

# Product manual

## Grippers for IRB 14000

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**Product manual**  
**IRB 14000 gripper**  
IRC5

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# Overview of this manual

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## About this manual

This manual contains instructions for:

- mechanical and electrical installation of the IRB 14000 gripper
- maintenance of the IRB 14000 gripper
- mechanical and electrical repair of the IRB 14000 gripper.

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## Usage

This manual should be used during:

- installation to make the IRB 14000 gripper ready for operation
- maintenance work
- repair work and calibration.

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## Who should read this manual?

This manual is intended for:

- installation personnel
- maintenance personnel
- repair personnel.

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## Prerequisites

A maintenance/repair/installation craftsman working with the IRB 14000 gripper must:

- be trained by ABB and have the required knowledge of mechanical and electrical installation/repair/maintenance work.

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## Organization of chapters

The manual is organized in the following chapters:

| Chapter                        | Contents  |
|--------------------------------|---|
| Safety                         | Safety information that must be read through before performing any installation or service work on the IRB 14000 gripper. Contains general safety aspects as well as more specific information on how to avoid personal injuries and damage to the product. |
| Installation and commissioning | Required information about installation of the IRB 14000 gripper.   |
| Maintenance                    | Step-by-step procedures that describe how to perform maintenance of the IRB 14000 gripper. Based on a maintenance schedule that may be used to plan periodical maintenance.   |
| Repair                         | Step-by-step procedures that describe how to perform repair activities of the IRB 14000 gripper. Based on available spare parts.  |
| Operation                      | RAPID reference information and operation using FlexPendant for the IRB 14000 gripper.  |
| Decommissioning                | Environmental information about the IRB 14000 gripper and its components.   |

*Continues on next page*

| Chapter               | Contents   |
|-----------------------|--|
| Reference information | Useful information when performing installation, maintenance or repair work. Includes lists of necessary tools, additional documents, safety standards, etc. |
| Spare parts           | Reference to the spare part list for the IRB 14000 gripper.  |

## References

Documentation referred to in the manual, is listed in the table below.

| Document name   | Document ID    |
|---|----------------|
| <i>Operating manual - IRB 14000</i>                               | 3HAC052986-001 |
| <i>Product manual - IRB 14000</i>                                 | 3HAC052983-001 |
| <i>Product specification - IRB 14000</i>                          | 3HAC052982-001 |
| <i>Operating manual - IRC5 with FlexPendant</i>                   | 3HAC050941-001 |
| <i>Technical reference manual - System parameters</i>             | 3HAC050948-001 |
| <i>Operating manual - General safety information <sup>i</sup></i> | 3HAC031045-001 |

<sup>i</sup> This manual contains all safety instructions from the product manuals for the manipulators and the controllers.

## Revisions

| Revision | Description  |
|----------|--|
| -        | First edition.   |
| A        | <p>Changes made in this revision.</p> <ul style="list-style-type: none"><li>Modified the article numbers for the whole gripper assemblies. For details, see "Required spare part" in <a href="#">Installing the gripper on page 37</a> and <a href="#">Gripper assembly on page 153</a>.</li><li>Added camera dimensions in <a href="#">Camera, dimensions on page 29</a>.</li><li>Added figures in procedures of removing and refitting the gripper. For details, see "Procedure" in <a href="#">Installing the gripper on page 37</a> as well as "Removing the whole gripper" and "Refitting the whole gripper" in each specific repair procedure in <a href="#">Repair on page 59</a>.</li><li>Added RAPID references for gripper states in <a href="#">Servo module tab on page 49</a> and <a href="#">Returned value on page 136</a>.</li><li>Added RAPID references for gripper error IDs in <a href="#">Error handling on page 138</a>.</li></ul> |
| B        | <p>Changes made in this revision.</p> <ul style="list-style-type: none"><li>Modified the program execution for the instruction <code>Hand_Initialize</code>. See <a href="#">Hand_Initialize - Initialize the gripper on page 109</a>.</li><li>Modified the list of the screws used on IRB 14000 gripper. See <a href="#">Screw specifications on page 147</a>.</li></ul>  |



# Product documentation, IRC5

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## Categories for user documentation from ABB Robotics

The user documentation from ABB Robotics is divided into a number of categories. This listing is based on the type of information in the documents, regardless of whether the products are standard or optional.

All documents listed can be ordered from ABB on a DVD. The documents listed are valid for IRC5 robot systems.

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## Product manuals

Manipulators, controllers, DressPack/SpotPack, and most other hardware is delivered with a **Product manual** that generally contains:

- Safety information.
- Installation and commissioning (descriptions of mechanical installation or electrical connections).
- Maintenance (descriptions of all required preventive maintenance procedures including intervals and expected life time of parts).
- Repair (descriptions of all recommended repair procedures including spare parts).
- Calibration.
- Decommissioning.
- Reference information (safety standards, unit conversions, screw joints, lists of tools).
- Spare parts list with exploded views (or references to separate spare parts lists).
- Circuit diagrams (or references to circuit diagrams).

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## Technical reference manuals

The technical reference manuals describe reference information for robotics products.

- *Technical reference manual - Lubrication in gearboxes*: Description of types and volumes of lubrication for the manipulator gearboxes.
- *Technical reference manual - RAPID overview*: An overview of the RAPID programming language.
- *Technical reference manual - RAPID Instructions, Functions and Data types*: Description and syntax for all RAPID instructions, functions, and data types.
- *Technical reference manual - RAPID kernel*: A formal description of the RAPID programming language.
- *Technical reference manual - System parameters*: Description of system parameters and configuration workflows.

*Continues on next page*

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### Application manuals

Specific applications (for example software or hardware options) are described in **Application manuals**. An application manual can describe one or several applications.

An application manual generally contains information about:

- The purpose of the application (what it does and when it is useful).
- What is included (for example cables, I/O boards, RAPID instructions, system parameters, DVD with PC software).
- How to install included or required hardware.
- How to use the application.
- Examples of how to use the application.

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### Operating manuals

The operating manuals describe hands-on handling of the products. The manuals are aimed at those having first-hand operational contact with the product, that is production cell operators, programmers, and trouble shooters.

The group of manuals includes (among others):

- *Operating manual - Emergency safety information*
- *Operating manual - General safety information*
- *Operating manual - Getting started, IRC5 and RobotStudio*
- *Operating manual - Introduction to RAPID*
- *Operating manual - IRC5 with FlexPendant*
- *Operating manual - RobotStudio*
- *Operating manual - Trouble shooting IRC5, for the controller and manipulator.*

# 1 Safety

## 1.1 Introduction to safety information

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### Overview

This chapter describes the safety information specific to the IRB 14000 gripper only. It does not contain complete safety information for the IRB 14000 robot system. The following additional documents are indispensable for correct and safe usage of the IRB 14000 robot system, including the gripper:

- *Product manual - IRB 14000*
- *Operating manual - IRB 14000*

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### Disposition

The safety information in this manual is divided into two categories:

- General safety aspects, important to attend to before performing any service work on the grippers. These are applicable for all service works and can be found in the section [General safety risks on page 12](#).
- Specific safety information, pointed out in the procedures. How to avoid and eliminate the danger is either described directly in the procedure.

# 1 Safety

---

## 1.2.1 Safety risks during installation and service work on the IRB 14000 gripper

## 1.2 General safety risks

### 1.2.1 Safety risks during installation and service work on the IRB 14000 gripper

---

#### Overview

This section includes information on general safety risks to be considered when performing installation and service work on the IRB 14000 gripper.

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#### General risks during installation and service

- The instructions in the product manual in the chapters [Installation and commissioning on page 17](#), and [Repair on page 59](#) and must always be followed.
- Those in charge of operations must make sure that safety instructions are available for the installation in question.
- Those who install the IRB 14000 gripper must have the appropriate training for the robot system in question and in any safety matters associated with it.
- The power supply of 24 V DC to the robot tool flange must be shut off when installing or servicing the gripper. This can be done from the robot main switch or from a predefined I/O signal that controls the power to the tool flange.
- Air supply to the robot must be shut off when installing or servicing the gripper.
- Make sure that all bolts have been tightened before starting any operation after maintenance work.
- Make sure that no foreign material is lying on the IRB 14000 gripper before starting any operation.
- Damaged or broken equipment can result in a risk to safety.

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**1.2.2 Safety risks related to tools/work pieces**

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**Safe handling**

The IRB 14000 gripper is designed to allow manual release and removal of gripped work pieces. Both servo and vacuum modules can be overridden by manual force. If end tools (such as fingers and suction tools) and work pieces are not correctly designed and chosen, gravity or robot acceleration may cause a work piece held by the gripper to drop during motion. The work pieces must meet the weight requirements, and the end tools must be suitably designed to grip the work pieces.

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**Safe design**

The IRB 14000 is intended for collaborative applications, where occasional contacts between the robot and operators is safe. End tools (such as fingers and suction tools), as well as work pieces handled by the robot, must be designed and chosen so that such contacts does not introduce safety hazards.

The IRB 14000 gripper is not designed to retain work pieces in case of power loss. Objects held by the servo and vacuum modules may be released, in the event of pneumatic or electric power loss to the gripper. The work pieces handled by the robot, as well as the collaborative work station where the robot operates, should be chosen and designed so that such release does not introduce safety hazards.

All end tools and work pieces must be included in the risk assessment by the system integrator.

# 1 Safety

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## 1.2.3 Risks associated with live electric parts

### 1.2.3 Risks associated with live electric parts

---

#### Voltage related risks

The IRB 14000 gripper is powered by 24 V DC from the robot tool flange. A risk for short-circuit and sparks exists. All installation and service works should be done with power disconnected from the gripper and the tool flange. This can be done from the robot main switch or from a predefined I/O signal that controls the power to the tool flange. Service works shall, whenever possible, be done with the gripper mechanically removed from the robot arm.

All work must be performed by qualified personnel.

### 1.2.4 Safety risks related to pneumatic systems

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#### **Pneumatic system related risks**

The air supply to the robot and the gripper is independent from the rest of the robot system. Air pressure will remain after robot main power has been switched off. Air supply to the robot must therefore be shut off and pressure-released before installing or servicing the gripper.

The air pressure supplied to the robot and gripper must not exceed the rated limit. Use pressure relief valves.

All pipes, hoses and connections have to be inspected regularly for leaks and damage. Damages must be repaired immediately. Wear safety glasses when working with the pneumatic systems.

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## 2 Installation and commissioning

### 2.1 Introduction

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#### General

This chapter contains information for installing the IRB 14000 gripper at the working site.

For more detailed technical data about the gripper see *Product specification - IRB 14000*.

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#### Safety information

Before any installation work is conducted, it is extremely important that all safety information is observed!

There are general safety aspects that must be read through, as well as more specific safety information that describes the danger and safety risks when performing the procedures. Read the chapter [Safety on page 11](#) before performing any installation work.



#### Note

If the robot where the gripper shall be mounted is connected to power, always ensure that the robot is connected to protective earth before starting any installation work!

For more information, see *Product manual - IRB 14000*.

## 2 Installation and commissioning

### 2.2.1 Pre-installation procedure

## 2.2 Unpacking

### 2.2.1 Pre-installation procedure

#### Introduction

This section describes the unpacking and installation of the IRB 14000 gripper for the first time. It also covers re-installation of the IRB 14000 gripper.

#### Packing, gripper

The IRB 14000 gripper is packed following the standards of sea transportation, land transportation and air transportation on delivery.

Check the following item list in the standard delivery package before proceeding with the installation of a gripper.

| Nb | Item  | Description                                   |
|----|---|---|
| 1  | Servo module  | For the Servo option                          |
| 2  | Servo module + one vacuum module                    | For the Servo + Vacuum 1 option               |
| 3  | Servo module + two vacuum modules                   | For the servo + Vacuum 1 + Vacuum 2 option    |
| 4  | Servo module + one vision module                    | For the servo + Vision option                 |
| 5  | Servo module + one vision module +one vacuum module | For the servo + Vacuum 1 + Vision option      |
| 6  | Getting-started fingers                             | For all options                               |
| 7  | Suction tools                                       | Delivered together only with items 2, 3, or 5 |
| 8  | Screw package                                       | For all options                               |

#### Checking the pre-requisites for installation

Installation craftsmen working with the IRB 14000 gripper must:

- be trained by ABB and have the required knowledge of mechanical and electrical installation/maintenance/repair work
- conform to all national and local codes.

|   | Action  |
|---|---|
| 1 | Visually inspect the IRB 14000 grippers to make sure that they are not damaged.   |
| 2 | If the grippers are not installed directly, they must be stored as described in: <ul style="list-style-type: none"><li>• <a href="#">Storage conditions, gripper on page 19</a></li></ul>   |
| 3 | Make sure that the expected operating environment of the grippers conforms to the specifications as described in: <ul style="list-style-type: none"><li>• <a href="#">Operating conditions, gripper on page 19</a></li></ul>  |
| 4 | Before taking the grippers to the installation site, make sure that the site conforms to: <ul style="list-style-type: none"><li>• <a href="#">Protection classes, gripper on page 19</a></li><li>• <a href="#">Requirements, robot tool flange on page 19</a></li></ul> |
| 5 | When these prerequisites are met, the grippers can be taken to the installation site as described in section: <ul style="list-style-type: none"><li>• <a href="#">On-site installation on page 33</a></li></ul>   |

*Continues on next page*

|   | Action                              |
|---|-------------------------------------|
| 6 | Install required equipment, if any. |

#### Requirements, robot tool flange

Make sure the area around the robot wrist has no particles that would impede the installation of the IRB 14000 gripper or be dangerous to the operator.

#### Storage conditions, gripper

The table shows the allowed storage conditions for the gripper:

| Parameter                                      | Value   |
|--|---|
| Minimum ambient temperature                    | -10 °C  |
| Maximum ambient temperature                    | +55 °C  |
| Maximum ambient temperature (less than 24 hrs) | +55 °C  |
| Maximum ambient humidity                       | 85% at constant temperature<br>(gaseous only) |

#### Operating conditions, gripper

The table shows the allowed operating conditions for the gripper:

| Parameter                   | Value                       |
|-----------------------------|-----------------------------|
| Minimum ambient temperature | +5 °C                       |
| Maximum ambient temperature | +40 °C                      |
| Maximum ambient humidity    | 85% at constant temperature |

#### Protection classes, gripper

The table shows the available protection types of the gripper, with the corresponding protection class.

| Protection type                   | Protection class |
|-----------------------------------|------------------|
| Gripper, protection type Standard | IP30             |

## 2 Installation and commissioning

### 2.3.1 General

## 2.3 Technical data

### 2.3.1 General

#### Weight and load capacity

| Combination                 | Weight (g) without fingers, suction cup(s), and filter(s) <sup>i</sup> | Weight (g) of the whole gripper | Max. load capacity (g) without fingers, suction cup(s), and filter(s) <sup>ii</sup> | Max. load capacity (g) of the whole gripper <sup>ii</sup> |
|-----------------------------|--|---------------------------------|---|---|
| Servo                       | 215  | 230                             | 285   | 270   |
| Servo + Vacuum 1            | 225.5  | 248                             | 274.5   | 252   |
| Servo + Vacuum 1 + Vacuum 2 | 250  | 280                             | 250   | 220   |
| Servo + Vision              | 229  | 244                             | 271   | 256   |
| Servo + Vision + Vacuum 1   | 239.5  | 262                             | 260.5   | 238   |

<sup>i</sup> The getting-started fingers weights 15 g, and the standard suction cups and filters weight 7.5 g per set.

<sup>ii</sup> Load capacity = 500 - Weight  
Center of gravity (CoG) limitations applied. See the robot load diagram.

#### Detailed mass data - Center of Gravity

| Combination                 | CoG (mm) without fingers, suction cup(s), and filter(s) |      |      | CoG (mm) of the whole gripper |      |      |
|-----------------------------|---|------|------|-------------------------------|------|------|
|                             | x   | y    | z    | x                             | y    | z    |
| Servo                       | 8.7   | 12.3 | 49.2 | 8.2                           | 11.7 | 52   |
| Servo + Vacuum 1            | 8.9   | 12.3 | 48.7 | 8.6                           | 11.7 | 52.7 |
| Servo + Vacuum 1 + Vacuum 2 | 7.4   | 12.4 | 44.8 | 7.1                           | 11.9 | 47.3 |
| Servo + Vision              | 7.9   | 12.4 | 48.7 | 7.5                           | 11.8 | 52.7 |
| Servo + Vision + Vacuum 1   | 8.2   | 12.5 | 48.1 | 7.8                           | 11.9 | 50.7 |

#### Detailed mass data - Inertia

| Combination                 | Inertia (kgm <sup>2</sup> ) without fingers, suction cup(s), and filter(s) |         |         | Inertia (kgm <sup>2</sup> ) of the whole gripper |         |         |
|-----------------------------|--|---------|---------|--|---------|---------|
|                             | Ixx  | Iyy     | Izz     | Ixx  | Iyy     | Izz     |
| Servo                       | 0.00017  | 0.00020 | 0.00008 | 0.00021  | 0.00024 | 0.00009 |
| Servo + Vacuum              | 0.00017  | 0.00020 | 0.00008 | 0.00021  | 0.00024 | 0.00009 |
| Servo + Vacuum 1 + Vacuum 2 | 0.00020  | 0.00024 | 0.00011 | 0.00025  | 0.00029 | 0.00012 |

*Continues on next page*

| Combination             | Inertia (kgm <sup>2</sup> ) without fingers, suction cup(s), and filter(s) |         |         | Inertia (kgm <sup>2</sup> ) of the whole gripper |         |         |
|-------------------------|--|---------|---------|--|---------|---------|
|                         | lxx  | lyy     | lzz     | lxx  | lyy     | lzz     |
| Servo + Vision          | 0.00017  | 0.00019 | 0.00008 | 0.00021  | 0.00023 | 0.00008 |
| Servo + Vision + Vacuum | 0.00018  | 0.00020 | 0.00009 | 0.00022  | 0.00024 | 0.00009 |

#### Tooldata definitions without fingers, suction cup(s), and filter(s)

| Combination                 | Tooldata   |
|-----------------------------|--|
| Servo                       | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.215, [8.7, 12.3, 49.2], [1, 0, 0, 0], 0.00017, 0.00020, 0.00008] ] |
| Servo + Vacuum              | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.226, [8.9, 12.3, 48.7], [1, 0, 0, 0], 0.00017, 0.00020, 0.00008] ] |
| Servo + Vacuum 1 + Vacuum 2 | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.250, [7.4, 12.4, 44.8], [1, 0, 0, 0], 0.00020, 0.00024, 0.00011] ] |
| Servo + Vision              | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.229, [7.9, 12.4, 48.7], [1, 0, 0, 0], 0.00017, 0.00019, 0.00008] ] |
| Servo + Vision + Vacuum     | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.240, [8.2, 12.5, 48.1], [1, 0, 0, 0], 0.00018, 0.00020, 0.00009] ] |

#### Tooldata definitions with fingers, suction cup(s), and filter(s)

| Combination                 | Tooldata   |
|-----------------------------|--|
| Servo                       | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.230, [8.2, 11.7, 52.0], [1, 0, 0, 0], 0.00021, 0.00024, 0.00009] ] |
| Servo + Vacuum              | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.248, [8.6, 11.7, 52.7], [1, 0, 0, 0], 0.00021, 0.00024, 0.00009] ] |
| Servo + Vacuum 1 + Vacuum 2 | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.280, [7.1, 11.9, 47.3], [1, 0, 0, 0], 0.00025, 0.00029, 0.00012] ] |
| Servo + Vision              | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.244, [7.5, 11.8, 52.7], [1, 0, 0, 0], 0.00021, 0.00023, 0.00008] ] |
| Servo + Vision + Vacuum     | [ TRUE, [ [0, 0, 0], [1, 0, 0, 0] ], [0.262, [7.8, 11.9, 50.7], [1, 0, 0, 0], 0.00022, 0.00024, 0.00009] ] |

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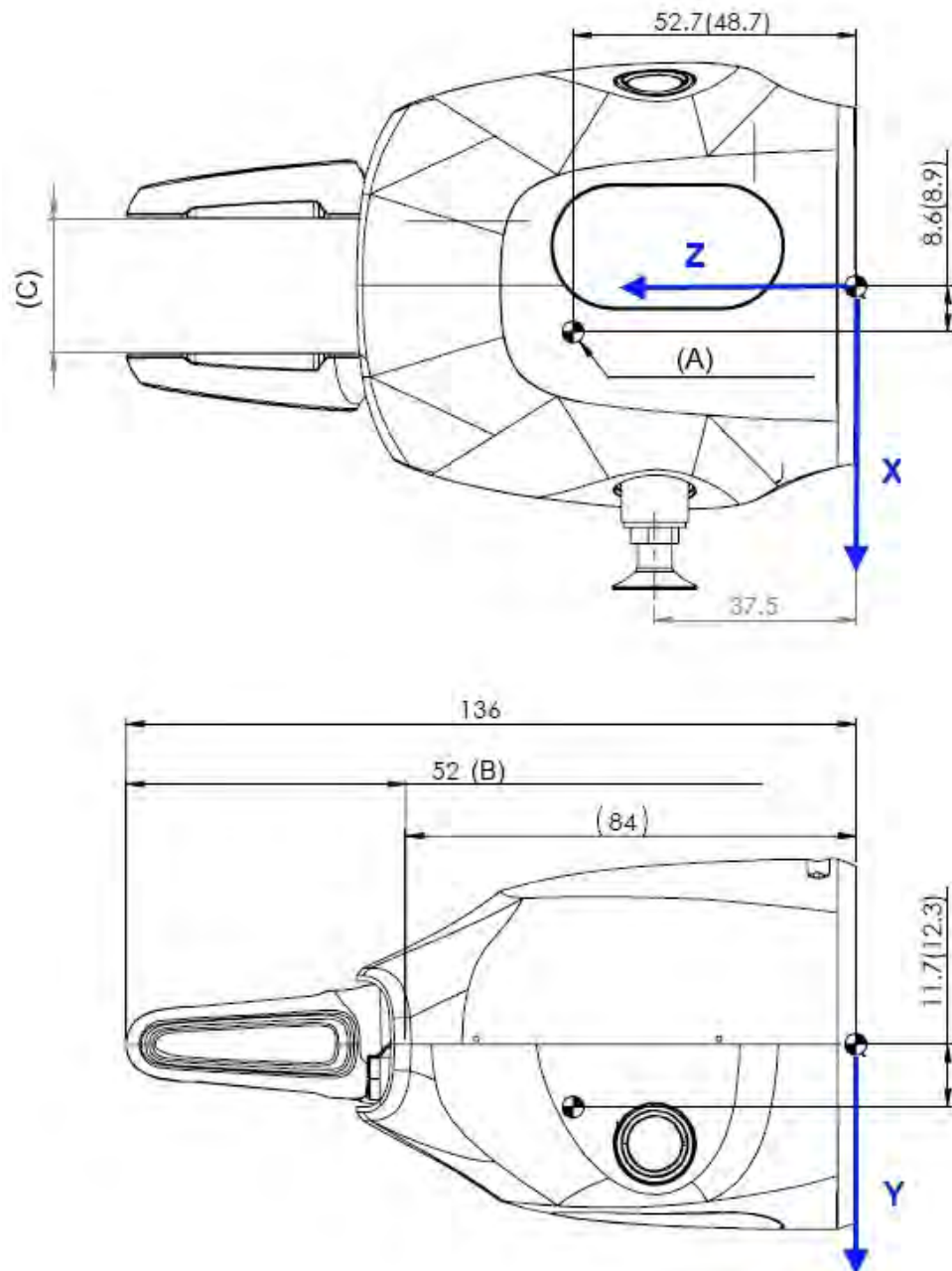
## 2 Installation and commissioning

### 2.3.1 General

*Continued*

#### Mass data, illustration

The following figure shows the mass data of the gripper with one servo module and one vacuum module as an example.



xx1500000826

|   |  |
|---|--|
| A | CoG<br>Note: Dimensions of CoG in the brackets are without the fingers and suction tools |
| B | Getting-started finger length  |
| C | Travel length: 0-50 mm   |

*Continues on next page*

---

#### Airborne noise level

| Description                      | Note   |
|----------------------------------|--|
| The sound pressure level outside | < 55 dB, measured at a location 0.5 m away from the gripper. |

---

#### Power consumption

The gripper is powered by 24 V DC and the maximum power consumption of the whole gripper is 9 W.

*Continues on next page*

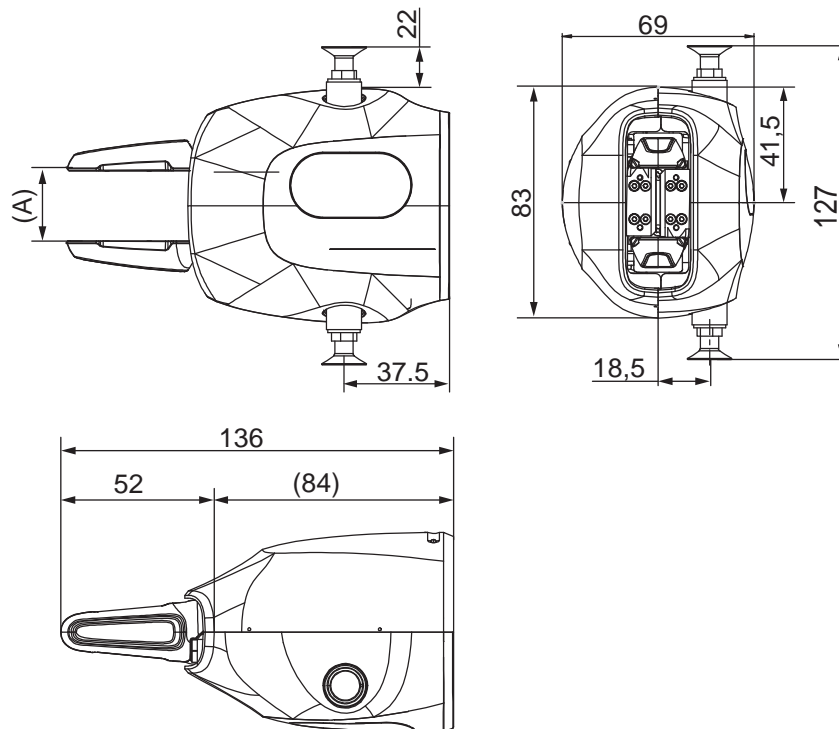
## 2 Installation and commissioning

### 2.3.1 General

*Continued*

#### Dimensions

The following figure shows the dimension of the gripper with one servo module and two vacuum modules. The dimensions of other gripper options can be obtained by simply removing the dimension data of the suction cups and filters. For the specific dimension of the camera used in the gripper with a vision module, see [Camera, dimensions on page 29](#).



xx1500000106

| Pos | Description               |
|-----|---------------------------|
| A   | Travel length = 0 - 50 mm |



### 2.3.2 Servo module

#### Travel length

| Description   | Data                            |
|---------------|---------------------------------|
| Travel length | 0-50 mm (max. 25 mm per finger) |

#### Maximum speed

| Description   | Data     |
|---------------|----------|
| Speed         | 20 mm/s  |
| Repeatability | ±0.05 mm |

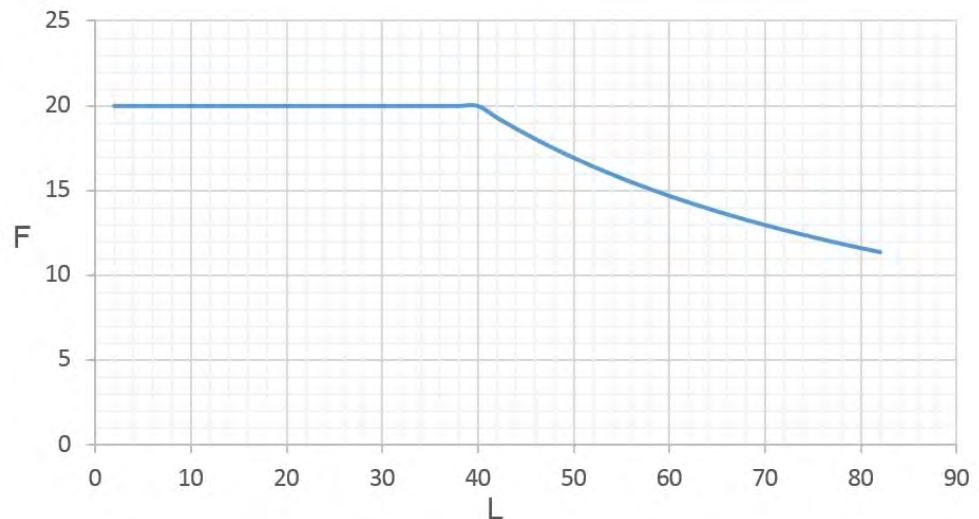
#### Gripping force

| Description                                 | Data   |
|---|--|
| Gripping direction                          | Inward or outward                                  |
| Maximum gripping force                      | 20 N (at the gripping point of 40 mm) <sup>i</sup> |
| External force (not in gripping directions) | 15 N (at the gripping point of 40 mm)              |
| Force control accuracy                      | ±3 N   |

<sup>i</sup> The gripping times of getting-started fingers is 10,000 under the maximum gripping force 20 N.

#### Load diagram

The following figures show the relationship between the maximum allowed gripping force and gripping point to the finger flange.



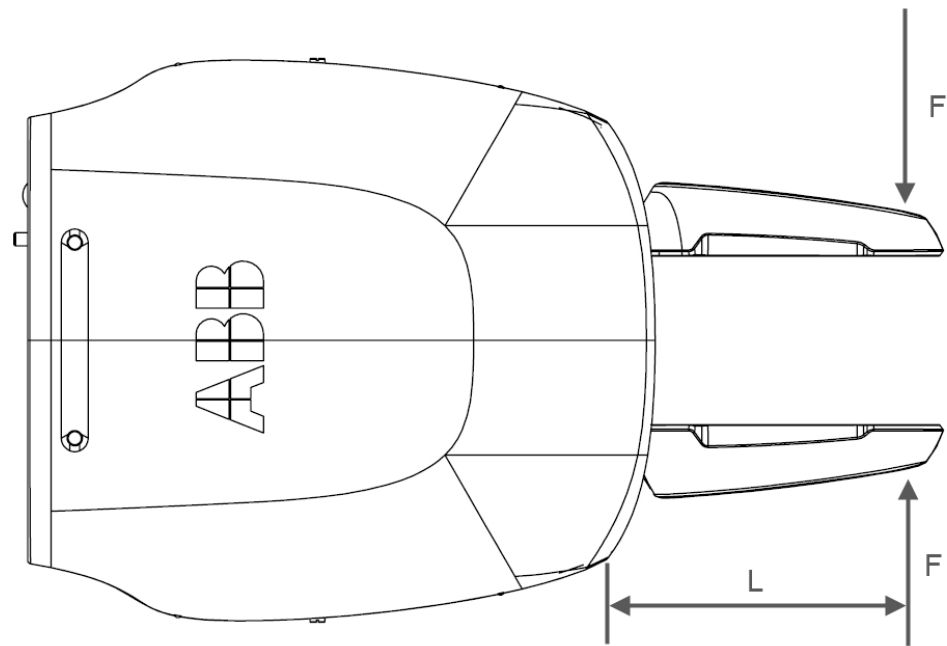
xx1500000792

*Continues on next page*

## 2 Installation and commissioning

### 2.3.2 Servo module

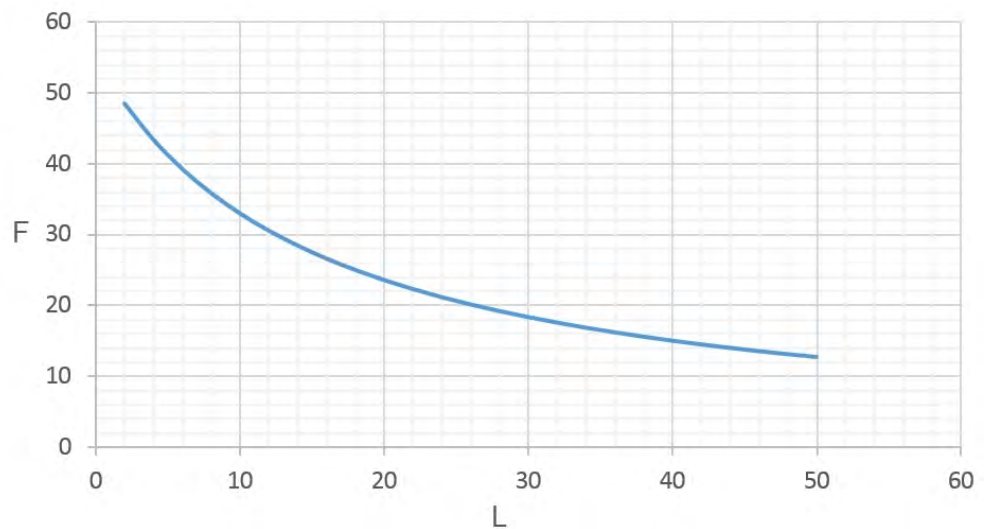
*Continued*



xx1500000797

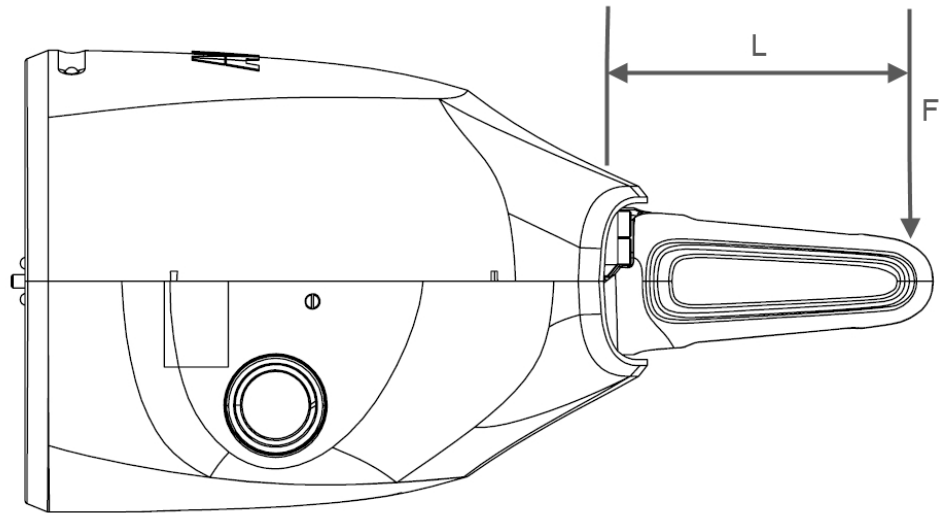
| Pos | Description  |
|-----|--|
| F   | Gripping force, in unit of N                                       |
| L   | Length from the gripping point to the finger flange, in unit of mm |

The following figures show the relationship between the maximum allowed external force and gripping point to the finger flange.



xx1500000798

*Continues on next page*



xx1500000799

| Pos | Description  |
|-----|--|
| F   | External force, in unit of N                                       |
| L   | Length from the gripping point to the finger flange, in unit of mm |

#### Position control and calibration

The servo module has integrated position control with the repeatability of  $\pm 0.05$  mm. The servo module is calibrated by RAPID instructions or using the FlexPendant interface. For details, see the sections *IRB 14000 gripper FlexPendant application* and chapter *RAPID references* in *Product manual - Grippers for IRB 14000*.

## 2 Installation and commissioning

---

### 2.3.3 Vacuum module

### 2.3.3 Vacuum module

---

#### Vacuum generator

The vacuum module has an integrated vacuum generator that is designed with a maximum payload of 150 g. The actual payload capacity depends on the following factors:

- Suction tool design and the choice of suction cups
- The surface structure of the object being picked
- The pickup point and the CoG of the object being picked
- Robot motion while the object is picked
- Air pressure input to the robot

---

#### Vacuum pressure sensor

The air pressure of the vacuum module can be monitored in real time using an in-built vacuum sensor. This makes it possible to detect whether the object is correctly picked up by the suction tool.

---

#### Blow-off actuator

To minimize cycle time and ensure accurate drop-off of the picked objects, a blow-off actuator is integrated in the vacuum module.

### 2.3.4 Vision module

#### General

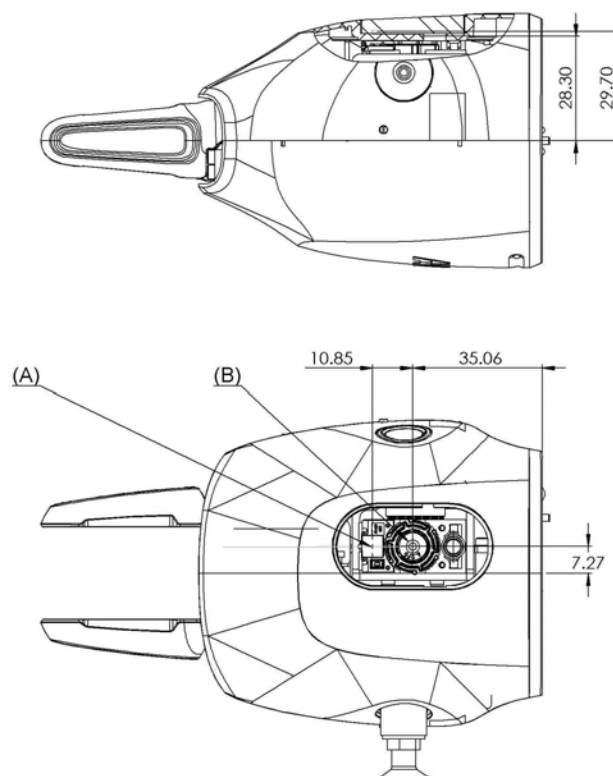
The vision module includes a Cognex AE3 camera and provides powerful and reliable vision and identification tools.

#### Camera, specification

| Description                      | Data  |
|----------------------------------|---|
| Resolution                       | 1.3 Megapixel                                     |
| Lens                             | 6.2mm f/5   |
| Illumination                     | Integrated LED with programmable intensity        |
| Software engine                  | Powered by Cognex In-Sight                        |
| Application programming software | ABB Integrated vision or Cognex In-Sight Explorer |

#### Camera, dimensions

The following figure shows the dimension of the Cognex AE3 camera.



xx1500001395

| Pos | Description           |
|-----|-----------------------|
| A   | Internal illumination |

*Continues on next page*

## 2 Installation and commissioning

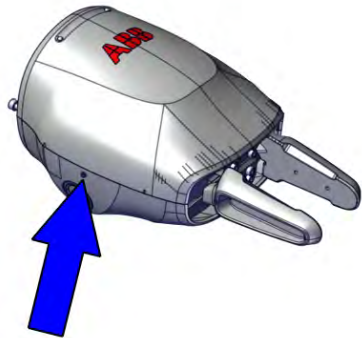
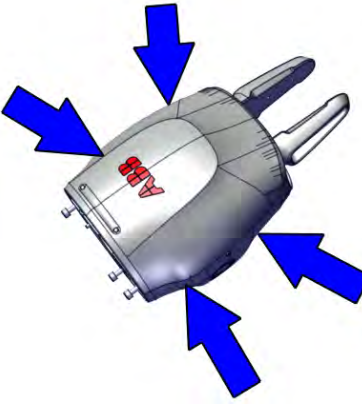

### 2.3.4 Vision module

*Continued*

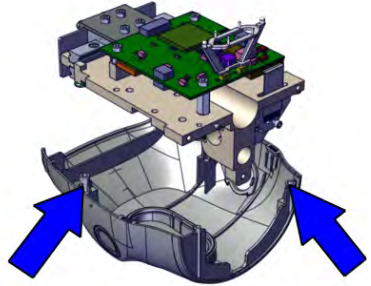
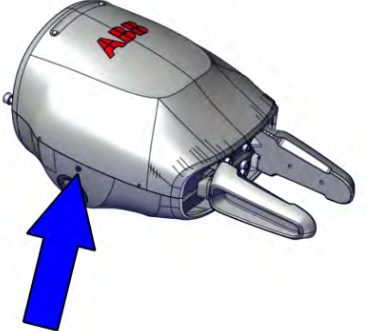
| Pos | Description |
|-----|-------------|
| B   | Lens        |

#### Lens focusing

Use the following procedure to focus the lens of the Cognex AE3 camera.

|   | Action  | Note   |
|---|---|--|
| 1 | For the gripper also with a vacuum module, twist and remove the filter and suction cup first.   |  |
| 2 | Remove the screws that fasten the shell, and then press the shell sides gently to detach the shell.<br>The shell consists of two parts: <ul style="list-style-type: none"><li>• lower shell</li><li>• upper shell</li></ul> | <br>xx1500000759<br><br>xx1400002152 |
| 3 | Rotate the focusing ring of the 6.2mm lens to fit the application.  | <br>xx1500001621  |

*Continues on next page*

|   | Action  | Note   |
|---|---|--|
| 4 | Put the shell to the base plate by locating the location pins to the location holes on the base plate. Press the two shell parts together. Then, refit the two M1.2 screws. |  <p>xx1400002155</p>  <p>xx1500000759</p> |
| 5 | For the gripper also with a vacuum module, refit the filter and suction cup by twisting them.   |  |

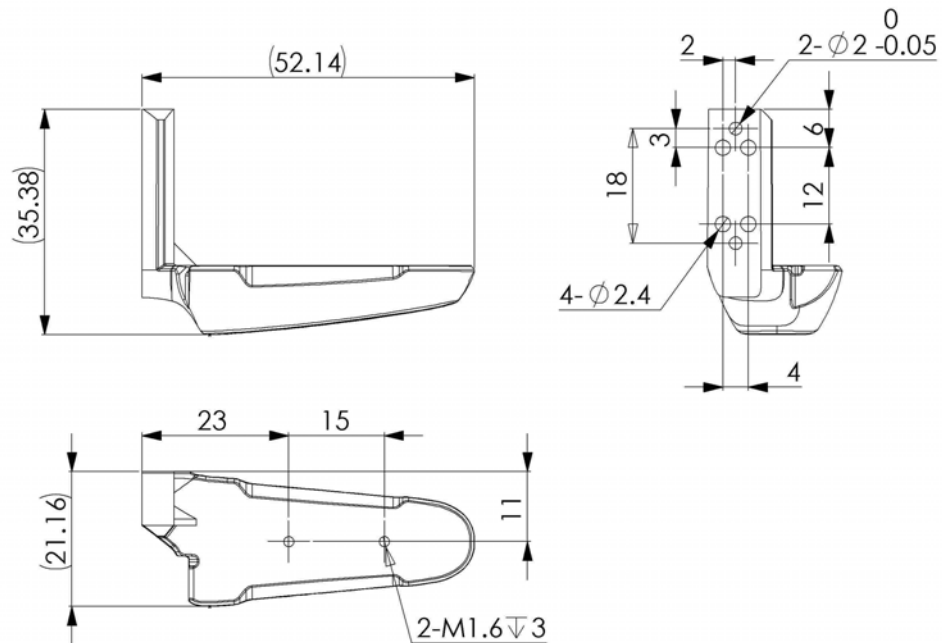
## 2 Installation and commissioning

### 2.3.5 Fingers

### 2.3.5 Fingers

#### Getting-started finger, dimensions

The following figure shows the dimension of the getting-started finger.



xx1500001606

#### Design requirements for customized fingers

Except for the two getting-started fingers delivered together with the IRB 14000 gripper, it is also possible for users to customize fingers based on actual requirements. The getting-started fingers can grip only up to 10,000 times under the maximum gripper force 20 N; therefore, it is always recommended customized fingers be designed and used.

When designing fingers, the following requirements should be met:

- To enhance the stiffness for gripping and extend lifetime of the fingers, it is recommended metal be used as the finger materials.
- The finger size must be designed properly to prevent any collision with the gripper shell during the finger movement or gripping.
- The length of the screws that are used for fastening the fingers to the finger flange must be proper and less than the maximum hole depth on the flange. For details about the maximum hole depth, see [Hole configuration, finger flange on page 42](#).
- Installation direction and position of the fingers should follow those of the getting-started fingers. For details, see [Getting-started finger, dimensions on page 32](#).



## 2.4 On-site installation

### 2.4.1 Air and power supply

---

#### Requirements

The IRB 14000 gripper is supplied with air and 24 V DC power from the IRB 14000 tool flange.

Before installing the gripper, ensure that air and electric power supply to the tool flange is shut off. The electric power can be shut off from the robot main switch or from a predefined I/O signal that controls power to the tool flange. The air supply cannot be controlled from within the robot, or from the robot main switch, and has to be shut off externally.

The air supply to the robot should be 4-5 bars, filtered and non-lubricated.

Before any installation or service work on the gripper, ensure that the safety instructions in section [Safety on page 11](#) are followed.

## 2 Installation and commissioning

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### 2.4.2 Recommended standard tightening torque

### 2.4.2 Recommended standard tightening torque

---

#### Standard tightening torque

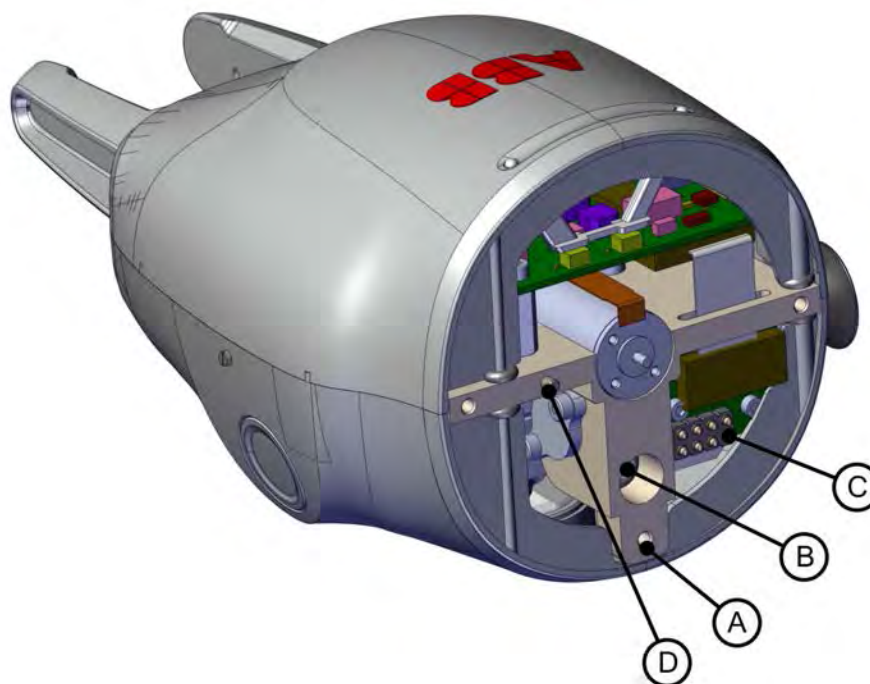
The table below specifies the recommended standard tightening torque for the screws.

| Screw type                           | Tightening torque (Nm) on metal | Tightening torque (Nm) on plastic |
|--------------------------------------|---------------------------------|-----------------------------------|
| M1.2                                 | N/A                             | 0.05                              |
| M1.6 (12.9 class carbon steel screw) | 0.25                            | N/A                               |
| M1.6 (stainless steel screw)         | N/A                             | 0.05                              |
| M2                                   | 0.25                            | 0.1                               |
| M2.5                                 | 0.45                            | 0.45                              |

#### 2.4.3 Mounting the gripper

##### Mounting flange

Three M2.5 holes and one guide pin are used to assemble the gripper to the arm tool flange.



xx1500000126

| Pos | Description                        |
|-----|------------------------------------|
| A   | Recommended screws, three M2.5 x 8 |
| B   | Air hose                           |
| C   | 8-pin connector (spring-loaded)    |
| D   | Guide pin                          |

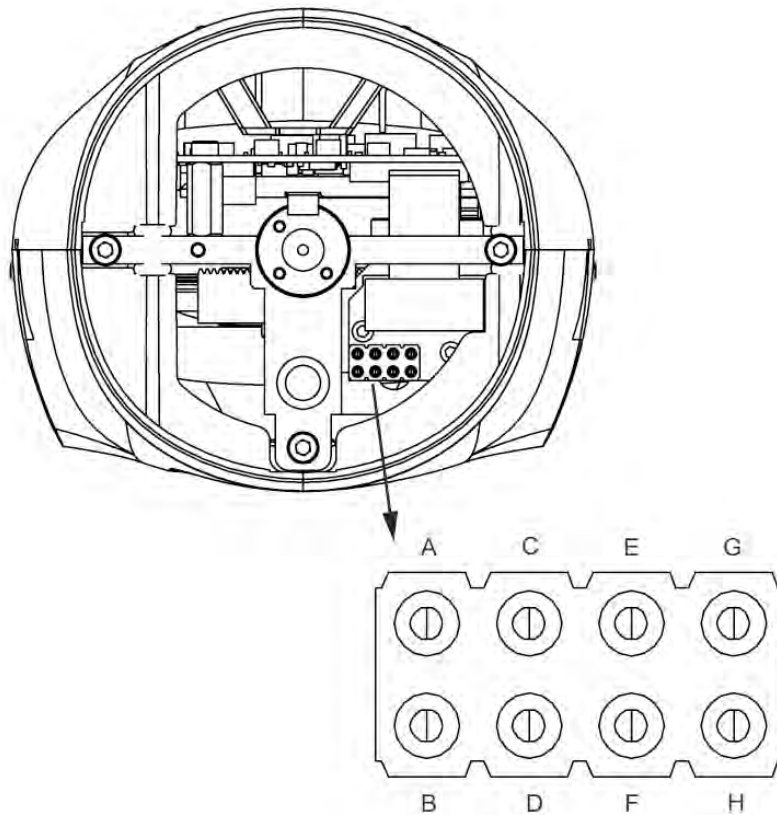
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## 2 Installation and commissioning

### 2.4.3 Mounting the gripper

*Continued*

The pins of the connector (shown as C in the preceding figure) are defined as follows.



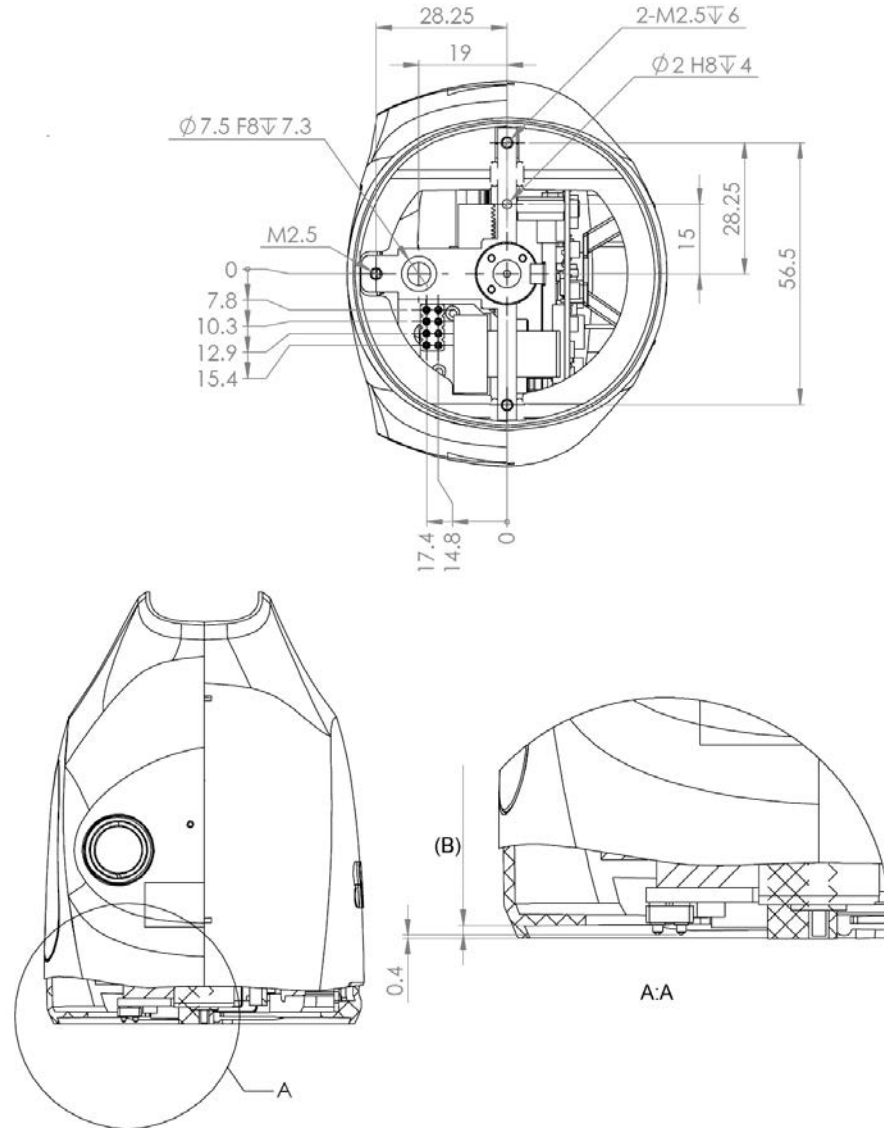
xx1500000796

| Pin | Description  |
|-----|--------------|
| A   | EtherNet RD- |
| B   | EtherNet TD- |
| C   | EtherNet RD+ |
| D   | EtherNet TD+ |
| E   | PE           |
| F   | Spare        |
| G   | 0V, IO       |
| H   | 24V, IO      |

*Continues on next page*

#### Hole configuration, mounting base

The following figure shows the hole configuration when assembling the gripper to the arm tool flange.



xx1500000793

| Pos | Description   |
|-----|---------------|
| B   | Stroke = 1 mm |

#### Installing the gripper

##### Required tools and equipment

| Equipment        | Article number | Note   |
|------------------|----------------|--|
| Standard toolkit | -              | Content is defined in section <a href="#">Standard toolkit on page 148</a> . |

*Continues on next page*

## 2 Installation and commissioning

### 2.4.3 Mounting the gripper


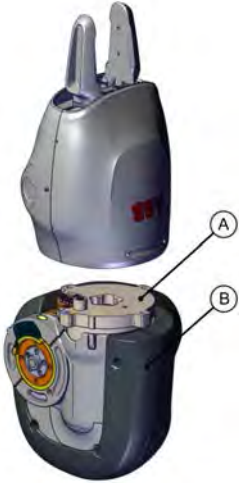
*Continued*

#### Required spare part

| Spare part                  | Part No.       | Note   |
|-----------------------------|----------------|--|
| SERVO                       | 3HAC054831-001 | Used when the Servo gripper is chosen.                       |
| SERVO + VISION              | 3HAC054832-001 | Used when the Servo + Vision gripper is chosen.              |
| SERVO + VACUUM 1            | 3HAC054833-001 | Used when the Servo + Vacuum 1 gripper is chosen.            |
| SERVO + VACUUM 1 + VISION   | 3HAC054834-001 | Used when the Servo + Vision + Vacuum 1 gripper is chosen.   |
| SERVO + VACUUM 1 + VACUUM 2 | 3HAC054835-001 | Used when the Servo + Vacuum 1 + Vacuum 2 gripper is chosen. |

#### Procedure

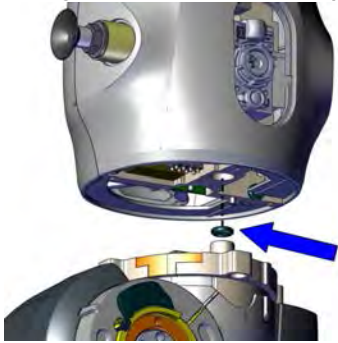


Use the following procedure to install a whole gripper onto the robot arm.

|   | Action  | Note  |
|---|---|---|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |   |
| 2 | Position the gripper to the arm tool flange on the axis 6 of the robot.   | <br><br>xx1500001394<br><br>A Arm tool flange<br>B Axis 6 of the robot |
| 3 | Use the guide pin and air hose hole to make the gripper align with the arm tool flange.   | For the positions of the guide pin and air hose hole, see <a href="#">Mounting flange on page 35</a> .  |

*Continues on next page*

## 2 Installation and commissioning

### 2.4.3 Mounting the gripper *Continued*


|   | Action  | Note   |
|---|---|--|
| 4 | For the gripper with a vacuum module, fit an O-ring in the air hose hole.   | O-ring 3x2: 3HAB3772-174 (1 pcs)<br><br>xx1500001625          |
| 5 | Rotate the arm tool flange with the gripper to make one of the three screw holes accessible and then refit the screw. | Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)<br><br>xx1500001391  |
| 6 | Rotate the flange with 180 degrees to access the opposite screw hole and then refit the screw.                        | Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)<br><br>xx1500001392 |

*Continues on next page*

## 2 Installation and commissioning

### 2.4.3 Mounting the gripper

*Continued*

|   | Action   | Note   |
|---|--|--|
| 7 | Rotate the flange with 90 degrees to access the last screw hole and then refit the screw.      | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001393</p> |
| 8 | Turn on the power and air supply to the gripper and then perform commissioning on the gripper. |  |



#### 2.4.4 Mounting the fingers

---

##### General

A pair of getting-started fingers are provided together with the gripper for demo and test purposes. These fingers should be replaced with fingers designed for the actual application by the system integrator and must be included in the final risk assessment done by the system integrator.

*Continues on next page*

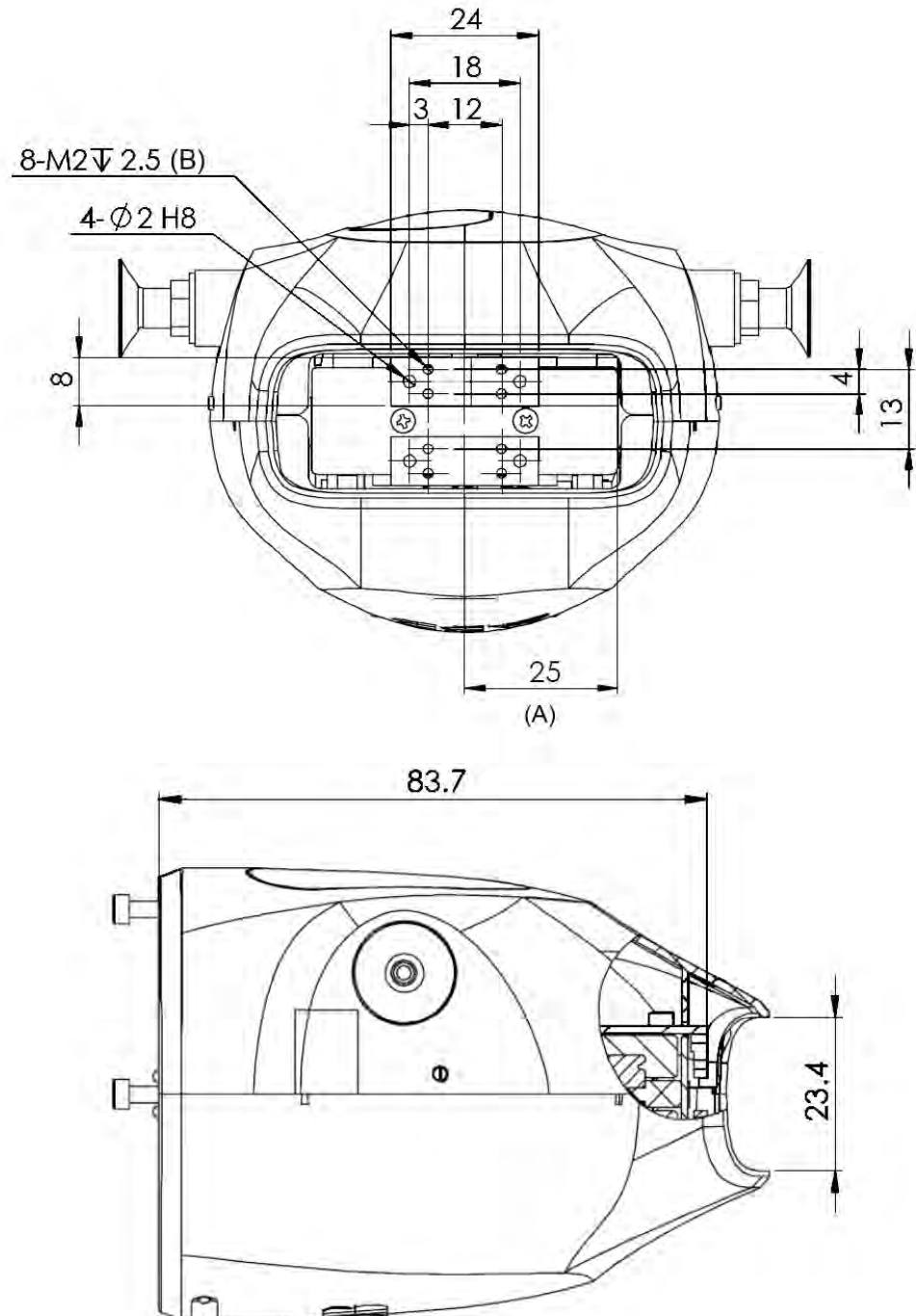
## 2 Installation and commissioning

### 2.4.4 Mounting the fingers

*Continued*

#### Hole configuration, finger flange

The following figures show the hole configuration and main dimensions of the finger flanges.



xx1500000794

| Pos | Description                          |
|-----|--------------------------------------|
| A   | Position of the maximum displacement |
| B   | Maximum hole depth                   |

#### 2.4.5 Mounting tools to the vacuum module

---

##### General

The vacuum module is delivered with a first set of suction cups and filters for demo and test purposes. Application-specific suction tools should be designed and chosen by the system integrator. Air filters are required in the suction tools to ensure the long-term performance of the vacuum module. If the vacuum function is not required, passive assembly tools, such as press tools, can also be mounted to the suction tool interface. Any tools mounted to the gripper must be included in the final risk assessment by the system integrator.

*Continues on next page*

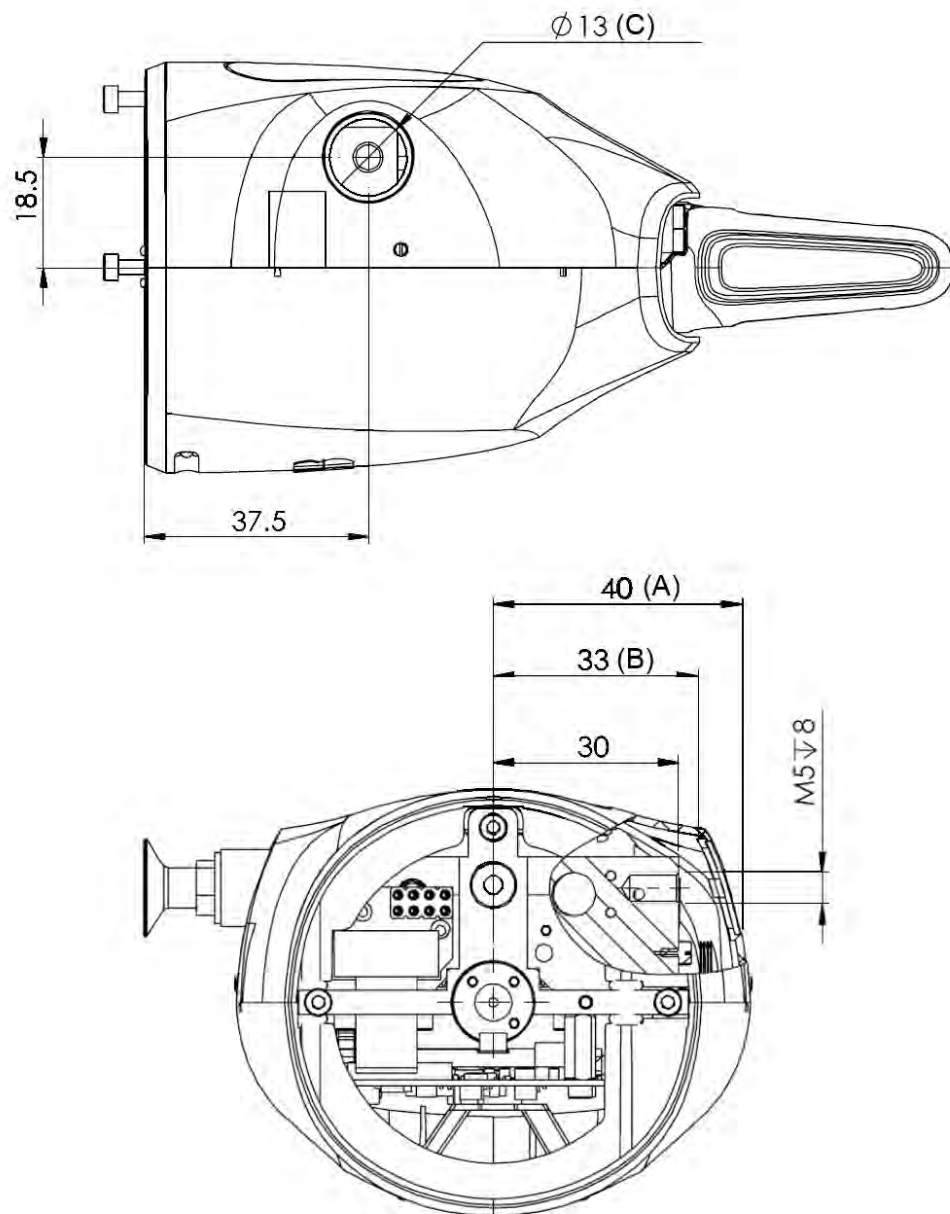
## 2 Installation and commissioning

### 2.4.5 Mounting tools to the vacuum module

*Continued*

#### Hole configuration, vacuum tools

The following figure shows the hole configuration and tool interface of the vacuum module.



xx1500000795

| Pos | Description                                       |
|-----|---|
| A   | Length from the center to the outer shell surface |
| B   | Length from the center to the inner shell surface |
| C   | Shell hole depth                                  |

## 2.5 IRB 14000 gripper FlexPendant application

### Overview

The following requirements must be met for the gripper configuration.

| Item      | Note   |
|-----------|--|
| Hardware  | The gripper option must be chosen.   |
| RobotWare | <ul style="list-style-type: none"><li>• RobotWare 6.01 or later</li><li>• SmartGripper add-in</li></ul> SmartGripper add-in is a RobotWare option for ABB smart grippers. After the add-in installation, all files related to ABB smart grippers will be installed automatically, such as configuration files, RAPID driver and FlexPendant application. |

*Continues on next page*

## 2 Installation and commissioning

---

### 2.5.1 Installing IRB 14000 gripper FlexPendant application

### 2.5.1 Installing IRB 14000 gripper FlexPendant application

---

#### Installation procedure

- 1 Install the SmartGripper add-in from the **RobotStudio Add-Ins** ribbon tab. For details about how to install an add-in, see *Application manual - RobotWare Add-Ins* and *Operating manual - RobotStudio*.
- 2 During the creating or modification of a robot system using the installation manager, select **SmartGripper Add-In** in the **Select Product** dialog box displayed after clicking **Add** in the **Products** page, and then select the SmartGripper add-in license in the **Licenses** page. In the **Options** page, make sure that the options *617-1 FlexPendant Interface*, *709-1 DeviceNet Master/Slave*, and *841-1 Ethernet/IP Scanner/Adapter* are selected.
- 3 Install the robot system and restart the controller.  
The **SmartGripper** icon is displayed in the ABB main menu on the FlexPendant.

### 2.5.2 Updating IRB 14000 gripper FlexPendant application

---

#### Updating procedure

- 1 Install the new SmartGripper add-in from the **RobotStudio Add-Ins** ribbon tab. For details about how to install an add-in, see *Application manual - RobotWare Add-Ins*.
- 2 Open the installation manager in RobotStudio, select the required system to update the SmartGripper add-in, and then click **Next** to proceed to the **Products** page.
- 3 Replace the old add-in with the new one.
- 4 Install the robot system and restart the controller.

The **SmartGripper** icon is displayed in the ABB main menu on the FlexPendant.

## 2 Installation and commissioning

### 2.5.3 IRB 14000 gripper FlexPendant application GUI

#### 2.5.3 IRB 14000 gripper FlexPendant application GUI

##### Main page

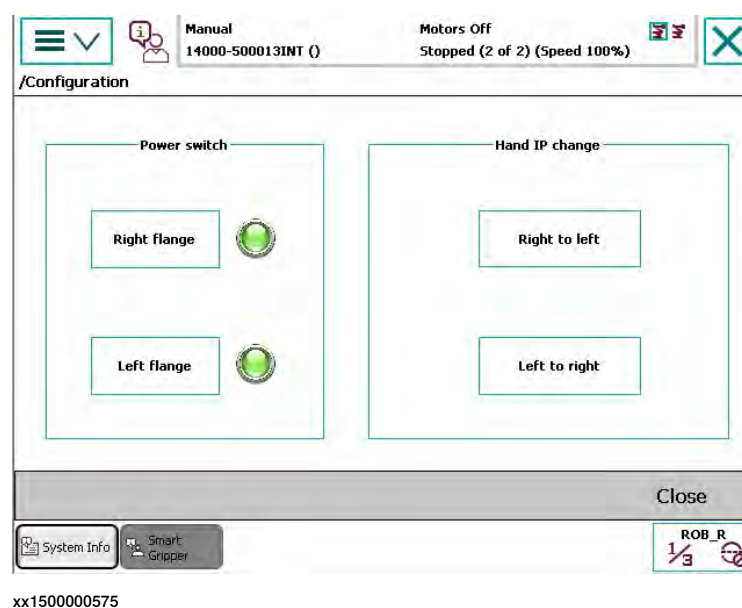
The following figure shows the main page of IRB 14000 gripper FlexPendant application, which is a navigation page with the UI version displayed at the lower right corner.



This page is showed after starting the FlexPendant application and closing the subpages. If a gripper is connected to the robot control unit, the corresponding **Right Hand** or **Left Hand** button will be enabled.

##### Configuration page

The following figure shows the configuration page for the IRB 14000 gripper.



*Continues on next page*

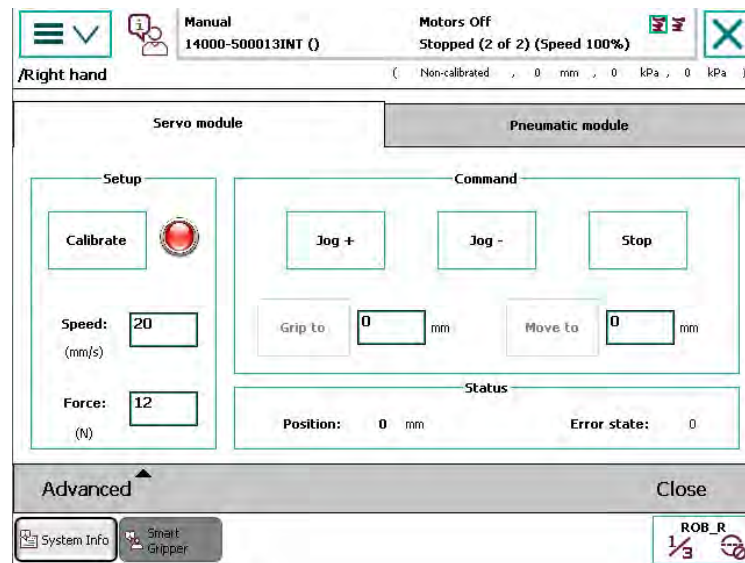


In the configuration page, you can turn on or off the flange power and set up Left and Right identity of grippers.

If the flange power is on, the corresponding status led is green, otherwise, it is red. The IRB 14000 gripper FlexPendant application uses IP addresses to distinguish the left gripper and right gripper. If a button is enabled, the corresponding gripper can successfully communicate with the robot control unit and Left and Right identity can be set up. See [Software commissioning on page 51](#).

#### Servo module tab

The following figure shows the **Servo module** tab in the hand page, which provides operations related to gripper motion.



xx1500000576

Three function groups are available on the **Servo module** tab page: **Setup**, **Command**, and **Status**.

| Group   | Parameter                | Description  |
|---------|--------------------------|--|
| Setup   | Calibrate                | Calibrates the gripper at the current position.  |
|         | Speed                    | Sets the movement speed of fingers on the gripper.   |
|         | Force                    | Sets the gripping force of fingers on the gripper.   |
| Command | Jog/Stop/Grip to/Move to | If the gripper is not calibrated, only the functions <b>Jog</b> and <b>Stop</b> can be used, and the functions <b>Grip to</b> and <b>Move to</b> are disabled. |
| Status  | Position                 | Indicates the current position of the gripper.   |
|         | Error state              | Indicates the state of the gripper. For details about the gripper states, see <a href="#">Returned value on page 136</a> .                                     |



#### Note

Tap **Advanced** > **About hand** to get the firmware version of the gripper.

*Continues on next page*

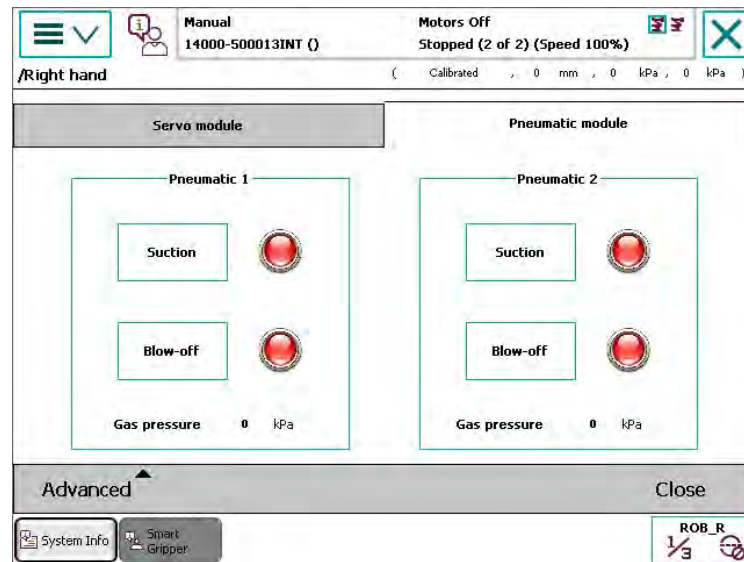
## 2 Installation and commissioning

### 2.5.3 IRB 14000 gripper FlexPendant application GUI

Continued

#### Pneumatic module tab

The following figure shows the **Pneumatic module** tab in the hand page, which is used for instructing the built-in valves to finish vacuum-sucking and blow-off operations.



xx1500000577

Two pneumatic block parts are available for different variants of the gripper. The status button of a specific operation that is activated is green. Suction and blow-off functions are exclusive to each other. That is, if one function is turned on, the other will be turned off.

## 2.6 Commissioning

### 2.6.1 Software commissioning

#### Left and right gripper identity

When installing grippers for the first time or changing grippers on a robot, the Left and Right identity (chirality) has to be set up. The chirality is controlled by different IP addresses. For Right and Left, these are 192.168.125.30 and 192.168.125.40, respectively. These are the only possible IP addresses for a gripper.

The default IP address for a gripper is 192.168.125.30. That is, grippers are delivered to users as Right grippers.

#### Chirality setting procedure

|   | Action   | Note   |
|---|--|--|
| 1 | Shut off the power to the Left flange using the FlexPendant Gripper interface.   | See <a href="#">IRB 14000 gripper FlexPendant application on page 45</a> . |
| 2 | Turn on the power to the Right flange, and verify that the LED on the Right gripper is On.   |  |
| 3 | Verify that the gripper on the Right flange is set up as the Right gripper. <ul style="list-style-type: none"> <li>If yes, proceed to step 5.</li> <li>If no, switch the IP address of the gripper using the FlexPendant Gripper interface.</li> </ul> |  |
| 4 | Reboot the gripper by shutting power off and then on.  |  |
| 5 | Shut off the power to the Right flange using the FlexPendant gripper interface.  | See <a href="#">IRB 14000 gripper FlexPendant application on page 45</a> . |
| 6 | Turn on the power to the Left flange, and verify that the LED on the Left gripper is On.   |  |
| 7 | Verify that the gripper on the Left flange is set up as the Left gripper. <ul style="list-style-type: none"> <li>If yes, the setting ends.</li> <li>If no, switch the IP address of the gripper using the FlexPendant Gripper interface.</li> </ul>    |  |
| 8 | Reboot the gripper by shutting power off and then on.  |  |

## 2 Installation and commissioning

### 2.6.2 Firmware update

### 2.6.2 Firmware update

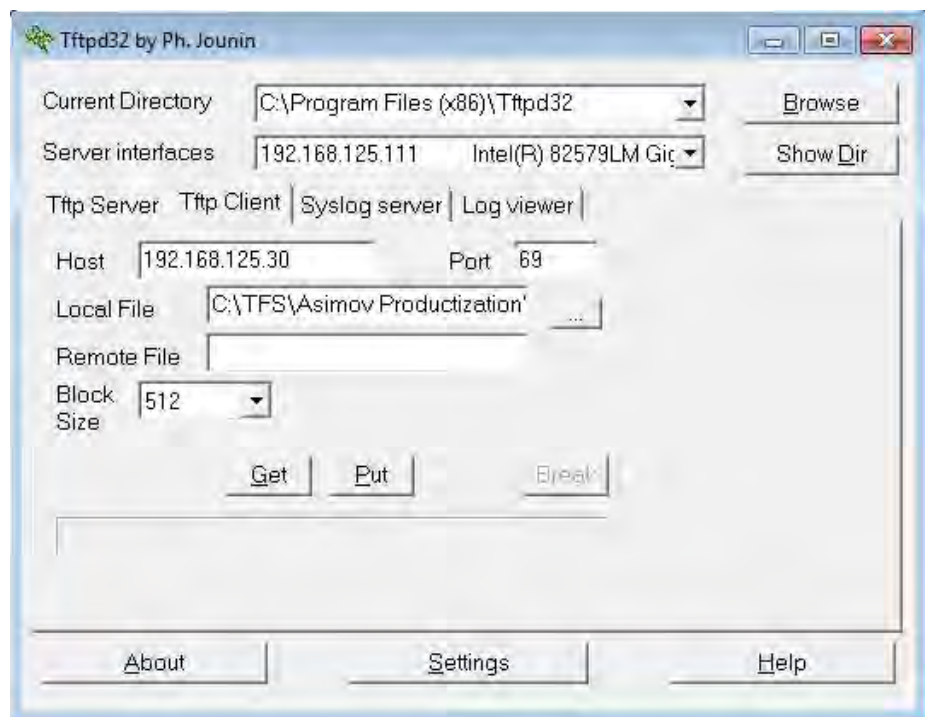
#### Prerequisites

- PC with a network adapter  
The firewall of the PC must be shut down.
- Tftpd client  
Tftpd32 developed by Philippe JOUNIN is recommended. For details about **Tftpd32**, visit <http://tftpd32.jounin.net/>.
- Image binary file  
Obtain the file from ABB Robotics.

#### Update procedure

Use this procedure to update the firmware for the gripper:

- 1 Connect the PC to the Service port of the robot controller.  
Ensure that the IP address of the PC is obtained automatically or within the same subnet (192.168.125.xxx) with robot controller.
- 2 Open the **Tftpd32** program and click **Tftp Client**. Then, configure the parameters shown in the following figure.



xx1500000629

- The value of the **Server interfaces** parameter must be the IP address of the network adapter that is used to connect the PC with the robot.
- The value of the **Host** parameter must be set to the IP address of the target gripper.  
192.168.125.30 is the default address for the Right gripper and 192.168.125.40 is for the left one.

*Continues on next page*

- The value of the **Port** parameter must be set to **69**.
- In the **Local File** text box, select the image stored on the PC with which the target gripper is to be upgraded.
- The value of the **Block Size** parameter must be set to **512**.

3 Power on the target gripper again.

4 If the network LED on the target gripper begins blinking, click the **Put** button on the **Tftp Client** tab.

There are 8 seconds to click the **Put** button before the gripper is booted with the current firmware.

5 Close the **Tftpd32** program after the transmission is completed.

The gripper is automatically booted with the firmware in the new version. Then, the firmware version of the gripper can be checked using the ABB Smart Gripper add-in.

## 2 Installation and commissioning

### 2.6.3 System commissioning

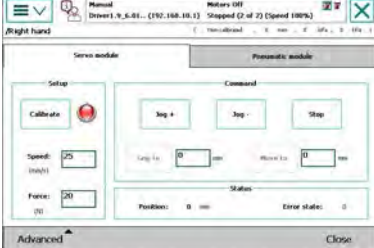

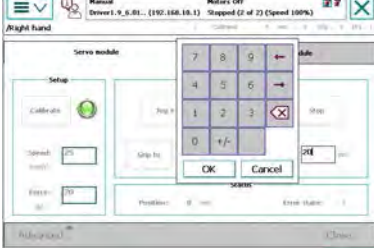
### 2.6.3 System commissioning

#### Servo module

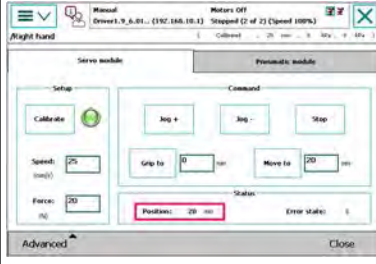
##### Prerequisites

- The gripper has been installed onto the robot arm correctly.
- The Smart Gripper add-in has been installed correctly.
- The gripper has been powered on and the communication is established.

##### Procedure

|   | Action   | Note  |
|---|--|---|
| 1 | Open Smart Gripper and choose the gripper to be tested.  | See <a href="#">IRB 14000 gripper FlexPendant application on page 45</a> .<br><br>xx1500000833 |
| 2 | On the <b>Servo module</b> tab, click the <b>Jog -</b> button until the two fingers of the gripper are in direct contact with each other, which is the zero position used for calibration. |   |
| 3 | Click the <b>Calibrate</b> button to perform the calibration.<br>The LED on the right of the <b>Calibrate</b> button is lightened.   | <br>xx1500000834   |
| 4 | Enter <b>20</b> in the text box next to the <b>Move to</b> button and then click the button.<br>The gripper moves to the position 20 mm far.   | <br>xx1500000835   |

Continues on next page

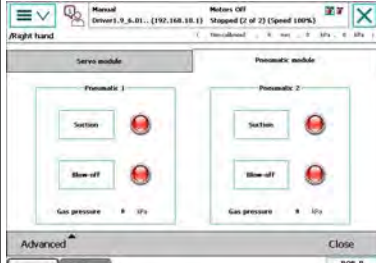
|   | Action   | Note  |
|---|--|---|
| 5 | Check the current position of the gripper, which is shown in <b>Position</b> of the <b>Status</b> area.<br>The value is 20 mm. | <br>xx1500000836 |
| 6 | The gripper works properly if all the preceding actions complete normally.   |   |

## Vacuum module

### Prerequisites

- A gripper with at least one vacuum module has been installed onto the robot arm correctly.
- Suction tools including the suction cup and filter have been installed correctly.
- The Smart Gripper add-in has been installed correctly.
- The gripper has been powered on and the communication is established.
- A minimum of 4-bar air pressure has been supplied to the AIR interfaces on the left side panel of the IRB 14000 controller.
- A test object with a smooth surface has been prepared.

### Procedure

|   | Action   | Note  |
|---|--|---|
| 1 | Open Smart Gripper and choose the gripper to be tested.  | See <a href="#">IRB 14000 gripper FlexPendant application on page 45</a> .                            |
| 2 | Click <b>Pneumatic module</b> to enter the <b>Pneumatic module</b> tab for commissioning the vacuum module.<br><br>If any of <b>Pneumatic 1</b> or <b>Pneumatic 2</b> is available, the value of <b>Gas pressure</b> should be about 102 KPa. If the value is 0 KPa, no such vacuum module exists or the vacuum sensor of the vacuum module is broken. | <br>xx1500000837 |
| 3 | Check the air supply and test object to ensure that the air pressure to the AIR interfaces on the left side panel of the IRB 14000 controller is proper and the test object is in the proper position for the test.  |   |
| 4 | Click the <b>Suction</b> button.<br>The LED next to the button is lightened.   |   |
| 5 | Verify that the object is picked up successfully.<br>If yes, the value of <b>Gas pressure</b> should be less than 60 kPa.  |   |

*Continues on next page*

## 2 Installation and commissioning

---

### 2.6.3 System commissioning

*Continued*

|   | Action   | Note |
|---|--|------|
| 6 | The vacuum module works properly if all the preceding actions complete normally. |      |

---

#### Vision module

##### Prerequisites

- A gripper with one vision module has been installed onto the robot arm correctly.
- The Smart Gripper add-in has been installed correctly.
- The IV option has been installed to use ABB Integrated Vision for testing the vision module.
- The gripper has been powered on and the communication is normally.
- A PC with the RobotStudio installed has been prepared.



##### Note

The Cognex In-Sight explorer can also be used for the commissioning of the vision module. In this case, a PC with the Cognex In-Sight software installed must be prepared.

##### Procedure

See *Application manual - Integrated Vision* for how to perform commissioning on the vision module of the gripper. Verify that:

- The communication between the robot controller/PC and the vision module of the gripper is established.
- The IP address configuration of the vision module is correct. Users can select any available IP address on the subnet 192.168.125.xxx or use the DHCP.
- The vision module can take pictures normally using RobotStudio or Cognex In-Sight.



## 3 Maintenance

### 3.1 Inspection activities

---

#### Inspecting the gripper

Perform general visual system inspection regularly before starting an operation.  
Parts that need to be visually inspected with a regular interval are:

| Part                 | Verify that...  |
|----------------------|---|
| Whole gripper        | <ul style="list-style-type: none"><li>• The gripper is not loose from the robot arm.</li><li>• The screws attaching the gripper to the arm flange remain in place and are tightened.</li></ul>  |
| Shell                | <ul style="list-style-type: none"><li>• The shell is not loose.</li><li>• No cracks or other mechanical damages in the shell.</li></ul>   |
| Finger               | <ul style="list-style-type: none"><li>• No finger is loose.</li><li>• The screws attaching the fingers to the finger flanges remain in place and are tightened.</li><li>• No cracks or mechanical damages are in the fingers.</li></ul> |
| Suction tools        | Suction cup(s) and filter(s) are properly fastened and has no mechanical damages.   |
| Camera window        | The window is clean and has no damages.   |
| LEDs and lightguides | The LEDs and lightguides are functional.  |

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## 4 Repair

### 4.1 Introduction

---

#### Structure of this chapter

This chapter describes all repair activities recommended for the IRB 14000 gripper. It is made up of separate procedures, each describing a specific repair activity. Each procedure contains all the information required to perform the activity, for example spare parts numbers, required special tools, and materials. The procedures are gathered in sections, divided according to the component location on the IRB 14000 gripper.

---

#### Required equipment

The details of the equipment required to perform a specific repair activity are listed in the respective procedures.

The details of equipment are also available in different lists in the chapter [Reference information on page 145](#).

---

#### Safety information

There are general safety information and specific safety information. The specific safety information describes the danger and safety risks while performing specific steps in a procedure. Make sure to read through the chapter [Safety on page 11](#) before commencing any service work.



#### Note

If the robot where the gripper shall be mounted is connected to power, always ensure that the robot is connected to protective earth before starting any installation work!

For more information, see *Product manual - IRB 14000*.

## 4 Repair

### 4.2 Replacing the filter and suction cup

### 4.2 Replacing the filter and suction cup

#### Location of the filter and suction cup

The filter and suction cup are located as shown in the figure.



xx1500000628

|   |             |
|---|-------------|
| A | Suction cup |
| B | Filter      |

#### Required tools and equipment

| Equipment        | Article number | Note   |
|------------------|----------------|--|
| Standard toolkit | -              | Content is defined in section <a href="#">Standard toolkit on page 148</a> . |

#### Required spare parts



| Spare part        | Article number | Note |
|-------------------|----------------|------|
| Vacuum filter     | 3HAC047854-001 |      |
| Vacuum rubber cup | 3HAC047927-001 |      |

*Continues on next page*



**Removing the filter and suction cup**

Use this procedure to remove the filter and suction cup.

**Removing the whole gripper**

|   | Action  | Note   |
|---|---|--|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |  |
| 2 | Rotate the arm tool flange on the axis 6 of the robot to make one of the three screw holes accessible, and then remove the screw.   | <br>xx1500001390 |
| 3 | Repeat the preceding step to remove the other two screws to detach the whole gripper from the arm tool flange.  |  |

**Removing the filter and suction cup**

|   | Action  | Note/Illustration  |
|---|---|--|
| 1 | Twist and remove the filter and suction cup.<br><br> <b>Note</b><br>The filter and suction cup are provided as a set and recommended to be replaced together. A built-in screw is mounted on the filter, which enables a simple removal of filter and suction cup by just twisting them. | <br>xx1400002624<br>A Suction cup<br>B Filter |

*Continues on next page*

## 4 Repair


### 4.2 Replacing the filter and suction cup

*Continued*


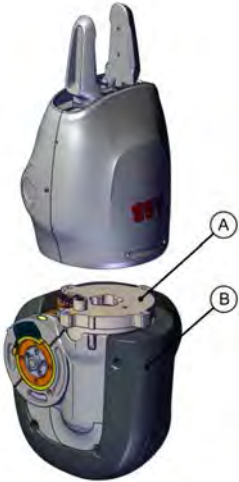
#### Refitting the filter and suction cup

Use this procedure to refit the filter and suction cup.

Refit the filter and suction cup

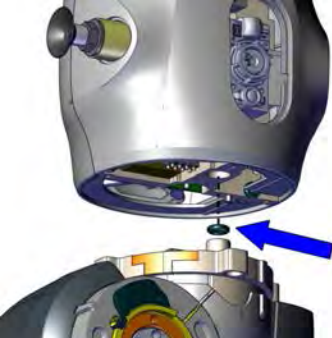


|   | Action   | Note/Illustration   |
|---|--|---|
| 1 | Refit the filter and suction cup by twisting them. | <p>Vacuum filter , 3HAC047854-001 Vacuum rubber cup , 3HAC047927-001</p>  <p>xx1400002624</p> <p>A Suction cup<br/>B Filter</p> |

#### Refitting the whole gripper

|   | Action  | Note   |
|---|---|--|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |  |
| 2 | Position the gripper to the arm tool flange on the axis 6 of the robot.   |  <p>xx1500001394</p> <p>A Arm tool flange<br/>B Axis 6 of the robot</p> |
| 3 | Use the guide pin and air hose hole to make the gripper align with the arm tool flange.   | For the positions of the guide pin and air hose hole, see <a href="#">Mounting flange on page 35</a> .   |

*Continues on next page*

### 4.2 Replacing the filter and suction cup *Continued*


|   | Action  | Note   |
|---|---|--|
| 4 | For the gripper with a vacuum module, check the O-ring in the air hose hole. Replace if damaged.                      | <p>O-ring 3x2: 3HAB3772-174 (1 pcs)</p>  <p>xx1500001625</p>          |
| 5 | Rotate the arm tool flange with the gripper to make one of the three screw holes accessible and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001391</p>  |
| 6 | Rotate the flange with 180 degrees to access the opposite screw hole and then refit the screw.                        | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001392</p> |

*Continues on next page*

## 4 Repair

### 4.2 Replacing the filter and suction cup

*Continued*

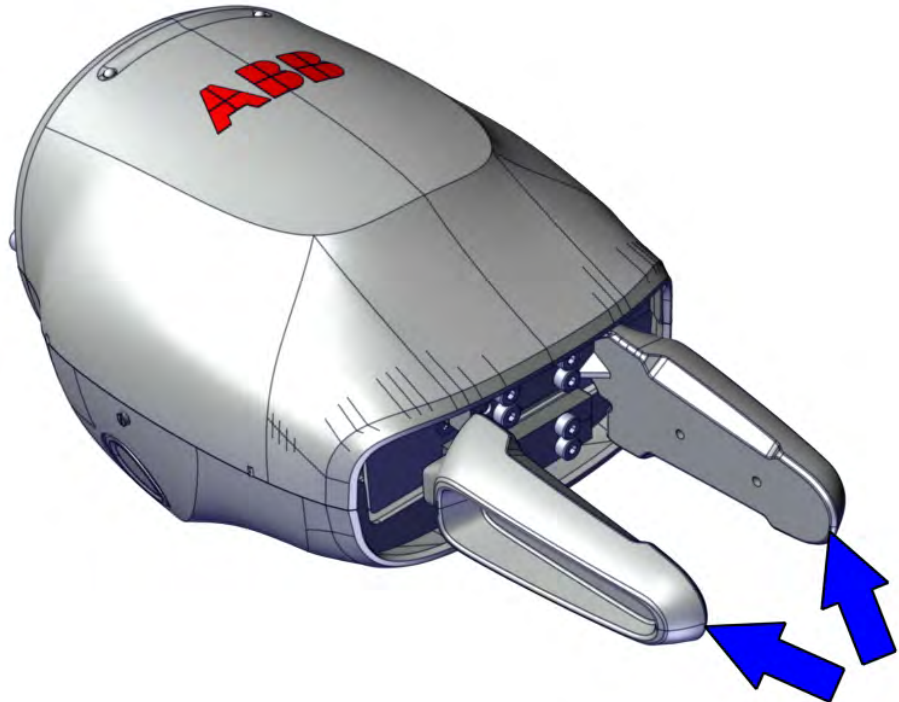
|   | Action   | Note   |
|---|--|--|
| 7 | Rotate the flange with 90 degrees to access the last screw hole and then refit the screw.      | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001393</p> |
| 8 | Turn on the power and air supply to the gripper and then perform commissioning on the gripper. |  |



## 4.3 Replacing the fingers

### Location of the fingers

The fingers are located as shown in the figure.



xx1400002616

### Required tools and equipment

| Equipment        | Article number | Note   |
|------------------|----------------|--|
| Standard toolkit | -              | Content is defined in section <a href="#">Standard toolkit on page 148</a> . |

### Required spare parts

| Spare part | Article number | Note  |
|------------|----------------|---|
| Fingers    | 3HAC052976-001 | Two getting-started fingers are delivered with the gripper. It is also possible to use customized fingers based on actual requirements. |

*Continues on next page*

## 4 Repair



### 4.3 Replacing the fingers

*Continued*

#### Removing the fingers

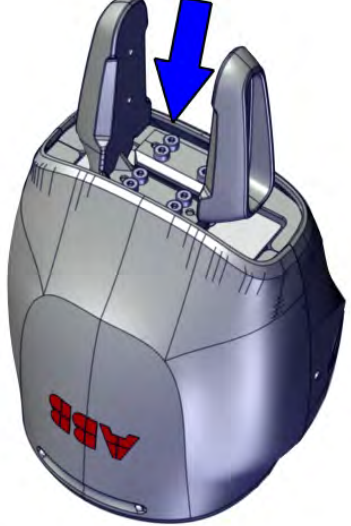

Use this procedure to remove the fingers.

#### Removing the whole gripper

|   | Action  | Note   |
|---|---|--|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |  |
| 2 | Rotate the arm tool flange on the axis 6 of the robot to make one of the three screw holes accessible, and then remove the screw.   | <br><br>xx1500001390 |
| 3 | Repeat the preceding step to remove the other two screws to detach the whole gripper from the arm tool flange.  |  |

*Continues on next page*

#### Removing the fingers

|   | Action   | Note/Illustration  |
|---|--|--|
| 1 | Remove the screws that hold the finger.                | <br>xx1400002617  |
| 2 | If two pins are used for positioning, remove the pins. | <br>xx1500000607 |
| 3 | Pull out the finger from the finger flange.            |  |

#### Refitting the fingers

Use this procedure to refit the fingers.

#### Refitting the fingers



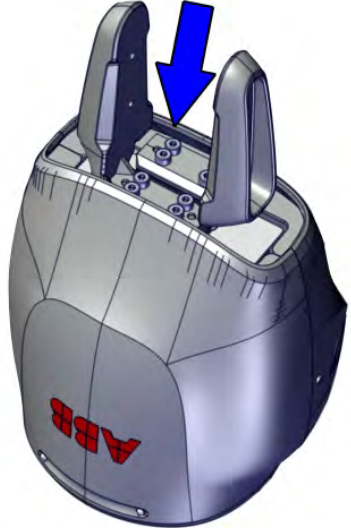
|   | Action                                   | Note/Illustration        |
|---|--|--------------------------|
| 1 | Place a new finger on the finger flange. | Fingers , 3HAC052976-001 |

*Continues on next page*


## 4 Repair

### 4.3 Replacing the fingers

Continued

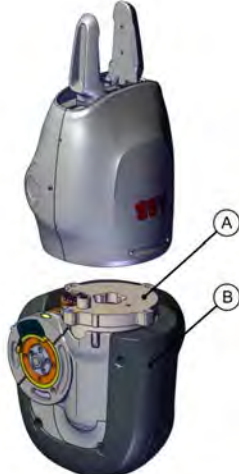
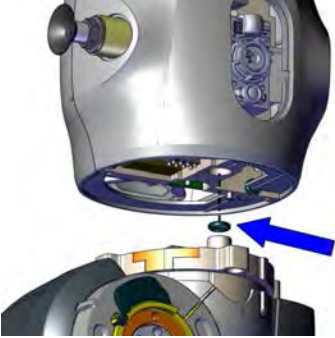

|   | Action   | Note/Illustration  |
|---|--|--|
| 2 | <p>For metal fingers, insert two pins for positioning.</p> <div data-bbox="461 387 520 443">  </div> <p><b>Note</b></p> <p>Pins can be designed based on actual requirements. For details about the hole configuration, see <a href="#">Hole configuration, mounting base on page 37</a>.</p> | <p>Pin (2 pcs for each finger) 2x6, h8 ISO 2338</p> <div data-bbox="1002 383 1362 689">  </div> <p>xx1500000607</p> |
| 3 | <p>Refit and tighten the screws.</p>   | <div data-bbox="1018 775 1369 1301">  </div> <p>xx1400002617</p>   |

#### Refitting the whole gripper

|   | Action  | Note |
|---|---|------|
| 1 | <div data-bbox="483 1507 542 1563">  </div> <p><b>CAUTION</b></p> <p>Make sure that all supplies for electrical power and air pressure are turned off.</p> |      |

Continues on next page

### 4.3 Replacing the fingers Continued



|   | Action  | Note   |
|---|---|--|
| 2 | Position the gripper to the arm tool flange on the axis 6 of the robot.   |  <p>xx1500001394</p> <p>A Arm tool flange<br/>B Axis 6 of the robot</p> |
| 3 | Use the guide pin and air hose hole to make the gripper align with the arm tool flange.                               | For the positions of the guide pin and air hose hole, see <a href="#">Mounting flange on page 35</a> .   |
| 4 | For the gripper with a vacuum module, check the O-ring in the air hose hole. Replace if damaged.                      | <p>O-ring 3x2: 3HAB3772-174 (1 pcs)</p>  <p>xx1500001625</p>          |
| 5 | Rotate the arm tool flange with the gripper to make one of the three screw holes accessible and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001391</p>   |

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## 4 Repair

### 4.3 Replacing the fingers

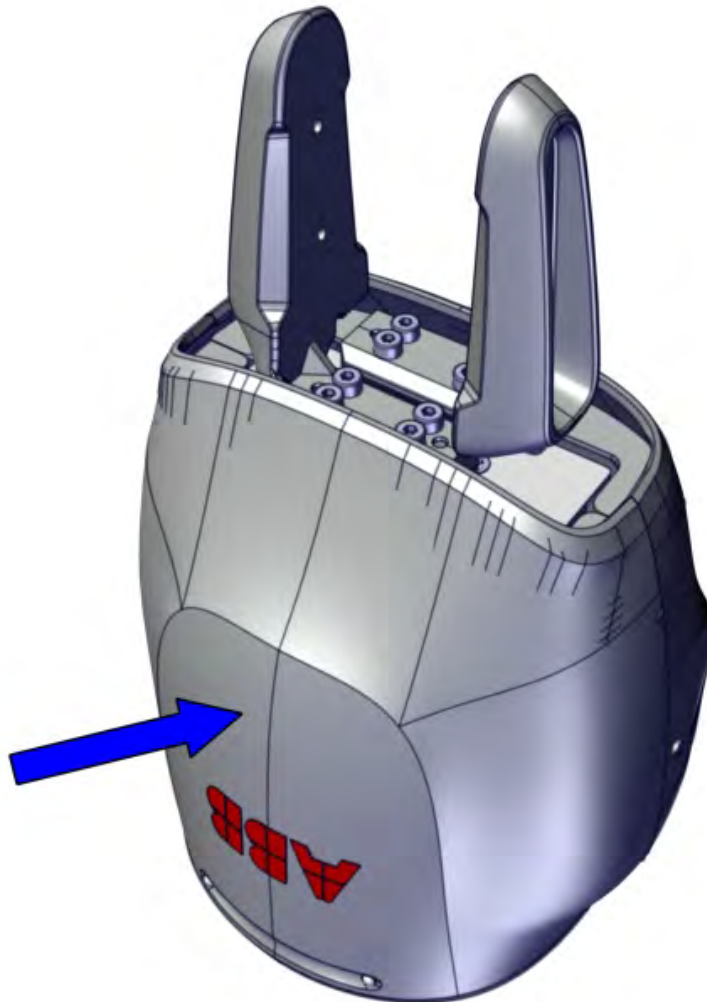
*Continued*

|   | Action   | Note  |
|---|--|---|
| 6 | Rotate the flange with 180 degrees to access the opposite screw hole and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001392</p>  |
| 7 | Rotate the flange with 90 degrees to access the last screw hole and then refit the screw.      | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001393</p> |
| 8 | Turn on the power and air supply to the gripper and then perform commissioning on the gripper. |   |

## 4.4 Replacing the shell

### Location of the shell

The shell is located as shown in the figure.



xx1500000638

### Required tools and equipment

| Equipment        | Article number | Note   |
|------------------|----------------|--|
| Standard toolkit | -              | Content is defined in section <a href="#">Standard toolkit on page 148</a> . |

### Required spare parts

| Spare part                          | Article number | Note  |
|-------------------------------------|----------------|---|
| Shell complete (with camera window) | 3HAC054986-001 | Used for the gripper with a camera. Use together with O-ring 1.8x1.8 , 3HAB3772-175 |

*Continues on next page*

## 4 Repair


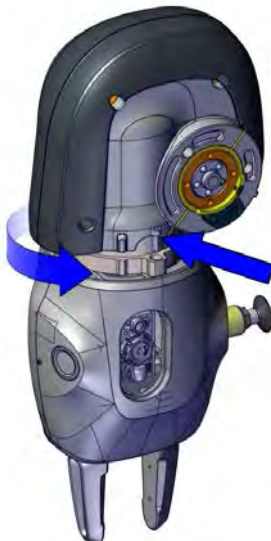
### 4.4 Replacing the shell

*Continued*

| Spare part                             | Article number | Note   |
|--|----------------|--|
| Shell complete (without camera window) | 3HAC054987-001 | Used for the gripper without a camera. Use together with O-ring 1.8x1.8 , 3HAB3772-175 |
| O-ring 1.8x1.8                         | 3HAB3772-175   |  |

#### Removing the shell



##### Removing the whole gripper

|   | Action  | Note   |
|---|---|--|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |  |
| 2 | Rotate the arm tool flange on the axis 6 of the robot to make one of the three screw holes accessible, and then remove the screw.   | <br>xx1500001390 |
| 3 | Repeat the preceding step to remove the other two screws to detach the whole gripper from the arm tool flange.  |  |

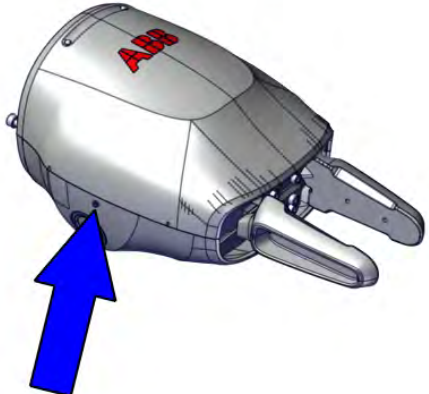
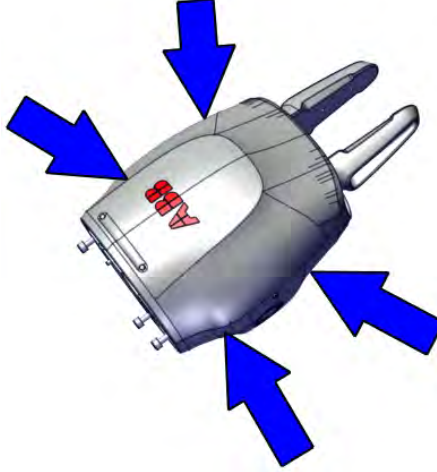
*Continues on next page*



#### Removing the filter and suction cup

| Action   | Note/Illustration   |
|--|---|
| <p>1 Twist and remove the filter and suction cup.</p> <p> <b>Note</b></p> <p>The filter and suction cup are provided as a set and recommended to be replaced together. A built-in screw is mounted on the filter, which enables a simple removal of filter and suction cup by just twisting them.</p> |  <p>xx1400002624</p> <p>A Suction cup<br/>B Filter</p> |

#### Removing the shell

| Action  | Note/Illustration  |
|---|--|
| <p>1 Remove the screws that fasten the shell.</p>   |  <p>xx1500000759</p>  |
| <p>2 Press the locations shown in the figure gently to detach the shell.</p> <p>The shell consists of two parts:</p> <ul style="list-style-type: none"> <li>• lower shell</li> <li>• upper shell</li> </ul> |  <p>xx1400002152</p> |

*Continues on next page*

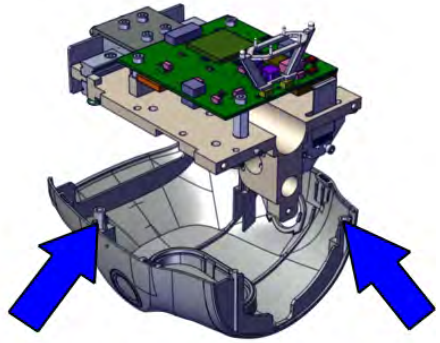
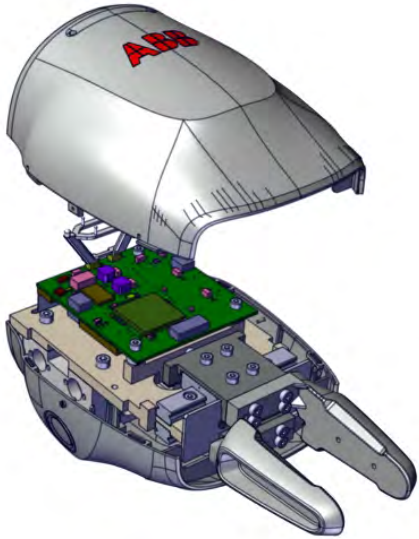
## 4 Repair

### 4.4 Replacing the shell

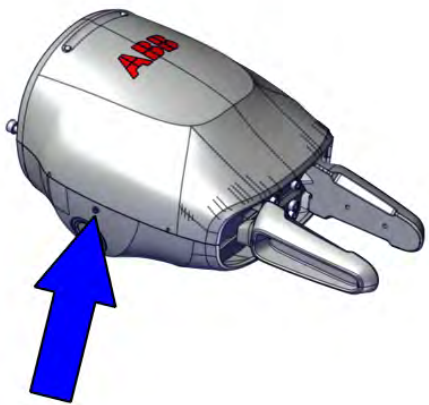
*Continued*

#### Refitting the shell


#### Refitting the shell

|   | Action   | Note/Illustration   |
|---|--|---|
| 1 | Put the lower shell to the base plate and insert the locating pins on the lower shell to the location holes on the base plate. | <p>Shell complete (with camera window), 3HAC054986-001</p> <p>Shell complete (without camera window), 3HAC054987-001</p>  <p>xx1400002155</p> |
| 2 | Put the upper shell to the base plate.   |  <p>xx1500000769</p>  |
| 3 | Press the lower shell and upper shell together.  |   |


*Continues on next page*

| Action                                  | Note/Illustration  |
|---|--|
| 4 Refit the screws to fasten the shell. | <p>Screw M1.2 (2 pcs)</p>  <p>xx1500000759</p> |

#### Refit the filter and suction cup

| Action   | Note/Illustration   |
|--|---|
| 1 Refit the filter and suction cup by twisting them. | <p>Vacuum filter , 3HAC047854-001 Vacuum rubber cup , 3HAC047927-001</p>  <p>xx1400002624</p> <p>A Suction cup<br/>B Filter</p> |

#### Refitting the whole gripper

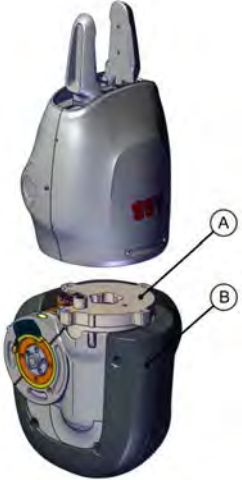
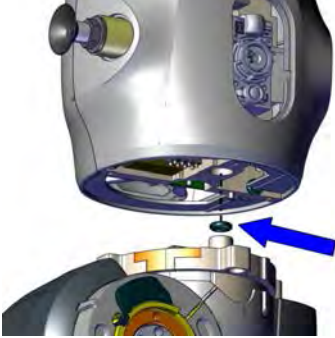

| Action  | Note |
|---|------|
| <p>1</p>  <p><b>CAUTION</b></p> <p>Make sure that all supplies for electrical power and air pressure are turned off.</p> |      |

Continues on next page



## 4 Repair

### 4.4 Replacing the shell

*Continued*

|   | Action  | Note   |
|---|---|--|
| 2 | Position the gripper to the arm tool flange on the axis 6 of the robot.   |  <p>xx1500001394</p> <p>A Arm tool flange<br/>B Axis 6 of the robot</p> |
| 3 | Use the guide pin and air hose hole to make the gripper align with the arm tool flange.                               | For the positions of the guide pin and air hose hole, see <a href="#">Mounting flange on page 35</a> .   |
| 4 | For the gripper with a vacuum module, check the O-ring in the air hose hole. Replace if damaged.                      | <p>O-ring 3x2: 3HAB3772-174 (1 pcs)</p>  <p>xx1500001625</p>          |
| 5 | Rotate the arm tool flange with the gripper to make one of the three screw holes accessible and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001391</p>   |

*Continues on next page*

|   | Action   | Note  |
|---|--|---|
| 6 | Rotate the flange with 180 degrees to access the opposite screw hole and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001392</p>  |
| 7 | Rotate the flange with 90 degrees to access the last screw hole and then refit the screw.      | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001393</p> |
| 8 | Turn on the power and air supply to the gripper and then perform commissioning on the gripper. |   |

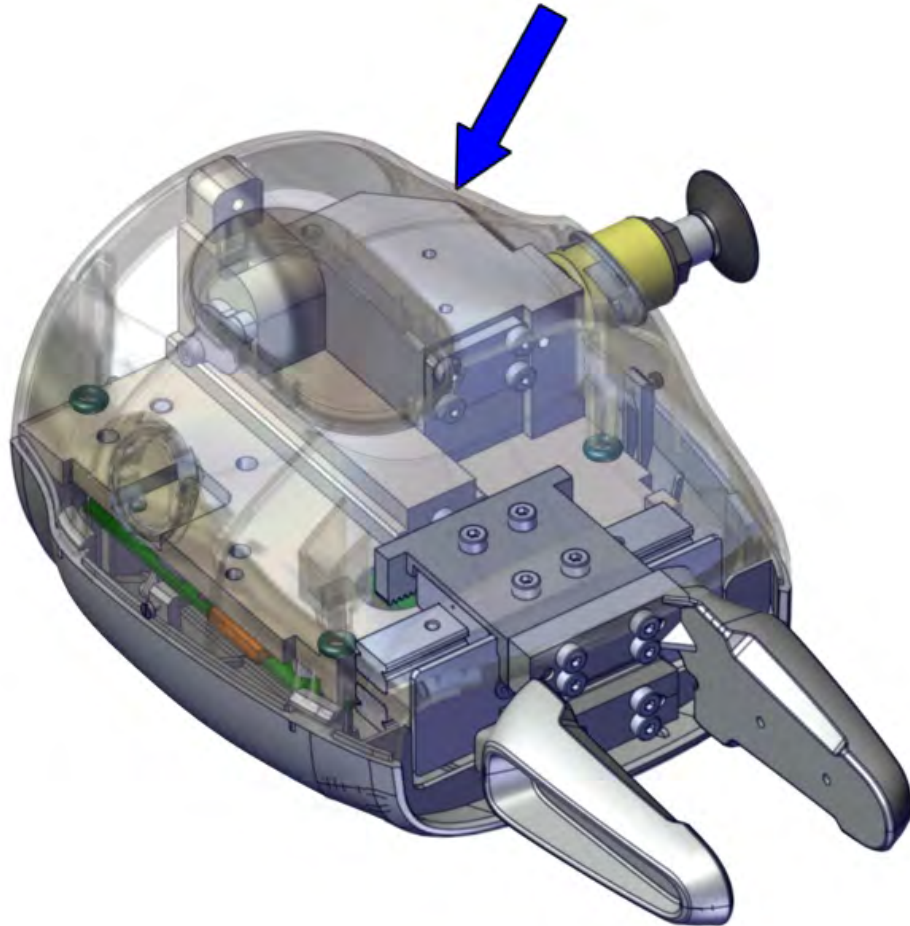
## 4 Repair

### 4.5 Replacing the pneumatic block

### 4.5 Replacing the pneumatic block

#### Location of the pneumatic block

The pneumatic block is located as shown in the figure.



xx1400002626

#### Required tools

| Equipment        | Article number | Note   |
|------------------|----------------|--|
| Standard toolkit | -              | Content is defined in section <a href="#">Standard toolkit on page 148</a> . |


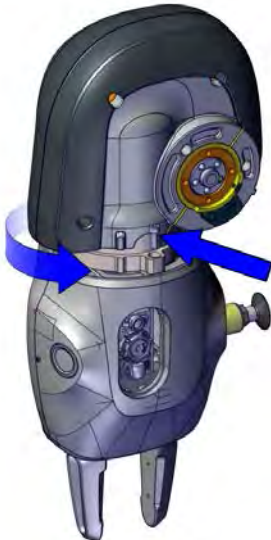
#### Required spare parts

| Spare part      | Article number | Note |
|-----------------|----------------|------|
| Pneumatic block | 3HAC054989-001 |      |
| Pneumatic block | 3HAC054990-001 |      |



*Continues on next page*

#### Removing the pneumatic block

##### Removing the whole gripper

|   | Action  | Note   |
|---|---|--|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |  |
| 2 | Rotate the arm tool flange on the axis 6 of the robot to make one of the three screw holes accessible, and then remove the screw.   | <br>xx1500001390 |
| 3 | Repeat the preceding step to remove the other two screws to detach the whole gripper from the arm tool flange.  |  |

##### Removing the filter and suction cup

|   | Action  | Note/Illustration  |
|---|---|--|
| 1 | Twist and remove the filter and suction cup.<br> <b>Note</b><br>The filter and suction cup are provided as a set and recommended to be replaced together. A built-in screw is mounted on the filter, which enables a simple removal of filter and suction cup by just twisting them. | <br>xx1400002624<br>A Suction cup<br>B Filter |

*Continues on next page*

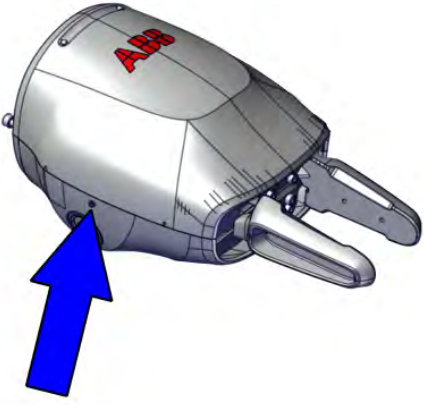
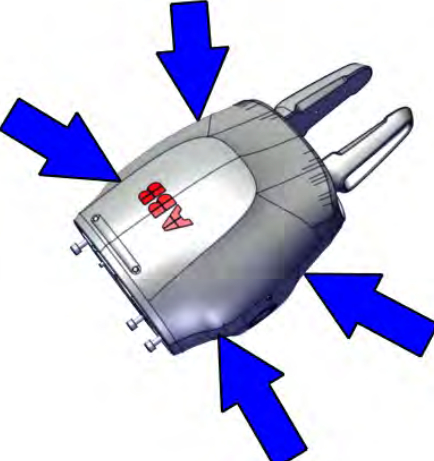


## 4 Repair

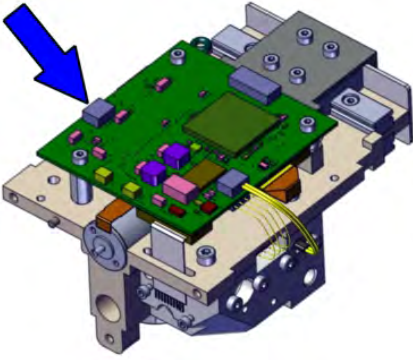
### 4.5 Replacing the pneumatic block

*Continued*

#### Removing the shell

|   | Action  | Note/Illustration   |
|---|---|---|
| 1 | Remove the screws that fasten the shell.  | <br>xx1500000759  |
| 2 | Press the locations shown in the figure gently to detach the shell.<br>The shell consists of two parts: <ul style="list-style-type: none"><li>• lower shell</li><li>• upper shell</li></ul> | <br>xx1400002152 |

#### Removing the pneumatic block

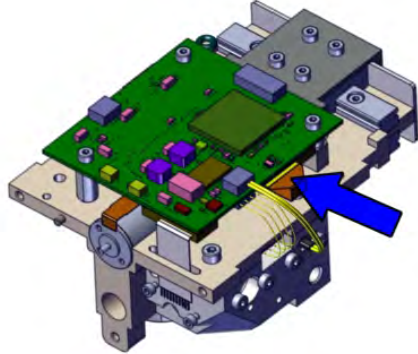
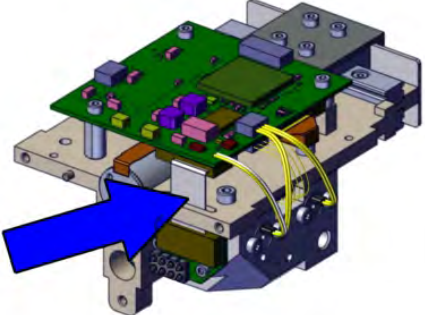
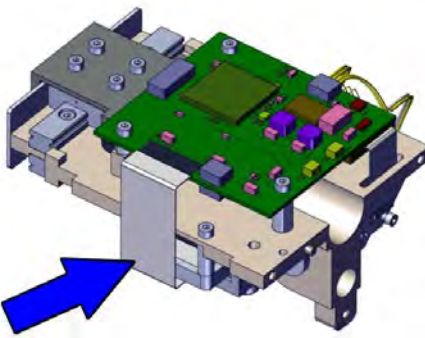
|   | Action  | Note/Illustration  |
|---|---|--|
| 1 | Disconnect the connectors from the vacuum sensor and valve. | <br>xx1400002618 |

*Continues on next page*



### 4.5 Replacing the pneumatic block

*Continued*

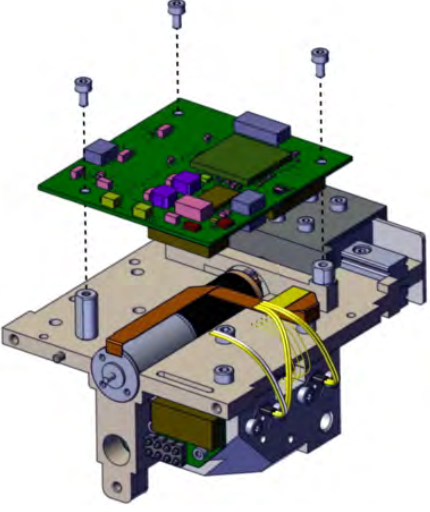
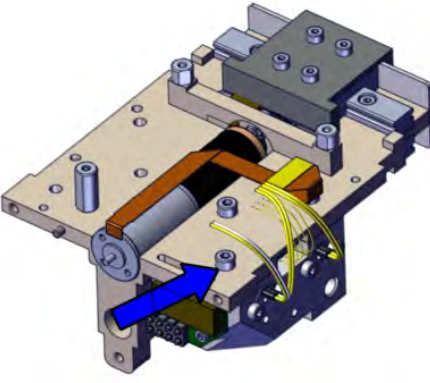
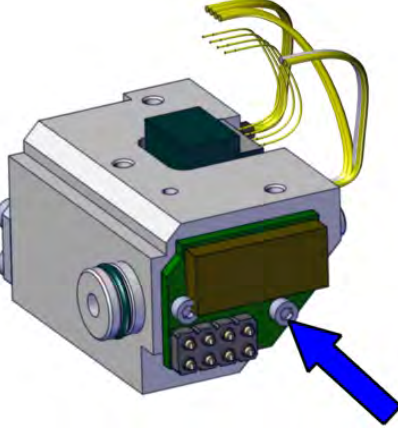
|   | Action   | Note/Illustration  |
|---|--|--|
| 2 | Disconnect the motor cable.  |  <p>xx1400002619</p>  |
| 3 | For the left pneumatic block, disconnect the flexible cable for connector board.         |  <p>xx1500000608</p>  |
| 4 | For the gripper with a camera, disconnect the flexible flat cable (FFC) from the camera. |  <p>xx1500000612</p> |

*Continues on next page*

## 4 Repair

### 4.5 Replacing the pneumatic block

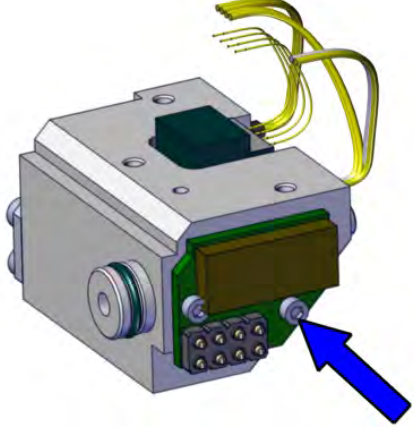
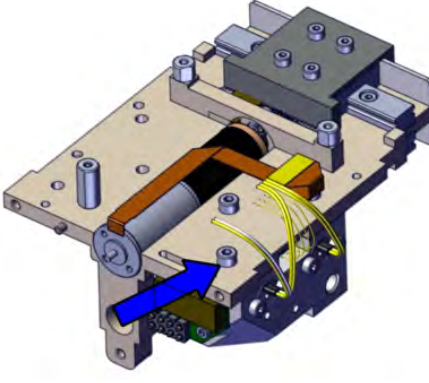
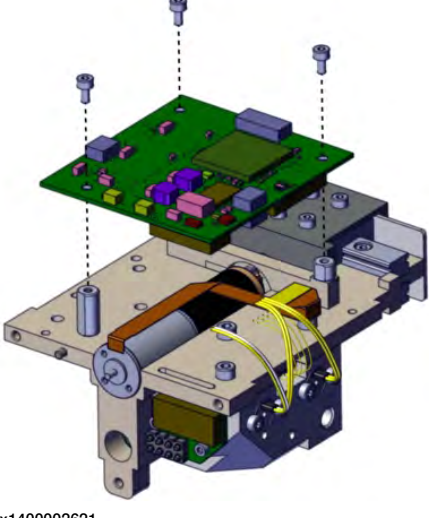
*Continued*

|   | Action   | Note/Illustration  |
|---|--|--|
| 5 | Remove the screws to detach the main PCB.                                      |  <p>xx1400002621</p>   |
| 6 | Remove the screws to detach the pneumatic block from the servo base.           |  <p>xx1500000610</p>  |
| 7 | For the left pneumatic block, remove the screws to remove the connector board. |  <p>xx1500000609</p> |

*Continues on next page*

#### Refitting the pneumatic block

#### Refitting the pneumatic block

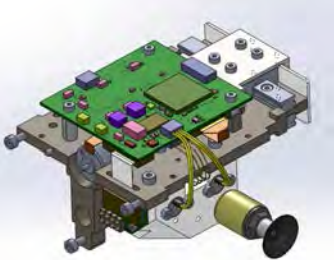
|   | Action   | Note/Illustration  |
|---|--|--|
| 1 | For the left pneumatic block, refit the connector board with screws. |  <p>xx1500000609</p>  |
| 2 | Refit the new pneumatic block to the servo base with screws.         | <p>Screw M2.5 (3 pcs)<br/>Pneumatic block, 3HAC054989-001<br/>Pneumatic block, 3HAC054990-001</p>  <p>xx1500000610</p> |
| 3 | Refit the main PCB.  |  <p>xx1400002621</p>   |

*Continues on next page*

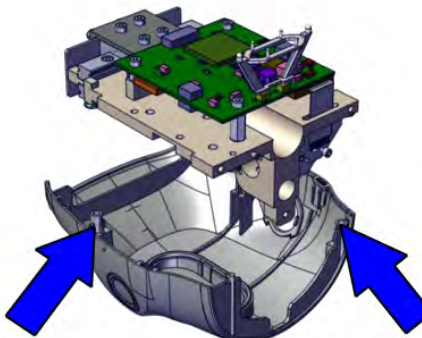
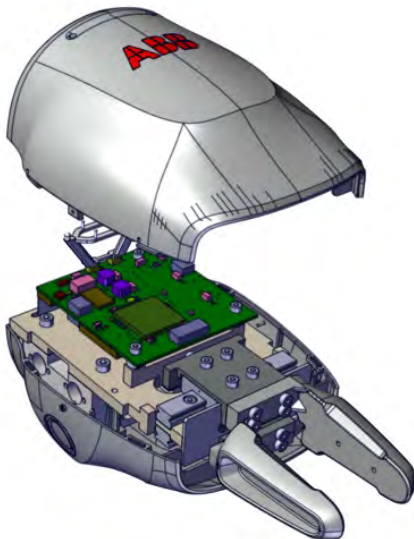
## 4 Repair

### 4.5 Replacing the pneumatic block

*Continued*

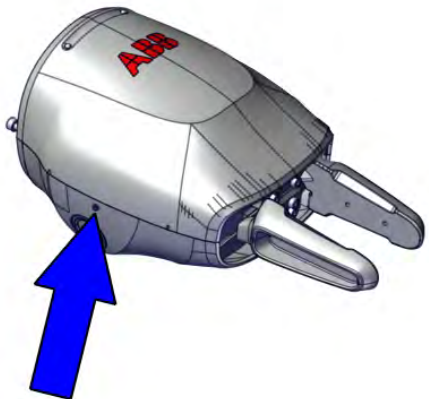
|   | Action  | Note/Illustration  |
|---|---|--|
| 4 | <b>Reconnect the connectors:</b> <ul style="list-style-type: none"><li>• Vacuum sensor and valve</li><li>• motor cable</li><li>• flexible cable for the pneumatic blocks connector board</li><li>• FFC for the camera</li></ul> | <br><br>xx1400002628 |

### Refitting the shell


|   | Action  | Note/Illustration  |
|---|---|--|
| 1 | <b>Put the lower shell to the base plate and insert the locating pins on the lower shell to the location holes on the base plate.</b> | <p>Shell complete (with camera window),<br/>3HAC054986-001</p> <p>Shell complete (without camera window),<br/>3HAC054987-001</p> <br><br>xx1400002155 |
| 2 | <b>Put the upper shell to the base plate.</b>   | <br><br>xx1500000769   |

*Continues on next page*


### 4.5 Replacing the pneumatic block *Continued*

|   | Action  | Note/Illustration  |
|---|---|--|
| 3 | Press the lower shell and upper shell together. |  |
| 4 | Refit the screws to fasten the shell.           | Screw M1.2 (2 pcs)<br><br>xx1500000759 |

#### Refit the filter and suction cup

|   | Action   | Note/Illustration  |
|---|--|--|
| 1 | Refit the filter and suction cup by twisting them. | Vacuum filter , 3HAC047854-001 Vacuum rubber cup , 3HAC047927-001<br><br>xx1400002624<br>A Suction cup<br>B Filter |

#### Refitting the whole gripper

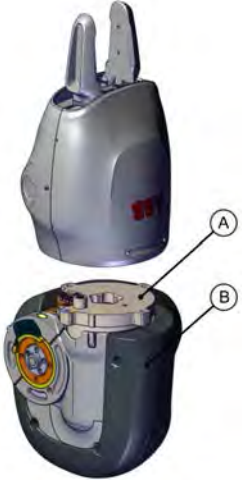
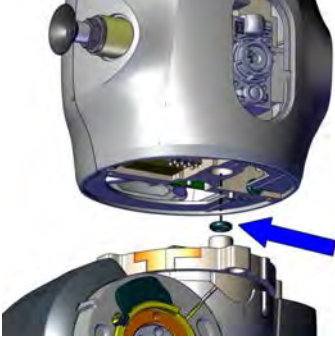

|   | Action  | Note |
|---|---|------|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |      |

*Continues on next page*

## 4 Repair



### 4.5 Replacing the pneumatic block

*Continued*

|   | Action  | Note   |
|---|---|--|
| 2 | Position the gripper to the arm tool flange on the axis 6 of the robot.   |  <p>xx1500001394</p> <p>A Arm tool flange<br/>B Axis 6 of the robot</p> |
| 3 | Use the guide pin and air hose hole to make the gripper align with the arm tool flange.                               | For the positions of the guide pin and air hose hole, see <a href="#">Mounting flange on page 35</a> .   |
| 4 | For the gripper with a vacuum module, check the O-ring in the air hose hole. Replace if damaged.                      | <p>O-ring 3x2: 3HAB3772-174 (1 pcs)</p>  <p>xx1500001625</p>          |
| 5 | Rotate the arm tool flange with the gripper to make one of the three screw holes accessible and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001391</p>   |

*Continues on next page*



|   | Action   | Note  |
|---|--|---|
| 6 | Rotate the flange with 180 degrees to access the opposite screw hole and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001392</p>  |
| 7 | Rotate the flange with 90 degrees to access the last screw hole and then refit the screw.      | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001393</p> |
| 8 | Turn on the power and air supply to the gripper and then perform commissioning on the gripper. |   |

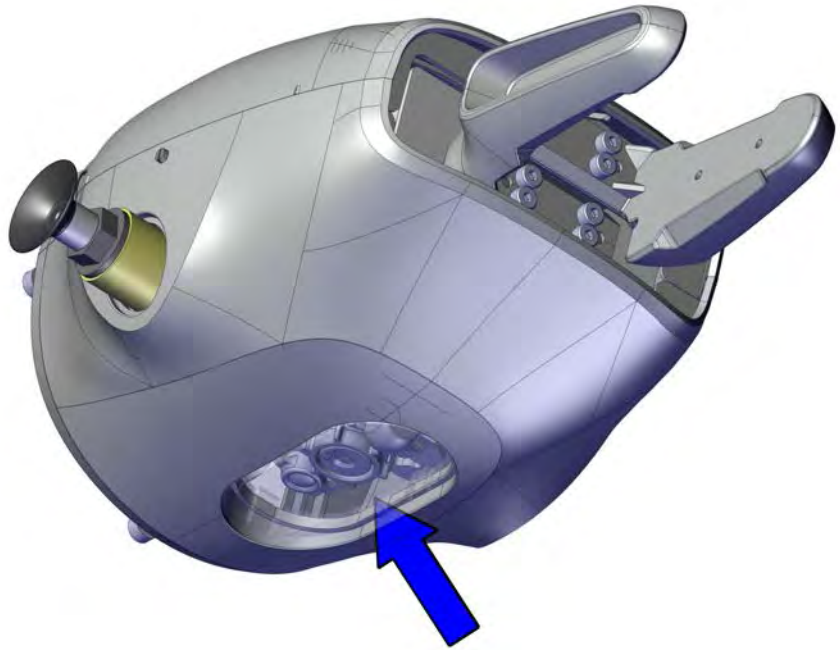
## 4 Repair

### 4.6 Replacing the camera

### 4.6 Replacing the camera

#### Location of the camera

The camera is located as shown in the figure.



xx1500000611

#### Required tools


| Equipment        | Article number | Note   |
|------------------|----------------|--|
| Standard toolkit | -              | Content is defined in section <a href="#">Standard toolkit on page 148</a> . |

#### Required spare parts

| Spare part | Article number | Note |
|------------|----------------|------|
| Camera AE3 | 3HAC051676-001 |      |


#### Removing the camera

##### Removing the whole gripper


|   | Action  | Note |
|---|---|------|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |      |

*Continues on next page*



|   | Action  | Note  |
|---|---|---|
| 2 | Rotate the arm tool flange on the axis 6 of the robot to make one of the three screw holes accessible, and then remove the screw. |  <p>xx1500001390</p> |
| 3 | Repeat the preceding step to remove the other two screws to detach the whole gripper from the arm tool flange.                    |   |

#### Removing the filter and suction cup

|   | Action   | Note/Illustration   |
|---|--|---|
| 1 | Twist and remove the filter and suction cup. <div data-bbox="491 1191 550 1249" data-label="Image"> </div> <b>Note</b><br>The filter and suction cup are provided as a set and recommended to be replaced together. A built-in screw is mounted on the filter, which enables a simple removal of filter and suction cup by just twisting them. |  <p>xx1400002624</p> <p>A Suction cup<br/>B Filter</p> |

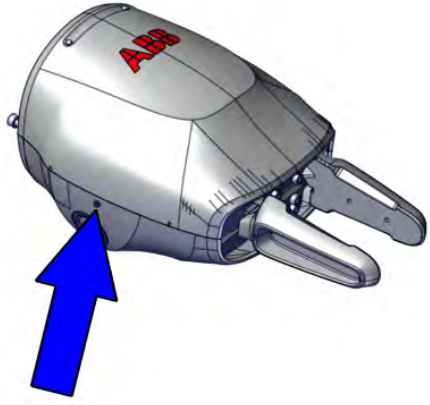
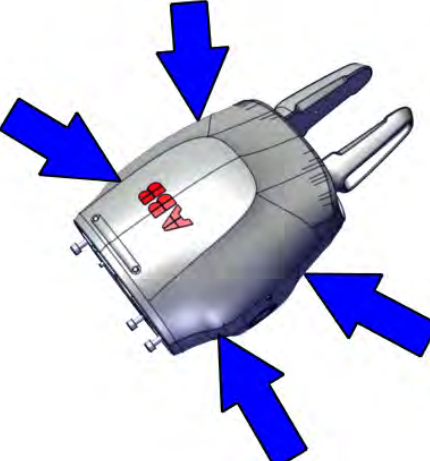
*Continues on next page*

## 4 Repair

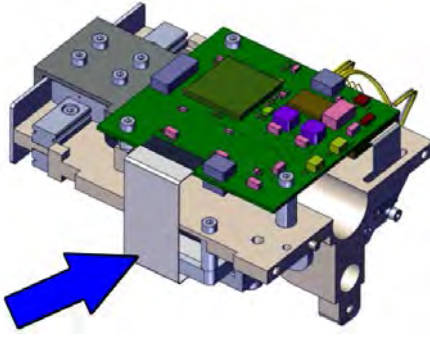
### 4.6 Replacing the camera

*Continued*

#### Removing the shell

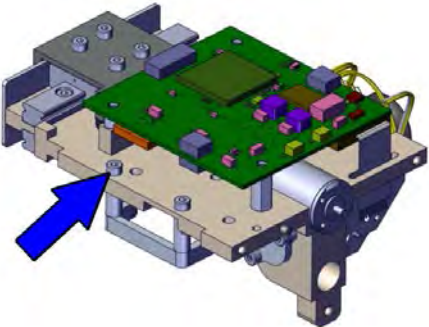
|   | Action  | Note/Illustration   |
|---|---|---|
| 1 | Remove the screws that fasten the shell.  | <br>xx1500000759  |
| 2 | Press the locations shown in the figure gently to detach the shell.<br>The shell consists of two parts: <ul style="list-style-type: none"><li>• lower shell</li><li>• upper shell</li></ul> | <br>xx1400002152 |

#### Removing the camera

|   | Action                              | Note   |
|---|-------------------------------------|--|
| 1 | Disconnect the FFC from the camera. | <br>xx1500000612 |

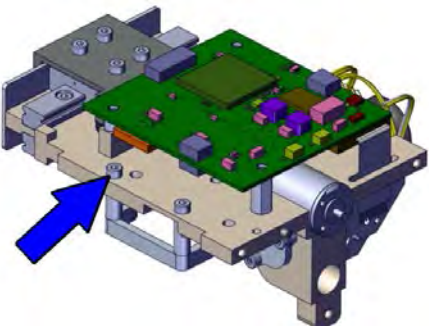
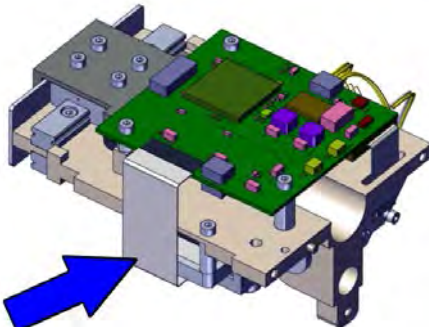
*Continues on next page*

### 4.6 Replacing the camera Continued

| Action  | Note   |
|---|--|
| 2 Remove the screws to detach the camera with the camera bracket from the servo base. | <br>xx1500000614 |

#### Refitting the camera

#### Refitting the camera

| Action  | Note/Illustration   |
|---|---|
| 1 Refit the camera with the camera bracket to the servo base. | Camera AE3, 3HAC051676-001<br>Screw, M2 (2 pcs) <br>xx1500000614 |
| 2 Connect the FFC to the camera.                              | <br>xx1500000612  |

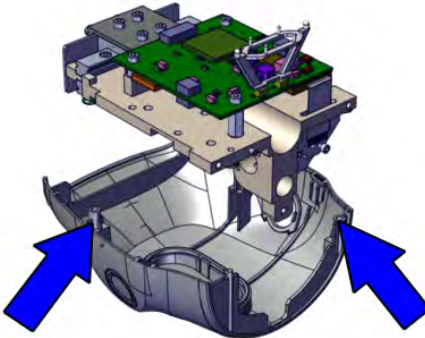
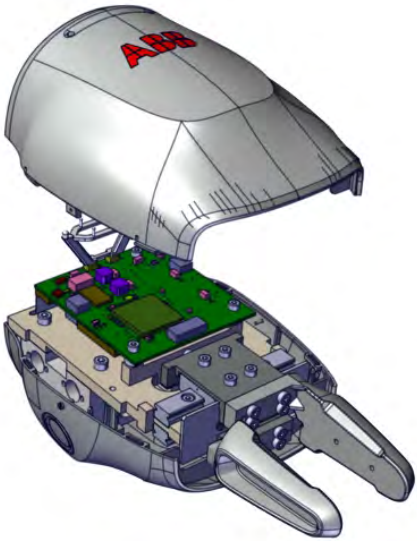
Continues on next page

## 4 Repair

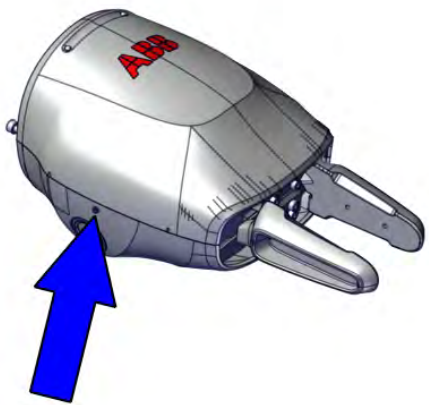
### 4.6 Replacing the camera

*Continued*


#### Refitting the shell

|   | Action   | Note/Illustration  |
|---|--|--|
| 1 | Put the lower shell to the base plate and insert the locating pins on the lower shell to the location holes on the base plate. | <p data-bbox="959 365 1407 479">Shell complete (with camera window), 3HAC054986-001<br/>Shell complete (without camera window), 3HAC054987-001</p>  <p data-bbox="959 920 1066 938">xx1400002155</p> |
| 2 | Put the upper shell to the base plate.   |  <p data-bbox="959 1565 1066 1583">xx1500000769</p>   |
| 3 | Press the lower shell and upper shell together.  |  |


*Continues on next page*

| Action                                  | Note/Illustration  |
|---|--|
| 4 Refit the screws to fasten the shell. | <p>Screw M1.2 (2 pcs)</p>  <p>xx1500000759</p> |

#### Refit the filter and suction cup

| Action   | Note/Illustration   |
|--|---|
| 1 Refit the filter and suction cup by twisting them. | <p>Vacuum filter , 3HAC047854-001 Vacuum rubber cup , 3HAC047927-001</p>  <p>xx1400002624</p> <p>A Suction cup<br/>B Filter</p> |

#### Refitting the whole gripper

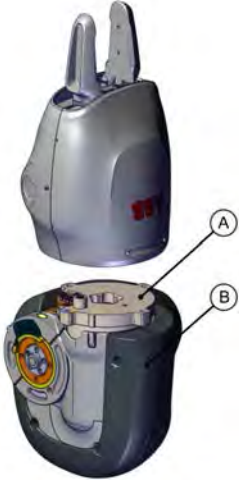
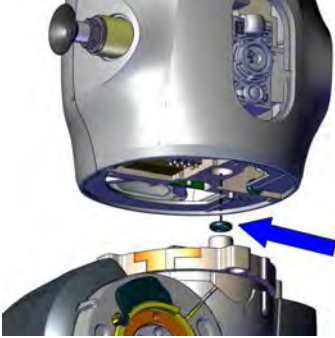

| Action  | Note |
|---|------|
| <p>1</p>  <p><b>CAUTION</b></p> <p>Make sure that all supplies for electrical power and air pressure are turned off.</p> |      |

*Continues on next page*



## 4 Repair

### 4.6 Replacing the camera

*Continued*

|   | Action  | Note   |
|---|---|--|
| 2 | Position the gripper to the arm tool flange on the axis 6 of the robot.   |  <p>xx1500001394</p> <p>A Arm tool flange<br/>B Axis 6 of the robot</p> |
| 3 | Use the guide pin and air hose hole to make the gripper align with the arm tool flange.                               | For the positions of the guide pin and air hose hole, see <a href="#">Mounting flange on page 35</a> .   |
| 4 | For the gripper with a vacuum module, check the O-ring in the air hose hole. Replace if damaged.                      | <p>O-ring 3x2: 3HAB3772-174 (1 pcs)</p>  <p>xx1500001625</p>          |
| 5 | Rotate the arm tool flange with the gripper to make one of the three screw holes accessible and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001391</p>   |

*Continues on next page*

|   | Action   | Note  |
|---|--|---|
| 6 | Rotate the flange with 180 degrees to access the opposite screw hole and then refit the screw. | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001392</p>  |
| 7 | Rotate the flange with 90 degrees to access the last screw hole and then refit the screw.      | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001393</p> |
| 8 | Turn on the power and air supply to the gripper and then perform commissioning on the gripper. |   |



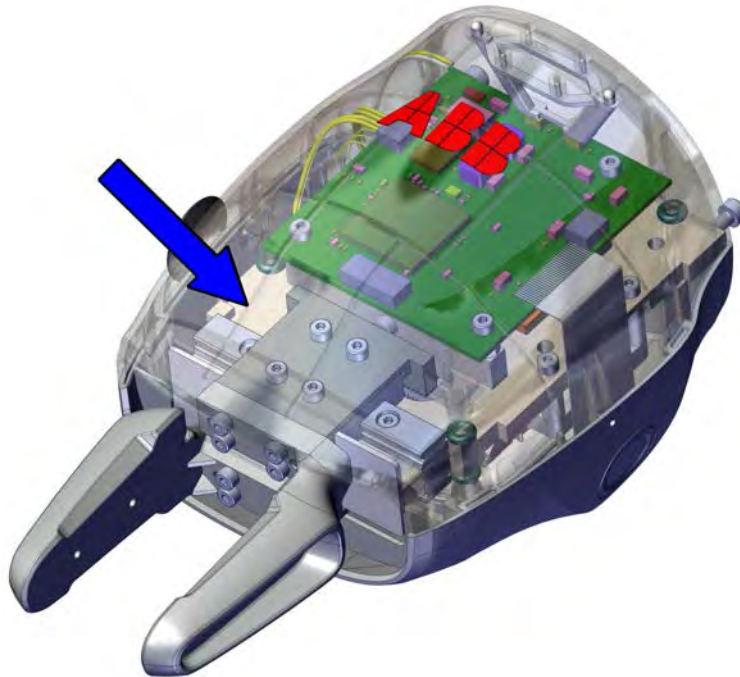
## 4 Repair

### 4.7 Replacing the servo base

#### 4.7 Replacing the servo base

##### Location of the servo base

The servo base is located as shown in the figure.



xx1400002623

##### Required tools


| Equipment        | Article number | Note   |
|------------------|----------------|--|
| Standard toolkit | -              | Content is defined in section <a href="#">Standard toolkit on page 148</a> . |

##### Required spare parts

| Spare part | Article number | Note |
|------------|----------------|------|
| Servo base | 3HAC054988-001 |      |


##### Removing the servo base

##### Removing the whole gripper



|   | Action  | Note |
|---|---|------|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |      |

*Continues on next page*



|   | Action  | Note  |
|---|---|---|
| 2 | Rotate the arm tool flange on the axis 6 of the robot to make one of the three screw holes accessible, and then remove the screw. |  <p>xx1500001390</p> |
| 3 | Repeat the preceding step to remove the other two screws to detach the whole gripper from the arm tool flange.                    |   |

#### Removing the filter and suction cup

|   | Action   | Note/Illustration   |
|---|--|---|
| 1 | Twist and remove the filter and suction cup. <div style="display: flex; align-items: center; margin-top: 10px;">  <div style="margin-left: 10px;"> <p><b>Note</b></p> <p>The filter and suction cup are provided as a set and recommended to be replaced together. A built-in screw is mounted on the filter, which enables a simple removal of filter and suction cup by just twisting them.</p> </div> </div> |  <p>xx1400002624</p> <p>A Suction cup<br/>B Filter</p> |

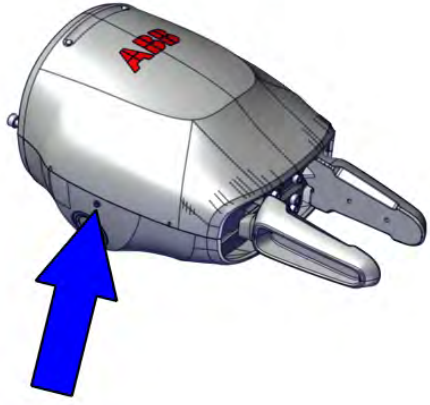
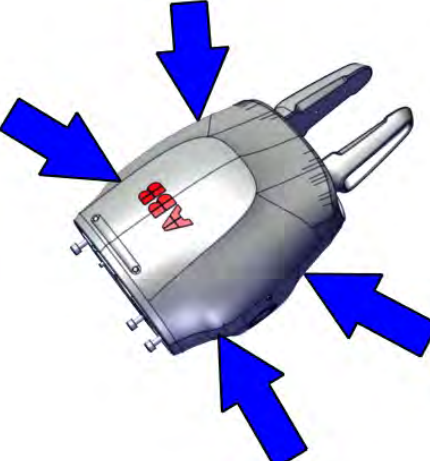
*Continues on next page*

## 4 Repair

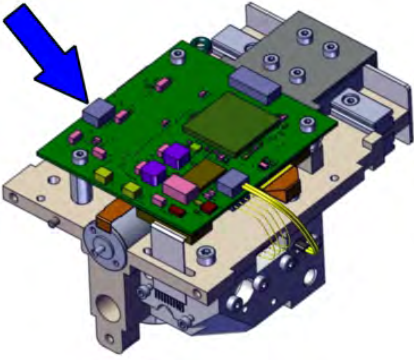
### 4.7 Replacing the servo base

*Continued*

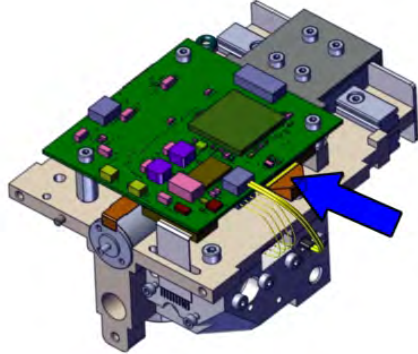
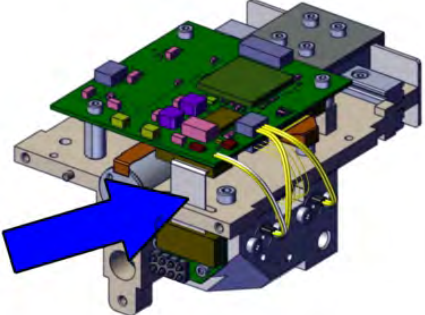
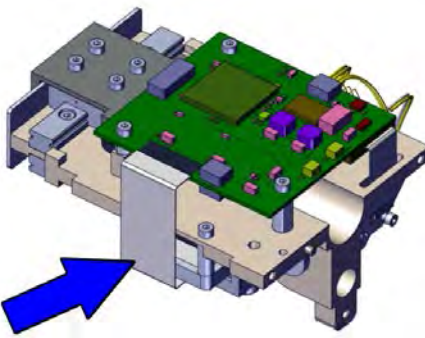
#### Removing the shell

|   | Action  | Note/Illustration   |
|---|---|---|
| 1 | Remove the screws that fasten the shell.  | <br>xx1500000759  |
| 2 | Press the locations shown in the figure gently to detach the shell.<br>The shell consists of two parts: <ul style="list-style-type: none"><li>• lower shell</li><li>• upper shell</li></ul> | <br>xx1400002152 |

#### Removing the pneumatic block

|   | Action  | Note/Illustration  |
|---|---|--|
| 1 | Disconnect the connectors from the vacuum sensor and valve. | <br>xx1400002618 |

*Continues on next page*

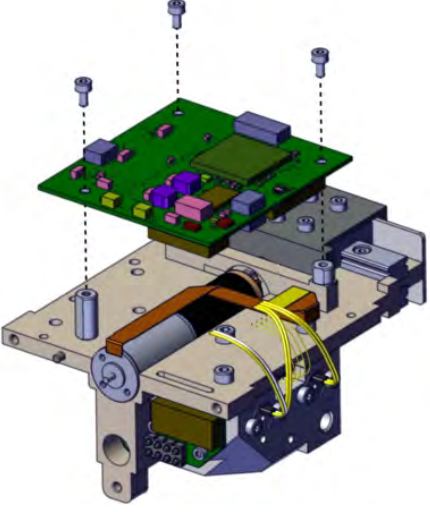
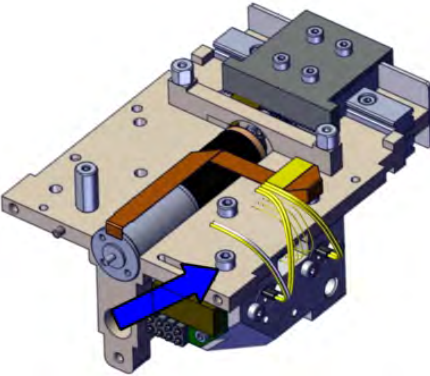
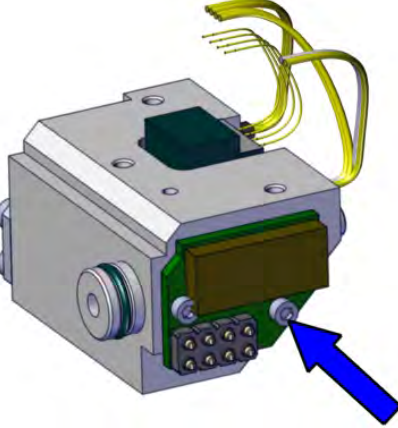
|   | Action   | Note/Illustration  |
|---|--|--|
| 2 | Disconnect the motor cable.  |  <p>xx1400002619</p>  |
| 3 | For the left pneumatic block, disconnect the flexible cable for connector board.         |  <p>xx1500000608</p>  |
| 4 | For the gripper with a camera, disconnect the flexible flat cable (FFC) from the camera. |  <p>xx1500000612</p> |

*Continues on next page*

## 4 Repair

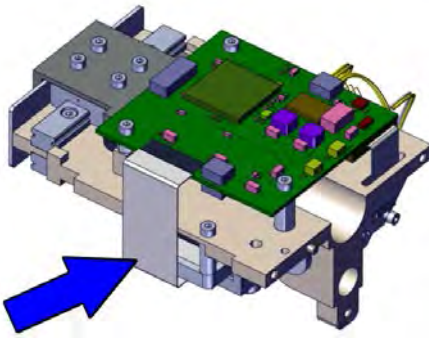
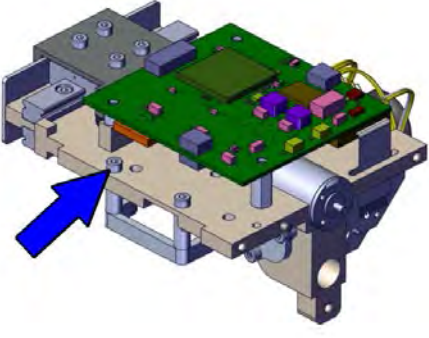
### 4.7 Replacing the servo base

*Continued*

|   | Action   | Note/Illustration  |
|---|--|--|
| 5 | Remove the screws to detach the main PCB.                                      |  <p>xx1400002621</p>   |
| 6 | Remove the screws to detach the pneumatic block from the servo base.           |  <p>xx1500000610</p>  |
| 7 | For the left pneumatic block, remove the screws to remove the connector board. |  <p>xx1500000609</p> |

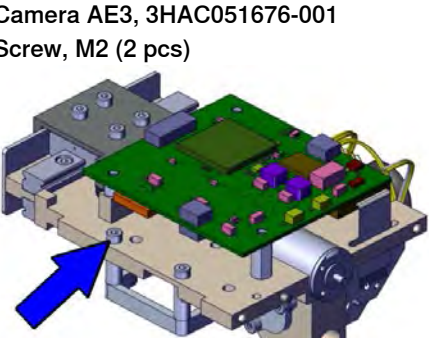
*Continues on next page*

#### Removing the camera

|   | Action  | Note  |
|---|---|---|
| 1 | Disconnect the FFC from the camera.   |  <p>xx1500000612</p>  |
| 2 | Remove the screws to detach the camera with the camera bracket from the servo base. |  <p>xx1500000614</p> |

#### Refitting the servo base

#### Refitting the camera

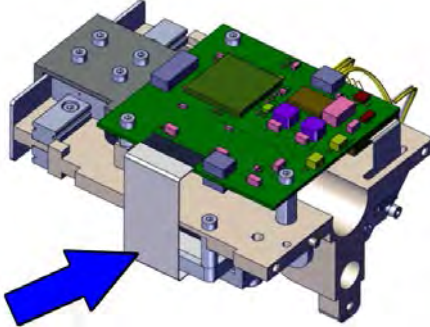
|   | Action  | Note/Illustration  |
|---|---|--|
| 1 | Refit the camera with the camera bracket to the servo base. | <p>Camera AE3, 3HAC051676-001<br/>Screw, M2 (2 pcs)</p>  <p>xx1500000614</p> |

*Continues on next page*

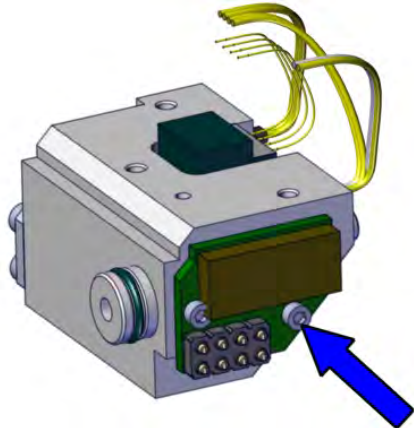
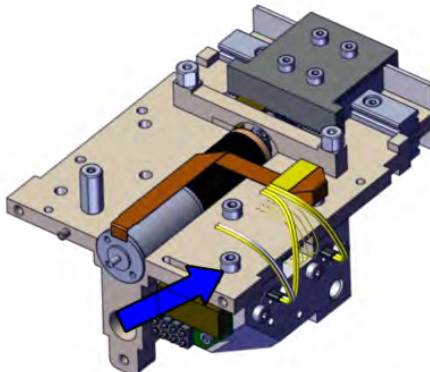
## 4 Repair

### 4.7 Replacing the servo base

*Continued*

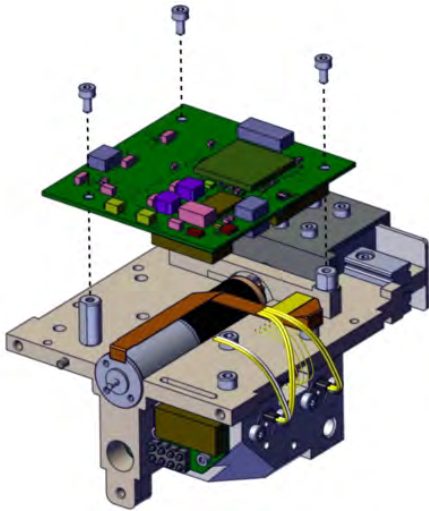
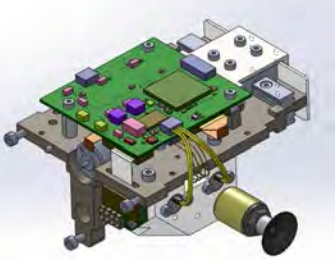
| Action                           | Note/Illustration  |
|----------------------------------|--|
| 2 Connect the FFC to the camera. | <br>xx1500000612 |

### Refitting the pneumatic block

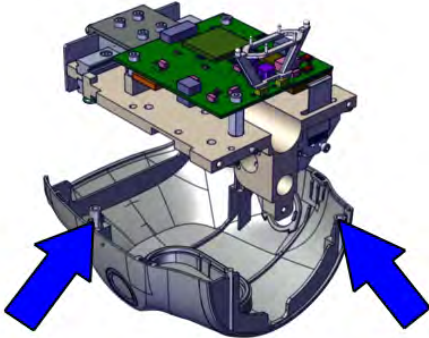
| Action   | Note/Illustration  |
|--|--|
| 1 For the left pneumatic block, refit the connector board with screws. | <br>xx1500000609  |
| 2 Refit the new pneumatic block to the servo base with screws.         | <p>Screw M2.5 (3 pcs)<br/>Pneumatic block, 3HAC054989-001<br/>Pneumatic block, 3HAC054990-001</p> <br>xx1500000610 |

*Continues on next page*



| Action   | Note/Illustration  |
|--|--|
| <b>3 Refit the main PCB.</b>   |  <p>xx1400002621</p>   |
| <b>4 Reconnect the connectors:</b> <ul style="list-style-type: none"> <li>• Vacuum sensor and valve</li> <li>• motor cable</li> <li>• flexible cable for the pneumatic blocks connector board</li> <li>• FFC for the camera</li> </ul> |  <p>xx1400002628</p> |

#### Refitting the shell

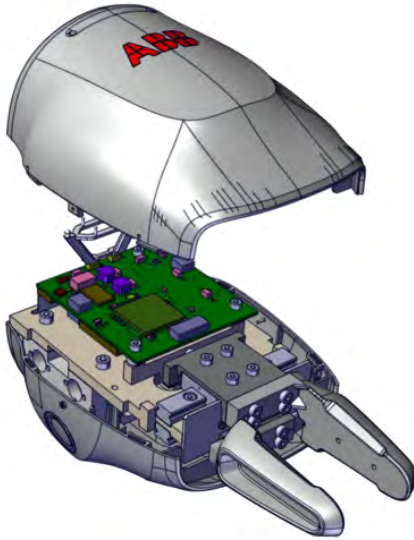
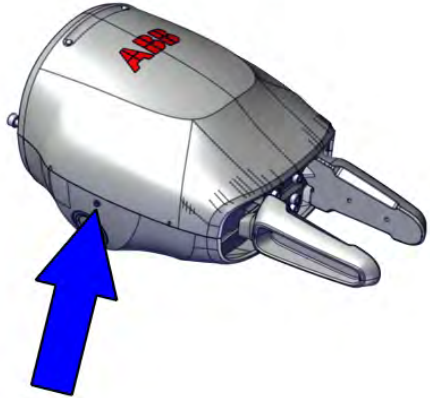
| Action  | Note/Illustration   |
|---|---|
| <b>1 Put the lower shell to the base plate and insert the locating pins on the lower shell to the location holes on the base plate.</b> | <p>Shell complete (with camera window), 3HAC054986-001<br/>Shell complete (without camera window), 3HAC054987-001</p>  <p>xx1400002155</p> |

*Continues on next page*

## 4 Repair

### 4.7 Replacing the servo base


*Continued*

|   | Action  | Note/Illustration  |
|---|---|--|
| 2 | Put the upper shell to the base plate.          |  <p>xx1500000769</p>                             |
| 3 | Press the lower shell and upper shell together. |  |
| 4 | Refit the screws to fasten the shell.           | <p>Screw M1.2 (2 pcs)</p>  <p>xx1500000759</p> |


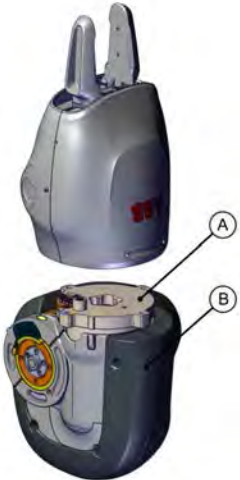
*Continues on next page*



#### Refit the filter and suction cup

|   | Action   | Note/Illustration  |
|---|--|--|
| 1 | Refit the filter and suction cup by twisting them. | <p>Vacuum filter , 3HAC047854-001 Vacuum rubber cup , 3HAC047927-001</p>  <p>xx1400002624</p> <p>A Suction cup<br/>B Filter</p> |

#### Refitting the whole gripper

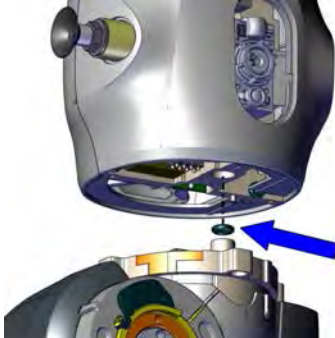


|   | Action  | Note   |
|---|---|--|
| 1 |  <b>CAUTION</b><br>Make sure that all supplies for electrical power and air pressure are turned off. |  |
| 2 | Position the gripper to the arm tool flange on the axis 6 of the robot.   |  <p>xx1500001394</p> <p>A Arm tool flange<br/>B Axis 6 of the robot</p> |
| 3 | Use the guide pin and air hose hole to make the gripper align with the arm tool flange.   | For the positions of the guide pin and air hose hole, see <a href="#">Mounting flange on page 35</a> .   |

*Continues on next page*


## 4 Repair

### 4.7 Replacing the servo base

*Continued*

|   | Action  | Note   |
|---|---|--|
| 4 | For the gripper with a vacuum module, check the O-ring in the air hose hole. Replace if damaged.                      | O-ring 3x2: 3HAB3772-174 (1 pcs)<br><br>xx1500001625          |
| 5 | Rotate the arm tool flange with the gripper to make one of the three screw holes accessible and then refit the screw. | Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)<br><br>xx1500001391  |
| 6 | Rotate the flange with 180 degrees to access the opposite screw hole and then refit the screw.                        | Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)<br><br>xx1500001392 |

*Continues on next page*

|   | Action   | Note   |
|---|--|--|
| 7 | Rotate the flange with 90 degrees to access the last screw hole and then refit the screw.      | <p>Screw: M2.5 x 8, 3HAC051701-001 (1 pcs)</p>  <p>xx1500001393</p> |
| 8 | Turn on the power and air supply to the gripper and then perform commissioning on the gripper. |  |

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## 5 RAPID references

### 5.1 Instructions

#### 5.1.1 RAPID instructions for grippers

##### 5.1.1.1 Hand\_Initialize - Initialize the gripper

###### Usages

`Hand_Initialize` is used to initialize the gripper with optionally specified values. For the values that are not specified, the default values will be used. This instruction can be called before all other gripper-related statements.

###### Basic examples

###### Example 1

```
Hand_Initialize \maxSpd := 20, \holdForce := 10;
```

In this example, the gripper will be initiated with a maximum speed of 20 mm/s and a holding force of 10 N.

###### Example 2

```
Hand_Initialize \Calibrate;
```

In this example, the gripper will be initiated with default parameter values. The argument `Calibrate` is used to close the fingers and then perform a calibration.

###### Arguments

```
Hand_Initialize [\maxSpd] [\holdForce] [\phyLimit] [\Calibrate]
```

`[\maxSpd]`

**Data type:** num

The gripper's maximum allowed speed in unit of mm/s. If it is not set, the default maximum speed 20 mm/s will be used.

`[\holdForce]`

**Data type:** num

The gripper's expected force in unit of N when gripping and holding the target object. If this is not set, the default force 10 N will be used.

`[\phyLimit]`

**Data type:** num

Sometimes, the gripper works in a smaller travel range than the recommended value 25 mm. Given this argument, the system will use the value to determine the maximum possible travel range of the gripper.

The value should be within 0-25 mm. If it is not set, the default value 25 will be used.

`[\Calibrate]`

**Data type:** switch

*Continues on next page*

## 5 RAPID references

---

### 5.1.1.1 Hand\_Initialize - Initialize the gripper

*Continued*

If this argument is declared, the gripper will undergo a calibrating process. Note that the gripper will move inward to the limit first.

---

#### Limitations

This instruction is allowed only in gripper tasks T\_ROB\_R and T\_ROB\_L.

---

#### Program execution

If `Calibrate` is declared, the program will pause until the calibration process is completed.

---

#### Syntax

```
Hand_Initialize
[ '\ ' maxSpd ' :=' ] <expression (IN) of num> ', '
[ '\ ' holdForce ' :=' ] <expression (IN) of num> ', '
[ '\ ' phyLimit ' :=' ] <expression (IN) of num> ', '
[ '\ ' Calibrate ] ' ;'
```

#### 5.1.1.2 Hand\_JogInward - Jog the gripper to move inward

---

##### Usages

`Hand_JogInward` is used to move the gripper inward, and does not stop until reaching a mechanical limit or timeout.

---

##### Basic examples

```
Hand_JogInward;
```

---

##### Limitations

This instruction is allowed only in gripper tasks `T_ROB_R` and `T_ROB_L`.

---

##### Program execution

The program will pause until the gripper reaches a mechanical limit or timeout. Even if the gripper is stuck mechanically, no error or warning is raised and the program execution will go on.

---

##### Syntax

```
Hand_JogInward ' ; '
```

## 5 RAPID references

---

### 5.1.1.3 Hand\_JogOutward - Jog the gripper to move outward

#### 5.1.1.3 Hand\_JogOutward - Jog the gripper to move outward

---

##### Usages

Hand\_JogOutward is used to move the gripper outward, and does not stop until reaching a mechanical limit or timeout.

---

##### Basic examples

```
Hand_JogOutward;
```

---

##### Limitations

This instruction is allowed only in gripper tasks T\_ROB\_R and T\_ROB\_L.

---

##### Program execution

The program will pause until the gripper reaches a mechanical limit or timeout. Even if the gripper is stuck mechanically, no error or warning is raised and the program execution will go on.

---

##### Syntax

```
Hand_JogOutward ';' ;
```



### 5.1.1.4 Hand\_MoveTo - Move the gripper to a target positio

#### Usages

`Hand_MoveTo` is used to move the gripper to a specified position and requires that the gripper must have been calibrated.

#### Basic examples

##### Example 1

```
Hand_MoveTo 15;
```

In this example, the gripper will move to the position that is 15 mm away from the calibrated zero point. The program will pause until the movement is completed.

##### Example 2

```
Hand_MoveTo 20, \NoWait;
```

In this example, the gripper will move to the position that is 20 mm away from the calibrated zero point. However, the program will continue to the next statement regardless of whether the movement has completed or not.

#### Arguments

```
Hand_MoveTo [targetPos] [\NoWait]
```

[targetPos]

**Data type:** num

The target position to which the gripper is specified to move with the unit of mm. The value should be within 0-25 mm or 0-`phyLimit` if `phyLimit` is set in `Hand_Initialize`.

[\NoWait]

**Data type:** switch

If `NoWait` is set, the program will continue to the next statement upon the sending of the command to the gripper, regardless of whether the movement has completed or not.

#### Limitations

This instruction is allowed only in gripper tasks `T_ROB_R` and `T_ROB_L`.

#### Program execution

If `NoWait` is not set, the program will pause for the movement to complete or raise an error when the movement is not completed within the given time 5 seconds.

If `NoWait` is set, the program will go directly to the next statement regardless of the movement status. However, the program may need to check the movement result later.

If the specified distance is too small, for example, less than 0.2 mm, the gripper will not move.

*Continues on next page*

## 5 RAPID references

---

### 5.1.1.4 Hand\_MoveTo - Move the gripper to a target positio

*Continued*

---

#### Error handling

If the gripper is not calibrated, an error is raised and the system variable `ERRNO` will be set to `ERR_HAND_NOTCALIBRATED`. The error can be handled in the error handler.

If the gripper does not reach the specified target position within the given time 5 seconds, or the movement is mechanically blocked before reaching the target position, an error is raised and the system variable `ERRNO` will be set to `ERR_HAND_FAILEDMOVEPOS`. The error can be handled in the error handler. If `NoWait` is set, `ERR_HAND_FAILEDMOVEPOS` will not be raised.

If the robot loses the communication with the gripper, the error `ERR_NORUNUNIT` will be raised.

---

#### Syntax

```
Hand_MoveTo
  [targetPos '[:='] <expression (IN) of num> ','
  ['\' NoWait ] ';'

```

### 5.1.1.5 Hand\_GripInward - Jog the gripper to grip inward

#### Usages

`Hand_GripInward` is used to indicate the gripper to grip inward and requires that the gripper must be calibrated.

#### Basic examples

##### Example 1

```
Hand_GripInward;
```

In this example, the gripper will try to grip inward with the default force. If there is no object, the two fingers of the gripper will move together and press each other tightly.

##### Example 2

```
Hand_GripInward \holdForce := 15;
```

In this example, the gripper is instructed to grip the target object with a 15 N force.

##### Example 3

```
Hand_GripInward \holdForce :=15, \ targetPos := 10;
```

In this example, the gripper will try to successfully grip around the particular point (10 mm) with a 15 N force. If the gripper does not touch any object in that point, an error is raised.

##### Example 4

```
Hand_GripInward \ targetPos:=5, \ posAllowance := 1;
```

In this example, the gripper will try to successfully grip around the particular point (5 mm) with the default force. The gripping position should be at  $5 \pm 1$  mm. Otherwise, an error is raised.

##### Example 5

```
Hand_GripInward \NoWait;
```

In this example, the gripper will directly grip inward with the default force. Instead of waiting for the completion of gripping, the RAPID program will go to the next statement directly after sending out the gripping command.

In this case, the user should check the completion of gripping operation themselves. This argument is used to achieve a fast gripping operation without any lag in robot moving. For details, see example 6.

##### Example 6

```

BOOL GripSuccess:=FALSE;
BOOL GripEvaluated :=FALSE;
MoveL Offs(GripPosition,0,0,50), z10
MoveLSync Offs(GripPosition,0,0,5), z0,"CloseHand";
MoveL GripPosition,z0;
MoveLSync Offs(GripPosition,0,0,50), z10,"EvaluateGrip";
MoveL GripComple, z10
Waituntil GripEvaluated;
IF GripSuccess THEN
! go on with next step.
```

*Continues on next page*

## 5 RAPID references

---

### 5.1.1.5 Hand\_GripInward - Jog the gripper to grip inward

*Continued*

```
ELSE
  ! retry to pick the part.
ENDIF
PROC CloseHand()
  Hand_GripInward\NoWait;
ENDPROC
PROC EvaluateGrip()
  WaitUnit Hand_GetActualSpd()==0;
  IF Hand_GetActualPos() > 10 AND Hand_GetActualPos()<12 THEN
    GripSuccess:=TRUE;
  ELSE
    GripSuccess:=FALSE;
  ENDIF
  GripEvaluated:=TRUE;
ENDPROC
```

In this example, the gripping operation will be executed as an interrupt. That means that even a continuous robot moving without fine point pause is allowed here. After the gripping operation, the program will check whether this gripping is successfully performed.

---

#### Arguments

Hand\_GripInward [\holdForce] [\targetPos] [posAllowance][\NoWait]

[\holdForce]

**Data type:** num

The force used by the gripper to hold the object. The value should be within 0-20 N. If this argument is not assigned, the default value 20 N will be used.

[\targetPos]

**Data type:** num

If **targetPos** is set but the gripper does not touch any object within the range from **targetPos-posAllowance** to **targetPos+posAllowance**, an error is raised. The value should be within 0-25 mm.

[posAllowance]

**Data type:** num

Ignored if **targetPos** is not set.

If **targetPos** is set but **posAllowance** is not, the default value 2 will be used.

[\NoWait]

Without this argument, the program will wait until a completion or failure of gripping operation.

If this argument is declared, the program will go to the next statement directly regardless of how the gripping will be executed.

---

#### Limitations

This instruction is allowed only in gripper tasks T\_ROB\_R and T\_ROB\_L.

*Continues on next page*

---

#### Program execution

If `NoWait` is not declared, the program will pause until the gripper holds the object successfully. Otherwise, an error is raised. If `NoWait` is declared, the call to this instruction will be ended and the program will directly go to the next statement.

If no detection is required, both `targetPos` and `posAllowance` can be omitted.

The gripping is supposed to last less than 5 minutes in normal operations. To avoid overheating of the gripper and other impacts caused by a long time of continuous gripping, the gripping force will be released automatically after an uninterrupted gripping for 30 minutes.

---

#### Error handling

If the gripper is not calibrated, an error is raised and the system variable `ERRNO` will be set to `ERR_HAND_NOTCALIBRATED`. The error can be handled in the error handler.

If `targetPos` is set but the object is not held within the expected range, an error is raised and the system variable `ERRNO` will be set to `ERR_HAND_FAILEDGRIPPOS`. The error can be handled in the error handler.

---

#### Syntax

```
Hand_GripInward
[ '\ ' holdForce '[:=' ] <expression (IN) of num> ', '
[ '\ ' targetPos '[:=' ] <expression (IN) of num> ', '
[ '\ ' posAllowance '[:=' ] <expression (IN) of num> ', '
[ '\ ' NoWait ] ';' ;
```

## 5 RAPID references

---

### 5.1.1.6 Hand\_GripOutward - Jog the gripper to grip outward

#### 5.1.1.6 Hand\_GripOutward - Jog the gripper to grip outward

---

##### Usages

`Hand_GripOutward` is used to indicate the gripper to grip outward and requires that the gripper must be calibrated.

---

##### Basic examples

###### Example 1

```
Hand_GripOutward;
```

In this example, the gripper will try to grip outward with the default force. If there is no object to grip, the two fingers of the gripper will press tightly against the mechanic limits.

###### Example 2

```
Hand_GripOutward \holdForce := 15;
```

In this example, the gripper is instructed to grip the target object with a 15 N outward force.

###### Example 3

```
Hand_GripOutward \holdForce :=15, \targetPos := 10;
```

In this example, the gripper will try to successfully grip around the particular point (10 mm) with a 15 N force. If the gripper does not touch any object in that point, an error is raised.

###### Example 4

```
Hand_GripOutward \targetPos:=5, \posAllowance := 1;
```

In this example, the gripper will try to successfully grip around the particular point (5 mm) with the default outward force. The gripping position should be at  $5 \pm 1$  mm. Otherwise, an error is raised.

###### Example 5

```
Hand_GripInward \NoWait;
```

In this example, the gripper will directly grip outward with the default force. Instead of waiting for the completion of gripping, the RAPID program will go to the next statement directly after sending out the gripping command.

In this case, the user should check the completion of gripping operation themselves. This argument is used to achieve a fast gripping operation without any lag in robot moving. For details, see example 6.

###### Example 6

```
BOOL GripSuccess:=FALSE;
BOOL GripEvaluated :=FALSE;
MoveL Offs(GripPosition,0,0,50), z10
MoveLSync Offs(GripPosition,0,0,5), z0,"CloseHand";
MoveL GripPosition,z0;
MoveLSync Offs(GripPosition,0,0,50), z10,"EvaluateGrip";
MoveL GripComple, z10
Waituntil GripEvaluated;
IF GripSuccess THEN
```

*Continues on next page*

## 5.1.1.6 Hand\_GripOutward - Jog the gripper to grip outward

*Continued*

```

! go on with next step.
ELSE
! retry to pick the part.
ENDIF
PROC CloseHand()
Hand_GripOutward\NoWait;
ENDPROC
PROC EvaluateGrip()
WaitUnit Hand_GetActualSpd()=0;
IF Hand_GetActualPos() > 10 AND Hand_GetActualPos()<12 THEN
GripSuccess:=TRUE;
ELSE
GripSuccess:=FALSE;
ENDIF
GripEvaluated:=TRUE;
ENDPROC

```

In this example, the gripping operation will be executed as an interrupt. That means that even a continuous robot moving without fine point pause is allowed here. After the gripping operation, the program will check whether this gripping is successfully performed.

**Arguments**

Hand\_GripOutward [\holdForce] [\targetPos] [\posAllowance][\NoWait]

[\holdForce]

**Data type:** num

The force used by the gripper to hold the object. The value should be within 0-20 N. If this argument is not assigned, the default value 20 N will be used.

[\targetPos]

**Data type:** num

If targetPos is set but the gripper does not touch any object within the range from targetPos-posAllowance to targetPos+posAllowance, an error is raised.

The value should be within 0-25 mm.

[\posAllowance]

**Data type:** num

Ignored if targetPos is not set.

If targetPos is set but posAllowance is not, the default value 2 will be used.

[\NoWait]

Without this argument, the program will wait until a completion or failure of gripping operation.

If this argument is declared, the program will go to the next statement directly regardless of how the gripping will be executed.

**Limitations**

This instruction is allowed only in gripper tasks T\_ROB\_R and T\_ROB\_L.

*Continues on next page*

## 5 RAPID references

---

### 5.1.1.6 Hand\_GripOutward - Jog the gripper to grip outward

*Continued*

---

#### Program execution

If `NoWait` is not declared, the program will pause until the gripper holds the object successfully. Otherwise, an error is raised. If `NoWait` is declared, the call to this instruction will be ended and the program will directly go to the next statement.

If no detection is required, both `targetPos` and `posAllowance` can be omitted.

The gripping is supposed to last less than 5 minutes in normal operations. To avoid overheating of the gripper and other impacts caused by a long time of continuous gripping, the gripping force will be released automatically after an uninterrupted gripping for 30 minutes.

---

#### Error handling

If the gripper is not calibrated, an error is raised and the system variable `ERRNO` will be set to `ERR_HAND_NOTCALIBRATED`. The error can be handled in the error handler.

If `targetPos` is set but the object is not held within the expected range, an error is raised and the system variable `ERRNO` will be set to `ERR_HAND_FAILEDGRIPPOS`. The error can be handled in the error handler.

---

#### Syntax

```
Hand_GripOutward
[ '\ ' holdForce '[:=' ] <expression (IN) of num> ', '
[ '\ ' targetPos '[:=' ] <expression (IN) of num> ', '
[ '\ ' posAllowance '[:=' ] <expression (IN) of num> ', '
[ '\ ' NoWait ] ';' ;
```



### 5.1.1.7 Hand\_DoCalibrate - Calibrate the gripper

---

#### Usages

`Hand_DoCalibrate` is used to calibrate the gripper in a particular position. Only after the gripper is calibrated, it can be instructed to perform movement or gripping.

---

#### Basic examples

##### Example 1

```
Hand_DoCalibrate;
```

In this example, the gripper will set the current position as the zero point.

##### Example 2

```
Hand_DoCalibrate \Jog;
```

In this example, the two fingers of the gripper will move together at the middle point first and then that point will be set as the zero point.

---

#### Argument

`[\Jog]`

`[\Jog]`

**Data type:** switch

With this argument is declared, the gripper fingers will move to the middle point first and then that point will be set as the zero point.

---

#### Limitations

This instruction is allowed only in gripper tasks `T_ROB_R` and `T_ROB_L`.

---

#### Program execution

The program does not continue to the next statement until the calibrating process is completed.

---

#### Syntax

```
Hand_DoCalibrate  
  ['\ ' Jog] ';' ;
```

## 5 RAPID references

---

### 5.1.1.8 Hand\_Stop - Stop the gripper

#### 5.1.1.8 Hand\_Stop - Stop the gripper

---

##### Usages

`Hand_Stop` is used to stop any action of the gripper. Especially, the motor will lose power.

---

##### Basic examples

```
Hand_Stop;
```

---

##### Program execution

The instruction will stop any movement or gripping operation of the gripper. Then, the program will continue.

---

##### Syntax

```
Hand_Stop ';' ;
```

---

### 5.1.1.9 Hand\_SetMaxSpeed - Set the maximum speed

---

#### Usage

Hand\_SetMaxSpeed is used to set the maximum allowed speed of the gripper. Note that the actual maximum speed may be limited by the acceleration time.

---

#### Basic examples

```
Hand_SetMaxSpeed 15;
```

In this example, the gripper is configured with a maximum allowed speed of 15 mm/s.

---

#### Arguments

```
HandSetMaxSpeed maxSpd
```

maxSpd

**Data type:** num

The maximum allowed speed of the gripper in unit of mm/s.

The value should be within 0-20 mm/s.

---

#### Program execution

This instruction will give the gripper a new maximum speed. The new setting will be kept until you change it again or restart the robot system.

---

#### Error handling

If the robot loses the communication with the gripper, the error ERR\_NORUNUNIT will be raised.

---

#### Syntax

```
Hand_SetMaxSpeed  
[maxSpd ':='] <expression (IN) of num> ';' ;
```

## 5 RAPID references

---

### 5.1.1.10 Hand\_SetHoldForce - Set the gripping force

#### 5.1.1.10 Hand\_SetHoldForce - Set the gripping force

---

##### Usage

Hand\_SetHoldForce is used to set the gripping force of the gripper.

---

##### Basic examples

```
Hand_SetHoldForce 15;
```

In this example, the gripper is configured with a 15 N force for gripping.

---

##### Arguments

```
Hand_SetHoldForce holdForceInN
```

holdForceInN

**Data type:** num

The expected force used by the gripper to hold the object.

The value should be within 0-20 N.

---

##### Program execution

This instruction will give the gripper a new gripping force. The new setting will be kept until you change it again or restart the robot system.

---

##### Error handling

If the robot loses the communication with the gripper, the error ERR\_NORUNUNIT will be raised.

---

##### Syntax

```
Hand_SetHoldForce  
[holdForceInN ':='] <expression (IN) of num> ';' ;
```

## 5.1.2 RAPID instructions for pneumatic modules

### 5.1.2.1 Hand\_TurnOnBlow1 - Turn on blowing channel 1

---

#### Usage

`Hand_TurnOnBlow1` is used to turn on the blowing channel in gripper pneumatic module 1.

---

#### Basic examples

```
Hand_TurnOnBlow1;
```

In this example, whether vacuum channel 1 is turned on will be inspected first and then is closed if necessary. Then, blow channel 1 will be turned on.

---

#### Program execution

The program will turn on the corresponding I/O signal. If there is no actual valve, this instruction has no meaning.

---

#### Syntax

```
Hand_TurnOnBlow1 ' ; '
```

## 5 RAPID references

---

### 5.1.2.2 Hand\_TurnOffBlow1 - Turn off blowing channel 1

#### 5.1.2.2 Hand\_TurnOffBlow1 - Turn off blowing channel 1

---

##### Usage

`Hand_TurnOffBlow1` is used to turn off the blowing channel in gripper pneumatic module 1.

##### Basic examples

```
Hand_TurnOffBlow1;
```

In this example, blow channel 1 will be turned off.

##### Program execution

The program will turn off the corresponding I/O signal. If there is no actual valve, this instruction has no meaning.

##### Syntax

```
Hand_TurnOffBlow1 ';' ;
```

#### 5.1.2.3 Hand\_TurnOnBlow2 - Turn on blowing channel 2

---

##### Usage

`Hand_TurnOnBlow2` is used to turn on the blowing channel in gripper pneumatic module 2.

---

##### Basic examples

```
Hand_TurnOnBlow2;
```

In this example, whether vacuum channel 2 is turned on will be inspected first and then is closed if necessary. Then, blow channel 2 will be turned on.

---

##### Program execution

The program will turn on the corresponding I/O signal. If there is no actual valve, this instruction has no meaning.

---

##### Syntax

```
Hand_TurnOnBlow2 ' ; '
```

## 5 RAPID references

---

### 5.1.2.4 Hand\_TurnOffBlow2 - Turn off blowing channel 2

#### 5.1.2.4 Hand\_TurnOffBlow2 - Turn off blowing channel 2

---

##### Usage

Hand\_TurnOffBlow2 is used to turn off the blowing channel in gripper pneumatic module 2.

##### Basic examples

```
Hand_TurnOffBlow2;
```

In this example, blow channel 2 will be turned off.

##### Program execution

The program will turn off the corresponding I/O signal. If there is no actual valve, this instruction has no meaning.

##### Syntax

```
Hand_TurnOffBlow2 ';' ;
```



### 5.1.2.5 Hand\_TurnOnVacuum1 - Turn on vacuum channel 1

#### Usage

Hand\_TurnOnVacuum1 is used to turn on the vacuum channel in hand pneumatic module 1. After turning on the vacuum channel, the vacuum pressure in the pneumatic module will also be verified with the given threshold. If there is not enough vacuum, an error is raised.

#### Basic examples

##### Example 1

```
Hand_TurnOnVacuum1;
```

In this example, whether blowing channel 1 is turned on will be checked first and then is closed if necessary. Then, vacuum channel 1 will be turned on.

##### Example 2

```
Hand_TurnOnVacuum1 \threshold := 30;
```

After turning on the vacuum valve, the program will also read the vacuum pressure from the interior sensor. If the pressure is larger than 30 kpa, an error is raised.

#### Arguments

```
Hand_TurnOnVacuum1 \threshold;
```

\threshold

**Data type:** num

Expected upper limit of the vacuum pressure. Normally, the value should be within 0-110 kpa.

#### Program execution

The program will turn on the corresponding I/O signal. It will also read the vacuum pressure from the interior sensor and compare it with the given threshold. The vacuum has 1s to reach the expected pressure.

#### Error handling

If threshold is set but the reading value of the pressure sensor is larger than the threshold, an error is raised and the system variable `ERRNO` will be set to `ERR_HAND_FAILEDVACUUM`. The error can be handled in the error handler.

#### Syntax

```
Hand_TurnOnVacuum1
  ['\ ' threshold ':=' ] <expression (IN) of num> ';'

```

## 5 RAPID references

---

### 5.1.2.6 Hand\_TurnOffVacuum1 - Turn off vacuum channel 1

#### 5.1.2.6 Hand\_TurnOffVacuum1 - Turn off vacuum channel 1

---

##### Usage

`Hand_TurnOffVacuum1` is used to turn off the vacuum channel in hand pneumatic module 1.

---

##### Basic examples

```
Hand_TurnOffVacuum1;
```

In this example, vacuum channel 1 will be turned off.

---

##### Program execution

The program will turn off the corresponding I/O signal. If there is no actual valve, this instruction has no meaning.

---

##### Syntax

```
Hand_TurnOffVacuum1 ' ';
```

### 5.1.2.7 Hand\_TurnOnVacuum2 - Turn on vacuum channel 2

#### Usage

`Hand_TurnOnVacuum2` is used to turn off the vacuum channel in hand pneumatic module 1.

is used to turn on the vacuum channel in hand pneumatic module 2. After turning on the vacuum channel, the vacuum pressure in the pneumatic module will also be verified with the given threshold. If there is no enough vacuum, an error is raised.

#### Basic examples

##### Example 1

```
Hand_TurnOnVacuum2;
```

In this example, whether blowing channel 2 is turned on will be inspected first and then is closed if necessary. Then, vacuum channel 2 will be turned on.

##### Example 2

```
Hand_TurnOnVacuum2 \threshold := 15;
```

After turning on the vacuum valve, the program will also read the vacuum pressure from the interior sensor. If the pressure is larger than 15 kpa, an error is raised.

#### Arguments

```
Hand_TurnOnVacuum2 \threshold;
```

\threshold

**Data type:** num

Expected upper limit of the vacuum pressure. Normally, the value should be within 0-110 kpa.

#### Program execution

The program will turn on the corresponding I/O signal. It will also read the vacuum pressure from the interior sensor and compare it with the given threshold. The vacuum has 1s to reach the expected pressure.

#### Error handling

If threshold is set but the reading value of the pressure sensor is larger than the threshold, an error is raised and the system variable `ERRNO` will be set to `ERR_HAND_FAILEDVACUUM`. The error can be handled in the error handler.

#### Syntax

```
Hand_TurnOnVacuum2
  ['\' threshold ':=' ] <expression (IN) of num> ';'

```

## 5 RAPID references

---

### 5.1.2.8 Hand\_TurnOffVacuum2 - Turn off vacuum channel 2

#### 5.1.2.8 Hand\_TurnOffVacuum2 - Turn off vacuum channel 2

---

##### Usage

Hand\_TurnOffVacuum2 is used to turn off the vacuum channel in hand pneumatic module 1.

is used to turn off the vacuum channel in hand pneumatic module 2.

---

##### Basic examples

```
Hand_TurnOffVacuum2;
```

In this example, vacuum channel 2 will be turned off.

---

##### Program execution

The program will turn off the corresponding I/O signal. If there is no actual valve, this instruction has no meaning.

---

##### Syntax

```
Hand_TurnOffVacuum2 ' ; '
```

## 5.2 Functions

### 5.2.1 RAPID functions for servo module

#### 5.2.1.1 Hand\_IsCalibrated - Get gripper calibration status

---

**Usages**

`Hand_IsCalibrated` is used to retrieve the calibration status of the gripper.

---

**Basic examples**

```
VAR bool isLeftHandCalibrated;  
isLeftHandCalibrated := Hand_IsCalibrated();
```

---

**Returned value**

**Data type:** `bool`

The function will return `TRUE` if the gripper has been calibrated, while `FALSE` if not calibrated.

---

**Syntax**

```
Hand_IsCalibrated '('  
  [ Value ':= ' ] <expression (IN) of num>  
  ')'
```

## 5 RAPID references

---

### 5.2.1.2 Hand\_GetActualPos - Get current gripper position

#### 5.2.1.2 Hand\_GetActualPos - Get current gripper position

---

##### Usages

Hand\_GetActualPos is used to retrieve the current position of the gripper, based on the previous calibrated zero point. Note that this result may have no sense if the gripper is not calibrated.

##### Basic examples

```
VAR num nLeftHandPos;  
nLeftHandPos:= Hand_GetActualPos();
```

##### Returned value

**Data type:** num

The function will return the value of the current position in unit of mm.

##### Error handling

If the communication to the corresponding gripper fails, the error `ERR_NORUNUNIT` will be raised.

If the gripper has not been calibrated, the error `ERR_NOTCALIBRATED` will be raised.

##### Syntax

```
Hand_GetActualPos '('  
  [ Value ':= ' ] <expression (IN) of num>  
  ')'
```

---

### 5.2.1.3 Hand\_GetActualSpd - Get current gripper speed

---

#### Usages

Hand\_GetActualSpd is used to retrieve the current speed of the gripper.

---

#### Basic examples

```
VAR num nLeftHandSpd;  
nLeftHandSpd:= Hand_GetActualSpd();
```

---

#### Returned value

**Data type:** num

The function will return the value of the current speed in unit of mm/s.

---

#### Error handling

If the communication to the corresponding gripper fails, the error `ERR_NORUNUNIT` will be raised.

---

#### Syntax

```
Hand_GetActualSpd '('  
  [ Value ':' '=' ] <expression (IN) of num>  
  ')'
```

## 5 RAPID references

### 5.2.1.4 Hand\_GetFingerState - Get current gripper status

#### 5.2.1.4 Hand\_GetFingerState - Get current gripper status

##### Usages

Hand\_GetFingerState is used to retrieve the current state of the gripper.

##### Basic examples

```
VAR num nLeftHandState;  
nLeftHandState:= Hand_GetFingerState();
```

##### Returned value

Data type: num

The function will return the value of the current state. The following table describes the gripper states.

| Code | State                  | Description  |
|------|------------------------|--|
| 0x0  | Ready                  | The gripper is in free state and ready for receiving new commands.   |
| 0x1  | Error                  | The gripper is in error state. Check what the error is based on the error ID.<br>For details about the error IDs, see <a href="#">Error handling on page 138</a> .                 |
| 0x2  | Free_Move_Outward      | The gripper is moving outward.   |
| 0x3  | Free_Move_Inward       | The gripper is moving inward.  |
| 0x4  | Grip_Move_Inward       | The gripper is moving inward and the movement stops only after the gripper reaches the target object or mechanical limit.  |
| 0x5  | Grip_Move_Outward      | The gripper is moving outward. The moving will stop only after the gripper reaches the target object or mechanical limit.  |
| 0x6  | Action_Completed       | The command is executed successfully.  |
| 0x7  | Grip_Forcing_Inward    | The gripper is adjusting its inward gripping force.  |
| 0x8  | Grip_Forcing_Outward   | The gripper is adjusting its outward gripping force.   |
| 0x9  | Keep_Object            | The gripper has completed the gripping operation and is holding the object.  |
| 0xA  | Calibration            | The gripper is under calibration.  |
| 0xB  | Jog_Open               | The gripper is jogged to move outward.   |
| 0xC  | Jog_Close              | The gripper is jogged to move inward.  |
| 0xF  | Change_chirality       | The gripper is changing the chirality (Left or Right).   |
| 0x10 | Agile_Gripping_Inward  | The gripper is moving inward with limited force (less than the assigned gripping force). The movement stops only after the gripper reaches the target object or mechanical limit.  |
| 0x11 | Agile_Gripping_Outward | The gripper is moving outward with limited force (less than the assigned gripping force). The movement stops only after the gripper reaches the target object or mechanical limit. |

*Continues on next page*



### 5.2.1.4 Hand\_GetFingerState - Get current gripper status

*Continued*

---

#### Error handling

If the communication to the corresponding gripper fails, the error `ERR_NORUNUNIT` will be raised.

---

#### Syntax

```
Hand_GetFingerState '('  
  [ Value ':= ' ] <expression (IN) of num>  
  ')'
```

## 5 RAPID references

### 5.2.1.5 Hand\_GetFingerErrID - Get current gripper error ID

#### 5.2.1.5 Hand\_GetFingerErrID - Get current gripper error ID

##### Usages

`Hand_GetFingerErrID` is used to retrieve the current error ID of the gripper. The error ID indicates the error type and designed to store the last error. Note that even if the gripper is recovered from an error state, the error ID does not reset automatically.

##### Basic examples

```
VAR num nLeftHandLastError;  
nLeftHandLastError:= Hand_GetFingerErrID();
```

##### Returned value

**Data type:** num

The function returns the value of current error ID.

##### Error handling

If the communication to the corresponding gripper fails, the error `ERR_NORUNUNIT` will be raised.

The following table provides some common hardware exceptions and related handling actions.

| Error ID (HEX) | Error ID (BCD) | Description  | Action  |
|----------------|----------------|--|---|
| 0x00           | 0              | The system runs properly.  | N/A   |
| 0x51           | 81             | A wrong Hall sensor feedback is found in clockwise movement.         | Check the connection between the Hall sensor output of the motor and the main board.                                  |
| 0x52           | 82             | A wrong Hall sensor feedback is found in counter-clockwise movement. | Check the connection between the Hall sensor output of the motor and the main board.                                  |
| 0x58           | 88             | There is an unexpected Hall sensor reading.                          | <ul style="list-style-type: none"><li>• Check the motor cable connection.</li><li>• Check the motor or PCB.</li></ul> |
| 0x63           | 99             | The gripper is not calibrated.                                       | Calibrate the gripper and try again.  |
| 0x64           | 100            | The gripper is blocked.  | Check whether there is anything blocking the gripper.   |
| 0x65           | 101            | The object grasped by the gripper drops.                             | Increase the gripping force.  |
| 0xF0           | 240            | The internal voltage is abnormal.                                    | <ul style="list-style-type: none"><li>• Check the power supply of the gripper.</li><li>• Check the MPB.</li></ul>     |
| 0xF1           | 241            | The CPU temperature is over-high.                                    | <ul style="list-style-type: none"><li>• Check the cooling system.</li><li>• Check the MPB.</li></ul>                  |

*Continues on next page*

## 5.2.1.5 Hand\_GetFingerErrID - Get current gripper error ID

*Continued*

| Error ID (HEX) | Error ID (BCD) | Description                      | Action                                 |
|----------------|----------------|----------------------------------|--|
| 0xF2           | 242            | The DC bus voltage is abnormal.  | Check the power supply of the gripper. |
| 0xF3           | 243            | The DC bus current is too large. | Check the power supply of the gripper. |

**Syntax**

```
Hand_GetFingerErrID '('  
  [ Value ':' '=' ] <expression (IN) of num>  
  ')'
```

## 5 RAPID references

---

### 5.2.2.1 Hand\_GetVacuumPressure1 - Get vacuum pressure 1

## 5.2.2 RAPID functions for pneumatic module

### 5.2.2.1 Hand\_GetVacuumPressure1 - Get vacuum pressure 1

---

#### Usages

`Hand_GetVacuumPressure1` is used to retrieve the current vacuum pressure of pneumatic module 1. If the value 0 is returned, it means that no corresponding pneumatic module is included for this gripper or means there is no successful communication to the pressure sensor.

---

#### Basic examples

```
VAR num nLeftPressure1;  
nLeftHandPressure1:= Hand_GetVacuumPressure1();
```

---

#### Returned value

**Data type:** num

The function will return the value of that sensor in unit of kpa.

---

#### Error handling

If the communication to the corresponding gripper fails, the error `ERR_NORUNUNIT` will be raised.

---

#### Syntax

```
Hand_GetVacuumPressure1 '('  
  [ Value ':= ' ] <expression (IN) of num>  
  ')'
```

---

### 5.2.2.2 Hand\_GetVacuumPressure2 - Get vacuum pressure 2

---

#### Usages

Hand\_GetVacuumPressure2 is used to retrieve the current vacuum pressure of pneumatic module 2. If the value 0 is returned, it means that no corresponding pneumatic module is included for this gripper or means there is no successful communication to the pressure sensor.

---

#### Basic examples

```
VAR num nLeftHandPressure2;  
nLeftHandPressure2:= Hand_GetVacuumPressure2();
```

---

#### Returned value

**Data type:** num

The function will return the value of that sensor in unit of kpa.

---

#### Error handling

If the communication to the corresponding gripper fails, the error `ERR_NORUNUNIT` will be raised.

---

#### Syntax

```
Hand_GetVacuumPressure2 '('  
  [ Value ':= ' ] <expression (IN) of num>  
  ')'
```

## 5 RAPID references

---

### 5.2.3.1 Hand\_IsCamConnected - Get handheld camera connection status

## 5.2.3 RAPID functions for camera module

### 5.2.3.1 Hand\_IsCamConnected - Get handheld camera connection status

---

#### Usages

`Hand_IsCamConnected` is used to retrieve the connection status of the handheld camera.

---

#### Basic examples

```
VAR bool isLeftCamConnected;  
isLeftCamConnected:= Hand_IsCamConnected();
```

---

#### Returned value

**Data type:** `bool`

The function will return the connection status of the handheld camera. The value `TRUE` is for connected, while `FALSE` for unconnected.

---

#### Error handling

If the communication to the corresponding gripper fails, the error `ERR_NORUNUNIT` will be raised.

---

#### Syntax

```
Hand_IsCamConnected '('  
  [ Value ':= ' ] <expression (IN) of num>  
  ')'
```

## 6 Decommissioning

### 6.1 Environmental information

#### Hazardous material

The table specifies some of the materials in the product and their respective use throughout the product.

Dispose components properly to prevent health or environmental hazards.

| Material       | Example application                                 |
|----------------|---|
| Copper         | Cables and motor                                    |
| Steel          | Slide plates  |
| Plastic/rubber | Cables, connectors, fingers, shell and vacuum units |
| Oil, grease    | Linear guide, pinion and rack                       |
| Aluminium      | Other parts   |
| Magnesium      | Base plate  |

#### Oil and grease

Where possible, arrange for oil and grease to be recycled. Dispose of via an authorized person/contractor in accordance with local regulations. Do not dispose of oil and grease near lakes, ponds, ditches, down drains, or onto soil. Incineration must be carried out under controlled conditions in accordance with local regulations.

Also note that:

- Spills can form a film on water surfaces causing damage to organisms. Oxygen transfer could also be impaired.
- Spillage can penetrate the soil causing ground water contamination.

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## 7 Reference information

### 7.1 Introduction

---

#### General

This chapter includes general information, complementing the more specific information in the different procedures in the manual.

## 7 Reference information

---

### 7.2 Unit conversion

### 7.2 Unit conversion

---

#### Converter table

Use the following table to convert units used in this manual.

| Quantity | Units |              |          |
|----------|-------|--------------|----------|
| Length   | 1 m   | 3.28 ft.     | 39.37 in |
| Weight   | 1 kg  | 2.21 lb.     |          |
| Weight   | 1 g   | 0.035 ounces |          |
| Pressure | 1 bar | 100 kPa      | 14.5 psi |
| Force    | 1 N   | 0.225 lbf    |          |
| Moment   | 1 Nm  | 0.738 lbf-ft |          |
| Volume   | 1 L   | 0.264 US gal |          |

## 7.3 Screw specifications

### Screw list

The following table lists the screws used for IRB 14000 gripper. All the screws can be bought locally.

| Specification    | Class | Surface-treated |
|------------------|-------|-----------------|
| ISO 7046 M2x4    | 8.8   | -               |
| ISO 4762 M2x3    | 8.8   | -               |
| ISO 4762 M2x4    | 8.8   | -               |
| ISO 4762 M2x5    | 8.8   | -               |
| ISO 4762 M2x7    | 8.8   | -               |
| ISO 4762 M2.5x8  | 12.9  | Black oxide     |
| ISO 4762 M2x8    | 8.8   | -               |
| DIN912 M1.6x3    | 12.9  | Black oxide     |
| ISO 2338 h8, 2x6 | 8.8   | -               |
| DIN912 M1.6x4    | 8.8   | -               |
| ISO 1207 M1.2x4  | 8.8   | -               |

## 7 Reference information

---

### 7.4 Standard toolkit

### 7.4 Standard toolkit

---

#### General

All service (repairs, maintenance, and installation) procedures contains lists of tools required to perform the specified activity.

All special tools required are listed directly in the procedures while all the tools that are considered standard are gathered in the standard toolkit and defined in the following table.

This way, the tools required are the sum of the standard toolkit and any tools listed in the instruction.

---

#### Contents, standard toolkit

| Qty | Tool                                 | Rem. |
|-----|--------------------------------------|------|
| 1   | Slot screwdriver for M1.2            |      |
| 1   | Socket head cap screwdriver for M1.6 |      |
| 1   | Socket head cap screwdriver for M2   |      |
| 1   | Socket head cap screwdriver for M2.5 |      |
| 1   | Plus screwdriver M2                  |      |
| 1   | Torx screwdriver M2                  |      |
| 1   | Tweezer                              |      |

## **8 Spare parts**

### **8.1 Introduction**

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**General**

This chapter include spare part lists and spare part illustrations for the IRB 14000 gripper and all its variants.

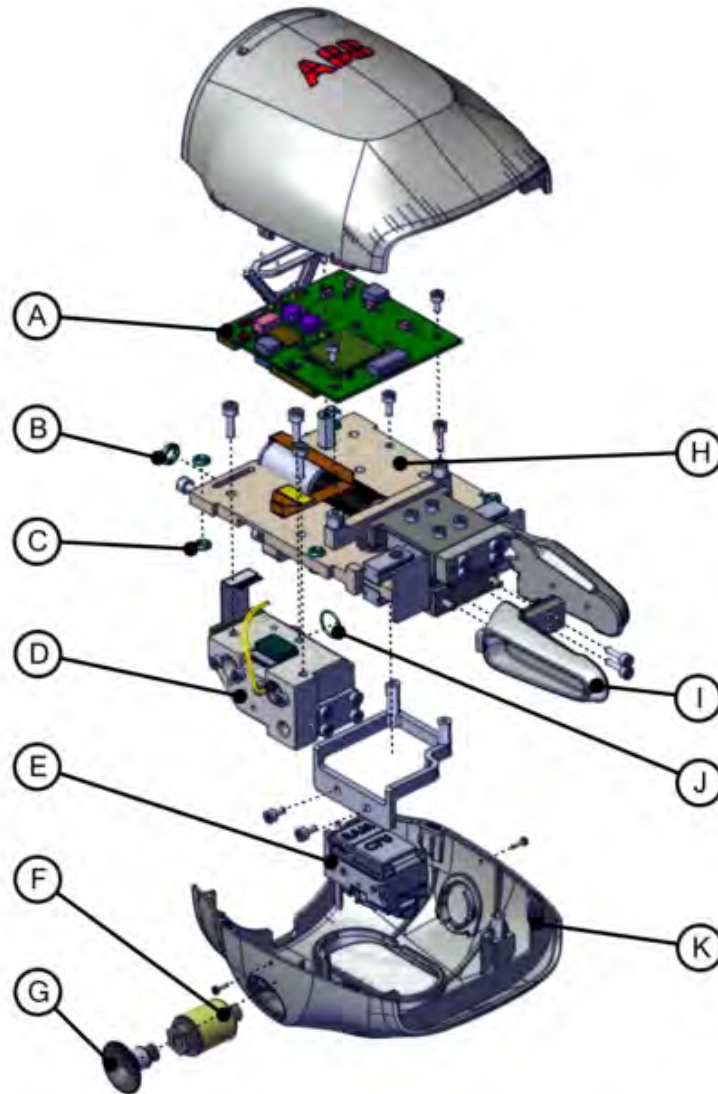
## 8 Spare parts

### 8.2.1 Parts

## 8.2 Spare part lists and illustrations

### 8.2.1 Parts

#### Spare part list and exploded view for servo with vacuum and vision



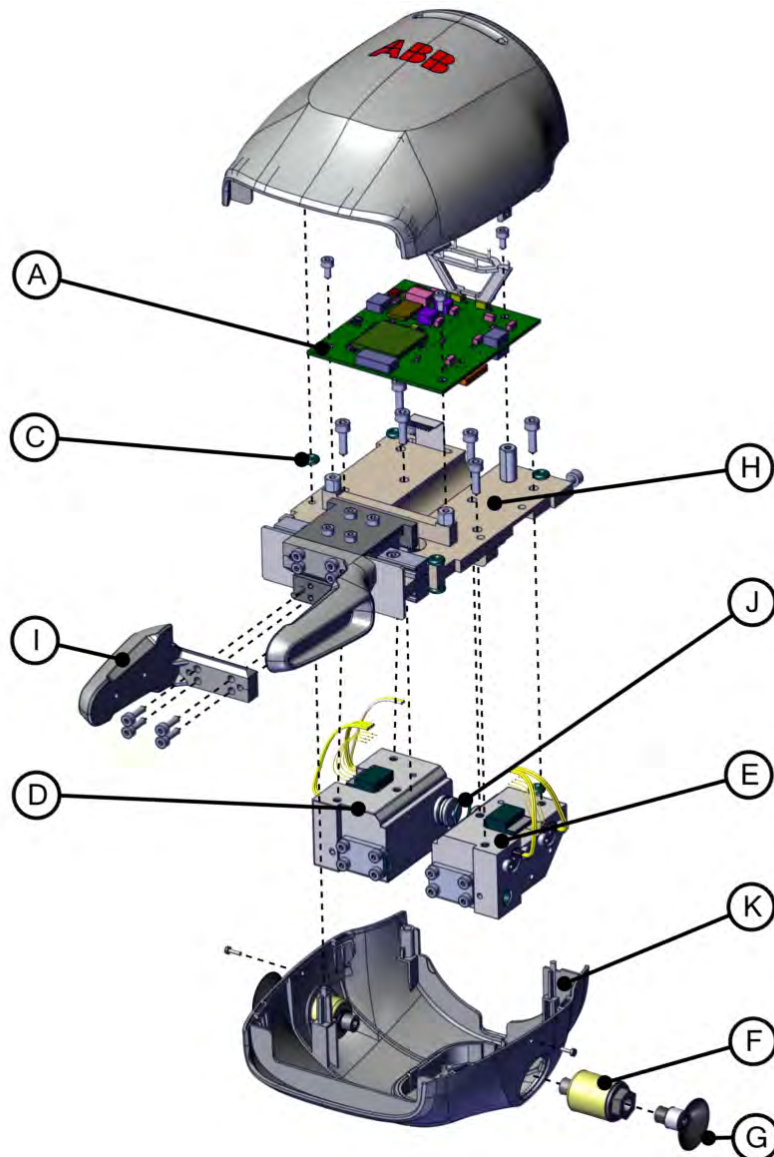
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| Pos | Article number | Description       | Qty |
|-----|----------------|-------------------|-----|
| A   | 3HAC051608-001 | Main PCB          | 1   |
| B   | 3HAB3772-174   | O-ring 3x2        | 1   |
| C   | 3HAB3772-175   | O-ring 1.8x1.8    | 1   |
| D   | 3HAC054989-001 | Pneumatic block   | 1   |
| E   | 3HAC051676-001 | Camera AE3        | 1   |
| F   | 3HAC047854-001 | Vacuum filter     | 2   |
| G   | 3HAC047927-001 | Vacuum rubber cup | 2   |

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| Pos | Article number | Description                         | Qty |
|-----|----------------|-------------------------------------|-----|
| H   | 3HAC054988-001 | Servo base                          | 1   |
| I   | 3HAC052976-001 | Fingers                             | 1   |
| J   | 3HAB3772-173   | O-ring 7x1                          | 1   |
| K   | 3HAC054986-001 | Shell complete (with camera window) | 1   |

#### Spare part list and exploded view for servo with vacuum1 and vacuum2



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| Pos | Article number | Description     | Qty |
|-----|----------------|-----------------|-----|
| A   | 3HAC051608-001 | Main PCB        | 1   |
| C   | 3HAB3772-175   | O-ring 1.8x1.8  | 1   |
| D   | 3HAC054989-001 | Pneumatic block | 1   |

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## 8 Spare parts

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### 8.2.1 Parts

*Continued*

| Pos | Article number | Description                            | Qty |
|-----|----------------|--|-----|
| E   | 3HAC054990-001 | Pneumatic block                        | 1   |
| F   | 3HAC047854-001 | Vacuum filter                          | 2   |
| G   | 3HAC047927-001 | Vacuum rubber cup                      | 2   |
| H   | 3HAC054988-001 | Servo base                             | 1   |
| I   | 3HAC052976-001 | Fingers                                | 1   |
| J   | 3HAB3772-173   | O-ring 7x1                             | 1   |
| K   | 3HAC054987-001 | Shell complete (without camera window) | 1   |



## 8.2.2 Gripper assembly

### Spare part list for gripper assembly

| Part No.       | Description                 | Qty |
|----------------|-----------------------------|-----|
| 3HAC054831-001 | SERVO                       | 1   |
| 3HAC054832-001 | SERVO + VISION              | 1   |
| 3HAC054833-001 | SERVO + VACUUM 1            | 1   |
| 3HAC054834-001 | SERVO + VACUUM 1 + VISION   | 1   |
| 3HAC054835-001 | SERVO + VACUUM 1 + VACUUM 2 | 1   |

### Spare part views

#### Servo

The following figure illustrates the servo gripper.



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## 8 Spare parts

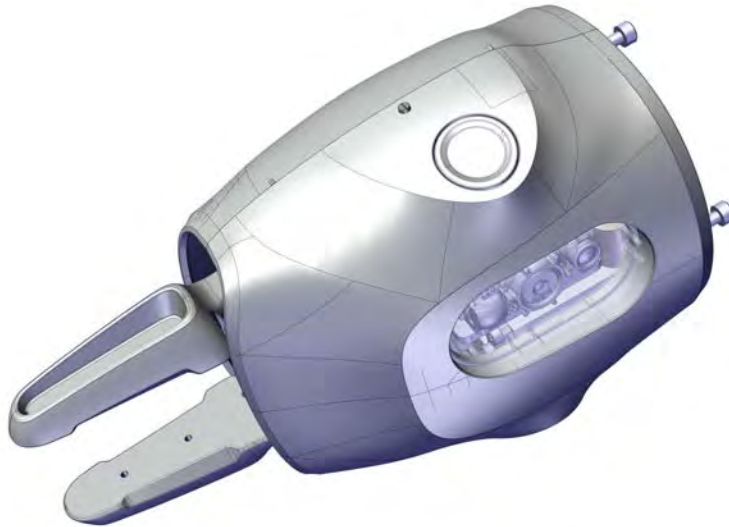
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### 8.2.2 Gripper assembly

*Continued*

#### Servo + Vision

The following figure illustrates the servo with vision gripper.



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#### Servo + Vacuum 1

The following figure illustrates the servo with vacuum gripper.



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#### Servo + Vacuum 1 + Vision

The following figure illustrates the servo with vision and vacuum gripper.



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#### Servo + Vacuum 1 + Vacuum 2

The following figure illustrates the servo with two vacuum gripper.



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