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In[ ]:= SetDirectory["C:/Users/serha/OneDrive/Masaüstü/MyRepo/master_thesis_MMT003/data/"];

In[ ]:= data = Import["ccm1_data.csv", HeaderLines -> 1];

In[ ]:= widthcolumn = data[[All, 9]];
thicknesscolumn = data[[All, 10]];
weightcolumn = data[[All, 11]];
lengthcolumn = data[[All, 12]];

In[ ]:= stringposwidth = Flatten@Position[Table[Head@i, {i, widthcolumn}], String];

In[ ]:= stringposthickness = Flatten@Position[Table[Head@i, {i, thicknesscolumn}], String];
stringposweight = Flatten@Position[Table[Head@i, {i, weightcolumn}], String];
stringposlength = Flatten@Position[Table[Head@i, {i, lengthcolumn}], String];

In[ ]:= stringtonumberconvertedpartswidth = (Internal`StringToDouble /@
      Table[StringReplace[widthcolumn[[i]], "," -> "."], {i, stringposwidth}]) /. 0. -> "NA";

In[ ]:= stringtonumberconvertedpartsthickness =
      (Internal`StringToDouble /@ Table[StringReplace[thicknesscolumn[[i]], "," -> "."],
      {i, stringposthickness}]) /. 0. -> "NA";
stringtonumberconvertedpartsweight = (Internal`StringToDouble /@ Table[
      StringReplace[weightcolumn[[i]], "," -> "."], {i, stringposweight}]) /. 0. -> "NA";
stringtonumberconvertedpartslength = (Internal`StringToDouble /@ Table[
      StringReplace[lengthcolumn[[i]], "," -> "."], {i, stringposlength}]) /. 0. -> "NA";

In[ ]:= widthcolumncorrected = widthcolumn /. DeleteDuplicates@MapThread[#1 -> #2 &,
      {widthcolumn[[stringposwidth]], stringtonumberconvertedpartswidth}];

In[ ]:= thicknesscolumncorrected = thicknesscolumn /. DeleteDuplicates@MapThread[#1 -> #2 &,
      {thicknesscolumn[[stringposthickness]], stringtonumberconvertedpartsthickness}];
weightcolumncorrected = weightcolumn /. DeleteDuplicates@MapThread[#1 -> #2 &,
      {weightcolumn[[stringposweight]], stringtonumberconvertedpartsweight}];
lengthcolumncorrected = lengthcolumn /. DeleteDuplicates@MapThread[#1 -> #2 &,
      {lengthcolumn[[stringposlength]], stringtonumberconvertedpartslength}];

data[[All, 9]] = widthcolumncorrected;
data[[All, 10]] = thicknesscolumncorrected;
data[[All, 11]] = weightcolumncorrected;
data[[All, 12]] = lengthcolumncorrected;

In[ ]:= headerline = Take[Import["ccm1_data.csv"], 1]

Out[ ]:= {{, SEQUENCE_ID, R_OS_ID, PRODUCTION_LINE_NAME,
      REFERENCE_DATE, PIECE_ID, MATERIAL_ID, MOLD_WIDTH, WIDTH, THICKNESS,
      WEIGHT, LENGTH, HEAT_ID, STEEL_GRADE_ID_INT, EXIT_TEMP, SLAB_TRANSITION}}

(* Export["ccm1_data_modified.csv",Join[headerline,data]] *)

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