

| Feature | BFGS | CG | NM | TR |
|--|--------|--------|---------|--------|
| Machine3RawMaterialProperty2 | 211.83 | 211.83 | 191.63 | 211.83 |
| Machine3RawMaterialProperty4 | 205.12 | 205.12 | 206.69 | 205.12 |
| Machine3RawMaterialProperty3 | 432.04 | 432.04 | 476.59 | 432.04 |
| Machine2RawMaterialProperty1 | 12.86 | 12.86 | 12.55 | 12.86 |
| Machine1RawMaterialProperty1 | 12.29 | 12.29 | 12.73 | 12.29 |
| Machine2RawMaterialProperty4 | 256.28 | 256.28 | 256.72 | 256.28 |
| FirstStageombinerOperationTemperature2 | 86.01 | 86.01 | 84.17 | 86.01 |
| Machine1RawMaterialProperty1 | 12.29 | 12.29 | 12.73 | 12.29 |
| Machine1ExitZoneTemperature | 77.23 | 77.23 | 78.53 | 77.23 |
| Machine1MotorRPM | 11.53 | 11.53 | 9.5 | 11.53 |
| Machine3RawMaterialProperty1 | 9.1 | 9.1 | 9.14 | 9.1 |
| Machine3MotorRPM | 13.69 | 13.69 | 11.19 | 13.69 |
| Machine3MaterialPressure | 251.85 | 251.85 | 229.38 | 251.85 |
| Machine1MaterialPressure | 412.78 | 412.78 | 448.15 | 412.78 |
| Machine1RawMaterialProperty3 | 974.51 | 974.51 | 1653.94 | 974.51 |
| Machine1MaterialPressure | 412.78 | 412.78 | 448.15 | 412.78 |
| Machine1RawMaterialProperty2 | 209.24 | 209.24 | 144.98 | 209.24 |
| Machine1MaterialTemperature | 81.96 | 81.96 | 80.6 | 81.96 |
| Machine3MaterialTemperature | 75.03 | 75.03 | 71.79 | 75.03 |
| Machine2RawMaterialProperty3 | 571.73 | 571.73 | 557.22 | 571.73 |
| Machine1Zone2Temperature | 72.27 | 72.27 | 66.41 | 72.27 |
| Machine1MotorAmperage | 71.12 | 71.12 | 67.98 | 71.12 |
| Machine3MotorAmperage | 347.76 | 347.76 | 335.02 | 347.76 |
| Machine2RawMaterialProperty2 | 240.67 | 240.67 | 240.87 | 240.67 |
| FirstStageombinerOperationTemperature1 | 111.53 | 111.53 | 117.54 | 111.53 |
| Machine1Zone1Temperature | 72.06 | 72.06 | 73.58 | 72.06 |