

# Elastoplastic Analysis of Holed Plate

In this example you analyze a perforated plate loaded into the plastic regime. In addition to the original problem, which you can find in section 7.10 of The Finite Element Method by O.C. Zienkiewicz (Ref. 1), you can also study the unloading of the plate.

The model also shows how to apply an external hardening function based on an interpolated stress-strain curve.

## Model Definition

Figure 1 shows the plate's geometry. Due to the double symmetry of the geometry you only need to analyze a quarter of the plate.

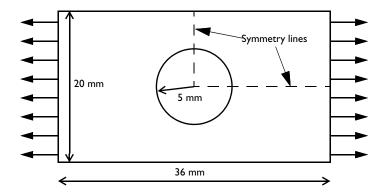


Figure 1: The plate geometry.

Because the plate is thin and the loads are in plane, you can assume a plane stress condition.

#### MATERIAL

- Elastic properties: E = 70000 MPa and v = 0.2.
- Plastic properties: Yield stress 243 MPa and a linear isotropic hardening with tangent modulus 2171 MPa.

## CONSTRAINTS AND LOADS

 Symmetry plane constraints are applied on the leftmost vertical boundary and the lower horizontal boundary.

• The right vertical edge is subjected to a stress, which increases from zero to a maximum value of 133.65 MPa and then is released again. The peak value is selected so that the mean stress over the section through the hole is 10% above the yield stress  $(=1.1\cdot243\cdot(20-10)/20).$ 

## Results and Discussion

Figure 2 shows the development of the plastic region. The parameter values are 0.55, 0.65, 0.75, 0.85, 0.95, and 1.05. These values are proportional to the load with a parameter value 1.0, which corresponds to the yield limit of the average stress over the cross section through the hole. For a material without strain hardening, the structure would thus have collapsed before reaching the final load level. Because an elastoplastic solution is load-path dependent, it is important not to use too large steps in the load parameter when you anticipate a plastic flow. Usually you can take one large step up to the elastic limit, as this example shows. Moreover, reversed plastic flow can occur during the unloading. This is why this study uses small parameter steps at the end of the parameter range.

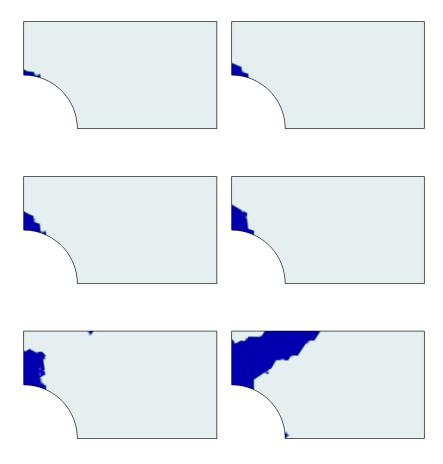


Figure 2: Development of plastic region (red) for parameter values 0.55, 0.65, 0.75, 0.85, 0.95 and 1.05.

# Modeling with COMSOL Multiphysics

In this example there are two studies where the only difference is how the hardening data of the plasticity model is entered. In the first study, you give the data in the most natural way, since a linear hardening can be entered directly using the tangent modulus.

In the second study, it is shown how to proceed when you have a tabulated data from a general tensile test. Note that in metal plasticity, the hardening function  $\sigma_h$  to be entered is the stress added to the initial yield stress  $\sigma_{ys0}$  as function of the equivalent plastic strain  $\epsilon_{pe}.$  Thus, the function must always pass the point (0,0). If your tabulated data contains total stress versus total strain, the hardening function must thus be written as

$$\sigma_{\rm h}(\varepsilon_{\rm pe}) = \sigma_{\rm tab}(\varepsilon_{\rm pe} + \sigma_{\rm e}/E) - \sigma_{\rm vs0}$$

where,  $\sigma_e$  is the equivalent (von Mises) stress, E is the Young's modulus, and  $\sigma_{tab}$  is an interpolation function of your tabulated data. Figure 4 shows the linear elastic and plastic regions.

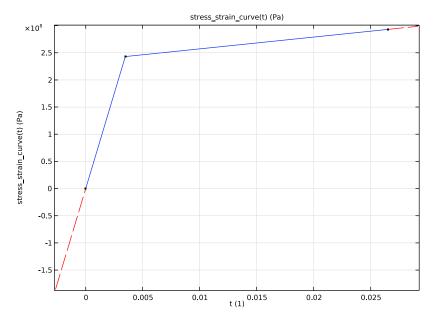


Figure 3: The interpolated stress-strain curve shows both the elastic and hardening regions.

The results show in Figure 4 and Figure 5 are in good agreement. In Study 1, isotropic hardening is generated with an isotropic tangent modulus  $E_{\mathrm{Tiso}}$  = 2.171 GPa, and in Study 2 it is generated with interpolated hardening function data, which mimics the isotropic tangent modulus from Study 1.

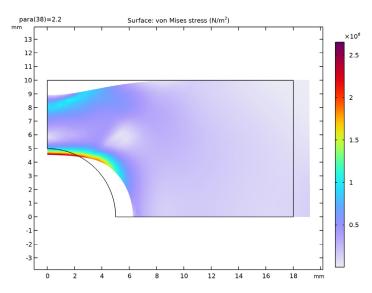


Figure 4: Deformation and von Mises stress for parameter value 2.2. The hardening was implemented with isotropic tangent modulus  $E_{\rm Tiso}=2.171$  GPa.

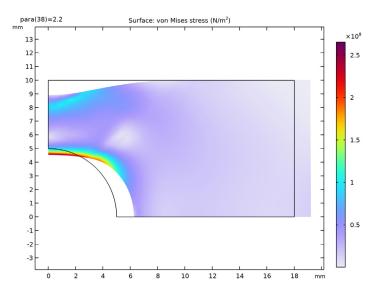


Figure 5: Deformation and von Mises stress for parameter value 2.2. The hardening was implemented with the interpolated hardening function.

## Reference

1. O.C. Zienkiewicz and R.L. Taylor, The Finite Element Method, 4th ed., McGraw Hill, 1991.

Application Library path: Nonlinear Structural Materials Module/ Plasticity/elastoplastic plate

## Modeling Instructions

From the File menu, choose New.

#### NEW

In the New window, click Model Wizard.

## MODEL WIZARD

- I In the Model Wizard window, click **2** 2D.
- 2 In the Select Physics tree, select Structural Mechanics>Solid Mechanics (solid).
- 3 Click Add.
- 4 Click 🔵 Study.
- 5 In the Select Study tree, select General Studies>Stationary.
- 6 Click M Done.

## **GEOMETRY I**

Begin by changing the length unit to millimeters.

- I In the Model Builder window, under Component I (compl) click Geometry I.
- 2 In the Settings window for Geometry, locate the Units section.
- 3 From the Length unit list, choose mm.

Rectangle I (rI)

- I In the Geometry toolbar, click Rectangle.
- 2 In the Settings window for Rectangle, locate the Size and Shape section.
- **3** In the **Width** text field, type 18.
- 4 In the Height text field, type 10.

5 Click | Build Selected.

Circle I (c1)

- I In the **Geometry** toolbar, click Circle.
- 2 In the Settings window for Circle, locate the Size and Shape section.
- 3 In the Radius text field, type 5.
- 4 Click Pauld Selected.

Difference I (dif1)

- I In the Geometry toolbar, click Booleans and Partitions and choose Difference.
- 2 Select the object rI only.
- 3 In the Settings window for Difference, locate the Difference section.
- **4** Click to select the **Activate Selection** toggle button for **Objects to subtract**.
- **5** Select the object **c1** only.
- 6 Click **Pauld Selected**.

Add a parameter for controlling the applied load.

## **GLOBAL DEFINITIONS**

Parameters 1

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, locate the Parameters section.
- **3** In the table, enter the following settings:

Name	Expression	Value	Description
para	0	0	Horizontal load parameter

#### DEFINITIONS

Interpolation I (int I)

- I In the Home toolbar, click f(x) Functions and choose Local>Interpolation.
- 2 In the Settings window for Interpolation, locate the Definition section.
- 3 In the Function name text field, type loadfunc.

**4** In the table, enter the following settings:

t	f(t)
0	0
1.1	133.65
2.2	0

**5** Locate the **Units** section. In the **Argument** table, enter the following settings:

Argument	Unit
t	1

**6** In the **Function** table, enter the following settings:

Function	Unit
loadfunc	MPa

7 Click Plot.

An interpolation function is used to define the applied load.

## SOLID MECHANICS (SOLID)

- I In the Model Builder window, under Component I (compl) click Solid Mechanics (solid).
- 2 In the Settings window for Solid Mechanics, locate the 2D Approximation section.
- 3 From the list, choose Plane stress.
- **4** Locate the **Thickness** section. In the d text field, type 10[mm].

Linear Elastic Material I

In the Model Builder window, under Component I (compl)>Solid Mechanics (solid) click Linear Elastic Material I.

Linear Hardening

- I In the Physics toolbar, click Attributes and choose Plasticity.
- 2 In the Settings window for Plasticity, type Linear Hardening in the Label text field.

## MATERIALS

Material I (mat I)

- I In the Model Builder window, under Component I (compl) right-click Materials and choose Blank Material.
- 2 In the Settings window for Material, locate the Material Contents section.

## **3** In the table, enter the following settings:

Property	Variable	Value	Unit	Property group
Young's modulus	E	70e9	Pa	Young's modulus and Poisson's ratio
Poisson's ratio	nu	0.2	I	Young's modulus and Poisson's ratio
Density	rho	7850	kg/m³	Basic
Initial yield stress	sigmags	243e6	Pa	Elastoplastic material model
lsotropic tangent modulus	Et	2.171e9	Pa	Elastoplastic material model

## SOLID MECHANICS (SOLID)

Symmetry I

- I In the Physics toolbar, click Boundaries and choose Symmetry.
- 2 Select Boundaries 1 and 3 only.

Boundary Load 1

- I In the Physics toolbar, click Boundaries and choose Boundary Load.
- 2 Select Boundary 4 only.
- 3 In the Settings window for Boundary Load, locate the Force section.
- **4** Specify the  $\mathbf{F}_A$  vector as

loadfunc(para)	x
0	у

## MESH I

Free Triangular I

I In the Mesh toolbar, click Free Triangular.

The mesh should be refined in areas where large stress and strain gradients are anticipated.

Refine I

- I In the Mesh toolbar, click Modify and choose Refine.
- 2 In the Settings window for Refine, click to expand the Refine Elements in Box section.

- 3 Select the Specify bounding box check box.
- 4 In row x, set Upper bound to 8.
- 5 In row y, set Upper bound to 10.
- 6 In the Model Builder window, right-click Mesh I and choose Build All.

The mesh should consist of around 700 elements.

## STUDY I

## Step 1: Stationary

Set up an auxiliary continuation sweep for the para parameter.

- I In the Model Builder window, under Study I click Step 1: Stationary.
- 2 In the Settings window for Stationary, click to expand the Study Extensions section.
- **3** Select the **Auxiliary sweep** check box.
- 4 Click + Add.
- **5** In the table, enter the following settings:

Parameter name	Parameter value list
para (Horizontal load parameter)	0 range(0.40,0.05,2.2)

With these settings, the boundary load you defined earlier increases from zero to a maximum value of 133.65 MPa and is then released.

- 6 In the Model Builder window, click Study 1.
- 7 In the Settings window for Study, type Linear Hardening in the Label text field.
- **8** Locate the **Study Settings** section. Clear the **Generate default plots** check box.
- 9 In the Home toolbar, click **Compute**.

Create a predefined plot of the von Mises stress in the plate at the final load increment.

## ADD PREDEFINED PLOT

- I In the Home toolbar, click Add Predefined Plot to open the Add Predefined Plot window.
- 2 Go to the Add Predefined Plot window.
- 3 In the tree, select Linear Hardening/Solution I (soll)>Solid Mechanics>Stress (solid).
- 4 Click Add Plot in the window toolbar.
- 5 In the Home toolbar, click Add Predefined Plot to close the Add Predefined Plot window.

#### RESULTS

Stress, Linear Hardening

- I In the Settings window for 2D Plot Group, type Stress, Linear Hardening in the Label text field.
- 2 Click the Zoom Extents button in the Graphics toolbar.

Visualize the plastic zone using a Boolean expression solid.epeGp>0 which is 1 in the plastic region and 0 elsewhere.

## ADD PREDEFINED PLOT

- I In the Home toolbar, click Add Predefined Plot to open the Add Predefined Plot window.
- 2 Go to the Add Predefined Plot window.
- 3 In the tree, select Linear Hardening/Solution I (soll)>Solid Mechanics> Equivalent Plastic Strain (solid).
- 4 Click **Add Plot** in the window toolbar.
- 5 In the Home toolbar, click Add Predefined Plot to close the Add Predefined Plot window.

## RESULTS

Plastic Region, Linear Hardening

In the Settings window for 2D Plot Group, type Plastic Region, Linear Hardening in the Label text field.

#### Surface 1

- I In the Model Builder window, expand the Plastic Region, Linear Hardening node, then click Surface 1.
- 2 In the Settings window for Surface, locate the Expression section.
- 3 In the Expression text field, type solid.epeGp>0.
- 4 In the Plastic Region, Linear Hardening toolbar, click Plot.

Plastic Region, Linear Hardening

- I Click the Zoom Extents button in the Graphics toolbar.
- 2 In the Model Builder window, click Plastic Region, Linear Hardening.
- 3 In the Settings window for 2D Plot Group, locate the Data section.
- 4 From the Parameter value (para) list, choose 0.55.

- 5 In the Plastic Region, Linear Hardening toolbar, click Plot.

  The plot in the Graphics window should now look like that in the upper-left panel of Figure 2.
- **6** Repeat steps 3, 4 and 5 for **Parameter value (para)** 0.65, 0.75, 0.85, 0.95, and 1.05 to reproduce the remaining subplots in Figure 2.

Hardening with Experimental Stress-Strain Data and User-Defined Yield Function.

To fit the first study case, the stress–strain curve will be very simple, an elastic slope of 70 GPa and then a plastic slope of 2.171 GPa. Only three points are needed to define the stress–strain curve in this simple case.

#### DEFINITIONS

Interpolation 2 (int2)

- I In the Home toolbar, click f(X) Functions and choose Local>Interpolation.
- 2 In the Settings window for Interpolation, locate the Definition section.
- **3** In the **Function name** text field, type stress\_strain\_curve.
- **4** In the table, enter the following settings:

t	f(t)
0	0
243e6/70e9	243e6
243e6/70e9+50e6/2.171e9	243e6+50e6

**5** Locate the **Units** section. In the **Argument** table, enter the following settings:

Argument	Unit
t	1

**6** In the **Function** table, enter the following settings:

Function	Unit
stress_strain_curve	Ра

- 7 Locate the Interpolation and Extrapolation section. From the Extrapolation list, choose Linear.
- 8 Click Plot.

Add a variable for controlling the hardening.

Variables 1

- I In the Home toolbar, click a= Variables and choose Local Variables.
- 2 In the Settings window for Variables, locate the Variables section.
- **3** In the table, enter the following settings:

Name	Expression	Unit	Description
hardening	<pre>max(0,stress_strain_curve(solid.epe+ solid.mises/solid.E)-solid.sigmags)</pre>	Pa	Hardening function

## SOLID MECHANICS (SOLID)

Linear Flastic Material L

In the Model Builder window, under Component I (compl)>Solid Mechanics (solid) click Linear Elastic Material I.

Interpolated Hardening and User Defined Plastic Flow

- I In the Physics toolbar, click Attributes and choose Plasticity.
- 2 In the Settings window for Plasticity, type Interpolated Hardening and User Defined Plastic Flow in the Label text field.

Define the von Mises stress in terms of the second invariant of the stress tensor.

- 3 Locate the Plasticity Model section. From the  $\sigma_e$  list, choose User defined.
- 4 In the text field, type sqrt(3\*solid.II2sEff).

Add a small value to the potential to avoid possible division by zero when evaluating its derivative at zero stress.

- **5** From the  $Q_{\rm p}$  list, choose **User defined**.
- 6 In the text field, type sqrt(3\*solid.II2sEff+eps). Use hardening function data and add the hardening function to the material properties.
- 7 Find the **Isotropic hardening model** subsection. From the list, choose **Hardening function**.

#### MATERIALS

Material I (mat I)

- I In the Model Builder window, expand the Interpolated Hardening and User Defined Plastic Flow node, then click Component I (compl)>Materials>Material I (matl).
- 2 In the Settings window for Material, locate the Material Contents section.

**3** In the table, enter the following settings:

Property	Variable	Value	Unit	Property group
Hardening function	sigmagh	hardening	Pa	Elastoplastic material model

## ADD STUDY

- I In the Home toolbar, click Add Study to open the Add Study window.
- 2 Go to the Add Study window.
- 3 Find the Studies subsection. In the Select Study tree, select General Studies>Stationary.
- 4 Click Add Study in the window toolbar.
- 5 In the Home toolbar, click Add Study to close the Add Study window.

## STUDY 2

Step 1: Stationary

- I In the Settings window for Stationary, locate the Study Extensions section.
- 2 Select the Auxiliary sweep check box.
- 3 Click + Add.
- 4 In the table, enter the following settings:

Parameter name	Parameter value list
para (Horizontal load parameter)	0 range(0.40,0.05,2.2)

The solver settings are the same as in the previous study.

- 5 In the Model Builder window, click Study 2.
- 6 In the Settings window for Study, type Interpolated Hardening and User Defined Plastic Flow in the Label text field.
- 7 Locate the Study Settings section. Clear the Generate default plots check box.
- 8 In the Home toolbar, click **Compute**.

Create a plot of the von Mises stress in the plate at the final load increment for the Interpolated Hardening study.

#### RESULTS

Stress, Linear Hardening

In the Model Builder window, under Results right-click Stress, Linear Hardening and choose Duplicate.

Stress, Interpolated Hardening and User Defined Plastic Flow

- I In the Model Builder window, under Results click Stress, Linear Hardening I.
- 2 In the Settings window for 2D Plot Group, type Stress, Interpolated Hardening and User Defined Plastic Flow in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Interpolated Hardening and User Defined Plastic Flow/Solution 2 (sol2).
- 4 In the Stress, Interpolated Hardening and User Defined Plastic Flow toolbar, click Plot.
- 5 Click the **Zoom Extents** button in the **Graphics** toolbar.

Plastic Region, Linear Hardening

In the Model Builder window, right-click Plastic Region, Linear Hardening and choose Duplicate.

Plastic Region, Interpolated Hardening and User Defined Plastic Flow

- I In the Model Builder window, under Results click Plastic Region, Linear Hardening I.
- 2 In the Settings window for 2D Plot Group, type Plastic Region, Interpolated Hardening and User Defined Plastic Flow in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Interpolated Hardening and User Defined Plastic Flow/Solution 2 (sol2).
- 4 In the Plastic Region, Interpolated Hardening and User Defined Plastic Flow toolbar, click Plot.

Surface I

- I In the Model Builder window, expand the Plastic Region, Interpolated Hardening and User Defined Plastic Flow node, then click Surface 1.
- 2 In the Settings window for Surface, locate the Expression section.
- 3 In the Expression text field, type solid.epeGp>0.
- 4 In the Plastic Region, Interpolated Hardening and User Defined Plastic Flow toolbar, click Plot.

Plastic Region, Interpolated Hardening and User Defined Plastic Flow Click the **Zoom Extents** button in the **Graphics** toolbar.

The analysis is now finished. If you want to store this model and reuse it later, you will need to disable the second plasticity feature for the first study.

## LINEAR HARDENING

Step 1: Stationary

- I In the Model Builder window, under Linear Hardening click Step 1: Stationary.
- 2 In the Settings window for Stationary, locate the Physics and Variables Selection section.
- 3 Select the Modify model configuration for study step check box.
- 4 In the tree, select Component I (compl)>Solid Mechanics (solid)> Linear Elastic Material I>Interpolated Hardening and User Defined Plastic Flow.
- **5** Right-click and choose **Disable**.