

# Homogeneous Charge Compression Ignition of Methane

Homogeneous Charge Compression Ignition (HCCI) engines are being considered as an alternative to traditional spark- and compression-ignition engines. As the name implies, a homogeneous fuel/oxidant mixture is auto-ignited by compression with simultaneous combustion occurring throughout the cylinder volume. Combustion temperatures under lean burn operation are relatively low, resulting in low levels of NOx emission. Furthermore, the fuel's homogeneous nature, as well as the combustion process itself, lead to low levels of particulate matter being produced.

Although HCCI combustion shows promise, the method has several recurring problems: an important one to be addressed is ignition timing. This example examines the HCCI of methane, investigating ignition trends as a function of initial temperature, initial pressure, and fuel additives.

This example solves the mass and energy balances describing the detailed combustion of methane in a variable-volume system. The large amount of kinetic and thermodynamic data required to set up the problem is easily available by importing the relevant files into the Reaction Engineering interface.

# Model Definition

It is difficult to form the uniform mixtures required for HCCI with conventional diesel fuel. Natural gas fuels, on the other hand, readily produce homogeneous mixtures and have the potential to serve as HCCI fuels. This example considers the combustion of methane, as described by the GRI-3.0 mechanism, incorporating a detailed reaction mechanism of 53 species taking part in 325 reactions. The files describing the reaction kinetics and thermodynamics of the GRI-3.0 mechanism are available on the Internet (Ref. 1), and you can import the files into the Reaction Engineering interface.

#### VARIABLE VOLUME REACTOR

This model represents the combustion cylinder with a perfectly mixed batch system of variable volume, a predefined reactor type available with the Reaction Engineering

interface. Figure 1 shows an engine cylinder and it includes the relevant parameters to calculate the instantaneous cylinder volume.

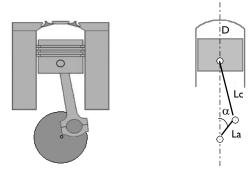


Figure 1: The volume of a combustion cylinder can be expressed as a function of time with the slider-crank relationship. The diagram shows the key geometric parameters. La is the length of the crank arm, Lc is the length of the connecting rod, D equals the cylinder diameter, and a is the crank angle.

The volume change as a function of time is described by the slider-crank equation:

$$\frac{V}{V_c} = 1 + \frac{(CR - 1)}{2} [R + 1 - \cos \alpha - \sqrt{R^2 - (\sin \alpha)^2}]$$

where V is the cylinder volume (SI unit:  $m^3$ ),  $V_c$  is the clearance volume (SI unit:  $m^3$ ), CR equals the compression ratio, and R denotes the ratio of the connecting rod to the crank arm (Lc/La). Further, α is the crank angle (SI unit: rad), which is also a function of time

$$\alpha = \frac{2\pi N}{60}t$$

where N is the engine speed in rpm, and t is the time (SI unit: s).

The engine specifications are:

Engine specification	Variable name	Value
Bore	D	I3 cm
Stroke	S	16 cm
Connecting rod	Lc	26.93 cm
Crank arm	La	8 cm
Engine speed	N	1500 rpm
Compression ratio	CR	15

Equation 1 includes the clearance volume  $V_c$ , which is calculated from

$$V_c = \frac{V_s}{(CR - 1)} \tag{1}$$

 $V_s$  is the volume swept by the piston during a cycle from the equation

$$V_s = \frac{\pi D^2}{4} S$$

Figure 2 shows the calculated cylinder volume as a function of the crank angle. The piston is initially at bottom dead center (BDC), corresponding to a crank angle of –180 degrees.

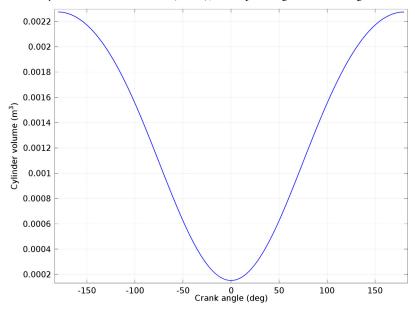


Figure 2: Cylinder volume as a function of crank angle. The crank angle is defined as being zero at top dead center (TDC).

### METHANE COMBUSTION REACTION

The kinetic and thermodynamic data for methane combustion is available in the form of CHEMKIN data input files. The files are imported into the Reaction Engineering interface within the Reversible Reaction Group and Species Thermodynamics (belongs to Species Group) features. This automatically sets up the mass and energy balances for a batch reactor.

In this example methane is combusted under lean conditions, that is, supplying more than the stoichiometric amount of oxidizer. The stoichiometric requirement of the oxidizer (air) to combust methane is found from the overall reaction:

$$CH_4 + 2(O_2 + 3.76 N_2) \longrightarrow CO_2 + 2H_2O + 7.52 N_2$$

Assuming that the composition of air is 21% oxygen and 79% nitrogen, the stoichiometric air-fuel ratio is

$$(A/F)_{\text{stoic}} = \left(\frac{m_{\text{air}}}{m_{\text{fuel}}}\right)_{\text{stoic}} = \frac{4.76 \cdot 2 \cdot M_{\text{air}}}{1 \cdot M_{\text{fuel}}}$$
(2)

The equivalence ratio relates the actual air-fuel ratio to the stoichiometric requirements

$$\Phi = \frac{(A/F)_{\text{stoic}}}{(A/F)} \tag{3}$$

This model sets the equivalence ratio to  $\Phi = 0.5$ .

From Equation 2 and Equation 3 it is possible to calculate the molar fraction of fuel in the reacting mixture as

$$x_{\text{fuel}} = \frac{1}{4.76 \cdot 2/\Phi + 1}$$

and subsequently the initial concentration is

$$c_{\text{fuel}} = \frac{x_{\text{fuel}} p_{\text{init}}}{\text{Rg} T_{\text{init}}}$$

# Results and Discussion

Figure 3 shows the cylinder pressure as a function of time when a methane-air mixture is compressed and ignites. The piston starts at bottom dead center (BDC) and reaches top

dead center (TDC) after 0.02 s. At BDC the pressure is set to  $1.5 \times 10^5$  Pa,  $\Phi$  is 0.5, and the compression ratio is CR = 15. The initial temperature is varied from 400 K to 800 K.

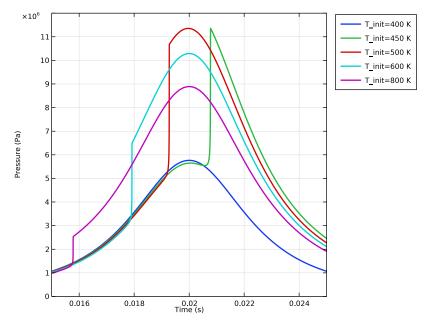


Figure 3: Pressure traces illustrating the compression and ignition of fuel in an engine cylinder. The initial temperature varies between 400 K and 800 K.

Consistent with literature results, methane does not ignite at an initial temperature of 400 K (Ref. 2). Furthermore, the induction delay decreases with increasing initial temperature. The induction delay time can be evaluated from the pressure gradient. For instance, the induction delay is 0.0193 s when  $T_{\rm init} = 500$  K.

Figure 4 illustrates the pressure traces as the initial pressure varies from  $1 \times 10^5$  Pa to  $3 \times 10^5$  Pa. The initial temperature is 500 K. An increase in pressure means an increase in the species concentrations in the fuel-air mixture, resulting in the expected advance in ignition times.

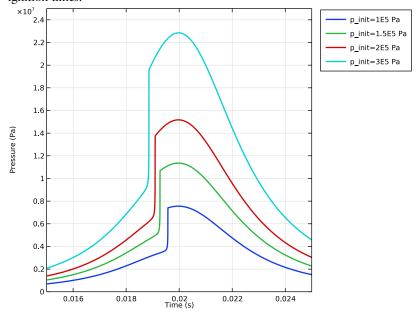


Figure 4: Increased initial gas pressure advances ignition times.

As mentioned, a significant challenge to the realization of HCCI engines is ignition control. In this regard, combustion at TDC is suggested as the optimum timing (Ref. 3). These results show that the inlet temperature of the fuel-air mixture is a potential tuning parameter for ignition. However, relatively high inlet temperatures are often required for proper timing. This adversely affects engine performance because the trapped mass as well as the volumetric efficiency decreases. An alternative that facilitates ignition is to mix small amounts of additives into the fuel-air mixture (Ref. 4). These additives chemically activate the reaction mixture even at relatively low temperatures. This approach alleviates the requirements of high intake temperatures. Figure 5 shows how small amounts of

formaldehyde (CH<sub>2</sub>O) cause ignition at an initial temperature of 400 K, which is a temperature insufficient to induce combustion with a pure methane fuel.

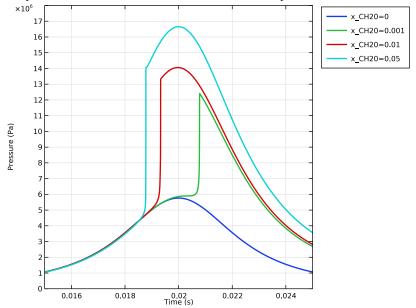


Figure 5: Small amounts of formaldehyde stimulate ignition of the fuel-air mixture.

The increased reactivity observed in the presence of CH<sub>2</sub>O is explained by the opening of a new chemical pathway leading to the formation of hydroxyl radicals. Specifically, CH<sub>2</sub>O reacts with O<sub>2</sub> to produce H<sub>2</sub>O<sub>2</sub>:

$$CH_2O + O_2 \implies HO_2 + CHO$$

$$HO_2 + CH_2O \longrightarrow H_2O_2 + CHO$$

H<sub>2</sub>O<sub>2</sub>, in turn, decomposes to reactive OH radicals, which subsequently react violently with the fuel molecules to cause ignition:

$$H_2O_2 + M \Longrightarrow 2OH + M$$

The results in the following figures show the species molar fractions of CH2O, HO2, H<sub>2</sub>O<sub>2</sub>, and OH during the combustion of methane. Figure 6 shows molar fraction plots for the case when 0.13% CH<sub>2</sub>O is added to the fuel; Figure 7 is the equivalent species plots for the case when pure methane is combusted. In each case conditions are tuned to

produce ignition near TDC, thus providing a reference point for comparing the species concentrations.

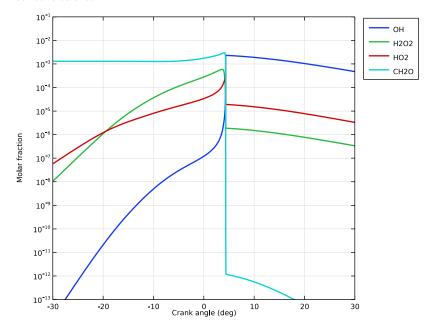


Figure 6: Selected species molar fractions as a function of crank angle. 0.13 molar percent  $\mathrm{CH}_2\mathrm{O}$  is added to the reacting mixture, which is initially at 400 K and 1.5 bar.

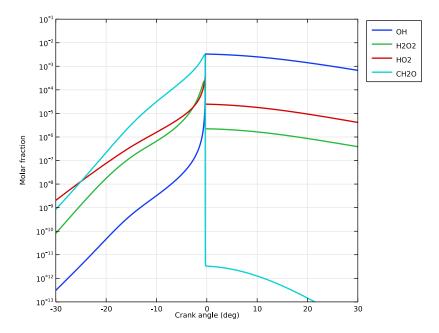


Figure 7: Selected species molar fraction as a function of crank angle. Only methane is combusted. The initial temperature is 469 K and the initial pressure is 1.5 bar.

The implications of the CH<sub>2</sub>O reaction path are apparent by comparing Figure 6 and Figure 7: CH<sub>2</sub>O stimulates the production of HO<sub>2</sub> and H<sub>2</sub>O<sub>2</sub>, which in turn produce OH radicals in amounts critical to fuel ignition.

# References

- 1. G.P. Smith, D.M. Golden, M. Frenklach, N.W. Moriarty, B. Eiteneer, M. Goldenberg, C.T. Bowman, R.K. Hanson, S. Song, W.C. Gardiner, Jr., V.V. Lissianski, and Z. Qin, GRI-Mech 3.0 home page, http://combustion.berkeley.edu/gri\_mech/.
- 2. S.B. Fiveland and D.N. Assanis, "A four-stroke homogeneous charge compression ignition engine simulation for combustion and performance studies, "SAE Paper 2000-01-0332, 2000.
- 3. D.L. Flowers, S.M. Aceves, C.K. Westbrook, J.R. Smith, and R.W. Dibble, "Detailed Chemical Kinetic Simulation of Natural Gas HCCI Combustion: Gas Composition Effects and Investigation of Control Strategies," J. Eng. Gas Turbine Power, vol. 123, no. 2, pp. 433-439, 2001.

4. M.H. Morsy, "Ignition control of methane fueled homogeneous charge compression ignition engines using additives," *Fuel*, vol. 86, no. 4, pp. 533–540, 2007.

**Application Library path:** Chemical\_Reaction\_Engineering\_Module/Ideal\_Tank\_Reactors/compression\_ignition

# Notes about the COMSOL Implementation

The kinetic and thermodynamic data required for this model are available on the Internet. Find the GRI-Mech 3.0 input files at (Ref. 1):

http://combustion.berkeley.edu/gri\_mech/version30/text30.html

Download the reaction mechanism and rate coefficient file (grimech30.dat), as well as thermodynamic data file (thermo30.dat) and store them on your computer so you can import these into the Reaction Engineering interface.

# Modeling Instructions

From the File menu, choose New.

#### NEW

In the New window, click Model Wizard.

#### MODEL WIZARD

- I In the Model Wizard window, click 0D.
- 2 In the Select Physics tree, select Chemical Species Transport>Reaction Engineering (re).
- 3 Click Add.
- 4 Click 🔵 Study.
- 5 In the Select Study tree, select General Studies>Time Dependent.
- 6 Click **Done**.

# **GLOBAL DEFINITIONS**

Import the model parameters from a text file.

#### Parameters I

I In the Model Builder window, under Global Definitions click Parameters I.

- 2 In the Settings window for Parameters, locate the Parameters section.
- 3 Click Load from File.
- 4 Browse to the model's Application Libraries folder and double-click the file compression\_ignition\_parameters.txt.

Next, import some necessary variables, among these the cylinder volume function, from a text file.

#### DEFINITIONS

Variables 1

- I In the Model Builder window, under Component I (compl) right-click Definitions and choose Variables.
- 2 In the Settings window for Variables, locate the Variables section.
- 3 Click Load from File.
- 4 Browse to the model's Application Libraries folder and double-click the file compression ignition variables.txt.
- 5 Click the Show More Options button in the Model Builder toolbar.
- 6 In the Show More Options dialog box, in the tree, select the check box for the node Physics>Advanced Physics Options.
- 7 Click OK.

#### REACTION ENGINEERING (RE)

- I In the Model Builder window, under Component I (compl) click Reaction Engineering (re).
- 2 In the Settings window for Reaction Engineering, locate the Reactor section.
- 3 From the Reactor type list, choose Batch.
- 4 Locate the Energy Balance section. From the Energy balance list, choose Include. Use uniform scaling of the concentration variables to improve the computational performance.
- 5 Click to expand the Advanced Settings section. Select the Uniform scaling of concentration variables check box.
- **6** Locate the **Reactor** section. Find the **Mass balance** subsection. In the  $V_r$  text field, type Vol.

Reversible Reaction Group 1

Import the reaction kinetics data, available as a CHEMKIN file (grimech30.dat).

- I In the Reaction Engineering toolbar, click A Reversible Reaction Group.
- 2 In the Settings window for Reversible Reaction Group, click to expand the **CHEMKIN Import for Kinetics** section.
- 3 Select the Import CHEMKIN data check box.
- 4 Click **Browse**.
- **5** Browse to the model's Application Libraries folder and double-click the file grimech30.dat.
- 6 Click | Import.

Species Thermodynamics 1

Import also the thermodynamic data, available as a CHEMKIN file (thermo30.dat).

- I In the Model Builder window, expand the Component I (compl)> Reaction Engineering (re)>Species Group I node, then click Species Thermodynamics I.
- 2 In the Settings window for Species Thermodynamics, click to expand the CHEMKIN Import for Thermodynamic Data section.
- 3 Click Browse.
- **4** Browse to the model's Application Libraries folder and double-click the file thermo30.dat.
- 5 Click | Import.

Initial Values 1

- I In the Model Builder window, under Component I (compl)>Reaction Engineering (re) click Initial Values 1.
- 2 In the Settings window for Initial Values, locate the General Parameters section.
- **3** In the  $T_0$  text field, type T\_init.
- 4 Locate the Volumetric Species Initial Values section. In the table, enter the following settings:

Species	Concentration (mol/m^3)
CH2O	c_CH20_0
CH4	c_CH4_0
N2	c_N2_0
O2	c_02_0

#### STUDY I

## Step 1: Time Dependent

Set up the time dependent study, modify the default tolerance settings to improve the accuracy of the solution.

- I In the Model Builder window, under Study I click Step I: Time Dependent.
- 2 In the Settings window for Time Dependent, locate the Study Settings section.
- **3** In the **Output times** text field, type **0 0.03**.
- 4 From the Tolerance list, choose User controlled.
- 5 In the Relative tolerance text field, type 1e-6.

Solution I (soll)

- I In the Study toolbar, click Show Default Solver.
- 2 In the Model Builder window, expand the Solution I (soll) node, then click Time-Dependent Solver 1.
- 3 In the Settings window for Time-Dependent Solver, click to expand the Absolute Tolerance
- 4 Clear the **Update scaled absolute tolerance** check box.
- 5 In the Study toolbar, click **Compute**.

#### RESULTS

Concentration (re)

- I In the Settings window for ID Plot Group, click to expand the Title section.
- **2** From the **Title type** list, choose **None**.
- 3 Locate the Legend section. From the Layout list, choose Outside graph axis area.

Global I

- I In the Model Builder window, expand the Concentration (re) node, then click Global I.
- 2 In the Settings window for Global, click Replace Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)> Reaction Engineering>re.c\_N2 - Concentration - mol/m3.
- 3 Click Add Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)>Reaction Engineering>re.c\_02 - Concentration mol/m<sup>3</sup>.

- 4 Click Add Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)>Reaction Engineering>re.c CH4 - Concentration mol/m<sup>3</sup>.
- 5 Click Add Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)>Reaction Engineering>re.c\_CH20 - Concentration mol/m<sup>3</sup>.
- 6 Click to expand the Coloring and Style section. From the Width list, choose 2.
- 7 Click to expand the Legends section. From the Legends list, choose Manual.
- **8** In the table, enter the following settings:

Legends	6
N2	
02	
CH4	
CH20	

- **9** In the Concentration (re) toolbar, click  **Plot**.
- 10 Click the **Zoom Extents** button in the **Graphics** toolbar.

### Temperature (re)

- I In the Model Builder window, under Results click Temperature (re).
- 2 In the Settings window for ID Plot Group, locate the Legend section.
- 3 Clear the Show legends check box.

#### Global I

- I In the Model Builder window, expand the Temperature (re) node, then click Global I.
- 2 In the Settings window for Global, click to expand the Coloring and Style section.
- 3 From the Width list, choose 2.
- 4 In the Temperature (re) toolbar, click  **Plot**.

The following steps create a plot of the pressure versus time.

### ID Plot Group 3

- I In the Home toolbar, click Add Plot Group and choose ID Plot Group.
- 2 In the Settings window for ID Plot Group, click to expand the Title section.
- **3** From the **Title type** list, choose **None**.
- 4 Locate the Legend section. From the Layout list, choose Outside graph axis area.

#### Global I

- I Right-click ID Plot Group 3 and choose Global.
- 2 In the Settings window for Global, click Replace Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)> Reaction Engineering>re.p - Pressure - Pa.
- 3 In the ID Plot Group 3 toolbar, click Plot.

The following steps reproduce Figure 6.

#### Mole Fraction

- I In the Home toolbar, click Add Plot Group and choose ID Plot Group.
- 2 In the Settings window for ID Plot Group, type Mole Fraction in the Label text field.
- **3** Locate the **Title** section. From the **Title type** list, choose **None**.
- 4 Locate the Plot Settings section.
- 5 Select the x-axis label check box. In the associated text field, type Crank angle (deg).
- 6 Select the y-axis label check box. In the associated text field, type Molar fraction.
- 7 Locate the Axis section. Select the Manual axis limits check box.
- **8** In the **x minimum** text field, type -30.
- 9 In the x maximum text field, type 30.
- 10 In the y minimum text field, type 1e-13.
- II In the y maximum text field, type 1e-1.
- 12 Select the y-axis log scale check box.
- 13 Locate the Legend section. From the Layout list, choose Outside graph axis area.

#### Global I

- I Right-click Mole Fraction and choose Global.
- 2 In the Settings window for Global, click Replace Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)> Reaction Engineering>re.m\_OH - Molar fraction - I.
- 3 Locate the x-Axis Data section. From the Parameter list, choose Expression.
- 4 In the Expression text field, type compl.crank angle.
- 5 Locate the Coloring and Style section. From the Width list, choose 2.
- 6 Locate the Legends section. From the Legends list, choose Manual.

7 In the table, enter the following settings:

```
Legends
OH
```

8 In the Model Builder window, right-click Global I and choose Duplicate.

#### Global 2

- I In the Model Builder window, click Global 2.
- 2 In the Settings window for Global, click Replace Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)> Reaction Engineering>re.m\_H202 - Molar fraction - I.
- **3** Locate the **Legends** section. In the table, enter the following settings:

# Legends H202

4 Right-click Global 2 and choose Duplicate.

#### Global 3

- I In the Model Builder window, click Global 3.
- 2 In the Settings window for Global, click Replace Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)> Reaction Engineering>re.m\_HO2 - Molar fraction - I.
- **3** Locate the **Legends** section. In the table, enter the following settings:

# Legends H02

4 Right-click Global 3 and choose Duplicate.

#### Global 4

- I In the Model Builder window, click Global 4.
- 2 In the Settings window for Global, click Replace Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)> Reaction Engineering>re.m\_CH20 - Molar fraction - I.
- **3** Locate the **Legends** section. In the table, enter the following settings:

# Legends CH20

4 In the Mole Fraction toolbar, click Plot.

The following steps reproduce Figure 7. First change the temperature and the initial CH2O concentration, then resolve.

#### **GLOBAL DEFINITIONS**

#### Parameters 1

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, locate the Parameters section.
- **3** In the table, enter the following settings:

Name	Expression	Value	Description
T_init	469[K]	469 K	Initial temperature at BDC
x_CH20	0	0	Initial CH2O mole fraction

#### STUDY I

In the **Home** toolbar, click **Compute**.

#### RESULTS

Mole Fraction

- I In the Model Builder window, under Results click Mole Fraction.
- 2 In the Mole Fraction toolbar, click Plot.

To reproduce Figure 3, create a parametric sweep over the initial temperature parameter.

### STUDY I

Parametric Sweep

- I In the Study toolbar, click Parametric Sweep.
- 2 In the Settings window for Parametric Sweep, locate the Study Settings section.
- 3 Click + Add.
- **4** In the table, enter the following settings:

Parameter name	Parameter value list	Parameter unit
T_init (Initial temperature at BDC)	400 450 500 600 800	K

5 In the Model Builder window, click Study 1.

- 6 In the Settings window for Study, locate the Study Settings section.
- 7 Clear the Generate default plots check box.
- 8 In the Study toolbar, click **Compute**.

#### RESULTS

## ID Plot Group 3

- I In the Model Builder window, under Results click ID Plot Group 3.
- 2 In the Settings window for ID Plot Group, locate the Data section.
- 3 From the Dataset list, choose Study I/Parametric Solutions I (sol2).
- 4 In the ID Plot Group 3 toolbar, click Plot.
- 5 Locate the Axis section. Select the Manual axis limits check box.
- 6 In the x minimum text field, type 0.015.
- 7 In the x maximum text field, type 0.025.
- **8** In the **y minimum** text field, type 0.
- 9 In the y maximum text field, type 1.2e7.

#### Global I

- I In the Model Builder window, click Global I.
- 2 In the Settings window for Global, locate the Coloring and Style section.
- **3** From the **Width** list, choose **2**.
- 4 Locate the Legends section. From the Legends list, choose Manual.
- **5** In the table, enter the following settings:

Legends	
T_init=400	K
T_init=450	K
T_init=500	K
T_init=600	K
T_init=800	K
T_init=500 T_init=600	K K

6 In the ID Plot Group 3 toolbar, click Plot.

#### **GLOBAL DEFINITIONS**

#### Parameters 1

To reproduce Figure 4, sweep instead over the initial pressure parameter. Set the initial temperature to 500 K first.

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, locate the Parameters section.
- **3** In the table, enter the following settings:

Name	Expression	Value	Description
T_init	500[K]	500 K	Initial temperature at BDC

#### STUDY I

## Parametric Sweep

- I In the Model Builder window, under Study I click Parametric Sweep.
- 2 In the Settings window for Parametric Sweep, locate the Study Settings section.
- **3** In the table, enter the following settings:

Parameter name	Parameter value list	Parameter unit
p_init (Initial pressure at BDC)	{1 1.5 2 3}*1e5	Pa

4 In the Home toolbar, click **Compute**.

## RESULTS

ID Plot Group 3

- I In the Settings window for ID Plot Group, locate the Axis section.
- 2 In the y maximum text field, type 2.5e7.

#### Global I

- I In the Model Builder window, click Global I.
- 2 In the Settings window for Global, locate the Legends section.
- **3** In the table, enter the following settings:

Legends
p_init=1E5 Pa
p_init=1.5E5 Pa

Legends	
p_init=2E5	Ра
p_init=3E5	Pa

4 In the ID Plot Group 3 toolbar, click Plot.

#### GLOBAL DEFINITIONS

### Parameters 1

To reproduce Figure 5, sweep instead over the initial CH2O mole fraction. Set the initial temperature to 400 K first.

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, locate the Parameters section.
- **3** In the table, enter the following settings:

Name	Expression	Value	Description
T_init	400[K]	400 K	Initial temperature at BDC

#### STUDYI

### Parametric Sweep

- I In the Model Builder window, under Study I click Parametric Sweep.
- 2 In the Settings window for Parametric Sweep, locate the Study Settings section.
- **3** In the table, enter the following settings:

Parameter name	Parameter value list	Parameter unit
x_CH2O (Initial CH2O mole fraction)	0 0.001 0.01 0.05	

4 In the Home toolbar, click **Compute**.

#### RESULTS

## Reactor Pressure

- I In the Settings window for ID Plot Group, type Reactor Pressure in the Label text field.
- 2 Locate the Axis section. In the y maximum text field, type 1.8e7.

#### Global I

I In the Model Builder window, click Global I.

- 2 In the Settings window for Global, locate the Legends section.
- **3** In the table, enter the following settings:

Legends
x_CH20=0
x_CH20=0.001
x_CH20=0.01
x_CH20=0.05

4 In the Reactor Pressure toolbar, click Plot.