

Cross Section Measurements for Electron-Impact Dissociation of CHF₃ into Neutral and Ionic Radicals

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(Received December 28, 1993; accepted for publication March 19, 1994)

Absolute cross sections for electron-impact dissociation of CHF₃ from the threshold to 200 eV are presented for formation of the neutral radicals CF₃, CHF₂, CF₂, CHF and CF. This measurement was accomplished by appearance mass spectrometry in a dual electron beam device. The threshold energies for neutral dissociation into CF₃, CHF₂ and CF were measured to be 11.0, 13.0 and 19.5 eV, respectively. The surface loss probability of each radical and the electron-impact nitrogen dissociation were measured to calibrate the relative dissociation cross sections of CHF₃. The branching ratio for dissociation at 150 eV is CF₃:CF₂:CF:CHF₂:CHF = 27:5:10:2:1. In addition to the neutral dissociation, the cross section for dissociative ionization of CHF₃ was extensively measured for formation of CF₃⁺, CHF₂⁺, CF₂⁺, CHF⁺, CF⁺, CH⁺ and F⁺.

KEYWORDS: trifluoromethane, dissociation cross section, neutral radical, electron impact, ionization cross section

1. Introduction

Trifluoromethane (CHF₃) has been widely used as an etchant gas in the manufacture of semiconductors. Discharge decomposition of CHF₃ gives rise to fluorine and various neutral radicals, among which the CF_x radical ($x=1-3$) plays a key role for etching SiO₂ and for polymer growth on Si of enhancing the etch selectivity of SiO₂ to Si. Thus, a data set of electron-impact dissociation and ionization cross sections for CHF₃ is needed to understand and model the fluorine-based plasma etching system.

To date, there have been only limited data reported for CHF₃. Winters and Inokuti¹⁾ reported the total cross section for electron-impact dissociation of CHF₃. As far as the partial cross section is concerned, Poll and Meichsner²⁾ measured the ionization cross section of CHF₃ into CF₃⁺ and CF⁺, together with the sum of cross sections into CHF₂⁺ and CF₂⁺. However, little information exists on cross sections for neutral dissociation, that is, electron-impact dissociation from CHF₃ into neutral radicals such as CF₃, CHF₂, CF₂, CHF and CF. This is mainly due to the difficulty in detecting neutral radicals. Recently, the authors developed a high-sensitivity radical detection technique, i.e., appearance mass spectrometry³⁾ which is based on the difference between the appearance potential for ionization of radicals and that for dissociative ionization of parent molecules. This technique has been successfully applied to the cross-section measurement for neutral dissociation of methane (CH₄) into CH₃ and CH₂ radicals,^{4,5)} and subsequently to the measurement of the dissociation cross section of carbontetrafluoride (CF₄) into CF₃, CF₂ and CF radicals,⁶⁾ as well as the cross section of tetrafluorosilane (SiF₄) into the SiF_x radical ($x=0-3$).⁷⁾

In this paper, we report measurements of partial cross sections for electron impact dissociation of CHF₃ into neutral radicals and ionic radicals, based on the appearance mass spectrometry.

2. Experimental

Experimental measurements were made in a dual-electron-beam device combined with a quadrupole

mass spectrometer (QMS), which has been used for measurements of cross sections for electron impact dissociation of methane,^{4,5)} carbon tetrafluoride⁶⁾ and tetrafluorosilane.⁷⁾ This system consists of three compartments which are differentially pumped with two turbomolecular pumps. The first compartment is a dissociation cell where a primary electron beam with energies of $E=5-250$ eV and currents of $I_e=0.1-60$ μ A dissociates CHF₃ flowing at a pressure of $10^{-3}-10^{-2}$ Pa, and the electron is collected by a cylindrical cup (collector) of 1.2 cm diameter and 1.6 cm length. The second compartment is a detection cell (CHF₃ pressure: $10^{-5}-10^{-4}$ Pa) where a probing electron beam emitted from a rhenium filament at the energy of $E_Q=10-25$ eV selectively ionizes neutral radicals effusing from the dissociation cell through a 4-mm-diameter orifice into an ionization chamber. The ionized radicals are mass-separated by the QMS, and output pulses from a secondary electron multiplier in the QMS system are counted and processed by a computer. The third compartment is an electron source cell (CHF₃ pressure: $10^{-4}-10^{-3}$ Pa) where the primary electron beam is generated from a hot biased filament at the voltage $-V_d$. The primary beam is injected through a 3-mm-diameter orifice along a magnetic field of ~ 0.06 T provided by a pair of permanent magnets, in order to minimize the beam energy spread and to define the beam trajectory.

The primary electron beam collides with CHF₃ molecules and creates various neutral radicals and ionic species. First, ions are eliminated by the positive bias (~ 10 eV) of the ionization chamber and the QMS with respect to the dissociation cell. Neutral radicals are detected by threshold ionization techniques³⁻⁷⁾ which are based on an about 5 eV difference in ionization thresholds for parent gas dissociation and radical ionization. In advance, the threshold energies for ionization of CF_x and CHF_y radicals were estimated as shown in Table I. The top column indicates the thresholds for dissociative ionization of CHF₃ which were measured in the present experiment (see §3.1). With the aid of these data, we can calculate the thresholds for radical ionization, combining a few related reactions with the following bond dissociation energies taken into ac-

Table I. Threshold energies (eV) for appearance of ions from neutral species indicated.

Neutral parent	CF ₃ ⁺	CHF ₂ ⁺	CF ₂ ⁺	CHF ⁺	CF ⁺	CH ⁺	F ⁺	Remarks
CHF ₃	15.2 (H)	16.8 (F)	17.6 (HF)	19.8 (F ₂)	20.9 (HF+F)	33.5 (F ₂ +F)	37.0	Measured (Breakup partner)
CF ₃	10.6	—	18.9	—	22.2 ^{a)} 21.4 ^{b)}	—	—	
CHF ₂	—	10.5	17.2	14.3	20.5 ^{c)} 14.6 ^{d)}	28.0 ^{a)} 27.2 ^{b)}	—	
CF ₂	—	—	15.2	—	18.5	—	—	Expected
CHF	—	—	—	10.4	16.6	24.2	—	
CF	—	—	—	—	13.1	—	—	
CH	—	—	—	—	—	18.4	—	

a) and b): reactions producing 2F and F₂, respectively; c) and d): reactions producing H+F and HF, respectively.

count: CHF₃→CF₃+H, 4.6 eV; CF₃→CF₂+F, 3.7 eV; CF₂→CF+F, 5.5 eV; CHF₃→CHF₂+F, 6.3 eV; CHF₂→CHF+F, 3.9 eV; CHF₂→CF₂+H, 2.0 eV; HF→H+F, 5.9 eV; F₂→2F, 0.8 eV. In the calculation, we have selected the breakup partner to give the lower energy state in the dissociative ionization of CHF₃ as listed in Table I (see the brackets in the first column). For instance, the measured threshold of 20.9 eV for the CF⁺ production was assigned to the breakup partner of (HF+F) rather than (H+2F) or (F₂+H). The expected values have an error of ~1 eV. Two different thresholds for the same CF_x⁺ or CHF_x⁺ ion from an identical neutral parent were given in the case that different fragments were produced: for example, the dissociative ionization of CHF₃ yields CF⁺ with the breakup partner of 2F+H, F₂+H, or HF+F.

Figure 1 shows examples of the semilogarithmic plot of the QMS output for $m/e=69$ (CF₃⁺) as a function of the energy E_Q of the probing electron beam. The energy scale of E_Q was calibrated using the measurement of the known ionization threshold (15.75 eV) of argon. For example, the CF₃⁺ signal is detected as a result of the dissociative ionization CHF₃→CF₃⁺+H above the threshold energy of 15.2 eV, and the radical ionization CF₃→CF₃⁺ above the expected threshold of 10.6 eV. In Fig. 1, the output signal of CF₃⁺ with the primary beam turned on (filled circles) is larger than the signal with the beam off (open circles) in the region of energies lower than 14 eV. The difference between them is attributed to electron impact ionization of CF₃ radicals effusing from the dissociation cell.

Henceforth, the probing electron energy E_Q is fixed at 13.5 eV for CF₃ detection. Let the radical signal S be the difference in the integrated QMS output between the case with the primary beam turned on and that with the beam turned off. Then, the value of S can be expressed in terms of the partial dissociation cross section $\sigma(E)$ as

$$S = \gamma I_c \sigma(E) pt, \quad (1)$$

where γ is the proportional constant, I_c and E are the current and energy of the primary beam, respectively,

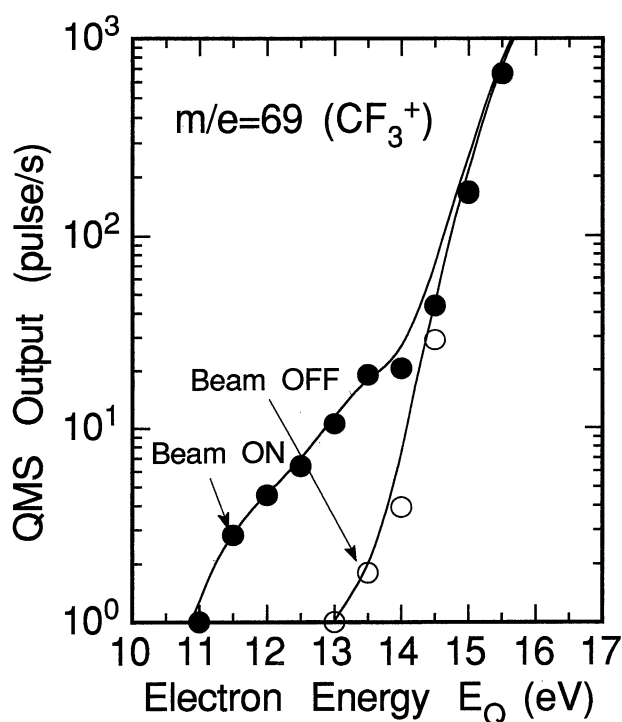


Fig. 1. Quadrupole mass spectrometer output for $m/e=69$ (CF₃⁺) as a function of probing beam energy E_Q with the primary beam on (filled circles) and the primary beam off (open circles). The primary beam energy is 100 eV.

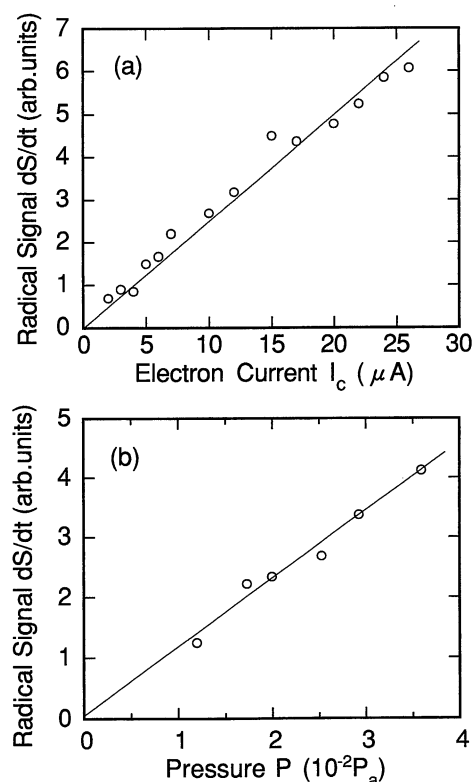


Fig. 2. (a) CHF₂ signal vs pressure at $I_c=20 \mu\text{A}$; (b) CHF₂ signal vs electron current at $p=1.8 \times 10^{-2} \text{ Pa}$; primary beam energy $E_d=80 \text{ eV}$ and probing beam energy $E_Q=15.5 \text{ eV}$.

p is the CHF₃ pressure in the dissociation cell, and t is the integration time for pulse counting. The energy E of the primary electron beam is given by $(eV_d - e\Delta V)$,

where ΔV corresponds to the voltage drop along the hot filament. The radical signal S linearly increases with the integration time t , and the slope dS/dt of the line determined by the least squares method is proportional to the dissociation cross section.

The dependence of the CHF_2 signal (dS/dt) on the primary beam current I_e was measured as shown in Fig. 2(a). These data show that the radical signal is a linear function of electron current. Linearity was also noted with regard to the pressure dependence as shown in Fig. 2(b), and this indicates that multiple scattering processes to induce the increased path length and the decreased energy are negligible. The linearity also indicates a negligible contribution of secondary reactions which are, for instance, CF^+ formation by the secondary dissociative ionization of CF_2 produced as a result of the primary dissociation of CHF_3 . The linear dependences on the electron current and the pressure were confirmed also for the species CF_2 , CF , CHF_2 and CHF .

3. Results and Discussion

3.1 Cross sections for ionization

In order to find the threshold for ionization, the data shown on a semilogarithmic scale in Fig. 1 were replotted on a linear scale in Fig. 3. The threshold energy corresponds to the intersection of the x -axis and the straight line indicated in Fig. 3 where a small tail deviated from the straight line is caused by the energy spread (~ 0.5 eV) of the probing beam. Thus, the threshold energies for the dissociative ionization of CHF_3 were found as shown in the top column in Table I.

To date, the electron energy dependence of the partial cross section for dissociative ionization of CHF_3 has been reported by Poll and Meichsner²⁾ only for the dominant ion fragments, CF_x^+ ($x=1-3$), CHF_2^+ , and the sum of two cross sections into CF_2^+ and CHF_2^+ without separation. To obtain information on other fragment ions, the QMS output current for $m/e=32$ (CHF^+), 13 (CH^+), and 19 (F^+) was also measured as a function of the probing beam energy with the primary beam turned off, as shown in Fig. 4 and Table II. The cross sections obtained here are considerably different from the previous data²⁾: for instance, the cross sections at

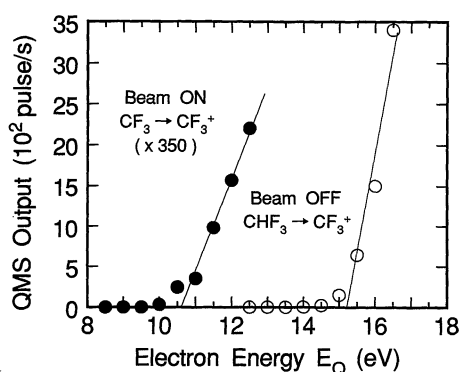


Fig. 3. Quadrupole mass spectrometer output for CF_3^+ as a function of probing beam energy E_Q with 100 eV primary beam turned on (filled circles) and off (open circles).

100 eV have been reported to be $1.5 \times 10^{-20} \text{ m}^2$ for CF_3^+ , $3.0 \times 10^{-20} \text{ m}^2$ for CF^+ , and $4.0 \times 10^{-20} \text{ m}^2$ for the sum of CHF_2^+ and CF_2^+ . This discrepancy probably results from the different methods of calibration of the QMS sensitivity: Poll and Meichsner calibrated it with the ionization cross section of argon while we did it at

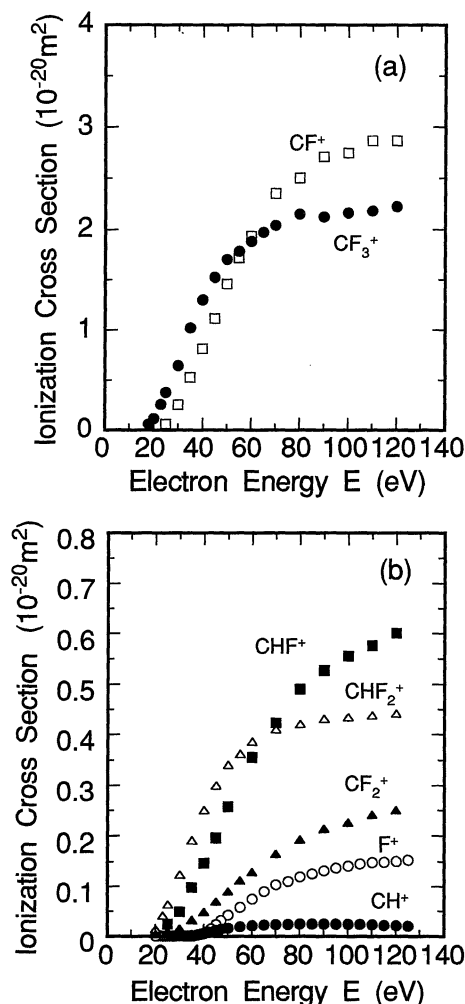


Fig. 4. Partial cross sections for ionization (a) $\text{CHF}_3 \rightarrow \text{CF}_3^+$ and CF^+ , and (b) $\text{CHF}_3 \rightarrow \text{CHF}_2^+$, CF_2^+ , CHF^+ , CH^+ and F^+ .

Table II. Cross section for dissociative ionization of CHF_3 in units of 10^{-20} m^2 .

Energy (eV)	CF_3^+	CHF_2^+	CF_2^+	CHF^+	CF^+	CH^+	F^+
20	0.115	0.014	0.004				
25	0.381	0.064	0.009	0.025	0.061		
30	0.641	0.124	0.016	0.049	0.257		
35	1.02	0.191	0.033	0.098	0.527	0.001	0.001
40	1.30	0.250	0.048	0.147	0.809	0.005	0.006
45	1.52	0.300	0.069	0.196	1.12	0.012	0.023
50	1.70	0.341	0.090	0.257	1.46	0.017	0.043
60	1.88	0.386	0.129	0.355	1.94	0.021	0.074
70	2.04	0.410	0.166	0.422	2.35	0.023	0.104
80	2.15	0.421	0.193	0.490	2.50	0.025	0.119
90	2.12	0.431	0.214	0.527	2.71	0.025	0.132
100	2.16	0.434	0.226	0.555	2.75	0.024	0.142
110	2.18	0.438	0.241	0.576	2.87	0.023	0.148
120	2.22	0.441	0.250	0.600	2.88	0.021	0.151

each mass of CF_x^+ ($x=1-3$) compared with the ionization cross section of CF_4 ,⁸⁾ thus taking account of mass discrimination effects of the QMS. The QMS sensitivity for CH^+ was calibrated by measuring the CH^+ production from ionization of CH_4 compared with the known cross section,⁹⁾ while the sensitivities for CHF_2^+ and CHF^+ were assumed to be equal to those for CF_2^+ and CF^+ , respectively.

3.2 Cross sections for neutral dissociation

The threshold for appearance of neutral radicals as a result of dissociation of CHF_3 has never been measured, to our knowledge. In addition, it cannot be estimated by calculation, even using all the known data in Table I. For such calculations, we need at least one additional experimental datum on the threshold for electron-impact neutral dissociation, *e.g.*, for $\text{CHF}_3 + e \rightarrow \text{CHF}_2 + \text{F} + e$. To obtain such data, the dependence of the neutral radical signal on the primary beam energy E was measured, especially for low energies, as shown in Fig. 5. According to these measurements, the threshold energies for neutral dissociation were obtained with errors of ~ 1 eV and summarized in the right-most column in Table III. If the thresholds for CF_3 and CHF_2 appearance are correct, *i.e.* 11.0 eV and 13.0 eV, respectively, then the thresholds for CF_2 , CF and CHF production can easily be calculated using the dissociation energies for $\text{CF}_2\text{-F}$, CF-F , $\text{CF}_2\text{-H}$, CHF-F , H-F and F-F bonds. These expected values are listed in Table III and a comparison with the measured values suggests that the observed threshold corresponds to the reaction yielding $\text{F}_2 + \text{H}$ [Reaction (8)]

Table III. Threshold energies for neutral dissociation.

Number	Reaction	Threshold energy (eV)	
		Expected ^{a)}	Measured ^{b)}
(1)	$\text{CHF}_3 + e \rightarrow \text{CF}_3 + \text{H} + e$	11.0	11.0
(2)	$\text{CHF}_3 + e \rightarrow \text{CHF}_2 + \text{H} + e$	13.0	13.0
(3)	$\text{CHF}_3 + e \rightarrow \text{CF}_2 + \text{H} + \text{F} + e$	15.0	<25
(4)	$\text{CHF}_3 + e \rightarrow \text{CF}_2 + \text{HF} + e$	9.1	
(5)	$\text{CHF}_3 + e \rightarrow \text{CHF} + 2\text{F} + e$	16.9	<37
(6)	$\text{CHF}_3 + e \rightarrow \text{CHF} + \text{F}_2 + e$	16.1	
(7)	$\text{CHF}_3 + e \rightarrow \text{CF} + \text{H} + 2\text{F} + e$	20.5	
(8)	$\text{CHF}_3 + e \rightarrow \text{CF} + \text{F}_2 + \text{H} + e$	19.7	19.5
(9)	$\text{CHF}_3 + e \rightarrow \text{CF} + \text{HF} + \text{F} + e$	14.6	

^{a)}Threshold energies 11.0 eV and 13.0 eV were assumed for reactions (1) and (2), respectively.

^{b)}Experimental error was about ± 0.5 eV.

rather than $\text{H} + 2\text{F}$ or $\text{HF} + \text{F}$ [Reaction (7) or (9), Table III]. It should be noted that the threshold for dissociation into F^+ and CF_x or CHF_y is higher, by the ionization energy of 17.4 eV ($\text{F} \rightarrow \text{F}^+$), than the threshold for neutral dissociation into F and CF_x or CHF_y .

The absolute value of cross sections was determined using the same method as noted previously.⁵⁻⁷⁾ Let us take an example of the CF_3 radical and summarize the calibration process briefly. The partial cross section σ for dissociation from CHF_3 to CF_3 can be expressed as

$$\sigma = \frac{\alpha}{\beta \sigma^* [\text{CHF}_3]} \cdot \frac{dS}{dt}, \quad (2)$$

where σ^* denotes the ionization cross section for $\text{CF}_3 \rightarrow \text{CF}_3^+$, $[\text{CHF}_3]$ is the number density of CHF_3 molecules in the dissociation cell, and $\beta = ll'I_c I'/e^2$ for the electron path lengths l and l' , and the currents I_c and I' , in the dissociation cell and the detection cell, respectively. The proportional constant α depends on the vacuum conductances, C_a and C_b , of two orifices through which the radical effuses out of the dissociation cell. The value of α also depends on the loss rate $k = svA/4$ due to the radical surface loss on the dissociation cell wall of the area A , where s denotes the surface loss probability and v is the thermal speed of the radical. Taking account of these factors, we obtain the final expression⁵⁾ for the cross section

$$\alpha = \frac{\mu \gamma k + C_a + C_b}{\beta \sigma^* [\text{CHF}_3] C_a} \cdot \frac{dS}{dt}, \quad (3)$$

where γ is the constant independent of radical species and μ denotes the constant expressing the mass discrimination effect of QMS. The vacuum conductances for CF_3 are found to be $C_a = 0.49 \text{ l s}^{-1}$ and $C_b = 0.28 \text{ l s}^{-1}$. The conductances for each radical can be calculated with its mass dependence taken into account as shown in Table IV.

The surface loss rate k can be obtained by measuring the time decay of radical density after turning off the primary electron beam. The radical density exponentially decreases with the time constant $\tau = V/(k + C_a + C_b)$ for the volume V of the dissociation cell. The observed density decay of CF_3 , CF_2 , CF , CHF_2 and CHF is shown in Fig. 6, together with the data

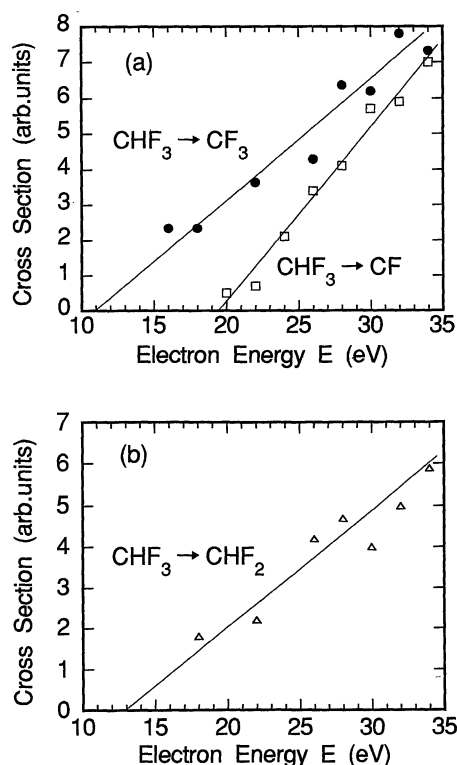


Fig. 5. Relative cross sections near the threshold for neutral dissociation of CHF_3 into (a) CF_3 (filled circles) and CF (open squares), and (b) CHF_2 .

Table IV. Decay time constant τ , vacuum conductances C_a and C_b , surface loss rate k , and surface loss probability s for dissociation products N, CF_3 , CHF_2 , CF_2 , CHF and CF .

Product	τ (ms)	C_a (l s^{-1})	C_b (l s^{-1})	k (l s^{-1})	s
N	0.80	1.09	0.62	17.0	0.014
CF_3	0.48	0.49	0.28	30.5	0.056
CF_2	0.42	0.58	0.33	34.8	0.055
CF	0.22	0.73	0.42	67.0	0.083
CHF_2	0.80	0.57	0.32	17.9	0.028
CHF	0.74	0.72	0.41	19.1	0.024

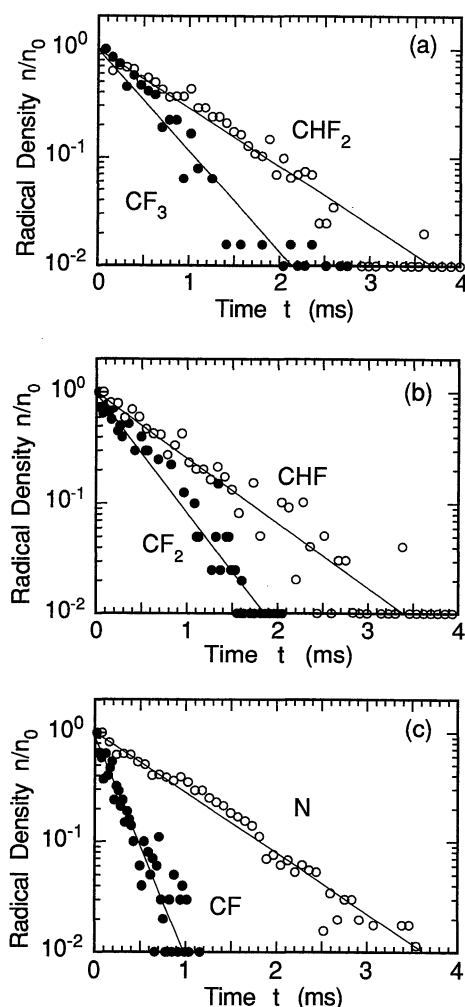


Fig. 6. Density decay after turning off the primary electron beam for (a) CF_3 radical (filled circles) and CHF_2 radical (open circles); (b) CF_2 radical (filled circles) and CHF radical (open circles); (c) CF radical (filled circles) and N atom (open circles).

for the N atom used for calibration.⁵⁾ Table IV shows the measured time constant τ , the surface loss rate k , and the surface loss probability s where the volume $V=15 \text{ cm}^3$, the surface area $A=62 \text{ cm}^2$, and the radical speed $v=(8kT/\pi m)^{1/2}$ at $T=400 \text{ K}$ were used. The time constants obtained for CF_3 , CF_2 , CF and N are smaller than the results previously obtained in the experiment for CF_4 dissociation.⁶⁾ This discrepancy may result from different wall surfaces (H-containing surface layer) due to CHF_3 dissociation, and partly from the

higher temperature of walls due to the reconstructed filament system of the electron source cell.

Neglecting the mass dependence of QMS sensitivity, the proportional constant γ in eq. (3) can be obtained, just as in the previous study on methane,⁵⁾ by measurements of electron impact dissociation $\text{N}_2 \rightarrow \text{N} + \text{N}$, $\text{N} + \text{N}^+$ and a comparison of them with the known cross section of nitrogen. On the other hand, the proportional constant μ , i.e., the mass discrimination effect of QMS was carefully calibrated as follows. With the primary electron beam turned off, CHF_3 or N_2 molecules were ionized by the probing electron beam and the resultant fragment ion CF_3^+ or N^+ was detected by QMS. The measured energy dependence of CF_3^+ or N^+ signal was compared with the known absolute cross sections,^{8,10)} which gives the ratio of μ values. Thus, the conversion factor to obtain the absolute cross section from our raw data was found to be $\text{CF}_3^+:\text{CHF}_2^+:\text{CF}_2^+:\text{CHF}^+:\text{CF}^+:\text{N}^+=3.4:1:1:4.0:4.0:2.1$, assuming the same values of μ for CHF_2^+ as CF_2^+ and for CHF^+ as CF^+ . Finally, we need the ionization cross section σ^* of radical species to obtain the absolute value according to eq. (3). The cross sections for $\text{CF}_3 \rightarrow \text{CF}_3^+$ have been measured as functions of electron energy E by Wetzel *et al.*¹¹⁾ but there are no data for $\text{CF}_x \rightarrow \text{CF}_x^+$ or $\text{CHF}_x \rightarrow \text{CHF}_x^+$ ($x=1, 2$). There are a few examples of ionization cross sections for the neutral free radicals CD_2 and SiF_2 , which have the same slope ($\Delta\sigma/\Delta E \sim 1.1 \times 10^{-21} \text{ m}^2 \text{ eV}^{-1}$) as the CD_3 and SiF_3 , respectively.¹²⁻¹⁴⁾ Thus, we tentatively assumed that the ionization cross sections for CF_2 , CF , CHF_2 and CHF increase from their thresholds with the same slope ($\Delta\sigma/\Delta E \sim 3.3 \times 10^{-22} \text{ m}^2 \text{ eV}^{-1}$) as the CF_3 ionization cross section.

The absolute values of partial cross sections for dissociation of CHF_3 into CF_3 , CF_2 , CF , CHF_2 and CHF radicals are shown in Fig. 7 and Table V. We estimate that the absolute uncertainty of the cross section is $\pm 100\%$ and the relative uncertainty is $\pm 20\%$, as discussed previously.⁵⁾ The cross sections for CF , CF_2 and CF_3 have maxima at $E=40$, 70 and 110 eV, respectively and gently decrease. Thus, the energy at the maximum becomes smaller for smaller fragments. This behavior is similar to the energy dependence of partial cross sections for dissociation of CF_4 into neutral radicals.⁶⁾ This figure shows an interesting tendency that the energy at the maximum becomes smaller for smaller fragments. The branching ratio at $E=150 \text{ eV}$ was $\text{CF}_3:\text{CF}_2:\text{CF}:\text{CHF}_2:\text{CHF}=27:5:10:2:1$. In contrast with these results, electron impact neutral dissociation of methane^{4,5)} has a maximum cross section at low energies (20–25 eV), and the branching ratio between CH_3 and CH_2 strongly depends on the impact energy, since the CH_2 radical is resonantly produced in a range of energy between 10 eV and 40 eV.

The total dissociation cross section σ_t of CHF_3 has been reported by Winters and Inokuti¹⁾ as $\sigma_t=2.4 \times 10^{-20} \text{ m}^2$ at $E=22 \text{ eV}$, $5.5 \times 10^{-20} \text{ m}^2$ at 72 eV and $5.8 \times 10^{-20} \text{ m}^2$ at 100 eV. The present investigation on the partial cross section of CHF_3 enables us to estimate the total cross section by summing up each cross

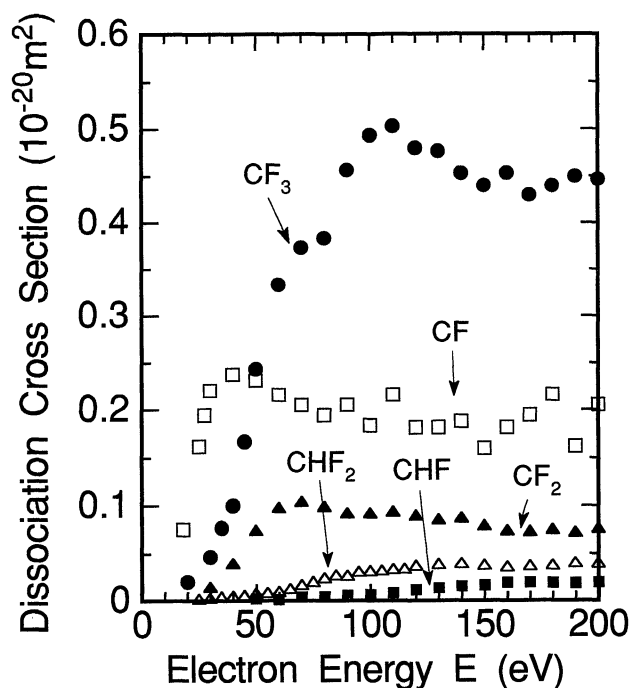


Fig. 7. Absolute cross sections for neutral dissociation of CHF_3 into CF_3 (filled circles), CHF_2 (open triangles), CF_2 (filled triangles), CHF (filled squares) and CF (open squares).

Table V. Cross section for dissociation of CHF_3 into neutral fragments in units of 10^{-20} m^2 .

Energy (eV)	CF_3	CHF_2	CF_2	CHF	CF
20	0.02	0.001			0.01
25	0.03	0.002			0.16
30	0.05	0.003	0.014		0.22
35	0.08	0.004	0.025		0.23
40	0.10	0.005	0.040		0.24
50	0.24	0.008	0.075	0.002	0.23
60	0.33	0.010	0.098	0.002	0.22
70	0.37	0.017	0.104	0.004	0.21
80	0.38	0.024	0.099	0.004	0.19
90	0.46	0.027	0.092	0.005	0.20
100	0.49	0.032	0.092	0.006	0.18
110	0.50	0.034	0.094	0.008	0.21
120	0.48	0.038	0.090	0.011	0.18
130	0.47	0.039	0.086	0.014	0.18
140	0.45	0.040	0.088	0.015	0.19
150	0.44	0.038	0.080	0.016	0.16
160	0.45	0.037	0.075	0.019	0.18
170	0.43	0.038	0.074	0.019	0.19
180	0.44	0.038	0.076	0.019	0.20
190	0.45	0.041	0.073	0.018	0.16
200	0.44	0.040	0.076	0.019	0.20

section for the ionization (Table II) and the neutral dissociation (Table V). For example, we obtain

$\sigma_i = 0.17 \times 10^{-20} \text{ m}^2$ at $E = 20 \text{ eV}$, $6.2 \times 10^{-20} \text{ m}^2$ at 70 eV , and $7.1 \times 10^{-20} \text{ m}^2$ at 100 eV . These results roughly agree with Winters's report¹⁾ except for the lower energies.

4. Conclusions

Earlier studies on electron CHF_3 collisions were limited to the total dissociation cross section¹⁾ and the partial ionization cross sections for parent $\text{CHF}_3 \rightarrow \text{CF}_3^+$, CF^+ , with the sum of CF_2^+ and CHF_2^+ . This paper reports the extensive measurements of cross sections for (1) the dissociative ionization $\text{CHF}_3 \rightarrow \text{CF}_x^+$ ($x=1-3$), CHF_y^+ ($y=1, 2$), CH^+ and F^+ and (2) the neutral dissociation $\text{CHF}_3 \rightarrow \text{CF}_x$ ($x=1-3$) and CHF_y ($y=1, 2$). The threshold energies for neutral dissociation into CF_3 , CHF_2 and CF were found, for the first time, to be 11.0 eV , 13.0 eV and 19.5 eV , respectively. The absolute cross section for dissociation into neutral radicals was measured as a function of electron energy from the threshold to 200 eV and the absolute value of the cross section was determined using the procedure described previously.⁵⁻⁷⁾ The branching ratio at the electron energy of 150 eV is $\text{CF}_3:\text{CF}_2:\text{CF}:\text{CHF}_2:\text{CHF} = 27:5:10:2:1$.

Acknowledgements

This work was carried out partly under the collaborating Research Program at the National Institute for Fusion Science, and was partly supported by a Grant-in-Aid for Scientific Research from the Ministry of Education, Science and Culture.

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