

Parameter Estimation for Pyrolysis of Wood

The process of pyrolyzing wood to produce tar and charcoal has been important since ancient times. Tar was used to impregnate wood for ships, and char was essential for iron smelting. Material for both of these applications have later been replaced by fossil sources, but environmental concerns has since kindled the interest for products produced by pyrolyzing wood.

Pyrolysis is thermal decomposition in the absence of an oxidizing atmosphere. In other words; heat something up without air until it decomposes. Historically, tar and charcoal were produced in piles, or pits, where wood was covered with for example dirt to prevent air from reaching the inside of the pile. The wood was lit on fire and allowed to smolder, but not burn (combust). During smoldering (pyrolysis), volatile species, water, and light decomposition products, leave the solid, resulting in charcoal. In modern times, steel reactors with an inert atmosphere are used.

The products that result from pyrolysis will depend on the feedstock type and particle size, the heating rate, the final temperature, and the duration of the process. Due to the complexity of the reaction mechanism, so called lumped-reaction models are often used. The reaction products are lumped into pseudo species based on their phase, which gives a simplified reaction scheme that can be used for engineering purposes. One such reaction scheme is seen in Figure 1.

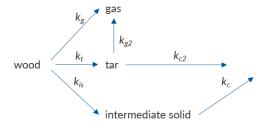


Figure 1: The reaction scheme used in this model consists of four pseudo species, namely gas (q), tar (t), intermediate solid (is), and char (c).

The scheme was proposed by Park and others (Ref. 1) to describe the pyrolysis of a wooden sphere, approximately 1 cm in diameter, inserted into a hot furnace. The experimental setup is illustrated in Figure 2.

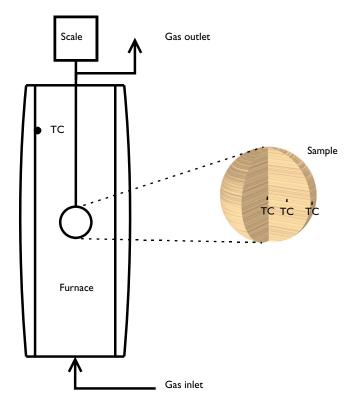


Figure 2: The experimental system setup consists of an isothermal furnace with inert atmosphere, a sample holder attached to a scale, and thermocouples (TC) measuring the temperature of the system. The sample radius is approximately \tilde{I} cm.

The experimental system consists of an isothermal furnace with inert atmosphere. The temperature of the furnace, measured by thermocouples (TC), is kept constant, and the inert atmosphere is achieved by nitrogen flowing through the furnace chamber. For each experiment, the sample is inserted into the isothermal furnace, and the sample temperature and the sample mass are recorded during the pyrolysis process. The temperature gradient within the sample is significant and the temperature is thus measured at three positions within the sample; at the surface, mid and center position. Wood is a porous, anisotropic material and in this study the temperature was measured along the fibers in the horizontal direction.

The reaction scheme in Figure 1 describes both primary and secondary pyrolysis reactions. The primary decomposition steps will convert wood into the pseudo species gas, tar, and intermediate solid. Gaseous species are those that do not condense at room temperature, for example carbon monoxide. Tar species are all the condensable volatiles, for example water, carboxylic acids and phenols. The gases and the tars leaving the particle result in mass loss. On its way out from the porous particle, the tar may decompose to form gas or char. The intermediate solid further converts into char.

Experimental results from Ref. 1 showing development of the sample mass and the temperature are shown in Figure 3.

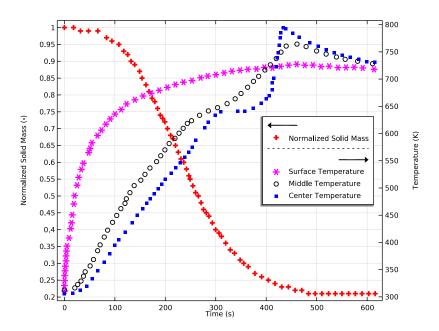


Figure 3: Experimental data from Ref. 1. The mass has been normalized by the initial sample mass.

This example model, based on Ref. 1 and Ref. 2, consists of two parts. The first part demonstrates how to set up a model describing the pyrolysis process, heat, and momentum transfer in an anisotropic wood sphere. In the last part, parameter estimation is used to optimize the model using the experimental data in Figure 3. The parameters to be estimated are one Arrhenius constant, two reaction heats, and one external heat transfer coefficient (see Table 1).

The pyrolysis of a centimeter-sized wood particle presents a fully coupled multiphysics problem with mass transfer, fluid flow and heat transfer. In this example, both the conductive heat transfer and the permeability of the solid are anisotropic.

MASS TRANSPORT

The pyrolysis reaction scheme in Figure 1 consists of gaseous and solid species. The reaction rate expressions $(kg/(m^3 \cdot s))$, for the solid species wood (w), intermediate solid (is), and char (c) are expressed in terms of their respective density in the manner of

$$\frac{\partial \rho_{\rm w}}{\partial t} = -(k_{\rm t} - k_{\rm g} - k_{\rm is}) \rho_{\rm w}, \tag{1}$$

$$\frac{\partial \rho_{is}}{\partial t} = k_{is} \rho_{w} - k_{c} \rho_{is}, \qquad (2)$$

and

$$\frac{\partial \rho_{c}}{\partial t} = k_{c} \rho_{is} + k_{c2} \rho_{t}. \tag{3}$$

The density is defined as the bulk density of the solid, and thus includes the porosity ε of the solid domain. k_i is the Arrhenius rate constant (1/s), as indicated in the reaction scheme (Figure 1)

$$k_i = A_i \exp(-E_i/(RT)). \tag{4}$$

No transport terms are needed for the solid species, and Equation 1-3 are thus sufficient to conserve the mass of the solid species.

The mass conservation equation for the gas species i includes diffusion, convection, and the reaction rate terms. The gas mixture inside the particle consists solely of gas, tar, and inert gas, the mass balance is expressed in terms of the respective mass fractions ω as

$$\varepsilon \rho \frac{\partial \omega_i}{\partial t} + \nabla \cdot \mathbf{j}_i + \rho (\mathbf{u} \cdot \nabla) \omega_i = R_i. \tag{5}$$

Here, ρ is the density of the fluid in the pores, derived using the ideal gas law, and ϵ is the porosity of the porous domain:

$$\varepsilon = 1 - \frac{\rho_{\rm w} + \rho_{\rm is} + \rho_{\rm c}}{\rho_{\rm w,0}} (1 - \varepsilon_{\rm w0}).$$

The initial wood porosity, ε_{w0} , is 0.4.

In Equation 5, \mathbf{j}_i is the diffusional flux as described by Fick's law, with diffusion coefficients D_i , and a Millington and Quirk model to derive the effective diffusivity:

$$\mathbf{j}_i = -\rho \bigg(\epsilon^{4/3} D_i \nabla \omega_i - \omega_i \sum_k D_k \nabla \omega_k \bigg),$$

The mass averaged velocity of the mixture in the pores, **u**, is derived using Darcy's law:

$$\mathbf{u} = -\frac{\kappa}{\mu} \nabla p \ . \tag{6}$$

Here, μ is the viscosity (kg/(m·s)), p is the pressure (Pa), and κ is the effective permeability (m²);

$$\kappa_j = \frac{\rho_w \kappa_{w,j} + (\rho_{is} + \rho_c) \kappa_{c,j}}{\rho_w + \rho_{is} + \rho_c},$$

where j indicates *across* or *along* the fiber direction.

The reaction rate expressions for the gas phase species tar (t) and gas (g) are:

$$R_{t} = \rho \frac{\partial \omega_{t}}{\partial t} = k_{t} \rho_{w} - k_{c2} \rho \omega_{t} - k_{g2} \rho \omega_{t},$$

and

$$R_{\rm g} = \rho \frac{\partial \omega_{\rm g}}{\partial t} = k_{\rm g} \rho_{\rm w} + k_{\rm g2} \rho \omega_{\rm t}.$$

Mass transfer through the exterior boundary of the particle is dominated by convection. A boundary condition assuming no diffusive flux is thus applicable;

$$-\mathbf{n} \cdot \mathbf{j}_i = 0.$$

Here, **n** denotes the outward pointing normal of the exterior boundary.

MOMENTUM TRANSPORT

The fluid flow is defined with the continuity equations

$$\frac{\partial \rho}{\partial t} + \nabla \cdot (\rho \mathbf{u}) = Q_{\mathrm{m}},$$

with a Darcian flow (see Equation 6), and a mass source term (evolution of fluid species) defined as

$$Q_{\rm m} = k_{\rm t} \rho_{\rm w} - k_{\rm c2} \rho \omega_{\rm t} + k_{\rm g} \rho_{\rm w}. \tag{7}$$

At the exterior boundary, a zero relative pressure with respect to the reference pressure ($p_{ref} = 1$ atm) is prescribed;

$$p = 0$$
.

HEAT TRANSPORT

The energy balance equation applied to the fluid (f) in the pores, and the solid bulk (b) of the wood sample assumes local thermal equilibrium, and considers heat transfer through convection, radiation, and conduction:

$$(\rho C_p)_{\text{eff}} \frac{\partial T}{\partial t} + \nabla \cdot (-k_{\text{eff}} \nabla T) + \rho_f C_{p,f} (\mathbf{u} \cdot \nabla) T = Q. \tag{8}$$

Here, Q is the heat of reaction

$$Q = -\rho_{\rm w}(k_{\rm t}\Delta H_{\rm t} + k_{\rm g}\Delta H_{\rm g} + k_{\rm is}\Delta H_{\rm is}) - \rho_{\rm is}k_{\rm c}\Delta H_{\rm c} - \rho_{\rm t}k_{\rm g2}\Delta H_{\rm g2} - \rho_{\rm t}k_{\rm c2}\Delta H_{\rm c2}. \tag{9}$$

In Equation 8 $(\rho C_p)_{\text{eff}}$ is defined as

$$(\rho C_{\rm p})_{\rm eff} = \varepsilon \rho_{\rm f} C_{\rm p,f} + \rho_{\rm b} C_{\rm p,b}.$$

The heat capacities at constant pressures for the fluid and bulk phases are

$$C_{\rm p,f} = \omega_{\rm t} C_{\rm p,t} + \omega_{\rm N2} C_{\rm p,N2} + \omega_{\rm g} C_{\rm p,g},$$

and

$$C_{\mathrm{p,b}} = \frac{(C_{\mathrm{p,w}} \rho_{\mathrm{w}} + C_{\mathrm{p,c}} (\rho_{\mathrm{is}} + \rho_{\mathrm{c}}))}{\rho_{w,0}}.$$

The dry bulk density ρ_b is $(1 - \epsilon)\rho_{w,0}$ and the fluid density ρ_f is derived from the ideal gas law.

The effective thermal conductivity is the weighted sum of the conductivity of the fluid, $k_{\rm f}$, of the solid bulk, $k_{\rm b}$, as well as a contribution from the radiation in the pores;

$$k_{\text{eff}} = \varepsilon k_{\text{f}} + k_{\text{b}} + \varepsilon \frac{13.5 \sigma T^3 d_{\text{eff}}}{e},$$

where σ is the Boltzmann constant (W/(m²·K⁴), and e is the emissivity. d_{eff} is the effective pore diameter (m), Defined as the weighted sum of the pore diameter in the wood and the char

$$d_{\text{eff}} = d_{\text{w}}(1-\eta) + d_{\text{c}}\eta$$
.

The degree of pyrolysis, η is

$$\eta = 1 - \frac{(\rho_w + \rho_{is})}{\rho_{w,0}}.$$

The conductivity of the solid bulk is anisotropic

$$k_{b,j} = \frac{\rho_{w} k_{w,j} + (\rho_{is} + \rho_{c}) k_{c,j}}{\rho_{w} + \rho_{is} + \rho_{c}},$$

where j indicates *across* or *along* the fiber direction.

The external boundary of the particle has a heat flux boundary condition;

$$-\mathbf{n} \cdot \mathbf{q} = q_0,$$

where the heat flux q_0 is the sum of convective and radiative heat flux:

$$q_0 = h_{\text{conv}}(T_{\text{gas}} - T) + \sigma e_s(T_{\text{reactor}}^4 - T^4).$$
 (10)

Here, $h_{\rm conv}$ is the heat transfer coefficient in the gas surrounding the particle, $T_{\rm gas}$ is the gas temperature in the reactor, σ is the Stefan-Boltzmann constant, e_s is the surface emissivity, T_{reactor} is the reactor temperature, and T is the surface temperature of the sample. All temperatures are expressed in K.

PARAMETER ESTIMATION

Parameter estimation problems consist of three components: (i) experimental data; (ii) a forward model that represents the physics of the experiments; and (iii) an optimization algorithm that compares the two and updates the model parameters to minimize the difference. This can be formulated mathematically as a nonlinear least-squares minimization problem,

$$\mathbf{q}_{\text{opt}} = \operatorname{argmin}_{\mathbf{q}} \left(\sum_{n=1}^{N} Q_{n} \right)$$
 (11)

with

$$Q_n = \frac{1}{2} \sum_{m=1}^{M_n} (P_n(\mathbf{u}(\mathbf{q}), \mathbf{q}) - \hat{P}_{nm})^2$$
(12)

Herein, \mathbf{q} is the vector of control parameters (ξ) that we want to estimate, N is the number of experiments, M_n is the number of data points per experiment, \hat{P}_{nm} is the mth data point of experiment n, and $P_n(\mathbf{u}(\mathbf{q}), \mathbf{q})$ denotes the corresponding model prediction given the PDE solution \mathbf{u} .

In this example, we consider N=4 experimental data sets from Ref. 1 (see Figure 3), for which the measured quantity P_n is either the temperature (at one of the thermocouple positions, see Figure 2) or the normalized solid mass, and $\bf u$ is the solution to the multiphysics model set up to describe the system.

The normalized solid mass Y is defined as

$$Y = \frac{\rho_{\rm w} + \rho_{\rm is} + \rho_{\rm c}}{\rho_{\rm w.0}}.$$
 (13)

In this model, the control parameters to estimate are $\mathbf{q} = (A_{\rm is}, \Delta H_{\rm t}, \Delta H_{\rm c}, h_{\rm conv})$, where $A_{\rm is}$ is the Arrhenius frequency factor for the primary pyrolysis step where wood turns to intermediate solid (Equation 4). $\Delta H_{\rm t}$ and $\Delta H_{\rm c}$ are the heat of reaction for formation of tar from wood, and formation of char from intermediate solid (Equation 9). In this model the primary reactions all share the same heat of reactions, namely $\Delta H_{\rm t} = \Delta H_{\rm g} = \Delta H_{\rm is}$. The final control parameter $h_{\rm conv}$ is the convective heat transfer coefficient external to the particle (Equation 10). The parameters along with the initial guess of their values are provided in Table 1.

TABLE I: PARAMETERS TO ESTIMATE AND THEIR INITIAL VALUES

Parameter	Name	Initial guess
Arrhenius frequency factor wood -> intermediate solid	A_is	1e7[1/s]
Heat of reaction	DH_t	-200[kJ/kg]
wood -> tar		

TABLE I: PARAMETERS TO ESTIMATE AND THEIR INITIAL VALUES

Parameter	Name	Initial guess
Heat of reaction intermediate solid -> char	DH_c	50[kJ/kg]
Convective heat transfer coefficient	hconv	5[W/m^2/K]

Results and Discussion

The results from the forward model, using the initial guess of the parameter values in Table 1, are shown in Figure 4 and Figure 5. The model describes the trends in the temperatures and solid mass quite well, especially for the middle temperature (Figure 5). Both the timings and the absolute values of the peak temperatures for each position are lower than in experiments, and the experimental final solid mass is not captured by the model at all.

The model predictions after parameter estimation are illustrated in Figure 6 and Figure 7. For comparison, the results from the forward model are also included in those figures. It is clear that the optimized model better predicts the experimental results. The timing of the center temperature peak, and its value, is now captured, and so is the final solid mass.

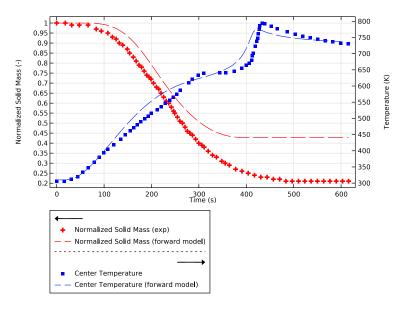


Figure 4: Normalized solid mass, and center temperature, using initial values of the control parameters.

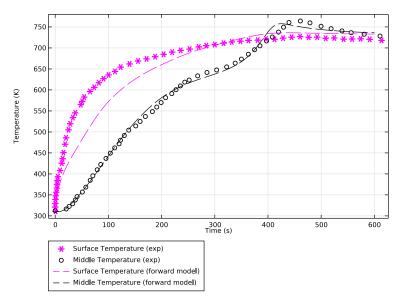


Figure 5: Surface, and middle temperatures, using initial values of the control parameters.

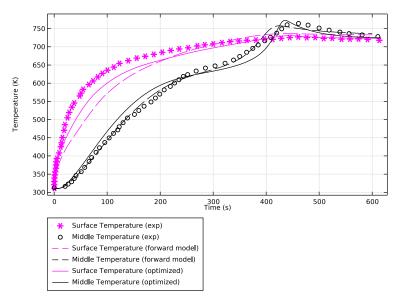


Figure 6: Surface and middle temperatures from the forward and the optimized model.

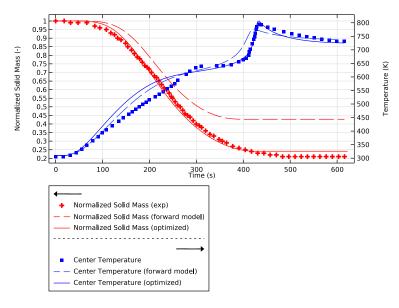


Figure 7: Center temperature and normalized solid mass from the forward and optimized model.

Figure 8 illustrates the changes in solid composition in the particle at three different times. Early in the process, there is mainly wood. This wood is converted into gases and the solid intermediate species (is). Late in the process, the wood is fully converted, and most of the particle consists of char.

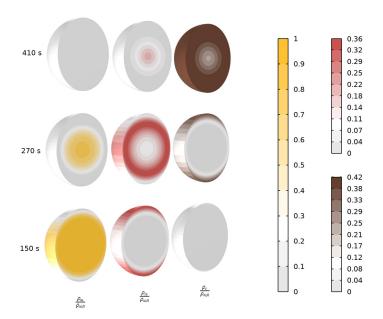


Figure 8: Normalized densities of wood $\rho_w/\rho_{w,0}$, intermediate solid $\rho_{is}/\rho_{w,0}$, and char $\rho_c/\rho_{w,0}$, at three different times.

Figure 6 and Figure 7 above show the temperatures at the thermocouple positions in the particle. Figure 9 - Figure 11 illustrate the temperature in the solid domain, together with both the mass source ($Q_{\rm m}$ in Equation 7) and the heat source (Q in Equation 9). As expected, at an early stage (Figure 9), a positive mass source is accompanied with a

negative heat source, since the primary pyrolysis reactions, producing gaseous species, are endothermic.

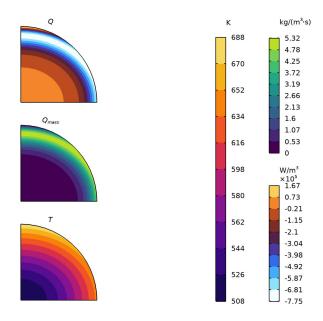


Figure 9: Temperature, mass source, and heat source in the modeled geometry, 150 s into the pyrolysis process.

As the process progresses (Figure 10), a negative mass source and a positive heat source is seen, indicating the formation of char. This is also seen in Figure 8.

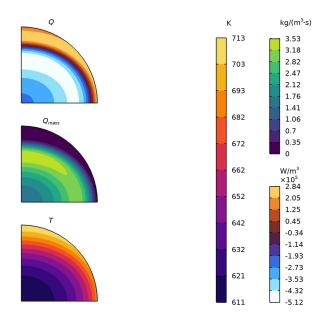


Figure 10: Temperature, mass source, and heat source in the modeled geometry, 270 s into the pyrolysis process.

At the last stage of the mass loss process, depicted in Figure 11, there are no gas forming reactions, and only exothermic processes, as seen by a negative mass source and a positive heat source.

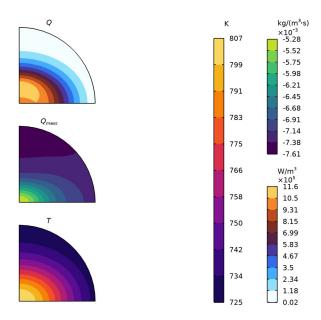


Figure 11: Temperature, mass source, and heat source in the modeled geometry, 433 s into the pyrolysis process. This time corresponds to the temperature peak seen in Figure 7.

One thing seen in Figure 8-Figure 11 is the anisotropic particle properties. Figure 12 illustrates this further by showing the relative pressure in the particle, $p/p_{\rm ref}$, the total Darcy velocity magnitude, U, the Darcy velocity vector, \mathbf{u} , the porosity, ε , and the solid mass fraction, Y (see Equation 13).

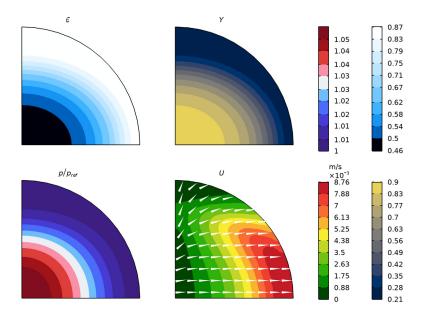


Figure 12: The relative pressure in the particle, p/p_{ref} , the total Darcy velocity magnitude, U, the Darcy velocity, \mathbf{u} , the porosity, ε , and the solid mass fraction, Y.

Notes About the COMSOL Implementation

The solid phase reactions in Figure 1 are implemented in the Domain ODEs and DAEs interface.

In parameter estimation problems, it is good practice to first set up and test the forward model before solving the inverse problem.

The Parameter Estimation functionality is available in COMSOL Multiphysics in the context menu of a Component or under Optimization in the Physics toolbar, wherein each Global Least-Squares Objective node adds an objective corresponding to Equation 12 to the model. To solve the inverse problem, these need to be combined with a study containing a Parameter Estimation study step. When multiple objectives are selected in the study step, the total objective function that is minimized will be the sum of all objectives selected, see Equation 11. For most least-squares problems, the **Levenberg–Marquardt** algorithm with a finite difference approximation of the Jacobian is a robust and efficient choice of optimization solver. If the gradient cannot be derived analytically, or is time consuming to evaluate numerically, then a gradient-free algorithm like the **BOBYQA** is needed. To increase the stability of the optimization process, the logarithm of the control parameters can be optimized. This gives scales of 1, and initial values equal to zero. This strategy is used in this example model.

References

- 1. W.C. Park, A. Atreya, and H.R. Baum, "Experimental and theoretical investigation of heat and mass transfer processes during wood pyrolysis," Combustion and Flame, vol. 157, pp. 481-494, 2010.
- 2. X. Shi, F. Ronsse, and J.G. Pieters, "Finite element modeling of intraparticle heterogeneous tar conversion during pyrolysis of woody biomass particles," Fuel Processing Technology, vol. 148, pp. 302-316, 2016.

Application Library path: Chemical Reaction Engineering Module/ Reactors with Mass and Heat Transfer/ parameter estimation pyrolysis wood

Modeling Instructions

From the File menu, choose New.

NEW

In the **New** window, This model consists of two parts: setting up the forward model and performing parameter estimation to calibrate that model with experimental data. Start by setting up the forward model.

Use the **Model Wizard** to add a Component (2D axisymmetric due to the anisotropic sphere); the physics Darcy's Law, Transport of Concentrated Species in Porous Media, Heat Transfer in Porous Media, and Domain ODEs and DAEs (for the solid reactions); and a Time **Dependent** study to follow the decomposition progress.

2 click Model Wizard.

MODEL WIZARD

- I In the Model Wizard window, click 2D Axisymmetric.
- 2 In the Select Physics tree, select Chemical Species Transport> Transport of Concentrated Species in Porous Media (tcs).

- 3 Click Add.
- 4 In the Select Physics tree, select Fluid Flow>Porous Media and Subsurface Flow> Darcy's Law (dl).
- 5 Click Add.
- 6 In the Select Physics tree, select Heat Transfer>Porous Media> Heat Transfer in Porous Media (ht).
- 7 Click Add.
- 8 In the Select Physics tree, select Mathematics>ODE and DAE Interfaces> Domain ODEs and DAEs (dode).
- 9 Click Add.
- 10 Click Study.
- II In the Select Study tree, select General Studies>Time Dependent.
- 12 Click **Done**.

Before setting up the geometry, load all the parameters and variables for this model from files. Since we have not yet defined the physics, some of the expressions in the variable files will be undefined at this point.

GLOBAL DEFINITIONS

Sample Properties

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, type Sample Properties in the Label text field.
- 3 Locate the Parameters section. Click Load from File.
- **4** Browse to the model's Application Libraries folder and double-click the file parameter_estimation_pyrolysis_wood_sample_properties_parameters.txt.

Experimental Conditions

- I In the Home toolbar, click Pi Parameters and choose Add>Parameters.
- 2 In the Settings window for Parameters, type Experimental Conditions in the Label text field.
- 3 Locate the Parameters section. Click **Load from File.**
- **4** Browse to the model's Application Libraries folder and double-click the file parameter_estimation_pyrolysis_wood_experimental_conditions_parameters.txt.

Reaction Parameters

- I In the Home toolbar, click P Parameters and choose Add>Parameters.
- 2 In the Settings window for Parameters, type Reaction Parameters in the Label text field.
- 3 Locate the Parameters section. Click Load from File.
- **4** Browse to the model's Application Libraries folder and double-click the file parameter_estimation_pyrolysis_wood_reaction_parameters.txt.

DEFINITIONS

Solid Species Variables

- I In the Model Builder window, under Component I (compl) right-click Definitions and choose Variables.
- 2 In the Settings window for Variables, type Solid Species Variables in the Label text field.
- 3 Locate the Variables section. Click **Load from File.**
- **4** Browse to the model's Application Libraries folder and double-click the file parameter estimation pyrolysis wood solid species variables.txt.

Reaction Variables

- I In the Model Builder window, right-click Definitions and choose Variables.
- 2 In the Settings window for Variables, type Reaction Variables in the Label text field.
- 3 Locate the Variables section. Click **Load from File.**
- 4 Browse to the model's Application Libraries folder and double-click the file parameter_estimation_pyrolysis_wood_reaction_variables.txt.

Fluid Species Variables

- I Right-click **Definitions** and choose **Variables**.
- 2 In the Settings window for Variables, type Fluid Species Variables in the Label text field.
- 3 Locate the Variables section. Click **Load from File.**
- 4 Browse to the model's Application Libraries folder and double-click the file parameter estimation pyrolysis wood fluid species variables.txt.

External Boundary Variables

I Right-click **Definitions** and choose **Variables**.

- 2 In the Settings window for Variables, type External Boundary Variables in the Label text field
- 3 Locate the Variables section. Click the Load button. From the menu, choose Load from File.
- **4** Browse to the model's Application Libraries folder and double-click the file parameter estimation pyrolysis wood surface variables.txt.

Set up the geometry. It consists of a 1/4th of a **Circle**, with a **Circular Arc** used only for meshing, and a **Point** at the location of the middle thermocouple.

GEOMETRY I

Circle I (c1)

- I In the Geometry toolbar, click Circle.
- 2 In the Settings window for Circle, locate the Size and Shape section.
- 3 In the Radius text field, type r_sample.
- 4 In the Sector angle text field, type 90.

Circular Arc I (cal)

- I In the Geometry toolbar, click * More Primitives and choose Circular Arc.
- 2 In the Settings window for Circular Arc, locate the Radius section.
- 3 In the Radius text field, type r_sample/3.
- 4 Click **Build All Objects**.
- **5** Click the **Zoom Extents** button in the **Graphics** toolbar.

Middle Along

- I In the Geometry toolbar, click Point.
- 2 In the Settings window for Point, type Middle Along in the Label text field.
- 3 Locate the **Point** section. In the r text field, type r sample/2.
- 4 Click Build All Objects.

Mesh Control Edges I (mcel)

- I In the Geometry toolbar, click "Virtual Operations and choose Mesh Control Edges.
- 2 On the object fin, select Boundary 7 only.
- 3 In the Geometry toolbar, click **Build All**.

DOMAIN ODES AND DAES (DODE)

In the **Domain ODEs and DAEs** interface, the solid species reaction rates are added. Using this interface allows choosing the unit for the dependent variables, namely the densities.

- I In the Model Builder window, under Component I (compl) click Domain ODEs and DAEs (dode).
- 2 In the Settings window for Domain ODEs and DAEs, locate the Units section.
- 3 Click Select Dependent Variable Quantity.
- 4 In the Physical Quantity dialog box, type density in the text field.
- 5 Click **Filter**.
- 6 In the tree, select General>Density (kg/m^3).
- 7 Click OK.
- 8 In the Settings window for Domain ODEs and DAEs, locate the Units section.
- **9** In the **Source term quantity** table, enter the following settings:

Source term quantity	Unit
Custom unit	kg/(m^3*s)

- 10 Click to expand the **Dependent Variables** section. In the **Field name (kg/m³)** text field, type rho.
- II In the Number of dependent variables text field, type 3.
- 12 In the Dependent variables (kg/m³) table, enter the following settings:

rho_w rho is rho c

Distributed ODE I

In the **Source Term** fields, add the decomposition rate expressions for the solid species.

- I In the Model Builder window, under Component I (compl)> Domain ODEs and DAEs (dode) click Distributed ODE 1.
- 2 In the Settings window for Distributed ODE, locate the Source Term section.
- 3 In the f text-field array, type $(k_t + k_g + k_{is})*rho_w$ on the first row.
- **4** In the f text-field array, type k is*rho w k c*rho is on the second row.

5 In the f text-field array, type k_c * rho_is + k_c2 * tcs.rho * w_t on the third row. The dependent variable w_t is not yet defined. It will be added in the Transport of Concentrated Species in Porous Media Interface.

Initial Values 1

- I In the Model Builder window, click Initial Values I.
- 2 In the Settings window for Initial Values, locate the Initial Values section.
- **3** In the rho_w text field, type rho_w _init.

TRANSPORT OF CONCENTRATED SPECIES IN POROUS MEDIA (TCS)

Continue by setting up the mass transfer equations and reactions. The workflow is to first go through the settings for the default features, and then add the features that are needed.

- I In the Model Builder window, under Component I (compl) click
 Transport of Concentrated Species in Porous Media (tcs).
- 2 In the Settings window for Transport of Concentrated Species in Porous Media, locate the Transport Mechanisms section.
- 3 From the Diffusion model list, choose Fick's law.
- 4 Click to expand the Dependent Variables section. In the Number of species text field, type3.
- 5 In the Mass fractions (1) table, enter the following settings:

```
w_t
w_g
w N2
```

6 Locate the Species section. From the From mass constraint list, choose w_N2.

Species Molar Masses 1

- I In the Model Builder window, under Component I (compl)>
 Transport of Concentrated Species in Porous Media (tcs) click Species Molar Masses I.
- 2 In the Settings window for Species Molar Masses, locate the Molar Mass section.
- **3** In the M_{wt} text field, type Mw_t.
- **4** In the $M_{\rm wg}$ text field, type Mw_g.
- 5 In the $M_{\rm wN2}$ text field, type Mw_N2. The parameters for the molar masses were loaded from file and can be found in the Sample Properties node under Global Definitions.

Fluid 1

- I In the Model Builder window, under Component I (compl)> Transport of Concentrated Species in Porous Media (tcs)>Porous Medium I click Fluid I.
- 2 In the Settings window for Fluid, locate the Convection section.
- 3 From the u list, choose Total Darcy velocity field (dl/porous1).

Porous Matrix I

- I In the Model Builder window, click Porous Matrix I.
- 2 In the Settings window for Porous Matrix, locate the Matrix Properties section.
- **3** In the $\varepsilon_{\rm p}$ text field, type epsilon. This parameter was also loaded from file.

Initial Values 1

- I In the Model Builder window, under Component I (compl)> Transport of Concentrated Species in Porous Media (tcs) click Initial Values 1.
- 2 In the Settings window for Initial Values, locate the Initial Values section.
- **3** In the $\omega_{0 \text{ wt}}$ text field, type 0.
- **4** In the $\omega_{0,\text{wg}}$ text field, type 0.

Since the geometry we want to model is actually a sphere, add a Symmetry boundary condition.

Symmetry I

- I In the Physics toolbar, click Boundaries and choose Symmetry.
- **2** Select Boundaries 2 and 3 only.

Finally, define the reactions. Add two Reaction Sources features; one with the reactions that involve mass transfer to other phases, and one with only gas phase species.

Reaction Sources with Phase Transfer

- I In the Physics toolbar, click **Domains** and choose **Reaction Sources**.
- 2 In the Settings window for Reaction Sources, type Reaction Sources with Phase Transfer in the Label text field.
- **3** Select Domain 1 only.
- 4 Locate the Reactions section. Select the Mass transfer to other phases check box.
- **5** In the $R_{\rm wt}$ text field, type k_t * rho_w k_c2 * w_t * tcs.rho.
- **6** In the R_{wg} text field, type k_g*rho_w.

Reaction Sources Gas to Gas

I In the Physics toolbar, click **Domains** and choose Reaction Sources.

- 2 In the Settings window for Reaction Sources, type Reaction Sources Gas to Gas in the Label text field.
- **3** Select Domain 1 only.
- **4** Locate the **Reactions** section. In the $R_{\rm wt}$ text field, type k_g2* w_t * tcs.rho.
- **5** In the $R_{\rm wg}$ text field, type k_g2 * w_t * tcs.rho.

DARCY'S LAW (DL)

Now, define the fluid flow in the system.

Fluid 1

- I In the Model Builder window, under Component I (compl)>Darcy's Law (dl)> Porous Medium I click Fluid I.
- 2 In the Settings window for Fluid, locate the Fluid Properties section.
- 3 From the ρ list, choose Density (tcs/porous I/fluid I).
- **4** From the μ list, choose **User defined**. In the associated text field, type viscosity.

Porous Matrix I

- I In the Model Builder window, click Porous Matrix I.
- 2 In the Settings window for Porous Matrix, locate the Matrix Properties section.
- 3 From the ϵ_p list, choose User defined. In the associated text field, type epsilon.
- **4** From the κ list, choose **User defined**. From the list, choose **Diagonal**.
- **5** In the κ table, enter the following settings:

kappa_eff_along	0
0	kappa_eff_across

Initial Values 1

Now we have gone through the settings for the default features. It remains to add a **Mass Source** feature, a **Pressure** boundary condition feature for the external surface, and a **Symmetry** feature.

Mass Source 1

- I In the Physics toolbar, click **Domains** and choose Mass Source.
- 2 Select Domain 1 only.
- 3 In the Settings window for Mass Source, locate the Mass Source section.

- 4 Click the Model button. From the menu, choose Component I (compl)> Transport of Concentrated Species in Porous Media>tcs.Qmass - Net mass source - kg/ (m3·s).
- **5** In the Q_{m} text field, type tcs.Qmass.

Pressure 1

- I In the Physics toolbar, click Boundaries and choose Pressure.
- 2 Select Boundary 4 only.

Symmetry I

- I In the Physics toolbar, click Boundaries and choose Symmetry.
- 2 Select Boundaries 2 and 3 only.

HEAT TRANSFER IN POROUS MEDIA (HT)

The last physics interface to set up is the heat transfer interface. Use the same workflow: go through the default features and then add the additional features that you need. In this case we will add the features Symmetry, Heat Flux, and Heat Source.

Fluid 1

- I In the Model Builder window, under Component I (compl)> Heat Transfer in Porous Media (ht)>Porous Medium I click Fluid I.
- 2 In the Settings window for Fluid, locate the Heat Convection section.
- 3 From the u list, choose Total Darcy velocity field (dl/porous1).
- **4** Locate the **Model Input** section. From the p_A list, choose **Absolute pressure (dl)**.
- **5** Locate the **Heat Conduction, Fluid** section. From the k_f list, choose **User defined**. In the associated text field, type k f.
- 6 Locate the Thermodynamics, Fluid section. From the ρ_f list, choose Density (tcs/porous I/
- 7 From the $C_{p,f}$ list, choose **User defined**. In the associated text field, type cp_f .

Porous Matrix I

- I In the Model Builder window, click Porous Matrix I.
- 2 In the Settings window for Porous Matrix, locate the Matrix Properties section.
- 3 From the ϵ_p list, choose User defined. In the associated text field, type epsilon.
- 4 Locate the Heat Conduction, Porous Matrix section. From the $k_{
 m b}$ list, choose User defined. From the list, choose Diagonal.

5 In the $k_{\rm b}$ table, enter the following settings:

k_eff_along	0
0	k_eff_across

- 6 Locate the Thermodynamics, Porous Matrix section. From the ρ_b list, choose User defined. In the associated text field, type rho_b.
- **7** From the $C_{\mathrm{p,b}}$ list, choose **User defined**. In the associated text field, type $\mathrm{cp_b}$.

Initial Values 1

- I In the Model Builder window, under Component I (compl)>
 Heat Transfer in Porous Media (ht) click Initial Values I.
- 2 In the Settings window for Initial Values, locate the Initial Values section.
- 3 In the T text field, type T0.

Symmetry I

- I In the Physics toolbar, click Boundaries and choose Symmetry.
- 2 Select Boundaries 2 and 3 only.

Heat Flux 1

- I In the Physics toolbar, click Boundaries and choose Heat Flux.
- 2 Select Boundary 4 only.
- 3 In the Settings window for Heat Flux, locate the Heat Flux section.
- **4** In the q_0 text field, type q0.

Heat Source 1

- I In the Physics toolbar, click **Domains** and choose **Heat Source**.
- 2 Select Domain 1 only.
- 3 In the Settings window for Heat Source, locate the Heat Source section.
- **4** In the Q_0 text field, type Q.

Before we can compute the study, we need to define the mesh that discretizes the modeling domain into finite elements.

MESH I

- I In the Model Builder window, under Component I (compl) click Mesh I.
- 2 In the Settings window for Mesh, locate the Sequence Type section.
- 3 From the list, choose User-controlled mesh.

Size

- I In the Model Builder window, under Component I (compl)>Mesh I click Size.
- 2 In the Settings window for Size, locate the Element Size section.
- **3** From the **Predefined** list, choose **Finer**.

Mapped I

- I In the Mesh toolbar, click Mapped.
- 2 Drag and drop below Size.
- 3 In the Settings window for Mapped, locate the Domain Selection section.
- 4 From the Geometric entity level list, choose Domain.
- **5** Select Domain 2 only.

Distribution I

- I Right-click Mapped I and choose Distribution.
- **2** Select Boundary 5 only.
- 3 In the Settings window for Distribution, locate the Distribution section.
- 4 From the Distribution type list, choose Predefined.
- 5 In the Number of elements text field, type 25.

Distribution 2

- I In the Model Builder window, right-click Mapped I and choose Distribution.
- **2** Select Boundary 7 only.
- 3 In the Settings window for Distribution, locate the Distribution section.
- 4 In the Number of elements text field, type 15.

Size 1

- I In the Model Builder window, right-click Free Triangular I and choose Size.
- 2 In the Settings window for Size, locate the Geometric Entity Selection section.
- **3** From the **Geometric entity level** list, choose **Point**.
- 4 Select Point 1 only.
- **5** Locate the **Element Size** section. From the **Predefined** list, choose **Finer**.
- 6 In the Model Builder window, right-click Mesh I and choose Build All.

STUDY I FORWARD MODEL (INITIAL VALUE BASED)

Set up the study for the forward problem. Add the experimental data to compare it to the results from the forward model. We also add a probe to derive Y (the normalized solid mass) at the same time as we compute the study.

- I In the Model Builder window, click Study I.
- 2 In the Settings window for Study, type Study 1 Forward Model (Initial Value Based) in the Label text field.
- 3 Locate the Study Settings section. Clear the Generate default plots check box.

Step 1: Time Dependent

- I In the Model Builder window, under Study I Forward Model (Initial Value Based) click Step I: Time Dependent.
- 2 In the Settings window for Time Dependent, locate the Study Settings section.
- 3 In the Output times text field, type range (0,5,600).

Solution I (soll)

- I In the Study toolbar, click Show Default Solver.
- 2 In the Model Builder window, expand the Solution I (soll) node The choice Show Default Solver creates the node Solver Configurations where we can edit the solver settings. Since we know the scales for the dependent variables, we will enter them and not use the default values. If a scale is too high (orders higher than the value of the dependent variable), then we will not get an accurate solution for that variable. If instead the scales are too low, the solver will take more time steps than necessary, giving high accuracy but increasing the computation time.
- 3 In the Model Builder window, expand the Study I Forward Model (Initial Value Based)> Solver Configurations>Solution I (sol1)>Dependent Variables I node, then click Pressure (compl.p).
- 4 In the Settings window for Field, locate the Scaling section.
- 5 From the Method list, choose Manual.
- 6 In the Model Builder window, under Study I Forward Model (Initial Value Based)> Solver Configurations>Solution I (sol1)>Dependent Variables I click Dependent variable rho_c (compl.rho_c).
- 7 In the Settings window for Field, locate the Scaling section.
- 8 From the Method list, choose Manual.
- **9** In the **Scale** text field, type rho w init.

- 10 In the Model Builder window, under Study I Forward Model (Initial Value Based)> Solver Configurations>Solution I (soll)>Dependent Variables I click Dependent variable rho_is (compl.rho_is).
- II In the Settings window for Field, locate the Scaling section.
- 12 From the Method list, choose Manual.
- **I3** In the **Scale** text field, type rho w init.
- 14 In the Model Builder window, under Study I Forward Model (Initial Value Based)> Solver Configurations>Solution I (soll)>Dependent Variables I click Dependent variable rho_w (compl.rho_w).
- 15 In the Settings window for Field, locate the Scaling section.
- 16 From the Method list, choose Initial value based.
- 17 In the Model Builder window, under Study I Forward Model (Initial Value Based)> Solver Configurations>Solution I (soll)>Dependent Variables I click Temperature (compl.T).
- 18 In the Settings window for Field, locate the Scaling section.
- 19 From the Method list, choose Initial value based.
- 20 In the Model Builder window, under Study I Forward Model (Initial Value Based)> Solver Configurations>Solution I (soll)>Dependent Variables I click Mass fraction (compl.w_g).
- 21 In the Settings window for Field, locate the Scaling section.
- 22 From the Method list, choose Manual.
- 23 In the Scale text field, type 0.1.
- 24 In the Model Builder window, under Study I Forward Model (Initial Value Based)> Solver Configurations>Solution I (soll)>Dependent Variables I click Mass fraction (compl.w_t).
- 25 In the Settings window for Field, locate the Scaling section.
- **26** From the **Method** list, choose **Manual**.
- 27 In the Scale text field, type 0.1.

Since we want to compare the forward problem with the experimental data, add the experimental data. We should also add a probe to derive Y (the normalized solid mass) while solving the model.

RESULTS

Experimental Data

- I In the Model Builder window, expand the Results node.
- 2 Right-click Results>Tables and choose Node Group.
- 3 In the Settings window for Group, type Experimental Data in the Label text field.

Experimental data: Y

- I In the Results toolbar, click Table.
- 2 In the Settings window for Table, locate the Data section.
- 3 Click T- Import.
- **4** Browse to the model's Application Libraries folder and double-click the file parameter_estimation_pyrolysis_wood_experimental_data_Y.txt.
- 5 In the Label text field, type Experimental data: Y.
- **6** Locate the **Column Headers** section. In the table, enter the following settings:

Column	Header
I	t(s)
2	Υ

Experimental data: T_surface

- I In the Results toolbar, click Table.
- 2 In the Settings window for Table, type Experimental data: T_surface in the Label text field.
- 3 Locate the Data section. Click F Import.
- **4** Browse to the model's Application Libraries folder and double-click the file parameter_estimation_pyrolysis_wood_experimental_data_T_surface.txt.
- **5** Locate the **Column Headers** section. In the table, enter the following settings:

Column	Header
1	t(s)
2	T(K)

6 Right-click Experimental data: T_surface and choose Duplicate.

Experimental data: T_middle

I In the Model Builder window, under Results>Tables>Experimental Data click
Experimental data: T_surface I.

- 2 In the Settings window for Table, type Experimental data: T middle in the Label text field.
- 3 Locate the **Data** section. Click **Import**.
- **4** Browse to the model's Application Libraries folder and double-click the file parameter_estimation_pyrolysis_wood_experimental_data_T_middle.txt.
- **5** Locate the **Column Headers** section. In the table, enter the following settings:

Column	Header
1	t(s)
2	T(K)

6 Right-click Experimental data: T_middle and choose Duplicate.

Experimental data: T_center

- I In the Model Builder window, under Results>Tables>Experimental Data click Experimental data: T_middle 1.
- 2 In the Settings window for Table, type Experimental data: T center in the Label text field.
- 3 Locate the Data section. Click | Import.
- 4 Browse to the model's Application Libraries folder and double-click the file parameter_estimation_pyrolysis_wood_experimental_data_T_center.txt.
- **5** Locate the **Column Headers** section. In the table, enter the following settings:

Column	Header
1	t(s)
2	T(K)

Plot the experimental data. Follow these instructions to generate Figure 3 in the model documentation.

Experimental Data

- I In the Results toolbar, click \sim ID Plot Group.
- 2 In the Settings window for ID Plot Group, type Experimental Data in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose None.
- 4 Click to expand the **Title** section. From the **Title type** list, choose **None**.

Normalized Solid Mass

- I Right-click Experimental Data and choose Table Graph.
- 2 In the Settings window for Table Graph, locate the Coloring and Style section.
- 3 Find the Line style subsection. From the Line list, choose None.
- 4 From the Color list, choose Red.
- 5 Find the Line markers subsection. From the Marker list, choose Plus sign.
- 6 Click to expand the **Legends** section. Select the **Show legends** check box.
- 7 Find the **Include** subsection. Select the **Label** check box.
- 8 Clear the **Headers** check box.
- 9 In the Label text field, type Normalized Solid Mass.
- **10** Right-click **Normalized Solid Mass** and choose **Duplicate**.

Surface Temperature

- I In the Model Builder window, under Results>Experimental Data click Normalized Solid Mass I.
- 2 In the Settings window for Table Graph, type Surface Temperature in the Label text field.
- 3 Locate the Data section. From the Table list, choose Experimental data: T_surface.
- 4 Locate the Coloring and Style section. From the Color list, choose Magenta.
- 5 Find the Line markers subsection. From the Marker list, choose Asterisk.
- 6 Right-click Surface Temperature and choose Duplicate.

Middle Temperature

- I In the Model Builder window, under Results>Experimental Data click
 Surface Temperature I.
- 2 In the Settings window for Table Graph, type Middle Temperature in the Label text field
- 3 Locate the Data section. From the Table list, choose Experimental data: T_middle.
- 4 Locate the Coloring and Style section. From the Color list, choose Black.
- 5 Find the Line markers subsection. From the Marker list, choose Circle.
- **6** Right-click **Middle Temperature** and choose **Duplicate**.

Center Temperature

I In the Model Builder window, under Results>Experimental Data click Middle Temperature 1.

- 2 In the Settings window for Table Graph, type Center Temperature in the Label text field.
- 3 Locate the Data section. From the Table list, choose Experimental data: T_center.
- 4 Locate the Coloring and Style section. From the Color list, choose Blue.
- 5 Find the Line markers subsection. From the Marker list, choose Point.

Experimental Data

- I In the Model Builder window, click Experimental Data.
- 2 In the Settings window for ID Plot Group, locate the Plot Settings section.
- 3 Select the Two y-axes check box.
- 4 Select the x-axis label check box. In the associated text field, type Time (s).
- 5 Select the y-axis label check box. In the associated text field, type Normalized Solid Mass (-).
- 6 Select the Secondary y-axis label check box. In the associated text field, type Temperature (K).
- 7 In the table, select the Plot on secondary y-axis check boxes for Surface Temperature, Middle Temperature, and Center Temperature.
- 8 Locate the Legend section. From the Position list, choose Middle right.
- **9** In the Experimental Data toolbar, click **Plot**.
- 10 Click the **Zoom Extents** button in the **Graphics** toolbar.
- II In the Experimental Data toolbar, click **Plot**.

Add the probe to derive *Y* during computations.

DEFINITIONS

Domain Probe Y Forward Problem

- I In the **Definitions** toolbar, click **Probes** and choose **Domain Probe**.
- 2 In the Settings window for Domain Probe, type Domain Probe Y Forward Problem in the **Label** text field.
- 3 In the Variable name text field, type domYforward.
- **4** Locate the **Expression** section. In the **Expression** text field, type Y.
- **5** Select the **Description** check box.
- 6 Click to expand the Table and Window Settings section. Click + Add Table.

RESULTS

Domain Probe Y Forward Problem

- I In the Model Builder window, under Results>Tables click Table 5.
- 2 In the Settings window for Table, type Domain Probe Y Forward Problem in the Label text field.

STUDY I FORWARD MODEL (INITIAL VALUE BASED)

Now we are ready to compute the forward study.

I In the Home toolbar, click **Compute**.

Follow these instructions to generate Figure 4.

RESULTS

Experimental Data

In the Model Builder window, under Results right-click Experimental Data and choose Duplicate.

Forward Model and Experimental Data: Y and T_center

- I In the Model Builder window, under Results click Experimental Data 1.
- 2 In the Settings window for ID Plot Group, type Forward Model and Experimental Data: Y and T_center in the Label text field.
- 3 In the Model Builder window, expand the Forward Model and Experimental Data: Y and T_center node.

Middle Temperature, Surface Temperature

- I In the Model Builder window, under Results>Forward Model and Experimental Data: Y and T_center, Ctrl-click to select Surface Temperature and Middle Temperature.
- 2 Right-click and choose **Delete**.

Normalized Solid Mass (exp)

- I In the Model Builder window, under Results>
 Forward Model and Experimental Data: Y and T_center click Normalized Solid Mass.
- 2 In the Settings window for Table Graph, type Normalized Solid Mass (exp) in the Label text field.
- 3 Right-click Results>Forward Model and Experimental Data: Y and T_center>
 Normalized Solid Mass (exp) and choose Duplicate.

Normalized Solid Mass (forward model)

- I In the Model Builder window, under Results> Forward Model and Experimental Data: Y and T_center click Normalized Solid Mass (exp) 1.
- 2 In the Settings window for Table Graph, type Normalized Solid Mass (forward model) in the Label text field.
- 3 Locate the Data section. From the Table list, choose Domain Probe Y Forward Problem.
- 4 Locate the Coloring and Style section. Find the Line style subsection. From the Line list, choose Dashed.
- 5 Find the Line markers subsection. From the Marker list, choose None.

Center Temperature (forward model)

- I In the Model Builder window, right-click Forward Model and Experimental Data: Y and T_center and choose Point Graph.
- 2 In the Settings window for Point Graph, type Center Temperature (forward model) in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study I Forward Model (Initial Value Based)/Solution I (soll).
- 4 Select Point 1 only.
- **5** Locate the **y-Axis Data** section. In the **Expression** text field, type T.
- 6 Locate the y-Axis section. Select the Plot on secondary y-axis check box.
- 7 Click to expand the Coloring and Style section. Find the Line style subsection. From the Line list, choose Dashed.
- 8 Click to expand the **Legends** section. Select the **Show legends** check box.
- **9** Find the **Include** subsection. Select the **Label** check box.
- 10 Clear the Point check box.
- II Clear the **Solution** check box.

Forward Model and Experimental Data: Y and T center

- I In the Model Builder window, click Forward Model and Experimental Data: Y and T_center.
- 2 In the Settings window for ID Plot Group, locate the Legend section.
- 3 From the Layout list, choose Outside graph axis area.
- **4** From the **Position** list, choose **Bottom**.
- 5 In the Number of rows text field, type 2.
- 7 Click the **Zoom Extents** button in the **Graphics** toolbar.

8 In the Forward Model and Experimental Data: Y and T_center toolbar, click Plot.

Follow these instructions to generate Figure 5.

Experimental Data

In the Model Builder window, right-click Experimental Data and choose Duplicate.

Forward Model and Experimental Data: T_surface and T_middle

- I In the Model Builder window, under Results click Experimental Data 1.
- 2 In the Settings window for ID Plot Group, type Forward Model and Experimental Data: T_surface and T_middle in the Label text field.
- 3 In the Model Builder window, expand the Forward Model and Experimental Data: T_surface and T_middle node.

Center Temperature, Normalized Solid Mass

- I In the Model Builder window, under Results>Forward Model and Experimental Data:

 T_surface and T_middle, Ctrl-click to select Normalized Solid Mass and

 Center Temperature.
- 2 Right-click and choose **Delete**.

Surface Temperature (exp)

- I In the Model Builder window, under Results>
 Forward Model and Experimental Data: T_surface and T_middle click Surface Temperature.
- 2 In the Settings window for Table Graph, type Surface Temperature (exp) in the Label text field.

Middle Temperature (exp)

- I In the Model Builder window, click Middle Temperature.
- 2 In the Settings window for Table Graph, type Middle Temperature (exp) in the Label text field.

Surface Temperature (forward model)

- I In the Model Builder window, right-click

 Forward Model and Experimental Data: T surface and T middle and choose Point Graph.
- **2** Select Point 4 only.
- 3 In the Settings window for Point Graph, type Surface Temperature (forward model) in the Label text field.
- 4 Locate the Data section. From the Dataset list, choose Study I Forward Model (Initial Value Based)/Solution I (soll).
- **5** Select Point 4 only.

- 6 Locate the y-Axis Data section. In the Expression text field, type T.
- 7 Locate the Coloring and Style section. Find the Line style subsection. From the Line list, choose Dashed.
- 8 From the Color list, choose Magenta.
- **9** Locate the **Legends** section. Select the **Show legends** check box.
- 10 Find the Include subsection. Select the Label check box.
- II Clear the **Point** check box.
- **12** Clear the **Solution** check box.
- 13 Right-click Surface Temperature (forward model) and choose Duplicate.

Middle Temperature (forward model)

- I In the Model Builder window, under Results> Forward Model and Experimental Data: T_surface and T_middle click Surface Temperature (forward model) I.
- 2 In the Settings window for Point Graph, type Middle Temperature (forward model) in the Label text field.
- **3** Locate the **Selection** section. Click to select the **Activate Selection** toggle button.
- 4 Select Point 3 only.
- 5 Locate the Coloring and Style section. From the Color list, choose Black.

Forward Model and Experimental Data: T_surface and T_middle

- I In the Model Builder window, click Forward Model and Experimental Data: T_surface and T_middle.
- 2 In the Settings window for ID Plot Group, locate the Plot Settings section.
- 3 Clear the Two y-axes check box.
- 4 In the y-axis label text field, type Temperature (K).
- 5 Locate the Legend section. From the Layout list, choose Outside graph axis area.
- **6** From the **Position** list, choose **Bottom**.
- 7 In the Number of rows text field, type 4.
- 8 In the Forward Model and Experimental Data: T_surface and T_middle toolbar, click Plot.
- 9 Click the **Zoom Extents** button in the **Graphics** toolbar.
- 10 In the Forward Model and Experimental Data: T_surface and T_middle toolbar, click Plot.

Before starting the optimization study, verify that the model has conservation of mass. In other words, check that the mass in the system at any time equals the initial mass in the system.

Mass Conservation Check

- I In the Results toolbar, click Evaluation Group.
- 2 In the Settings window for Evaluation Group, locate the Transformation section.
- 3 From the Transformation type list, choose General.
- 4 Select the **Keep child nodes** check box.
- 5 In the Column header text field, type m(t)/m(0) = 1.
- 6 In the Label text field, type Mass Conservation Check.

Gas and Tar Inside Sample

- I Right-click Mass Conservation Check and choose Integration>Surface Integration.
- 2 In the Settings window for Surface Integration, type Gas and Tar Inside Sample in the Label text field.
- 3 Select Domain 1 only.
- 4 Locate the Expressions section. Click \ Clear Table.
- **5** In the table, enter the following settings:

Expression	Unit	Description
tcs.rho * (w_t+w_g)*epsilon	kg	Gas + Tar Inside

Gas and Tar Leaving Sample

- I In the Model Builder window, right-click Mass Conservation Check and choose Integration>Line Integration.
- 2 In the Settings window for Line Integration, type Gas and Tar Leaving Sample in the Label text field.
- 3 Locate the Expressions section. Click Clear Table.
- 4 Select Boundary 4 only.
- **5** In the table, enter the following settings:

Expression	Unit	Description
tcs.ntflux_w_g+tcs.ntflux_w_t	kg/s	Gas + Tar Leaving

- 6 Locate the Data Series Operation section. From the Transformation list, choose Integral.
- 7 Select the **Cumulative** check box.

Intermediate + Char

- I Right-click Mass Conservation Check and choose Integration>Surface Integration.
- **2** Select Domain 1 only.
- 3 In the Settings window for Surface Integration, type Intermediate + Char in the Label text field.
- 4 Locate the Expressions section. Click Clear Table.



5 In the table, enter the following settings:

Expression	Unit	Description
rho_is + rho_c	kg	IS + Char

Wood

- I Right-click Mass Conservation Check and choose Integration>Surface Integration.
- 2 In the Settings window for Surface Integration, type Wood in the Label text field.
- 3 Locate the Expressions section. Click \ Clear Table.



- 4 Select Domain 1 only.
- **5** In the table, enter the following settings:

Expression	Unit	Description
rho_w	kg	Wood

Mass Conservation Check

- I In the Model Builder window, click Mass Conservation Check.
- 2 In the Settings window for Evaluation Group, locate the Transformation section.
- 3 In the Expression text field, type (int1+int2+int3+int4).
- 4 In the Mass Conservation Check toolbar, click **= Evaluate**.

MASS CONSERVATION CHECK

I Go to the Mass Conservation Check window.

Normalize with the mass of wood at time 0 s.

- 2 In the Settings window for Evaluation Group, locate the Transformation section.
- 3 In the Expression text field, type (int1+int2+int3+int4)/0.0026954.
- 4 In the Mass Conservation Check toolbar, click **= Evaluate**.
- 5 Go to the Mass Conservation Check window.

By looking at the values in column 2 in table Mass Conservation Check, we see that the mass is conserved with a precision of at least three decimals.

When setting up a parameter estimation study, start by defining the global least-square objectives.

COMPONENT I (COMPI)

T surface

- I In the Physics toolbar, click of Optimization and choose Parameter Estimation.
- 2 In the Settings window for Global Least-Squares Objective, type T_surface in the Label text field.
- 3 Locate the Experimental Data section. From the Data source list, choose Result table.
- 4 From the Result table list, choose Experimental data: T_surface.

We need to enter a model expression for the surface temperature. Add a probe feature for this purpose.

DEFINITIONS

Probes for Parameter Estimation

- I In the Model Builder window, under Component I (compl) right-click Definitions and choose Node Group.
- 2 In the **Settings** window for **Group**, type Probes for Parameter Estimation in the **Label** text field.

Point Probe Surface

- I In the **Definitions** toolbar, click **Probes** and choose **Point Probe**.
- 2 In the Settings window for Point Probe, type Point Probe Surface in the Label text field.
- 3 In the Variable name text field, type T surface.
- **4** Select Point 4 only.
- **5** Locate the **Expression** section. In the **Expression** text field, type T.
- **6** Select the **Description** check box.
- 7 Right-click Point Probe Surface and choose Duplicate.

Point Probe Middle

- I In the Model Builder window, under Component I (compl)>Definitions>
 Probes for Parameter Estimation click Point Probe Surface I (point2).
- 2 In the Settings window for Point Probe, type Point Probe Middle in the Label text field.

- 3 In the Variable name text field, type T middle.
- 4 Select Point 3 only.
- 5 Right-click Point Probe Middle and choose Duplicate.

Point Probe Center

- I In the Model Builder window, under Component I (compl)>Definitions> Probes for Parameter Estimation click Point Probe Middle I (point3).
- 2 In the Settings window for Point Probe, type Point Probe Center in the Label text field.
- 3 In the Variable name text field, type T center.
- 4 Select Point 1 only.

Domain Probe Y

- I In the Definitions toolbar, click Probes and choose Domain Probe.
- 2 In the Settings window for Domain Probe, type Domain Probe Y in the Label text field.
- 3 In the Variable name text field, type domY.
- **4** Locate the **Expression** section. In the **Expression** text field, type Y.
- **5** Select the **Description** check box.

RESULTS

Probes Parameter Estimation

- I In the **Results** toolbar, click **Table**.
- 2 In the Settings window for Table, type Probes Parameter Estimation in the Label text field.

DEFINITIONS

Point Probe Surface (T_surface)

- I In the Model Builder window, under Component I (compl)>Definitions> Probes for Parameter Estimation click Point Probe Surface (T_surface).
- 2 In the Settings window for Point Probe, click to expand the Table and Window Settings section.
- 3 From the Output table list, choose Probes Parameter Estimation.

Point Probe Middle (T_middle)

- I In the Model Builder window, click Point Probe Middle (T_middle).
- 2 In the Settings window for Point Probe, locate the Table and Window Settings section.

3 From the Output table list, choose Probes Parameter Estimation.

Point Probe Center (T_center)

- I In the Model Builder window, click Point Probe Center (T_center).
- 2 In the Settings window for Point Probe, locate the Table and Window Settings section.
- 3 From the Output table list, choose Probes Parameter Estimation.

Domain Probe Y (domY)

- I In the Model Builder window, click Domain Probe Y (domY).
- 2 In the Settings window for Domain Probe, locate the Table and Window Settings section.
- 3 From the Output table list, choose Probes Parameter Estimation.

Disable the probe that was used for the forward problem. If it is not disabled, it will overwrite the data from the forward problem.

Domain Probe Y Forward Problem (domYforward)

In the Model Builder window, under Component I (compl)>Definitions right-click Domain Probe Y Forward Problem (domYforward) and choose Disable.

PARAMETER ESTIMATION

T surface

- I In the Model Builder window, under Component I (compl)>Parameter Estimation click T_surface.
- 2 In the Settings window for Global Least-Squares Objective, locate the Data Column Settings section.
- 3 In the Model expression text field, type T surface.
- 4 In the Variable name text field, type T surface.
- 5 Right-click Component I (compl)>Parameter Estimation>T_surface and choose Duplicate.

T mid

- I In the Model Builder window, under Component I (compl)>Parameter Estimation click
 T surface I.
- 2 In the Settings window for Global Least-Squares Objective, type T_mid in the Label text field.
- 3 Locate the Experimental Data section. From the Result table list, choose Experimental data: T_middle.

- 4 Locate the Data Column Settings section. In the Model expression text field, type T middle.
- 5 In the Variable name text field, type T_middle.
- 6 Right-click **T_mid** and choose **Duplicate**.

T_center

- I In the Model Builder window, under Component I (compl)>Parameter Estimation click T mid I.
- 2 In the Settings window for Global Least-Squares Objective, type T center in the Label text field.
- 3 Locate the Experimental Data section. From the Result table list, choose Experimental data: T_center.
- 4 Locate the Data Column Settings section. In the Model expression text field, type T center.
- 5 In the Variable name text field, type T center.
- 6 Right-click **T_center** and choose **Duplicate**.

Υ

- I In the Model Builder window, under Component I (compl)>Parameter Estimation click T_center I.
- 2 In the Settings window for Global Least-Squares Objective, type Y in the Label text field.
- 3 Locate the Experimental Data section. From the Result table list, choose Experimental data: Y.
- 4 Locate the Data Column Settings section. In the Model expression text field, type domy.
- 5 In the Variable name text field, type domY.

Now add the Parameter Estimation study.

ADD STUDY

- I In the Home toolbar, click Add Study to open the Add Study window.
- **2** Go to the **Add Study** window.
- 3 Find the Studies subsection. In the Select Study tree, select General Studies> Time Dependent.
- **4** Click **Add Study** in the window toolbar.
- 5 In the Home toolbar, click Add Study to close the Add Study window.

STUDY 2 PARAMETER ESTIMATION

- I In the Model Builder window, click Study 2.
- 2 In the Settings window for Study, type Study 2 Parameter Estimation in the Label text field.
- 3 Locate the Study Settings section. Clear the Generate default plots check box.

Parameter Estimation

- I In the Study toolbar, click optimization and choose Parameter Estimation.
- 2 In the Settings window for Parameter Estimation, locate the Estimated Parameters section.
- 3 Click + Add four times.
- **4** In the table, enter the following settings:

Parameter name	Initial value	Scale	Lower bound	Upper bound
A_is_opt (Control parameter to be optimized)	0	1	A_is_opt_low er	A_is_opt_upp er
DH_c_opt (Control parameter to be optimized)	0	1	DH_c_opt_low er	DH_c_opt_upp er
DH_t_opt (Control parameter to be optimized)	0	1	DH_t_opt_low er	DH_t_opt_upp er
hconv_opt (Control parameter to be optimized)	0	1	hconv_opt_lo wer	hconv_opt_up per

- 5 Locate the Parameter Estimation Method section. From the Method list, choose BOBYQA.
- 6 Find the Solver settings subsection. From the Least-squares time/parameter method list, choose Use only least-squares data points.

Edit the scales for the dependent variables in the same way as for the Forward Study.

Solution 2 (sol2)

- I In the Study toolbar, click Show Default Solver.
- 2 In the Model Builder window, expand the Solution 2 (sol2) node.
- 3 In the Model Builder window, expand the Study 2 Parameter Estimation>
 Solver Configurations>Solution 2 (sol2)>Dependent Variables I node, then click
 Pressure (compl.p).

- 4 In the Settings window for Field, locate the Scaling section.
- 5 From the Method list, choose Manual.
- 6 In the Model Builder window, under Study 2 Parameter Estimation> Solver Configurations>Solution 2 (sol2)>Dependent Variables I click Dependent variable rho_c (compl.rho_c).
- 7 In the Settings window for Field, locate the Scaling section.
- 8 From the Method list, choose Manual.
- 9 In the Scale text field, type rho w init.
- 10 In the Model Builder window, under Study 2 Parameter Estimation> Solver Configurations>Solution 2 (sol2)>Dependent Variables I click Dependent variable rho_is (compl.rho_is).
- II In the Settings window for Field, locate the Scaling section.
- 12 From the Method list, choose Manual.
- **I3** In the **Scale** text field, type rho_w_init.
- 14 In the Model Builder window, under Study 2 Parameter Estimation> Solver Configurations>Solution 2 (sol2)>Dependent Variables I click Dependent variable rho_w (compl.rho_w).
- 15 In the Settings window for Field, locate the Scaling section.
- 16 From the Method list, choose Initial value based.
- 17 In the Model Builder window, under Study 2 Parameter Estimation> Solver Configurations>Solution 2 (sol2)>Dependent Variables I click Temperature (compl.T).
- 18 In the Settings window for Field, locate the Scaling section.
- 19 From the Method list, choose Initial value based.
- 20 In the Model Builder window, under Study 2 Parameter Estimation> Solver Configurations>Solution 2 (sol2)>Dependent Variables I click Mass fraction (compl.w_g).
- 21 In the Settings window for Field, locate the Scaling section.
- 22 From the Method list, choose Manual.
- 23 In the Scale text field, type 0.1.
- 24 In the Model Builder window, under Study 2 Parameter Estimation> Solver Configurations>Solution 2 (sol2)>Dependent Variables I click Mass fraction (compl.w t).

- 25 In the Settings window for Field, locate the Scaling section.
- 26 From the Method list, choose Manual.
- 27 In the Scale text field, type 0.1.

Prepare a plot that can be used to inspect the optimization progress during solving. We prepare Figure 6 for this purpose.

RESULTS

Forward Model and Experimental Data: T_surface and T_middle In the Model Builder window, under Results right-click

Forward Model and Experimental Data: T_surface and T_middle and choose Duplicate.

Optimized, Forward Model, and Experimental Data: T_surface and T_middle

- I In the Model Builder window, expand the Results> Forward Model and Experimental Data: T_surface and T_middle I node, then click Forward Model and Experimental Data: T surface and T middle I.
- 2 In the Settings window for ID Plot Group, type Optimized, Forward Model, and Experimental Data: T_surface and T_middle in the Label text field.
- **3** Locate the **Legend** section. In the **Number of rows** text field, type 6.

Surface Temperature (forward model)

In the Model Builder window, right-click Surface Temperature (forward model) and choose Duplicate.

Surface Temperature (optimized)

- I In the Model Builder window, under Results>Optimized, Forward Model, and Experimental Data: T_surface and T_middle click Surface Temperature (forward model) I.
- 2 In the Settings window for Point Graph, type Surface Temperature (optimized) in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study 2 Parameter Estimation/ Solution 2 (sol2).
- 4 Locate the x-Axis Data section. From the Parameter list, choose Expression.
- **5** In the **Expression** text field, type t.
- 6 Locate the Coloring and Style section. Find the Line style subsection. From the Line list, choose Solid.

Middle Temperature (forward model)

In the Model Builder window, right-click Middle Temperature (forward model) and choose Duplicate.

Middle Temperature (optimized)

- I In the Model Builder window, under Results>Optimized, Forward Model, and Experimental Data: T_surface and T_middle click Middle Temperature (forward model) I.
- 2 In the Settings window for Point Graph, type Middle Temperature (optimized) in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study 2 Parameter Estimation/ Solution 2 (sol2).
- 4 Locate the x-Axis Data section. From the Parameter list, choose Expression.
- 5 In the **Expression** text field, type t.
- 6 Locate the Coloring and Style section. Find the Line style subsection. From the Line list, choose Solid.

During optimization, a table will be available to inspect the values for the control parameters and objective function for each model evaluation. To also inspect the values for the physical parameters being optimized, add probes.

DEFINITIONS

Global Variable Probe A is

- I In the Definitions toolbar, click Probes and choose Global Variable Probe.
- 2 In the Settings window for Global Variable Probe, type Global Variable Probe A is in the Label text field.
- **3** Locate the **Expression** section. In the **Expression** text field, type A is.
- 4 Click to expand the Table and Window Settings section. From the Output table list, choose Probes Parameter Estimation.
- 5 In the Variable name text field, type A is probe.
- 6 Right-click Global Variable Probe A_is and choose Duplicate.

Global Variable Probe DH c

- I In the Model Builder window, under Component I (compl)>Definitions> Probes for Parameter Estimation click Global Variable Probe A_is I (var2).
- 2 In the Settings window for Global Variable Probe, type Global Variable Probe DH c in the Label text field.

- 3 In the Variable name text field, type DH c probe.
- **4** Locate the **Expression** section. In the **Expression** text field, type DH_c.
- 5 Right-click Global Variable Probe DH_c and choose Duplicate.

Global Variable Probe DH t

- I In the Model Builder window, under Component I (compl)>Definitions>
 Probes for Parameter Estimation click Global Variable Probe DH_c I (var3).
- 2 In the Settings window for Global Variable Probe, type Global Variable Probe DH_t in the Label text field.
- 3 In the Variable name text field, type DH t probe.
- **4** Locate the **Expression** section. In the **Expression** text field, type DH_t.
- **5** Right-click **Global Variable Probe DH_t** and choose **Duplicate**.

Global Variable Probe hconv

- I In the Model Builder window, under Component I (compl)>Definitions>
 Probes for Parameter Estimation click Global Variable Probe DH_t I (var4).
- 2 In the Settings window for Global Variable Probe, type Global Variable Probe hoonv in the Label text field.
- 3 In the Variable name text field, type hoony probe.
- **4** Locate the **Expression** section. In the **Expression** text field, type hconv.

STUDY 2 PARAMETER ESTIMATION

Parameter Estimation

- I In the Model Builder window, under Study 2 Parameter Estimation click
 Parameter Estimation.
- 2 In the Settings window for Parameter Estimation, click to expand the Output While Solving section.
- **3** Select the **Plot** check box.
- 4 From the Plot group list, choose Optimized, Forward Model, and Experimental Data: T_surface and T_middle.

Solve the optimization problem. This takes about one hour.

5 In the Home toolbar, click **Compute**.

The optimization has finished. The optimized values for the physical parameters are seen in table **Probes Parameter Estimation**

RESULTS

Global Evaluation 5

In the Results toolbar, click (8.5) Global Evaluation.

Values for optimized physical parameters

- I In the Model Builder window, click Global Variable Probe A_is.
- 2 In the Settings window for Global Evaluation, locate the Data section.
- 3 From the Dataset list, choose Study 2 Parameter Estimation/Solution 2 (sol2).
- **4** Locate the **Expressions** section. In the table, enter the following settings:

Expression	Unit	Description
A_is	1/s	Frequency factor w -> is (intermediate solid)
DH_t	J/kg	Heat of reaction wood -> tar
DH_c	J/kg	Heat of reaction intermediate solid -> char
hconv	W/(m^2*K)	External convective heat transfer coefficient

- **5** Locate the **Data** section. From the **Time selection** list, choose **First**.
- 6 In the Label text field, type Values for optimized physical parameters.
- 7 Click ▼ next to **= Evaluate**, then choose **New Table**.

Values for Optimized Physical Parameters

- I In the Model Builder window, under Results>Tables click Table 9.
- 2 In the Settings window for Table, type Values for Optimized Physical Parameters in the Label text field.

Optionally, delete the **Global Evaluation** nodes that are not needed.

Global Evaluation 5, Global Variable Probe DH_c, Global Variable Probe DH_t, Global Variable Probe hconv

- I In the Model Builder window, under Results>Derived Values, Ctrl-click to select Global Variable Probe DH_c, Global Variable Probe DH_t, Global Variable Probe hcony, and Global Evaluation 5.
- 2 Right-click and choose **Delete**.

Set up plots to inspect the results for the optimized model. Follow the steps below to set up Figure 7.

Forward Model and Experimental Data: Y and T center

In the Model Builder window, under Results right-click

Forward Model and Experimental Data: Y and T_center and choose Duplicate.

Optimized, Forward Model, and Experimental Data: Y and T_center

- I In the Model Builder window, under Results click
 Forward Model and Experimental Data: Y and T_center I.
- 2 In the Settings window for ID Plot Group, type Optimized, Forward Model, and Experimental Data: Y and T_center in the Label text field.
- 3 Locate the Legend section. In the Number of rows text field, type 3.

Normalized Solid Mass (forward model)

- I In the Model Builder window, expand the Optimized, Forward Model, and Experimental Data: Y and T_center node.
- 2 Right-click Normalized Solid Mass (forward model) and choose Duplicate.

Normalized Solid Mass (optimized)

- I In the Model Builder window, under Results>Optimized, Forward Model, and Experimental Data: Y and T_center click Normalized Solid Mass (forward model) I.
- 2 In the Settings window for Table Graph, type Normalized Solid Mass (optimized) in the Label text field.
- 3 Locate the Data section. From the Table list, choose Probes Parameter Estimation.
- 4 From the Plot columns list, choose Manual.
- 5 In the Columns list, select Normalized solid mass (1), Domain Probe Y.
- 6 Locate the Coloring and Style section. Find the Line style subsection. From the Line list, choose Solid.

Center Temperature (forward model)

In the Model Builder window, right-click Center Temperature (forward model) and choose Duplicate.

Center Temperature (optimized)

- I In the Model Builder window, under Results>Optimized, Forward Model, and Experimental Data: Y and T_center click Center Temperature (forward model) I.
- 2 In the Settings window for Point Graph, type Center Temperature (optimized) in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study 2 Parameter Estimation/Solution 2 (sol2).

- 4 Locate the Coloring and Style section. Find the Line style subsection. From the Line list, choose Solid.
- 5 From the Color list, choose Blue.
- 6 In the Optimized, Forward Model, and Experimental Data: Y and T_center toolbar, click Plot.
- 7 Click the **Zoom Extents** button in the **Graphics** toolbar.
- 8 In the Optimized, Forward Model, and Experimental Data: Y and T_center toolbar, click Plot.

Solid Species

Let us set up a 3D plot to illustrate how the amounts of the three solid species change during the pyrolysis process. When done, we will have set up Figure 8 in the model documentation.

- I In the Home toolbar, click Add Plot Group and choose 3D Plot Group.
- 2 In the Settings window for 3D Plot Group, type Solid Species in the Label text field.
- 3 Locate the Color Legend section. From the Position list, choose Right double.
- **4** Click to expand the **Plot Array** section. Select the **Enable** check box.
- 5 From the Array shape list, choose Square.
- 6 From the Array plane list, choose xz.

Mirror 2D I

Prepare a dataset that illustrates a half sphere.

- I In the Results toolbar, click More Datasets and choose Mirror 2D.
- 2 In the Settings window for Mirror 2D, locate the Axis Data section.
- 3 In row Point 2, set R to 1.
- 4 In row Point 2, set Z to 0.
- 5 Click Plot.

Half Sphere

- I In the Results toolbar, click More Datasets and choose Revolution 2D.
- 2 In the Settings window for Revolution 2D, type Half Sphere in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Mirror 2D 1.
- 4 Click to expand the Revolution Layers section. In the Revolution angle text field, type 180.
- 5 Click Plot.

150s Wood

- I In the Model Builder window, right-click Solid Species and choose Surface.
- 2 In the Settings window for Surface, type 150s Wood in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Half Sphere.
- 4 From the Time (s) list, choose Interpolation.
- 5 In the Time text field, type 150.
- **6** Locate the **Expression** section. In the **Expression** text field, type rho_w/rho_w_init. There are many color tables to choose from. There is also the possibility to create your own. Follow these steps to create three new color tables that will simplify the interpretation of the plot.
- 7 Click the Show More Options button in the Model Builder toolbar.
- 8 In the Show More Options dialog box, select Results>Color Tables in the tree.
- **9** In the tree, select the check box for the node **Results>Color Tables**.
- IO Click OK.

Wood

- I In the Model Builder window, under Results right-click Color Tables and choose Color Table.
- 2 In the Settings window for Color Table, type Wood in the Label text field.
- **3** Locate the **Definition** section. In the table, enter the following settings:

Red	Green	Blue	Length
1	0.72	0.075	20
1	1	1	1
1	1	1	5
0.9	0.9	0.9	0.1

Intermediate

- I Right-click Color Tables and choose Color Table.
- 2 In the Settings window for Color Table, type Intermediate in the Label text field.
- **3** Locate the **Definition** section. In the table, enter the following settings:

Red	Green	Blue	Length
0.77	0.22	0.20	20
1	1	1	1

Red	Green	Blue	Length
1	1	1	5
0.9	0.9	0.9	0.1

Char

- I Right-click Color Tables and choose Color Table.
- 2 In the Settings window for Color Table, type Char in the Label text field.
- **3** Locate the **Definition** section. In the table, enter the following settings:

Red	Green	Blue	Length
0.3	0.13	0.06	20
1	1	1	1
1	1	1	5
0.9	0.9	0.9	0.1

150s Wood

- I In the Model Builder window, under Results>Solid Species click 150s Wood.
- 2 In the Settings window for Surface, locate the Coloring and Style section.
- 3 Click Change Color Table.
- 4 In the Color Table dialog box, select In Model>Wood in the tree.
- 5 Click OK.
- 6 In the Settings window for Surface, locate the Coloring and Style section.
- 7 From the Color table transformation list, choose Reverse.
- 8 From the Color table type list, choose Discrete.
- 9 Right-click Results>Solid Species>150s Wood and choose Duplicate.

150s Intermediate Solid

- I In the Model Builder window, under Results>Solid Species click 150s Wood I.
- 2 In the Settings window for Surface, type 150s Intermediate Solid in the Label text field.
- 3 Locate the Expression section. In the Expression text field, type rho_is/rho_w_init.
- 4 Locate the Coloring and Style section. Click Change Color Table.
- 5 In the Color Table dialog box, select In Model>Intermediate in the tree.
- 6 Click OK.
- 7 Right-click 150s Intermediate Solid and choose Duplicate.

150s Char

- I In the Model Builder window, under Results>Solid Species click 150s Intermediate Solid I.
- 2 In the Settings window for Surface, type 150s Char in the Label text field.
- **3** Locate the **Expression** section. In the **Expression** text field, type rho_c/rho_w_init.
- 4 Locate the Coloring and Style section. Click | Change Color Table.
- 5 In the Color Table dialog box, select In Model>Char in the tree.
- 6 Click OK.
- 7 In the Settings window for Surface, click to expand the Plot Array section.
- 8 Select the Manual indexing check box.
- 9 In the Column index text field, type 2.

150s Wood

In the Model Builder window, right-click 150s Wood and choose Duplicate.

270s Wood

- I In the Model Builder window, under Results>Solid Species click 150s Wood I.
- 2 In the Settings window for Surface, type 270s Wood in the Label text field.
- **3** Locate the **Data** section. In the **Time** text field, type 270.
- 4 Click to expand the Inherit Style section. From the Plot list, choose 150s Wood.
- **5** Locate the **Plot Array** section. Select the **Manual indexing** check box.
- 6 In the Row index text field, type 1.

150s Intermediate Solid

In the Model Builder window, right-click 150s Intermediate Solid and choose Duplicate.

270s Intermediate Solid

- I In the Model Builder window, under Results>Solid Species click 150s Intermediate Solid I.
- 2 In the Settings window for Surface, type 270s Intermediate Solid in the Label text field.
- **3** Locate the **Data** section. In the **Time** text field, type 270.
- 4 Locate the Inherit Style section. From the Plot list, choose 150s Intermediate Solid.
- **5** Locate the **Plot Array** section. Select the **Manual indexing** check box.
- **6** In the **Row index** text field, type 1.
- 7 In the Column index text field, type 1.

150s Char

In the Model Builder window, right-click 150s Char and choose Duplicate.

270s Char

- I In the Model Builder window, under Results>Solid Species click 150s Char I.
- 2 In the Settings window for Surface, type 270s Char in the Label text field.
- 3 Locate the Data section. In the Time text field, type 270.
- 4 Locate the Inherit Style section. From the Plot list, choose 150s Char.
- 5 Locate the Plot Array section. In the Row index text field, type 1.

270s Wood

In the Model Builder window, right-click 270s Wood and choose Duplicate.

410 s Wood

- I In the Model Builder window, under Results>Solid Species click 270s Wood I.
- 2 In the Settings window for Surface, type 410 s Wood in the Label text field.
- 3 Locate the Data section. In the Time text field, type 410.
- 4 Locate the Plot Array section. In the Row index text field, type 2.

270s Intermediate Solid

In the Model Builder window, right-click 270s Intermediate Solid and choose Duplicate.

410 s Intermediate Solid

- I In the Model Builder window, under Results>Solid Species click 270s Intermediate Solid I.
- 2 In the Settings window for Surface, type 410 s Intermediate Solid in the Label text field.
- 3 Locate the Data section. In the Time text field, type 410.
- 4 Locate the Plot Array section. In the Row index text field, type 2.

270s Char

In the Model Builder window, right-click 270s Char and choose Duplicate.

410 s Char

- I In the Model Builder window, under Results>Solid Species click 270s Char I.
- 2 In the Settings window for Surface, type 410 s Char in the Label text field.
- 3 Locate the Data section. In the Time text field, type 410.
- 4 Locate the Plot Array section. In the Row index text field, type 2.

Solid Species

- I In the Model Builder window, click Solid Species.
- 2 In the Settings window for 3D Plot Group, click to expand the Title section.
- **3** From the **Title type** list, choose **None**.

Wood

- I Right-click Solid Species and choose Annotation.
- 2 In the Settings window for Annotation, type Wood in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Half Sphere.
- **4** Locate the **Annotation** section. In the **Text** text field, type $\frac{\rho_{\infty}}{\rho_{\infty}} {\rho_{\infty}}$
- **5** Select the **LaTeX markup** check box.
- 6 Locate the **Position** section. In the **z** text field, type -0.02.
- 7 Locate the Coloring and Style section. Clear the Show point check box.
- **8** From the **Anchor point** list, choose **Center**.
- 9 Click to expand the Plot Array section. Select the Manual indexing check box.
- **10** Right-click **Wood** and choose **Duplicate**.

Intermediate Solid

- I In the Model Builder window, under Results>Solid Species click Wood I.
- 2 In the Settings window for Annotation, type Intermediate Solid in the Label text field.
- **3** Locate the **Annotation** section. In the **Text** text field, type \$\frac{\rho_{is}}{\rho_{\omega,0}}\$.
- 4 Locate the Plot Array section. In the Column index text field, type 1.
- **5** Right-click **Intermediate Solid** and choose **Duplicate**.

Char

- I In the Model Builder window, under Results>Solid Species click Intermediate Solid I.
- 2 In the Settings window for Annotation, type Char in the Label text field.
- **3** Locate the **Annotation** section. In the **Text** text field, type \$\frac{\rho_{c}}{\rho_{\omega,0}}\$.
- 4 Locate the Plot Array section. In the Column index text field, type 2.

Wood

In the Model Builder window, right-click Wood and choose Duplicate.

150 s

- I In the Model Builder window, under Results>Solid Species click Wood I.
- 2 In the Settings window for Annotation, type 150 s in the Label text field.
- 3 Locate the Annotation section. In the Text text field, type 150 s.
- **4** Locate the **Position** section. In the **z** text field, type 0.
- **5** In the **x** text field, type -0.025.
- 6 Right-click **150** s and choose **Duplicate**.

270 s

- I In the Model Builder window, under Results>Solid Species click 150 s 1.
- 2 In the Settings window for Annotation, type 270 s in the Label text field.
- 3 Locate the Annotation section. In the Text text field, type 270 s.
- 4 Locate the Plot Array section. In the Row index text field, type 1.
- **5** Right-click **270 s** and choose **Duplicate**.

410 s

- I In the Model Builder window, under Results>Solid Species click 270 s I.
- 2 In the Settings window for Annotation, type 410 s in the Label text field.
- 3 Locate the Annotation section. In the Text text field, type 410 s.
- 4 Locate the Plot Array section. In the Row index text field, type 2.

T, Qmass and Q at 150 s

We have now illustrated the progress of the solid reactions. Now, let us look at the temperature, mass source and heat source. Follow the steps below to set up Figure 9-Figure 11 in the model documentation.

- I In the Results toolbar, click **2D Plot Group**.
- 2 In the Settings window for 2D Plot Group, type T, Qmass and Q at 150 s in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study 2 Parameter Estimation/ Solution 2 (sol2).
- 4 From the Time (s) list, choose Interpolation.
- **5** In the **Time** text field, type 150.
- 6 Click to expand the **Title** section. From the **Title type** list, choose **None**.
- 7 Locate the Color Legend section. Select the Show units check box.
- 8 From the Position list, choose Right double.

- **9** Click to expand the **Plot Array** section. Select the **Enable** check box.
- 10 From the Array shape list, choose Square.
- II From the Order list, choose Column-major.

Temperature

- I Right-click T, Qmass and Q at 150 s and choose Annotation.
- 2 In the Settings window for Annotation, type Temperature in the Label text field.
- **3** Locate the **Annotation** section. In the **Text** text field, type \$T\$.
- 4 Select the LaTeX markup check box.
- 5 Locate the Coloring and Style section. Clear the Show point check box.
- **6** From the **Anchor point** list, choose **Center**.
- 7 Click to expand the Plot Array section. Select the Manual indexing check box.
- **8** Locate the **Position** section. In the **R** text field, type 0.005.
- **9** In the **Z** text field, type **0.0135**.
- **10** Right-click **Temperature** and choose **Duplicate**.

Mass Source

- I In the Model Builder window, under Results>T, Qmass and Q at 150 s click Temperature I.
- 2 In the Settings window for Annotation, type Mass Source in the Label text field.
- **3** Locate the **Annotation** section. In the **Text** text field, type \$Q_{mass}\$.
- 4 Locate the Plot Array section. In the Row index text field, type 1.
- **5** Right-click **Mass Source** and choose **Duplicate**.

Heat Source

- I In the Model Builder window, under Results>T, Qmass and Q at 150 s click Mass Source I.
- 2 In the Settings window for Annotation, type Heat Source in the Label text field.
- **3** Locate the **Annotation** section. In the **Text** text field, type \$Q\$.
- 4 Locate the Plot Array section. In the Row index text field, type 2.

T

- I In the Model Builder window, right-click T, Qmass and Q at 150 s and choose Surface.
- 2 In the Settings window for Surface, type T in the Label text field.
- **3** Locate the **Expression** section. In the **Expression** text field, type T.
- 4 Locate the Coloring and Style section. Click Change Color Table.
- 5 In the Color Table dialog box, select Thermal>HeatCamera in the tree.

- 6 Click OK.
- 7 In the Settings window for Surface, locate the Coloring and Style section.
- 8 From the Color table type list, choose Discrete.
- 9 Click to expand the Plot Array section. Select the Manual indexing check box.
- **IO** Right-click **T** and choose **Duplicate**.

dl.Qm

- I In the Model Builder window, under Results>T, Qmass and Q at 150 s click T I.
- 2 In the Settings window for Surface, type dl.Qm in the Label text field.
- 3 Locate the Expression section. In the Expression text field, type dl.Qm.
- 4 Locate the Coloring and Style section. Click Change Color Table.
- 5 In the Color Table dialog box, select Linear>Viridis in the tree.
- 6 Click OK.
- 7 In the Settings window for Surface, locate the Plot Array section.
- **8** In the **Row index** text field, type 1.
- **9** Right-click **dl.Qm** and choose **Duplicate**.

Q

- I In the Model Builder window, under Results>T, Qmass and Q at 150 s click dl.Qm 1.
- 2 In the Settings window for Surface, type Q in the Label text field.
- **3** Locate the **Expression** section. In the **Expression** text field, type Q.
- 4 Locate the Coloring and Style section. Click | Change Color Table.
- 5 In the Color Table dialog box, select Thermal>ThermalWave in the tree.
- 6 Click OK.
- 7 In the Settings window for Surface, locate the Plot Array section.
- 8 In the Row index text field, type 2.
- T, Omass and O at 150 s
- I Click the Show Grid button in the Graphics toolbar.
- 2 In the Model Builder window, click T, Qmass and Q at 150 s.
- 3 In the T, Qmass and Q at 150 s toolbar, click Plot.
- 4 Click the **Zoom Extents** button in the **Graphics** toolbar.
- 5 In the T, Qmass and Q at 150 s toolbar, click Plot.
- 6 Right-click T, Qmass and Q at 150 s and choose Duplicate.

- T, Qmass and Q at 270 s
- I In the Model Builder window, under Results click T, Qmass and Q at 150 s I.
- 2 In the Settings window for 2D Plot Group, type T, Qmass and Q at 270 s in the Label text field.
- 3 Locate the Data section. In the Time text field, type 270.
- 4 In the T, Qmass and Q at 270 s toolbar, click Plot.
- 5 Click the Zoom Extents button in the Graphics toolbar.
- 6 In the T, Qmass and Q at 270 s toolbar, click Plot.
- 7 Right-click T, Qmass and Q at 270 s and choose Duplicate.
- T, Qmass and Q at 433 s
- I In the Model Builder window, under Results click T, Qmass and Q at 270 s I.
- 2 In the Settings window for 2D Plot Group, type T, Qmass and Q at 433 s in the Label text field.
- 3 Locate the Data section. In the Time text field, type 433.
- 4 Click the **Zoom Extents** button in the **Graphics** toolbar.
- 5 In the T, Qmass and Q at 433 s toolbar, click Plot.

Pressure, velocity, porosity, and normalized solid mass at 270 s

Now plot the relative pressure, the total Darcy velocity magnitude, porosity, normalized solid mass, and the total Darcy velocity field. This gives Figure 12 in the model documentation.

- I In the Home toolbar, click Add Plot Group and choose 2D Plot Group.
- 2 In the Settings window for 2D Plot Group, type Pressure, velocity, porosity, and normalized solid mass at 270 s in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study 2 Parameter Estimation/Solution 2 (sol2).
- 4 From the Time (s) list, choose Interpolation.
- 5 In the Time text field, type 270.
- **6** Locate the **Title** section. From the **Title type** list, choose **None**.
- 7 Locate the Color Legend section. Select the Show units check box.
- 8 From the Position list, choose Right double.
- **9** Locate the **Plot Array** section. Select the **Enable** check box.
- 10 From the Array shape list, choose Square.

Relative Pressure

- I Right-click Pressure, velocity, porosity, and normalized solid mass at 270 s and choose Annotation.
- 2 In the Settings window for Annotation, type Relative Pressure in the Label text field.
- 3 Locate the Annotation section. In the Text text field, type \$p/p {ref}\$.
- 4 Select the LaTeX markup check box.
- **5** Locate the **Position** section. In the **R** text field, type 0.005.
- **6** In the **Z** text field, type 0.0135.
- 7 Locate the Coloring and Style section. Clear the Show point check box.
- **8** From the **Anchor point** list, choose **Center**.
- **9** Locate the **Plot Array** section. Select the **Manual indexing** check box.
- **10** Right-click **Relative Pressure** and choose **Duplicate**.

Total Darcy Velocity Magnitude

- I In the Model Builder window, under Results>Pressure, velocity, porosity, and normalized solid mass at 270 s click Relative Pressure I.
- 2 In the Settings window for Annotation, type Total Darcy Velocity Magnitude in the Label text field.
- **3** Locate the **Annotation** section. In the **Text** text field, type \$U\$.
- 4 Locate the Plot Array section. In the Column index text field, type 1.
- 5 Right-click Total Darcy Velocity Magnitude and choose Duplicate.

Porosity

- I In the Model Builder window, under Results>Pressure, velocity, porosity, and normalized solid mass at 270 s click Total Darcy Velocity Magnitude 1.
- 2 In the Settings window for Annotation, type Porosity in the Label text field.
- **3** Locate the **Annotation** section. In the **Text** text field, type \$\epsilon\$.
- 4 Locate the Plot Array section. In the Row index text field, type 1.
- 5 In the Column index text field, type 0.
- 6 Right-click Porosity and choose Duplicate.

Normalized Solid Mass

I In the Model Builder window, under Results>Pressure, velocity, porosity, and normalized solid mass at 270 s click Porosity I.

- 2 In the Settings window for Annotation, type Normalized Solid Mass in the Label text field
- 3 Locate the Annotation section. In the Text text field, type \$Y\$.
- 4 Locate the Plot Array section. In the Column index text field, type 1.

dl.pA/dl.pref

- In the Model Builder window, right-click Pressure, velocity, porosity, and normalized solid mass at 270 s and choose Surface.
- 2 In the Settings window for Surface, type dl.pA/dl.pref in the Label text field.
- 3 Locate the Expression section. In the Expression text field, type dl.pA/dl.pref.
- 4 Locate the Coloring and Style section. Click Change Color Table.
- 5 In the Color Table dialog box, select Wave>Wave in the tree.
- 6 Click OK.
- 7 In the Settings window for Surface, locate the Coloring and Style section.
- 8 From the Color table type list, choose Discrete.
- **9** Locate the **Plot Array** section. Select the **Manual indexing** check box.
- 10 Right-click dl.pA/dl.pref and choose Duplicate.

dI.U

- I In the Model Builder window, under Results>Pressure, velocity, porosity, and normalized solid mass at 270 s click dl.pA/dl.pref I.
- 2 In the Settings window for Surface, type dl.U in the Label text field.
- **3** Locate the **Expression** section. In the **Expression** text field, type dl.U.
- 4 Locate the Coloring and Style section. Click Change Color Table.
- 5 In the Color Table dialog box, select Traffic>Traffic in the tree.
- 6 Click OK.
- 7 In the Settings window for Surface, locate the Plot Array section.
- **8** In the **Column index** text field, type 1.

dl.u

- I In the Model Builder window, right-click Pressure, velocity, porosity, and normalized solid mass at 270 s and choose Arrow Surface.
- 2 In the Settings window for Arrow Surface, type dl.u in the Label text field.
- 3 Locate the Expression section. In the R-component text field, type dl.u.
- **4** In the **Z-component** text field, type dl.w.

- 5 Locate the Arrow Positioning section. Find the R grid points subsection. In the Points text field, type 10.
- **6** Find the **Z** grid points subsection. In the **Points** text field, type 10.
- 7 Locate the Coloring and Style section. From the Arrow type list, choose Cone.
- 8 From the Arrow length list, choose Normalized.
- **9** From the Arrow base list, choose Center.
- 10 Select the Scale factor check box. In the associated text field, type 0.14.
- II From the Color list, choose White.
- 12 Click to expand the Plot Array section. Select the Manual indexing check box.
- 13 In the Column index text field, type 1.

dl.pA/dl.pref

In the Model Builder window, right-click dl.pA/dl.pref and choose Duplicate.

epsilon

- I In the Model Builder window, under Results>Pressure, velocity, porosity, and normalized solid mass at 270 s click dl.pA/dl.pref I.
- 2 In the Settings window for Surface, type epsilon in the Label text field.
- **3** Locate the **Expression** section. In the **Expression** text field, type epsilon.
- 4 Locate the Coloring and Style section. Click Change Color Table.
- 5 In the Color Table dialog box, select Aurora>JupiterAuroraBorealis in the tree.
- 6 Click OK.
- 7 In the Settings window for Surface, locate the Plot Array section.
- **8** In the **Row index** text field, type 1.
- **9** Right-click **epsilon** and choose **Duplicate**.

Υ

- I In the Model Builder window, under Results>Pressure, velocity, porosity, and normalized solid mass at 270 s click epsilon 1.
- 2 In the Settings window for Surface, type Y in the Label text field.
- **3** Locate the **Expression** section. In the **Expression** text field, type Y.
- 4 Locate the Coloring and Style section. Click Change Color Table.
- 5 In the Color Table dialog box, select Linear>Cividis in the tree.
- 6 Click OK.
- 7 In the Settings window for Surface, locate the Plot Array section.

8 In the Column index text field, type 1.

- Pressure, velocity, porosity, and normalized solid mass at 270 s

 1 Click the **Communication Zoom Extents** button in the **Graphics** toolbar.
- 2 In the Model Builder window, click Pressure, velocity, porosity, and normalized solid mass at 270 s.
- 3 In the Pressure, velocity, porosity, and normalized solid mass at 270 s toolbar, click Plot.