

Predicting moisture content and bulk density of various grains from their dielectric properties

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Problem Statement

- Moisture content of grains is a critical variable in the buy-sell process to monitor quality production and crop analysis.
- Water's polar nature leads to correlate microwave frequencies and dielectric properties of moisture-containing materials.
- These properties can contribute to calculate moisture content of grains using calibration equations and non-destructive 'free-space' transmission techniques.
- **Nevertheless, there are errors associated with calibration-based methods - which can be further reduced.**

The main objective of this investigation is to use machine learning and AI-based algorithms to predict moisture content from the dielectric properties measured at a given frequency.

Objectives

Here are the three situations that have been explored:

1. Frequency and bulk density are known.

- *Input:* Dielectric properties, Frequency and **bulk density**
- *Output:* Moisture content

2. Frequency is known. Bulk density is unknown.

- *Input:* Dielectric properties, Frequency
- *Output:* Moisture content and **bulk density**

3. Frequency is known. Bulk density is unknown.

- *Input:* Dielectric properties and Frequency
- *Output:* Moisture content

Overview of work done

1. Literature review
2. Selection of ML/AI based algorithm
3. Dataset pre-processing
4. Workstation setup to incorporate GPU usage
5. Implementation
6. Experiments with variants of model
7. Poster preparation

Literature Review

- Measurement Techniques of dielectric properties
 - Free-space method
 - Non-destructive and non-contact method
 - Calibration techniques
 - Useful for microwave frequencies $> 3\text{GHz}$, where ionic conductivity has no effect and there are no bound-water-related relaxations
- Prediction-based approaches
 - ANN (Bartley et al, 1998)
 - PCA-SVR (Julrat, Trabelsi, 2021)
 - DNN with Batch Normalization (Zhang et al, 2020)

Selection of algorithm

- Deep Neural Networks (DNNs)
- More hidden layers compared to ANNs
- Existing works have added batch normalization after each hidden layer
- Our findings: Results were better **without** it

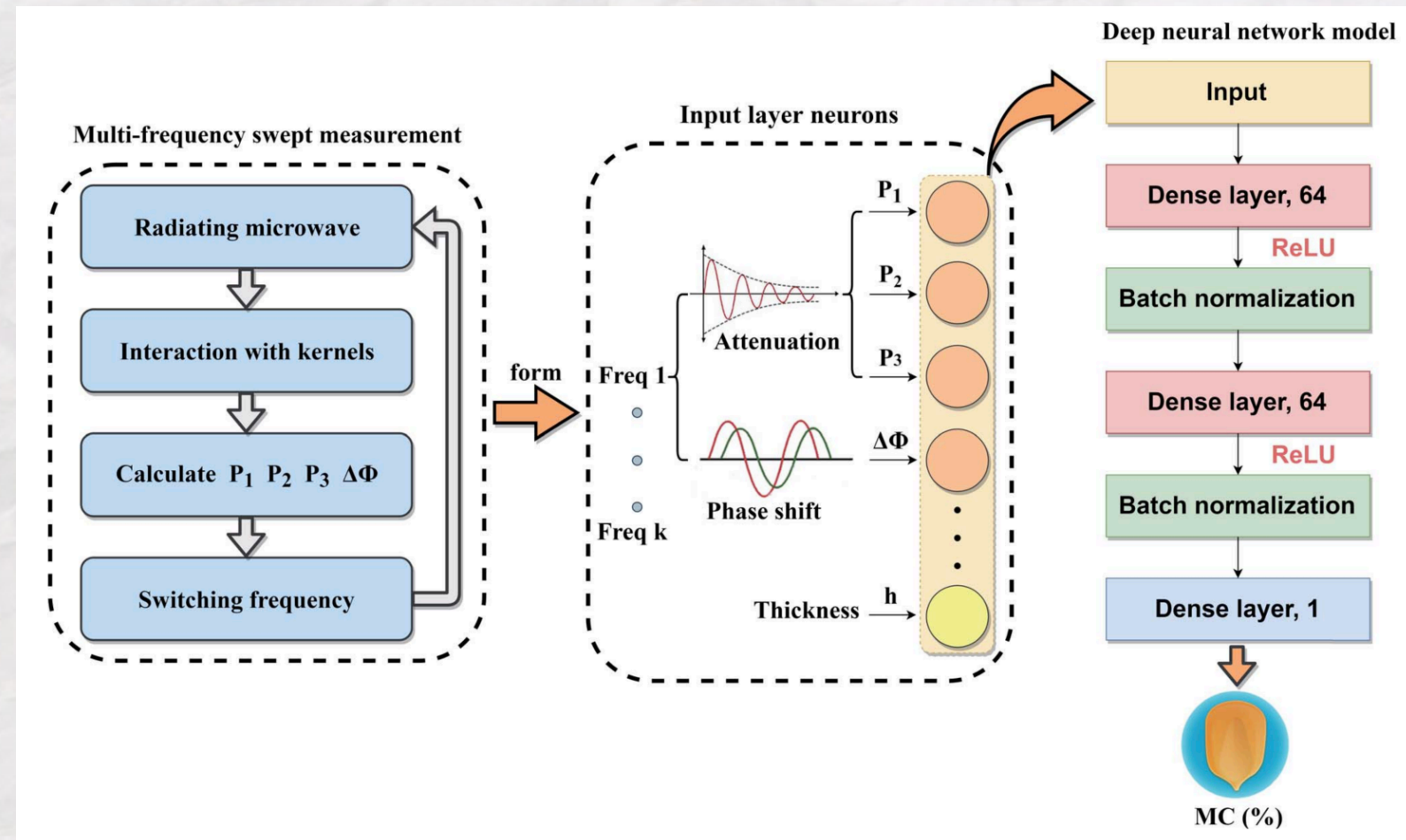


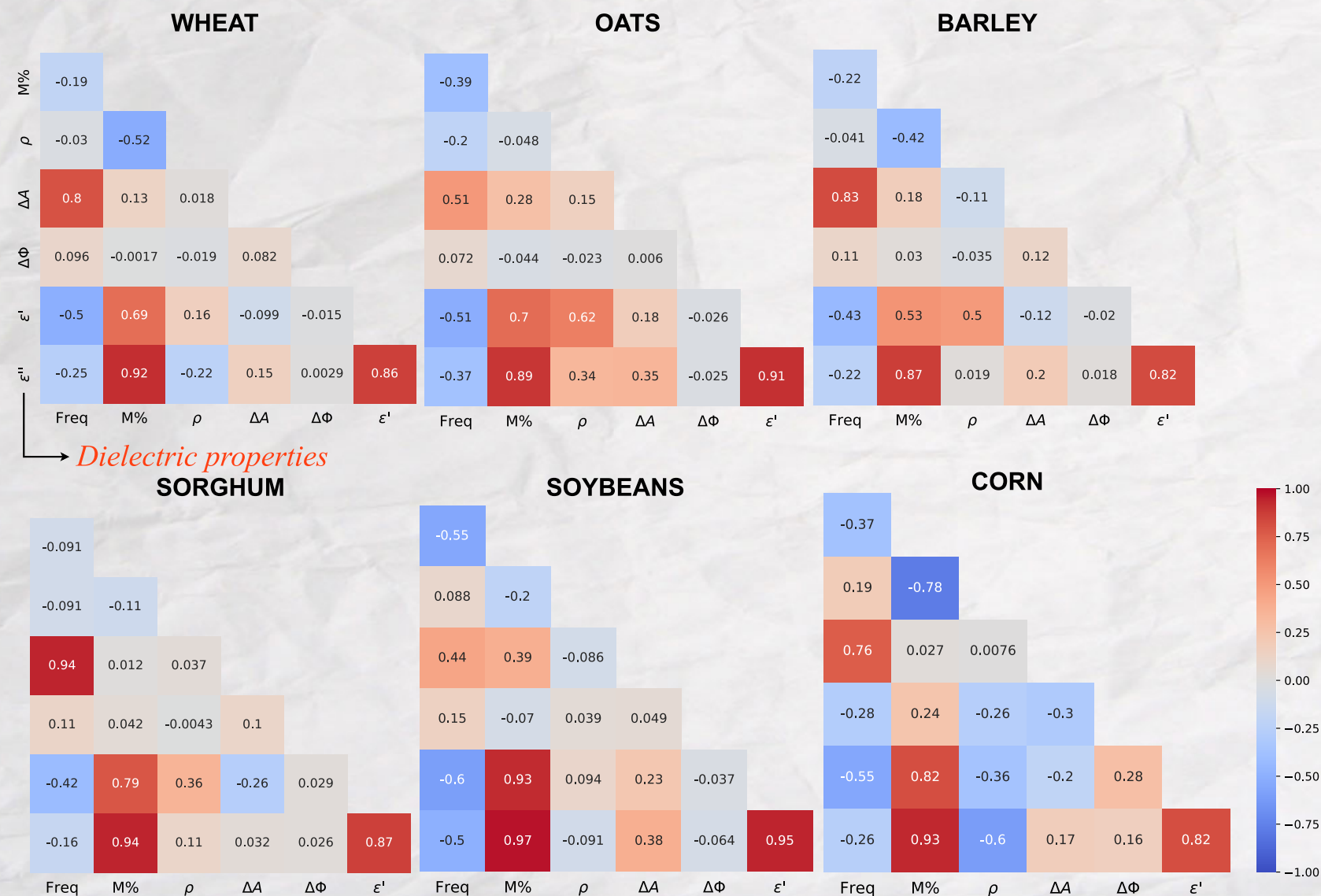
Fig: Schematic used in [1]

[1] Zhang, J., Du, D., Bao, Y., Wang, J., & Wei, Z. (2020). Development of multifrequency-swept microwave sensing system for moisture measurement of sweet corn with deep neural network. *IEEE Transactions on Instrumentation and Measurement*, 69(9), 6446-6454.

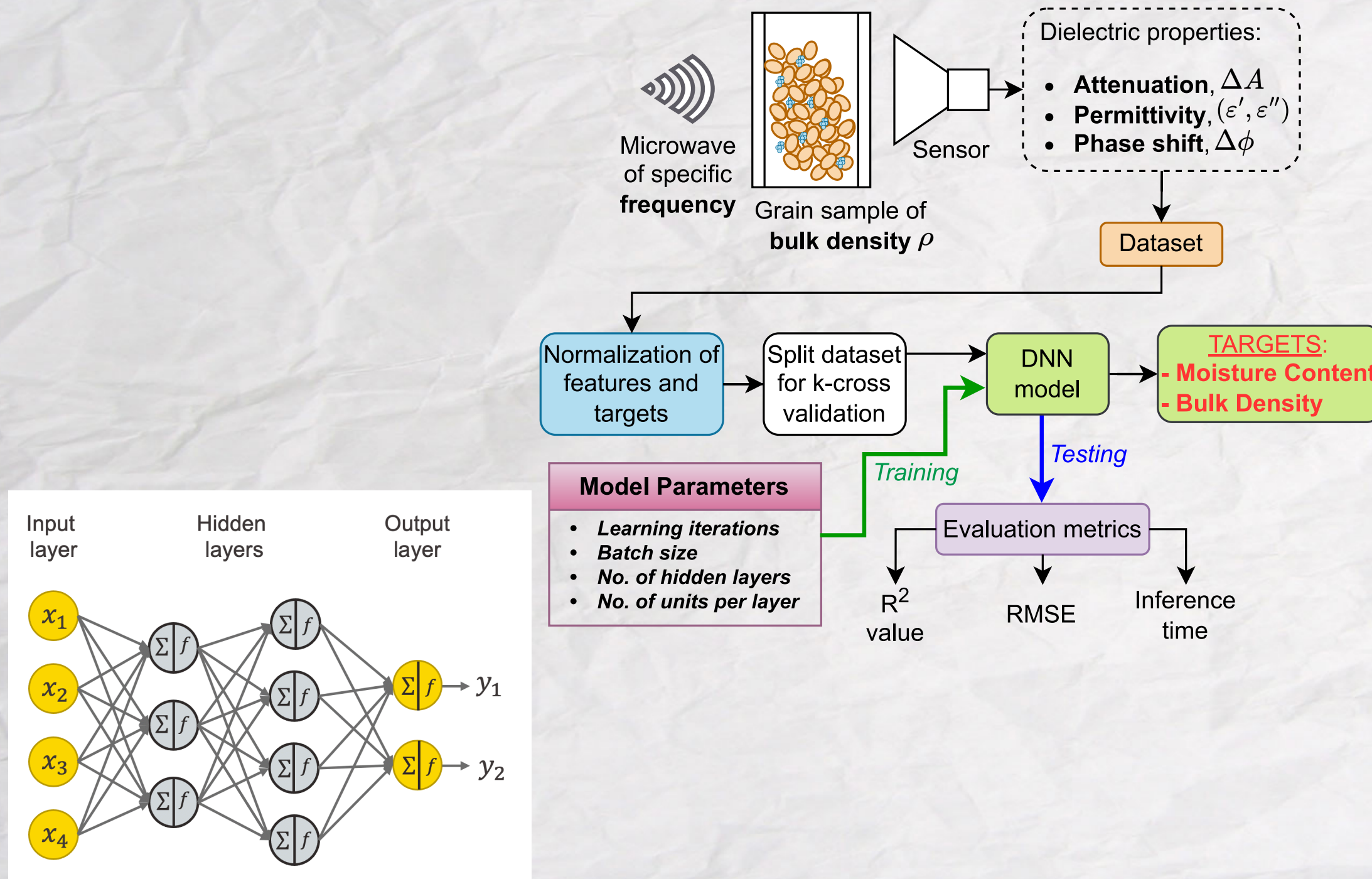
Visualising the dataset

- Wheat (806)
- Sorghum (399)
- Oats (485)
- Soybeans (571)
- Barley (366)
- Corn (1339)

- A larger value indicates stronger correlation
- Observation:
Weaker correlation of Bulk Density with dielectric properties



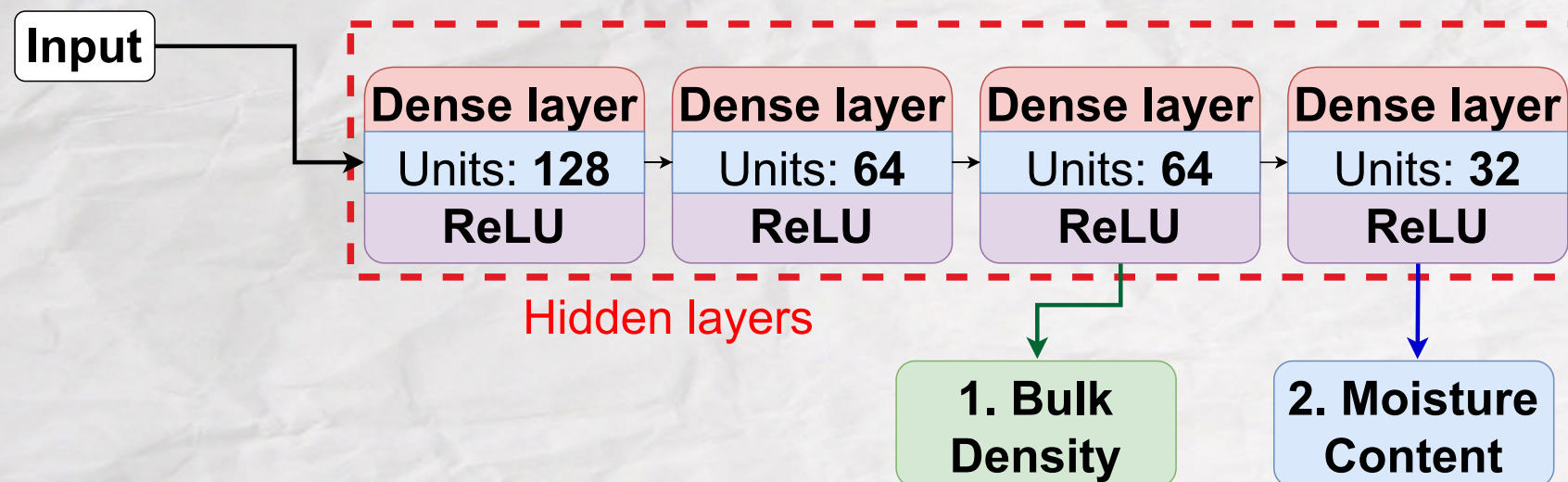
Methodology



Model Variants explored

I: Prediction of ONE target
(Moisture Content or Bulk Density)

II: Prediction of TWO targets
(Moisture Content + Bulk Density) : Separate Output Layers



III: Prediction of TWO targets
(Moisture Content + Bulk Density) : Single Output Layer

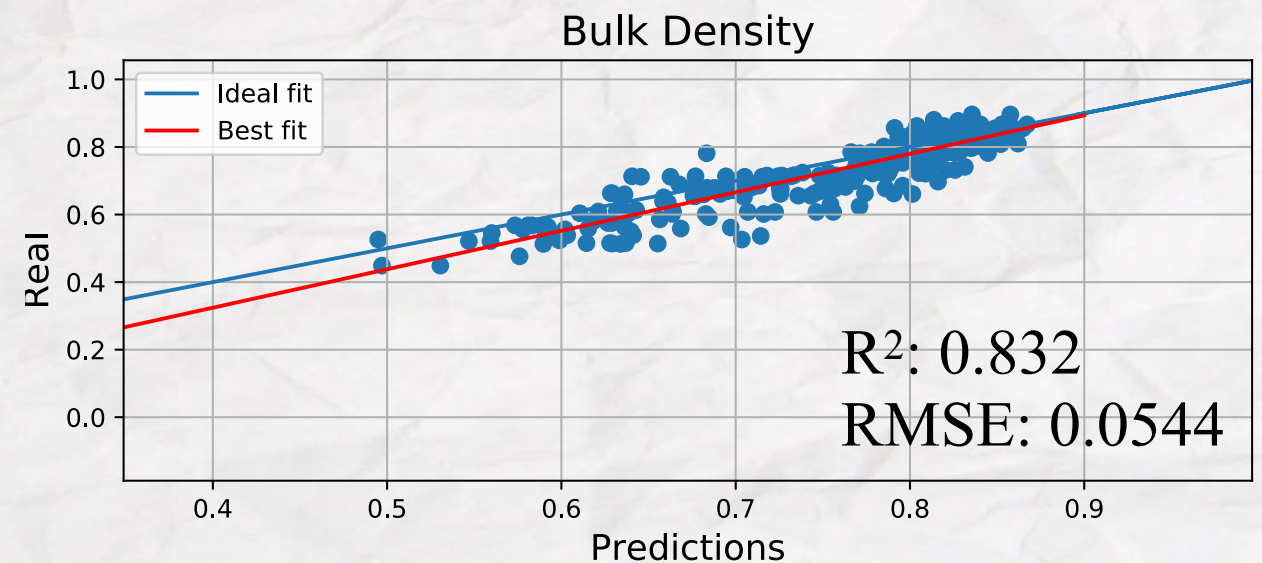
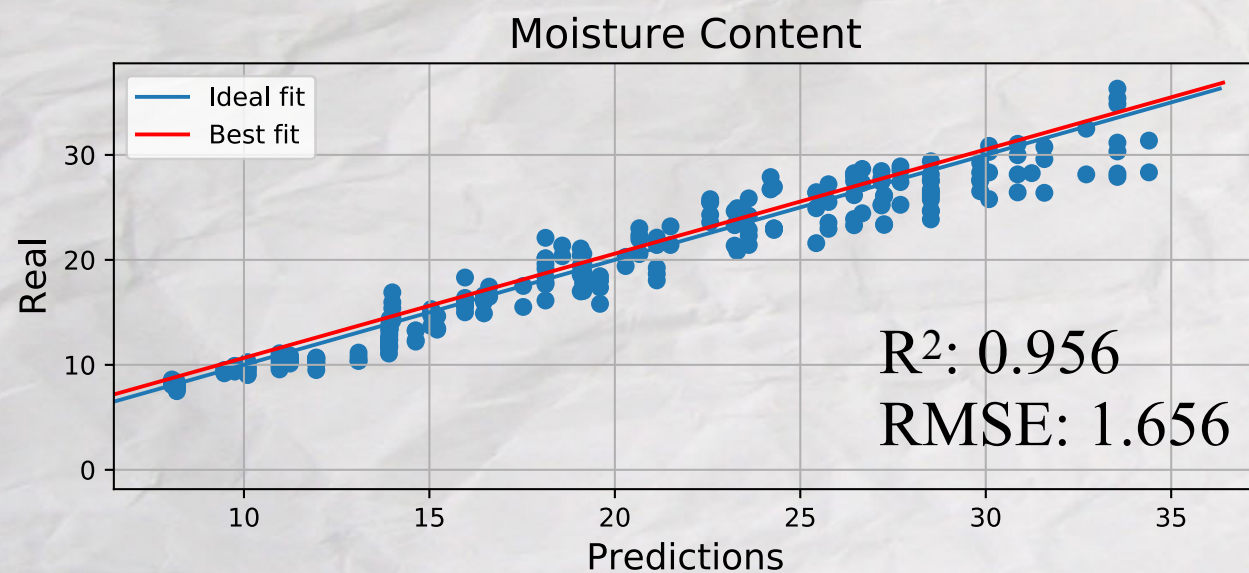
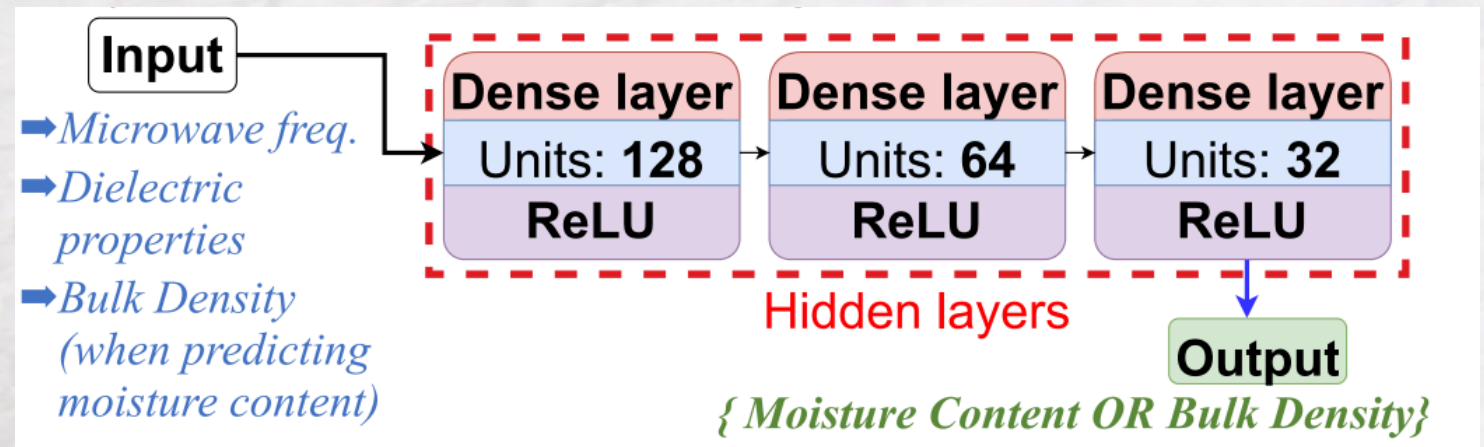
Running models with different parameters

- Train-test ratio
- # of hidden layers
- # of units per hidden layer
- Batch Normalisation
- Optimizer
- Learning Rate
- # of epochs
- Batch size
- Value of k in k-cross validation

Model variants explored

Objective I: Prediction of ONE target (Moisture Content OR Bulk Density)

- Different models for each target
- Parameters varied to get model with:
 - Highest R-squared value
 - Lowest RMSE

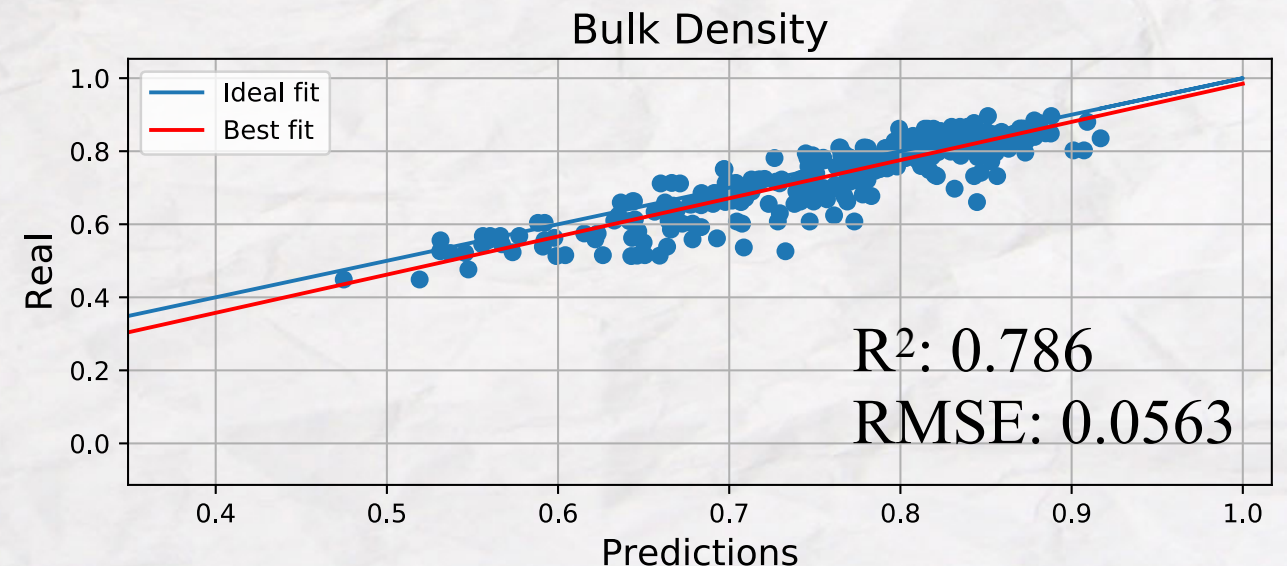
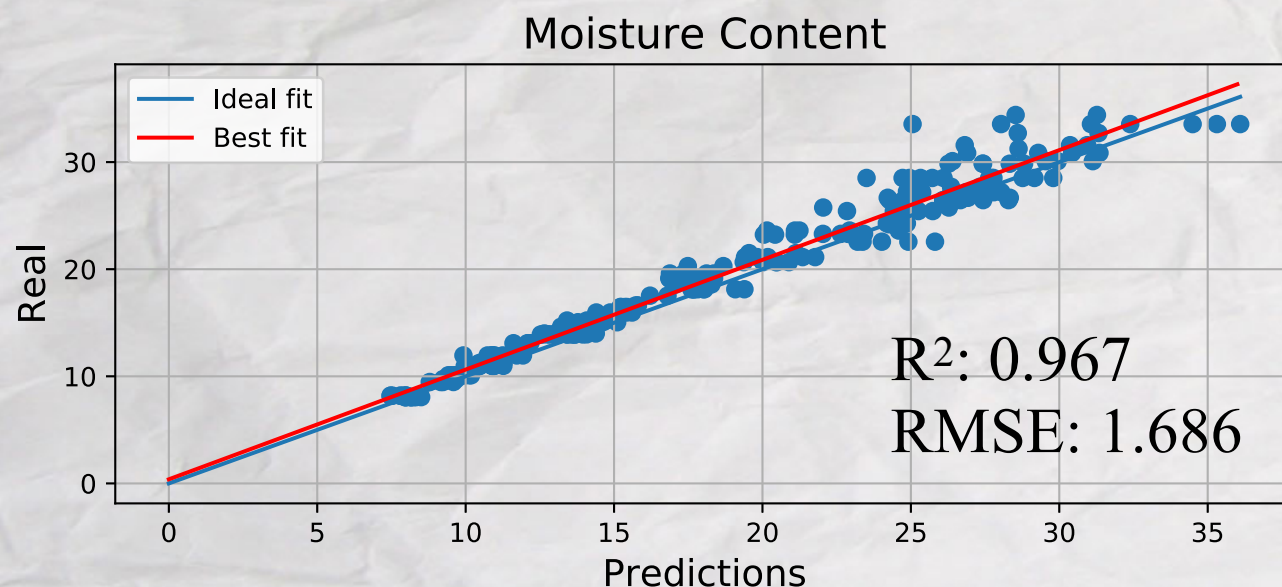
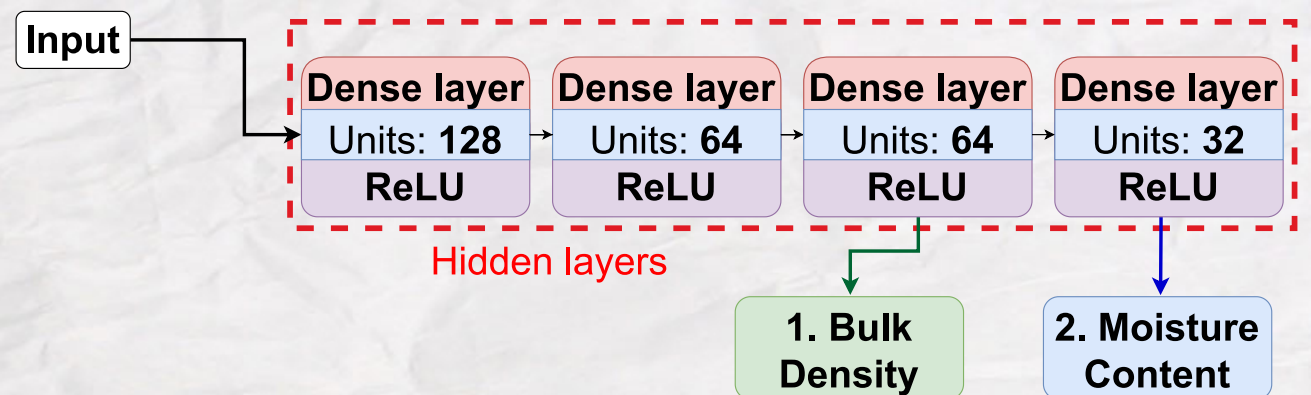


Results of best model for CORN

Model variants explored

Objective II: Prediction of TWO targets (Moisture Content + Bulk Density) - SEPARATE output layers

- ONE model for two targets
- Parameters varied to get model with:
 - Highest R-squared value
 - Lowest RMSE

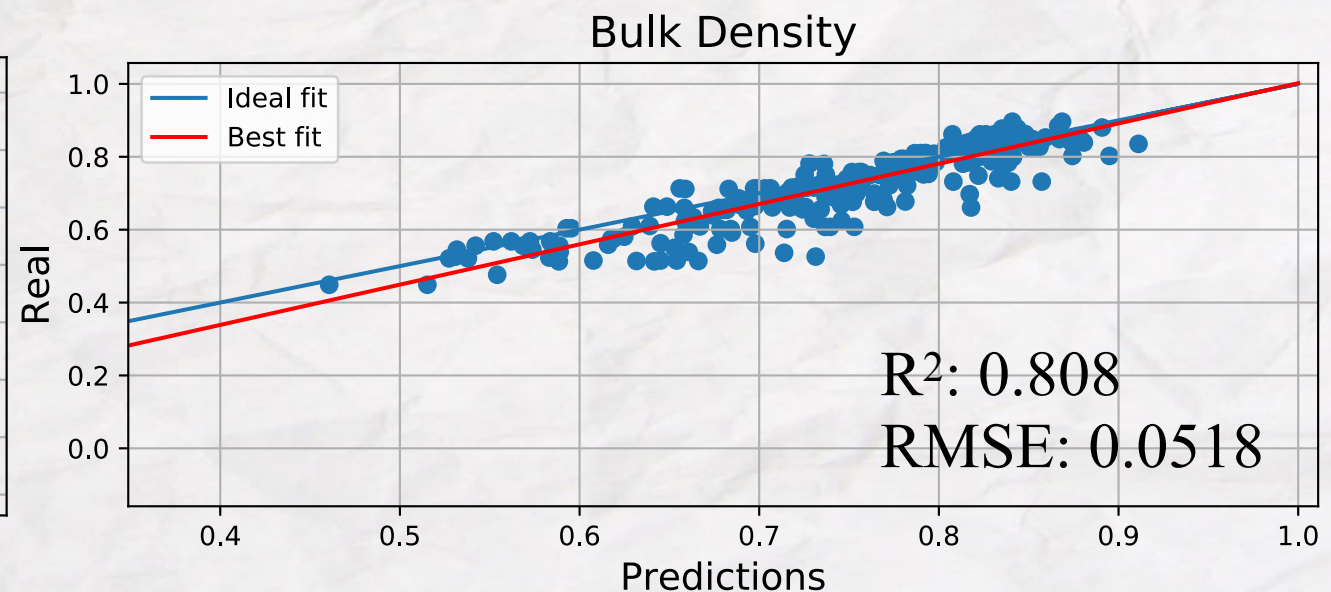
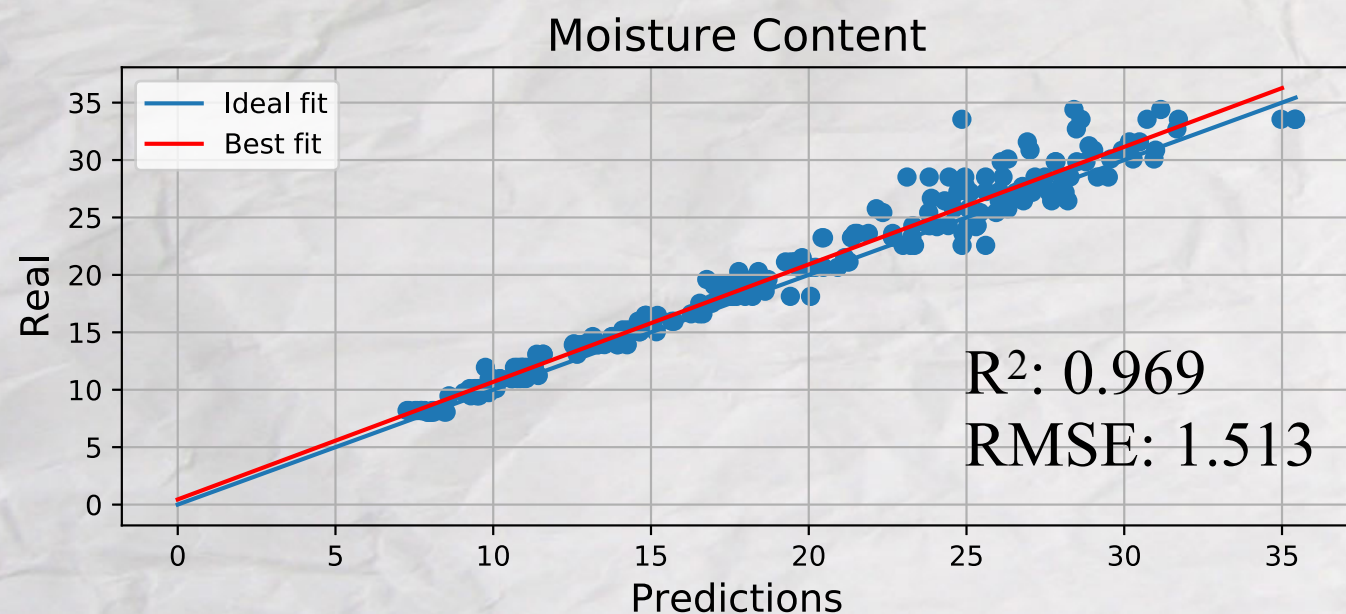
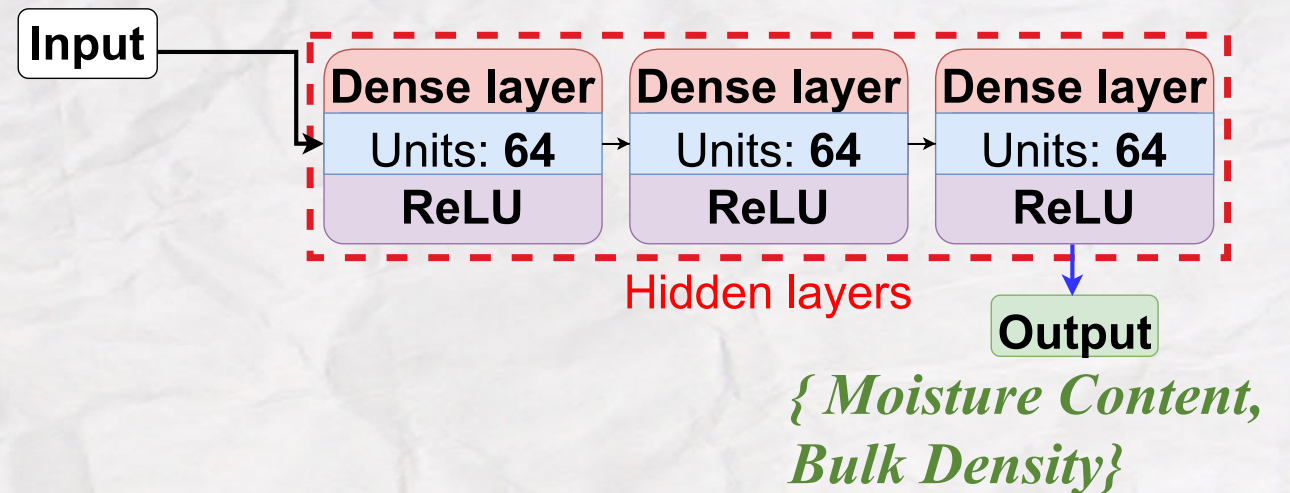


Results of best model for CORN

Model variants explored

Objective III: Prediction of TWO targets (Moisture Content + Bulk Density) - SINGLE output layer

- ONE model for two targets
- Parameters varied to get model with:
 - Highest R-squared value
 - Lowest RMSE



Results of best model for CORN

Results

- R^2 values (predicted vs actual values) ranged from:
 - ▶ **0.95 to 0.991** for Moisture Content prediction
 - ▶ **0.835 to 0.958** for Bulk Density prediction
- RMSE ranged from:
 - ▶ **0.739 to 1.875** for Moisture Content prediction
 - ▶ **0.0192 to 0.0693** for Bulk Density prediction
- Inference time ranged from **24ms** to **59ms**
- OATS performed best in terms of both outputs
- SORGHUM performed worst for both outputs

Future Work

- For future work, we will compare our DNN models' performance against SVR and Random Forests.
- We have planned to publish this research work as a journal paper.

Thank You