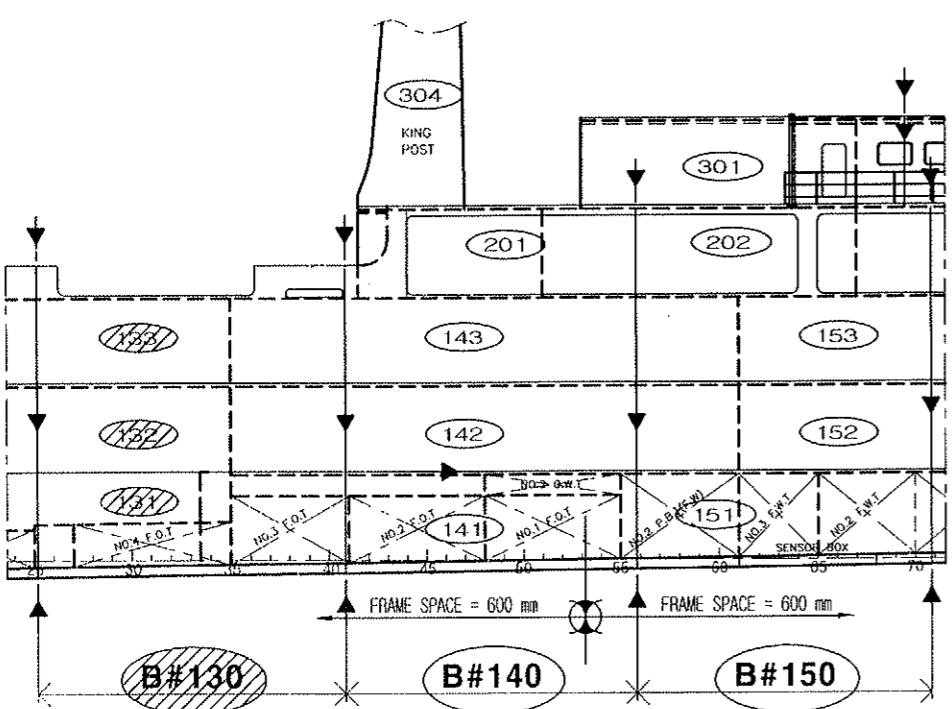


DRAWING HISTORY

01
33

BLOCK DIVISION



BLOCK	131	132	133	130
WEIGHT	Kg	Kg	Kg	Kg
C.O.G	131	132	133	130
X				
Y				
Z				

B#130

BLOCK

B#13C

PROVED

TITLE : G/T 1380 TON CLASS
FISHERIES TRAINING SHIP

SUITE NO.

선체조립도면

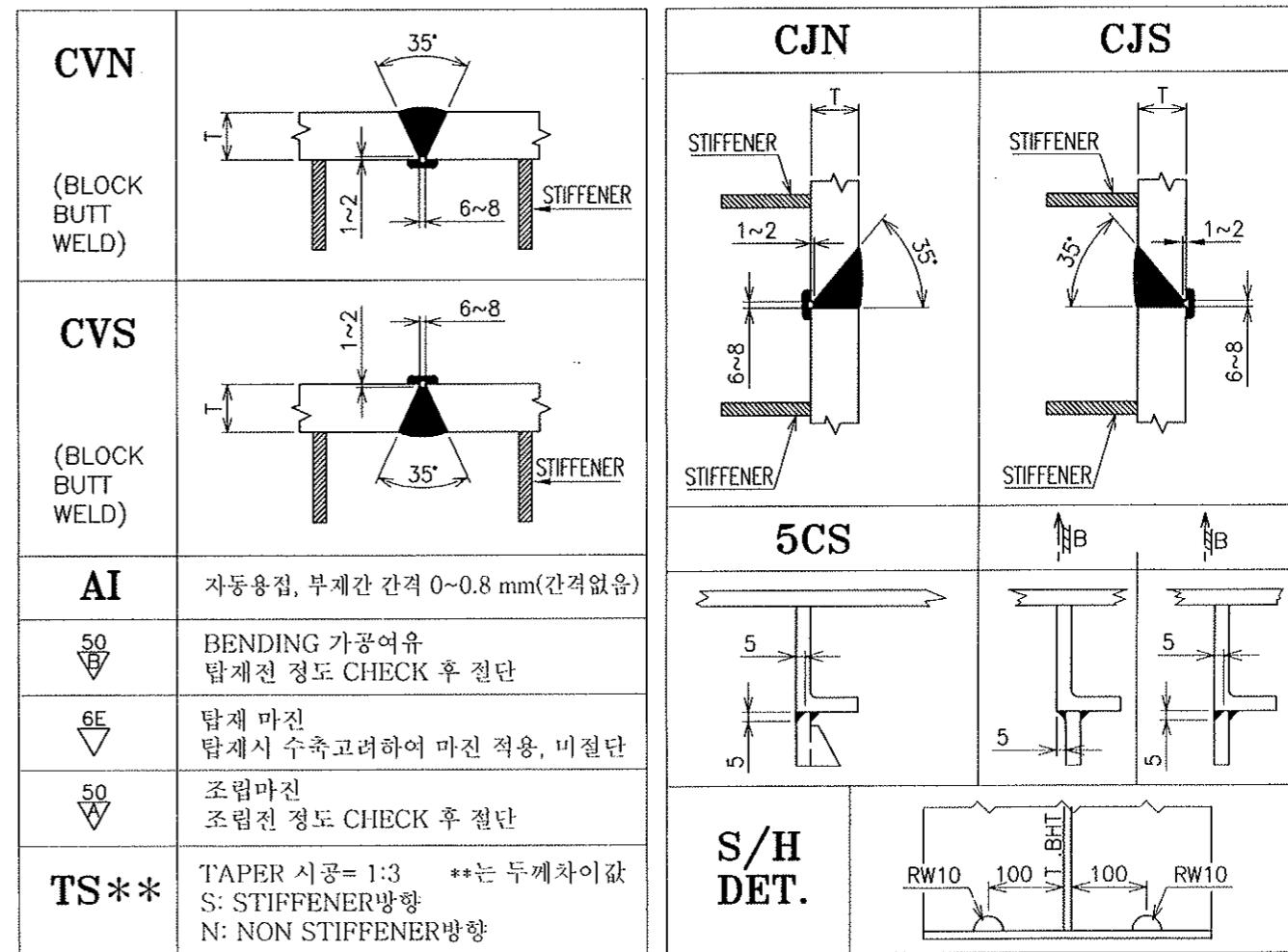
BLOCK: 130
(B#131,132,133)

DATE	CORR. NO.
CLASS	DRAWING NO.

NOTE ;

1. 본 도면은 특기의 LOOKING DOWN, PORT, FWD로 표시하였음.
 2. 본 도면은 PORT를 나타냈으며 특기의 STB'D는 이에 대칭임.
 3. 특기 외 용접작장은 "→4.0" 임.
 4. 특기 외 사용 재료의 재질은 "A" 임.

WELDING & 개선 기호 DETAIL



— 1 —

PROVED

RECKED

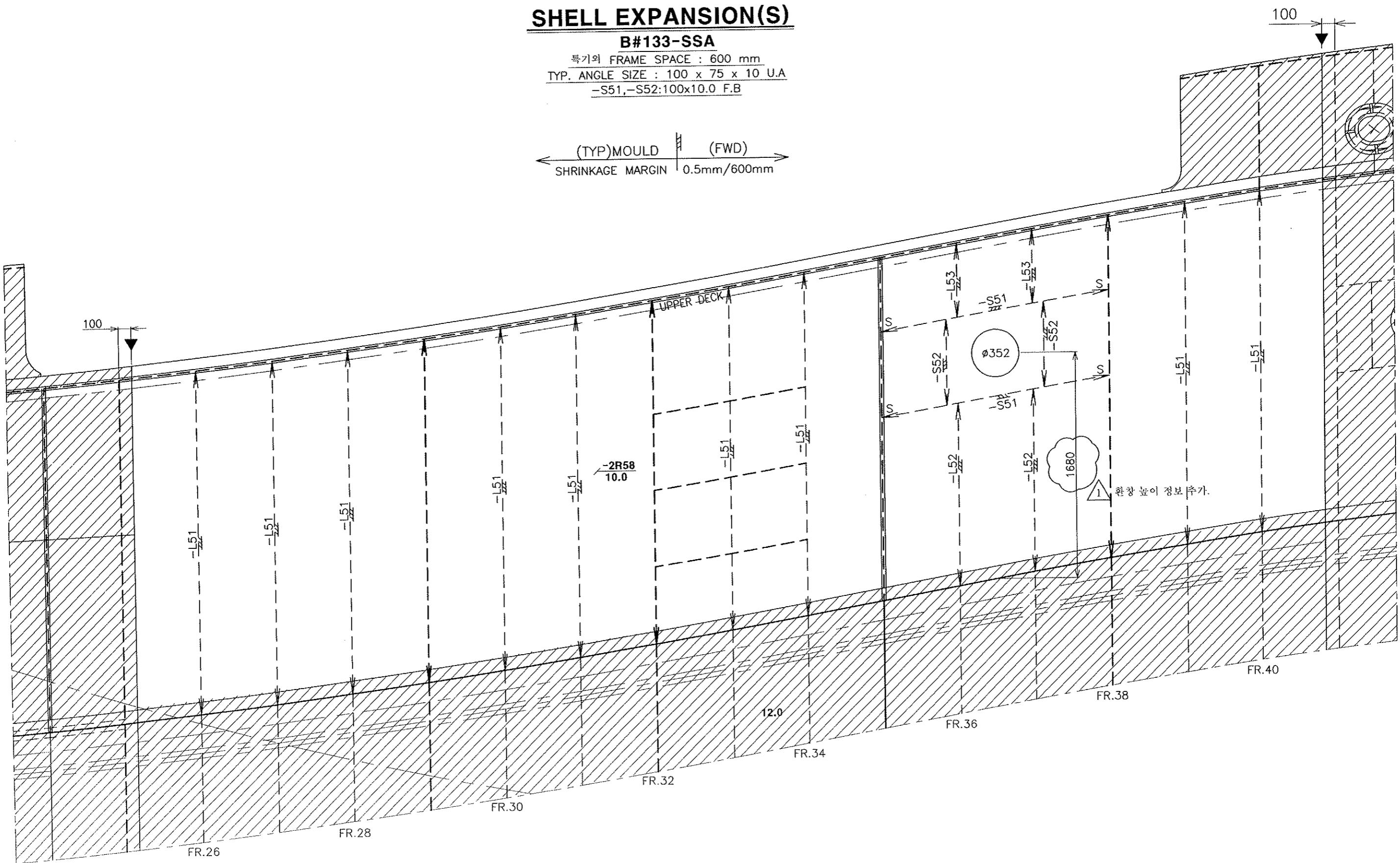
WIN

2

SHELL EXPANSION(S)**B#133-SSA**

특기의 FRAME SPACE : 600 mm
TYP. ANGLE SIZE : 100 x 75 x 10 U.A
-S51,-S52:100x10.0 F.B

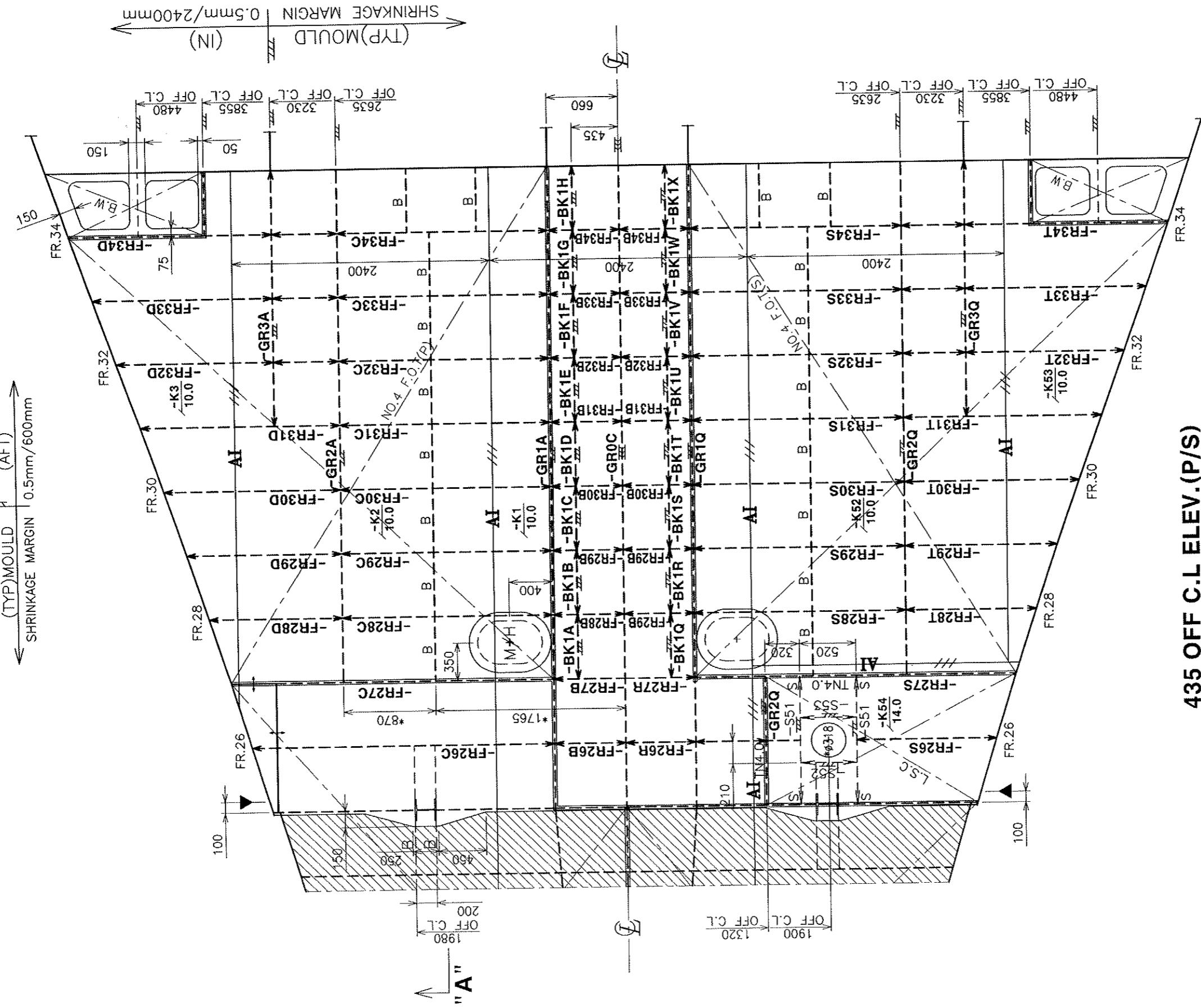
(TYP) MOULD (FWD)
SHRINKAGE MARGIN 0.5mm/600mm



TANK TOP PLAN - TTA

$$= S51 \sim -S53; 100 \times 10.0 \text{ F.B}$$

(TYP)MOULD **(AFT)**
CURVATURE MARGIN **0.5mm / 6000mm**



435 OFF C.L ELEV.(P/S)

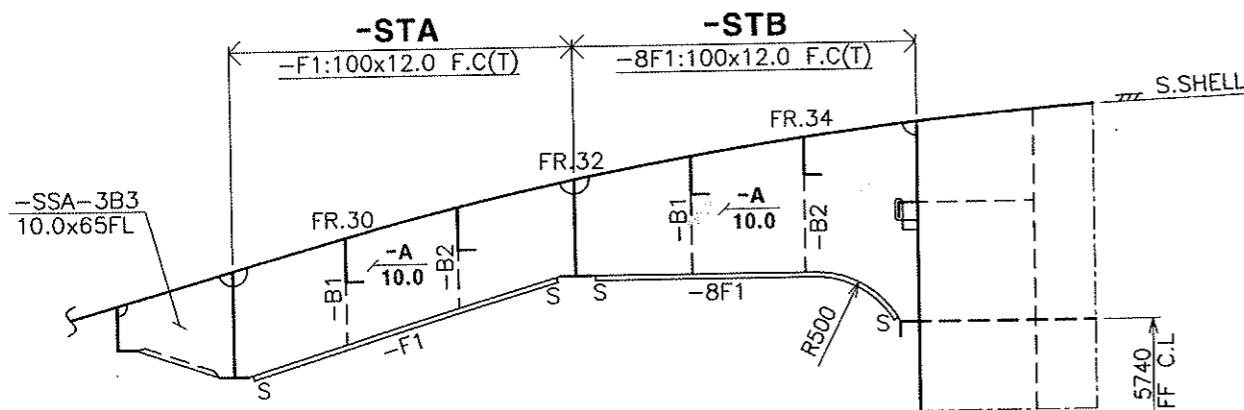
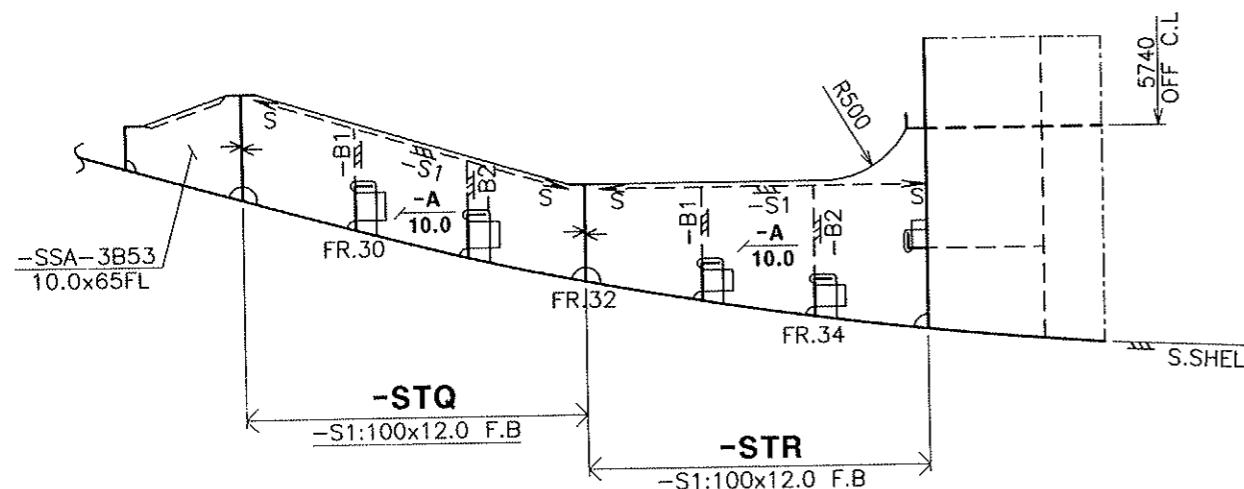
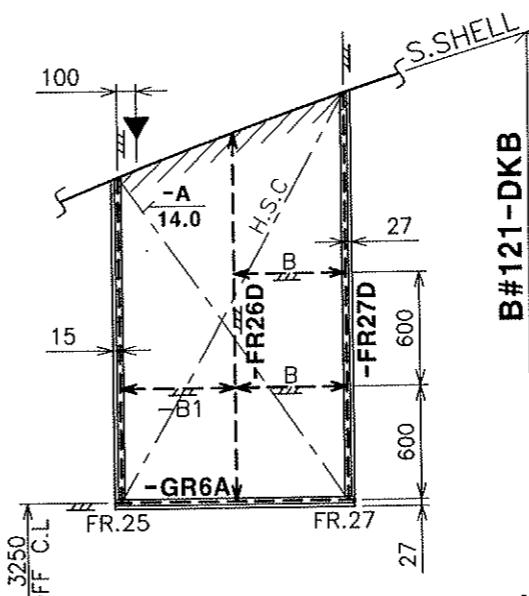
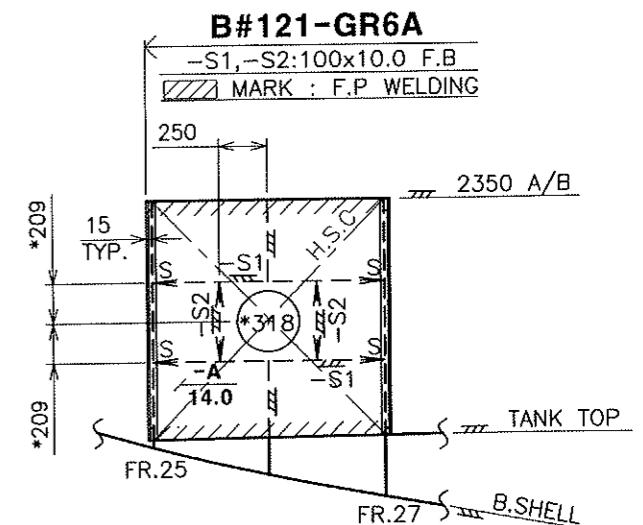
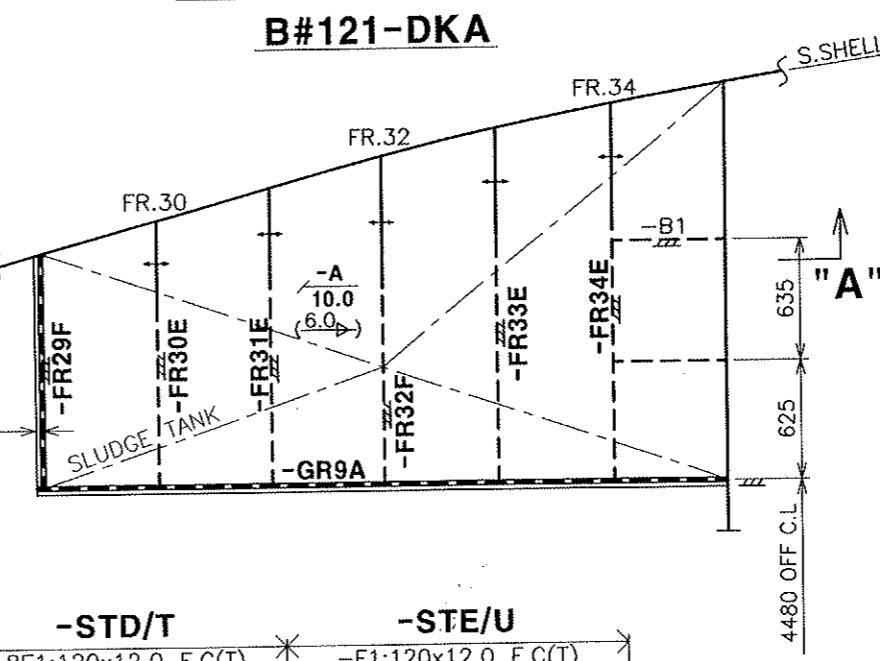
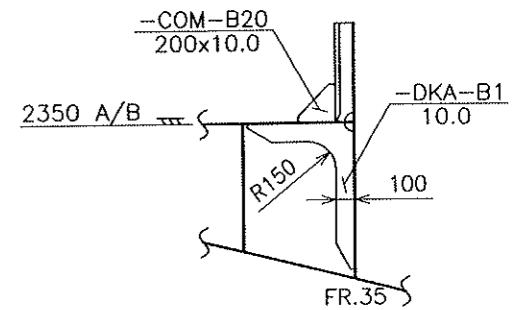
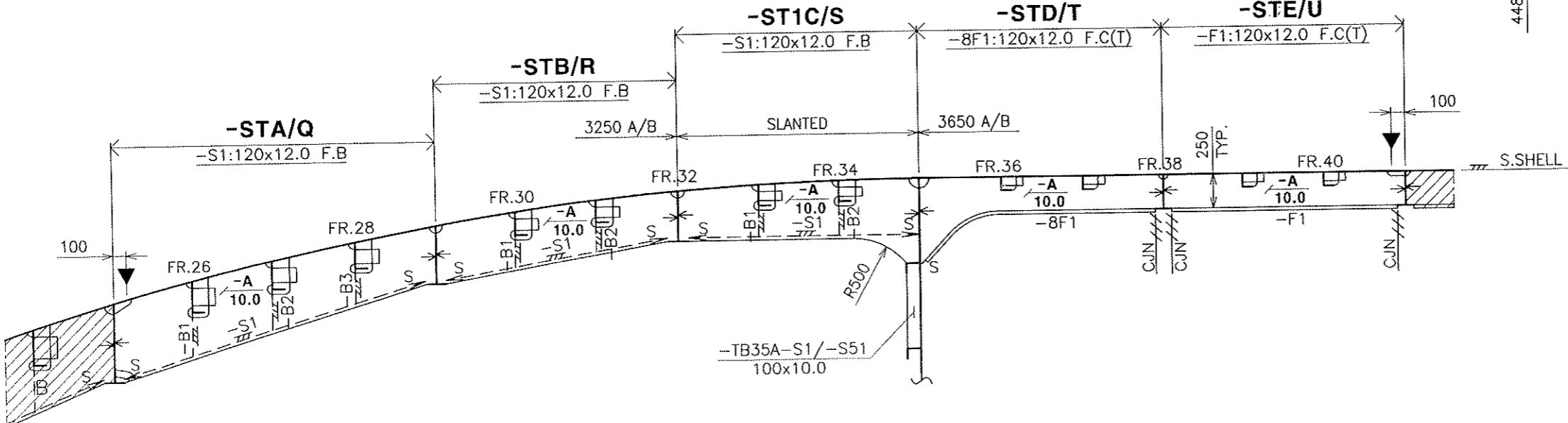
The diagram illustrates a cross-section of a building structure across several floors:

- FR.26:** The lowest level shown, featuring a vertical column labeled "S".
- FR.28:** A floor above FR.26, also featuring a vertical column labeled "S".
- FR.30:** A floor above FR.28, featuring a vertical column labeled "S".
- FR.32:** The top floor shown, featuring a vertical column labeled "S".
- TANK TOP:** The highest point of the structure, indicated by a horizontal line.

Annotations provide specific dimensions and labels for certain sections:

- BK1A/Q:** Located at FR.26, spanning from -A:10.0 to -S1:100x10.0 F.B.
- BK1B/R:** Located at FR.28, spanning from -A:10.0 to -S1:100x10.0 F.B.
- BK1E/U:** Located at FR.30, spanning from -A:10.0 to -S1:100x10.0 F.B.
- BK1G/W:** Located at FR.32, spanning from -A:10.0 to -S1:100x10.0 F.B.
- BK1D/T:** Located at FR.32, spanning from -A:10.0 to -S1:100x10.0 F.B.
- BK1F/V:** Located at FR.32, spanning from -A:10.0 to -S1:100x10.0 F.B.
- BK1C/S:** Located at FR.32, spanning from -A:10.0 to -S1:100x10.0 F.B.
- TANK TOP:** Located at the very top, spanning from -A:10.0 to -S1:100x10.0 F.B.

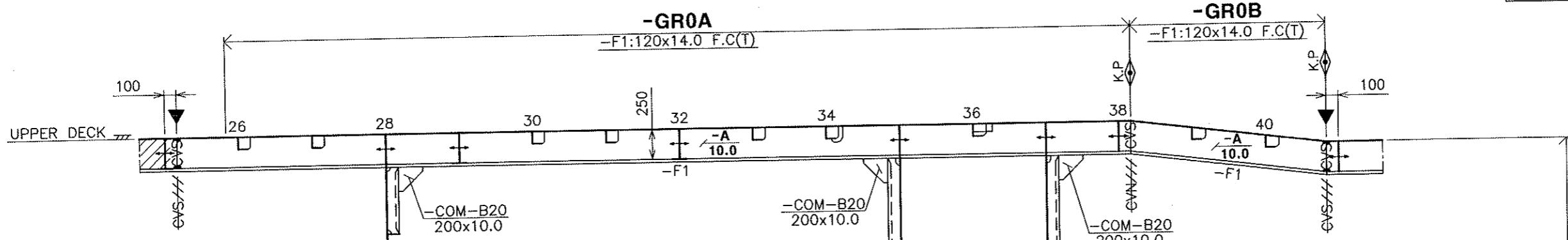
A horizontal dimension line at the bottom indicates a width of 200 units.

2600 A/B STR. PLAN(P)2600 A/B STR. PLAN(S)2350 A/B PLAN(P)3250 OFF C.L ELEV.(P)2300 A/B PLAN (P)"A" ELEV.3250 A/B STR. PLAN(P/S)

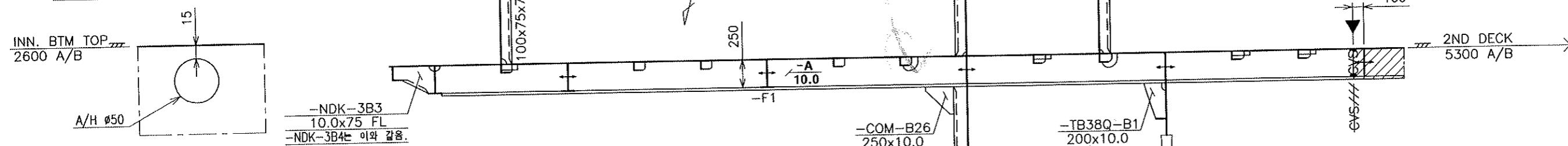
CENTER LINE ELEV.

B# 130

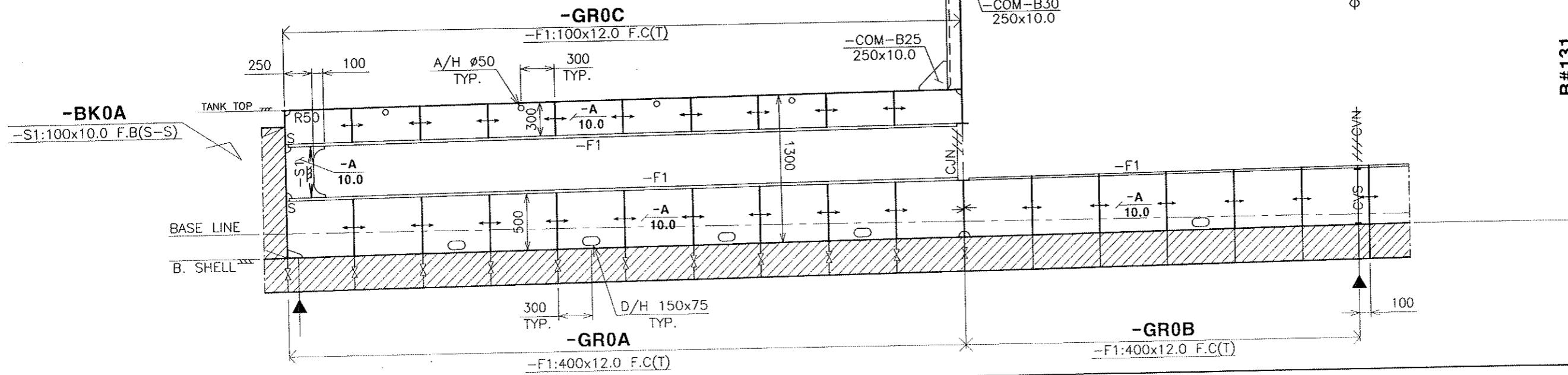
10
33



AIR HOLE DET.



DRAIN HOLE DET.



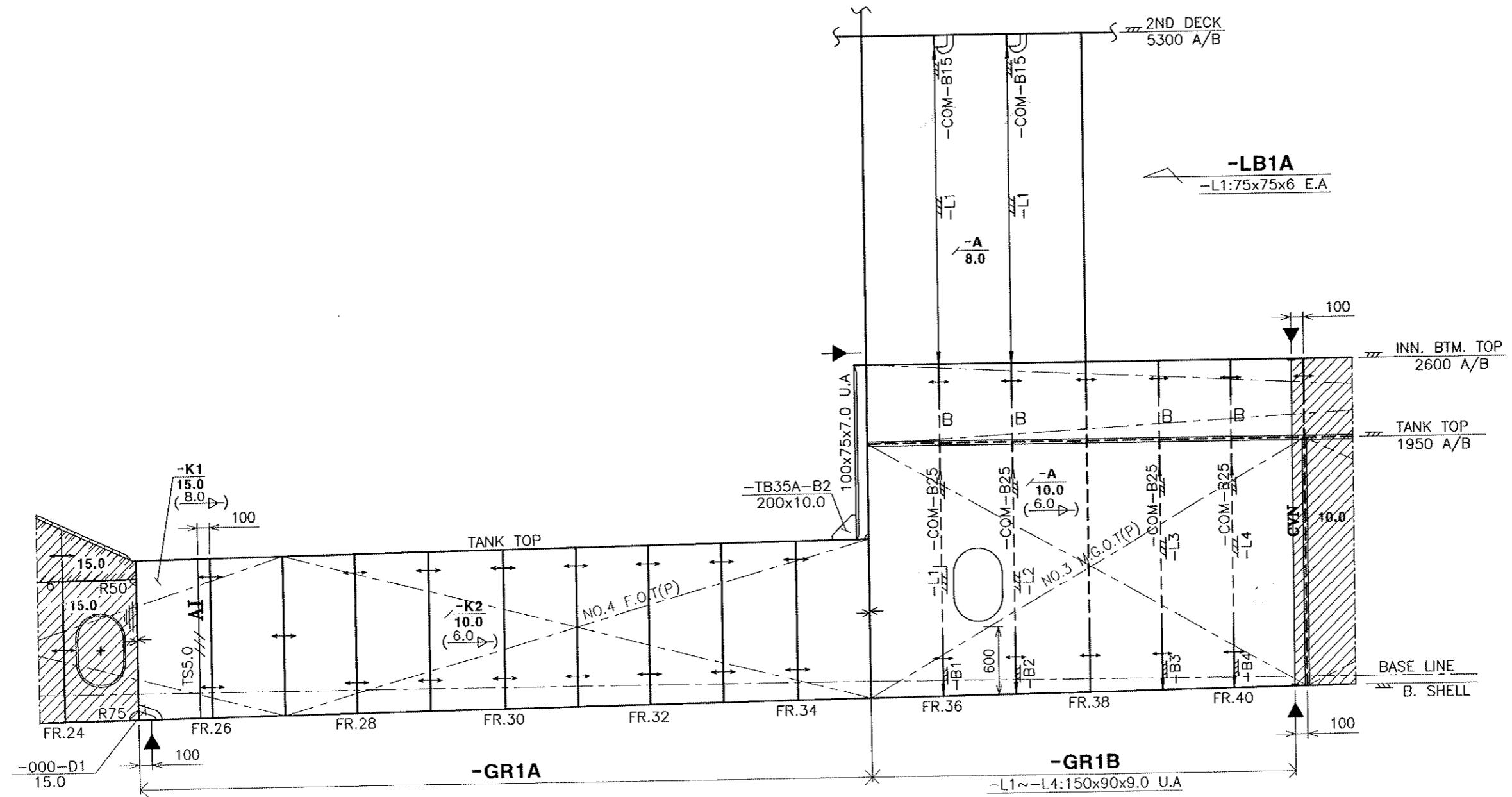
B#133

B#132

B#131

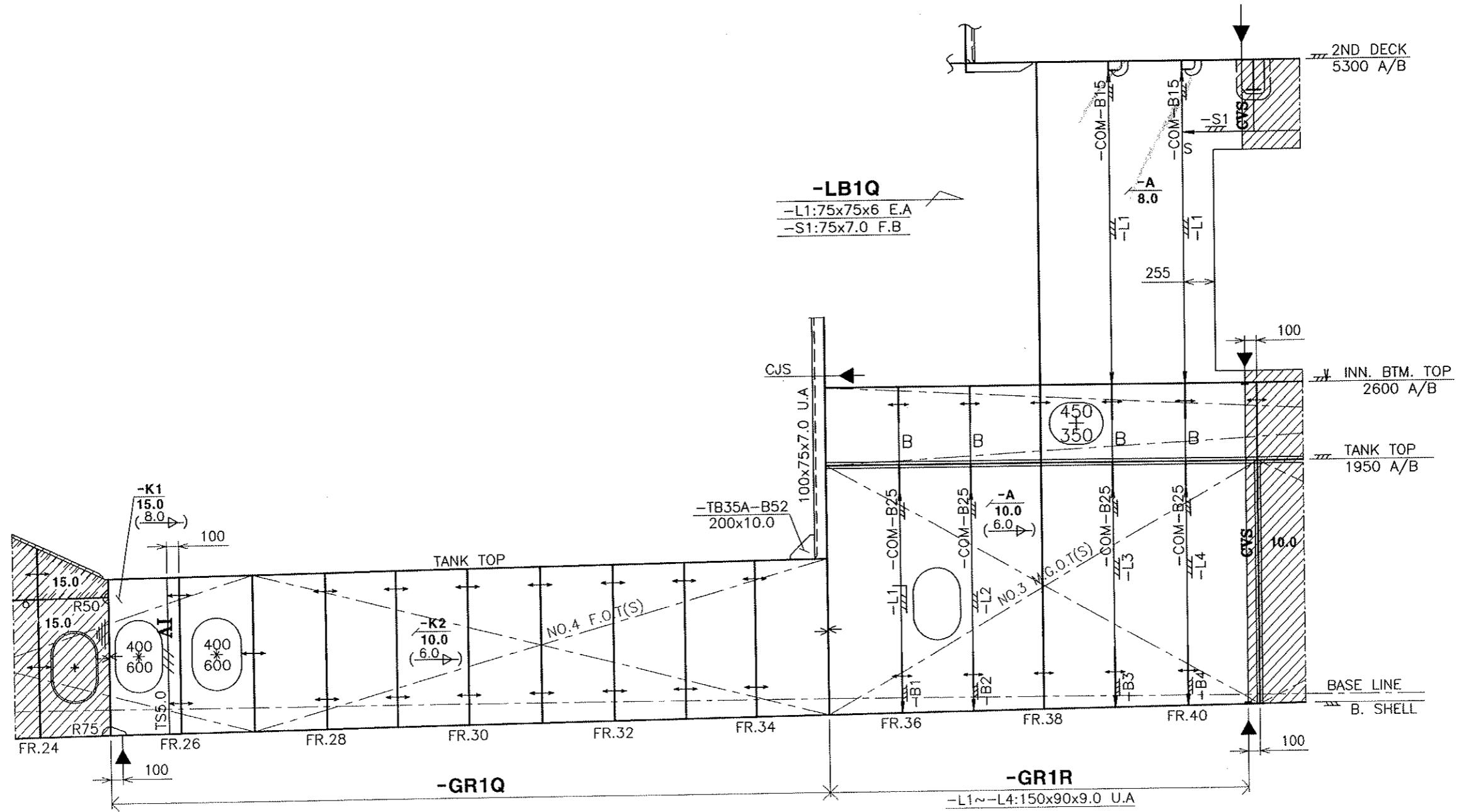
ENG GIR. ELEV.(P)

660 OFF C.L ELEV.



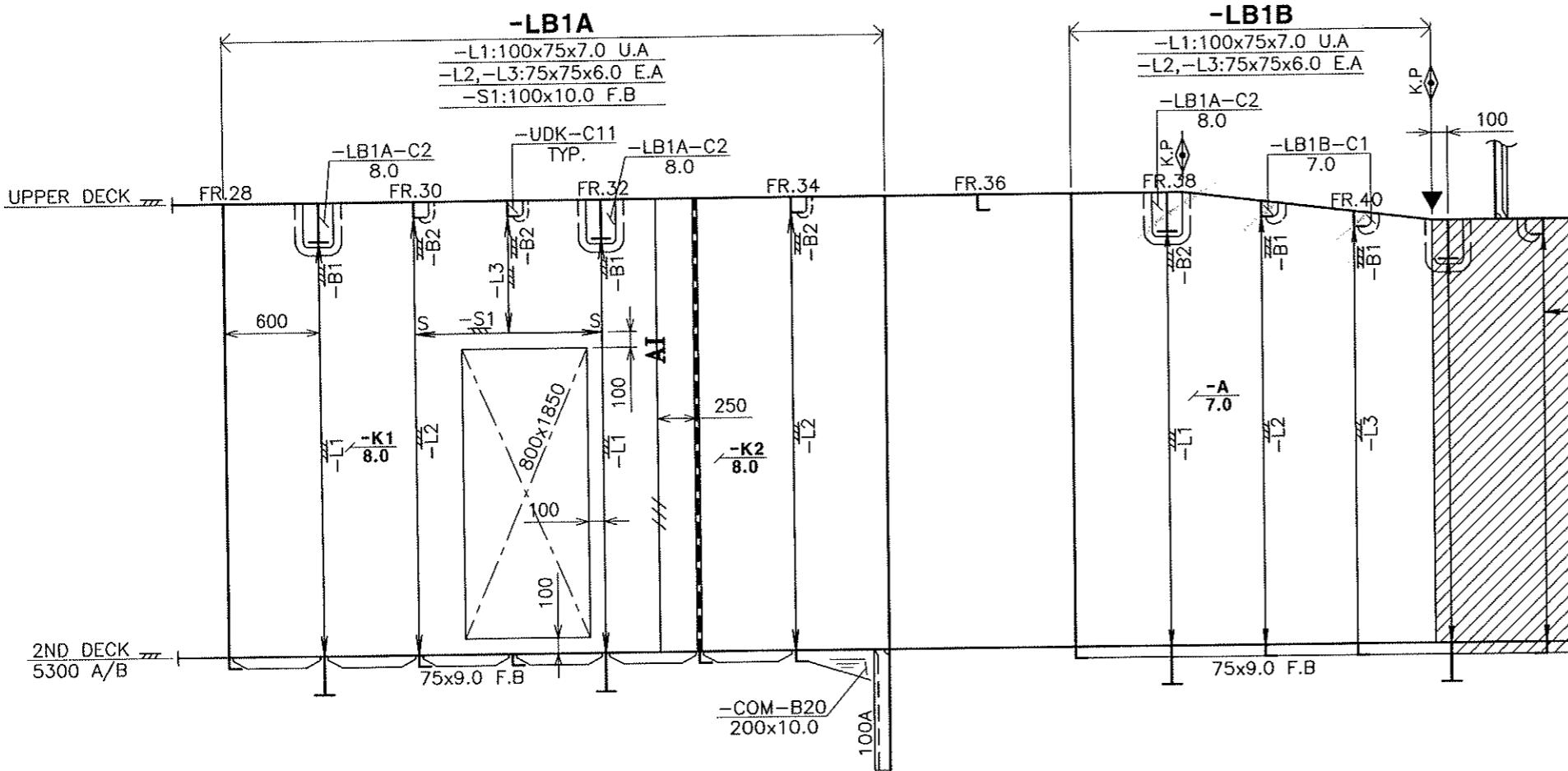
ENG GIR. ELEV.(S)

660 OFF C.L. ELEV.



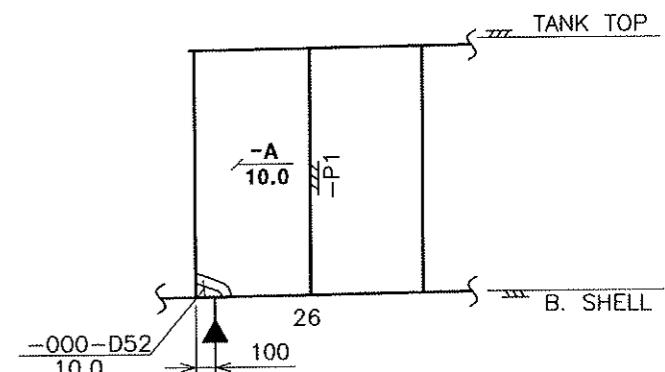
760 OFF C.L ELEV.(P)

B#163

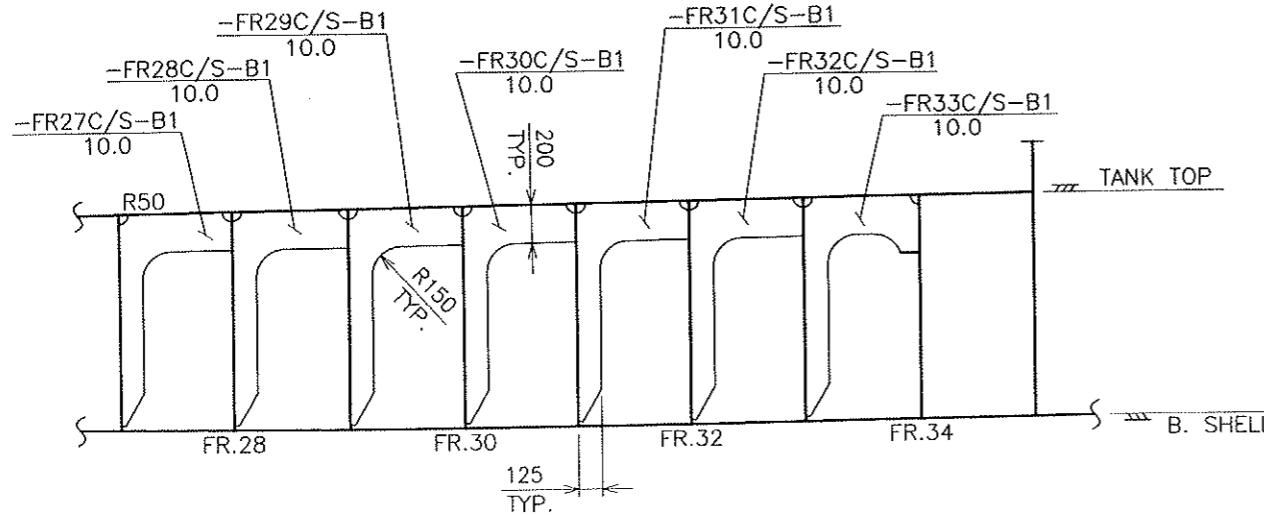


1320 OFF C.L ELEV.(S)

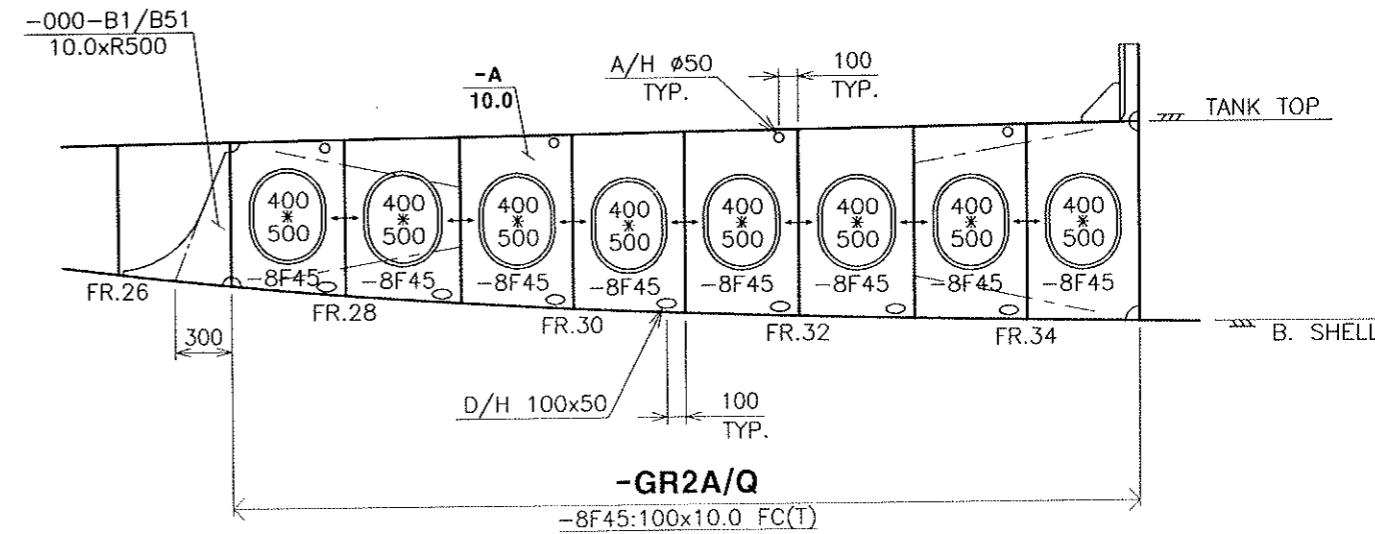
-GR13Q

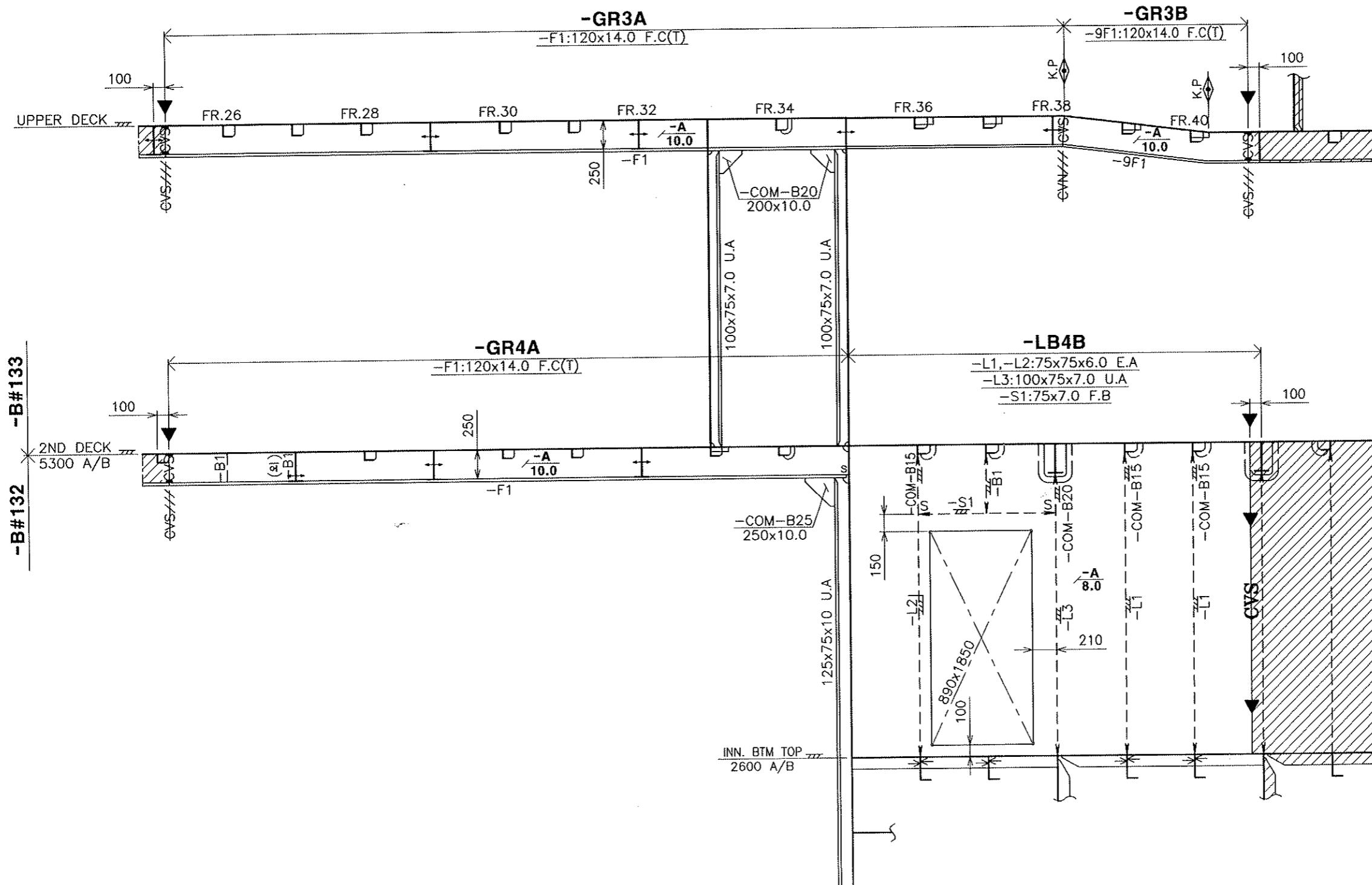


1765 OFF C.L ELEV.(P/S)



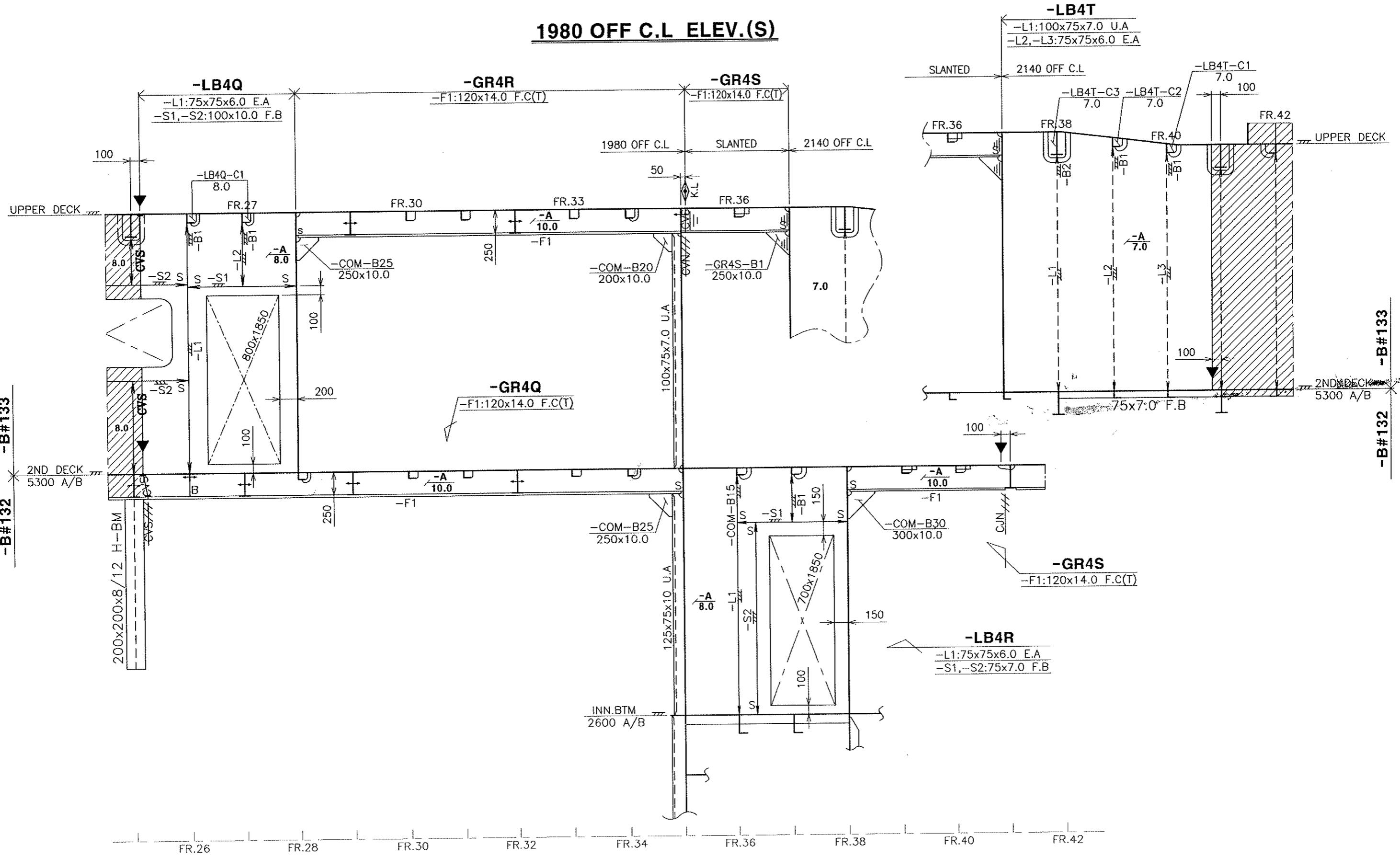
2635 OFF C.L ELEV.(P/S)

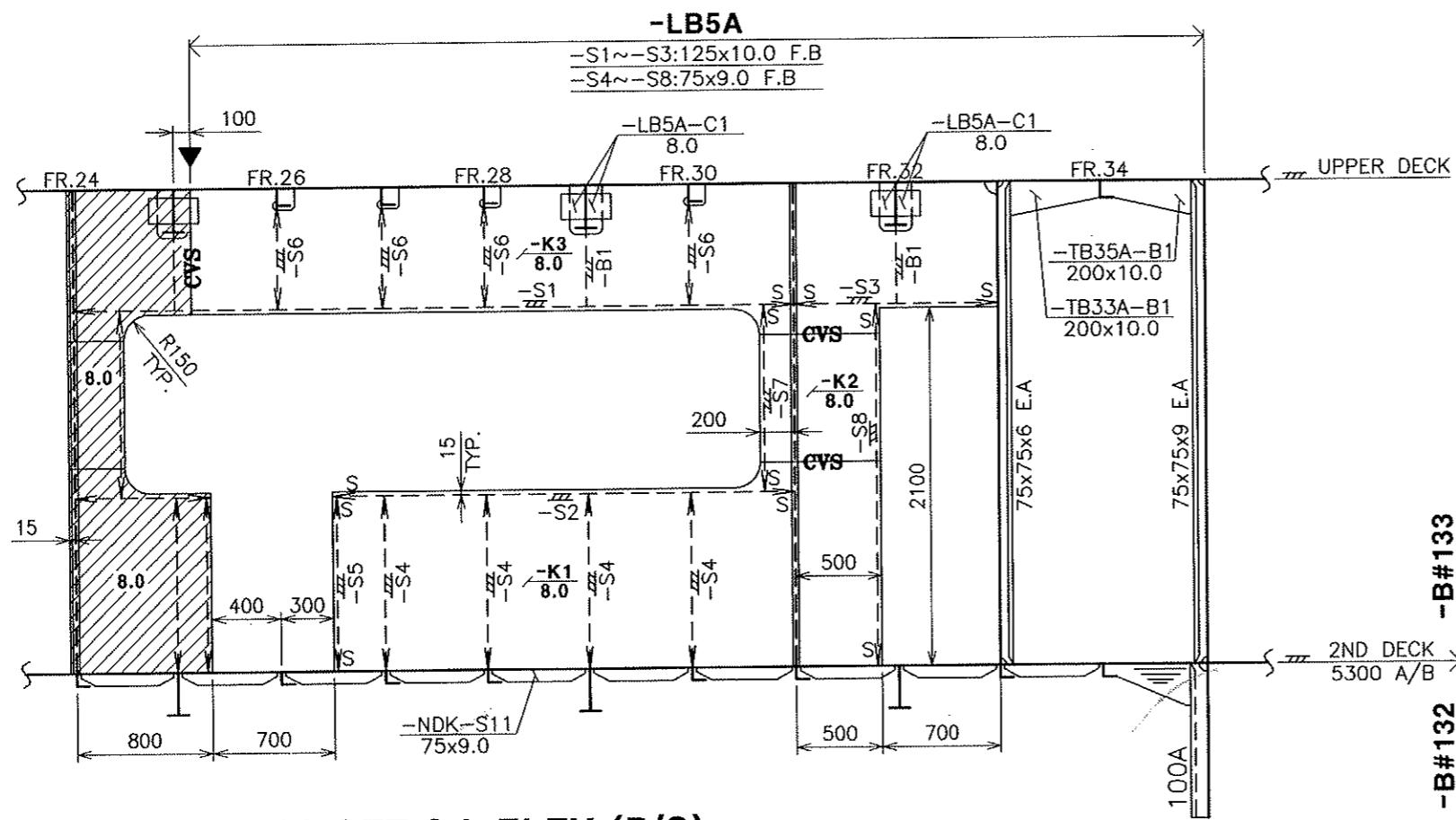
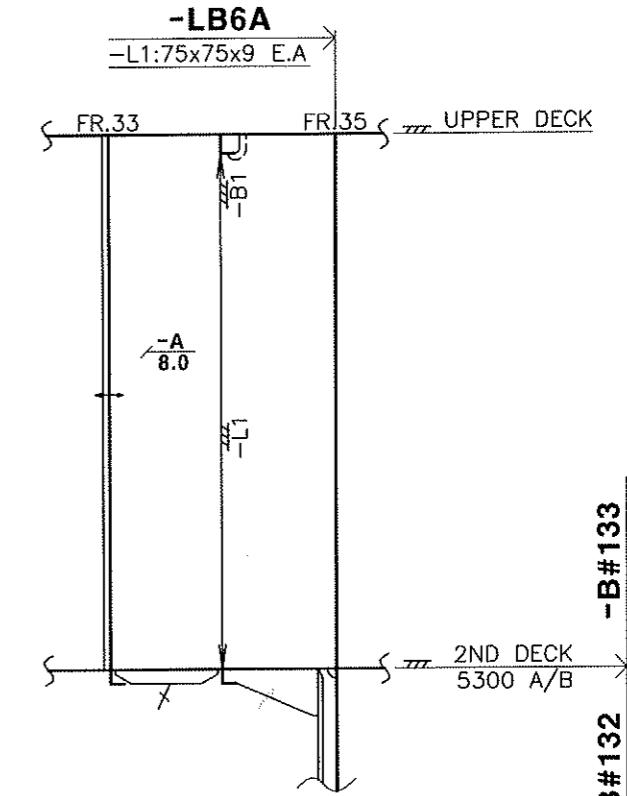
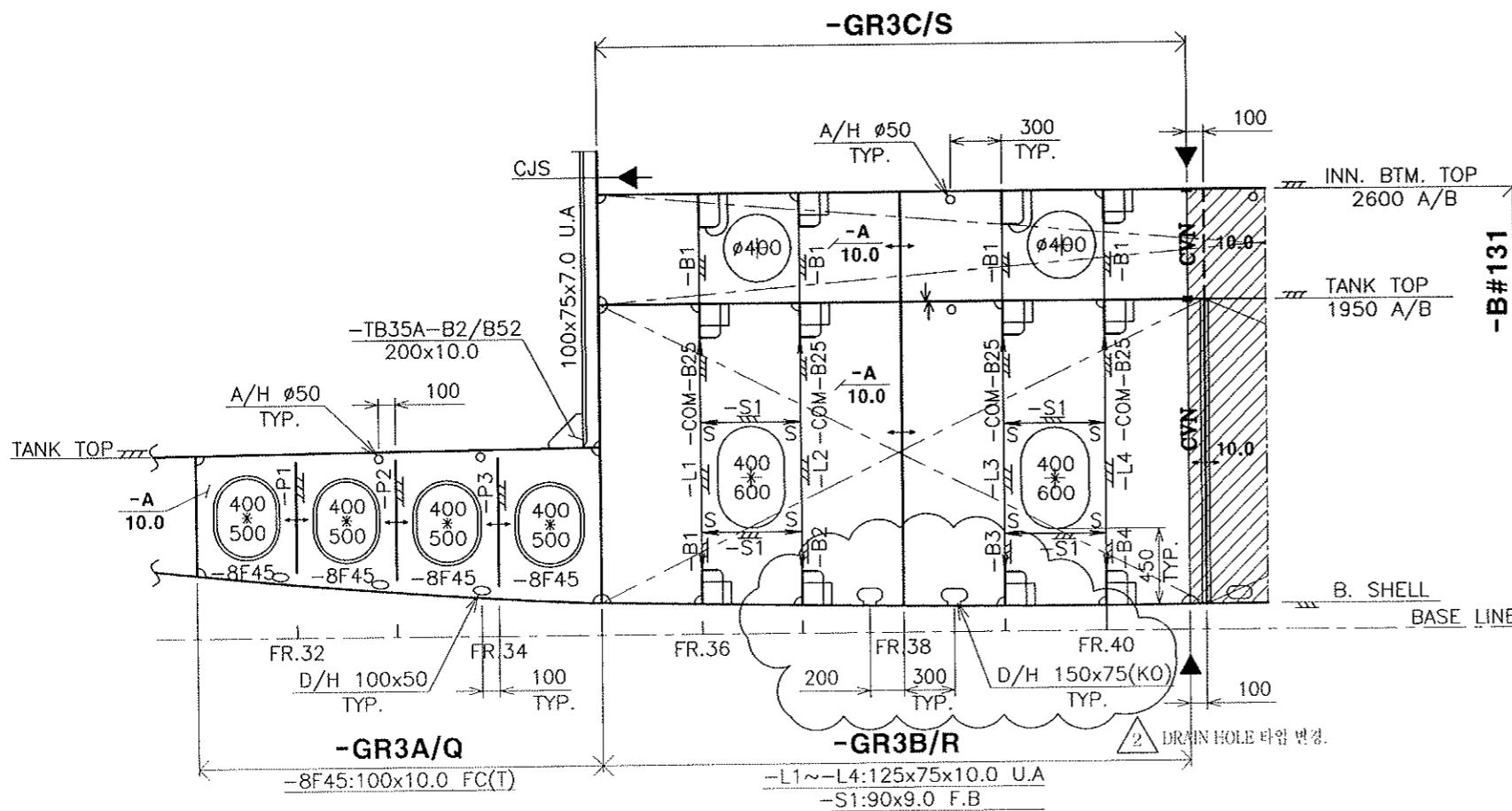
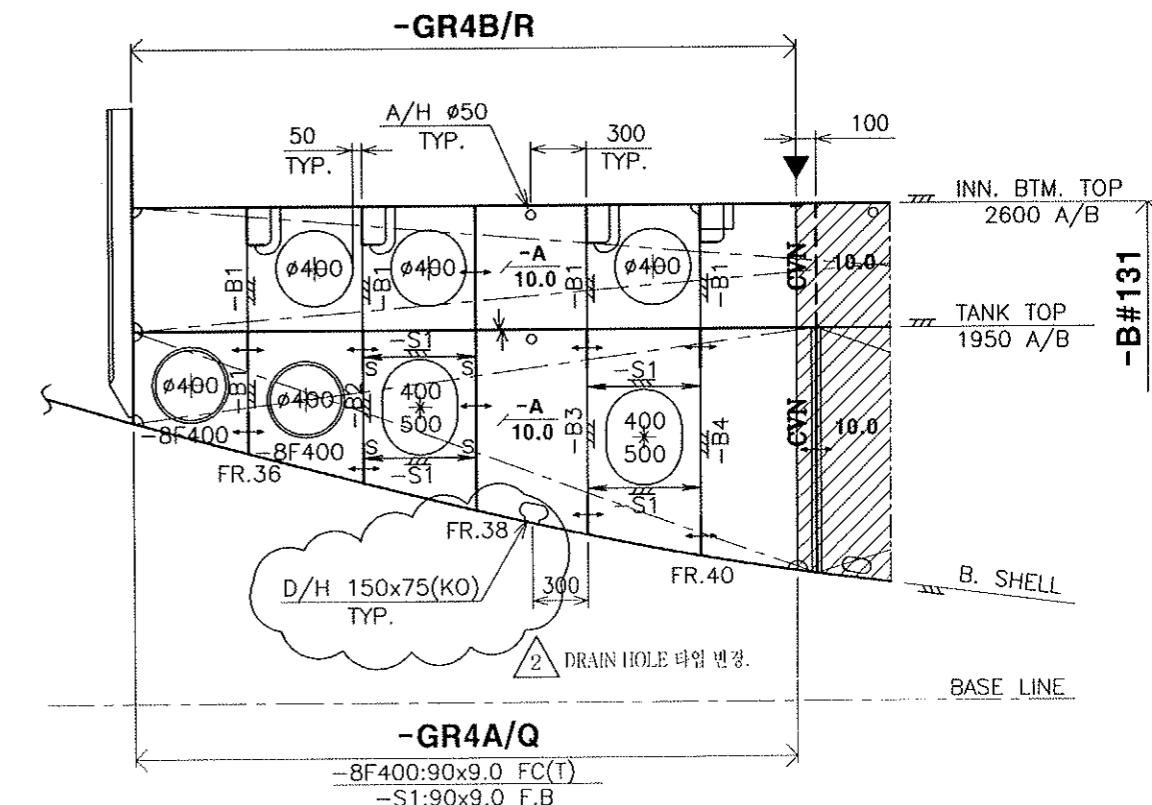


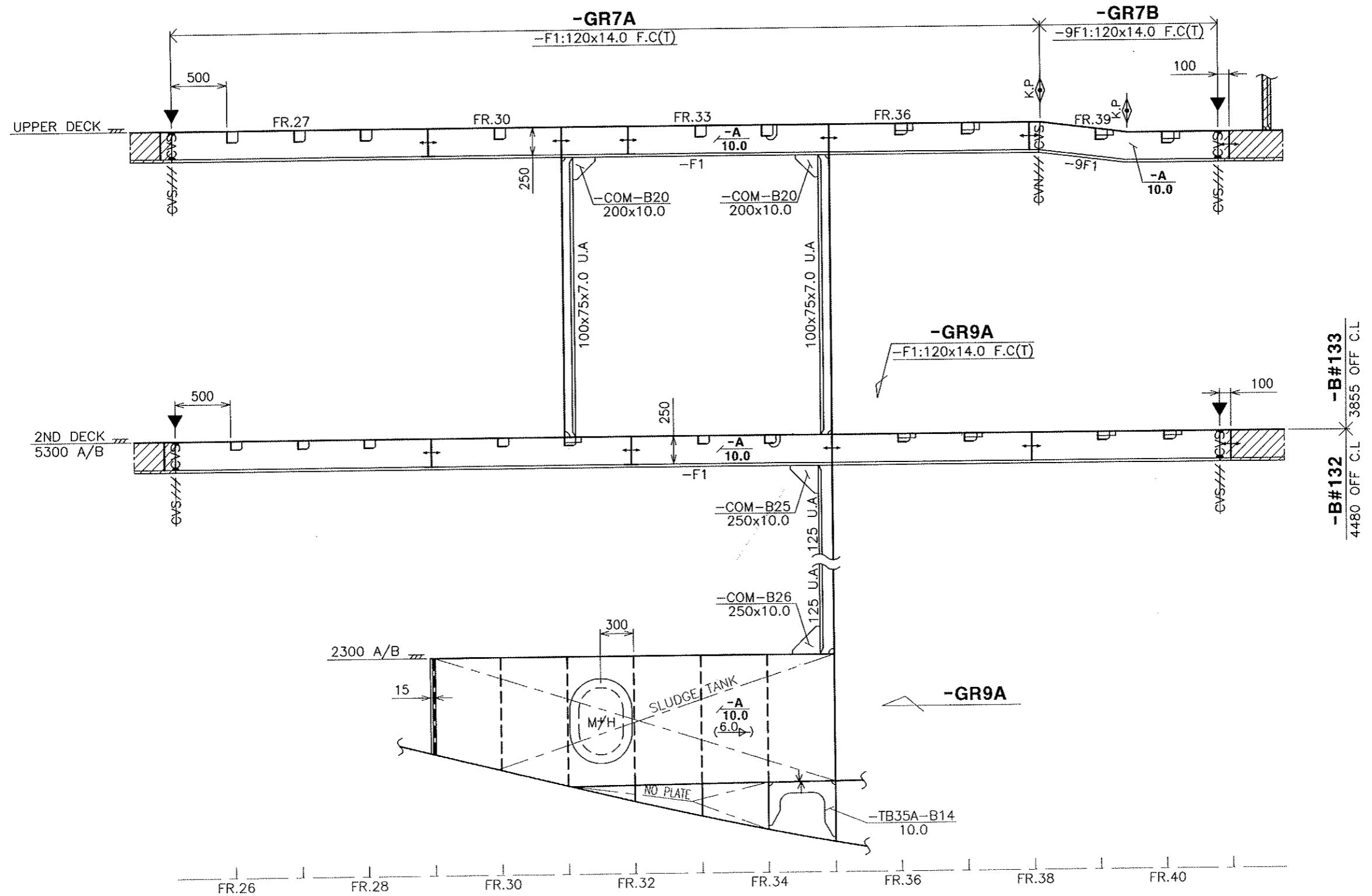
1980 OFF C.L ELEV.(P)

2140 OFF C.L ELEV.(S)

1980 OFF C.L ELEV.(S)



2640 OFF C.L ELEV.(P)3230 OFF C.L ELEV.(P)3230 OFF C.L ELEV.(P/S)5740 OFF C.L ELEV.(P/S)

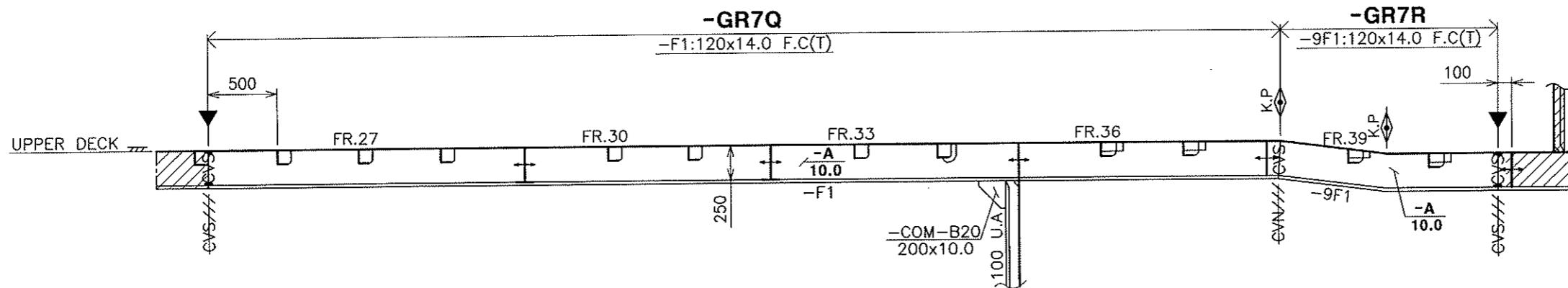
3855/4480 OFF C.L ELEV.(P)

3855 OFF C.L ELEV.(S)

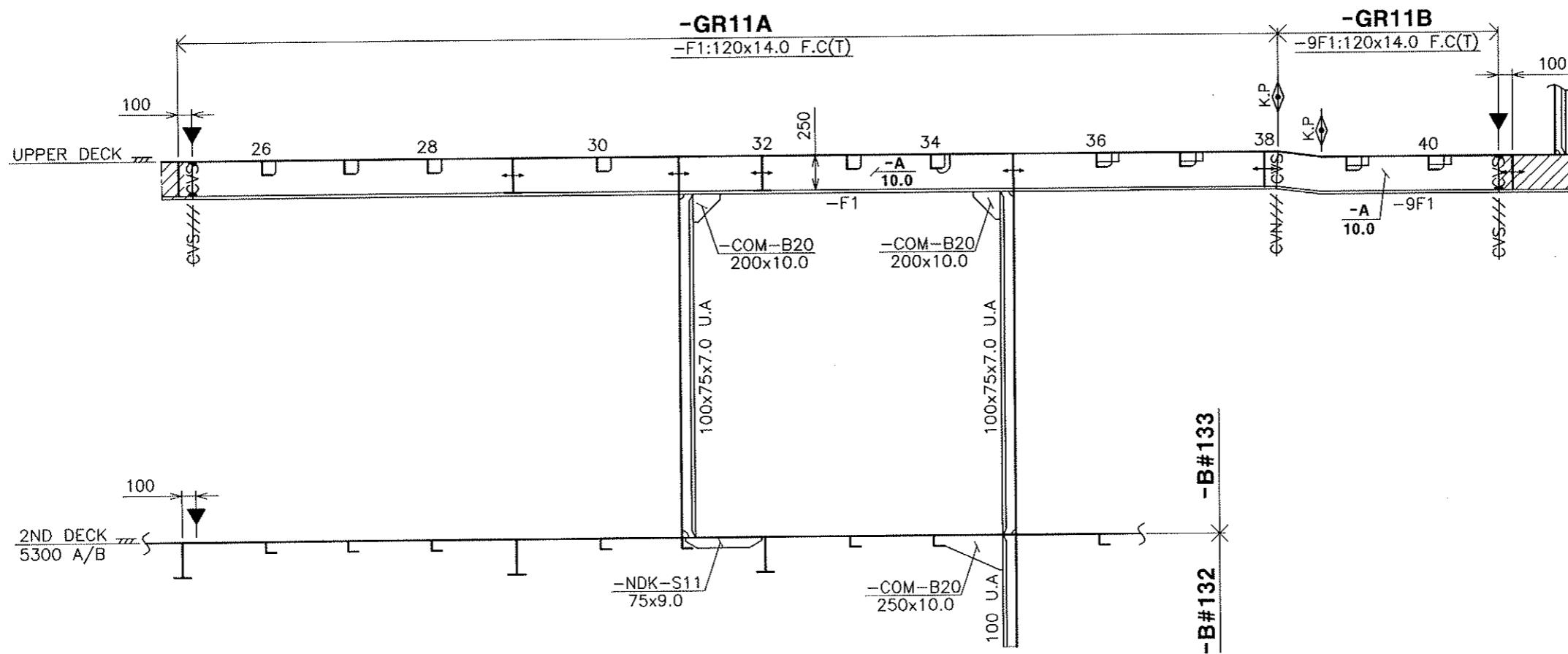
B#133

B# 130

17
33

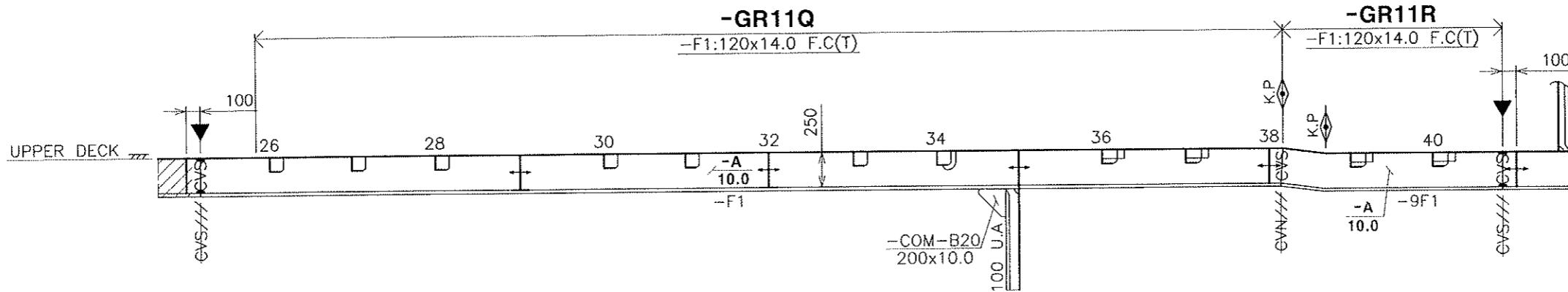


5740 OFF C.L ELEV.(P)

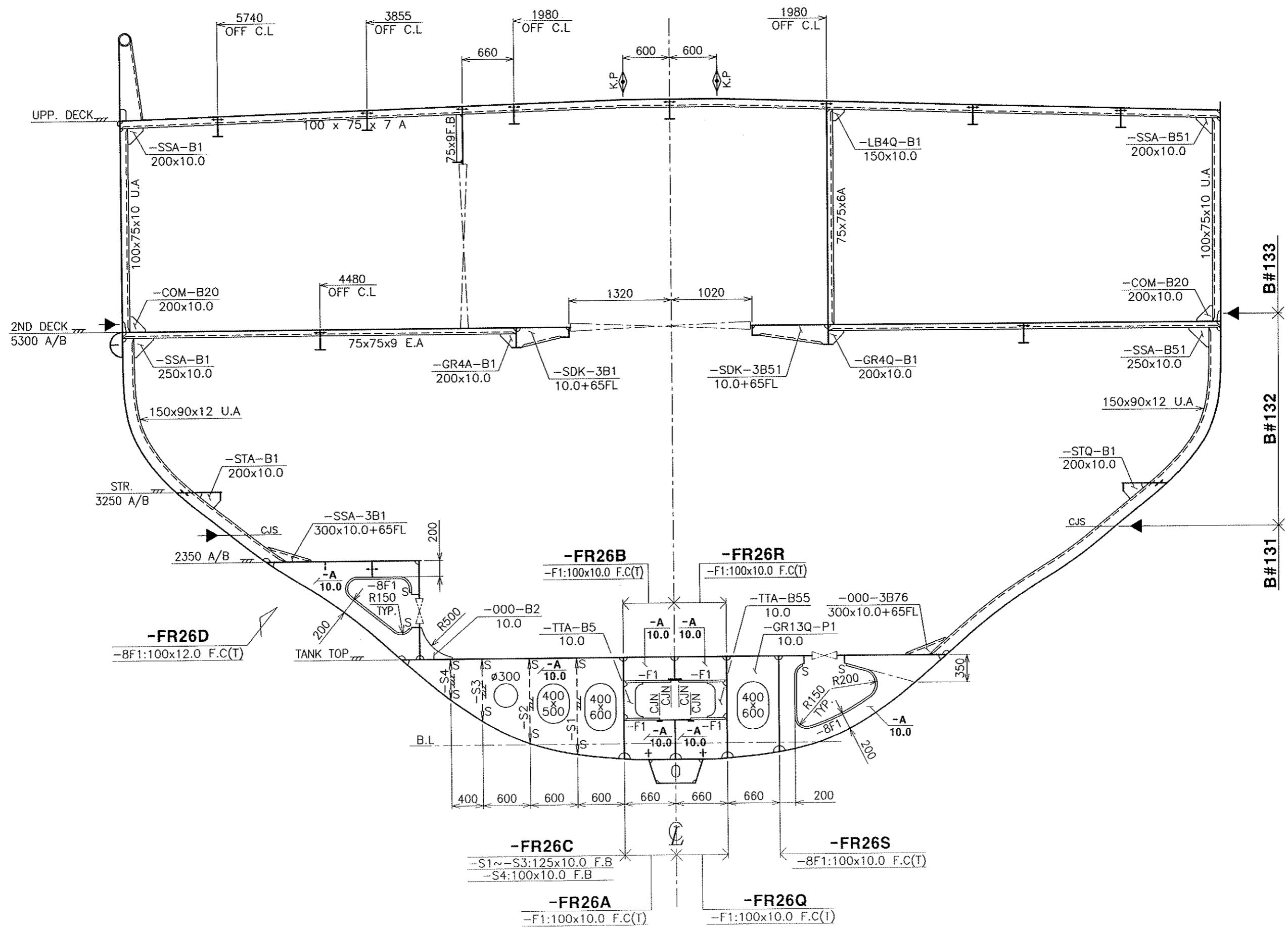


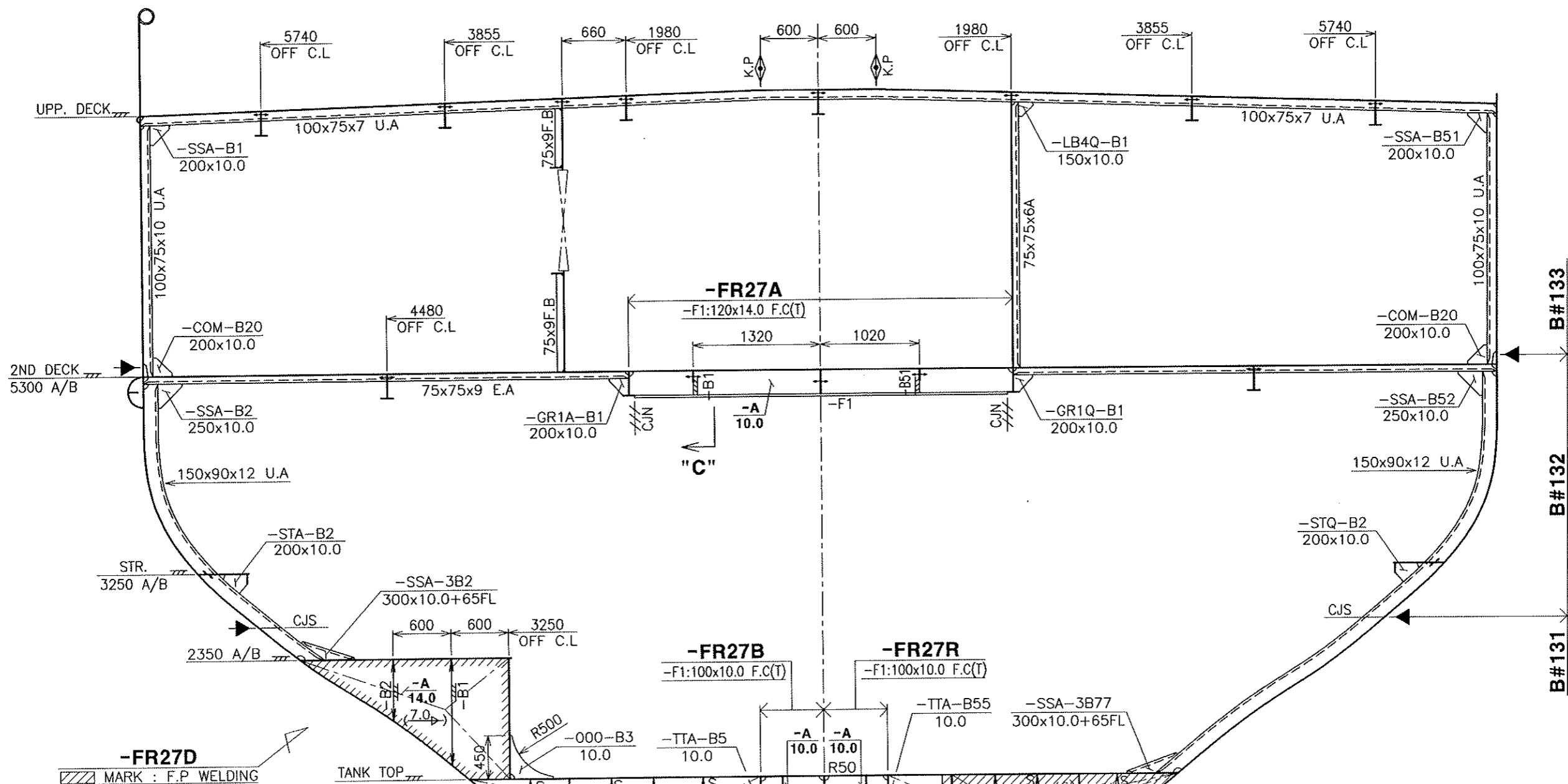
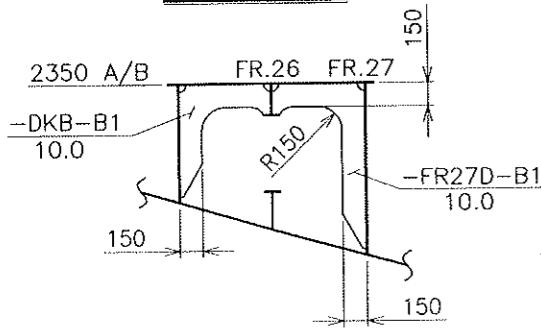
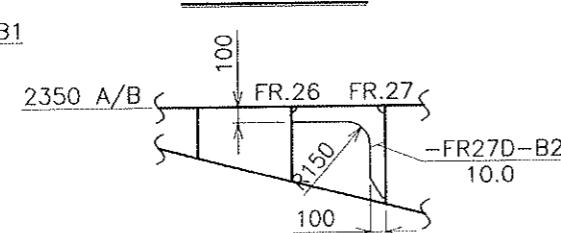
5740 OFF C.L ELEV.(S)

B#133



FR.26 SEC.



FR.27 SEC."A" ELEV."B" ELEV.-FR27C

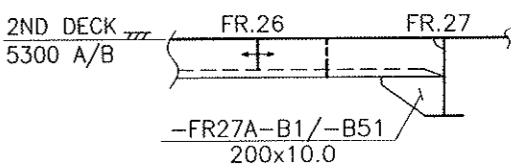
-L1,-L2:125x75x10 U.A.
-S1:100x10.0 F.B
-F1:100x10.0 F.C(T)

-FR27A
-F1:100x10.0 F.C(T)

-FR27S

-L1,-L2:125x75x10 U.A.
/ MARK : F.P. WELDING
-F1:100x10.0 F.C(T)

-FR27Q
-F1:100x10.0 F.C(T)

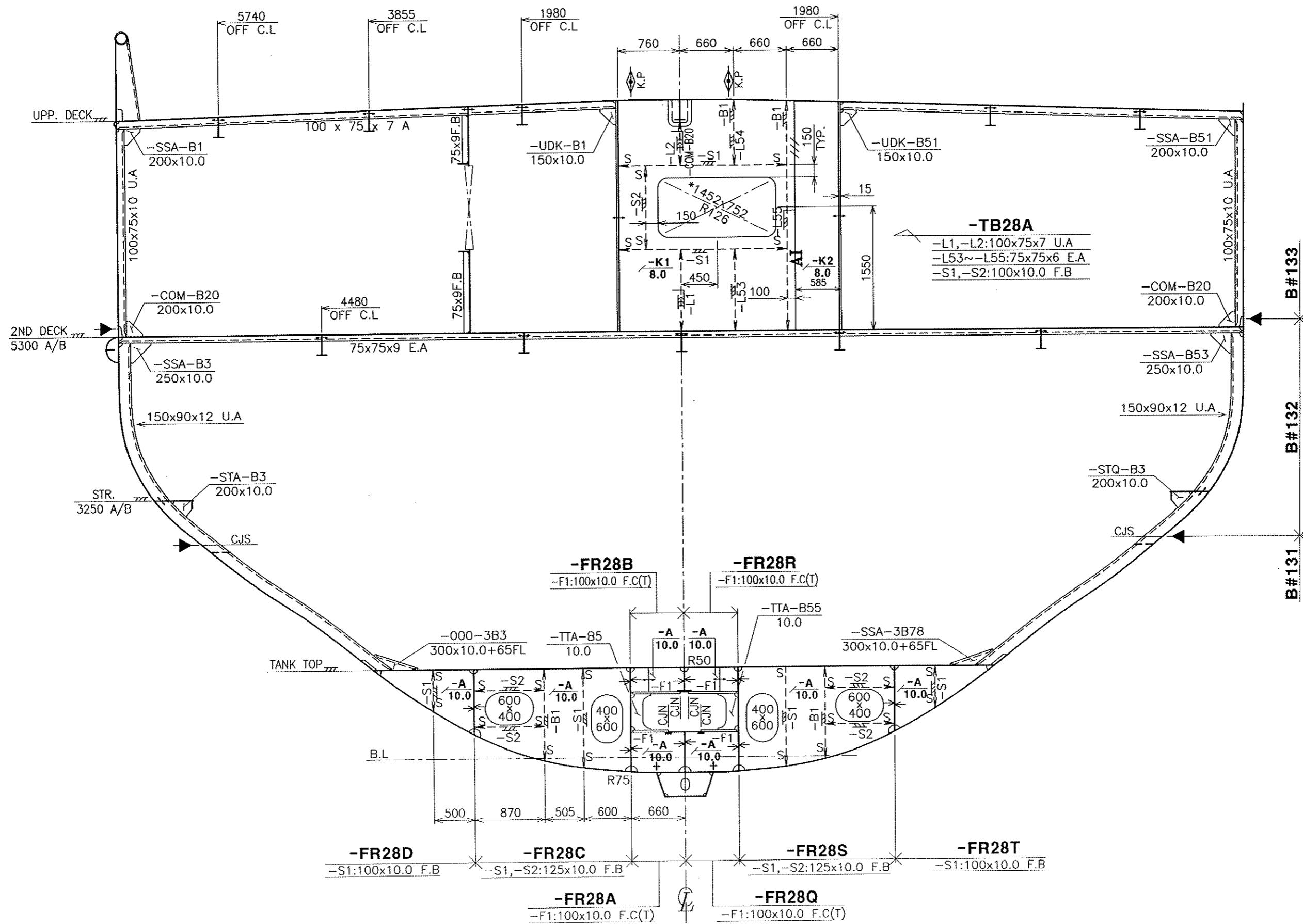
"C" ELEV.

B#133

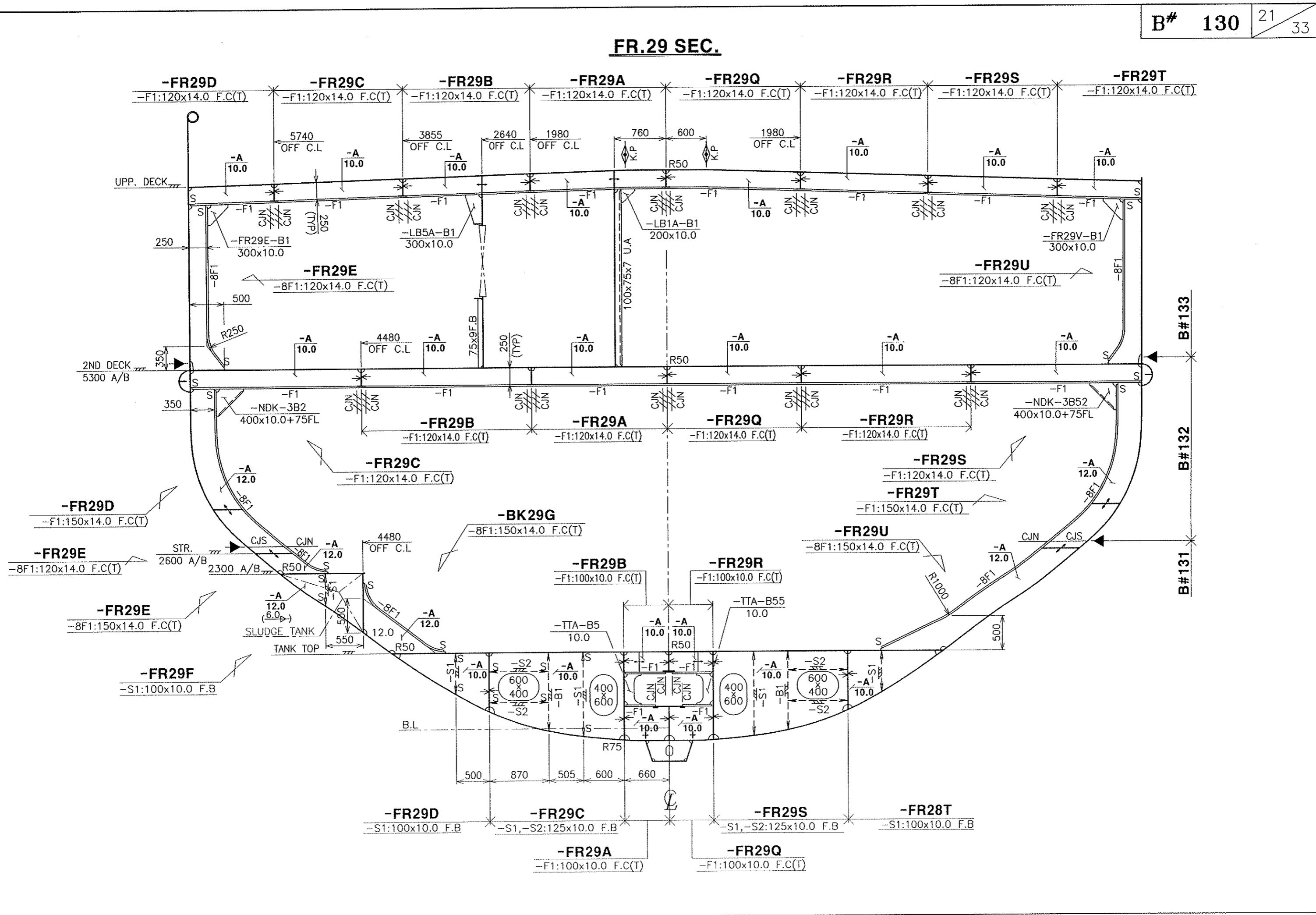
B#132

B#131

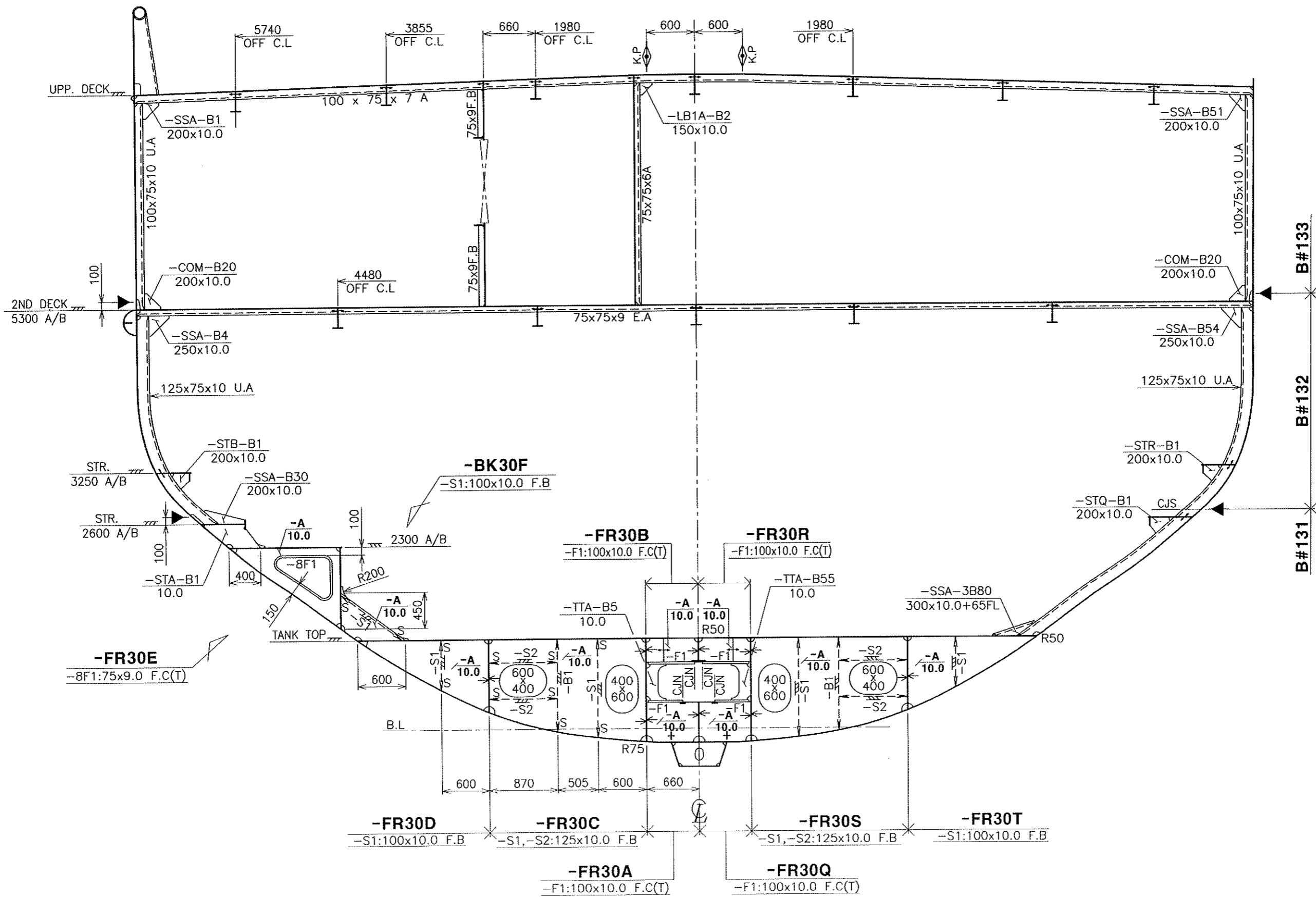
FR.28 SEC.

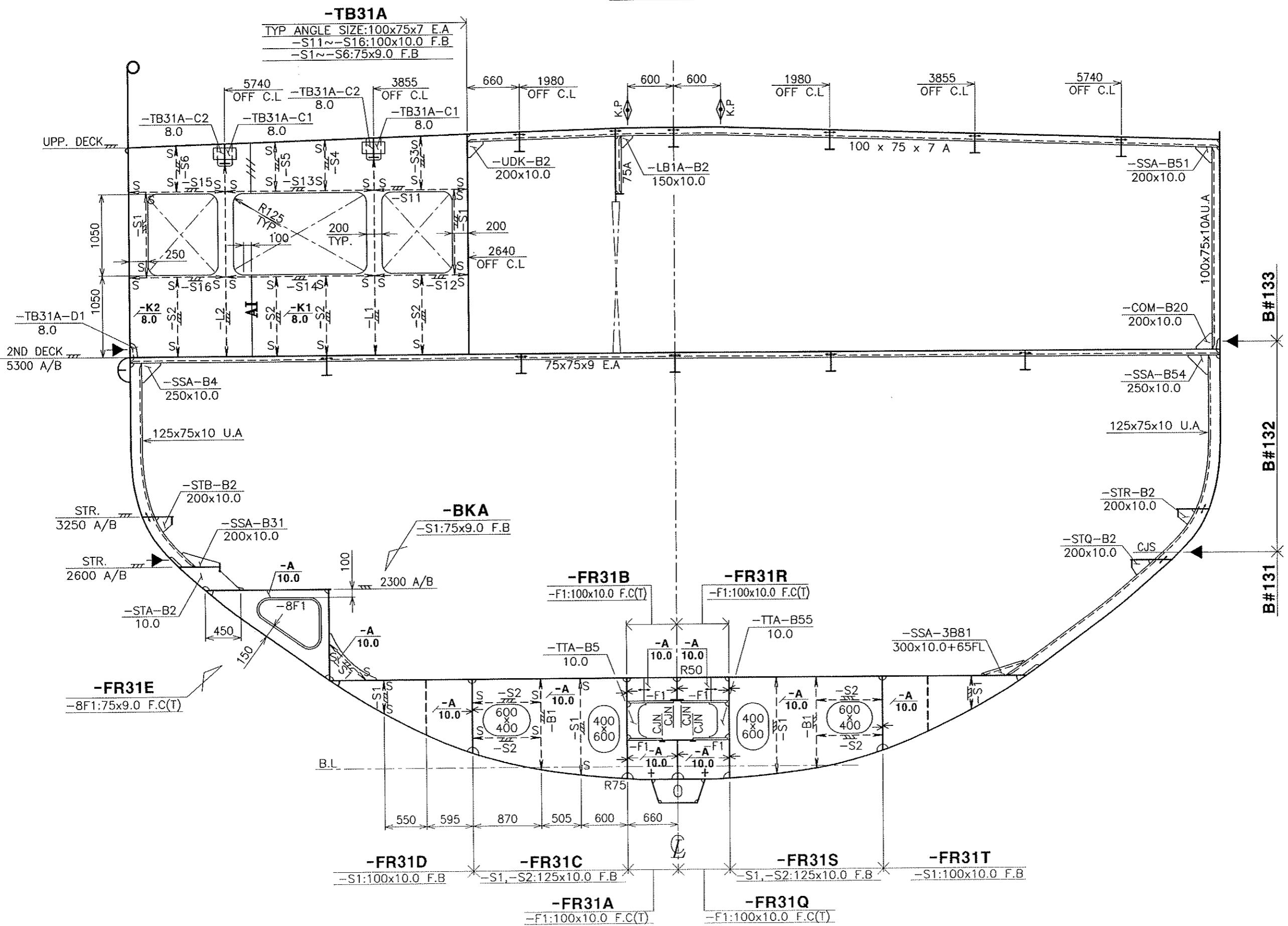


FR.29 SEC.

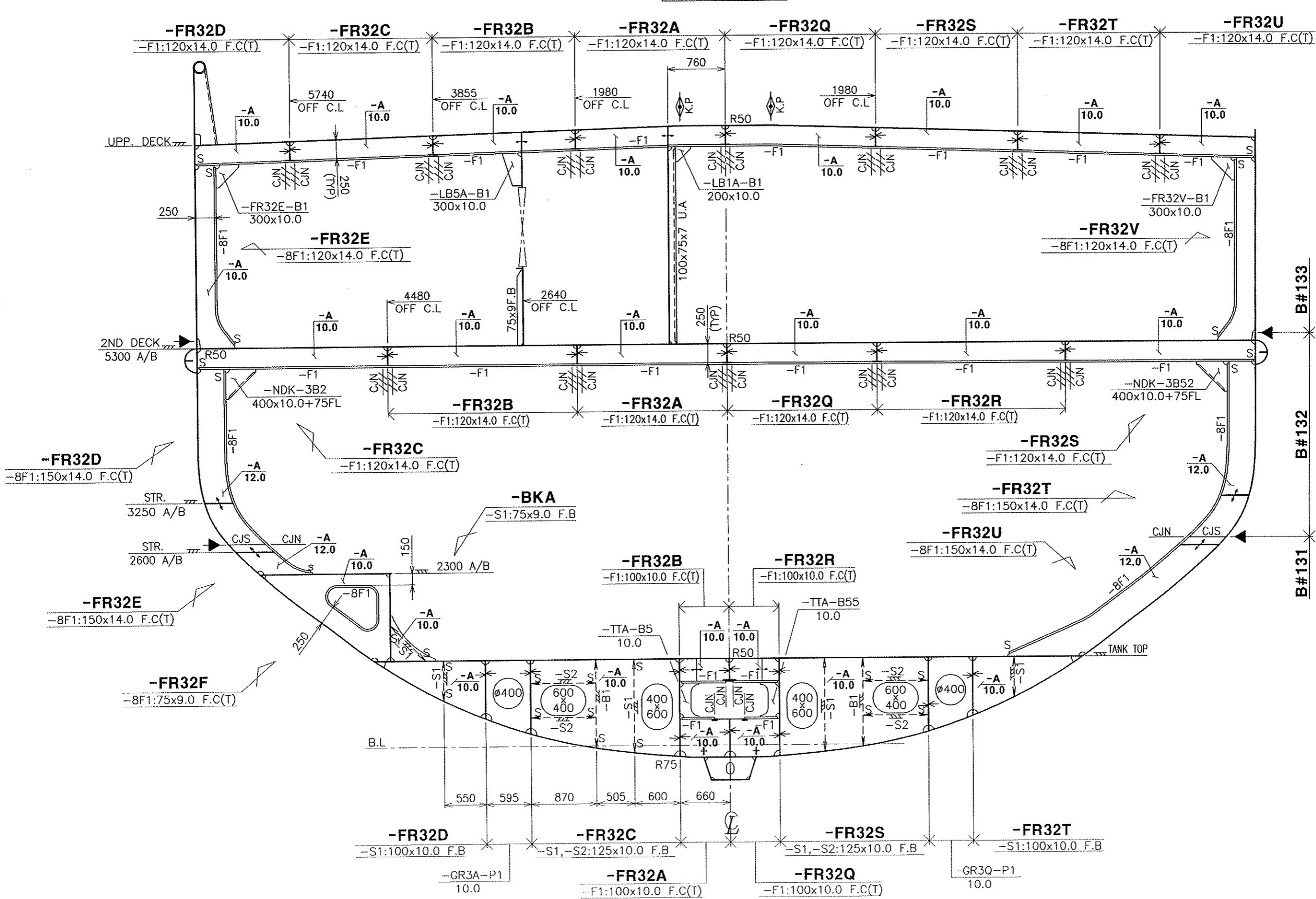


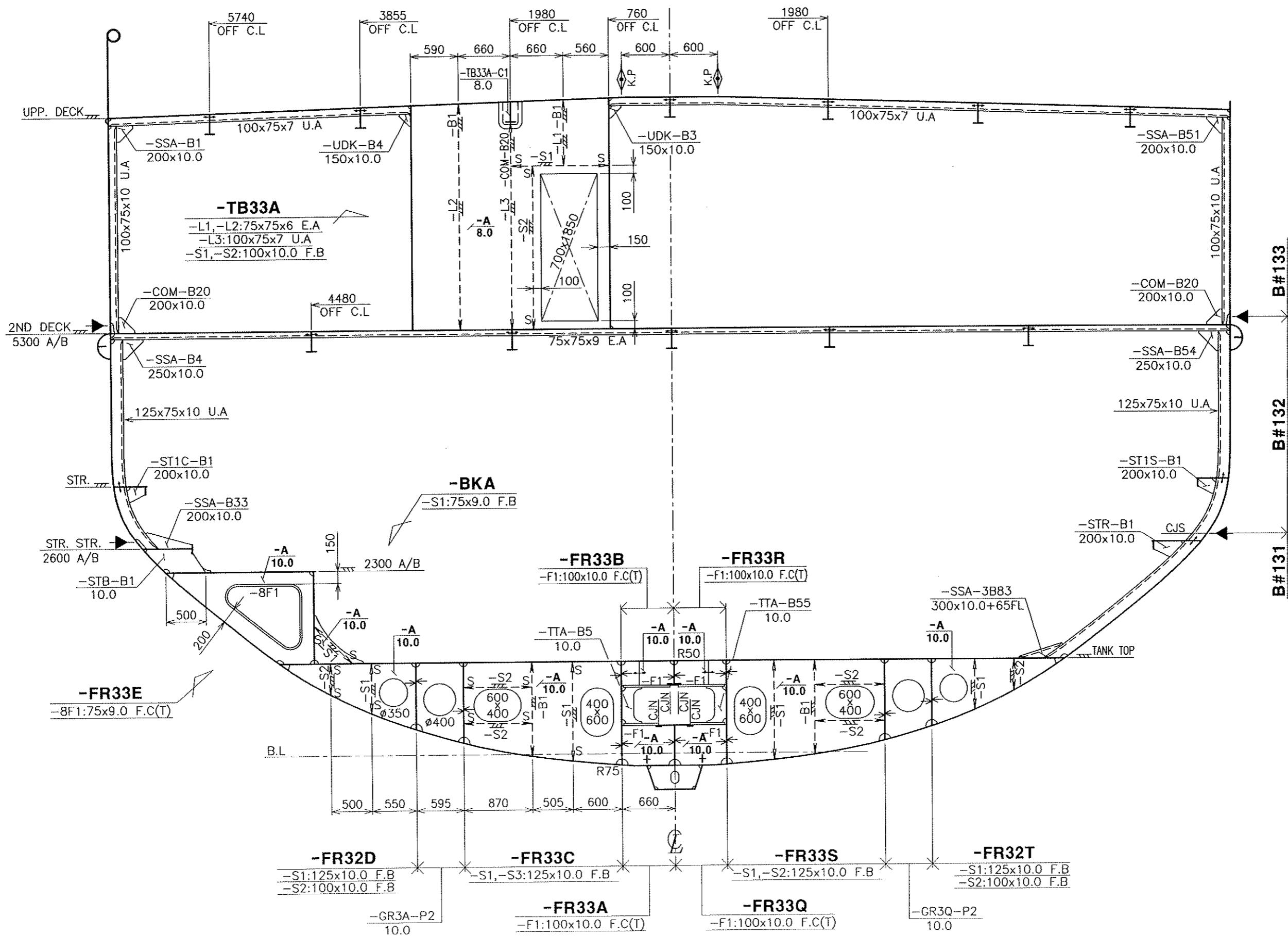
FR.30 SEC.



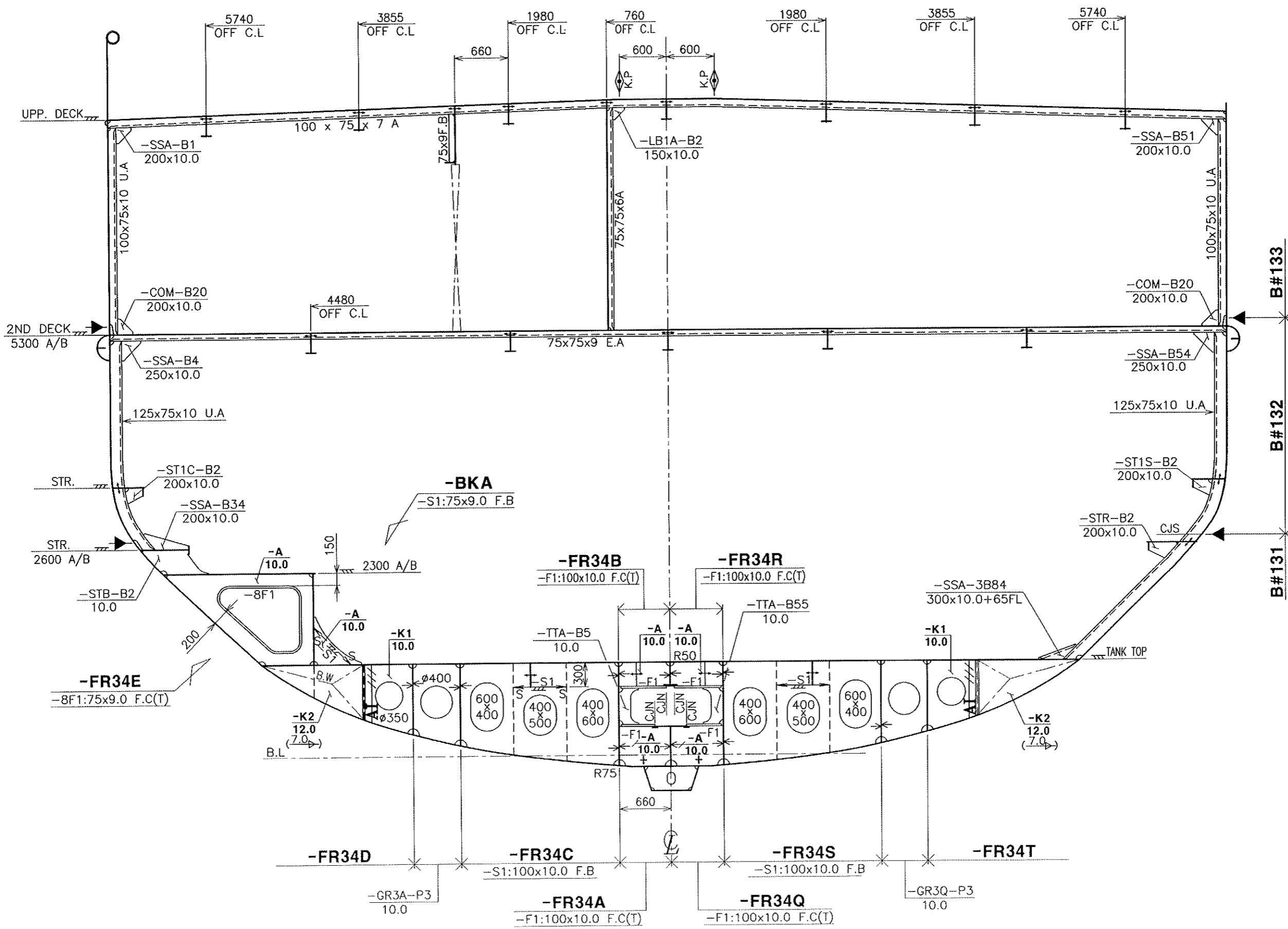
FR.31 SEC.

FR.32 SEC.

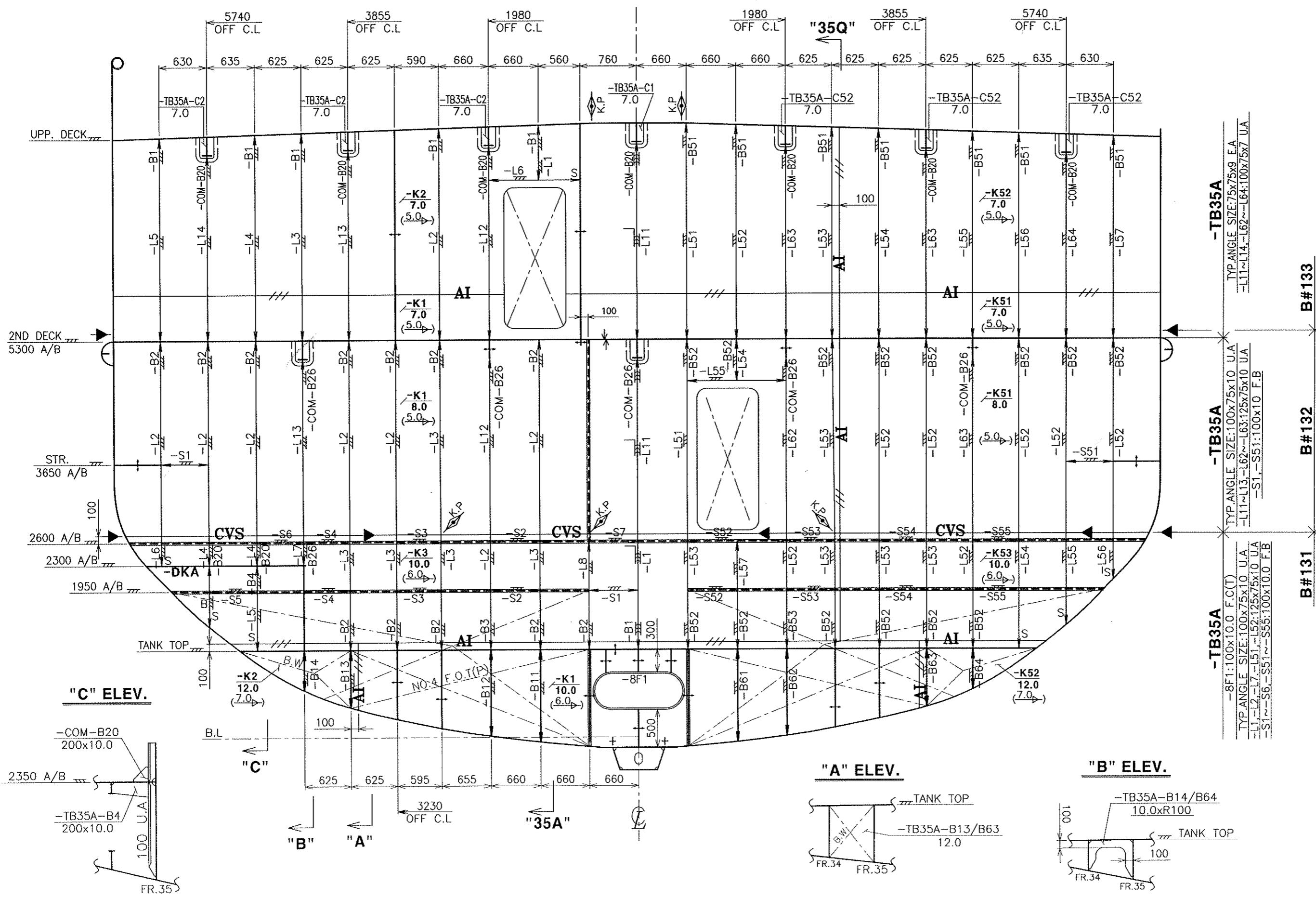


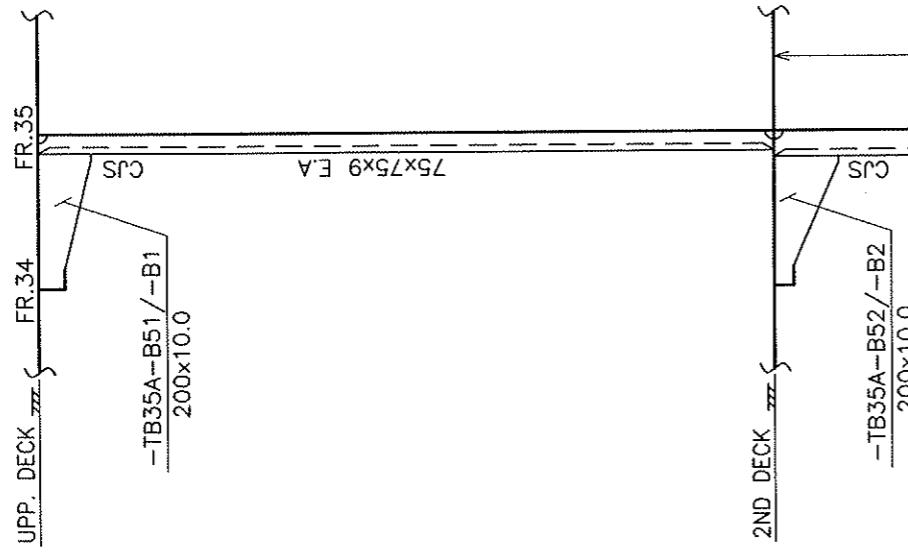
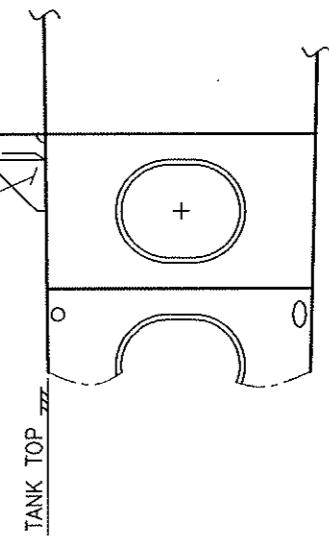
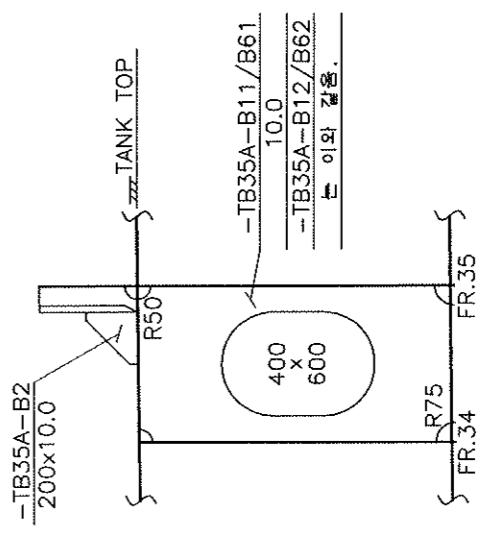
FR.33 SEC.

FR.34 SEC.

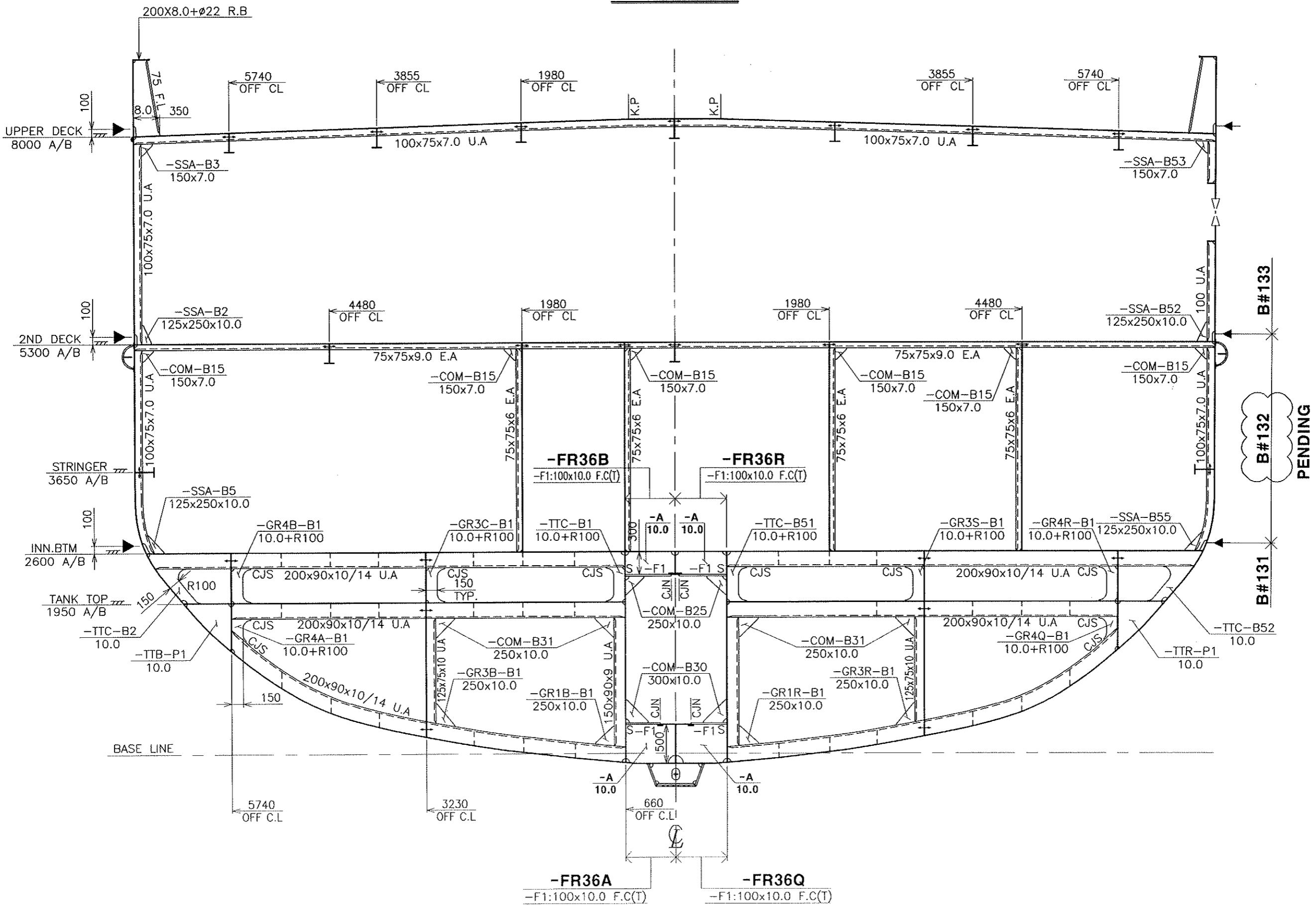


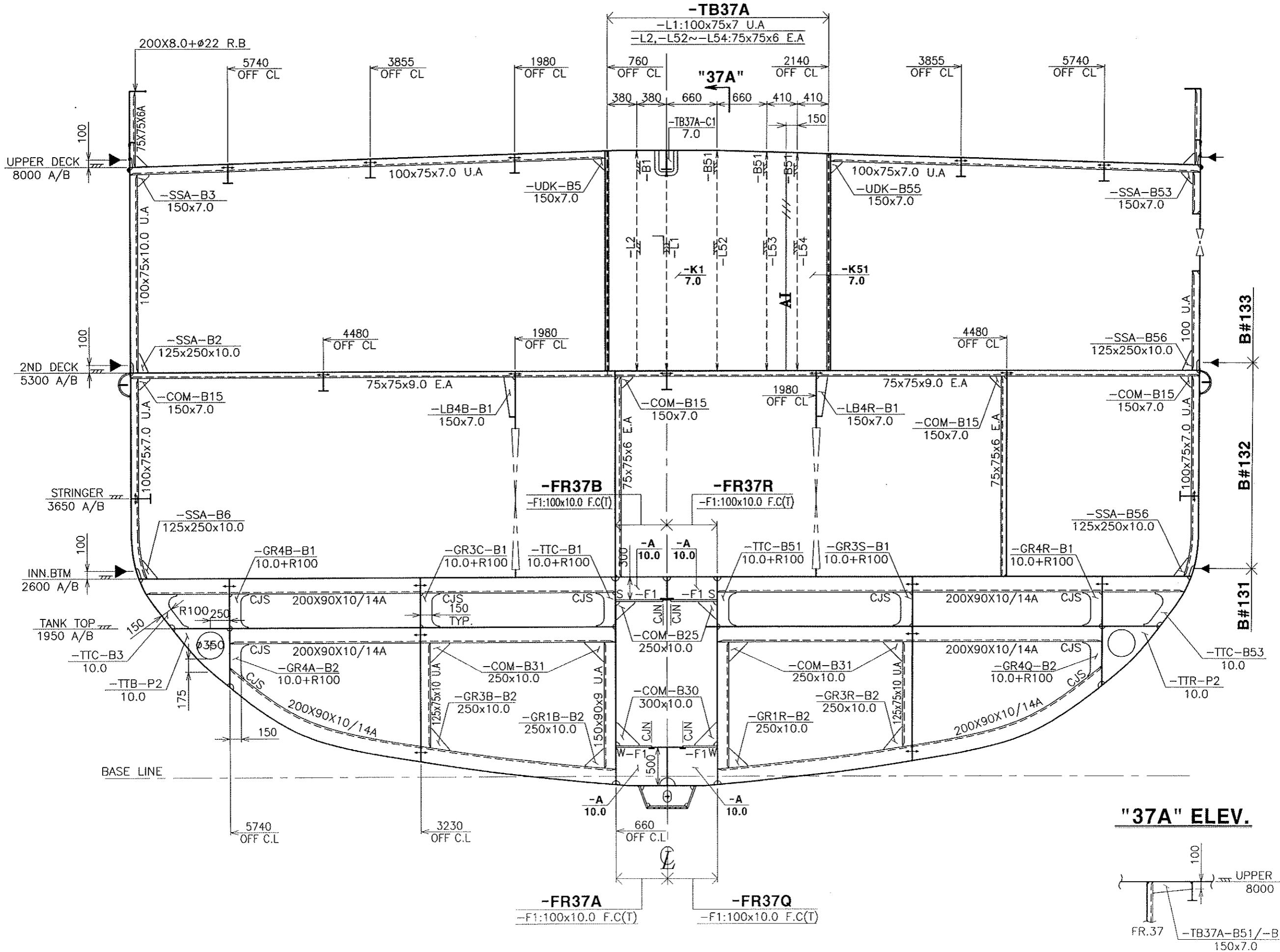
FR.35 SEC.



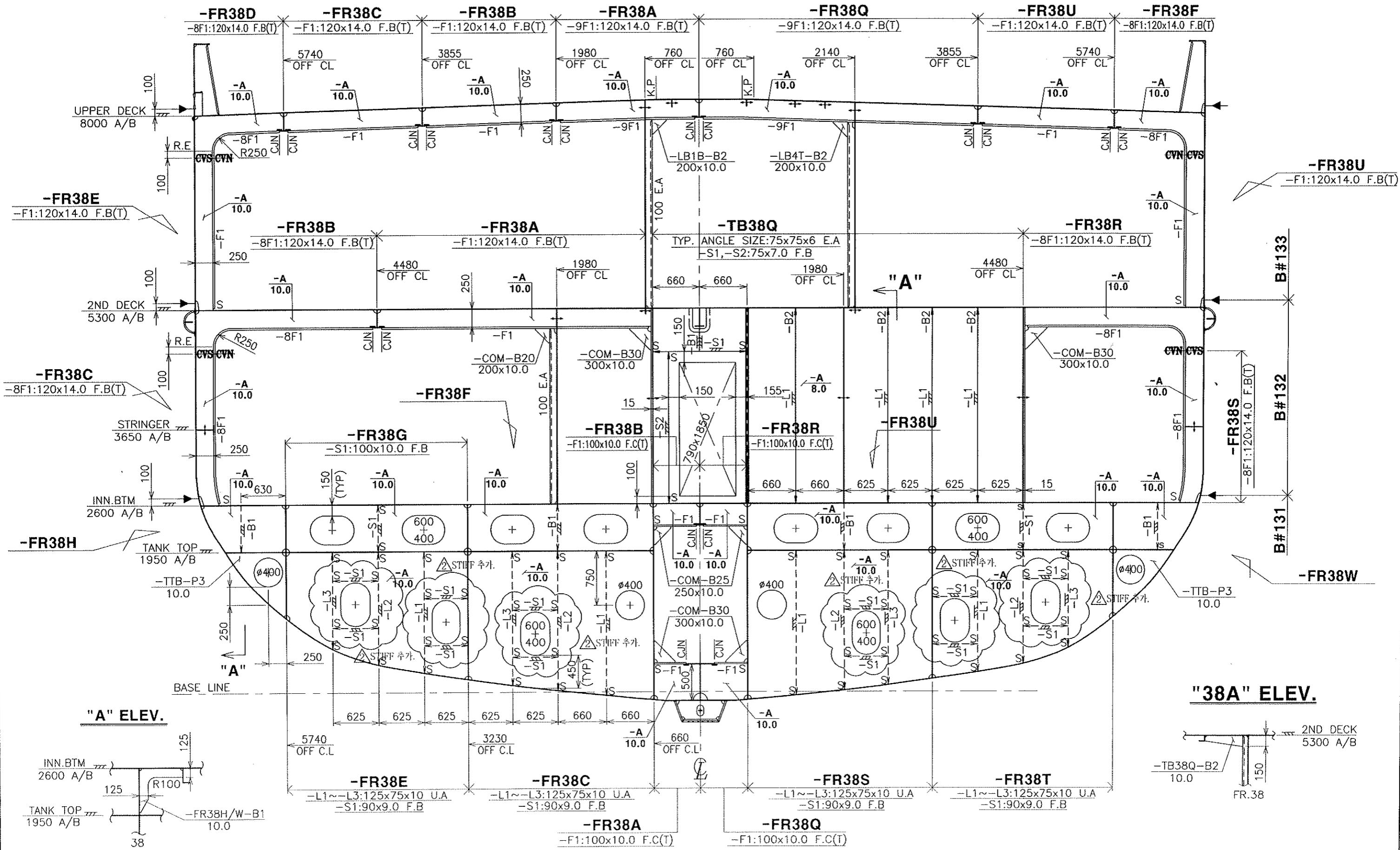
"35Q" ELEV."35A" ELEV.

FR.36 SEC

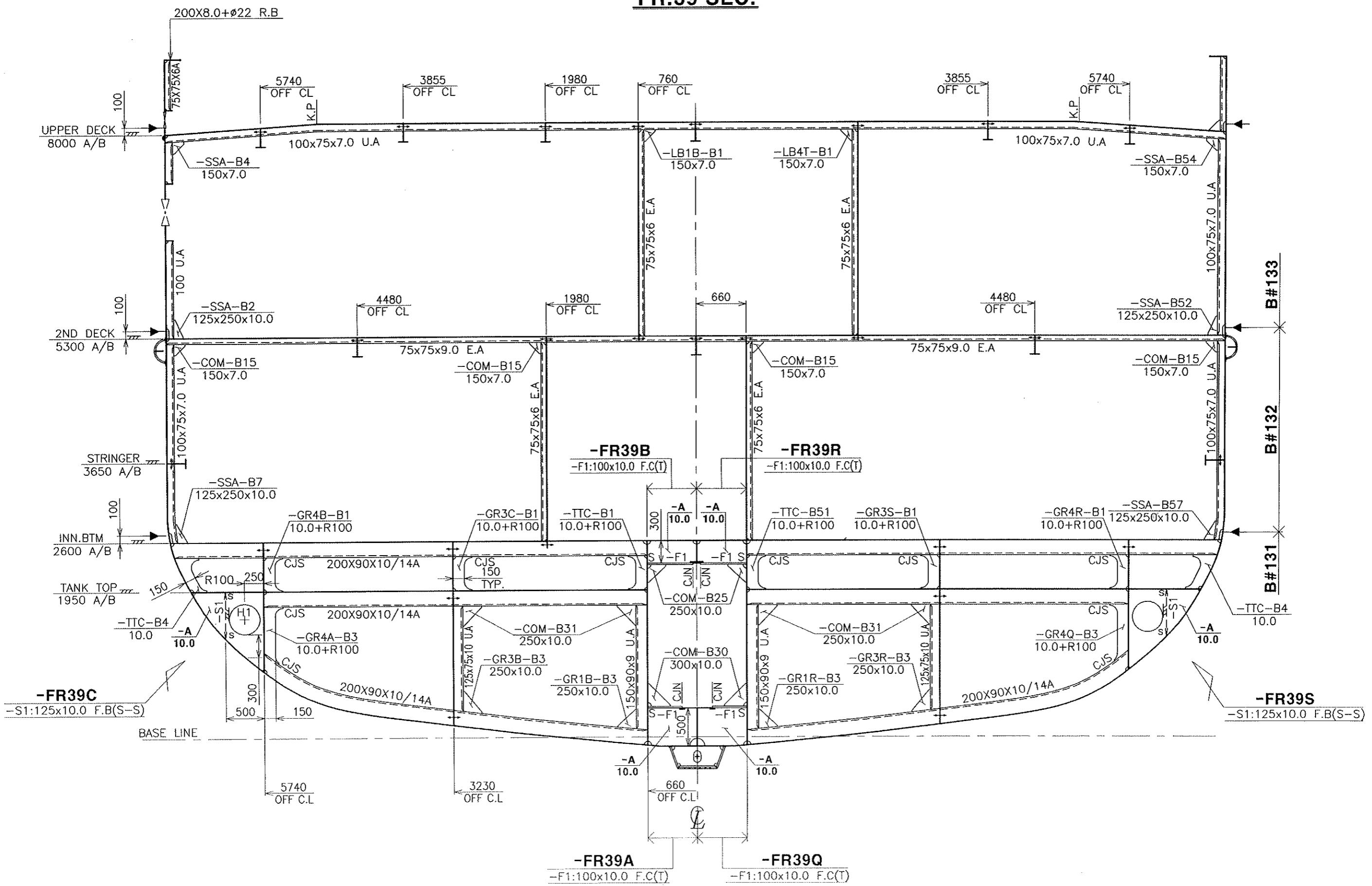




FR.38 SEC.



FR.39 SEC.



FR.40 SEC.

