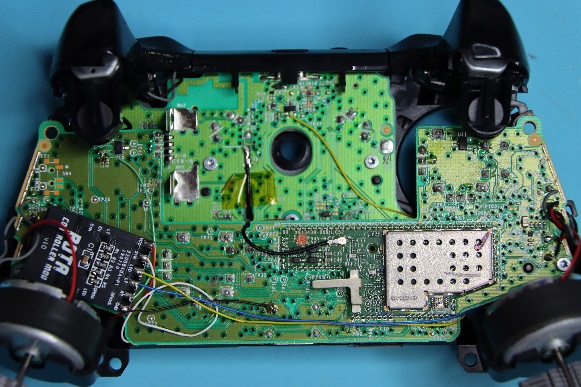
Remove the two plastic grip covers, battery cover, and battery

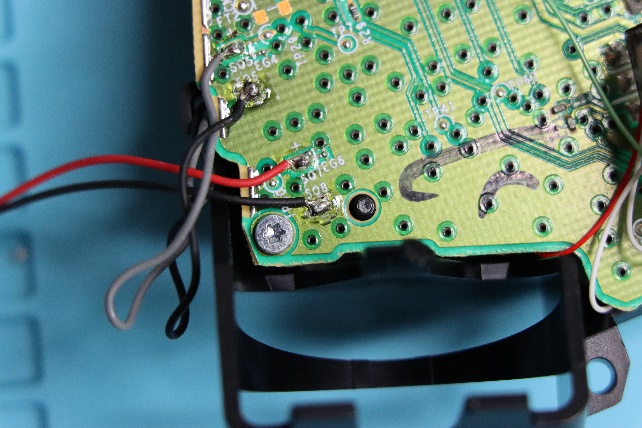
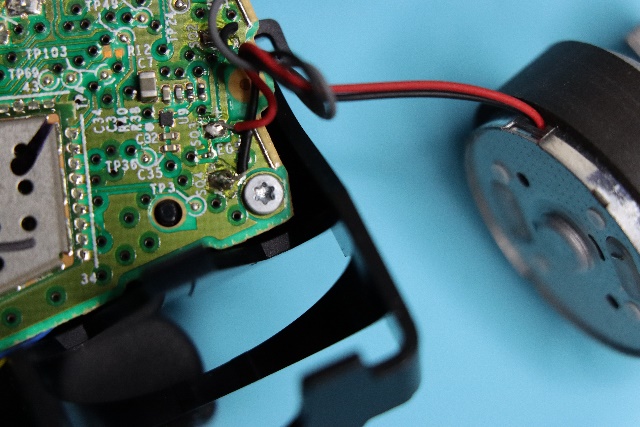
Remove the five outer screws that hold the case together



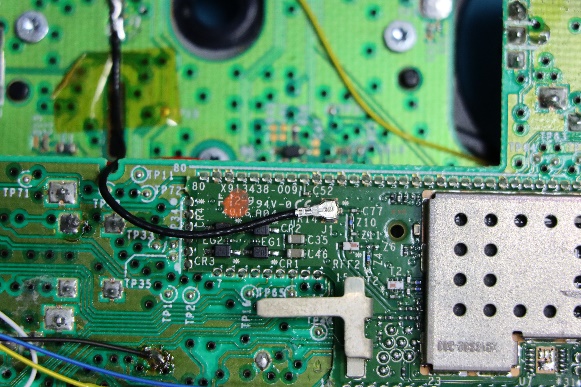
Flip the controller onto its front and remove the back panel



Remove the two screws that hold the upper and lower boards together



Disconnect the pigtail cable from the upper board



Disconnect the upper board from the lower board. Be careful not to lose the headphone jack

Using hot glue, fix ROTA to the controller's upper board as shown in (figure)

Solder the connections shown in the following figures

Press-fit the upper and lower boards back together

Reconnect the pigtail cable to the upper board

Secure the upper and lower boards with the two smaller screws

Close the controller case with the back panel and the five larger screws

Snap the two plastic grip covers, battery, and battery cover back into place

For more documentation and support, visit the ROTA Github repository

https://github.com/justcallmekoko/ROTA