

If lines appear on the exterior of lower part print external perimeters first

A-A (1:1)

B (4)

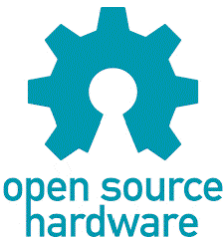
C (4)

This feature is identical to one in view B(4)

Change radius to adjust tightness

Integrated Supports  
Remove after printing

Notes:  
Print with FDM machine.  
PLA 0.2 mm layer height 15% infill two perimeters.  
This is smallest module. Size can be incremented by 50mm in lenght and width and by 25mm in height.

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