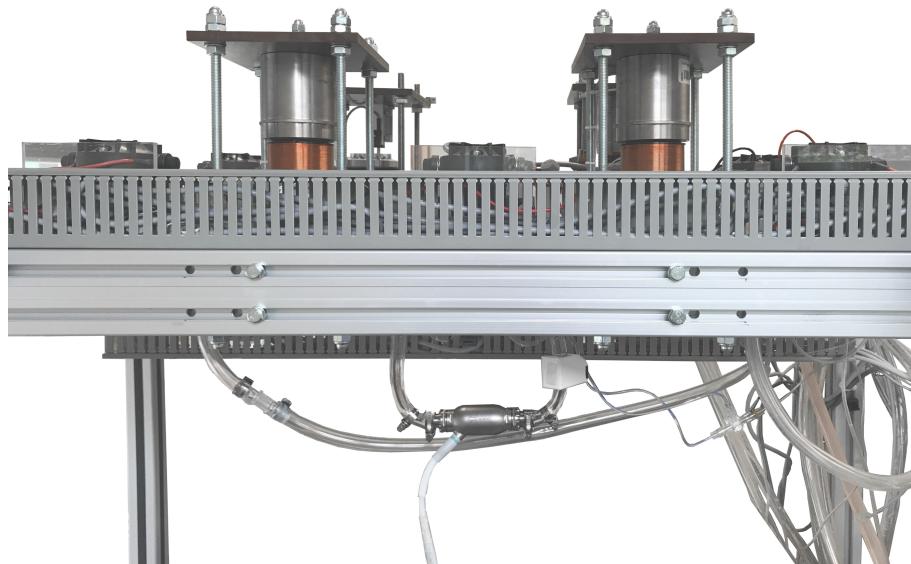


# Master Thesis

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Julia Ribbrock

## **Modeling and flow control for a left ventricular assist device**



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# **Abstract**



# Contents

<b>Abstract</b>	<b>v</b>
<b>Contents</b>	<b>vii</b>
<b>List of Figures</b>	<b>ix</b>
<b>List of Tables</b>	<b>xi</b>
<b>List of Symbols</b>	<b>xiv</b>
<b>1 Introduction</b>	<b>1</b>
1.1 Motivation and goal . . . . .	1
1.2 Thesis structure . . . . .	1
<b>2 Medical Fundamentals</b>	<b>3</b>
2.1 Cardiovascular System . . . . .	3
2.2 Heart failure . . . . .	7
2.3 Ventricular Assist Devices . . . . .	8
2.3.1 Therapeutic objective . . . . .	9
2.3.2 Technology . . . . .	11
<b>3 Control Theory</b>	<b>13</b>
3.1 Fundamentals . . . . .	13
3.2 PI-controller . . . . .	15
3.2.1 Tuning rules . . . . .	17
3.3 Iterative Learning Control . . . . .	19
<b>4 Identification</b>	<b>23</b>
4.1 Sputnik VAD . . . . .	23
4.2 Hardware in the Loop Test Bench . . . . .	24
4.3 System Identification . . . . .	26
<b>5 Flow Control</b>	<b>33</b>
5.1 PI Controller . . . . .	33
5.1.1 Design and Implementation . . . . .	33

*Contents*

---

5.1.2	Evaluation . . . . .	36
5.2	Iterative Learning Control . . . . .	39
5.2.1	Design and Implementation . . . . .	39
5.2.2	Evaluation . . . . .	41
5.3	Iterative Learning Control with repeating disturbance . . . . .	41
5.3.1	Design and Implementation . . . . .	41
5.3.2	Evaluation . . . . .	41
5.4	Iterative Learning Control with varying disturbance length . . . . .	41
5.4.1	Design and Implementation . . . . .	41
5.4.2	Evaluation . . . . .	41
<b>6</b>	<b>Conclusion and future work</b>	<b>43</b>
<b>A</b>	<b>Appendix</b>	<b>45</b>
	<b>Bibliography</b>	<b>51</b>

# List of Figures

2.1	Blood distribution in the circulatory system [Hal16]	3
2.2	Anatomy of the human heart [Hal16]	4
2.3	Action phases of left ventricular cardiac cycle [Hal16]	5
2.4	P-V diagram [Hal16]	7
2.5	P-V diagram for heart failure	9
3.1	General structure of a control loop	13
3.2	Transfer function of a PT <sub>1</sub> -element	15
3.3	Step response of a PI-Controller	16
3.4	Inflection tangent method for Ziegler Nichols and Chien Hrones Reswick	18
3.5	Standard ILC control loop	19
3.6	Parallel architecture of ILC with feedback controller	20
4.1	Cross-section of Sputnik VAD [ST16]	24
4.2	HiL test bench	25
4.3	Sputnik VAD and flowmeter in HiL setup	26
4.4	Signal curves for creation of the static map.	27
4.5	Static map for different tube length in 60 % water 40 % glycerin solution	28
4.6	Static map for varying fluid solution with 15 cm long tubes	29
4.7	Static map for solution of 60 % water 40% glycerin with 15 cm long tubes	30
4.8	Transfer function of Sputnik VAD	31
5.1	Signal curves for determination of PI controller parameters	34
5.2	Signal curves for determination of PI controller parameters at $\Delta p = 40 \text{ mmHg}$	35
5.3	Step response for determination of PI controller tuning parameters	36
5.4	Reference signals for PI controller performance evaluation	37
5.5	Test measurement for PI controller tuned according to Chien Hrones Reswick at $\Delta p = 40 \text{ mmHg}$	38
5.6	Controll error for PI Controllers	38
5.7	Comparison of RMSE values for different cut off frequency of ILC Q-Filter	40

*List of Figures*

---

5.8 Comparison of RMSE values for different cut off frequency of ILC Q-Filter . . . . .	41
A.1 Static map for different tube length in 100 % water . . . . .	45
A.2 Static map for different tube length in 80 % water 20 % glycerin solution	46
A.3 Static map for different tube length in 40 % water 60 % glycerin solution	46
A.4 Static map for varying liquid solutions with 10 cm tube length . . . . .	47
A.5 Static map for varying liquid solutions with 5 cm tube length . . . . .	47
A.6 Test measurement for PI controller tuned according to Chien Hrones Reswick . . . . .	48
A.7 Test measurement for PI controller tuned according to Ziegler Nichols . . . . .	48
A.8 Test measurement for PI controller tuned according to Ziegler Nichols at $\Delta p = 40 \text{ mmHg}$ . . . . .	49

# List of Tables

2.1	Relation between INTERMACS Score and NYHA-classification . . . . .	10
2.2	Distribution of VAD types and therapeutic objectives . . . . .	12
3.1	Tuning parameters Chien Hrones Reswick . . . . .	18
4.1	Specifications of Sputnik VAD . . . . .	23





## **List of Symbols**

### **Abbreviations**

AV	Atrioventricular
BTD	Bridging to decision
BTR	Bridging to recovery
BTT	Bridging to transplantation
BVAD	Biventricular Assist Device
CHR	Chien Hrones Reswick
CO	Cardiac Output
CVDs	Cardiovascular Diseases
CVS	Cardiovascular System
DT	Destination therapy
EDV	End-diastolic volume
EF	Ejection fraction
ESV	End-systolic volume
HiL	Hardware in the Loop
HR	Heart rate
HTx	Heart transplantation
ILC	Iterative learning control
IMACS	International Mechanically Assisted Circulatory Support
INTERMACS	Interagency Registry for Mechanically Assisted Circulatory Support
LVAD	Left Ventricular Assist Device
MCL	Mock circulatory loop
MCS	Mechanical Circulatory Support
MISO	Multiple-input-single-output
RMSE	Root Mean Square Error
RWTH	Rheinisch-Westfälische Technische Hochschule
SISO	Single-input-single-output
SL	Semilunar
SV	Stroke Volume
VADs	Ventricular Assist Devices
WHO	World Health Organization
ZN	Ziegler Nichols

# **1 Introduction**

## **1.1 Motivation and goal**

## **1.2 Thesis structure**

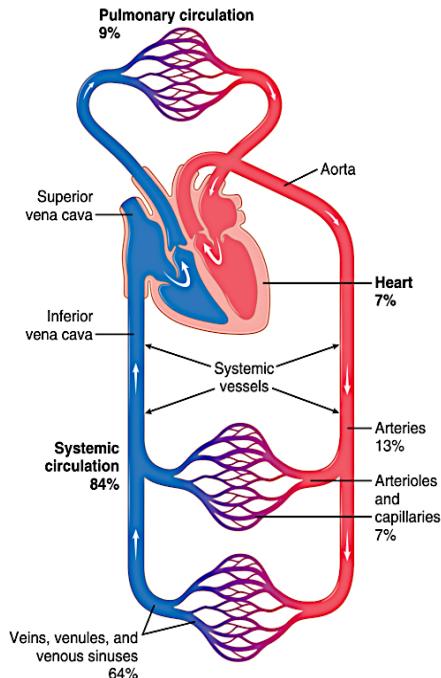


## 2 Medical Fundamentals

An important prerequisite to the work addressed in this thesis is comprehending the physiology of the human heart and the cardiovascular system. Therefore, the theoretical foundations of these topics will be introduced in the following chapter.

### 2.1 Cardiovascular System

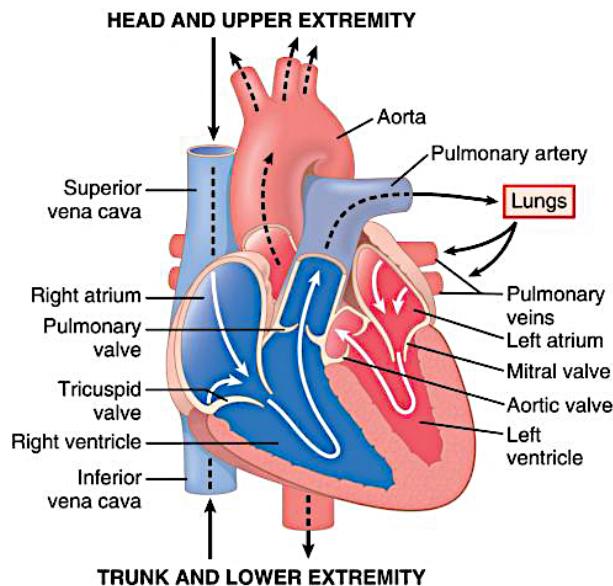
The fundamental task of the cardiovascular system is to supply all organs with blood through circulation. The human cardiovascular system is divided into two components, the systemic circulation and the pulmonary circulation. The systemic circulation is supplying blood flow to all tissues and organs apart from the lungs. Figure 2.1 represents the blood distribution over the circulatory system. [Hal16]



**Figure 2.1:** Blood distribution in the circulatory system [Hal16]. Red highlighting representing oxygenated, blue highlighting depicting deoxygenated blood flow.

The center of the cardiovascular system is the heart. The heart itself consists of two

mechanical pumps, which are functionally connected in series but are united in one organ. It is separated into two sides, which themselves are divided into an atrium and a ventricle each. The atria act as weak primer pumps required to provide blood flow to the ventricles. [SLH11] Both the atria and the ventricles are surrounded by the myocardium, which serves as the working muscle of the heart. Through contraction of the myocardium, blood is pumped into the circulatory system. [SK07] The left ventricle is pumping oxygenated blood through the aorta into the systemic circulation. There, oxygen stored in the blood is delivered to the organs. The blood, now low in oxygen, is then led into the right atrium through the inferior and superior vena cava. From the right atrium, the deoxygenated blood then enters the right ventricle. Afterwards, it is directed into the pulmonary circulation via the pulmonary artery. When the blood is oxygenated in the lungs, it is returned to the left atrium through the pulmonary vein. [SLH11] In addition to the atria and the ventricles, each side of the heart has an atrioventricular (A-V) valve, as well as a semilunar (SL) valve. The A-V valve of the left heart is called the mitral valve, the one of the right heart is referred to as the tricuspid valve. The aortic valve and pulmonary valve are the SL valves of the left and right heart, respectively. The valves determine the direction of blood flow and thus prevent backflow. [SK07] A graphic overview of the anatomy and the course of blood flow through the heart is provided by Figure 2.2.



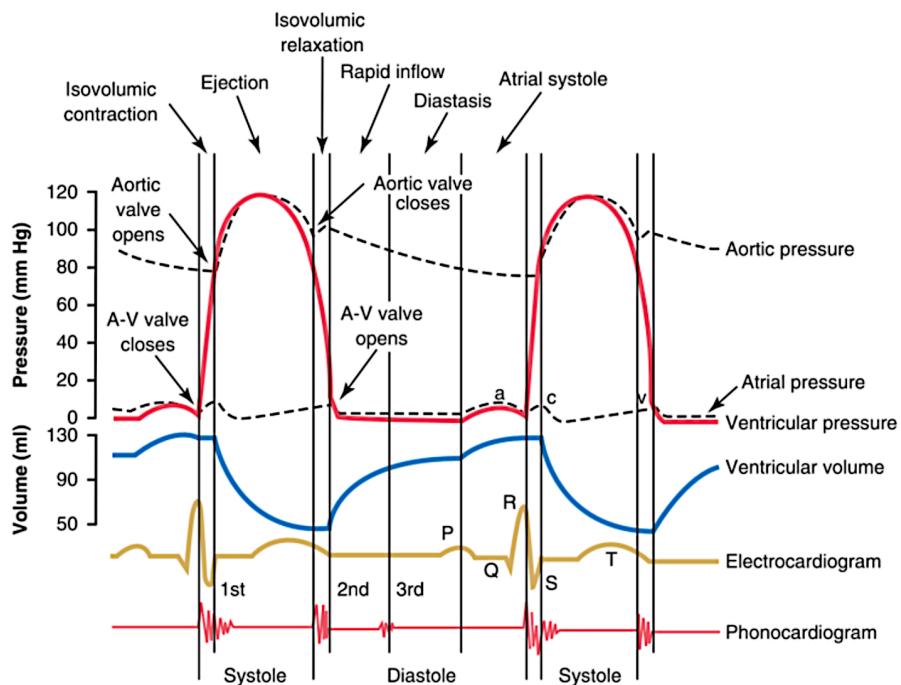
**Figure 2.2:** Anatomy of the human heart [Hal16]. Red highlighting representing oxygenated, blue highlighting depicting deoxygenated blood flow.

The amount of blood pumped through each side of the heart, called cardiac output (CO), is equal at all times. It is determined by multiplying the heart rate (HR) by the stroke volume (SV). For an average adult at rest with a heart rate of approximately  $70 \text{ min}^{-1}$  and a stroke volume of  $70 \text{ ml}$ , this leads to

$$CO = HR \times SV = 70 \text{ min}^{-1} \times 70 \text{ ml} = 5 \frac{\text{l}}{\text{min}}. \quad (2.1)$$

In case of maximum physical load, given at a stroke volume of  $110 \text{ ml}$  and a heart rate of  $190 \text{ min}^{-1}$ , the cardiac output can increase to up to  $20 \frac{\text{l}}{\text{min}}$ . [SLH11]

The cardiac cycle comprises all events that occur during the time-span of one heartbeat. The cycle is triggered by an electrochemical action potential originating from the sinus node. The cycle is divided into four phases. Figure 2.3 illustrates these action phases and events of the cardiac cycle for the left ventricle.

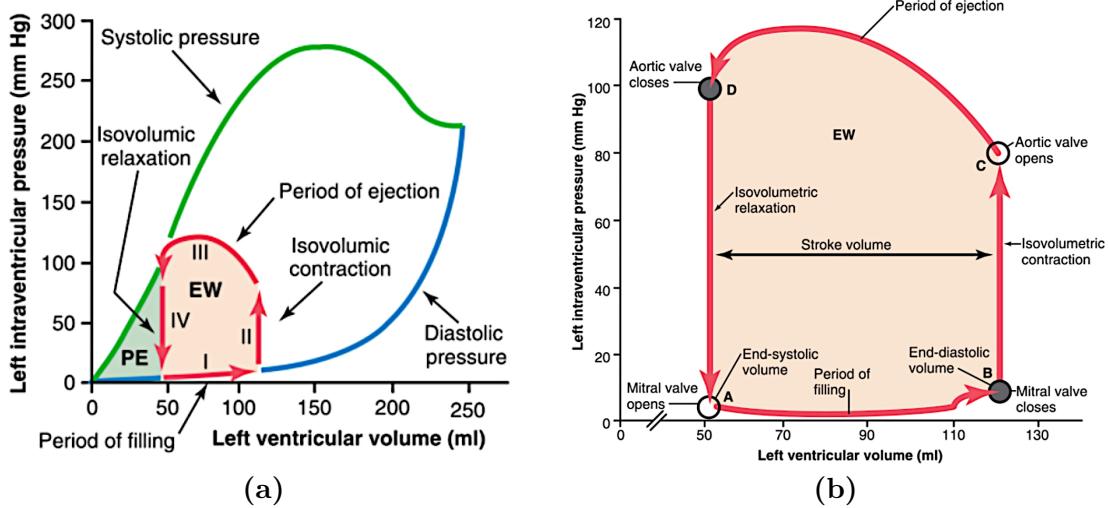


**Figure 2.3:** Action phases of the cardiac cycle based on the example of the left ventricle [Hal16].

During the period of isovolumic contraction, the ventricular pressure increases. For the left ventricle, the pressure increases from about  $4 - 6 \text{ mmHg}$  to  $80 \text{ mmHg}$ , whilst the pressure values for the right ventricle are much lower. This increase is occurring as a direct result of the ventricular contraction. The A-V valves, as well as the SL

valves, are closed during this process, leading to a constant blood volume in the ventricles. As soon as the ventricular pressure exceeds the arterial pressure, the pulmonary and aortic valves open and blood can flow into the aorta and the pulmonary artery. This phase is called ejection phase, as the blood is ejected into the circulatory system. The period of isovolumic contraction combined with the ejection phase comprises the ventricular systole. [SLH11] During the systole, the blood volume in the ventricle decreases by 55 – 60 %, resulting in an end-systolic volume (ESV) of about 40 – 50 ml [Hal16]. Due to the contraction of the myocardium, the ventricular pressure keeps increasing for a while before decreasing again as relaxation of the myocardium sets in. As soon as the outflow of blood ends, the semilunar valves close, initiating the period of isovolumic relaxation. During this period, pressure in the ventricles is decreasing while blood volume remains constant. When the pressure in the atrium exceeds the ventricular pressure, the A-V valves open. This leads to blood flowing into the ventricles until pressure levels in the atria and ventricles are equalized. [SLH11] This phase is referred to as period of rapid filling of the ventricles. This period, in combination with the isovolumic relaxation, forms the diastole. The end-diastolic volume (EDV) amounts to about 110 – 120 ml. [Hal16] While at rest, the diastole lasts about twice as long as the systole. Above a heart rate of  $150 \text{ min}^{-1}$  however, the two phases are about equal [SLH11].

The pumping mechanism of the left ventricle can be illustrated using a pressure-volume diagram (P-V diagram). Construction of the P-V diagram first requires discussing the relationship between the left ventricular volume and the ventricular pressure during diastole and systole, as displayed in Figure 2.4a. The figure displays two curves named *diastolic pressure* and *systolic pressure*. Diastolic pressure is defined as the lowest point of each pulse during the relaxed state of the heart, whilst systolic pressure represents the highest point of each pulse, occurring while the heart is contracting and ejecting blood. [SLH11] The blue curve in Figure 2.4a, representing the diastolic pressure, is determined by gradually filling the heart with higher blood volumes and subsequently measuring the diastolic pressure just before ventricular contraction occurs. It describes the heart's mechanical properties when the myocardium is in a relaxed state. The green curve in Figure 2.4a, named systolic pressure, is plotted by measuring the systolic pressure over varying filling volumes for constant ventricle volumes. The red lines in Figure 2.4a and Figure 2.4b indicate the cardiac cycle and its four action phases, as described above. The line between points A and B in Figure 2.4b depicts the period of rapid filling. The isovolumic contraction is represented by line II in Figure 2.4a, respectively between points B



**Figure 2.4:** (a) Working diagram of the left ventricle with the P-V diagram. (b) Close-up P-V diagram. [Hal16]

and C in Figure 2.4b. The ejection phase is depicted by III in Figure 2.4a and the line referred to as IV represents the period of isovolumic relaxation. The area of the work diagram, marked with EW in Figure 2.4 is a measure of the work done by the heart. The P-V diagram furthermore enables calculation of the ejection fraction (EF), which describes the percentage value of the ventricle volume ejected during systole. It is determined by

$$EF = \frac{SV}{EDV} * 100. \quad (2.2)$$

For a healthy heart at rest, with a stroke volume of about  $70\text{ ml}$  and an EDV of about  $110 - 120\text{ ml}$ , the EF amounts to about  $50 - 60\%$ . In cases of heart failure, the EF can decrease to about  $20 - 25\%$ . Therefore, knowledge of the P-V diagram is an important prerequisite in understanding myocardial diseases. [SLH11]

## 2.2 Heart failure

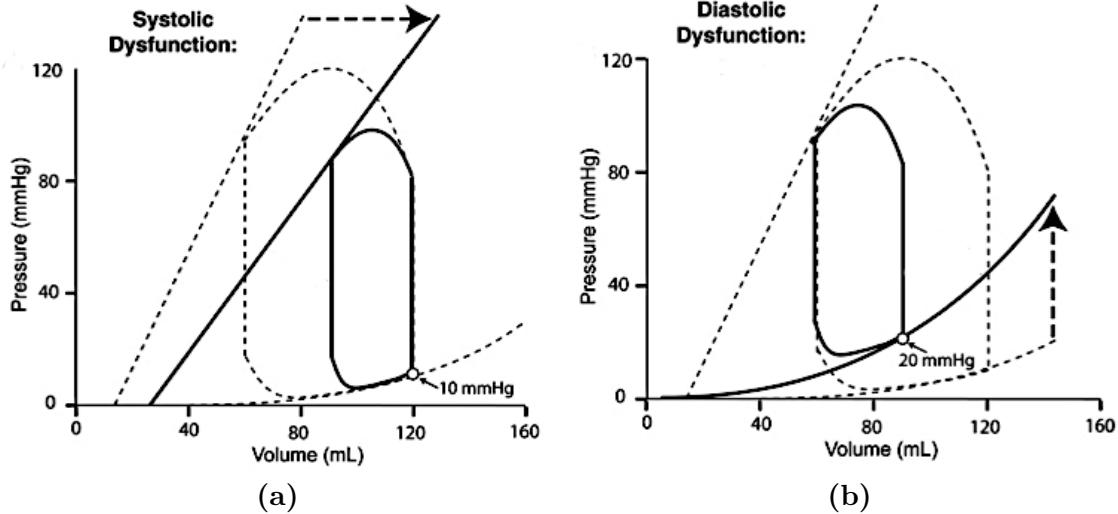
The World Health Organization (WHO) lists cardiovascular diseases (CVDs) as the global number one cause of death. In 2016, about 17.9 million people died from CVDs, representing 31 % of all global death that year. [Wor20]

In case of heart failure, the heart is unable to provide the required amount of blood flow to the cardiovascular system in order to supply all organs and tissue with oxygen. Heart failure does not directly represent a disease but rather a clinical syndrome. Nevertheless, the symptoms of different forms of heart failure are very similar and eventually manifest themselves in a decreased cardiac output. One acute consequence of heart failure, for example, is the perceiving shortness of breath. In the long term, however, severe heart failure can also lead to muscle weakness and a lack of concentration.

According to Schmidt et al. [SLH11], heart failure can be attributed to either systolic or diastolic dysfunction. Systolic dysfunction can manifest itself in several ways. One is a reduced contractility and stroke volume of the heart. Causes may be, for example, a coronary artery disease that limits oxygen supply or a preceding myocardial infarction. Secondly, there may be increased pumping resistance due to an outflow obstruction. This may be the result of arterial hypertension, among other things. Furthermore, cardiac arrhythmias or a heart attack can lead to systolic dysfunction. Figure 2.5a displays the variation of the P-V diagram, comparing a normal functioning heart (dotted line) to one impaired by heart failure with a systolic dysfunction (solid line). In diastolic functional impairment, the dysfunction is evident in the course of the filling phase. This can be triggered, among other things, by reduced compliance of the myocardium due to hypertrophy or fibrosis. The change in the P-V diagram for diastolic heart failure is illustrated in Figure 2.5b. For treatment of heart failure, drug therapy using beta-blockers is initially targeted in most cases. However, if this is not successful, the use of ventricular assist devices can be a useful alternative in order to relieve the heart and provide sufficient blood flow. [SLH11]

## 2.3 Ventricular Assist Devices

Despite heart transplantation (HTx) still being the gold standard for treatment of patients with terminal heart failure [Sch10], ventricular assist devices (VADs), as a kind of mechanical circulatory support (MCS) technology, are becoming increasingly important in treating patients with CVDs. There are two reasons for this. On the one hand, CVDs are gaining in importance due to demographic change. On the other hand, there is an increasing shortage of donor organs. [DMH19]



**Figure 2.5:** P-V diagram for heart failure in case of (a) a systolic dysfunction and (b) a diastolic dysfunction according to [KR15]. The dotted lines symbolize normal heart function in comparison to the dysfunction represented by solid lines.

### **2.3.1 Therapeutic objective**

Traditionally, the therapeutic goals of VAD treatment can be divided into three categories: *bridging to transplantation* (BTT), *bridging to recovery* (BTR) and *destination therapy* (DT). However in some cases, the classification into *bridging to decision* (BTD) and *bridging to transplantability* are mentioned additionally. The decision for one of these goals is based on the type of CVD and the condition the patient is in when receiving VAD assistance. [KSS<sup>+</sup>11]

In clinical practice, different classification techniques connecting the patient's condition with the estimated survival time and the need for VAD assistance are used. An overview of the relation between the Interagency Registry for Mechanically Assisted Circulatory Support (INTERMACS) Score, the New York Heart Association(NYHA)-classification and the patient's condition is presented in Table 2.1. The INTERMACS Score, which is based on data from patients which have received VAD treatment, links the need for a VAD and the appropriate time frame in which the device needs to be implanted. It is of high importance in deciding the therapeutic objective for VAD treatment. [DMH19]

The goal of *bridging to transplantation* is of great relevance with patients in NYHA-IV stadium showing hemodynamical instability. Due to a heart transplantation being

INTERMACS Score	NYHA	Patient condition	Survival time
1	IV	critical cardiogenic shock	hours
2	IV	increasing catecholamine demand	days
3	IV	stable under inotropics	a week
4	IV	frequent decompensation	weeks-month
5	IV	rest discomfort/ not resilient	weeks-month
6	IV	rest discomfort/ merely resilient	month
7	IIIb	merely resilient	one year survival rate: 50-70%

**Table 2.1:** Relation between INTERMACS Score, NYHA-classification, patient condition and approximate survival time based on [Eif18].

the desired final treatment for these patients, there must be no contraindication to HTx. In case the patient does show a contraindication such as malignant tumors or an uncontrollable sepsis, the therapeutic objective changes from BTT to DT. In order for a treatment with a VAD as destination therapy being indicated, all conservative treatment options need to be exhausted. Due to the ever-growing shortage of donor organs, DT as a therapeutic approach in patients with heart insufficiency will become more relevant in the future even in cases usually suited for heart transplantation. [DMH19] There may occur some cases first contraindicating HTx, for which the concentration later on may dissolve. These indicate a therapy based on a *bridging to transplantability* goal. [KSS<sup>+11</sup>]

The indication for a *bridging to recovery* approach is twofold. Either the patient shows heart failure as a result of ischemia reperfusion damage or due to infectious genesis. In the first case the myocardium usually is able to recover within a few days, whereas in the second one the potential and the time necessary for recovery depend on how badly the tissue is damaged. In either scenario, a weaning from the VAD is an essential part of therapy. [DMH19]

If a patient is admitted in cardiogenic shock and medical treatment is not sufficient, *bridging to decision* becomes a relevant form of therapy. By providing the patient with a VAD, a more accurate assessment of the patient's condition is possible. Based on this, the decision on further treatment can be analysed more thoroughly. [KSS<sup>+11</sup>]

### 2.3.2 Technology

Since the first artificial blood-pump has been implanted in 1963, technology of VADs has improved significantly [LHH<sup>+</sup>63].

The general aim of ventricular assist devices is to provide mechanical support in pumping blood through the human body with the heart remaining inside the patient's body. Despite there being several types of VADs, all of them are working according to the same principle. Blood is taken from the circulatory system through the pump's inlet and ejected at another location via the pump's outlet. [LW16] VADs are differentiated by three criteria: localization of the device inside the human body, flow profile and implantation strategy.

Regarding localization of the assistance device, three different options exist. With around 93 % of all implemented devices, the most commonly used ones are left ventricular assist devices (LVADs). [DMH19] LVADs are connected to the left ventricle, from where they are pumping blood into the aorta [GSL<sup>+</sup>03]. The second localization option is placing the device as support for the right ventricle. These devices are therefore called right ventricular assist devices (RVADs). RVADs are positioned in a way that blood is taken from the right atrium and ejected into the pulmonary artery. [DMH19] In some cases, RVADs in combination with the aforementioned LVADs are used to build a biventricular assist device (BVAD). This type of heart support is mainly used for more severe heart diseases with a high risk of developing right heart failure. [SH19]

The flow profile, as the second criterion for VAD distinction, is represented by pulsatile and continuous flow devices. Assistance with pulsatile devices can either be implemented to support the heart in a counter pulsation approach, working synchronous to the heart cycle, or as an asynchronous support. The most commonly known type of pulsatile device is a pneumatically driven pump ventricle. [LW16] However, according to the INTERMACS, over 95 % of all implanted devices are continuous flow devices [KPK<sup>+</sup>17]. These, in their most commonly used form, are electrically driven rotational blood pumps. A technological difficulty with these devices is the high probability of blood damage due to small gaps and very high rotational speed. However, these devices enable a dynamic adaption to the patient's physiological needs by being able to quickly adjust parameters such as the motor current. The possibility to keep track of these signal characteristics furthermore makes it possible to detect malfunctions or misplacement of the pump. [LW16]

Implantation of the VADs can be performed in one of three ways: paracorporeal,

intracorporeal or percutaneous [DMH19]. For VAD systems which follow a paracorporeal approach, only the in- and outflow cannulas are located inside the human body. The cannulas are connecting the pump located outside the body with the ventricle and the vessels. Due to the pump being placed outside of the patient's body, these systems provide the option for pediatric MCS. This is not possible for most other systems due to the device being too large to fit inside a child's body. [SBL19] One example for paracorporeal systems are the aforementioned pneumatically driven pump ventricles [LW16]. In contrast to the paracorporeal devices, where the pump itself as well as its control unit are situated outside the body, in percutaneous devices the pump is placed inside the body. The control unit, however, remains outside the patient's body and is connected to the pump via leads. The intracorporeal devices are fully implanted into the body. [SBL19]

As far as the other two criteria for VAD differentiation are concerned, all combinations of localization and flow control are possible [SBL19]. As an example of a percutaneous device, [DMH19] names the Impella 2.5, a rotary blood pump with continuous flow used for left ventricular assistance.

The proportions of different VAD types and therapeutic goals, as based on the International Mechanically Assisted Circulatory Support (IMACS) register are illustrated in Table 2.2.

VAD type		Therapeutic objective	
LVAD	93%	DT	40%
BVAD	4%	BTD	30%
TAH	2%	BTT	29%
unknown	0.1%	others (BTR, ...)	1%
RVAD	0.05%		

**Table 2.2:** Percentages of VAD types and therapeutic objectives in mechanical heart support based on [DMH19].

# 3 Control Theory

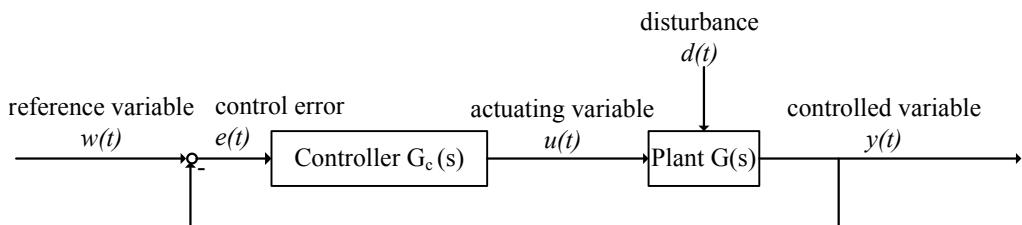
Since this thesis addresses the implementation of flow control algorithms for a left ventricular assist device, this section will focus on the fundamentals of notation and structure of a standard control loop. Furthermore, the basic principles of PI-controllers and iterative learning control (ILC) are discussed, since these are used within the practical part of the thesis.

## 3.1 Fundamentals

The basic task of control engineering is to externally influence a time-varying process with the goal of executing the process in a predetermined manner. A control system is characterized in particular by the feedback of the controlled variable to the reference variable. The reference variable comprises the state that has to be achieved. In theory, this is represented by a control loop with the components shown in Figure 3.1. The plant  $G(s)$  transfers the actuating variable  $u(t)$ , as well as the influence of the disturbance  $d(t)$ , to the controlled variable  $y(t)$ . This variable is permanently compared with the reference variable  $w(t)$  by means of a feedback loop, providing the control error

$$e(t) = w(t) - y(t). \quad (3.1)$$

The controller  $G_c(s)$  then transforms the control error to the actuating variable again. The aim of the control loop is to achieve the smallest possible control error with the highest possible damping. Since these goals contradict each other, a trade off must always be accepted here. [ZR17]



**Figure 3.1:** General structure of a control loop

However, there are some general requirements for the closed control loop which have to be fulfilled. The first requirement states that the closed loop needs to be stable, which is met if the control loop responds to a finite excitation with a finite output signal. The second condition is the requirement for disturbance rejection, stating that the controlled variable needs to follow the reference variable asymptotically, so that

$$\lim_{t \rightarrow \infty} e(t) = 0. \quad (3.2)$$

Another requirement is that the dynamic relationship between the reference variable  $w(t)$  and the controlled variable  $y(t)$  must satisfy specified quality requirements. Finally, these three requirements must be satisfied despite uncertainties in the plant, forming the robustness requirement. More detailed information on these requirements can be found in [Lun10].

The plant  $G(s)$  corresponds to the part of the system in which the physical quantity to be controlled is influenced by the controller. The calculation of the plant by setting up and solving differential equations is possible only in a few cases. Furthermore, calculation in many cases is very time consuming. Due to this, the determination of the plant's characteristic values is usually carried out experimentally. There are several basic types of plants, classified according to their dynamic behavior. As only the  $PT_1$ -element is used in the practical part of this thesis, all other variations will not be discussed at this point. Detailed information on this topic can, once more, be found in [Lun10].

The  $PT_1$ -element is the plant type which is most common in technical equipment. A  $PT_n$ -element in its steady state reacts proportionally to the input value and has a distinct transition behavior. The index  $n$  describes the order of the system. Therefore, a  $PT_1$ -element is a proportional delay element of first order. The mathematical formulation of the transfer function of a  $PT_1$ -element is

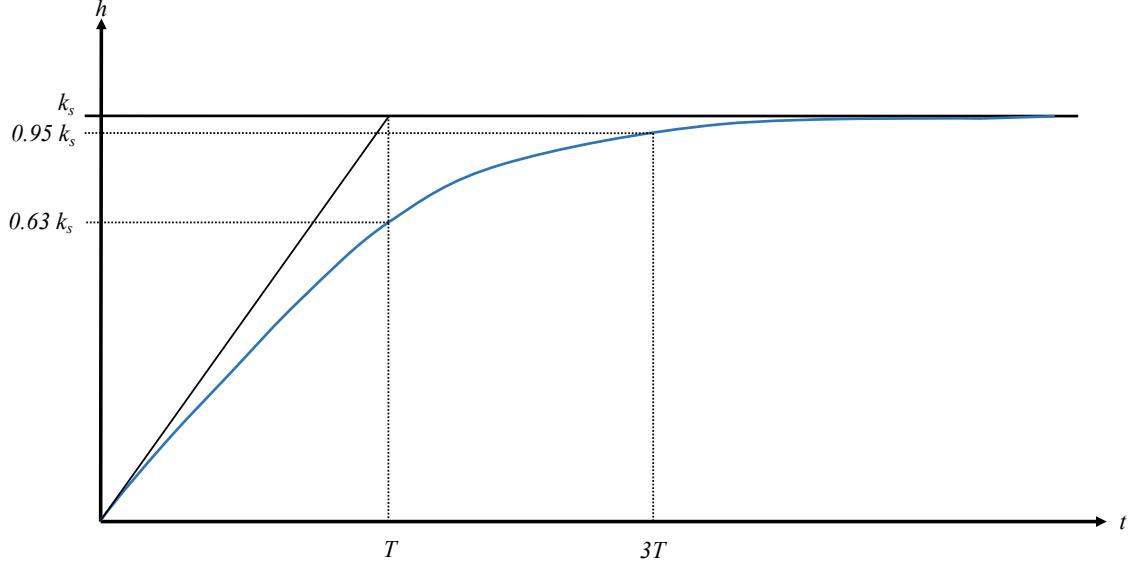
$$G(s) = \frac{k_s}{1 + sT}. \quad (3.3)$$

The value  $k_s$  describes the static gain, which for a unit step and  $h(t = 0) = 0$  is defined as

$$k_s = h(t \rightarrow \infty). \quad (3.4)$$

The time constant  $T$  gives an impression of the speed with which the system can react to changes at the input. It is defined as the time at which the transfer function

reaches 63 % of its static gain. [Lun10] Figure 3.2 shows the transfer function of a PT<sub>1</sub>-element (blue curve) and its significant parameters.



**Figure 3.2:** Transfer function of a PT<sub>1</sub>-element [Lun10].

## 3.2 PI-controller

A PI-controller is a control structure commonly used for linear systems. This structure consists of both a proportional (P) and an integral (I) control element. The output value of a P-controller is proportional to its input value. In relation to the control loop in Figure 3.1 this leads to

$$u(t) = K_P e(t). \quad (3.5)$$

Using Laplace transformation, the transfer function for a P-controller can be determined as

$$G(s) = \frac{u(s)}{e(s)} = K_P. \quad (3.6)$$

Therefore, the step response of this controller equals a step weighted with the parameter  $K_P$ .

The relationship between input and output value of an I-controller is described through

$$u(t) = K_I \int e(t) dt. \quad (3.7)$$

Just as for the P-controller, Laplace transformation can be used to determine the transfer function of the I-controller. This leads to

$$G(s) = \frac{u(s)}{e(s)} = \frac{K_I}{s}, \quad (3.8)$$

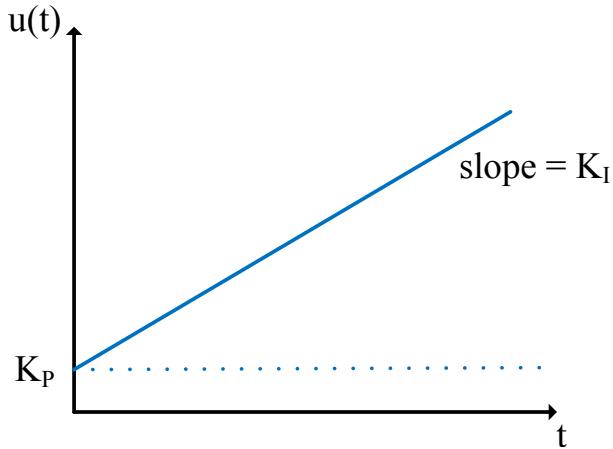
which indicates a step response in form of a ramp with slope  $K_I$ . In order to generate a PI-controller, the elements from (3.5) and (3.7) can be added, which leads to

$$u(t) = K_P e(t) + K_I \int e(t) dt. \quad (3.9)$$

The Laplace transformation can be used again to compute the transfer function

$$G(s) = \frac{u(s)}{e(s)} = K_P + \frac{K_I}{s}. \quad (3.10)$$

The step response of the PI-controller, illustrated in Figure 3.3, shows both the weighted step from the P-controller and the ramp from the I-controller.



**Figure 3.3:** Step response of a PI-Controller based on [ZR17].

### 3.2.1 Tuning rules

Tuning the controller parameters, i.e adjusting their values depending on the system, is of great importance. Incorrectly chosen parameters can lead to poor performance or unstable system behavior, which may result in system damage. There are many different approaches to tune a PI-Controller in order to achieve optimal system performance. These range from heuristic methods over analysis of pole-zero plots to computer-aided numerical parameter optimization. [Lun10] At this point, the tuning rules according to Ziegler Nichols (ZN) and the rules according to Chien Hrones Reswick (CHR) will be discussed, as these are used for the implementation of flow control in the practical work. Information on other approaches can be found in [AHR11].

#### Tuning rules according to Ziegler Nichols

The tuning rules according to Ziegler Nichols are one of the most commonly used heuristic methods in tuning controller parameters for PI-controllers. They are used especially if a mathematical model of the plant is not available but the plant can be approximated as a  $\text{PT}_n$ -element. [ZR17] A necessary condition is the possibility to experimentally identify the step response of the plant without risk of damage to the system. After the step response has been determined, it is displayed graphically. Then the inflection tangent is drawn into the step response as shown in Figure 3.4. The blue line represents the step response, the red line the inflection tangent, respectively. The gain  $K_S$ , the delay time  $T_v$  and the settling time  $T_g$  can be read from the graph. Using these, following [ZR17], the factor  $K_P$  is calculated as

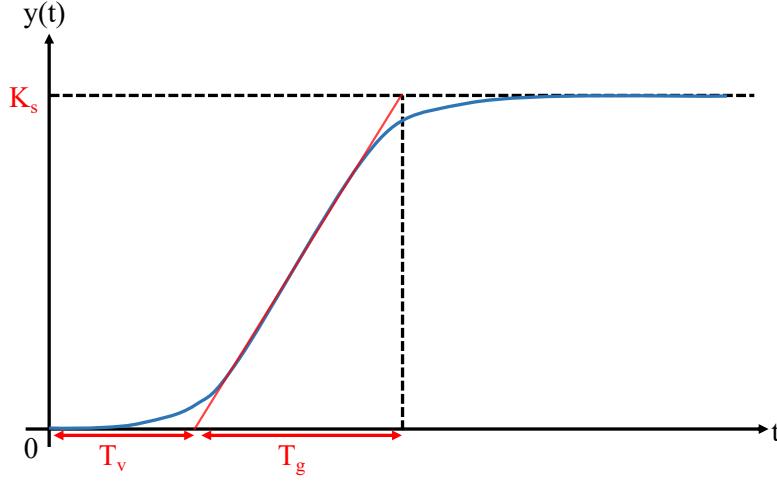
$$K_P = 0.9 \frac{T_g}{K_S T_v}. \quad (3.11)$$

The factor  $K_I$  is calculated according to:

$$K_I = \frac{K_P}{T_N}, \quad (3.12)$$

with

$$T_N = 3.3 T_v. \quad (3.13)$$



**Figure 3.4:** Inflection tangent method for Ziegler Nichols and Chien Hrones Reswick based on [ZR17].

### Tuning rules according to Chien Hrones Reswick

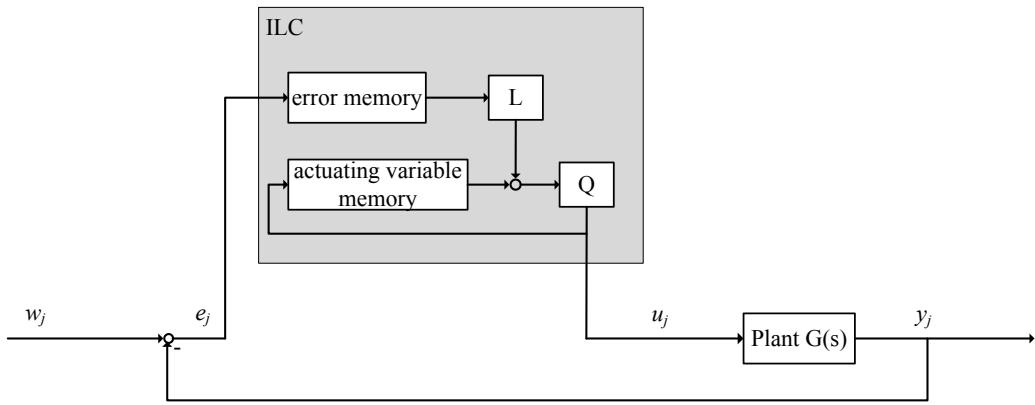
The tuning method according to Chien Hrones Reswick is very similar to the one by Ziegler Nichols. However, this method provides the ability to adjust the transient response of the control loop. The tuning parameters can either be chosen in a way to provide an overdamped behavior or a course providing 20 % overshoot. [AHR11] For both options, the step response and its inflection tangent are graphically displayed, as for the Ziegler Nichols approach in Figure 3.4. The values for  $K_S$ ,  $T_v$  and  $T_g$  can be read from the plot. The parameter value  $K_I$  again is calculated following (3.12). The formulas for calculating  $K_P$ ,  $T_N$  and  $T_D$  are given in Table 3.1.

overdamped		20% overshoot	
$K_P$	$T_N$	$K_P$	$T_N$
$0.35 \frac{T_g}{K_S T_v}$	$1.2T_v$	$0.6 \frac{T_g}{K_S T_v}$	$T_v$

**Table 3.1:** Tuning parameters according to Chien Hrones Reswick based on [ZR17].

### 3.3 Iterative Learning Control

The use of iterative learning control aims to improve control performance for systems which execute the same task repeatedly under constant operating conditions. This improvement is based on the idea that it is possible to include error information from previous iterations into the adjustment of the actuation variable during the current iteration. The standard control structure of an ILC algorithm is presented in Figure 3.5.



**Figure 3.5:** Standard ILC control loop based on [BTA06].

Considering a linear-time-invariant single-input-single-output (SISO) system, the ILC learning algorithm is as follows:

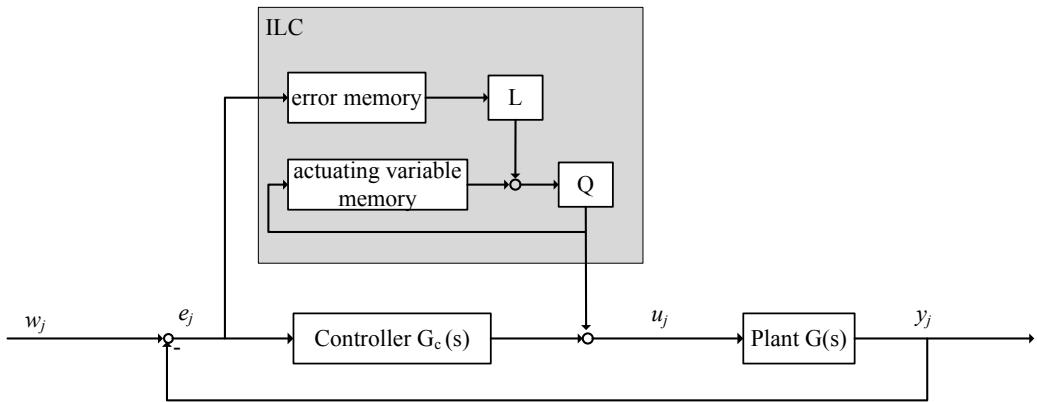
$$u_{j+1} = Q(q)[u_j(k) + L(q)e_j(k+1)] \quad (3.14)$$

where  $k$  is the time index,  $j$  is the iteration index,  $Q(q)$  is defined as the Q-Filter and  $L(q)$  represents the learning function. The performance error signal  $e_j$  is defined as

$$e_j = w_j - y_j. \quad (3.15)$$

Feedback controllers such as PI-controllers are only able to consider the current changes in control error. By taking into account the information from previous iterations, low tracking errors are achievable through an ILC. This results in exceptional performance with convergence during the first few iterations. This can be achieved even for systems prone to repeating disturbances and model uncertainties. While

feedback control shows a lag in transient tracking due to reacting to inputs and disturbances, ILC, as a feedforward controller, does not. Another advantage of ILC use is that there is no need for disturbances to be known or measured, as long as these signals show repeating behavior during each iteration. Furthermore, by storing signal information during each iteration, ILC enables advanced filtering and signal processing of the control error. However, ILC utilization holds some issues in regard to non-repeating disturbances or noise influences. In these cases it may be useful to combine ILC approaches with a feedback controller. A combination of the systems is also recommended if the behavior of the plant is not stable. [BTA06] A parallel architecture of a feedback controller in combination with an ILC is illustrated in Figure 3.6.



**Figure 3.6:** Parallel architecture of ILC with feedback controller based on [BTA06].

There are several approaches to designing an ILC. In general, an ILC ideally learns only the repeating disturbance patterns without being influenced by noise. The most common types of ILC learning functions are the P-, D- and PD-type learning functions. As an ILC does have a natural integrator action from one iteration to the next, I-type learning functions are rarely used.

The discrete-time learning function for a standard PD-type ILC is given as either

$$u_{j+1}(k) = u_j(k) + k_p e_j(k+1) + k_d [e_j(k+1) - e_j(k)] \quad (3.16)$$

or

$$u_{j+1}(k) = u_j(k) + k_p e_j(k) + k_d [e_j(k+1) - e_j(k)]. \quad (3.17)$$

$k_p$  represents the proportional gain while  $k_d$  is the derivative gain. In case a P-type learning function is implemented, the derivation gain is set to  $k_d = 0$ . For a D-type

learning function,  $k_p = 0$  is used, respectively.

The performance of these ILC types depends mainly on accurate parameter tuning and does not require an accurate mathematical model of the plant. Despite these approaches being frequently used, there are no tuning guidelines similar to the ones mentioned for PI-controller tuning. However, a commonly used way to influence the process behavior is to modify the learning algorithm to include a Q-Filter. This filter can be used to disable learning at high frequencies in order to filter noise at these frequencies. It furthermore increases robustness. First, a filter type such as Butterworth or Chebyshev is specified. The bandwidth can then be interpreted as a tuning parameter in addition to the proportional gain  $k_p$ . Initially, learning gain and filter bandwidth are set to low values. When a steady baseline behavior and error performance is achieved, the parameter values can be increased to improve performance. The learning gain influences the rate of error convergence while the Q-Filter influences the error performance. Performance increases proportionally with filter bandwidth. However, this includes a trade-off with robustness. For lower filter bandwidth, high robustness can be achieved in a trade-off with performance.

Besides the P-,D- and PD-type ILC there are other design approaches. The  $H_\infty$  method can be used to design a robustly convergent ILC controller, with a trade-off in performance. A quickly converging ILC approach can be achieved by using the plant inversion method. This however depends on accurate modeling of the plant. The quadratically optimal ILC approach uses quadratic performance criteria to design an optimal ILC. Further information on these alternative design methods is provided in [BTA06].



## 4 Identification

### 4.1 Sputnik VAD

The Sputnik VAD is an axial-flow blood pump, developed in a cooperative project of the National Research University of Electronic Technology, OJSC Zelenograd Innovation-Technology Center of Medical Equipment, FSBI "Academician V.I. Shumakov Federal Research Center of Transplantology and Artificial Organs", Ministry of Health of Russian Federation, DONA-M LLC and BIOSOFT-M LLC in 2009. [ST15]

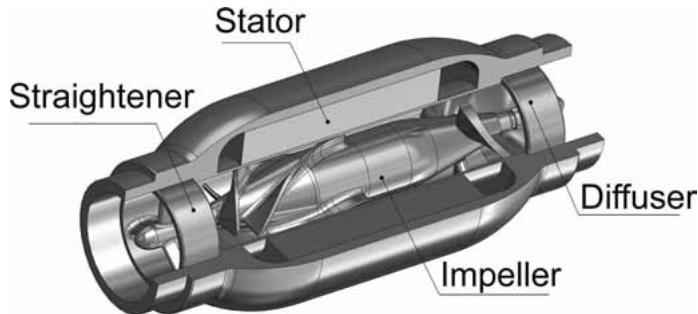
This device is used for left ventricular assistance in patients with acute heart failure. The therapeutic objective in implantation of a Sputnik VAD is bridging to transplantation. The VAD is able to pump up to 10 liters of blood per minute with a continuous flow profile. The implantable pump weighs about 200 g, has a length of 81 mm and a maximum diameter of 34 mm. It consists of a moving and a stationary part. The moving part, the impeller, a rotor with four blades, contains a permanent NdFeB-magnet, which is actuated by a brushless DC motor. The rotor spins clockwise with speed values between 4000 – 10000 rpm. An overview of the pump's specification is presented in Table 4.1.

Blood flow	0-10 l/min
Rotational speed	4000-10000 rpm
Length	81 mm
Diameter	34 mm
Weight	200 g

**Table 4.1:** Specifications of Sputnik VAD

The stator is located inside a titanium housing with a 16 mm diameter. The stationary part of the pump consists of a flow straightener with three stationary blades and a flow diffusor with three twisted blades. The flow straightener is located in front of the rotor and straightens the incoming blood flow into the rotor. Behind the rotor, blood is directed into the diffusor. Figure 4.1 depicts a cross-section of the Sputnik VAD and identifies its individual components. The connection between the pump and the cardiovascular system is performed using in- and outflow cannulas, a felt

ferule and vascular prosthesis which is sewed to the aorta. [ST15]



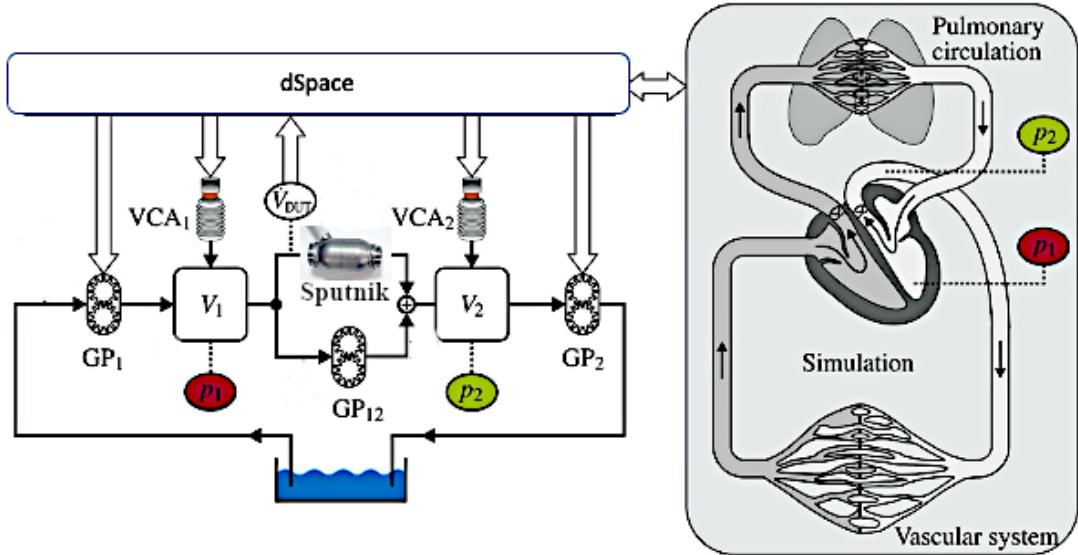
**Figure 4.1:** Cross-section of the Sputnik VAD [ST16].

The Sputnik VAD is powered using two lithium-ion batteries, fully charged providing enough energy for up to eight hours of system support. The maximum charging time for the batteries is less than five hours. During this time the batteries can either be exchanged by another set of batteries or the system can be powered through connection to an AC network. A microprocessor-based driving unit is used to regulate the pump speed, manage the power supply and store parameter data. It is connected percutaneously to the pump with an up to 170 cm long and 5 cm wide lead. [ST15] During the practical part of this work, the pump was controlled using the servo controller module ESCON 50/4 EC-S from maxon motor. This is a 4-quadrant pulse width modulation controller for controlling motors without Hall sensors.

## 4.2 Hardware in the Loop Test Bench

For all measurements and tests performed during this thesis, a hardware in the loop (HiL) test bench of the Chair of Medical Information Technology at RWTH Aachen University was used. The test bench is implemented as a feedback controlled human circulatory system simulator. With the aid of the test rig, it is possible to test MCS systems under various physiological and pathological load patterns of the heart.

The structure of the mock circulatory loop (MCL) is depicted in Figure 4.2. The boxes marked  $V_1$  and  $V_2$  are pressure compartments simulating the volume of the left ventricle and the aorta, respectively. Therefore, the pressure values of these compartments, referred to as  $p_1$  and  $p_2$ , can be physiologically compared to the pressure values of the left ventricle and aorta. The MCL is actuated by three gear



**Figure 4.2:** Structure of the HiL human circulatory system simulator based on [MRS<sup>+</sup>15].

pumps ( $GP_1$ ,  $GP_{12}$  and  $GP_2$ ) and two voice coil actuators ( $VCA_1$  and  $VCA_2$ ). The Sputnik VAD is connected to the pressure chambers in parallel, enabling tests similar to real use cases. This way, the VAD can be subjected to comparable pressure changes in the differential pressure between the aorta and ventricle as would be the case when used on the beating heart.

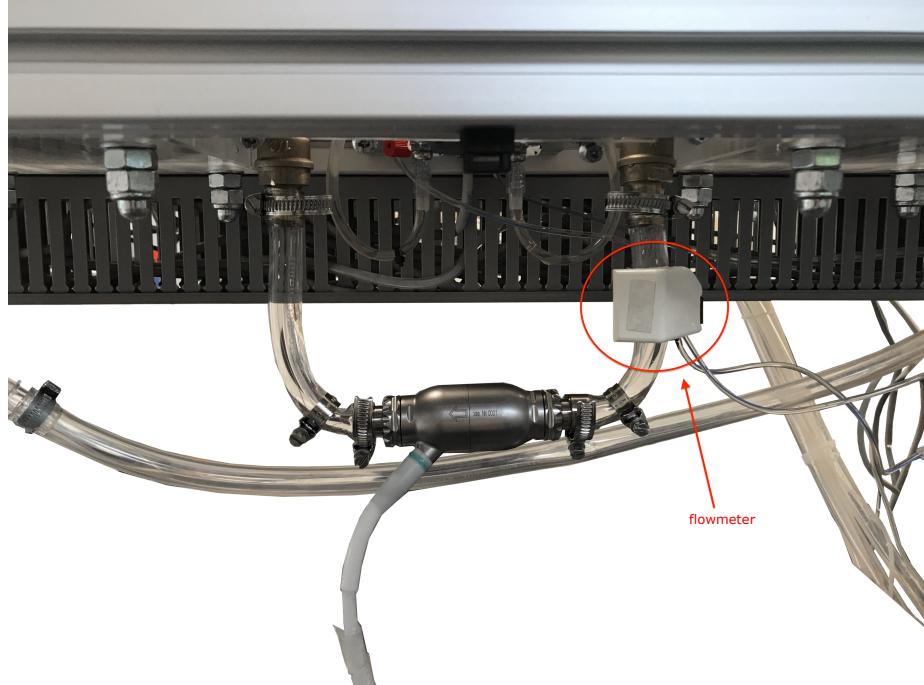
By controlling the MCL through a dSpace system (DS1103), pressure in the chambers can be adjusted in real time to simulate different cardiac dysfunctions. The dSpace system furthermore enables recording of reference signals presented to the MCL, as well as real time measurements. All recorded data can be exported formatted as Matlab matrices.

As the Sputnik VAD is not usually included into the MCL setup, flow through the device can not be measured without further equipment. For this purpose the Transonic Systems Inc. T110 flowmeter is included in the setup. The flow sensor measurement is based on ultrasonic technology. The sensor probe, as presented in Figure 4.3, is mounted onto the tube leading from the pressure chamber representing the left ventricle to the VAD. The flowmeter too is connected to the dSpace system, enabling recording of the measured flow values. In Figure 4.2 the measurement of

#### 4 Identification

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the device is represented by  $\dot{V}_{DUT}$ .



**Figure 4.3:** Sputnik VAD and flowmeter in HiL setup.

The ESCON servo controller mentioned in chapter 4.1, as well as the other devices, is connected to the dSpace system. Using the digital input port of the controller, a set value for regulation of the rotational speed can be transferred to the controller after defining the value in the system.

The dSpace system itself is controlled with the use of the program ControlDesk. This software provides the opportunity to include Matlab and Simulink source code. By this, controllers designed with the use of Simulink can directly be tested at the HiL test bench.

## 4.3 System Identification

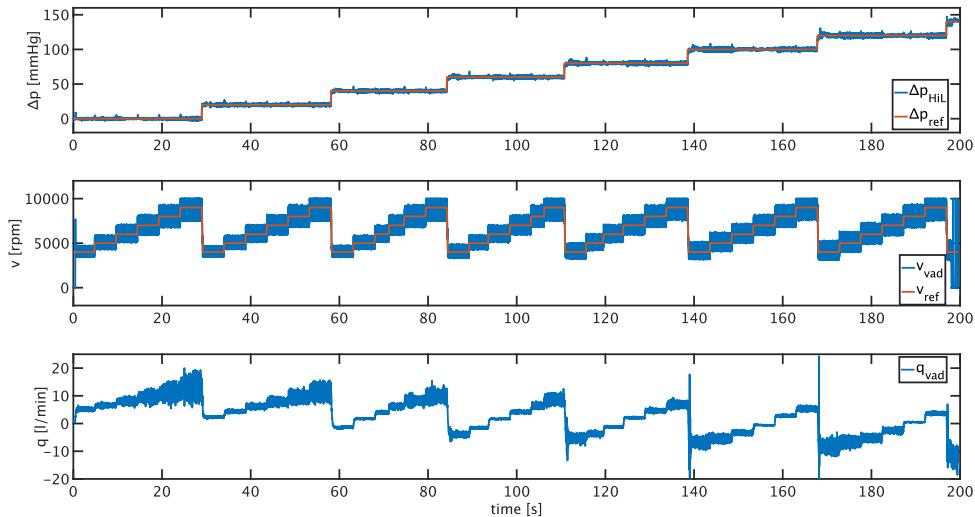
For the implementation of flow control algorithms for the Sputnik VAD, knowledge of the system behavior is required. In order to gain this information, various tests have been performed to determine a static map for the system. For this purpose, a multiple-input-single-output (MISO) system with input variables differential pressure

$\Delta p$  in  $mmHg$ , rotational speed  $v$  in  $rpm$  and output variable blood flow  $q$  in  $l/min$  is assumed. The differential pressure is defined as

$$\Delta p = p_{ao} - p_{lv} = p_2 - p_1, \quad (4.1)$$

with  $p_{ao}$  depicting the pressure of the aorta and  $p_{lv}$  corresponding to the left ventricular pressure.

Using the HiL test rig, the differential pressure was increased in steps of  $20 mmHg$  starting at  $0 mmHg$  and ending at  $140 mmHg$ . For each differential pressure step, the reference speed of the pump was increased from  $4000 rpm$  in steps of  $1000 rpm$  to  $9000 rpm$ . Flow for each reference speed was measured for  $5 s$ . In order to eliminate inaccuracies due to transient processes, solely the last quarter of each measurement stage was considered for the evaluation using Matlab. Figure 4.4 depicts the signal curves for the measurement described above. The upper graph shows the course of the reference differential pressure ( $\Delta p_{ref}$ ) and the differential pressure measured at the HiL test stand ( $\Delta p_{HiL}$ ). In the middle, the curves of the reference velocity ( $v_{ref}$ ) and the measured velocity of the Sputnik VAD ( $v_{vad}$ ) are shown. The lower graph shows the resulting flow through the blood pump ( $q_{vad}$ ).



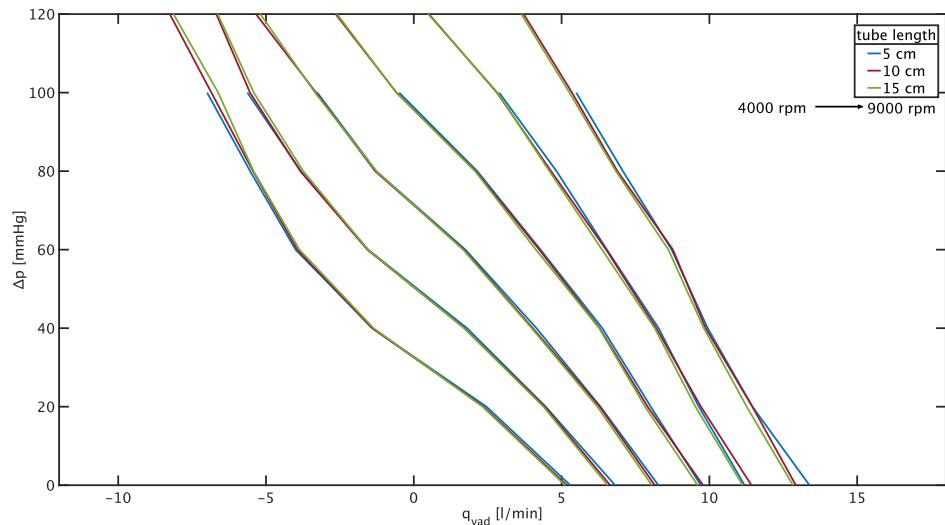
**Figure 4.4:** Signal curves for creation of the static map for 60 % water, 40 % glycerin solution with 15 cm long tubes. Top: differential pressure, middle: rotational speed, bottom: flow through VAD.

To determine the static map, the flow data is first broken down into individual parts

#### 4 Identification

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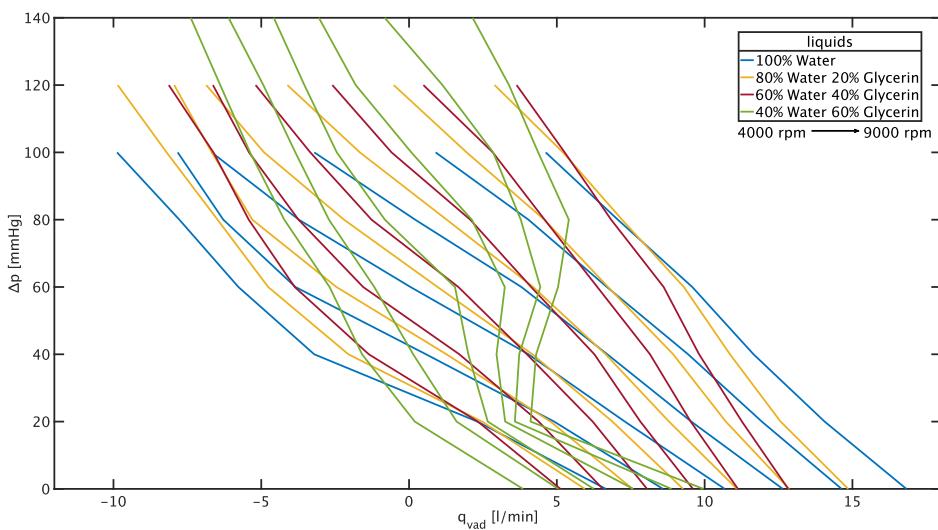
corresponding to the various differential pressure levels. These are then split into data sections for each velocity rate. Finally, the mean of the last quarter of each section is calculated. The average flow values are then displayed as a function of the differential pressure. The values of each velocity level are connected with each other. At the beginning of the practical work, the Sputnik VAD was connected to the test stand via tubes of about 30 cm length on both sides. Since in clinical use, the pump is implemented in the patient's body and connected to the left ventricle and aorta, the tube length is not representative of a real application. To test the effect tube length has on the operating range of the pump, three different tube lengths for attachment of the VAD to the test rig are compared. The measurements have been performed with tubes of approximately 5 cm, 10 cm and 15 cm length. Figure 4.5 depicts the static maps for all three tube lengths measured with a fluid solution of 60 % water 40 % glycerin.



**Figure 4.5:** Static map for varying tube length in 60 % water 40 % glycerin solution.

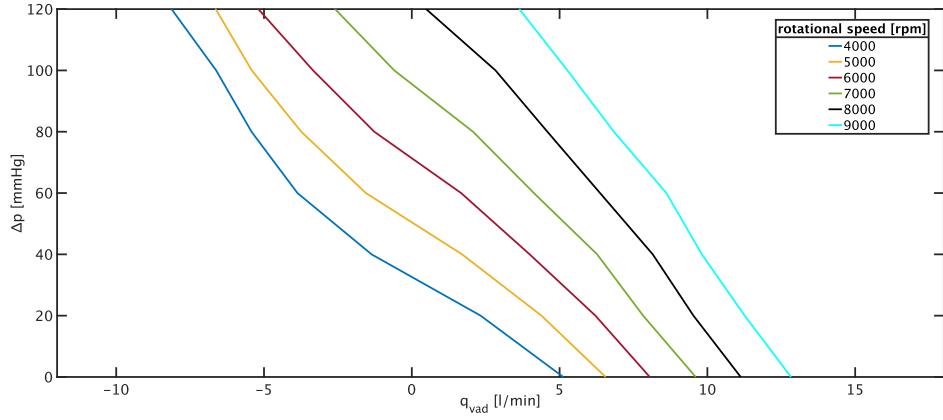
Under inspection of the blue curves corresponding to a tube length of 5 cm it is evident that measurements in this case were only performed up to a differential pressure of  $\Delta p = 100 \text{ mmHg}$ . This is a result of the abrupt change in differential pressure and reference speed which lead to spontaneous reduction of the flow and possibly high backflow values through the pump. As a result, the pump's rotor comes to a stop. For longer tubes (10 cm and 15 cm length) and therefore higher flow resistance, this phenomenon occurs at a differential pressure  $\Delta p = 140 \text{ mmHg}$ .

However, the deviation of the curves is insignificant when comparing all three cases. Due to this the tubes of  $15\text{ cm}$  length were chosen for reasons of improved handling of the MCL. Figure A.1 to Figure A.3 in the appendix show comparisons of the static maps for varying tube length in different mixing ratios of water and glycerin. In addition to different tube lengths, another preliminary investigation was carried out with regard to the influence of the test liquid used. Since leakage or evaporation of test liquid can occur in some parts, it is relevant to know the effect a change in liquid conditions has on the test performance. The same measurements for determining the static map were performed in pure water, a solution of 80 % water 20 % glycerin, a solution of 60 % water 40 % glycerin and a solution of 40 % water 60 % glycerin. Representing the static maps for all four solutions measured, Figure 4.6 discloses significant deviations between the fluids.



**Figure 4.6:** Static map for varying fluid solutions with  $15\text{ cm}$  long tubes.

Since the resistance of the liquid falls with decreasing proportion of glycerin in the solution, differences in reachable differential pressure occur due to the aforementioned reason of spontaneous flow reduction. However, as the fluid resistance increases, the pumpable flow decreases. All further measurements of this thesis are performed for a solution of 60 % water 40 % glycerin as this mixture most closely reflects the properties of blood. Figure A.4 and Figure A.5 in the appendix depict comparisons of the static maps for varying solutions with  $5\text{ cm}$  and  $10\text{ cm}$  tube length. The resulting static map for the chosen final setup of the MCL is depicted in Figure 4.7.



**Figure 4.7:** Static map for solution of 60 % water 40 % glycerin with 15 cm long tubes.

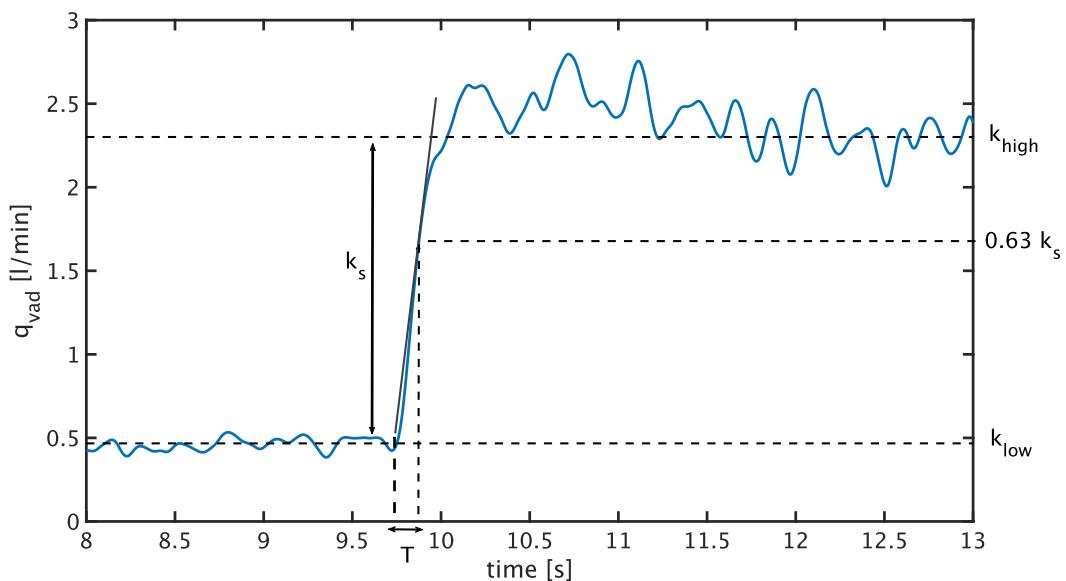
As part of the system identification, the transfer function of the Sputnik VAD is determined. For this purpose, the step response of the pump to a 1000 rpm step in reference speed is analyzed.

Initially, the measured flow values from the static map determination measurement are prepossessed by using a 2<sup>nd</sup>-order butterworth filter with a cut-off frequency of  $f_c = 5 \text{ Hz}$  and sampling frequency  $f_s = 1000 \text{ Hz}$ . For determination of the transfer function, filtered flow for an increase from  $v_{ref,low} = 5000 \text{ rpm}$  to  $v_{ref,high} = 6000 \text{ rpm}$  in reference speed at a differential pressure of  $\Delta p = 40 \text{ mmHg}$  is analyzed. The blue line in Figure 4.8 depicts the filtered flow for this measurement. It is evident that the system's behavior can be approximated by a  $PT_1$ -element. The characteristic parameters of the transfer function according to equation (3.3) are represented in Figure 4.8. The static gain  $k_s$  is determined as

$$k_s = \frac{k_{high} - k_{low}}{v_{ref,high} - v_{ref,low}} = 0.0018 \quad (4.2)$$

with  $k_{high} = 2.3008$  and  $k_{low} = 0.4672$ . The time constant  $T$  is determined to  $T = 0.081$ . According to equation (3.3) the transfer function for the plant results in

$$G(s) = \frac{0.0018}{1 + 0.081s}. \quad (4.3)$$



**Figure 4.8:** Step in flow, triggered by a step in reference speed by 1000 rpm with identification of the variables for determining the transfer function of a  $PT_1$  element.



# 5 Flow Control

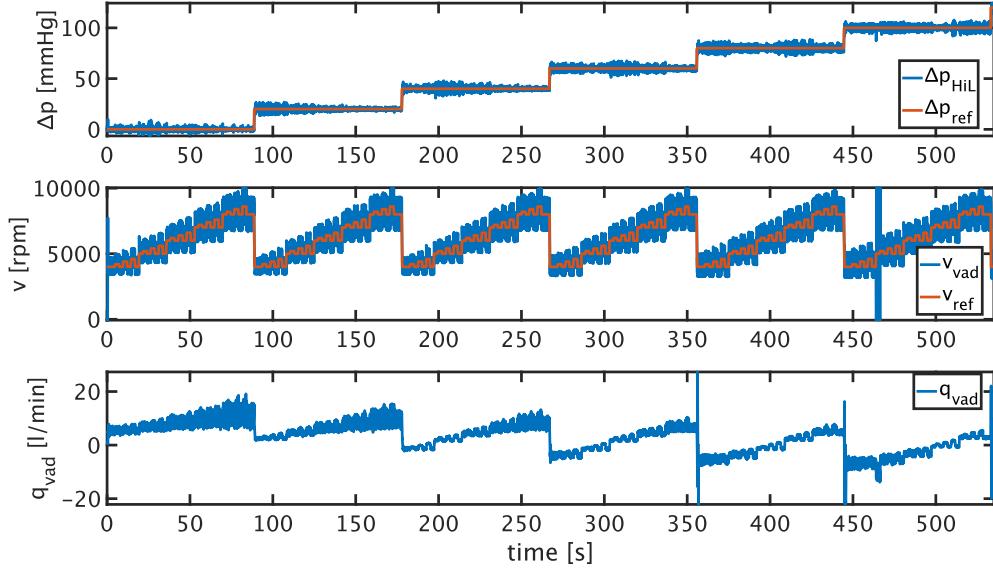
In this chapter, implementation and evaluation of various control algorithms for flow control purposes will be presented. At first, the aim is to enable regulation of flow to a constant value. Later on, the system's ability to follow different reference flow trajectories will be tested. In a final step, the system will be subjected to disturbances through the HiL test rig in form of heart beats at different heart rates. Performances of the implemented control algorithms will be compared.

## 5.1 PI Controller

PI control implementation is performed on the basis of the tuning rules according to Ziegler Nichols as well as according to Chien Hrones Reswick (Chapter 3.2.1). The performance of both controllers later on is compared and evaluated.

### 5.1.1 Design and Implementation

As a preparation for utilization of the inflection tangent method for these tuning approaches, a measurement similar to the one for determining the static map is performed. Figure 5.1 depicts the signal curves for determination of the tuning parameters. As presented in the upper graph, differential pressure is increased in steps of  $20 \text{ mmHg}$  from  $\Delta p = 0 \text{ mmHg}$  to  $\Delta p = 100 \text{ mmHg}$ . For each level the sequence of reference velocities depicted exemplary for  $\Delta p = 40 \text{ mmHg}$  in the center graph of Figure 5.2 is targeted. Starting at  $v_{ref} = 4000 \text{ rpm}$  the velocity is first increased in three steps of varying height and then decreased by the same values. The first step amounts to  $200 \text{ rpm}$ , the second to  $400 \text{ rpm}$  and the third to  $600 \text{ rpm}$ . The reference value is then increased by  $1000 \text{ rpm}$  and again the three steps are executed. This sequential behavior is repeated up to a start value of  $v_{ref} = 8000 \text{ rpm}$ . For determination of the parameters for controller design the step from  $v_{ref,low} = 5000 \text{ rpm}$  to  $v_{ref,high} = 5400 \text{ rpm}$  at  $\Delta p = 40 \text{ mmHg}$ , which is located in the center of the pump's operating range, is used. Since the flow signal is affected by high measurement noise,



**Figure 5.1:** Signal curves for determination of PI controller parameters. Top: differential pressure as reference and measured signal, middle: reference and measured rotational speed, bottom: measured flow through Sputnik VAD.

the signal is preprocessed using an 8<sup>th</sup>-order butterworth filter with cut off frequency  $f_c = 5 \text{ Hz}$  and sampling frequency  $f_s = 1000 \text{ Hz}$ . The resulting signal and the characteristic parameters needed for parameter tuning of the PI controller are depicted in Figure 5.3. With  $k_{high} = 2.8149$  and  $k_{low} = 1.7783$  the static gain is determined as in equation (4.2) to

$$k_s = \frac{k_{high} - k_{low}}{v_{ref,high} - v_{ref,low}} = 0.0026. \quad (5.1)$$

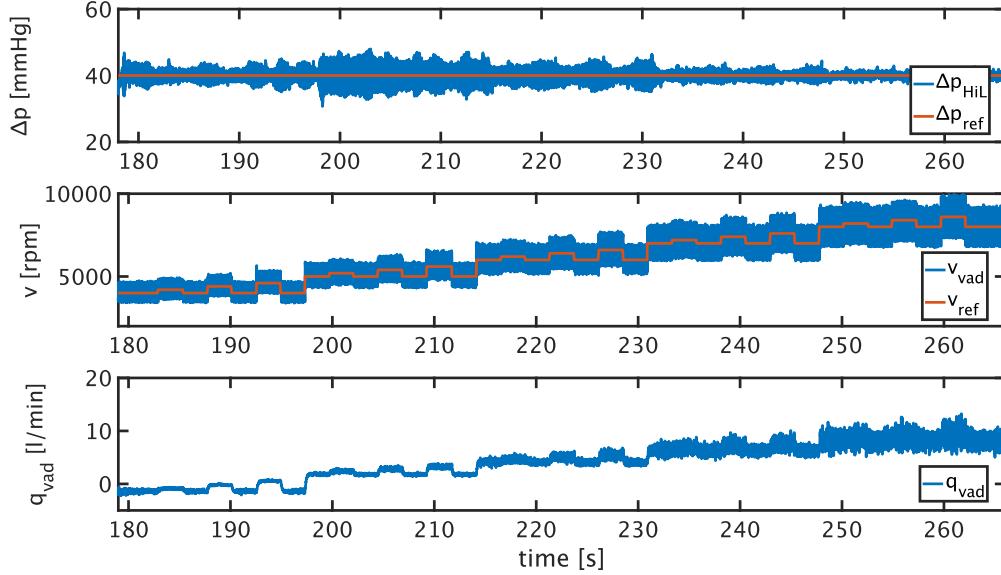
The time constants amount to  $T_g = 0.193$  and  $T_v = 0.1$ .

For determination of a PI controller tuned according to Ziegler Nichols equations (3.11) to (3.13) are used. By this  $K_P$  is determined as

$$K_P = 0.9 * \frac{0.193}{0.0026 * 0.1} = 670.3052 \quad (5.2)$$

and  $K_I$  as

$$K_I = \frac{670.3052}{3.3 * 0.1} = 2031.2278. \quad (5.3)$$



**Figure 5.2:** Signal curves for determination of PI controller parameters at  $\Delta p = 40 \text{ mmHg}$ .

Substituting these values in equation (3.10) results in the transfer function

$$G_{PI,ZN}(s) = 670.3052 + \frac{2031.2278}{s}. \quad (5.4)$$

Calculation for overdamped controller behavior was chosen for controller tuning using Chien Hrones Reswick. Determination of the parameters  $K_P$  and  $K_I$  is performed following the equations presented in Table 3.1, resulting in

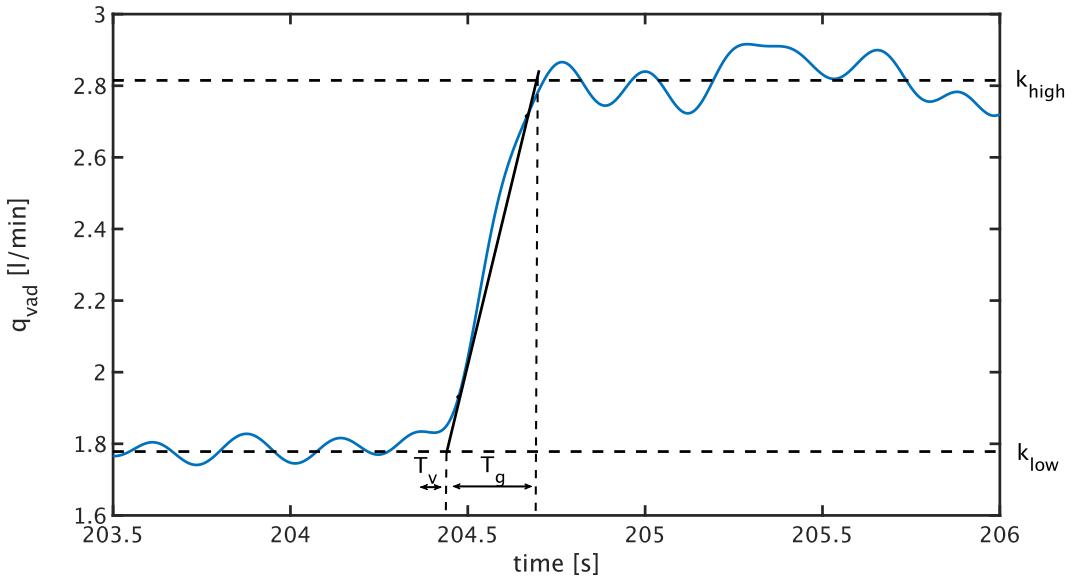
$$K_P = 0.35 * \frac{0.193}{0.0026 * 0.1} = 260.6742 \quad (5.5)$$

and

$$K_I = \frac{260.6742}{1.2 * 0.1} = 2172.2853. \quad (5.6)$$

This in turn leads to the transfer function

$$G_{PI,CHR}(s) = 260.6742 + \frac{2172.2853}{s}. \quad (5.7)$$

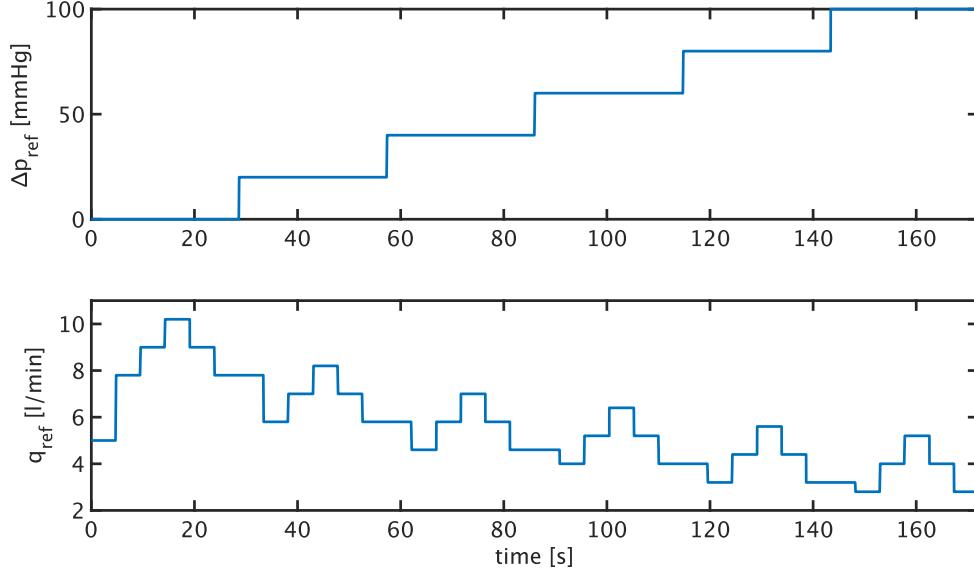


**Figure 5.3:** Step response for a step in rotational speed of 400 rpm for determination of PI controller tuning parameters.

### 5.1.2 Evaluation

The main purpose for utilization of a PI controller, in this work, is to stabilize the closed loop signal behavior in preparation for an ILC implementation. Both controllers are therefore tested under the same operating conditions and their performance is compared.

Even though the controllers are tuned at  $\Delta p = 40 \text{ mmHg}$ , both of them are tested in the differential pressure operating range from  $\Delta p = 0 \text{ mmHg}$  to  $\Delta p = 100 \text{ mmHg}$  to ensure sufficient performance in all use cases. For each differential pressure level three consecutive steps up and down throughout the operating range of flow are performed. Each reference flow is targeted for 5 s and flow through the VAD is measured. A graphical representation of the reference signal curves is depicted in Figure 5.4. Figure 5.5 depicts the differential pressure and flow reference values, the measured pressure and flow value and the actuation variable in form of the reference rotational speed  $v_{act}$  and rotational speed of the VAD  $v_{vad}$  for the differential pressure level  $\Delta p = 40 \text{ mmHg}$  using the PI controller tuned according to Chien Hrones Reswick. The complete signal curves for the tests of the controllers are depicted in Figure A.6 and Figure A.7 in the appendix. Furthermore, the graphical representation of the



**Figure 5.4:** Reference signals for PI controller performance evaluation. Top: differential pressure reference value. Bottom: targeted flow trajectory.

test measurement at  $\Delta p = 40 \text{ mmHg}$  for the controller tuned according to Ziegler Nichols is depicted in Figure A.8 of the appendix.

The course of the control error throughout the test measurements of the controller tuned according to Ziegler Nichols and the controller tuned according to Chien Hrones Reswick are depicted in Figure 5.6a and Figure 5.6b, respectively.

Throughout this work, for evaluation of controller performance the root mean square error (RMSE), according to [CD14], defined as

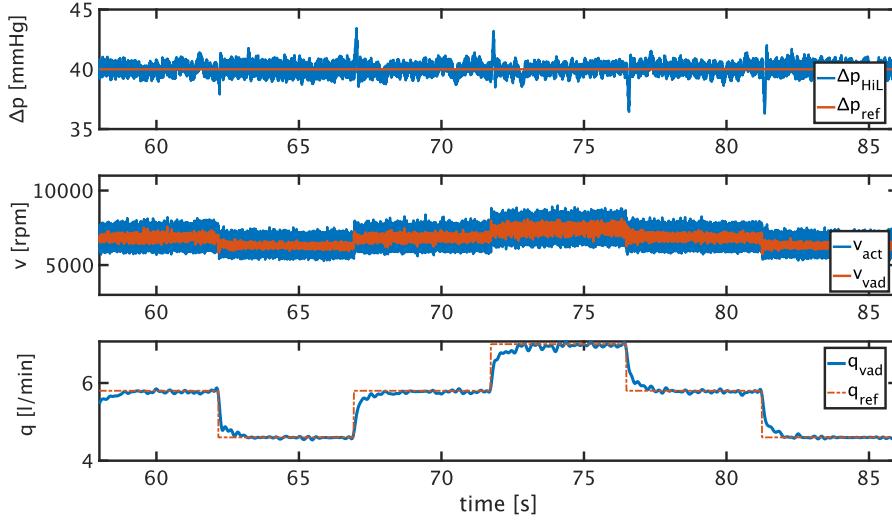
$$RMSE = \sqrt{\frac{1}{n} \sum_{i=0}^n e_i^2} \quad (5.8)$$

is used. The RMSE for the differential pressure level of  $\Delta p = 40 \text{ mmHg}$  for Ziegler Nichols tuned controller amounts to

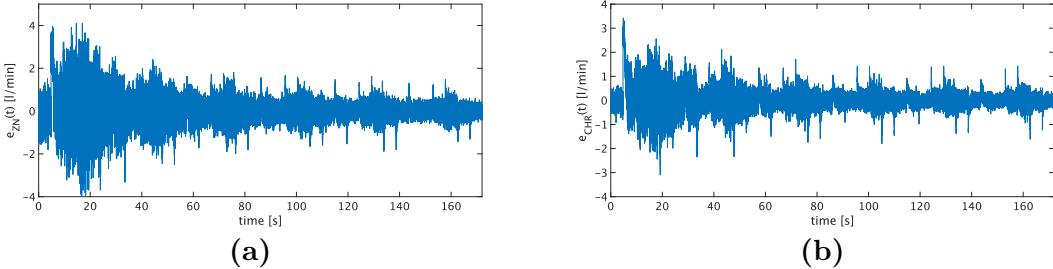
$$RMSE_{ZN,40} = 0.4013 \quad (5.9)$$

while RMSE of the second controller amounts to

$$RMSE_{CHR,40} = 0.2753. \quad (5.10)$$



**Figure 5.5:** Test measurement for PI controller tuned according to Chien Hrones Reswick at  $\Delta p = 40 \text{ mmHg}$ .



**Figure 5.6:** Controll error for PI controllers tuned according to (a) Ziegler Nichols, (b) Chien Hrones Reswick

Taking into account the full differential pressure operating range for RMSE calculation these values amount to

$$RMSE_{ZN} = 0.5396 \quad (5.11)$$

and

$$RMSE_{CHR} = 0.3705. \quad (5.12)$$

Comparing these results it is evident that both controllers perform more precise in the range of  $\Delta p = 40 \text{ mmHg}$ , for which tuning has been performed. Performance of the controller tuned according to Chien Hrones Reswick surpasses the Ziegler Nichols

tuned one in both ranges. RMSE values for full range CHR control even indicate a higher performance in comparison to the Ziegler Nichols tuned controller in the range of  $\Delta p = 40 \text{ mmHg}$ .

Due to its higher performance, for all following measurements the PI controller tuned in reference to Chien Hrones Reswick is used.

## 5.2 Iterative Learning Control

As shown in Figure 5.5, the exclusive use of a PI controller for flow control leads to necessity of long measurement times to allow the flow to settle at a new reference value. However, one goal of this thesis is to enable flow control following different reference trajectories which may imply the need for faster reference tracking. By implementing an ILC approach, the necessary reduction of the settling time, by gaining information from error values of the preceding iteration, should be made possible.

### 5.2.1 Design and Implementation

During this work a P-type ILC is implemented and optimized.

The implementation is based on a parallel architecture as depicted in Figure 3.6. This leads to the basic learning function for this ILC being represented by

$$u_{j+1}(k) = u_j(k) + k_p e_j(k). \quad (5.13)$$

The learning gain  $k_p$  is experimentally chosen as

$$k_p = 225 \quad (5.14)$$

to ensure quick error convergence.

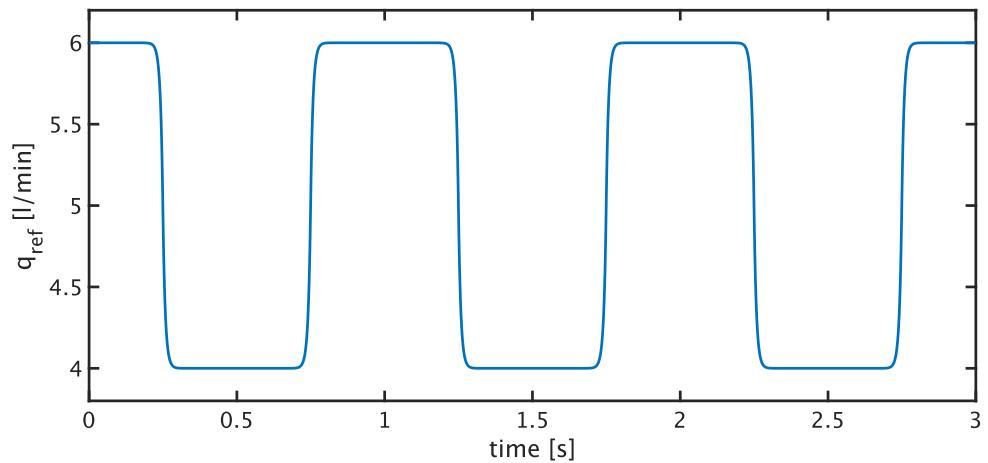
As described in chapter 3.3, the basic ILC is extended to include a Q-Filter to enable more precise tuning of the ILC and increase its robustness. This expansion results

in the learning function being described by

$$u_{j+1}(k) = Q(q)[u_j(k) + k_p e_j(k)]. \quad (5.15)$$

The Q-Filter is implemented as a  $2^{nd}$ -order butterworth filter, with sampling frequency  $f_s = 1000 \text{ Hz}$ . The cut off frequency  $f_c$  is set to several values in order to compare and thus optimize performance and robustness of the iterative learning control system.

An additional part of the implementation is generating a repeating reference signal.



**Figure 5.7:** Comparison of RMSE values for different cut off frequency of ILC Q-Filter.

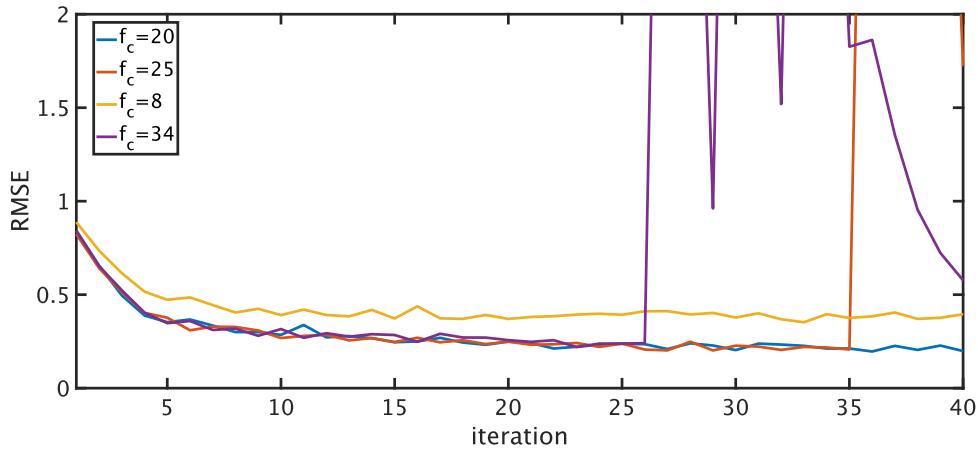


Figure 5.8: Comparison of RMSE values for different cut off frequency of ILC Q-Filter.

### 5.2.2 Evaluation

## 5.3 Iterative Learning Control with repeating disturbance

### 5.3.1 Design and Implementation

### 5.3.2 Evaluation

## 5.4 Iterative Learning Control with varying disturbance length

### 5.4.1 Design and Implementation

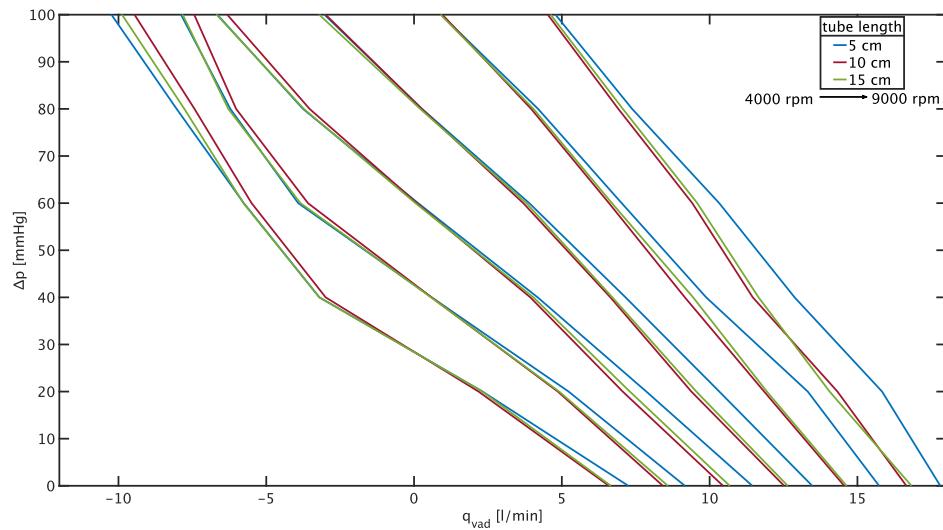
### 5.4.2 Evaluation



## **6 Conclusion and future work**



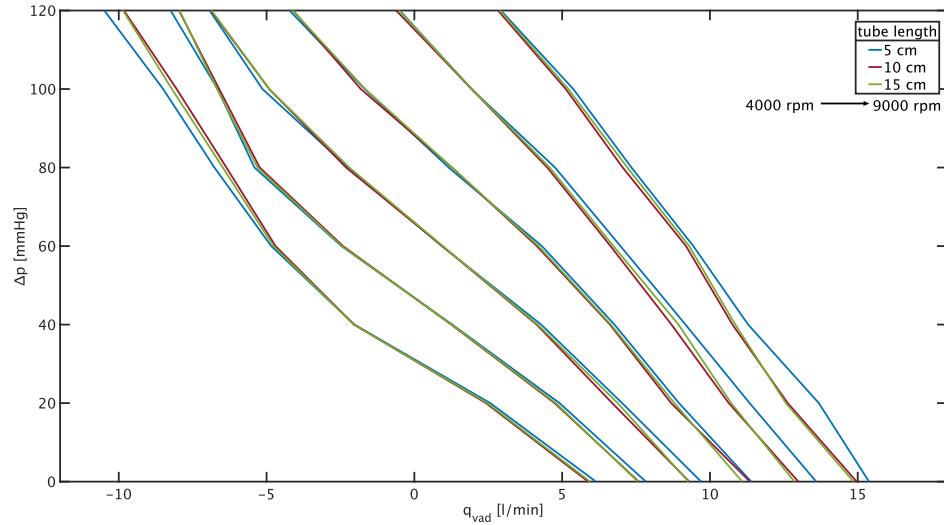
# A Appendix



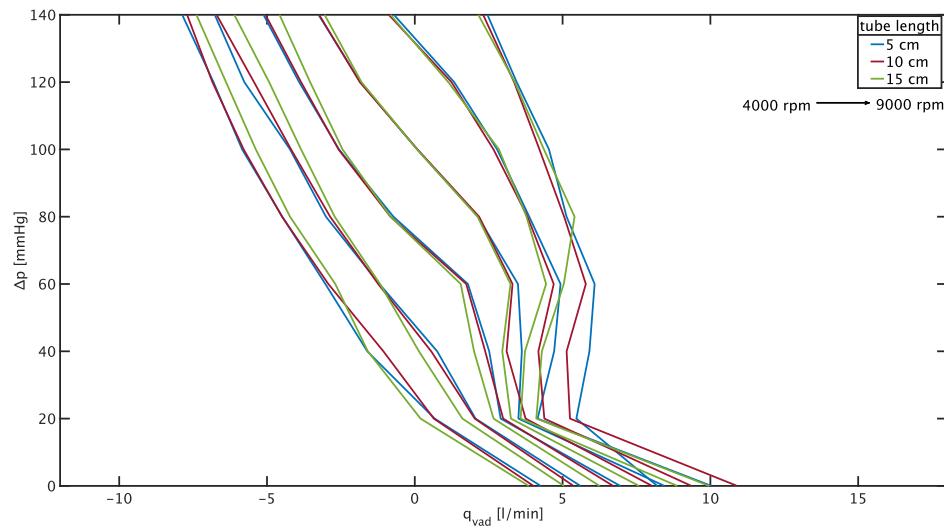
**Figure A.1:** Static map for varying tube length in 100 % water

## A Appendix

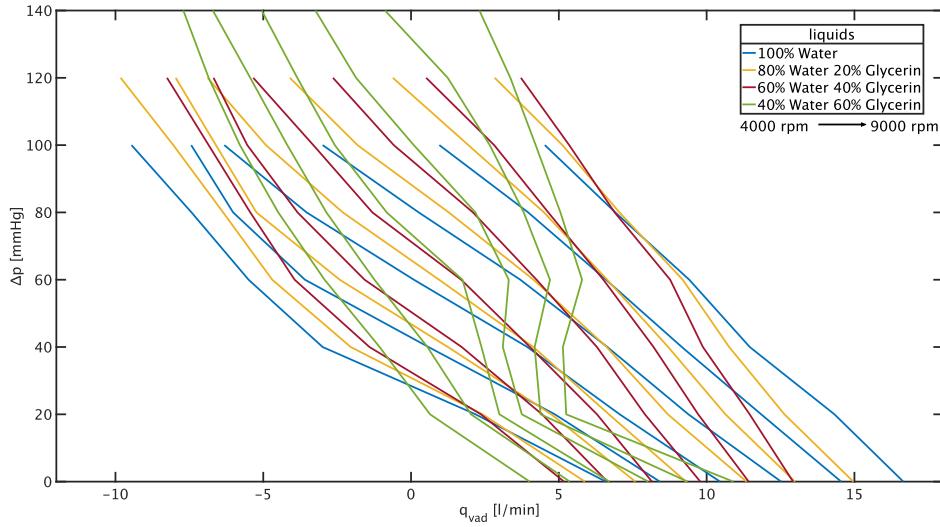
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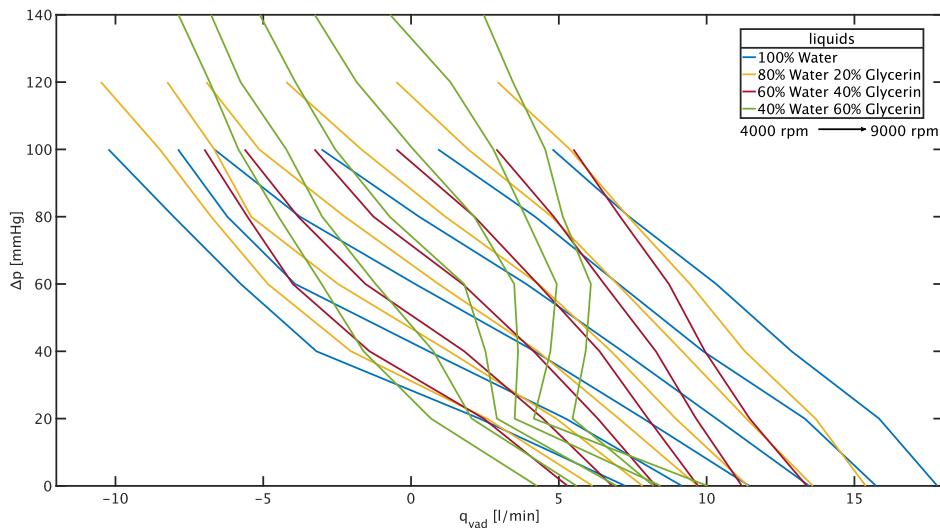
**Figure A.2:** Static map for varying tube length in 80 % water 20 % glycerin solution



**Figure A.3:** Static map for varying tube length in 40 % water 60 % glycerin solution



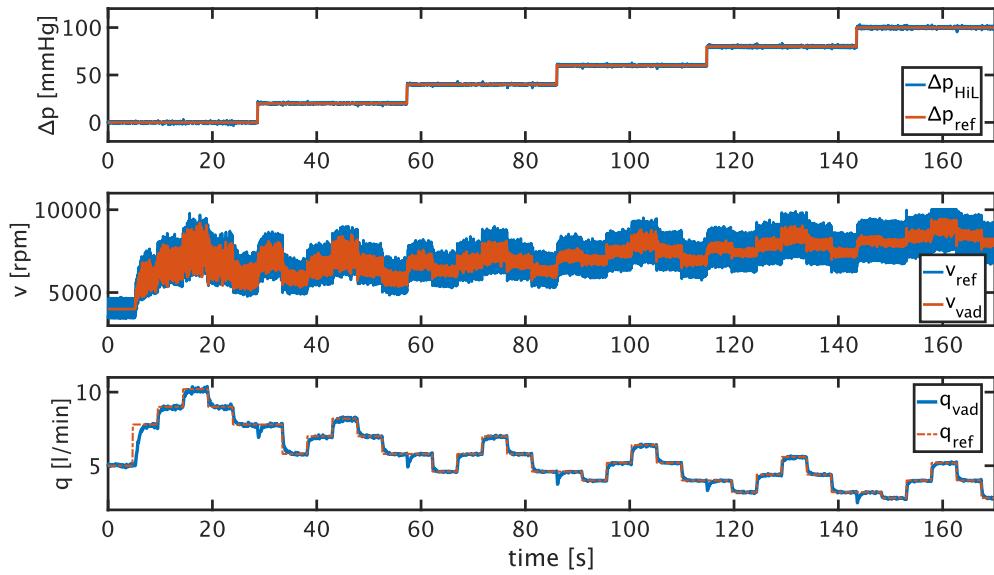
**Figure A.4:** Static map for varying liquid solutions with  $10\text{ cm}$  tube length.



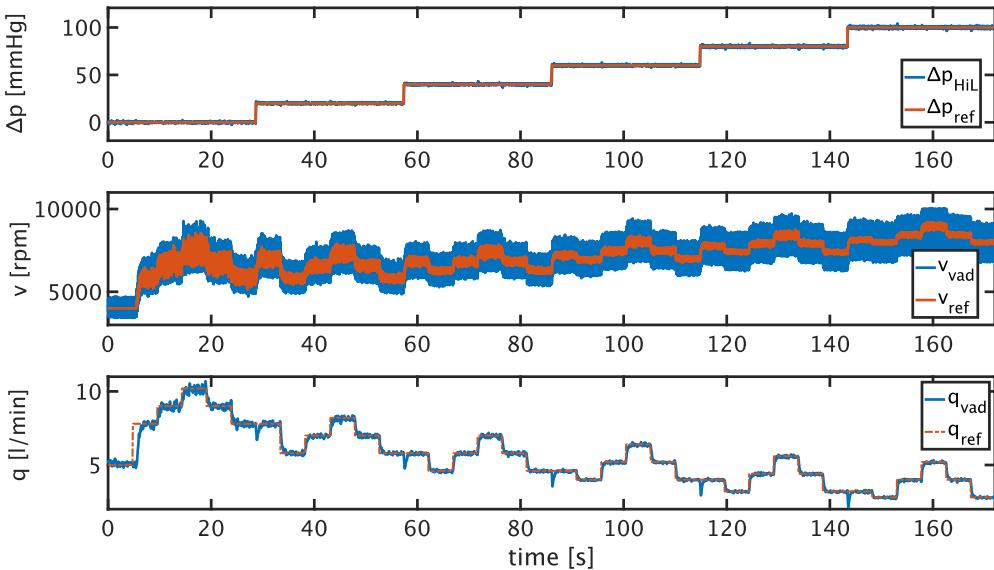
**Figure A.5:** Static map for varying liquid solutions with  $5\text{ cm}$  tube length.

## A Appendix

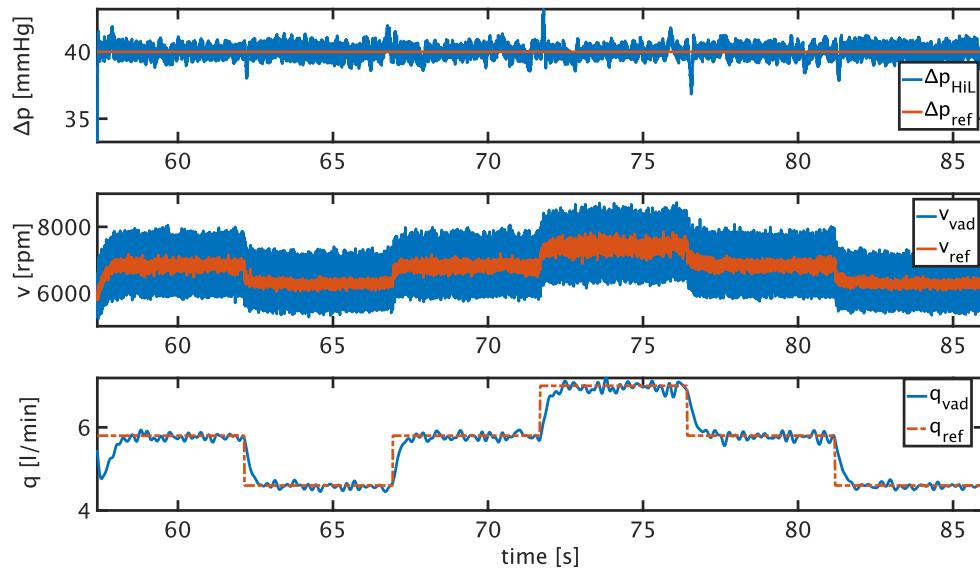
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**Figure A.6:** Test measurement for PI controller tuned according to Chien Hrones Reswick.



**Figure A.7:** Test measurement for PI controller tuned according to Ziegler Nichols.



**Figure A.8:** Test measurement for PI controller tuned according to Ziegler Nichols at  $\Delta p = 40 \text{ mmHg}$ .



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