

# **Product Brochure**



Dongying Liangxin Petrochemical Technology Development Limited Company



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## **Part 1. Company Information**

Junyuan Group was established in 2009 with registered capital of 17 million USD. In the past 8 years, Junyuan Group has been continuously developed and expanded, and incorporated 5 subsidiaries including Dongying Junyuan Petrochemical Technology Development Co. Ltd., Dongying Liangxin Petrochemical Technology Development Co. Ltd., Dongying Changyuan Petrochemical Technology Development Co. Ltd., Dongying Junyuan Logistics Co. Ltd. and Sinkiang Liangxin Technology Development Co. Ltd. They have reformed a whole chain in oil refining industry.

The main business covers propane and butane series, pentane series, hexane series, solvent oil series, and aromatic series. It is the largest manufacturer of hydrocarbon solvent, refrigeration solvent and blowing agent in China now.

There are 22 Rectifying columns, 2 Hydrogenation units, 1 De-sulfurization and De-aromatization unit in Junyuan Group. Meanwhile, there are 10 sets of 1,000 m<sup>3</sup> Spherical tanks, 30 sets of 3,000m<sup>3</sup> average Floating roof tanks and 30 sets of 200m<sup>3</sup> average Horizontal tanks. Pentane capacity reach up to 100 kt/a, and hexane 80kt/a, solvent 150 kt/a, Petroleum Benzene 10 kt/a.

JunYuan Group covers 1,000 acres land, more than 500 employees. Up to 2015, the Group's total assets is 200 million USD, fixed assets 13 million USD.

All the production of Junyuan Group is authenticated by the ISO9001, ISO14001 and OHS18001 certification. ROSH, CIQ, CO, SGS, BV and other international approvals have also been achieved.









OHS18001 ISO14001 ISO9001





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# Part 2. Product Specification

- Propane and butane series
- Pentane series
- Hexane series
- Solvent oil series
- Aromatic series



### ♦ N-pentane (CAS:109-66-0)

No	Item	Package	MOQ	FOB Qingdao (ref)
1.1		20'Iso tank	14MT	1
1.2	99%N-pentane	125kg/drum 80drums/20'FCL	10MT	1
2.1		20'Iso tank	14MT	1
2.2	95%N-pentane	125kg/drum 80drums/20'FCL	10MT	1
Note: Dries showns with small statement at				

Note: Price changes with crude oil, exchange rate etc.

Item	Unit	Spec of 99% N-pentane	Spec of 95% N-pentane	Test Method
Appearance	-	Clear/colorless	Clear/colorless	Visual
N-pentane	Wt%	≥99	≥95	GAS CHRO
Iso-pentane	Wt%	balance	balance	GAS CHRO
Hexane and heavier	Wt%	≤0.5	≤0.5	GAS CHRO
Butane and lighter	Wt%	≤0.5	≤0.5	GAS CHRO
Total Sulfur	ppm	≤1	≤1	ASTMD5453
Bromine index	mgBr/100g	≤10	≤50	ASTMD2710
Saybolt Colo	-	+30	+30	ASTMD156
Water	ppm	≤20	≤100	Karl-fisher
Sp. Gr(60F/60F)	-	0.60-0.65	0.60-0.65	ASTMD4052



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## **♦** Iso-pentane (CAS 78-78-4)

No	Item	Package	MOQ	FOB Qingdao Price(ref)
3	99%Iso-penta ne	20'lso tank	14MT	1
4	95%Iso-penta ne	20'lso tank	14MT	1
No	ote: Price changes	with crude oil, excl	hange rate, etc.	
Item	Unit	Spec of 99% Iso-pentane	Spec of 95% Iso-pentane	Test Method
Appearance	-	Clear/colorless	Clear/colorless	Visual
Iso-pentan	Wt%	≥99	≥95	GAS CHRO
Hexane and heavie	Wt%	≤0.5	≤0.5	GAS CHRO
Butane and lighter	Wt%	≤0.5	≤0.5	GAS CHRO
Total Sulfur	ppm	≤1	≤2	ASTMD5453
Bromine index	mgBr/100g	≤10	≤10	ASTMD2710
Saybolt Color	-	+30	+30	ASTMD156
Wate	ppm	≤20	≤20	Karl-fisher
Sp. Gr(60F/60F)	_	0.61-0.65	0.61-0.65	ASTMD4052

## ◆ N-hexane(CAS 110-54-3)

No	Item	Package	MOQ	FOB Qingdao Price(ref)	
5.1		20'Iso tank	15MT	1	
5.2	000/ N. boyono	130kg/drum	10 AMT	1	
5.2	99%N-hexane	80drums/20'FC	80drums/20'FCL	10.4MT /	/
6.1		20'Iso tank	15MT	1	
6.2	80%N-hexane	130kg/drum	10.4MT	1	
0.2	00 /oin-Hexaile	80drums/20'FCL	10.41011	/	
7.1		20'Iso tank	15MT	1	
7.2	60%N-hexane	130kg/drum	10 AMT	,	
1.2	00%in-flexarie	80drums/20'FCL 10.4MT	10.41/11	1	
Note: Price changes with crude oil, exchange rate, etc.					



Specs of Specs of Specs of 80% Item 99% 60% Unit **Test Method** N-hexan N-hexane N-hexane е Appearance Colorless Colorless Colorless Visual -Saybolt Color +30 +28 +28 ASTMD156 0.65-0.68 0.66-0.68 0.66-0.68 Sp. Gr(60F/60F) ASTMD4052 -N-hexane Wt% ≥99 ≥80 ≥60 **GAS CHRO** Benzene ≤30 **GAS CHRO** ppm ≤10 ≤10 Intial Distillation Point ≥67 ≥66.5 ≥66 ASTMD86 **IBP Dry Distillation Point**  $^{\circ}$ C ≤69 ≤70 ≤70 ASTMD86 ΕP Sulfur ASTMD5453 ppm ≤1 ≤1 ≤1 **Bromine Index** mgBr/100g ≤10 ≤10 ≤30 ASTMD2710 Water ≤100 ≤100 ≤100 Karl-fisher ppm

#### Solvent Oil

				FOB
No	Item	Package	MOQ	Qingdao
				Price(ref)
8	6#	20'Iso tank	15MT	1
9	120#	20'Iso tank	15MT	1
10	200#	20'Iso tank	17MT	1
Note: Price changes with crude oil, exchange rate, etc.				

Item	Unit	Specs of	Specs of	Specs of	Test Method
		6#	120#	200#	
Appearance	-	Colorless	Colorless	Colorless	Visual
Saybolt Color	-	+28	+28	+28	ASTMD156
Sp. Gr(60F/60F)	-	0.65-0.678	≤0.72	≤0.78	ASTMD4052
Aromatics	ppm	≤500	≤500	≤500	GAS CHRO
Initial Distillation Point	$^{\circ}$	≥60	≥81	≥140	ASTMD86
IBP					
Dry Distillation Point	$^{\circ}$	≤76	≤119	≤195	ASTMD86
EP					
Sulfur	ppm	≤1	≤1	≤1	ASTMD5453
Bromine Index	mgBr/100g	≤10	≤10	≤10	ASTMD2710



## Part 3. Products Quality Control

### **Purchasing Department**

Strict and clear specification is required when purchasing order is made.

No entrance is permitted without acceptance signed by Acceptance Department.

### **Manufacturing Department**

Producing strictly apply to Operating Instructions to ensure quality.

Raw materials without qualified COA are not permitted to use.

Products without qualified COA are not permitted to sale.

### **Quality Control**

Inspection strictly according to operation instructions.

Hold meeting, solve problems and complains in time.

Strict testing apply to Operating Instructions to ensure exactness.

Testing according to ASTM.

#### **Equipment Department**

Equipment maintenance strictly according to operation instructions.

24 hours Patrol inspection is required.

### **Sales Department**

Unqualified Products is not permitted to leave from the factory.

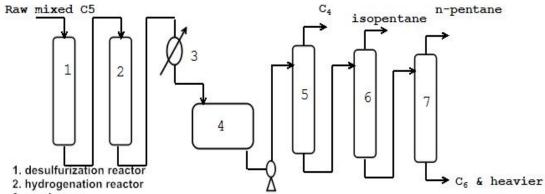
Deal with quality objections and customer complaints.



### Part 4. Technical Service

- 1. Free samples available for testing.
- 2. Production according to Contract requirement.
- 3. Testing according to required methods, all specs meet order requirements.
- 4. Any quality issues within warranty period, we should have responsibilities.
- 5. Any complains, response will be made within 24 hours by company, by local agencies, or technician support on site if requested.

### **Production Flow Chart**



- 3. condenser
- 4. High pressure separation tank
- 5. removal of light component tower
- 6. isopentane and n-pentane seprarting tower
- 7. removal of heavier component tower



# Part 5. Testing Center

Famous instruments as Agilent, Mettler etc./Test according to International Methods/24 hours opening









# Part 6. Product Package

Package A: 200 Liter/drum, 80 drums/20'FCL





Package B: 24 Cubic meters per 20' Iso-tank





## Part 7. Storage & Loading Service

## **Storage Capacity**

- ◆ 30 sets of Floating roof tanks (3,000 CBM/tank)
- ◆ 10 sets of Spherical tanks (1,000 CBM/tank)
- ◆ 30 sets of Horizontal tanks (200 CBM/tank)



## **Loading Platform**

◆ 13 loading docks /24 hours loading





# Part 8. Reference List

Application	Product	VIP Customer	URL
		LIHUAYI Group	http://www.lihuayi.com/index.asp
A . <b>.</b>		YUHUANG Group	http://www.yuhuanghuagong.com/
As Foaming agent in EPS, PIR, etc	Pentane	Xinda Foam	http://www.xingdagroup.com.cn/
foam production		Loyal Group	http://www.loyalgroup.com/
		Xinjiang Bule Ridge Tunhe Chemical	http://www.lanshantunhe.com/
		CNPC	http://www.cnpc.com.cn/en/
As Induced Catalyst	lee pentane	Sinopec	http://www.sinopec.com/
in Ethylene Plant	Iso-pentane	Sabic	http://www.sabic.com/corporate/en/
		China Coal	http://www.chinacoal.com/
As Working medium	Dentene	Ormat	http://www.ormat.com/
in Geothermal Plant	Pentane	Energy	http://www.energy.com.ph/
As Catalyst in Rubber Plant	Hexane	Sinopec	http://www.sinopec.com/
As Extraction	Hexane,	Xiwang Group	http://www.xiwang.cn/index.html
solvent in Oil	6# solvent	Yuwang Group	http://www.yuwangcn.com/
Extraction	oil	Three Star Group	http://www.chinasanxing.cn/
As solvent in	11	Xunon	http://xunon.com.cn/
pharmaceutical intermediates	Hexane	Kehong Chemical	http://www.dykehong.com/
Cleaning solvent	6# solvent oil	China national ship building and materials	http://www.scmem.com.cn/
Adhesive solvent	6# solvent oil	Evergain Adhesive	http://www.changqingshu.net/Default.  aspx
Rubber solvent	120# solvent oil	Wuyang	http://www.wuyangchem.com/index.h tml
Painting solvent	200# solvent oil	Lehua Group	http://www.lehua-china.com/index.ht ml



