

Stability margin for robust walking gaits constructed by center of pressure

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Abstract

Usually, humanoid walking gaits are only roughly distinguished between stable and unstable. The evaluation of a stable humanoid walking gait is difficult to quantify in scales. And, it is extremely hard to adjust humanoid robots in suitable a walking gait for different movement objectives such as fast walking, uneven floor walking, and so on. This paper proposes a stability margin constructed by center of pressure (COP) to evaluate the gait stability of humanoid walking. The stability margin is modeled by the COP regions that a humanoid robot needs for stable standing. We derive the mathematical model for COP position by dividing the walking gait into single and double support phases in order to measure the stability of the COP regions. An actual measuring system for the stable COP regions is designed and implemented. The measured COP trajectory of a walking gait is eventually evaluated with respect to the stable COP regions for the stability margins. The evaluation focuses on weak stability areas to be improved for robust walking gaits. To demonstrate the robustness of the improved walking gait, we replicate the experiment on three different terrains. The experiments demonstrate that the walking gaits developed based on stable COP region can be applied for different movement objectives.

1 Introduction

Usually, humanoid walking gait can only roughly be distinguished between stable and unstable. The evaluation of humanoid walking stability is difficult to quantify in scales. The famous criteria, center of pressure (COP) (Sardain & Bessonnet, 2004; Picado *et al.*, 2009) and zero moment point (ZMP) (Vukobratovic & Stepanenko, 1972; Vukobratovic & Borovac, 2004), only focus on deriving stable humanoid walking gaits. Fu and Chen (2008) addressed the stable and robust walking gait based on sensory feedback control for stair climbing. Chevallereau *et al.* (2009) developed three feedback controllers to achieve an asymptotically stable, periodic and fast walking gait. To find good stability, Ferreira *et al.* (2009) experimented with human gait for the control of a biped robot.

Stability is a major criterion of humanoid robots in dynamic or static walking. The COP located at the bottom of the foot affects humanoid walking stability. Thus, the study of the COP region for which a humanoid robot remains stable is an interesting topic. In addition, impact effects extremely influence humanoid walking stability (Kim *et al.*, 2006; Mu & Wu, 2006). Some researchers designed special foot bottoms to reduce impact effects (Yamaguchi *et al.*, 1995; Yamaguchi & Takanishi, 1996). This paper

proposes the COP position be used to observe impact effects and determine how to reduce them. Thus, the stable COP regions improve the humanoid walking for a robust gait.

In recent years, using COP for humanoid walking becomes popular. Lu *et al.* (2012) developed the strategy to control COP position of single-legged robot for balancing. Azad *et al.* (2014) studied the effect of hand contact force on the displacement of COP. Luo *et al.* (2011) proposed a walking pattern based on COP. Ferreira *et al.* (2009) made use of both a video camera to acquire image of a walking person and eight force sensors to acquire COP for the analysis of human walking stability. The acquired COP trajectory is applied to humanoid robot too. Yamamoto (2014) proposed the idea to control robot center of gravity by using COP. However, the stability of humanoid walking gaits is very sensitive on environment, especially on different floors. Thus, the methodologies to quickly construct a stable walking gait are necessary for the practical application of humanoid. To fast learn humanoid walking gait, there are many robot competitions, such as RoboCup (www.RoboCup.org) and FIRA (www.fira.net/main), to become popular international activities.

However, the humanoid should need different walking gaits for different movement objectives, such as fast walking, uneven floor walking, running and so on. Thus, to develop different kinds of walking gaits is the other challenge to humanoid robot research. The HuroCup (<https://www.facebook.com/groups/hurocup/>) organized for multiple events including nine events: sprint, penalty kick, obstacle run, lift and carry, weight lifting, basket ball, long jumping, united soccer, and marathon. Those nine events lead the study of humanoid walking gait to solve the problem of different movement objectives. The authors organized NKFUST humanoid robot team to participate HuroCup for many times, and to face this problem. In this paper, the experience of participating HuroCup is summarized as the idea of stable COP regions for the problem solution. The stable COP regions are used to evaluate and improve humanoid walking gaits. The stability margins of a walking COP trajectory with respect to the stable COP regions identify the stability of the walking gait. The experiment results demonstrate that the stable COP regions can get stable walking gaits quickly for different environment and different movement objectives.

This paper is organized as follows. Section 2 derives our empirical model of COP position. The COP position change during humanoid robot walking is simplified by the most influential joint rotation for modeling purposes. The most influential joint is derived in Section 3. In Section 4, actual experiments to identify the stable COP regions of a humanoid robot are presented. The stable COP regions used to evaluate and improve walking gaits are presented in Section 5. Finally, conclusions and further developments are presented in Section 6.

2 Center of pressure position calculation

COP positions can evaluate the stability in humanoid walking gaits. In this section, a way to measure COP is discussed in detail. Moreover, because the humanoid walking gait utilizes either single or double support phases, the COP discussion includes both phases.

ZMP and COP play a significant role for humanoid robot walking stability. Both of them control different dynamic phenomena (Sardain & Bessonnet, 2004). The former needs installed force torque sensors and the latter engages force sensors under the feet. Measuring COP ignores the affect of torque. Force under the feet during robot walking can be approximated by the vertical force reflected from the ground. The phenomena of more dynamics needed for ZMP during humanoid robot walking increases the complications of improving the walking gait. Hence, this study proposes to simplify the stability evaluation by using force sensors to measure the COP.

Humanoid walking gaits include single and double support phases. The COP measurement of double support phase when both feet contact the ground simultaneously is more complicated than that of single support phase. The following thus discusses the simple single support phase first. Figure 1 demonstrates a methodology to measure COP in single support phase, where force sensors are set by rectangular distribution. Let the lower left corner be the origin of the sensor coordinate system. Then four installed sensors are located at (X_m, Y_m) , for $m = 1, \dots, 4$, where the forces measured from sensors are F_{zm} ($m = 1, \dots, 4$).

Assume the position of COP located at (X_{COP}, Y_{COP}) in the sensor coordinate plane X_f-Y_f . The following Lemma indicates the COP position during the humanoid robot at single support phase (12).

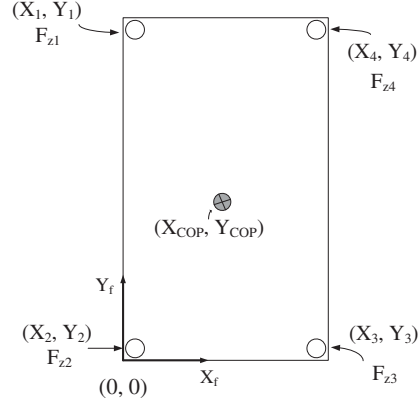


Figure 1 A methodology to measure center of pressure (COP)

LEMMA 1. *Let the force sensors be installed on the bottom of the foot as shown in Figure 1. Then the COP position is*

$$X_{\text{COP}} = \frac{X_1 F_{Z1} + X_2 F_{Z2} + X_3 F_{Z3} + X_4 F_{Z4}}{F_{Z1} + F_{Z2} + F_{Z3} + F_{Z4}} \quad (1)$$

$$Y_{\text{COP}} = \frac{Y_1 F_{Z1} + Y_2 F_{Z2} + Y_3 F_{Z3} + Y_4 F_{Z4}}{F_{Z1} + F_{Z2} + F_{Z3} + F_{Z4}} \quad (2)$$

In the double support phase, it is possible for the COP position to move out of the area enclosed by four sensors on the same foot. That is why the COP calculation of double support phase is more complicated than that of single support phase. This study, therefore, proposes an approximate method as follows. Since the humanoid robot supports the body with two legs, the COP position under the two feet can be obtained. Figure 2 shows a humanoid in the double support phase in which P_a and P_b are the COP positions calculated by Equations (1) and (2) from left and right feet sensors, respectively. The COP position for the humanoid walking in the double support phase can be approximated by the following theory:

THEOREM 1. *Let the lower left corner be the origin of the sensor coordinate system. In a situation in which two feet touch the ground as shown in Figure 2, the COP position of the whole support area can be approximated as*

$$X_{\text{COP}} = X_a + (X_b - X_a) \left(\frac{\sum_{m=1}^4 F_{bm}}{\sum_{m=1}^4 F_{am} + \sum_{m=1}^4 F_{bm}} \right), \text{ and} \quad (3)$$

$$Y_{\text{COP}} = Y_a + (Y_b - Y_a) \left(\frac{\sum_{m=1}^4 F_{bm}}{\sum_{m=1}^4 F_{am} + \sum_{m=1}^4 F_{bm}} \right) \quad (4)$$

where F_{am} and F_{bm} ($m = 1, \dots, 4$) are the force values captured from the left and right feet sensors. $(X_a, Y_a) = P_a$ and $(X_b, Y_b) = P_b$ are the left and right COP positions calculated from F_{am} and F_{bm} ($m = 1, \dots, 4$), respectively.

Proof. The proof provides an explanation of the approach used in the equations. Let's explain Equation (3) first. In the left support phase, $\sum_{m=1}^4 F_{bm} = 0$. Hence, the second term of Equation (3) on the

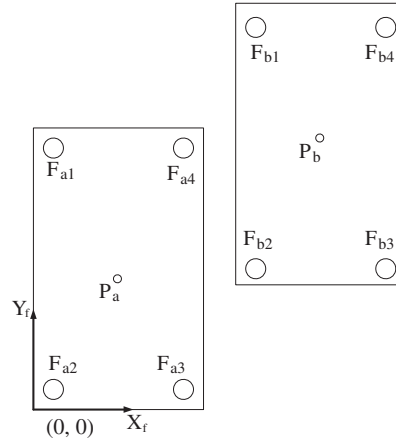


Figure 2 The Center of pressure positions of left and right feet during a double support phase

right hand side is 0. Equation (3) becomes $X_{\text{COP}} = X_a$ that satisfies the COP position of the humanoid in the left support phase. On the other hand, $\sum_{m=1}^4 F_{am} = 0$ during the humanoid robot in the right support phase. Equation (3) becomes

$$X_{\text{COP}} = X_a + (X_b - X_a) = X_b \quad (5)$$

Equation (5) shows that Equation (3) satisfied the definition of the humanoid robot in the right support phase too.

Because the double support phase connects the phases between left and right supports, it is reasonable to assume that the COP position moves from (X_a, Y_a) to (X_b, Y_b) during the humanoid walking in this phase. Therefore, the COP position satisfies

$$X_a < X_{\text{COP}} < X_b \text{ and } Y_a < Y_{\text{COP}} < Y_b.$$

Let the COP positions be proportional to the measured force values. Then

$$(X_{\text{COP}} - X_a) : (X_b - X_a) = \sum_{n=1}^4 F_{bn} : \sum_{n=1}^4 F_{an} + \sum_{n=1}^4 F_{bn} \quad (6)$$

Thus,

$$(X_{\text{COP}} - X_a) = \frac{(X_b - X_a) \sum_{n=1}^4 F_{bn}}{\sum_{n=1}^4 F_{an} + \sum_{n=1}^4 F_{bn}} \quad (7)$$

Moving X_a to the right hand side of Equation (7) one can obtain Equation (3). Similarly, Equation (4) can be obtained. \square

Exact COP position of the humanoid robot in the double support phase is calculated in Equations (3) and (4) from measured force sensor values. In the experiments during a walking gait, all the measured COP points are connected for a trajectory according to time sequence. The COP trajectory can be used to evaluate the stability of humanoid walking gaits according to stable COP regions.

3 The analysis of center of pressure influenced by joints

In this study, the COP positions of the humanoid during stable standing are measured by experiments for the evaluation of the walking gait stability. Humanoid robots are a multiple link platform. A COP position is simultaneously influenced by many joints which makes measuring experiments complicated. In this section, the dominant joint that influences COP is analyzed to simplify experiments.

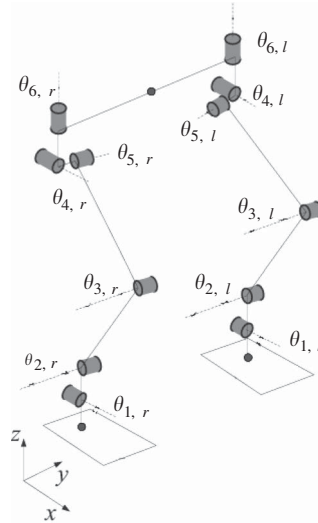


Figure 3 A kinematic model of a humanoid robot

In general, a humanoid robot has two joints at one ankle, one joint at one knee and three joints at one hip. Let the joint angles of its leg be θ_i ($i = 1, \dots, 6$) as shown in Figure 3. The rotation of θ_1 and θ_2 manipulates its ankle, θ_3 manipulates its knee, and θ_4 , θ_5 and θ_6 manipulate its hip. Stable walking consists of the perfect matching of both feet from θ_1 to θ_6 . Thus, they play a key role for the humanoid to walk. During the humanoid walking, the COP is the result of torque from the joint rotation to its body. Hence, the rotation torque is analyzed because it is the most influential joint affecting the COP. Based on the comparison of all joint torque, the analysis focuses on the dominant joint to simplify COP position experiments.

A humanoid robot is usually separated into sagittal and frontal planes for analysis. The humanoid walking in the sagittal plane is the maneuvering in $X-Z$ plane as shown in Figure 4. The rotation angles at ankle, knee and hip are pertaining to θ_2 , θ_3 and θ_5 , respectively. Therefore, the torque resulting in θ_2 , θ_3 and θ_5 rotations for the humanoid body are compared to find the dominant joint.

Let F_i be the force delivered via the i th joint for the manipulation of humanoid body mass, and D_i be the distance between humanoid body mass and i th joint as shown in Figure 4. Then the torque delivered by the i th joint for the humanoid body maneuvering is

$$\tau_i = F_i \times D_i \quad (8)$$

Let the joints in the sagittal plane steer the humanoid body with the same force values, that is, $F_2 = F_3 = F_5$. Then in Equation (8), $\tau_2 > \tau_3 > \tau_5$ because of $D_2 > D_3 > D_5$. As a result, the ankle torque τ_2 has the most affect on the body's stability. Thus in the next section, the COP position influenced by the ankle rotation angle is studied by experiments in the humanoid robot sagittal plane. The experiments include left and right ankles, $\tau_{2,L}$ and $\tau_{2,R}$. The experiment results reveal the COP regions of the humanoid robot that remain stable in the standing position.

In the frontal plane, the humanoid robot maneuvers in the $Y-Z$ plane. Consequently, the analysis aims at the rotation torque resulting from θ_1 and θ_4 . θ_1 and θ_4 are where the angles of hip and ankle have been rotated to X axis. Similar to the analysis in the sagittal plane, τ_1 results in the most torque to the humanoid body. Thus, θ_1 is the dominant joint of the humanoid robot maneuvering in the frontal plane. The COP position related to θ_1 rotation was discovered by experiments for the stable COP regions.

4 Measure of stable center of pressure regions

In this section, the COP positions in which the humanoid robot stays on flat ground at a stable standing position models the stable region. The experiments formulate the relationship between the COP positions

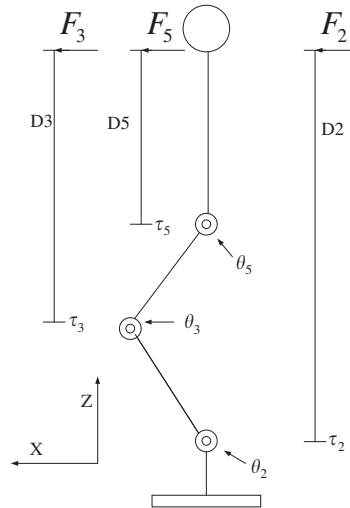


Figure 4 The joints and torque of the humanoid robot in sagittal plane

and the dominant joint angles. In the next section, the stable COP regions evaluate the stability margins of walking gaits to improve for robust stability.

Let the humanoid walking gait start at the double support phase using the left leg at the front, named phase A. During the forward walking, the humanoid body's center of gravity needs to transfer onto its left foot for a left support phase named phase B. During phase B, the humanoid robot swings its right leg forward to land at the next body support location on the ground. Landing the right leg terminates phase B, and then starts the double support phase using right leg at the front, named phase C. In the phase C, the humanoid adjusts its four joints to support the body for stable standing. After stable standing, the humanoid robot lifts and then swings its left leg in a right support phase named phase D. After the left leg that was swung lands on the ground, the humanoid revisits phase A, the double support phase. Phases A, B, C and D consist of the humanoid walking gait using left leg at the front. If the humanoid robot wants to walk continuously, phases A, B, C and D sequentially operate for the next gait.

The experimental platform is a commercial humanoid robot, Bioloid, developed by ROBOTIS Company. Bioloid consists of 18 AX-12+ servo motor. In this study, four force sensors are installed into each foot of the Bioloid to measure the COP positions, as shown in Figure 5. In addition, a field-programmable gate array board captures the force sensor values and sends them to a personal computer via RS-232. After the sensor data are collected in the personal computer, a proprietary program can filter out noise and calculate COP positions. The main benefit of the sensor data saved and accessed in the personal computer is to have enough memory for COP trajectories during the Bioloid walking.

The following data models the stable COP regions of the humanoid robot through experiments divided into four phases. Since the double support phase requires the data from the single support phase, the experiments start with the single support phases (phases B and D).

4.1 Phase B: left leg support

At the conclusion of the left support phase, the ankle is the dominant joint. Thus, the experiments of this phase concentrate on the relationship between the ankle angles and the COP positions in the sensor coordinate plane $X_f - Y_f$. The relationships include the COP positions influenced by $\theta_{1,L}$ angle rotation to X axis and $\theta_{2,L}$ rotation to Y axis, respectively. Let the origin of a sensor coordinate plane $X_f - Y_f$ be the left back corner of the humanoid foot support polygon. Thus, a new $X_f - Y_f$ plane defined for every phase in the walking gait can easily describe the COP positions. Notice that the sensor coordinate plane $X_f - Y_f$ is different from the humanoid coordinate plane $X - Y$. $X_f - Y_f$ is equal to rotating $X - Y$ to Z 90° .

In theory, the COP position moves on the X_f axis in the $X_f - Y_f$ plane while the Bioloid rotates $\theta_{1,L}$ in the frontal plane. Similarly, the $\theta_{2,L}$ rotation in the sagittal plane influences the COP position on the Y_f axis.

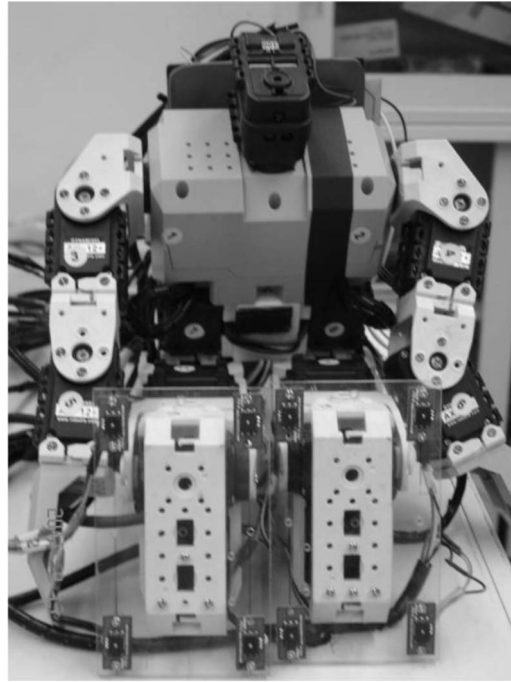


Figure 5 The experiment humanoid robot (eight force sensors (red color circuit board) under the bottom of both feet)

Table 1 The stable X_{COP} with respect to $\theta_{1,L}$ in phase B

$\theta_{1,L}$ (motor position)	X_{COP} (mm)	Status
69° (440)	X	Fall down
70.5° (445)	12.3625	Stable
71.9° (450)	16.6637	Stable
73.4° (455)	22.8176	Stable
74.9° (460)	31.2026	Stable
76.3° (465)	35.4361	Stable
77.8° (470)	X	Fall down

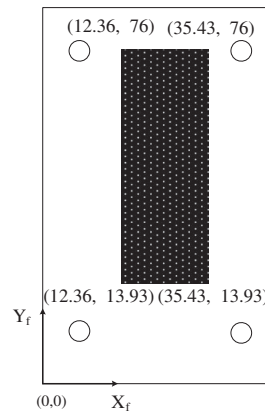
As a result, the experiments record X_{COP} with respect to $\theta_{1,L}$ rotation, and Y_{COP} with respect to $\theta_{2,L}$ rotation, respectively.

The first experiment rotates $\theta_{1,L}$ when the Bioid is in the stable left support phase for X_{COP} . In this experiment, the other joints $\theta_{2,L}$ and $\theta_{1,R}$ to $\theta_{6,R}$ in the frontal plane are fixed at normal angles. Let $\theta_{1,L}$ increase the angle from small to large. Then the COP positions in which the Bioid can remain at a stable standing position during the left support phase are recorded. The experiment's results are shown in Table 1. The stable COP positions for X_{COP} range from 12.3625 to 35.4361 mm when $\theta_{1,L}$ rotates from 70.5 to 76.3°. Notice that the numbers inside the bracket in Table 1 are the motor position values. Similarly, Table 2 shows the experiment results of stable Y_{COP} range. The Bioid can remain in the stable standing position during X_{COP} from 76 to 13.9361 mm.

From Tables 1 and 2, the stable ranges of Y_{COP} and X_{COP} can be combined for the stable COP region as shown in Figure 6. Although only the dominant joint angle creates the stable COP region, the other joints influence the COP positions too. The most important thing in the result is only the stable COP region. Hence, a reasonable approach only uses the dominant joint angle rotation to model the location of the stable COP region.

Table 2 The stable Y_{COP} with respect to $\theta_{2,L}$ in phase B

$\theta_{2,L}$ (motor position)	Y_{COP} (mm)	Status
74.1° (456)	X	Fall down
77.1° (466)	76	Stable
80.0° (476)	56.5434	Stable
83.0° (486)	47.5418	Stable
85.9° (496)	13.9361	Stable
88.8° (506)	X	Fall down

**Figure 6** The stable center of pressure region for the Bioloid in the left support phase**Table 3** The stable X_{COP} with respect to $\theta_{1,R}$ in phase D

$\theta_{1,R}$ (motor position)	X_{COP} (mm)	Status
70.5° (563)	X	Fall down
72.0° (568)	9.7680	Stable
74.9° (573)	21.2863	Stable
76.4° (578)	29.7195	Stable
77.9° (583)	34.9974	Stable
79.3° (588)	X	Fall down

4.2 Phase D: right leg support

From the analysis results in the previous section, the right ankle is the dominant joint to influence COP position in the right support phase. Therefore, the experiments in this phase focus on the relationship between right ankle joint angles and COP positions. In other words, while the Bioloid is in a stable standing position in the right support phase, the experiments record X_{COP} and Y_{COP} with respect to $\theta_{1,R}$ and $\theta_{2,R}$, respectively.

The first experiment rotates $\theta_{1,R}$ for the stable X_{COP} . Let the joint $\theta_{2,R}$ and $\theta_{1,L}$ to $\theta_{6,L}$ be fixed at normal angles in the frontal plane. Then rotating the $\theta_{1,R}$ angle from small to large, the search is made for the angle ranges of the Bioloid during the stable standing position in the right support phase. In this stable range, the relationship between $\theta_{1,R}$ and X_{COP} is recorded in Table 3. As shown in Table 3, the stable angle range of $\theta_{2,R}$ is from 72 to 77.9°. Meanwhile the stable X_{COP} changes from 9.7680 to 34.974 mm.

A similar experiment obtains the stable Y_{COP} with respect to $\theta_{2,R}$. Table 4 shows the results of the experiment. The Bioloid can maintain the stable standing position in the right support phase while $\theta_{2,R}$ changes from 76.1 to 87.7°. In this stable angle range, the Y_{COP} changes from 76 to 21.7490 mm.

Table 4 The stable Y_{COP} with respect to $\theta_{2,R}$ in phase D

$\theta_{2,R}$ (motor position)	Y_{COP} (mm)	Status
73.1° (568)	X	Fall down
76.1° (558)	76	Stable
79.0° (548)	56.5694	Stable
81.9° (538)	49.8438	Stable
84.4° (528)	34.4280	Stable
87.7° (518)	21.7490	Stable
90.7° (508)	X	Fall down

The stable COP region for the Bioloid in the right support phase can be combined from Tables 3 and 4. The results reveal the range at which the Bioloid can stably stand in the right support phase by using COP in this region.

4.3 Phase A: double support using left leg at the front

In this phase, $\theta_{2,R}$ and $\theta_{2,L}$ rotate around Y axis (i. e. X_f axis) on $X-Z$ plane (the sagittal plane). While $\theta_{2,R}$ and $\theta_{2,L}$ are changing, the variation of Y_{COP} is recorded in this experiment.

In this phase, two feet landing on the ground make the measure of the COP position complicated. Three key points are identified in the following. First, the COP position can be calculated by Equations (6) and (7) from Theorem 1. Second, the definition of a sensor coordinate plane for this phase is developed. The sensor coordinate plane X_f-Y_f must cover both feet like Figure 2. However, Figure 2 expresses the double support phase using right leg at the front. The origin point of X_f-Y_f is designed at the left back corner of the rectangular polygon consisting of both feet in this phase. Third, the dominant joint is found. In this phase, the dominant joints include left and right ankles. Thus, four joint angles, $\theta_{1,R}$, $\theta_{2,R}$, $\theta_{1,L}$ and $\theta_{2,L}$, influence the COP position. However, the ideal manipulation of the double support phase using the left leg at the front transfers the humanoid robot center of gravity from right to left foot. Because the distance of left and right feet is large in Y_f axis, but small in X_f axis, the COP position change is large on Y_{COP} , but small on X_{COP} . Therefore, in the experiments, the X_{COP} position influenced by $\theta_{1,R}$ and $\theta_{1,L}$ is ignored. The experiments only focus on Y_{COP} with respect to the change of both $\theta_{1,R}$ and $\theta_{1,L}$.

In the experiments of this phase we change the angle of $\theta_{2,L}$ and $\theta_{2,R}$, while the others, θ_1 , θ_3 , θ_4 and θ_5 remain fixed at normal angles for the Bioloid in a stable standing posture. $\theta_{2,L}$ and $\theta_{2,R}$ must be changed simultaneously to search for the angle range of the Bioloid in a stable standing position. However, changing $\theta_{2,L}$ and $\theta_{2,R}$ simultaneously is complicated because of the endless choices and the mechanical constraint. A way to simplify the simultaneous change is to search for the stable Y_{COP} from a stable standing posture. From this posture, the stable Y_{COP} is found by turning the ankle or $\theta_{2,L}$ and $\theta_{2,R}$ in the clockwise direction and then the counterclockwise direction. In the search experiments, the stable Y_{COP} positions are written with respect to $\theta_{2,L}$ and $\theta_{2,R}$.

Table 5 provides the results of this experiment. As shown in Table 5, the stable Y_{COP} positions range from 50.3761 to 104.2926 mm. From the experimental data, the X_{COP} position change is small as in the previous analysis. Moreover, according to the gathered data, the Bioloid can stand stably when X_{COP} is located within the stable region of single support phase. Therefore, the stable region of X_{COP} in this phase makes use of the region in the left support phase, phase B.

4.4 Phase C: double support using right leg at the front

In this phase, the only joints considered are the dominant ones or $\theta_{2,R}$ and $\theta_{2,L}$ according to the analysis in phase A. The experiments of this phase search for the stable Y_{COP} position with respect to changes in $\theta_{2,R}$ and $\theta_{2,L}$.

Table 5 The stable Y_{COP} in phase A

$\theta_{2,R}$ (motor position)	$\theta_{2,L}$	Y_{COP} (mm)	Status
50.2° (654)	65.2° (417)	X	Fall down
53.1° (644)	68.1° (427)	104.2926	Stable
56.7° (634)	71.0° (437)	104.3505	Stable
59.0° (624)	74.0° (447)	84.3809	Stable
61.9° (614)	76.9° (457)	67.7362	Stable
64.9° (604)	79.9° (467)	57.3072	Stable
67.8° (594)	82.8° (477)	50.3761	Stable
70.7° (584)	85.7° (487)	X	Fall down

Table 6 The stable X_{COP} region in phase C

$\theta_{2,R}$ (motor position)	$\theta_{2,L}$	Y_{COP} (mm)	Status
61.1° (618)	52.6° (380)	X	Fall down
64.1° (608)	55.6° (390)	97.1218	Stable
67.0° (598)	58.5° (400)	83.0903	Stable
69.9° (588)	61.4° (410)	79.6835	Stable
72.9° (578)	64.4° (420)	70.1921	Stable
75.8° (568)	67.3° (430)	58.1100	Stable
78.7° (558)	70.2° (440)	46.4362	Stable
81.6° (548)	73.1° (450)	37.5239	Stable
84.6° (538)	76.1° (460)	X	Fall down

Let θ_1 , θ_3 , θ_4 and θ_5 be fixed at normal angles in the double support phase. Then, the stable Y_{COP} positions are searched for by fine tuning $\theta_{2,L}$ and $\theta_{2,R}$ simultaneously until the Bioid cannot stand in this phase. In the experiments, the stable Y_{COP} positions are written with their corresponding $\theta_{2,L}$ and $\theta_{2,R}$ in Table 6. As shown in Table 6, the stable Y_{COP} positions range from 37.5239 to 97.1218. In addition, the range of stable X_{COP} positions can be found under the results in the right support phase, phase D.

The experiments of phases A, B, C and D define the parameters of the stable COP regions. Figure 7 shows the stable COP regions. As shown in Figure 7, the COP positions inside the area of the red dash lines are stable. Knowing these regions is very useful to identify the walking gait stability. However, the design for the humanoid robot is a walking gait, not a posture. The walking gait results in a COP trajectory. Hence, the stability of a walking gait can be recognized by the distance that its COP trajectory moves out of the stable region margins. In the next section, the stability margins are utilized to adjust for better walking gaits.

Theoretically, the COP position located at the center of stable region is the maximum stability margin. Such a walking gait is the best one in considering stability. Hence, Figure 7 also models an ideal COP trajectory consisted of black line segments in phases A, B, C and D. The four segments are the center lines of four stable COP regions. If stability is the only thing considered for the humanoid robot walking, the ideal COP trajectory is an excellent goal in adjusting the walking gait.

5 Robust walking gaits

In this section, the developed stable COP regions have defined the stability margins of walking gaits so that they can be engaged to adjust the walking gaits for better stability on flat ground. To demonstrate the robustness of the adjusted walking gaits, experiments of the humanoid walking gaits on different material terrains are also included.

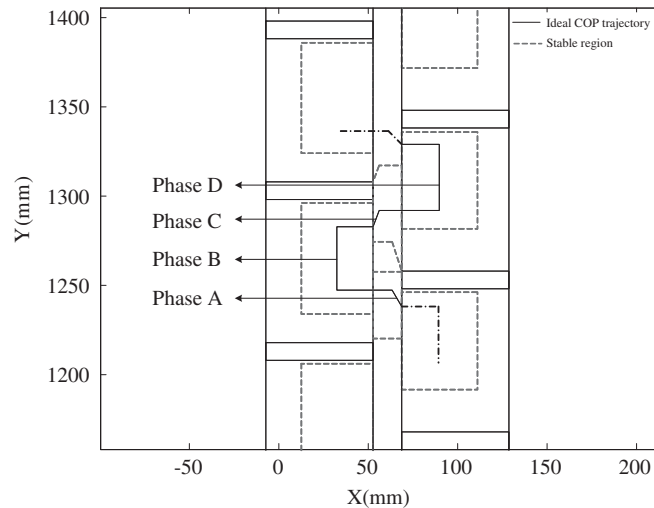


Figure 7 The stable center of pressure (COP) regions and the ideal COP trajectories for walking gait design

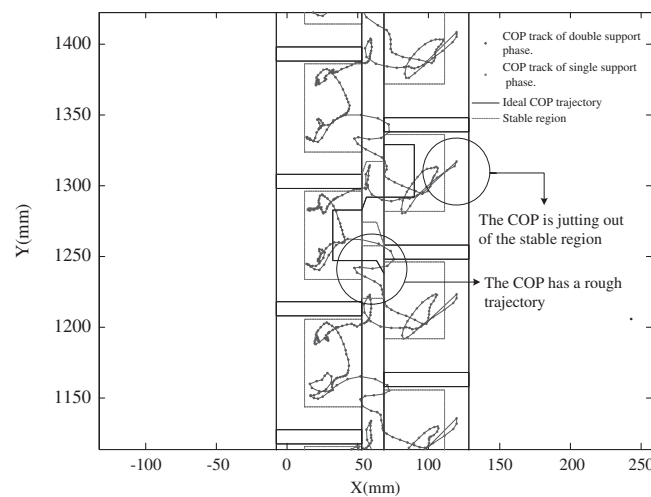


Figure 8 The center of pressure (COP) trajectory of a walking gait

Traditionally, the fine tuning of a humanoid walking gait was left to observation by researchers with a great deal of experience. However, the observation of stability status is difficult, and it took considerable training to gain the needed experience in order to efficiently fine tune. This traditional method wastes a considerable amount of time and is inefficient. Even a very experienced researcher cannot quantify how good a walking gait is, nor know how to improve a walking gait. Thus in this paper, the stable COP regions are proposed.

The Bioloid has a motion editor to design its walking gait. Appendix A shows a walking gait of the Bioloid to be examined for its COP trajectory. Note that the value in the table is motor position command ranged by [0 1023] for motor angle ranged by [0 360]. In Table A1, every command is sent by 150 ms, and every waling gait including four phases is run in 1.8 seconds. When the Bioloid robot is walking, the COP trajectory is capturing as Figure 8. The blue lines shown in Figure 8 are the COP trajectory of the walking gait. In addition, the black solid lines are the ideal COP trajectory. About the COP trajectory in Figure 8, we can see together with Figure 7 about four phases: phase A for double support (left leg at the front), phase B for left leg support, phase C for double support (right leg at the front) and phase D for right leg support. In Figure 8, the two circles point out bad COP trajectory in phases A and D, respectively. The COP trajectory in the circle of phase A is the switch of positions between left and right foot. Such results

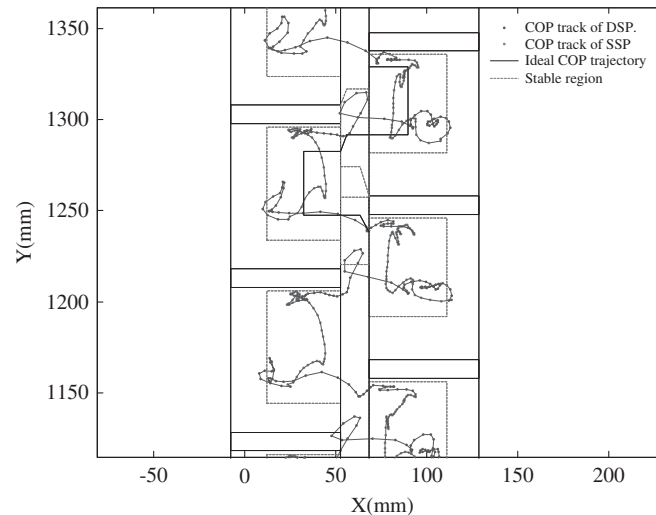


Figure 9 The center of pressure (COP) trajectory of a modified walking gait

are consistent in the walking experiment and they all point to the fact that the Bioloid sways extremely from the left and right side even though phase A provides two feet to support its body. Moreover, the COP trajectory in the circle of phase D runs out of the stable COP region. The stable COP regions can be used to identify the stability margins of a walking gait.

Although the walking gait in Appendix A permits the Bioloid to walk, it is not good enough walking stability as shown in Figure 8. However, the two circles in Figure 8 are the only examples of COP outside of the margins of stability in the walking gait. All of the areas outside the margins of stability need to be identified for the modification of the walking gait. Thus, these places in the COP are distinguished by its phase and the motor position must be modified to find stability positions. For example, phase D identifies areas outside the stability margins, and three motor positions as shown in Table A1. Thus, the walking gait in that phase needs to be modified for more stable walking. When the COP trajectory moves out of the stable COP region, this implies that the motor positions in that particular phase are too large. Therefore, the second and third action of phase D should be modified with smaller motor positions. For example, in the second action of phase D, the motor position of $\theta_{1,R}$ is reduced by 10 (from 578 to 568). The other motor positions are also changed as the search for the stable positions.

Again we examine the Bioloid with the modified walking gait. Figure 9 shows the COP trajectory of this modified walking gait. As shown in Figure 9, the COP trajectory does not move out of the stable COP regions, and the walking gait stability extremely improves. The experiment of this walking gait is on the flat carpet ground. To examine its robustness, the walking gait experiments are conducted on tile and wooden ground as well. Figures 10 and 11 are the results of the experiment on these two terrains. As shown in Figure 10, the COP trajectory moves outside of the stable COP region because the hard tile results in more impact effect. As shown in Figure 11, the COP trajectory on wooden terrain does not move out of the stable COP regions, and the walking gait remains in the best stability zone. These extra two experiments demonstrate that although the walking gait is developed on carpet, it is still able to let the humanoid stably walk on tile and wooden ground. The walking gait developed by this research is robust on different terrains.

6 Conclusions and further development

In this paper, the stability problem of humanoid walking gait is discussed using COP positions. The calculation of COP positions is derived by single support and double support phases. The measure of the COP position is divided into four phases sculpturing the COP regions of the humanoid during stable standing position, called the stable COP regions. The stable COP regions provide theoretical basis for this innovative idea of stability margins in the development of better humanoid walking gaits.

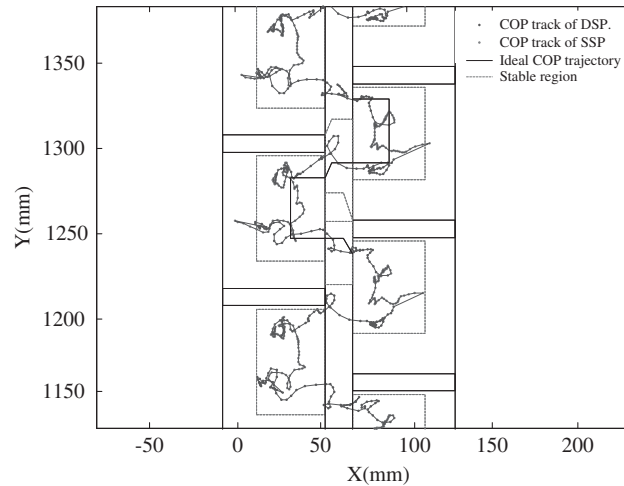


Figure 10 The center of pressure (COP) trajectory of the modified walking gait on the tile ground

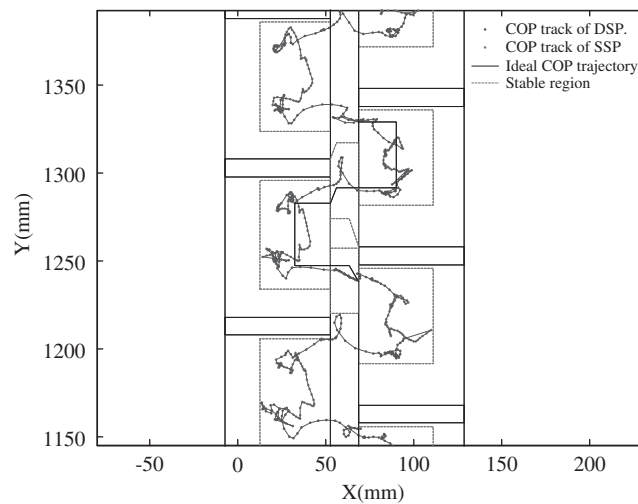


Figure 11 The center of pressure (COP) trajectory of the modified walking gait on wooden ground

The stability margins of humanoid robot walking are proposed to evaluate and improve walking gaits. The stable COP regions are divided into four phases that can exactly identify the motor positions of poor stability in the walking gait. Thus, the walking gait can be improved by identifying the margins of its COP trajectory with respect to the stable COP regions. The improved walking gait is examined on three different terrains to demonstrate its robustness. The experiments conducted here demonstrate that the stability margins can be evaluated to improve the stability of a walking gait. The idea of the stable COP regions solves the problem of traditional methods that only identify a walking gait as stable or unstable. And, it becomes useful to adjust suitable walking gaits for multiple movement objectives. The walking gait adjustment based on stable COP regions is applied to HuroCup competition and to win many awards.

However, the stable COP regions have been researched in the experiments with the humanoid at static standing postures. Hence, the stable COP regions do not cover the motion dynamics of humanoid walking, and is a conservative approach to evaluate the stability of humanoid walking. In addition, the sensor, Inertia Motion Unit (IMU) is good to take the motion dynamics during humanoid walking. In the future, the stable regions covering the dynamic motion of humanoid walking and combining the signal with IMU would benefit for the study of better humanoid walking gaits.

Adult size more challenge in humanoid research. In the future, the research result will try to apply to the walking gait of adult-sized humanoid robot. To reduce the experiment difficulty of heavy and big humanoid body, a simulator is a good facility for the research of adult-sized humanoid walking gait. In the future, a simulator for adult-sized humanoid walking gait research are developed to construct a practically stable walking.

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Appendix A

Table A1 A walking gait for the Bioloid robot

	Phase A				Phase B			Phase C			Phase D			
$\theta_{1,R}$	506	496	486	476	466	466	450	528	528	538	548	558	578	584
$\theta_{1,L}$	501	501	491	481	471	455	447	513	523	533	543	553	577	577
$\theta_{2,R}$	624	624	624	624	639	677	537	598	576	576	576	570	538	538
$\theta_{2,L}$	447	448	448	448	448	466	476	400	400	400	400	390	371	487
$\theta_{3,R}$	356	356	356	356	356	216	352	347	347	347	347	347	451	451
$\theta_{3,L}$	677	677	677	677	677	573	573	668	668	668	668	668	808	672
$\theta_{3,R}$	506	496	486	476	466	466	437	518	528	538	548	558	558	553
$\theta_{4,L}$	511	501	491	481	471	471	471	513	523	533	543	553	573	587
$\theta_{5,R}$	412	412	412	412	412	326	344	355	355	355	355	355	463	463
$\theta_{5,L}$	669	669	669	669	669	561	561	612	612	612	612	612	698	680
$\theta_{6,R}$	512	512	512	512	512	512	512	512	512	512	512	512	512	512
$\theta_{6,L}$	512	512	512	512	512	512	512	512	512	512	512	512	512	512

The value is about the motor position command. The position command is [0 1023] for motor angle [0 360].