drain Statistics

Object	Working	Set-up	Waiting	Stopped	Failed	Paused	Mean Life Time	Mean Exit Time	Total Throughput	Throughput per Hour	Throughput per Day
Drain	8.21%	0.00%	91.69%	0.00%	0.10%	0.00%	1:13:39.4444	44.8944	480	63.810154	1531.4437

Cumulated Statistics of the Parts which the Drain Deleted

Object	All Types	Caja
Drain	480	480

Part Types which the Drain Deleted

Drain	Production							Transport							Storage						
	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum
Caja	8.15%	0.00%	47.91%	0.00%	0.10%	0.00%	56.16%	0.07%	0.00%	43.78%	0.00%	0.00%	0.00%	43.84%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%

Detailed Statistics of the Part Types which the Drain Deleted

Drain	Life Time				Exit Time				Throughput		
	Mean Value	Standard Deviation	Minimum	Maximum	Mean Value	Standard Deviation	Minimum	Maximum	Total	Per Hour	Per Day
Caja	1:13:39.4444	31:06.6812	27:27.2244	2:41:49.0603	44.8944	7:17.5860	0.0000	1:12:13.5682	480	63.810154	1531.4437

Service Statistics - Importer Statistics

Object	Total Delay	Reason for the Delay		
		Waiting for Services and Parts	Waiting for Parts	Waiting for Set-up Exporters
atomizado	16.24%	16.24%	0.00%	0.00%
Esmaltado	0.00%	0.00%	0.00%	0.00%
Drain	0.00%	0.00%	0.00%	0.00%
Prensa	0.00%	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0.00%	0.00%	0.00%
Conveyor	0.00%	0.00%	0.00%	0.00%
Secado	0.00%	0.00%	0.00%	0.00%
Horno	0.00%	0.00%	0.00%	0.00%
Conveyor2	0.00%	0.00%	0.00%	0.00%
Conveyor3	0.00%	0.00%	0.00%	0.00%
Conveyor5	0.00%	0.00%	0.00%	0.00%
Conveyor4	0.00%	0.00%	0.00%	0.00%
Conveyor6	0.00%	0.00%	0.00%	0.00%
Station	0.00%	0.00%	0.00%	0.00%
Station1	0.00%	0.00%	0.00%	0.00%
Conveyor11	0.00%	0.00%	0.00%	0.00%
sourceCajas	0.00%	0.00%	0.00%	0.00%
paletizado	0.00%	0.00%	0.00%	0.00%
Embalaje	73.49%	73.49%	71.13%	0.00%
Embalaje1	11.62%	11.62%	0.00%	0.00%

Importers Waiting for Services and Parts

Object	Waiting for Services and Parts	Count	Sum	Mean Value	Standard Deviation
atomizado	16.24%	209	1:13:18.2168	21.0441	31.9106
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Embalaje	73.49%	106	5:31:41.8199	3:07.7530	46.6642
Embalaje1	11.62%	393	52:26.4127	8.0061	27.0406

Waiting Times for Services and Parts

Object	Waiting for Parts	Count	Sum	Mean Value	Standard Deviation
atomizado	0.00%	0	0.0000	0.0000	0.0000
Esmaltado	0.00%	0	0.0000	0.0000	0.0000
Drain	0.00%	0	0.0000	0.0000	0.0000
Prensa	0.00%	0	0.0000	0.0000	0.0000
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Secado	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Conveyor2	0.00%	0	0.0000	0.0000	0.0000
Conveyor3	0.00%	0	0.0000	0.0000	0.0000
Conveyor5	0.00%	0	0.0000	0.0000	0.0000
Conveyor4	0.00%	0	0.0000	0.0000	0.0000
Conveyor6	0.00%	0	0.0000	0.0000	0.0000
Station	0.00%	0	0.0000	0.0000	0.0000
Station1	0.00%	0	0.0000	0.0000	0.0000
Conveyor11	0.00%	0	0.0000	0.0000	0.0000
sourceCajas	0.00%	0	0.0000	0.0000	0.0000
paletizado	0.00%	0	0.0000	0.0000	0.0000
Embalaje	71.13%	106	5:21:02.5710	3:01.7224	44.9512
Embalaje1	0.00%	0	0.0000	0.0000	0.0000

Waiting Times for Parts

Object	Waiting for Set-up Exporters	Count	Sum	Mean Value	Standard Deviation	Waiting Time while the Resource Waited	Waiting Time while the Resource Worked	Waiting Time while the Resource was Blocked
atomizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Drain	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Prensa	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Esmaltado2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Secado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor2	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor3	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor5	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor4	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor6	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Station	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Station1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Conveyor11	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
sourceCajas	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
paletizado	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Embalaje1	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%

Waiting Times for Set-up Exporters

Service Statistics - Broker Statistics

Object	Sum				Mediation Time			Dwelling Time		
	Open Requests	Satisfied Requests	Open Capacity	Mediated Capacity	Sum	Mean Value	Standard Deviation	Sum	Mean Value	Standard Deviation
Broker1	0	0	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Broker	11	1001	18	1394	20:24.7909	1:51.3446	1:04.2130	9:37:20.2632	34.5836	41.3332

Broker Statistics

Services	Count	Sum	Mean Value	Standard Deviation	Minimum	Maximum
Services	Count	Sum	Mean Value	Standard Deviation	Minimum	Maximum
Failure	0	0.0000	0.0000	0.0000	0.0000	0.0000
Processing	504	9:37:00.7334	1:08.7158	32.4182	1:03.6478	8:16.6418
Set-up	0	0.0000	0.0000	0.0000	0.0000	0.0000
StandardService	0	0.0000	0.0000	0.0000	0.0000	0.0000
Transport	890	7:15:01.8825	29.2972	36.2448	56.6736	8:16.6418

Dwelling Time

Services	Count	Sum	Mean Value	Standard Deviation	Minimum	Maximum
Services	Count	Sum	Mean Value	Standard Deviation	Minimum	Maximum
Failure	0	0.0000	0.0000	0.0000	0.0000	0.0000
Processing	8	8:04.7961	1:00.5995	4.0689	54.9235	1:04.2955
Set-up	0	0.0000	0.0000	0.0000	0.0000	0.0000
StandardService	0	0.0000	0.0000	0.0000	0.0000	0.0000
Transport	7	16:37.1768	2:22.4538	1:01.3687	6.8224	2:52.8136

Mediation Time