

Andrews
Jennifer Burt
John Carr
Joseph Ferrugio
Matthew Miller

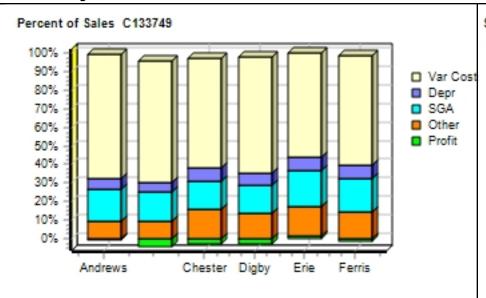
Baldwin Conrad Niedzielski Thomas Ramos Anna Rydelek Garrett Silva Chester
Tala Haddad
Samuel Mattice
Chase McKelvie
Yuchen Wang

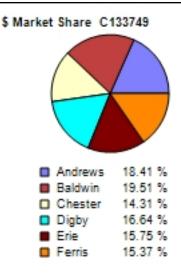
Digby VICKY CHANTHAVISINH Maryn Gochuico Silka Houghton

Erie Amanda Olesky Joshua Olosky Jessika Quijada Ferris
Tanner Howell
Madison Itagaki
Amanda Sengdara
Jake Shula

Selected Financial Statistics

	Andrews	Baldwin	Chester	Digby	Erie	Ferris
ROS	-0.8%	-5.1%	-3.1%	-2.9%	1.5%	-1.6%
Asset Turnover	1.23	1.10	0.88	0.99	0.95	0.98
ROA	-1.0%	-5.6%	-2.7%	-2.9%	1.4%	-1.6%
Leverage	2.3	2.2	2.7	2.8	2.2	2.5
ROE	-2.3%	-12.2%	-7.4%	-7.9%	3.1%	-4.0%
Emergency Loan	\$0	\$0	\$2,332,344	\$1,055,545	\$10,485,658	\$3,669,543
Sales	\$140,978,918	\$149,337,736	\$109,590,163	\$127,410,840	\$120,560,295	\$117,692,055
EBIT	\$5,068,047	(\$3,820,885)	\$3,857,618	\$3,501,847	\$11,188,364	\$5,303,347
Profits	(\$1,182,579)	(\$7,551,899)	(\$3,406,882)	(\$3,662,918)	\$1,776,605	(\$1,901,671)
Cumulative Profit	(\$1,793,749)	(\$5,593,177)	\$2,362,243	(\$3,609,113)	\$1,949,759	(\$1,324,919)
SG&A / Sales	18.6%	18.6%	17.6%	17.8%	21.1%	20.0%
Contrib. Margin %	27.2%	22.7%	30.7%	27.8%	38.4%	33.2%





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C133749

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Stock Market Summary

Company	Close	Change	Shares	MarketCap (\$M)	Book Value Per Share	EPS	Dividend	Yield	P/E
Andrews	\$16.69	(\$6.16)	2,259,826	\$38	\$22.51	(\$0.52)	\$0.00	0.0%	-31.9
Baldwin	\$12.37	(\$15.79)	2,755,112	\$34	\$22.45	(\$2.74)	\$0.00	0.0%	-4.5
Chester	\$17.58	(\$15.75)	2,000,000	\$35	\$23.06	(\$1.70)	\$0.00	0.0%	-10.3
Digby	\$11.12	(\$12.26)	2,175,164	\$24	\$21.21	(\$1.68)	\$0.00	0.0%	-6.6
Erie	\$18.75	(\$5.91)	2,321,133	\$44	\$24.43	\$0.77	\$0.00	0.0%	24.5
Ferris	\$14.06	(\$9.61)	2,172,076	\$31	\$21.84	(\$0.88)	\$0.00	0.0%	-16.1



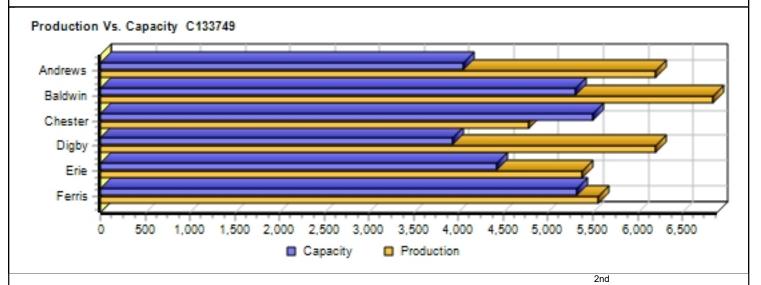
Bond Market Summary

Company	Series#	Face	Yield	Close\$	S&P	Company	Series#	Face	Yield	Close\$	S&P
Andrews						Digby					
		\$13,900,000	12.6%	99.33				\$13,900,000	12.7%	98.34	С
		\$20,850,000	13.6%	103.28				\$20,850,000	13.8%	101.47	С
	11.3S2033	\$13,100,000	12.3%	91.76	CC		11.3S2033	\$18,000,000	12.7%	88.92	С
Baldwin							12.5S2034	\$12,000,000	13.2%	94.68	С
	12.5S2026	\$13,900,000	12.5%	99.67		Erie					
	14.0S2028	\$20,850,000	13.5%	103.89	CCC		12.5S2026	\$13,900,000	12.6%	99.50	CCC
	11.3S2033	\$18,994,000	12.2%	92.73	CCC		14.0S2028	\$20,850,000	13.5%	103.58	CCC
	12.2S2034	\$2,000,000	12.5%	97.25	CCC		11.3S2033	\$11,000,000	12.2%	92.25	CCC
Chester						Ferris					
	12.5S2026	\$13,900,000	12.7%	98.34	С		12.5S2026	\$13,900,000	12.7%	98.67	CC
	14.0S2028	\$20,850,000	13.8%	101.47	С		14.0S2028	\$20,850,000	13.7%	102.07	CC
	11.3S2033	\$18,000,000	12.7%	88.92	С		11.3S2033	\$14,000,000	12.6%	89.85	CC
	12.5S2034	\$10,000,000	13.2%	94.68	С		12.4S2034	\$5,000,000	13.0%	95.17	CC

Next Year's Prime Rate8.00%

Financial Summary	ල _් රී්	RIER		C133749		ound: 2 81, 202
Cash Flow Statement Survey	Andrews	Baldwin	Chester	Digby	Erie	Ferri
CashFlows from operating activities						
Net Income(Loss)	(\$1,183)	(\$7,552)	(\$3,407)	(\$3,663)	\$1,777	(\$1,902
Adjustment for non-cash items:						
Depreciation	\$8,150	\$9,293	\$9,933	\$8,832	\$9,797	\$9,91
Extraordinary gains/losses/writeoffs	(\$1,161)	\$0	\$0	(\$272)	(\$111)	\$
Changes in current assets and liablilities						
Accounts payable	\$2,582	\$3,630	\$158	\$3,538	\$2,014	\$2,36
Inventory	(\$10,283)	(\$20,416)	(\$10,213)	(\$22,527)	(\$18,611)	(\$18,46
Accounts Receivable	(\$4,236)	(\$1,400)	(\$742)	(\$2,083)	(\$948)	(\$1,51
Net cash from operations	(\$6,130)	(\$16,444)	(\$4,270)	(\$16,174)	(\$6,082)	(\$9,60
Cash flows from investing activities						
Plant improvements(net)	\$227	(\$22,240)	(\$23,200)	(\$14,664)	(\$12,293)	(\$7,52
Cash flows from financing activities						
Dividends paid	\$0	\$0	\$0	\$0	\$0	;
Sales of common stock	\$0	\$10,000	\$0	\$0	\$0	\$2,00
Purchase of common stock	\$0	\$0	\$0	\$0	\$0	
Cash from long term debt issued	\$0	\$2,000	\$10,000	\$12,000	\$0	\$5,00
Early retirement of long term debt	\$0	\$0	\$0	\$0	\$0	,,,,,
Retirement of current debt	\$0	(\$1,000)	\$0	\$0	(\$11,000)	,
Cash from current debt borrowing	\$0	\$0	\$0	\$0	\$0	
Cash from emergency loan	\$0	\$0	\$2,332	\$1,056	\$10,486	\$3,67
Net cash from financing activities	\$0	\$11,000	\$12,332	\$13,056	(\$514)	\$10,67
Net change in cash position	(\$5,904)	(\$27,684)	(\$15,138)	(\$17,783)	(\$18,889)	(\$6,45
Balance Sheet Survey	Andrews	Baldwin	Chester	Digby	Erie	Ferr
Cash	\$9,902	\$17,071	\$0	\$0	\$0	;
Accounts Receivable	\$14,677	\$12,274	\$12,010	\$10,472	\$9,909	\$9,67
Inventory	\$13,487	\$21,803	\$20,275	\$30,029	\$21,181	\$18,46
Total Current Assets	\$38,066	\$51,148	\$32,285	\$40,501	\$31,090	\$28,13
Plant and equipment	\$122,250	\$139.400	\$149,000	\$132,480	\$146,950	\$148,72
Accumulated Depreciation	(\$45,506)	(\$55,037)	(\$56,253)	(\$44,963)	(\$50,730)	(\$57,26
Total Fixed Assets	\$76,744	\$84,363	\$92,747	\$87,517	\$96,220	\$91,4
Total Assets	\$114,810	\$135,510	\$125,031	\$128,019	\$127,310	\$119,59
Accounts Payable	\$9,151	\$10,956	\$6,883	\$9,119	\$7,422	\$7,79
Current Debt	\$6,950	\$6,950	\$9,282	\$8,006	\$17,436	\$10,6
Total Current Liabilities	\$16,101	\$17,906	\$16,165	\$17,125	\$24,858	\$18,4
Long Term Debt	\$47,850	\$55,744	\$62,750	\$64,750	\$45,750	\$53,7
Total Liabilities	\$63,951	\$73,650	\$78,916	\$81,875	\$70,607	\$72,1
Common Stock	\$27,260	\$42,060	\$18,360	\$24,360	\$29,360	\$23,3
Retained Earnings	\$23,600	\$19,800	\$27,756	\$21,784	\$27,343	\$24,0
Total Equity	\$50,860	\$61,860	\$46,116	\$46,144	\$56,703	\$47,4
Total Liabilities & Owners Equity	\$114,810	\$135,510	\$125,031	\$128,019	\$127,310	\$119,59
Income Statement Survey	Andrews	Baldwin	Chester	Digby	Erie	Ferr
Sales	\$140,979	\$149,338	\$109,590	\$127,411	\$120,560	\$117,69
Variable Costs(Labor,Material,Carry)	\$102,667	\$115,499	\$75,968	\$92,025	\$74,228	\$78,6
Contribution Margin	\$38,312	\$33,839	\$33,622	\$35,386	\$46,332	\$39,0
Depreciation	\$8,150	\$9,293	\$9,933	\$8,832	\$9,797	\$9,9
SGA(R&D,Promo,Sales,Admin)	\$26,254	\$27,766	\$19,331	\$22,724	\$25,458	\$23,4
Other(Fees, Writeoffs, TQM, Bonuses)	(\$1,161)	\$600	\$500	\$328	(\$111)	\$3
EBIT	\$5,068	(\$3,821)	\$3,858	\$3,502	\$11,188	\$5,3
Interest(Short term,Long term)	\$6,887	\$7,797	\$9,099	\$9,137	\$8,399	\$8,2
Taxes					\$0,399 \$976	
	(\$637) \$0	(\$4,066)	(\$1,834) \$0	(\$1,972) \$0		(\$1,02
Profit Sharing	\$0 (\$1,183)	\$0 (\$7,552)	\$0 (\$3,407)	\$0 (\$3,663)	\$36 \$1,777	(\$1,90
Net Profit						

Round: 2 Dec. 31, 2024



													Shift	Auto		
			Unit										&	mation	Capacity	
	Primary	Units	Inven	Revision	Age		Pfmn	Size		Material	Labor	Contr.	Over-	Next	Next	Plant
Name	Segment	Sold	tory	Date	Dec.31	MTBF	Coord	Coord	Price	Cost	Cost	Marg.	time	Round	Round	Utiliz.
Able	Trad	1,669	509	7/20/2024	1.9	19000	6.4	13.6	\$26.00	\$11.11	\$9.30	19%	38%	5.0	1,600	136%
Acre	Low	2,475	0	5/25/2018	6.6	14000	3.0	17.0	\$17.50	\$6.38	\$4.26	38%	79%	8.5	1,400	177%
Adam	High	556	0	7/17/2024	2.1	25000	9.8	10.2	\$37.50	\$16.14	\$11.09	30%	61%	3.5	350	159%
Aft	Pfmn	466	118	8/28/2024	1.6	27000	11.4	14.6	\$33.50	\$15.94	\$10.72	19%	42%	5.0	365	140%
Agape	Size	539	0	8/28/2024	1.6	21000	5.4	8.8	\$33.00	\$14.02	\$10.71	27%	41%	4.5	340	140%
Baker	Trad	1,738	104	6/15/2024	1.9	19000	6.7	13.3	\$27.00	\$11.39	\$8.37	27%	3%	6.0	1,800	102%
Bead	Low	2,663	110	2/13/2024	6.6	17000	3.0	17.0	\$18.50	\$7.28	\$7.86	17%	100%	7.0	1,400	198%
Bid	High	665	127	8/20/2025	2.5	24000	8.9	11.3	\$37.75	\$14.89	\$9.42	33%	0%	3.0	900	88%
Bold	Pfmn	495		10/16/2024	1.6	27000	11.4	14.6	\$32.00	\$15.94	\$10.05	15%	17%	3.0	600	116%
Buddy	Size	379	363	3/13/2025	3.1	20000	4.5	10.3	\$32.25	\$12.56	\$10.31	20%	25%	3.0	600	124%
Cake	Trad	1,379	255	5/24/2024	2.0	14000	6.0	13.9	\$26.50	\$9.28	\$7.65	34%	0%	5.5	1,800	91%
Cedar	Low	1,998	0	1/29/2023	6.6	12000	3.0	17.0	\$18.50	\$5.78	\$6.65	30%	6%	8.0	1,600	105%
Cid	High	329	107	3/24/2024	1.7	20000	8.9	11.6	\$39.00	\$13.55	\$9.41	38%	0%	3.0	900	48%
Coat	Pfmn	474	286	5/8/2024	1.8	27000	11.0	15.2		\$15.54	\$9.41	21%	0%	3.0	600	99%
Cure	Size	210	297	6/22/2024	1.8	16000	4.7	10.0	\$34.00	\$11.59	\$9.41	27%	0%	3.0	600	74%
Daze	Trad	1,454	229	8/26/2024	1.8	19000	6.9	13.1	\$28.25	\$11.58	\$8.84	28%	49%	6.5	1,140	148%
Dell	Low	1,094	1,699	1/29/2024	4.0	17000	3.5	16.5	\$20.75	\$7.76	\$4.36	29%	100%	10.0	1,400	198%
Duck	High	594	0	2/6/2024	2.3	23000	9.3	10.7	\$37.75	\$15.06	\$9.52	34%	20%	4.0	500	119%
Dot	Pfmn	586	0	9/11/2024	1.5	27000	11.5	13.8	\$32.75	\$16.23	\$9.91	21%	35%	4.5	400	134%
Dune	Size	693	191	2/13/2024	2.7	20000	5.0	9.5	\$31.75	\$13.18	\$9.63	26%	24%	4.0	500	123%
Eat	Trad	1,258	643	9/20/2024	1.9	17500	6.4	13.6	\$29.00	\$10.66	\$6.49	38%	28%	7.0	1,500	127%
Ebb	Low	1,141	641	9/20/2023	3.9	14000	2.2	17.8	\$21.00	\$5.62	\$3.89	50%	28%	10.0	1,400	126%
Echo	High	654	0	7/22/2024	2.1	24000	9.8	10.2	\$39.40	\$15.84	\$9.52	37%	20%	3.5	550	119%
Edge	Pfmn	461	163	9/11/2024	1.6	27000	11.4	14.6	\$34.50	\$15.94	\$8.89	26%	20%	4.0	525	119%
Egg	Size	535	0	9/3/2024	1.6	18000	5.4	8.6	\$34.50	\$13.24	\$8.83	37%	0%	3.5	450	95%
Fast	Trad	1,351	431	6/20/2024	2.0	19000	6.1	14.7	\$27.49	\$10.46	\$7.06	33%	0%	5.0	1,820	98%
Feat	Low	1,910	466	2/13/2023	6.6	17000	3.0	17.0	\$19.99	\$7.28	\$5.63	32%	70%	8.0	1,430	169%
Fist	High	425	53	1/3/2024	2.3	23000	9.3	11.0	\$39.49	\$14.92	\$8.24	40%	0%	4.0	910	53%
Foam	Pfmn	378	127	10/8/2024	1.6	27000	11.0	15.0	\$32.49	\$15.59	\$8.24	25%	0%	4.0	610	84%
Fume	Size	391	21	10/3/2024	1.6	21000	5.1	9.1	\$33.99	\$13.75	\$8.24	36%	0%	4.0	610	69%
Fact		0	0	8/30/2024	0.3	25000	10.3	9.9	\$39.49	\$0.00	\$0.00	0%	0%	1.0	20	0%



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Traditional Statistics

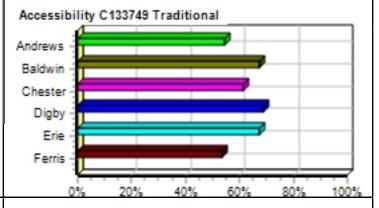
Total Industry Unit Demand 8,809
Actual Industry Unit Sales |8,809
Segment % of Total Industry |30.4%

Next Year's Segment Growth Rate

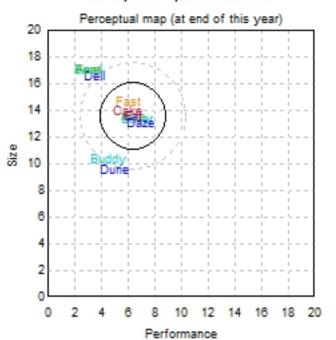
9.2%

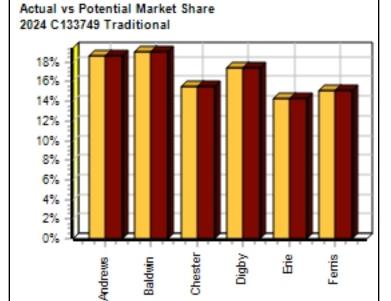
Traditional Customer Buying Criteria

	Expectations	Importance
1. Age	Ideal Age = 2.0	47%
2. Price	\$19.00 - 29.00	23%
Ideal Position	Pfmn 6.4 Size 13.6	21%
4. Reliability	MTBF 14000-19000	9%



Perceptual Map for Traditional





Actual

Potential

				Top Pro	oducts i	n Trad	itional Seg	ment					
		Units								Cust.		Cust.	Dec.
	Market	Sold to	Revision	Stock	Pfmn	Size	List	Age	Promo	Aware-	Sales	Access-	Cust
Name	Share	Seg	Date	Out	Coord	Coord	Price MTBF	Dec.31	Budget	ness	Budget	ibility	Survey
Baker	19%	1,670	6/15/2024		6.7	13.3	\$27.00 19000	1.90	\$2,000	100%	\$2,000	67%	58
Able	19%	1,644	7/20/2024		6.4	13.6	\$26.00 19000	1.93	\$2,000	94%	\$2,000	54%	57
Daze	16%	1,385	8/26/2024		6.9	13.1	\$28.25 19000	1.80	\$1,700	89%	\$1,800	69%	48
Cake	16%	1,365	5/24/2024		6.0	13.9	\$26.50 14000	1.99	\$1,400	88%	\$1,600	62%	45
Fast	15%	1,325	6/20/2024		6.1	14.7	\$27.49 19000	1.98	\$2,000	84%	\$2,000	54%	42
Eat	14%	1,254	9/20/2024		6.4	13.6	\$29.00 17500	1.85	\$2,000	100%	\$2,000	67%	50
Dell	2%	151	1/29/2024		3.5	16.5	\$20.75 17000	4.05	\$1,900	91%	\$1,900	69%	0
Buddy	0%	8	3/13/2025		4.5	10.3	\$32.25 20000	3.06	\$1,700	88%	\$1,700	67%	1
Feat	0%	2	2/13/2023		3.0	17.0	\$19.99 17000	6.60	\$2,000	80%	\$2,000	54%	0
Bead	0%	2	2/13/2024		3.0	17.0	\$18.50 17000	6.60	\$2,000	98%	\$2,000	67%	0
Dune	0%	1	2/13/2024		5.0	9.5	\$31.75 20000	2.74	\$1,900	92%	\$1,900	69%	0
Acre	0%	1	5/25/2018	YES	3.0	17.0	\$17.50 14000	6.60	\$2,000	90%	\$2,000	54%	0



Round: 2 Dec. 31, 2024

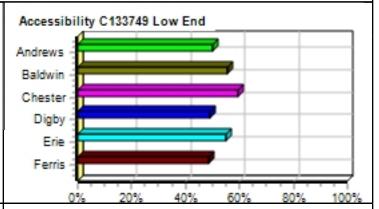
Low End Statistics

Total Industry Unit Demand 11,180
Actual Industry Unit Sales |11,180
Segment % of Total Industry |38.6%

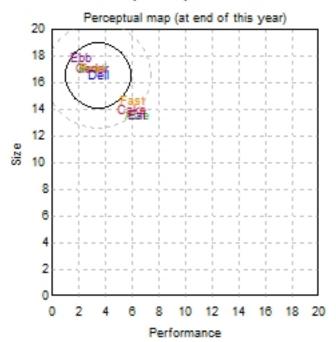
Next Year's Segment Growth Rate |11.7%

Low End Customer Buying Criteria

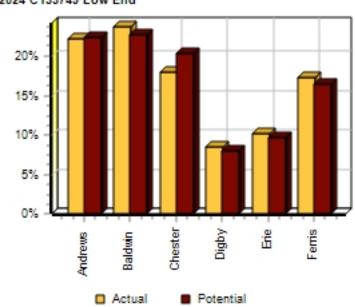
	Expectations	Importance
1. Price	\$14.00 - 24.00	53%
2. Age	Ideal Age = 7.0	24%
3. Ideal Position	Pfmn 2.7 Size 17.3	16%
4. Reliability	MTBF 12000-17000	7%



Perceptual Map for Low End



Actual vs Potential Market Share 2024 C133749 Low End



Ton	Products	in I ov	v End	Seament
IUU	FIUUUUUI		W LIIU	Jeument

		Units								Cust.		Cust.	Dec.
	Market	Sold to	Revision	Stock	Pfmn	Size	List	Age	Promo	Aware-	Sales	Access-	Cust
Name	Share	Seg	Date	Out	Coord	Coord	Price MTBF	Dec.31	Budget	ness	Budget	ibility	Survey
Bead	24%	2,661	2/13/2024		3.0	17.0	\$18.50 17000	6.60	\$2,000	98%	\$2,000	55%	47
Acre	22%	2,474	5/25/2018	YES	3.0	17.0	\$17.50 14000	6.60	\$2,000	90%	\$2,000	50%	46
Cedar	18%	1,998	1/29/2023	YES	3.0	17.0	\$18.50 12000	6.60	\$2,000	98%	\$2,000	60%	42
Feat	17%	1,909	2/13/2023		3.0	17.0	\$19.99 17000	6.60	\$2,000	80%	\$2,000	49%	34
Ebb	10%	1,141	9/20/2023		2.2	17.8	\$21.00 14000	3.94	\$2,000	98%	\$2,000	55%	18
Dell	8%	943	1/29/2024		3.5	16.5	\$20.75 17000	4.05	\$1,900	91%	\$1,900	49%	18
Fast	0%	24	6/20/2024		6.1	14.7	\$27.49 19000	1.98	\$2,000	84%	\$2,000	49%	0
Able	0%	17	7/20/2024		6.4	13.6	\$26.00 19000	1.93	\$2,000	94%	\$2,000	50%	0
Cake	0%	12	5/24/2024		6.0	13.9	\$26.50 14000	1.99	\$1,400	88%	\$1,600	60%	0



Round: 2 Dec. 31, 2024

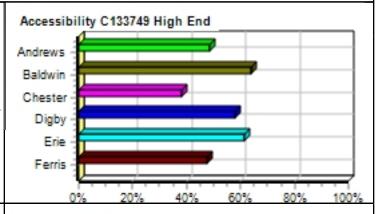
High End Statistics

Total Industry Unit Demand 3,448
Actual Industry Unit Sales |3,448
Segment % of Total Industry |11.9%

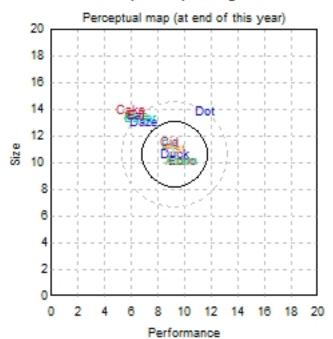
Next Year's Segment Growth Rate |16.2%

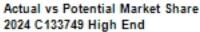
High End Customer Buying Criteria

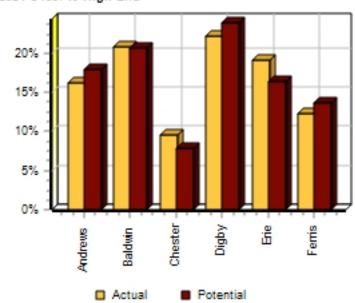
	Expectations	Importance
1. Ideal Position	Pfmn 10.7 Size 9.3	43%
2. Age	Ideal Age = 0.0	29%
3. Reliability	MTBF 20000-25000	19%
4. Price	\$29.00 - 39.00	9%



Perceptual Map for High End







Top Products in I	high End Segment
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	Units								Cust.		Cust.	Dec.
Market	Sold to	Revision	Stock	Pfmn	Size	List	Age	Promo	Aware-	Sales	Access-	Cust
Share	Seg	Date	Out	Coord	Coord	Price MTBF	Dec.31	Budget	ness	Budget	ibility	Survey
19%	665	8/20/2025		8.9	11.3	\$37.75 24000	2.52	\$2,000	97%	\$2,000	64%	13
19%	654	7/22/2024	YES	9.8	10.2	\$39.40 24000	2.07	\$2,000	97%	\$2,000	61%	27
17%	594	2/6/2024	YES	9.3	10.7	\$37.75 23000	2.30	\$1,500	82%	\$1,500	58%	16
16%	556	7/17/2024	YES	9.8	10.2	\$37.50 25000	2.07	\$2,000	85%	\$2,000	48%	31
12%	425	1/3/2024		9.3	11.0	\$39.49 23000	2.35	\$1,000	53%	\$1,000	48%	9
10%	329	3/24/2024		8.9	11.6	\$39.00 20000	1.71	\$1,000	58%	\$1,000	38%	5
3%	114	9/11/2024	YES	11.5	13.8	\$32.75 27000	1.53	\$1,600	87%	\$1,600	58%	2
2%	55	8/26/2024		6.9	13.1	\$28.25 19000	1.80	\$1,700	89%	\$1,800	58%	2
1%	50	6/15/2024		6.7	13.3	\$27.00 19000	1.90	\$2,000	100%	\$2,000	64%	1
0%	4	7/20/2024		6.4	13.6	\$26.00 19000	1.93	\$2,000	94%	\$2,000	48%	0
0%	3	9/20/2024		6.4	13.6	\$29.00 17500	1.85	\$2,000	100%	\$2,000	61%	0
	Share 19% 19% 17% 16% 12% 10% 3% 2% 1% 0%	Market Sold to Share Seg 19% 665 19% 654 17% 594 16% 556 12% 425 10% 329 3% 114 2% 55 1% 50 0% 4	Market Sold to Revision Share Seg Date 19% 665 8/20/2025 19% 654 7/22/2024 17% 594 2/6/2024 16% 556 7/17/2024 12% 425 1/3/2024 10% 329 3/24/2024 3% 114 9/11/2024 2% 55 8/26/2024 1% 50 6/15/2024 0% 4 7/20/2024	Market Sold to Revision Stock Share Seg Date Out 19% 665 8/20/2025 19% 654 7/22/2024 YES 17% 594 2/6/2024 YES 16% 556 7/17/2024 YES 12% 425 1/3/2024 10% 329 3/24/2024 3% 114 9/11/2024 YES 2% 55 8/26/2024 1% 50 6/15/2024 0% 4 7/20/2024	Market Sold to Revision Stock Pfmn Share Seg Date Out Coord 19% 665 8/20/2025 8.9 19% 654 7/22/2024 YES 9.8 17% 594 2/6/2024 YES 9.3 16% 556 7/17/2024 YES 9.8 12% 425 1/3/2024 9.3 10% 329 3/24/2024 8.9 3% 114 9/11/2024 YES 11.5 2% 55 8/26/2024 6.9 1% 50 6/15/2024 6.7 0% 4 7/20/2024 6.4	Market Sold to Revision Stock Pfmn Size Share Seg Date Out Coord Coord 19% 665 8/20/2025 8.9 11.3 19% 654 7/22/2024 YES 9.8 10.2 17% 594 2/6/2024 YES 9.3 10.7 16% 556 7/17/2024 YES 9.8 10.2 12% 425 1/3/2024 9.3 11.0 10% 329 3/24/2024 8.9 11.6 3% 114 9/11/2024 YES 11.5 13.8 2% 55 8/26/2024 6.9 13.1 1% 50 6/15/2024 6.7 13.3 0% 4 7/20/2024 6.4 13.6	Market Sold to Revision Stock Pfmn Size List Share Seg Date Out Coord Coord Price MTBF 19% 665 8/20/2025 8.9 11.3 \$37.75 24000 19% 654 7/22/2024 YES 9.8 10.2 \$39.40 24000 17% 594 2/6/2024 YES 9.3 10.7 \$37.75 23000 16% 556 7/17/2024 YES 9.8 10.2 \$37.50 25000 12% 425 1/3/2024 YES 9.8 10.2 \$37.50 25000 10% 329 3/24/2024 9.3 11.0 \$39.49 23000 3% 114 9/11/2024 YES 11.5 13.8 \$32.75 27000 2% 55 8/26/2024 6.9 13.1 \$28.25 19000 1% 50 6/15/2024 6.7 13.3 \$27.00 </td <td>Market Sold to Revision Stock Pfmn Size List Age Share Seg Date Out Coord Coord Price MTBF Dec.31 19% 665 8/20/2025 8.9 11.3 \$37.75 24000 2.52 19% 654 7/22/2024 YES 9.8 10.2 \$39.40 24000 2.07 17% 594 2/6/2024 YES 9.8 10.2 \$37.50 25000 2.30 16% 556 7/17/2024 YES 9.8 10.2 \$37.50 25000 2.07 12% 425 1/3/2024 9.3 11.0 \$39.49 23000 2.35 10% 329 3/24/2024 8.9 11.6 \$39.00 20000 1.71 3% 114 9/11/2024 YES 11.5 13.8 \$32.75 27000 1.53 2% 55 8/26/2024 6.9 13.1 \$28.25</td> <td>Market Sold to Revision Stock Pfmn Size List Age Promo Share Seg Date Out Coord Coord Price MTBF Dec.31 Budget 19% 665 8/20/2025 8.9 11.3 \$37.75 24000 2.52 \$2,000 19% 654 7/22/2024 YES 9.8 10.2 \$39.40 24000 2.07 \$2,000 17% 594 2/6/2024 YES 9.3 10.7 \$37.75 23000 2.30 \$1,500 16% 556 7/17/2024 YES 9.8 10.2 \$37.50 25000 2.07 \$2,000 12% 425 1/3/2024 YES 9.3 11.0 \$39.49 23000 2.35 \$1,000 3% 329 3/24/2024 8.9 11.6 \$39.00 20000 1.71 \$1,000 3% 114 9/11/2024 YES 11.5 13.8 \$32.75<td>Market Sold to Revision Stock Pfmn Size List Age Promo Aware-Awa</td><td>Market Sold to Revision Stock Pfmn Size List Age Promo Aware-Aware-Aware-Aware-Aware-Sales Share Seg Date Out Coord Coord Price MTBF Dec.31 Budget ness Budget 19% 665 8/20/2025 8.9 11.3 \$37.75 24000 2.52 \$2,000 97% \$2,000 19% 654 7/22/2024 YES 9.8 10.2 \$39.40 24000 2.07 \$2,000 97% \$2,000 17% 594 2/6/2024 YES 9.8 10.2 \$37.50 25000 2.07 \$2,000 97% \$2,000 16% 556 7/17/2024 YES 9.8 10.2 \$37.50 25000 2.07 \$2,000 85% \$2,000 12% 425 1/3/2024 9.3 11.0 \$39.49 23000 2.35 \$1,000 58% \$1,000 3% 11/4 9/11/2024</td><td>Market Sold to Revision Stock Pfmn Size List Age Promo Aware- Sales Access-Acce</td></td>	Market Sold to Revision Stock Pfmn Size List Age Share Seg Date Out Coord Coord Price MTBF Dec.31 19% 665 8/20/2025 8.9 11.3 \$37.75 24000 2.52 19% 654 7/22/2024 YES 9.8 10.2 \$39.40 24000 2.07 17% 594 2/6/2024 YES 9.8 10.2 \$37.50 25000 2.30 16% 556 7/17/2024 YES 9.8 10.2 \$37.50 25000 2.07 12% 425 1/3/2024 9.3 11.0 \$39.49 23000 2.35 10% 329 3/24/2024 8.9 11.6 \$39.00 20000 1.71 3% 114 9/11/2024 YES 11.5 13.8 \$32.75 27000 1.53 2% 55 8/26/2024 6.9 13.1 \$28.25	Market Sold to Revision Stock Pfmn Size List Age Promo Share Seg Date Out Coord Coord Price MTBF Dec.31 Budget 19% 665 8/20/2025 8.9 11.3 \$37.75 24000 2.52 \$2,000 19% 654 7/22/2024 YES 9.8 10.2 \$39.40 24000 2.07 \$2,000 17% 594 2/6/2024 YES 9.3 10.7 \$37.75 23000 2.30 \$1,500 16% 556 7/17/2024 YES 9.8 10.2 \$37.50 25000 2.07 \$2,000 12% 425 1/3/2024 YES 9.3 11.0 \$39.49 23000 2.35 \$1,000 3% 329 3/24/2024 8.9 11.6 \$39.00 20000 1.71 \$1,000 3% 114 9/11/2024 YES 11.5 13.8 \$32.75 <td>Market Sold to Revision Stock Pfmn Size List Age Promo Aware-Awa</td> <td>Market Sold to Revision Stock Pfmn Size List Age Promo Aware-Aware-Aware-Aware-Aware-Sales Share Seg Date Out Coord Coord Price MTBF Dec.31 Budget ness Budget 19% 665 8/20/2025 8.9 11.3 \$37.75 24000 2.52 \$2,000 97% \$2,000 19% 654 7/22/2024 YES 9.8 10.2 \$39.40 24000 2.07 \$2,000 97% \$2,000 17% 594 2/6/2024 YES 9.8 10.2 \$37.50 25000 2.07 \$2,000 97% \$2,000 16% 556 7/17/2024 YES 9.8 10.2 \$37.50 25000 2.07 \$2,000 85% \$2,000 12% 425 1/3/2024 9.3 11.0 \$39.49 23000 2.35 \$1,000 58% \$1,000 3% 11/4 9/11/2024</td> <td>Market Sold to Revision Stock Pfmn Size List Age Promo Aware- Sales Access-Acce</td>	Market Sold to Revision Stock Pfmn Size List Age Promo Aware-Awa	Market Sold to Revision Stock Pfmn Size List Age Promo Aware-Aware-Aware-Aware-Aware-Sales Share Seg Date Out Coord Coord Price MTBF Dec.31 Budget ness Budget 19% 665 8/20/2025 8.9 11.3 \$37.75 24000 2.52 \$2,000 97% \$2,000 19% 654 7/22/2024 YES 9.8 10.2 \$39.40 24000 2.07 \$2,000 97% \$2,000 17% 594 2/6/2024 YES 9.8 10.2 \$37.50 25000 2.07 \$2,000 97% \$2,000 16% 556 7/17/2024 YES 9.8 10.2 \$37.50 25000 2.07 \$2,000 85% \$2,000 12% 425 1/3/2024 9.3 11.0 \$39.49 23000 2.35 \$1,000 58% \$1,000 3% 11/4 9/11/2024	Market Sold to Revision Stock Pfmn Size List Age Promo Aware- Sales Access-Acce



Round: 2 Dec. 31, 2024

Performance Statistics

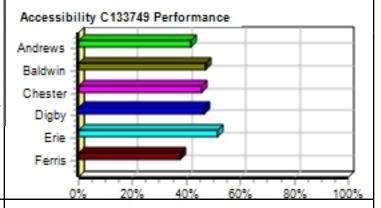
Total Industry Unit Demand 2,749
Actual Industry Unit Sales |2,749
Segment % of Total Industry |9.5%

Next Year's Segment Growth Rate

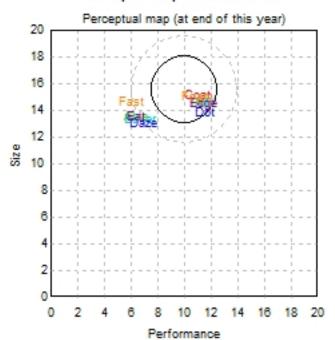
- |19.8%

Performance Customer Buying Criteria

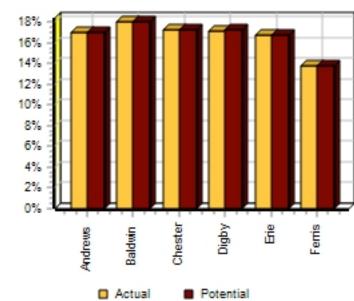
	Expectations	Importance
1. Reliability	MTBF 22000-27000	43%
2. Ideal Position	Pfmn 11.4 Size 14.6	29%
3. Price	\$24.00 - 34.00	19%
4. Age	Ideal Age = 1.0	9%



Perceptual Map for Performance



Actual vs Potential Market Share 2024 C133749 Performance



Top Products in Performance Segm	ent
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		Units								Cust.		Cust.	Dec.
	Market	Sold to	Revision	Stock	Pfmn	Size	List	Age	Promo	Aware-	Sales	Access-	Cust
Name	Share	Seg	Date	Out	Coord	Coord	Price MTBF	Dec.31	Budget	ness	Budget	ibility	Survey
Bold	18%	495	10/16/2024		11.4	14.6	\$32.00 27000	1.60	\$1,700	88%	\$1,700	47%	51
Coat	17%	474	5/8/2024		11.0	15.2	\$34.00 27000	1.79	\$2,100	81%	\$2,100	46%	44
Dot	17%	472	9/11/2024	YES	11.5	13.8	\$32.75 27000	1.53	\$1,600	87%	\$1,600	47%	46
Aft	17%	466	8/28/2024		11.4	14.6	\$33.50 27000	1.64	\$2,000	81%	\$2,000	42%	46
Edge	17%	461	9/11/2024		11.4	14.6	\$34.50 27000	1.61	\$2,000	95%	\$2,000	51%	46
Foam	14%	378	10/8/2024		11.0	15.0	\$32.49 27000	1.64	\$1,700	69%	\$1,700	37%	40
Fast	0%	2	6/20/2024		6.1	14.7	\$27.49 19000	1.98	\$2,000	84%	\$2,000	37%	0
Baker	0%	1	6/15/2024		6.7	13.3	\$27.00 19000	1.90	\$2,000	100%	\$2,000	47%	0



Round: 2 Dec. 31, 2024

Size Statistics

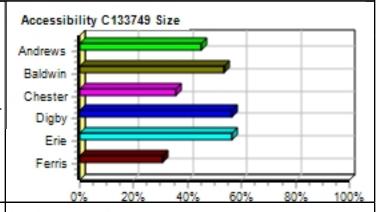
Total Industry Unit Demand 2,776
Actual Industry Unit Sales |2,776
Segment % of Total Industry |9.6%

Next Year's Segment Growth Rate

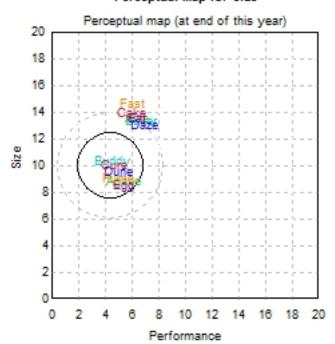
|18.3%

Size Customer Buying Criteria

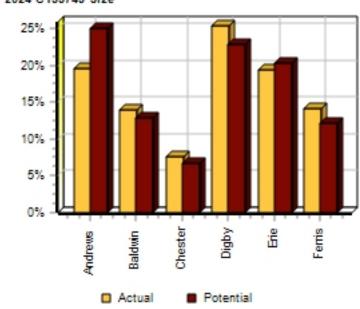
	Expectations	Importance
1. Ideal Position	Pfmn 5.4 Size 8.6	43%
2. Age	Ideal Age = 1.5	29%
3. Reliability	MTBF 16000-21000	19%
4. Price	\$24.00 - 34.00	9%



Perceptual Map for Size

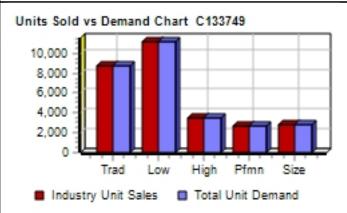


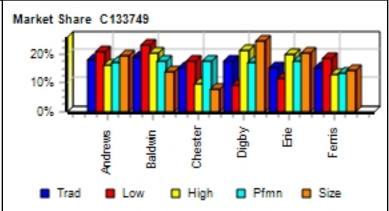
Actual vs Potential Market Share 2024 C133749 Size



		Units								Cust.		Cust.	Dec.
	Market	Sold to	Revision	Stock	Pfmn	Size	List	Age	Promo	Aware-	Sales	Access-	Cust
Name	Share	Seg	Date	Out	Coord	Coord	Price MTBF	Dec.31	Budget	ness	Budget	ibility	Survey
Dune	25%	692	2/13/2024		5.0	9.5	\$31.75 20000	2.74	\$1,900	92%	\$1,900	56%	31
Agape	19%	539	8/28/2024	YES	5.4	8.8	\$33.00 21000	1.60	\$2,000	81%	\$2,000	45%	58
Egg	19%	535	9/3/2024	YES	5.4	8.6	\$34.50 18000	1.57	\$2,000	95%	\$2,000	56%	47
Fume	14%	391	10/3/2024		5.1	9.1	\$33.99 21000	1.62	\$1,000	50%	\$1,000	31%	35
Buddy	13%	371	3/13/2025		4.5	10.3	\$32.25 20000	3.06	\$1,700	88%	\$1,700	54%	12
Cure	8%	210	6/22/2024		4.7	10.0	\$34.00 16000	1.83	\$1,000	56%	\$1,000	36%	12
Baker	1%	17	6/15/2024		6.7	13.3	\$27.00 19000	1.90	\$2,000	100%	\$2,000	54%	0
Daze	0%	13	8/26/2024		6.9	13.1	\$28.25 19000	1.80	\$1,700	89%	\$1,800	56%	0
Able	0%	4	7/20/2024		6.4	13.6	\$26.00 19000	1.93	\$2,000	94%	\$2,000	45%	0
Cake	0%	1	5/24/2024		6.0	13.9	\$26.50 14000	1.99	\$1,400	88%	\$1,600	36%	0
Eat	0%	1	9/20/2024		6.4	13.6	\$29.00 17500	1.85	\$2,000	100%	\$2,000	56%	0

Round: 2 Dec. 31, 2024

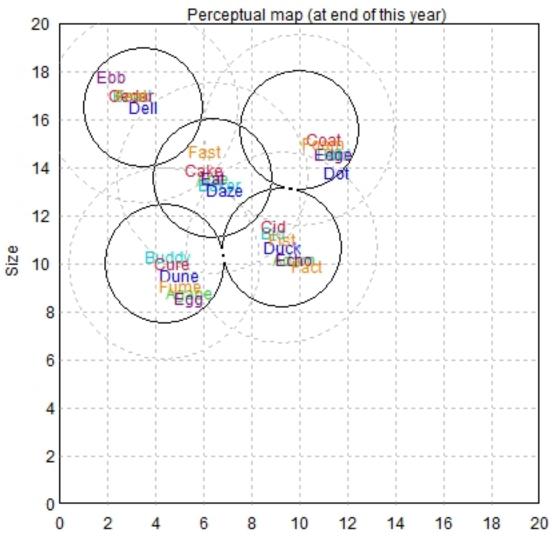




Acti	Actual Market Share in Units							Potential Market Share in Units					
	Trad	Low	High	Pfmn	Size	Total		Trad	Low	High	Pfmn	Size	Total
Industry Unit Sales	8,809	11,180	3,448	2,749	2,776	28,961		8,809	11,180	3,448	2,749	2,776	28,961
% of Market	30.4%	38.6%	11.9%	9.5%	9.6%	100.0%	% of Market 30	0.4%	38.6%	11.9%	9.5%	9.6%	100.0%
Able	18.7%	0.1%	0.1%		0.1%	5.8%		8.7%	0.2%				5.8%
Acre		22.1%				8.6%	Acre		22.4%				8.6%
Adam			16.1%	40.00/		1.9%	Adam			17.8%	40.00/		2.1%
Aft				16.9%	10 40/	1.6% 1.9%	Aft				16.9%	24.9%	1.6% 2.4%
Agape Total	18.7%	22.3%	16.3%	17.0%	19.4% 19.6%	19.7%	Agape Total 18	8.7%	22.5%	17.9%	17.0%	24.9% 25.1%	2.4%
Total		22.570		17.076	19.070	19.770			22.570	17.570	17.070	25.170	
Baker	18.9%		1.5%		0.6%	6.0%		9.0%		1.0%		0.6%	5.9%
Bead		23.8%	40.00/			9.2%	Bead		22.7%	40.00/			8.8%
Bid Bold			19.3%	18.0%		2.3% 1.7%	Bid Bold			19.6%	18.0%		2.3% 1.7%
Buddy				10.070	13.4%	1.7%	Buddy				10.0%	12.4%	1.7%
Total	19.1%	23.8%	20.7%	18.0%	14.0%	20.5%		9.1%	22.7%	20.6%	18.0%	12.4%	20.0%
Total	10.170	20.070	20.1 70	10.070	11.070	20.070		0.170	LL.1 70	20.070	10.070	12.070	20.070
Cake	15.5%	0.1%				4.8%	Cake 15	5.5%					4.8%
Cedar		17.9%				6.9%	Cedar		20.4%				7.9%
Cid			9.5%			1.1%	Cid			7.8%			0.9%
Coat				17.2%	7.00/	1.6%	Coat				17.2%	C 70/	1.6%
Cure Total	15.5%	18.0%	9.5%	17.2%	7.6% 7.6%	0.7% 15.2%	Cure Total 15	5.5%	20.5%	7.8%	17.2%	6.7% 6.7%	0.6% 15.8%
Total	13.370	10.070	9.570	17.270	7.070	13.2 /0	Total	J.J /0	20.570	7.070	17.270	0.7 70	13.070
Daze	15.7%		1.6%		0.5%	5.0%	Daze 15	5.7%		1.2%		0.4%	5.0%
Dell	1.7%	8.4%				3.8%		1.7%	8.0%				3.6%
Duck			17.2%	47.00/		2.1%	Duck			20.4%	47.00/		2.4%
Dot			3.3%	17.2%	04.00/	2.0%	Dot			2.3%	17.2%	00.50/	1.9%
Dune Total	17.5%	8.4%	22.1%	17.2%	24.9% 25.4%	2.4% 15.3%	Dune Total 17	7.5%	8.0%	23.8%	17.3%	22.5% 22.9%	2.2% 15.1%
Total	17.570	0.470	22.170	17.270	25.4 /0	13.370	Total 17	1.570	0.070	23.070	17.570	22.970	13.170
Eat	14.2%					4.3%		4.2%					4.3%
Ebb		10.2%				3.9%	Ebb		9.8%				3.8%
Echo			18.9%			2.3%	Echo			16.3%			1.9%
Edge				16.8%	40.00/	1.6%	Edge				16.7%	00.00/	1.6%
Egg Total	14.2%	10.2%	19.0%	16.8%	19.3% 19.3%	1.8% 14.0%	Egg Total 14	4.2%	9.8%	16.3%	16.8%	20.3% 20.3%	1.9% 13.6%
Total	14.2 /0	10.2 /0	19.070	10.070	19.570	14.070	Total 14	4.2 /0	9.070	10.570	10.070	20.570	13.070
Fast	15.0%	0.2%				4.7%		5.0%	0.2%				4.7%
Feat		17.1%				6.6%	Feat		16.3%				6.3%
Fist			12.3%	40.00/		1.5%	Fist			13.6%	40.007		1.6%
Foam				13.8%	1/110/	1.3%	Foam				13.8%	12.00/	1.3%
Fume Total	15.1%	17.3%	12.3%	13.8%	14.1% 14.1%	1.4% 15.4%	Fume Total 15	5.1%	16.5%	13.6%	13.8%	12.0% 12.1%	1.2% 15.0%
IUIAI	13.170	17.370	12.370	13.070	14.170	13.4%	Total	J. 170	10.5%	13.070	13.070	12.170	13.0%

Round: 2 Dec. 31, 2024

Perceptual Map for All Segments



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	And	drews			Balo	dwin			Che	ster	
Name	Pfmn	Size	Revised	Name	Pfmn	Size	Revised	Name	Pfmn	Size	Revised
Able	6.4	13.6	7/20/2024	Baker	6.7	13.3	6/15/2024	Cake	6.0	13.9	5/24/2024
Acre	3.0	17.0	5/25/2018	Bead	3.0	17.0	2/13/2024	Cedar	3.0	17.0	1/29/2023
Adam	9.8	10.2	7/17/2024	Bid	8.9	11.3	8/20/2025	Cid	8.9	11.6	3/24/2024
Aft	11.4	14.6	8/28/2024	Bold	11.4	14.6	10/16/2024	Coat	11.0	15.2	5/8/2024
Agape	5.4	8.8	8/28/2024	Buddy	4.5	10.3	3/13/2025	Cure	4.7	10.0	6/22/2024
	Di	iahv			F	rie			Fer	ris	
Namo		igby	Pavisad	Namo		rie	Povisad	Namo	Fer		Pavisad
Name Daze	D i Pfmn 6.9	igby Size 13.1	Revised 8/26/2024	Name Eat	E Pfmn 6.4	rie Size 13.6	Revised 9/20/2024	Name Fast	Fer Pfmn 6.1	ris Size 14.7	Revised 6/20/2024
	Pfmn	Size			Pfmn	Size			Pfmn	Size	
Daze	Pfmn 6.9	Size 13.1	8/26/2024	Eat	Pfmn 6.4	Size 13.6	9/20/2024	Fast	Pfmn 6.1	Size 14.7	6/20/2024
Daze Dell	Pfmn 6.9 3.5	Size 13.1 16.5	8/26/2024 1/29/2024	Eat Ebb	Pfmn 6.4 2.2	Size 13.6 17.8	9/20/2024 9/20/2023	Fast Feat	Pfmn 6.1 3.0	Size 14.7 17.0	6/20/2024 2/13/2023
Daze Dell Duck	Pfmn 6.9 3.5 9.3	Size 13.1 16.5 10.7	8/26/2024 1/29/2024 2/6/2024	Eat Ebb Echo	Pfmn 6.4 2.2 9.8	Size 13.6 17.8 10.2	9/20/2024 9/20/2023 7/22/2024	Fast Feat Fist	Pfmn 6.1 3.0 9.3	Size 14.7 17.0 11.0	6/20/2024 2/13/2023 1/3/2024

CAPSTONE ® COURIER

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Round: 2 Dec. 31, 2024

HUMAN	RESOURCES	SUMMARY
IIOIMAI	ILLUCUITULU	COMME

	Andrews	Baldwin	Chester	Digby	Erie	Ferris
Needed Complement	884	1,153	800	816	689	757
Complement	884	1,154	800	816	689	757
1st Shift Complement	596	905	786	553	568	658
2nd Shift Complement	288	249	14	263	121	99
Overtime Percent	0.1%	0.0%	0.0%	0.0%	0.0%	0.0%
Turnover Rate	7.0%	7.0%	7.0%	7.0%	7.0%	7.0%
New Employees	234	448	102	259	137	226
Separated Employees	0	0	0	0	0	0
Recruiting Spend	\$5,000	\$5,000	\$5,000	\$5,000	\$5,000	\$5,000
Training Hours	80	80	80	80	80	80
Productivity Index	104.0%	105.2%	102.6%	104.5%	103.4%	104.4%
Recruiting Cost	\$1,404	\$2,687	\$612	\$1,555	\$823	\$1,356
Separation Cost	\$0	\$0	\$0	\$0	\$0	\$0
Training Cost	\$1,414	\$1,846	\$1,280	\$1,306	\$1,102	\$1,211
Total HR Admin Cost	\$2,818	\$4,533	\$1,892	\$2,861	\$1,926	\$2,567
Labor Contract Next Year						
Wages	\$23.15	\$23.15	\$23.15	\$23.15	\$23.15	\$23.15
Benefits	2,500	2,500	2,500	2,500	2,500	2,500
Profit Sharing	2.0%	2.0%	2.0%	2.0%	2.0%	2.0%
Annual Raise	5.0%	5.0%	5.0%	5.0%	5.0%	5.0%

Starting Negotiation Position

Wages Benefits Profit Sharing Annual Raise

Ceiling Negotiation Position

Wages Benefits Profit Sharing Annual Raise

Adjusted Labor Demands

Wages Benefits Profit Sharing Annual Raise

Strike Days

TQM SUMMARY

	_					
	Andrews	Baldwin	Chester	Digby	Erie	Ferris
Process Mgt Budgets Last Year				• •		
CPI Systems	\$0	\$0	\$0	\$0	\$0	\$0
VendorJIT	\$0	\$0	\$0	\$0	\$0	\$0
Quality Initiative Training	\$0	\$0	\$0	\$0	\$0	\$0
Channel Support Systems	\$0	\$0	\$0	\$0	\$0	\$0
Concurrent Engineering	\$0	\$0	\$0	\$0	\$0	\$0
UNEP Green Programs	\$0	\$0	\$0	\$0	\$0	\$0
TQM Budgets Last Year						
Benchmarking	\$0	\$0	\$0	\$0	\$0	\$0
Quality Function Deployment Effort	\$0	\$0	\$0	\$0	\$0	\$0
CCE/6 Sigma Training	\$0	\$0	\$0	\$0	\$0	\$0
GEMI TQEM Sustainability Initiatives	\$0	\$0	\$0	\$0	\$0	\$0
Total Expenditures	\$0	\$0	\$0	\$0	\$0	\$0
Cumulative Impacts						
Material Cost Reduction	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Labor Cost Reduction	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Reduction R&D Cycle Time	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Reduction Admin Costs	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
Demand Increase	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%

Annual Report

Annual Report

Andrews

C133749

Round: 2 Dec. 31, 2024

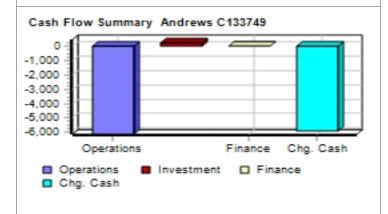
Balance Sheet

DEFINITIONS: Common Size: The common size column simply represents each item as a percentage of total assets for that year. Cash: Your end-of-year cash position. Accounts Receivable: Reflects the lag between delivery and payment of your products. Inventories: The current value of your inventory across all products. A zero indicates your company stocked out. Unmet demand would, of course, fall to your competitors. Plant & Equipment: The current value of your plant. Accum **Deprec**: The total accumulated depreciation from your plant. Accts Payable: What the company currently owes suppliers for materials and services. Current Debt: The debt the company is obligated to pay during the next year of operations. It includes emergency loans used to keep your company solvent should you run out of cash during the year. Long Term Debt: The companys long term debt is in the form of bonds, and this represents the total value of your bonds. Common Stock: The amount of capital invested by shareholders in the company. Retained Earnings: The profits that the company chose to keep instead of paying to shareholders as dividends.

ASSETS			2024	2023
			Common	
			Size	
Cash	\$9,902		8.6%	\$15,806
Account Receivable	\$14,677		12.8%	\$10,441
Inventory	\$13,487		11.7%	\$3,204
Total Current Assets		\$38,066	33.2%	\$29,451
Plant & Equipment	\$122,250		106.0%	\$130,600
• •				
Accumulated Depreciation	(\$45,506)		-39.6%	(\$46,640)
Total Fixed Assets		\$76,744	66.8%	\$83,960
Total Assets		\$114,810	100.0%	\$113,411
LIABILITIES & OWNERS				
EQUITY				
Accounts Payable	\$9,151		8.0%	\$6,569
Current Debt	\$6,950		6.1%	\$0
Long Term Debt	\$47,850		41.7%	\$54,800
Total Liabilities		\$63,951	55.7%	\$61,369
Common Stock	\$27,260		23.7%	\$27,260
Retained Earnings	\$23,600		20.6%	\$24,782
Total Equity		\$50,860	44.3%	\$52,042
Total Liab. & O. Equity		\$114,810	100.0%	\$113,411

Cash Flow Statement

The **Cash Flow Statement** examines what happened in the Cash Account during the year. Cash injections appear as positive numbers and cash withdrawals as negative numbers. The Cash Flow Statement is an excellent tool for diagnosing emergency loans. When negative cash flows exceed positives, you are forced to seek emergency funding. For example, if sales are bad and you find yourself carrying an abundance of excess inventory, the report would show the increase in inventory as a huge negative cash flow. Too much unexpected inventory could outstrip your inflows, exhaust your starting cash and force you to beg for money to keep your company affoat.

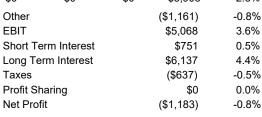


Cash Flows from Operating Activities	2024	2023
Net Income(Loss)	(\$1,183)	(\$4,800)
Depreciation	\$8,150	\$8,707
Extraordinary gains/losses/writeoffs	(\$1,161)	\$0
Accounts Payable	\$2,582	(\$15)
Inventory	(\$10,283)	\$5,413
Accounts Receivable	(\$4,236)	(\$2,134)
Net cash from operation	(\$6,130)	\$7,172
Cash Flows from Investing Activities		
Plant Improvements	\$227	(\$16,800)
Cash Flows from Financing Activities		
Dividends paid	\$0	\$0
Sales of common stock	\$0	\$8,900
Purchase of common stock	\$0	\$0
Cash from long term debt	\$0	\$13,100
Retirement of long term debt	(\$6,950)	\$0
Change in current debt(net)	\$6,950	\$0
Net cash from financing activities	\$0	\$22,000
Net change in cash position	(\$5,904)	\$12,372
Closing cash position	\$9,902	\$15,806

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Annual Papart	Andrews					C133749		Round: 2		
Annual Report		Allurews						,	Dec. 31,	2024
			2024	Income	Statem	ent				
(Product Name)	Able	Acre	Adam	Aft	Agape				2024 Total	Common Size
Sales	\$43,402	\$43,320	\$20,868	\$15,602	\$17,788	\$0	\$0	\$0		100.0%
Variable Costs:										
Direct Labor	\$15,522	\$10,556	\$6,173	\$4,889	\$5,659	\$0	\$0	\$0	\$42,799	30.4%
Direct Material	\$18,511	\$16,450	\$8,535	\$7,337	\$7,418	\$0	\$0	\$0	\$58,249	41.3%
Inventory Carry	\$1,245	\$0	\$0	\$373	\$0	\$0	\$0	\$0	\$1,618	1.1%
Total Variable	\$35,278	\$27,006	\$14,707	\$12,599	\$13,077	\$0	\$0	\$0	\$102,667	72.8%
Contribution Margin	\$8,123	\$16,314	\$6,160	\$3,004	\$4,711	\$0	\$0	\$0	\$38,312	27.2%
Period Costs:										
Depreciation	\$2,773	\$3,733	\$467	\$633	\$544	\$0	\$0	\$0	\$8,150	5.8%
SG&A: R&D	\$560	\$0	\$553	\$669	\$669	\$0	\$0	\$0	\$2,450	1.7%
Promotions	\$2,000	\$2,000	\$2,000	\$2,000	\$2,000	\$0	\$0	\$0	\$10,000	7.1%
Sales	\$2,000	\$2,000	\$2,000	\$2,000	\$2,000	\$0	\$0	\$0	\$10,000	7.1%
Admin	\$1,171	\$1,169	\$563	\$421	\$480	\$0	\$0	\$0	\$3,805	2.7%
Total Period	\$8,504	\$8,902	\$5,582	\$5,722	\$5,693	\$0	\$0	\$0	\$34,404	24.4%
Net Margin	(\$381)	\$7,411	\$578	(\$2,719)	(\$982)	\$0	\$0	\$0	\$3,908	2.8%
Definitions: Sales: Unit Sales times list price. Direct Labor: Labor costs incurred to produce the product					Other			(\$1,161)	-0.8%	
that was sold. Inventory Carry Cost: the cost unsold goods in inventory. Depreciation: Calculated on					EBIT			\$5,068	3.6%	
straight-line. 15-year depreciation of plant value. R&D Costs: R&D department expenditures for each					Short	Term Interest		\$751	0.5%	

product. Admin: Administration overhead is estimated at 1.5% of sales. Promotions: The promotion budget for each product. Sales: The sales force budget for each product. Other: Chargs not included in other categories such as Fees, Write offs, and TQM. The fees include money paid to investment bankers and brokerage firms to issue new stocks or bonds plus consulting fees your instructor might assess. Write-offs include the loss you might experience when you sell capacity or liquidate inventory as the result of eliminating a production line. If the amount appears as a negative amount, then you actually made money on the liquidation of capacity or inventory. EBIT: Earnings Before Interest and Taxes. Short Term Interest: Interest expense based on last years current debt, including short term debt, long term notes that have become due, and emergency loans, Long Term Interest: Interest paid on outstanding bonds. Taxes: Income tax based upon a 35% tax rate. Profit Sharing: Profits shared with employees under the labor contract. Net Profit: EBIT minus interest, taxes, and profit sharing.





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Variable Margins

