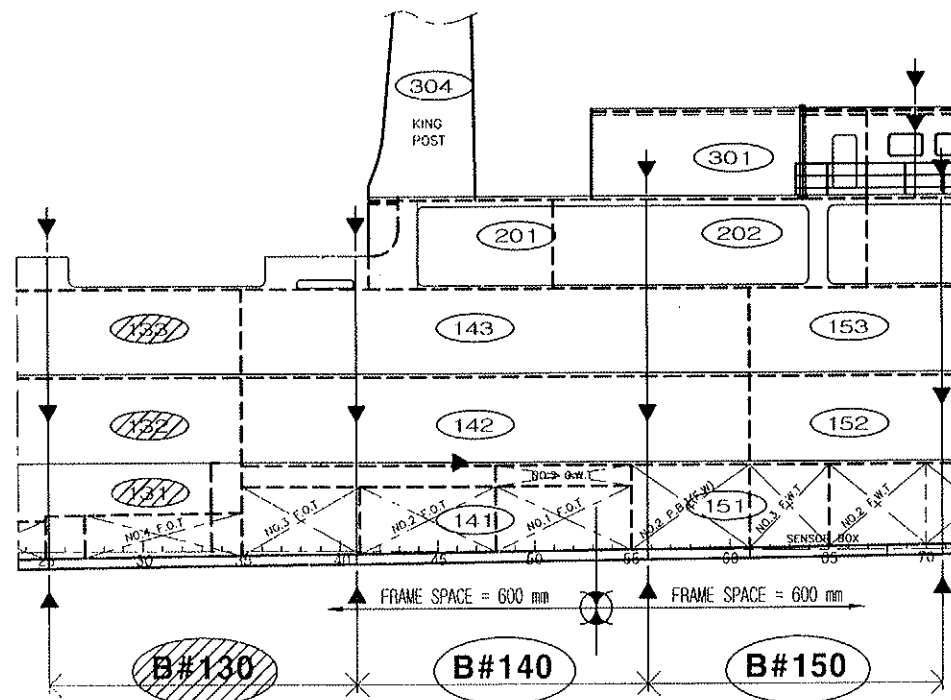


DRAWING HISTORY

NO.	DESCRIPTION	DATE	DWN. BY	CHK. BY	APP. BY
0	선체구조도면에 의해 본작업용으로 출도.	01-17			
1	환창 높이 정보 추가.	01-25			
2	B#131.B#132블록 출도에 의한 전면 개정.	02-03			

BLOCK DIVISION



BLOCK	131	132	133	130
WEIGHT	Kg	Kg	Kg	Kg
C.O.G	131	132	133	130
X				
Y				
Z				

배 포 치

부 서 부 수

합 계

호선

BLOCK

B#130

NOTE :

- 본 도면은 특기와 LOOKING DOWN, PORT, FWD로 표시하였음.
- 본 도면은 PORT를 나타냈으며 특기와 STB'D는 이에 대칭임.
- 특기 외 용접각장은 " $\rightarrow 4.0$ " 임.
- 특기 외 사용 재료의 재질은 "A" 임.

WELDING & 개선 기호 DETAIL

CVN	(BLOCK BUTT WELD)		CJN		CJS	
CVS	(BLOCK BUTT WELD)					
AI	자동용접, 부재간 간격 0~0.8 mm(간격없음)					
50 B	BENDING 가공여유 타재전 정도 CHECK 후 절단					
6E	타재 마진 타재시 수축고려하여 마진 적용, 미절단					
50 A	조립마진 조립전 정도 CHECK 후 절단					
TS**	TAPER 시공= 1:3 **는 두께차이값 S: STIFFENER방향 N: NON STIFFENER방향					

APPROVED

APPROVED

CHECKED

DRAWN

TEL

TITLE : G/T 1380 TON CLASS
FISHERIES TRAINING SHIP

선 체 조 립 도 면

BLOCK: 130
(B#131,132,133)

SHIP NO.

DATE

CLASS

CORR. NO.

DRAWING NO.

01

33

2ND DECK PLAN (5300 A / B)

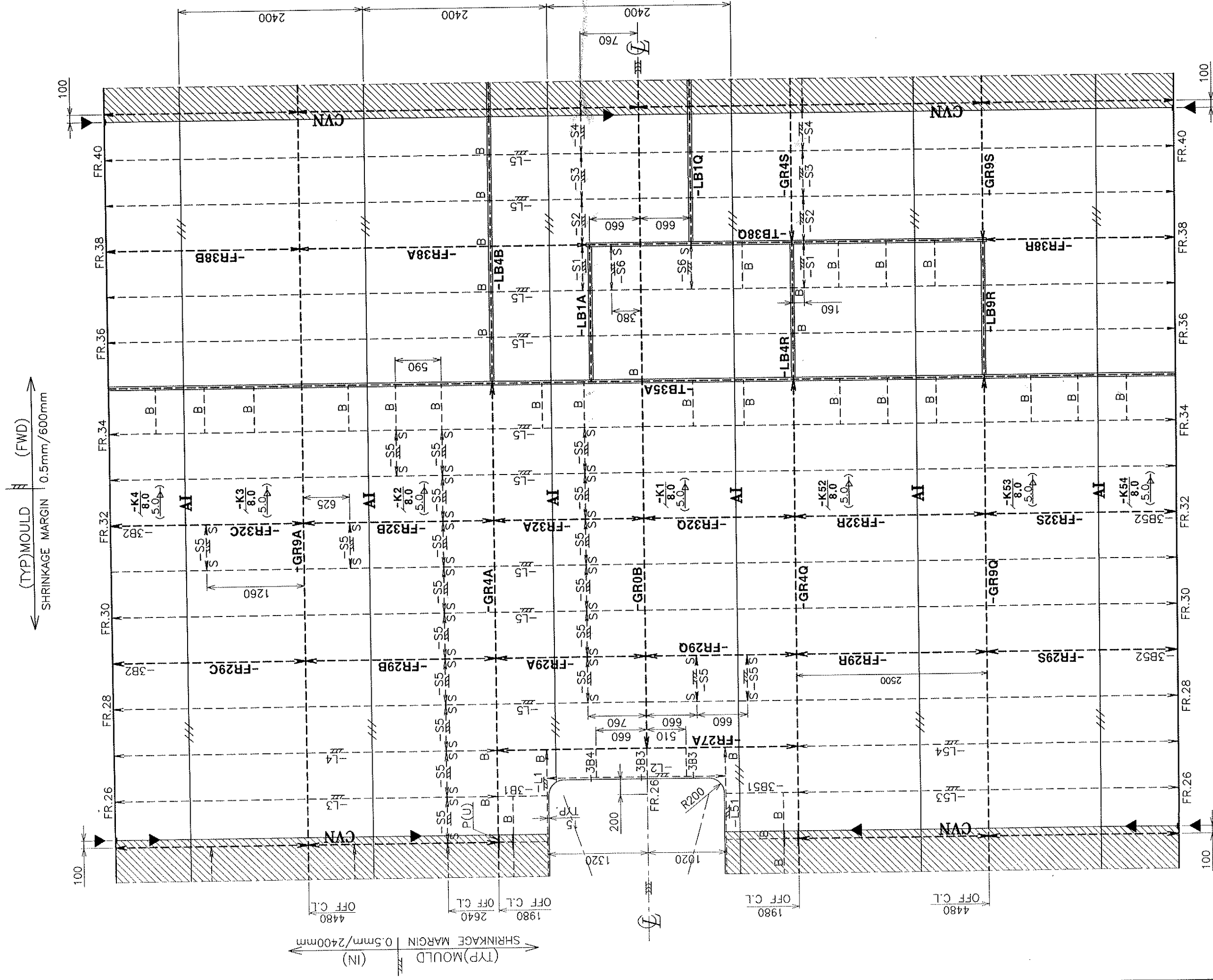
132-NDK

TYP. ANGLE SIZE: 75x75x9.0 E.A.

-L1, -L2, -L51:125x75x10 U.A.

-S1, -S6:75x7.0 F.B

-S5:75x9.0 F.B

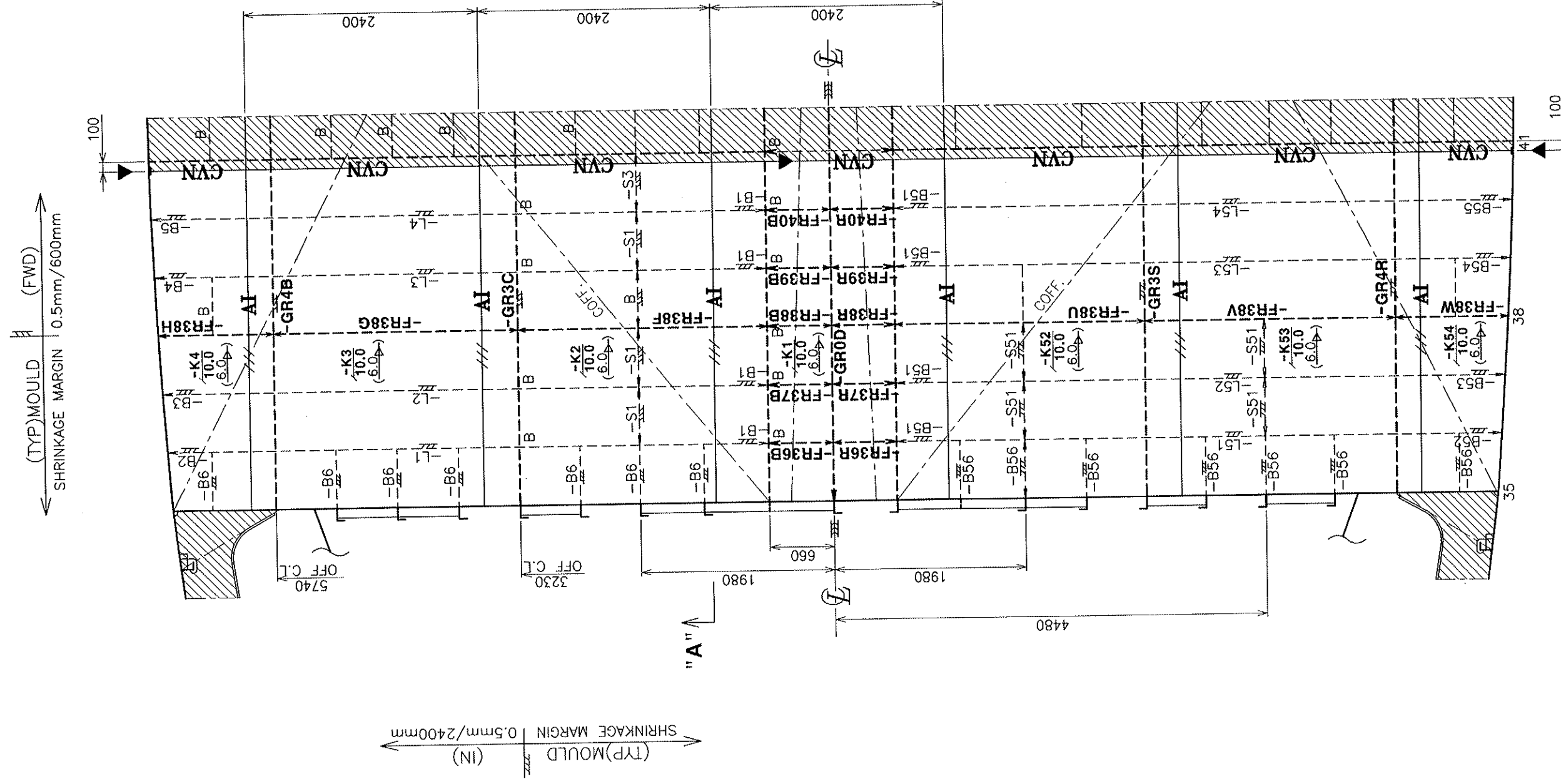


INNER BTM PLAN (2600 A / B)
131-TTC

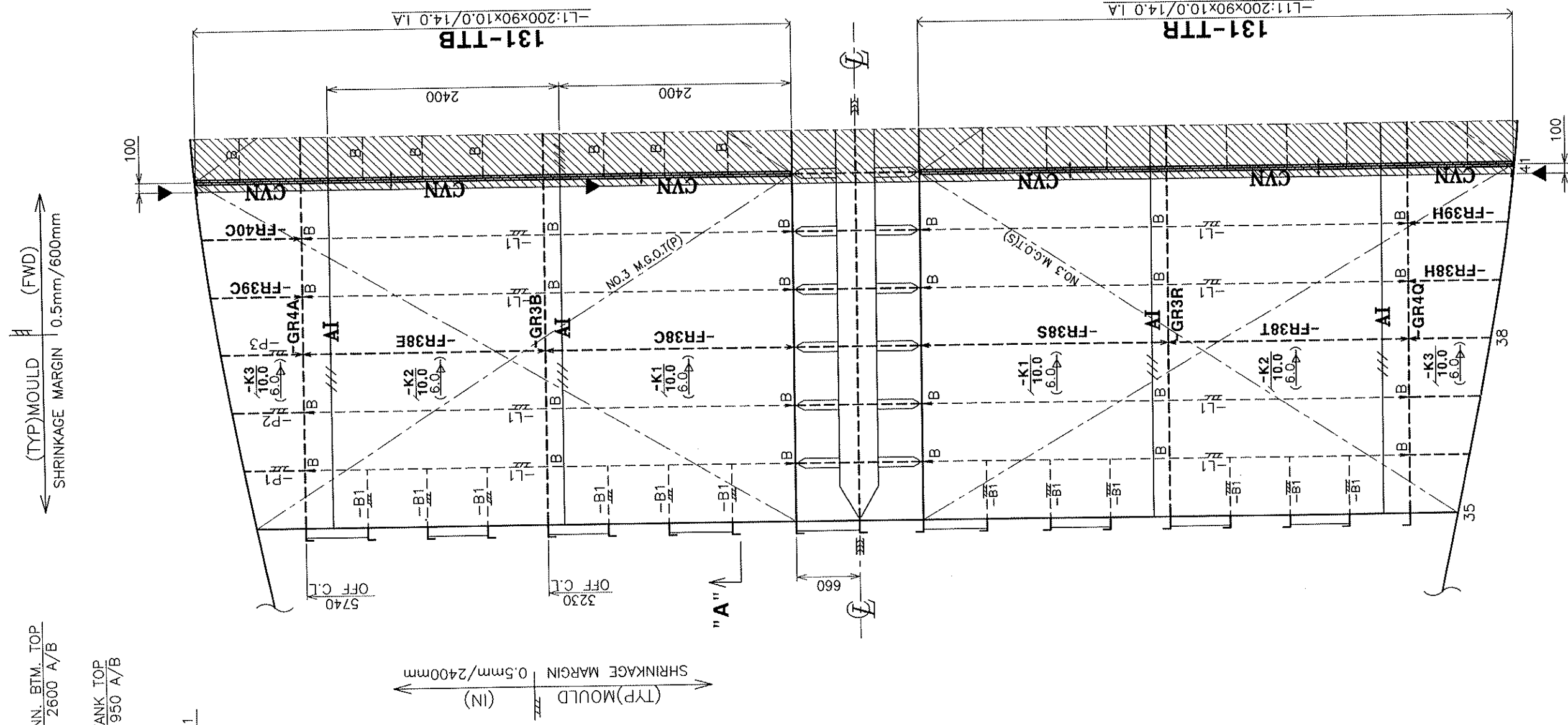
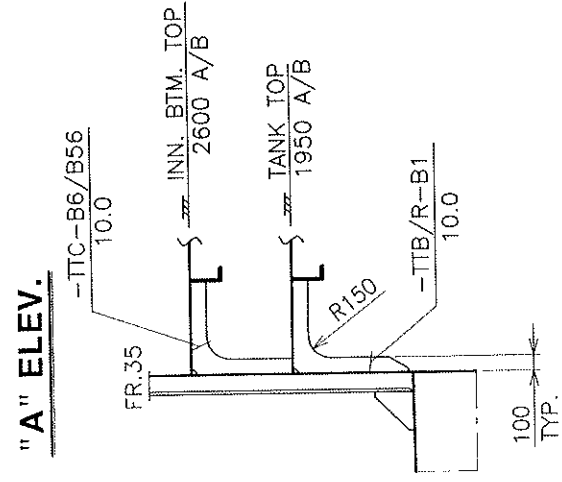
131-TTC

TYP. ANGLE SIZE: 200x90x10.0/14.0 I.A
-S1~-S3, -S51~-S53: 90x9.0 F.B

ANGLE SIZE: 200x90x10.0/14.0 F.B
-S1~S3-S51~-S53:90x9.0 F.B



TANK TOP PLAN (1950 A / B)

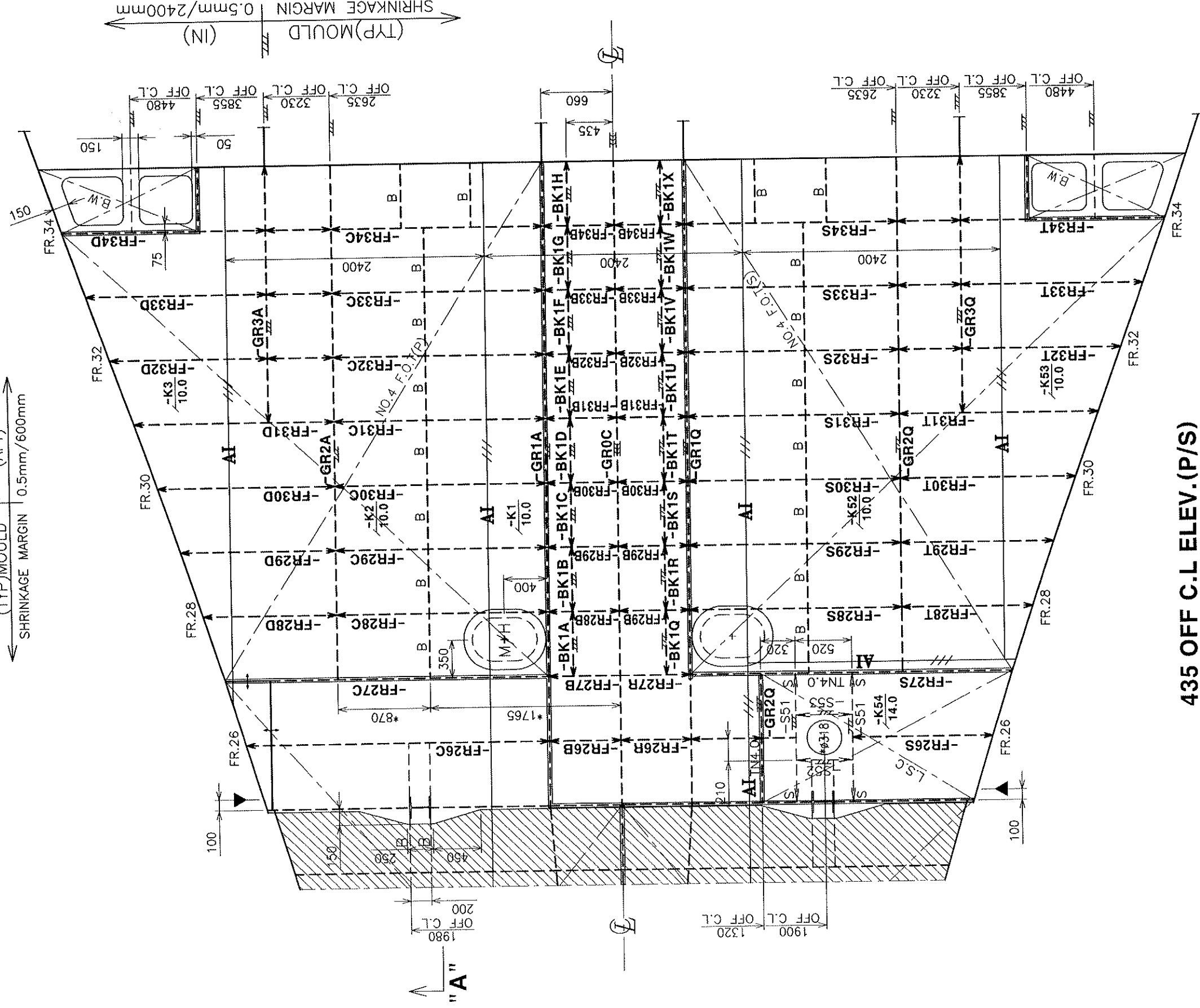


TANK TOP PLAN

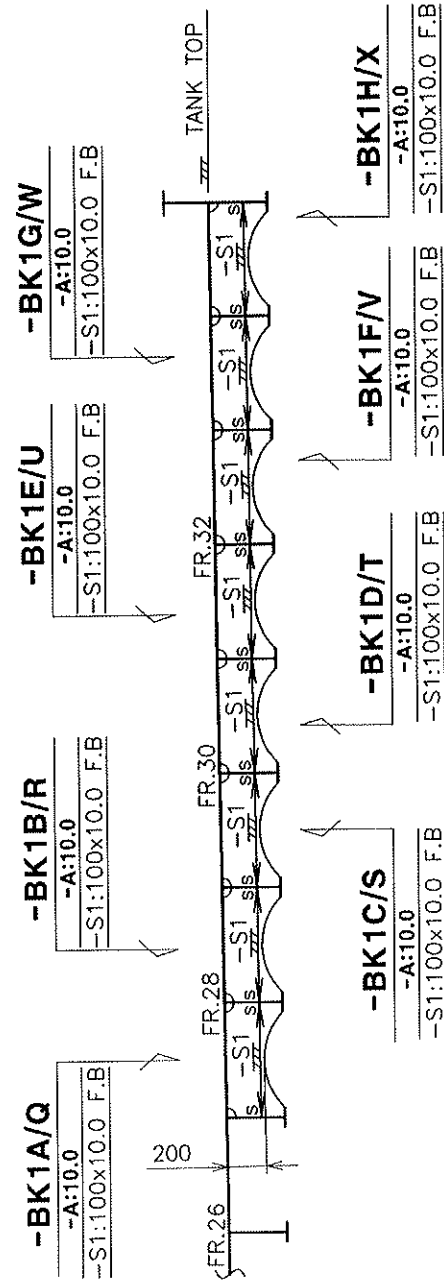
-TTA

-S51~-S53:100x10.0 F.B

(TYP)MOULD (AFT)
SHRINKAGE MARGIN 0.5mm/600mm



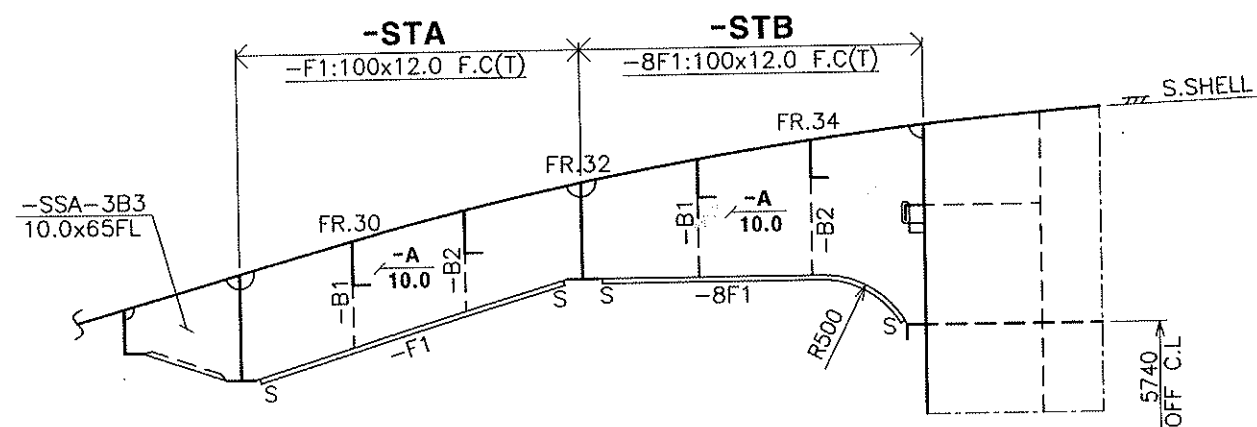
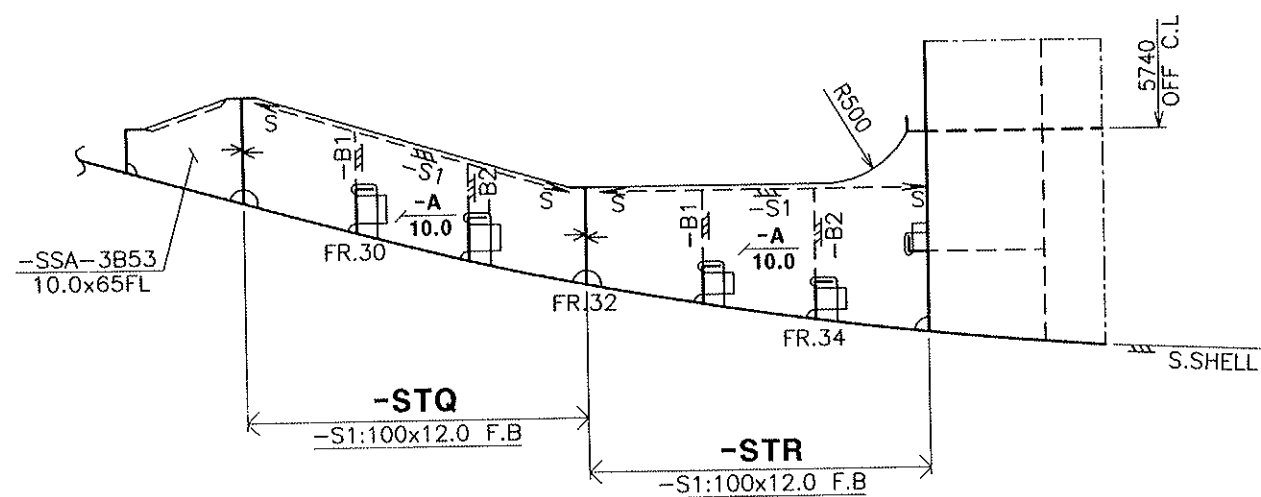
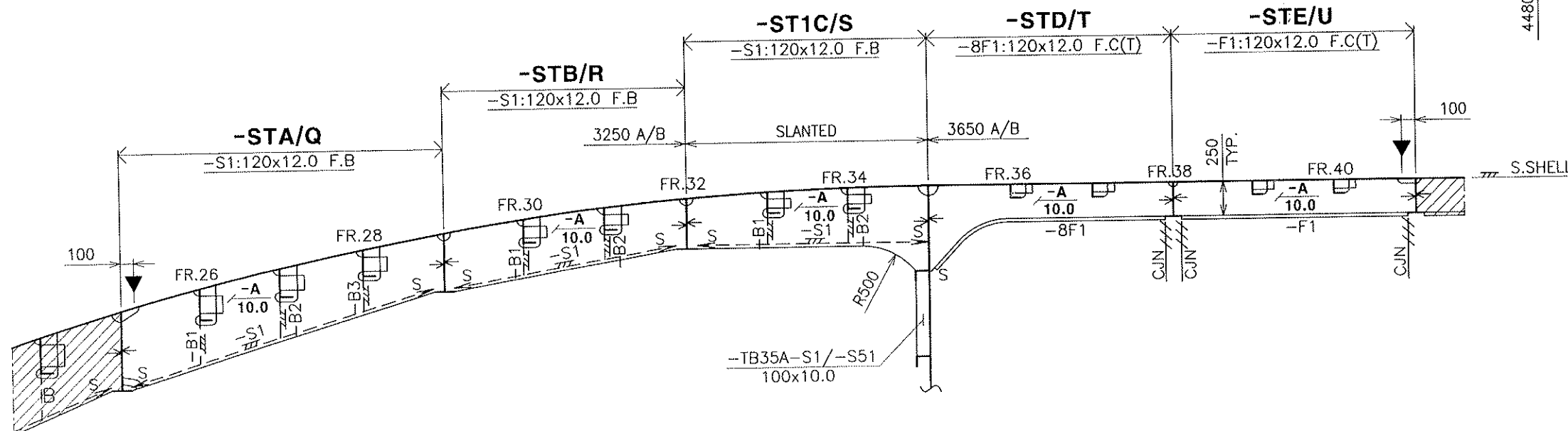
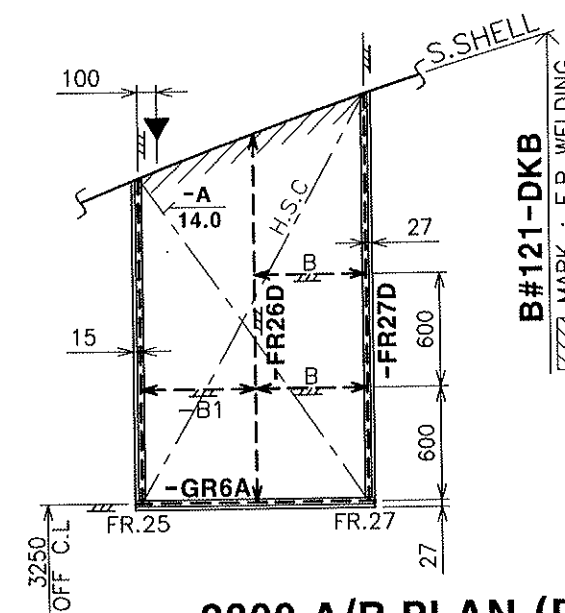
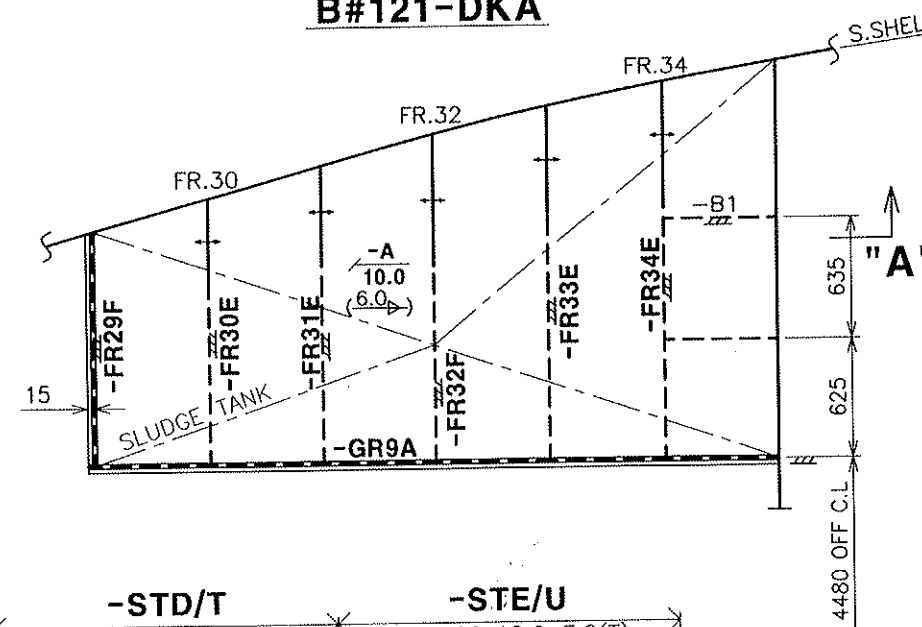
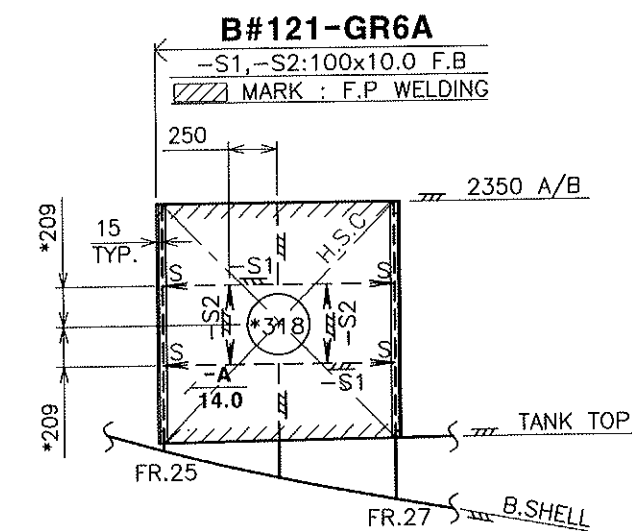
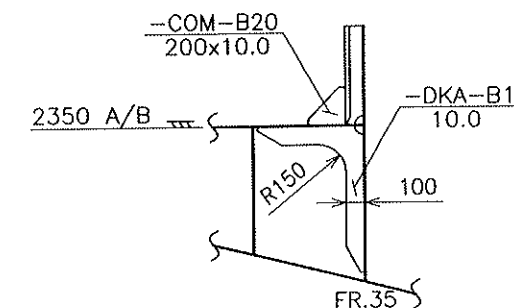
435 OFF C.L ELEV.(P/S)



B# 131

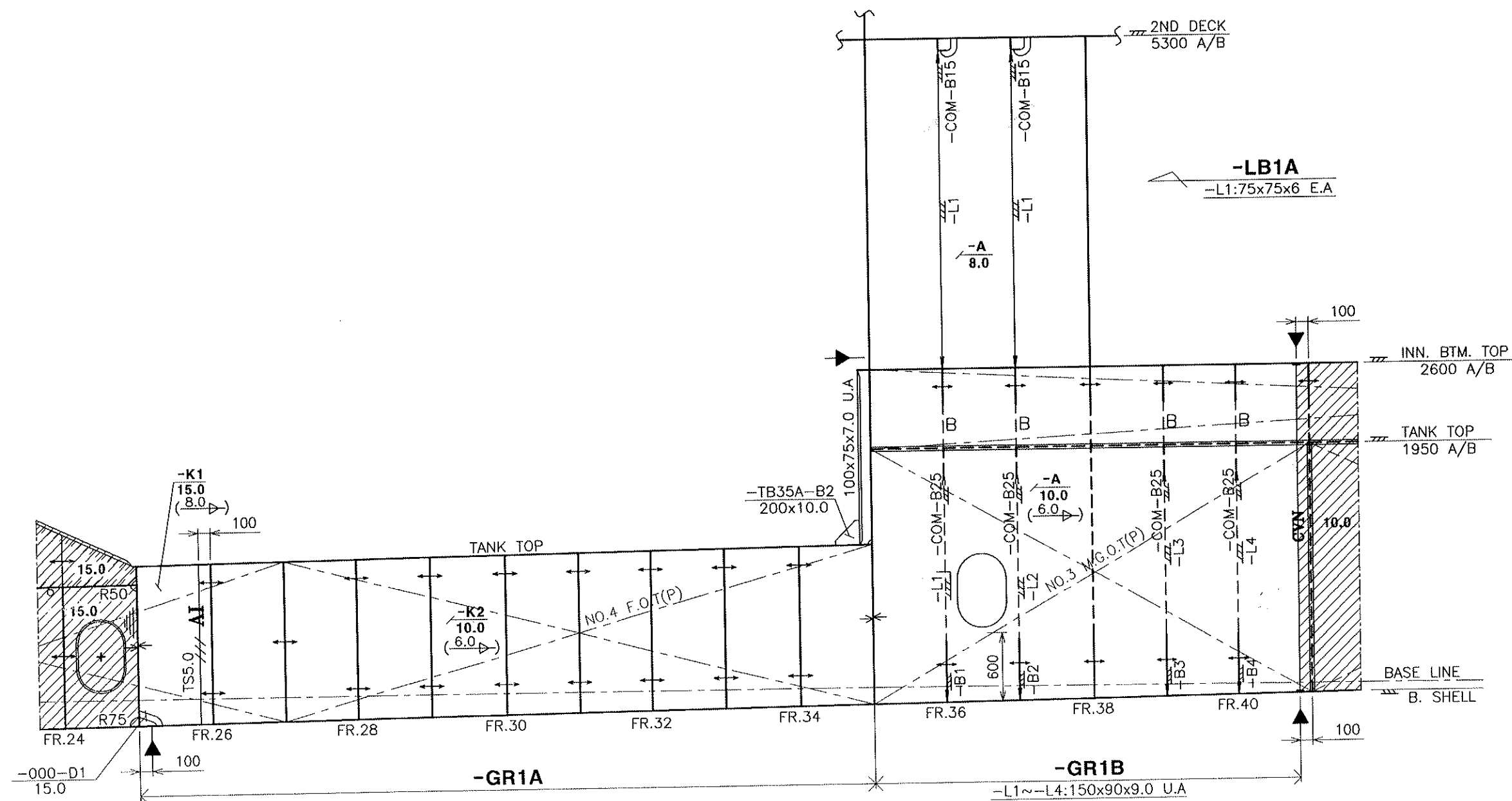
8

33

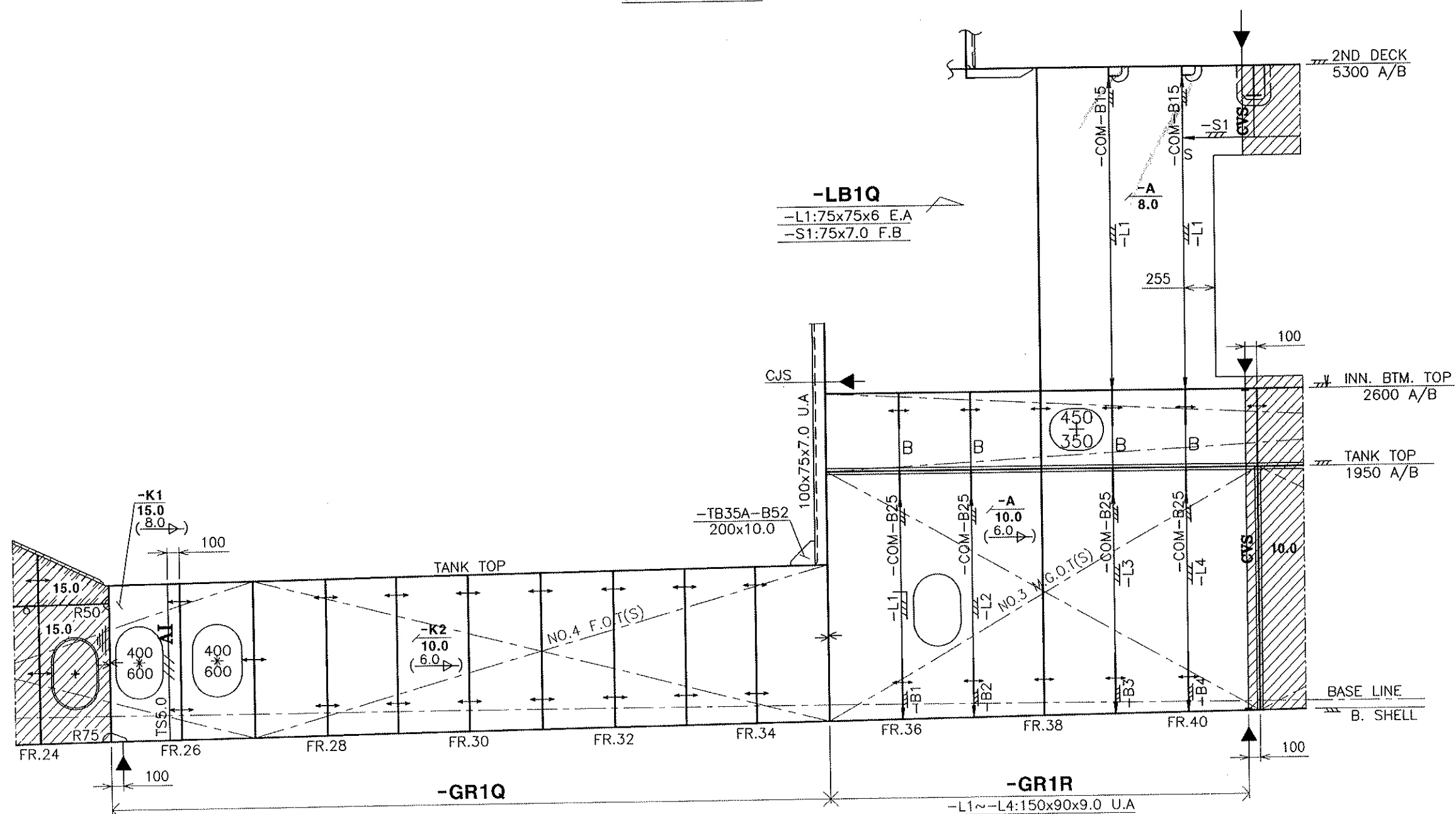
2600 A/B STR. PLAN(P)**2600 A/B STR. PLAN(S)****3250 A/B STR. PLAN(P/S)****2350 A/B PLAN(P)****2300 A/B PLAN (P)****B#121-DKA****3250 OFF C.L ELEV.(P)****"A" ELEV.**



660 OFF C.L. ELEV.

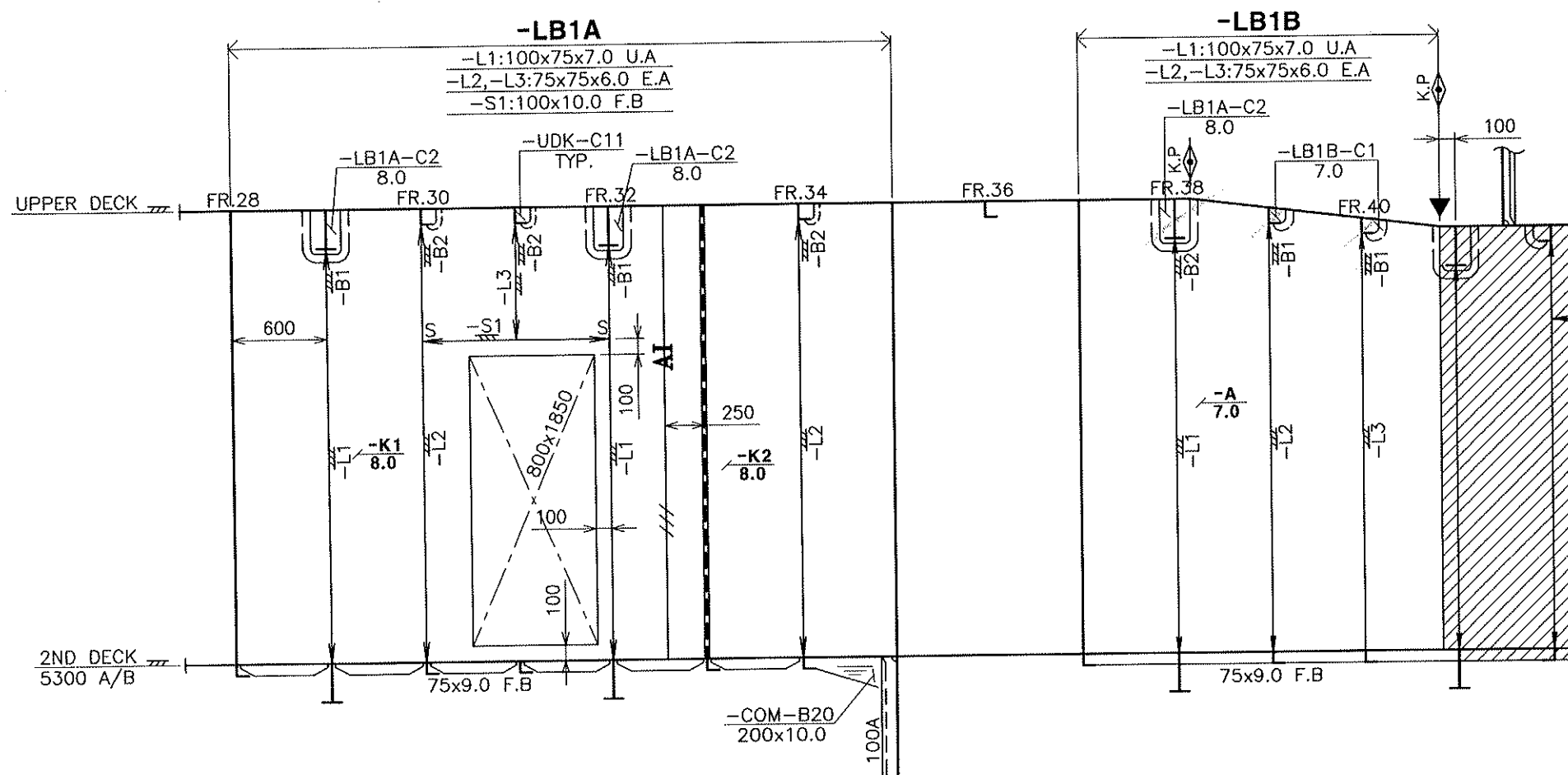
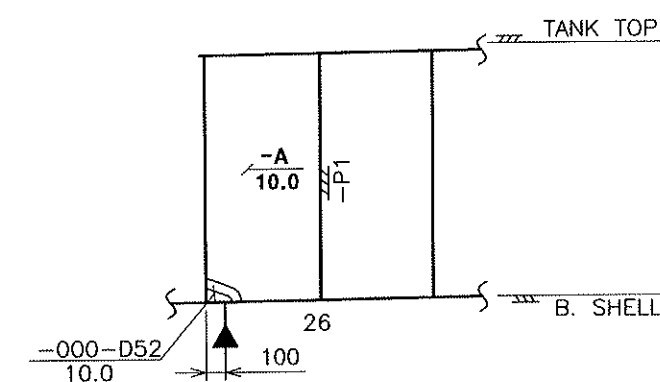
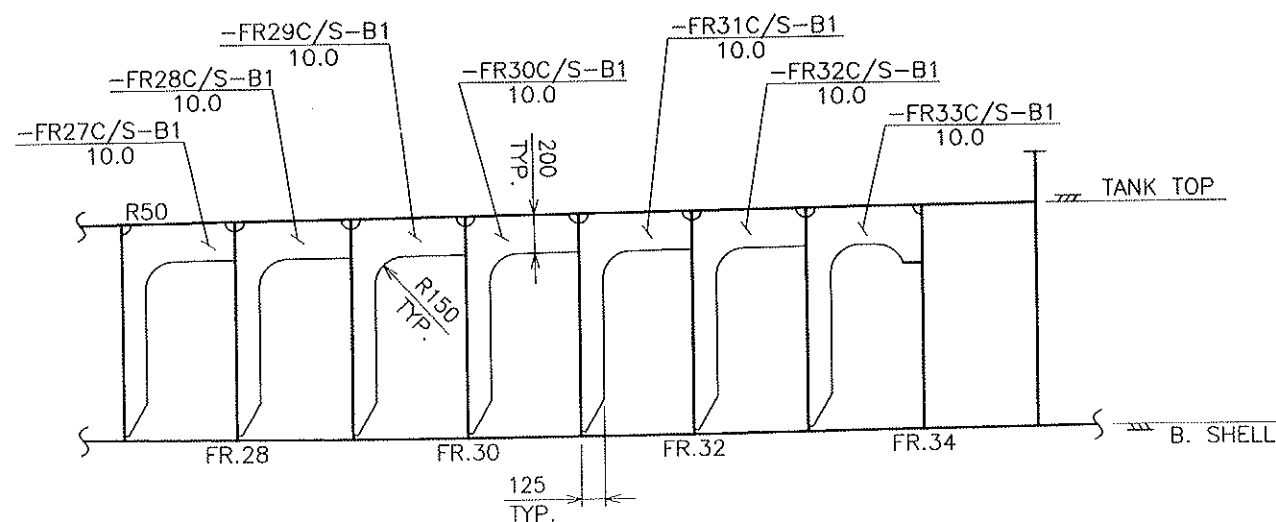
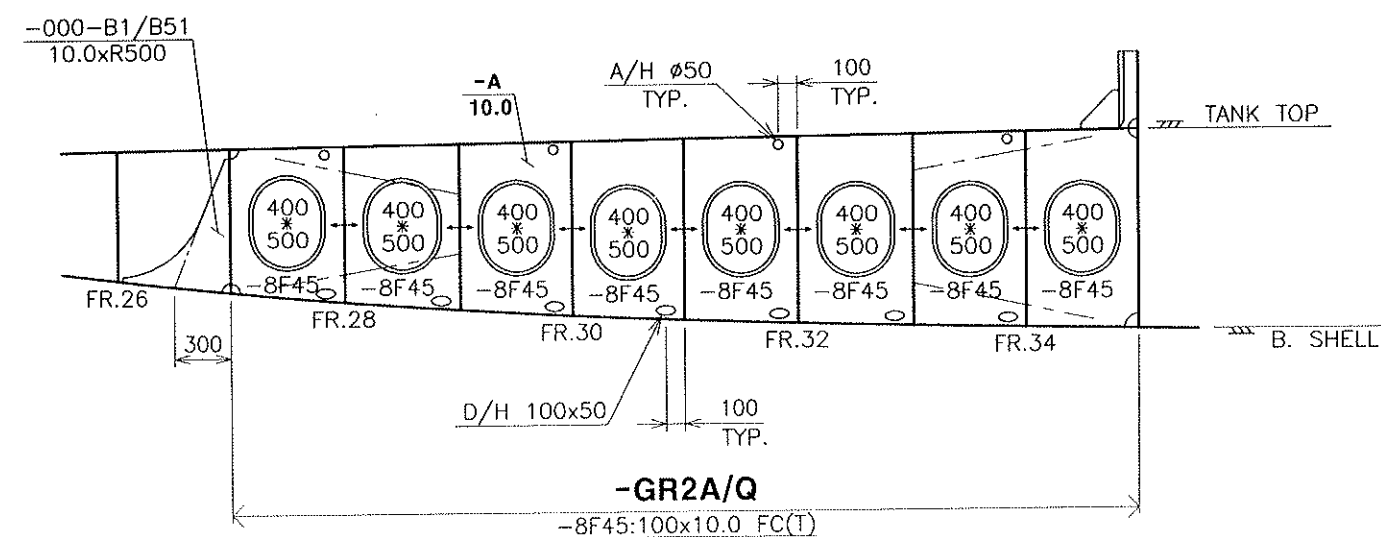


660 OFF C.L. ELEV.

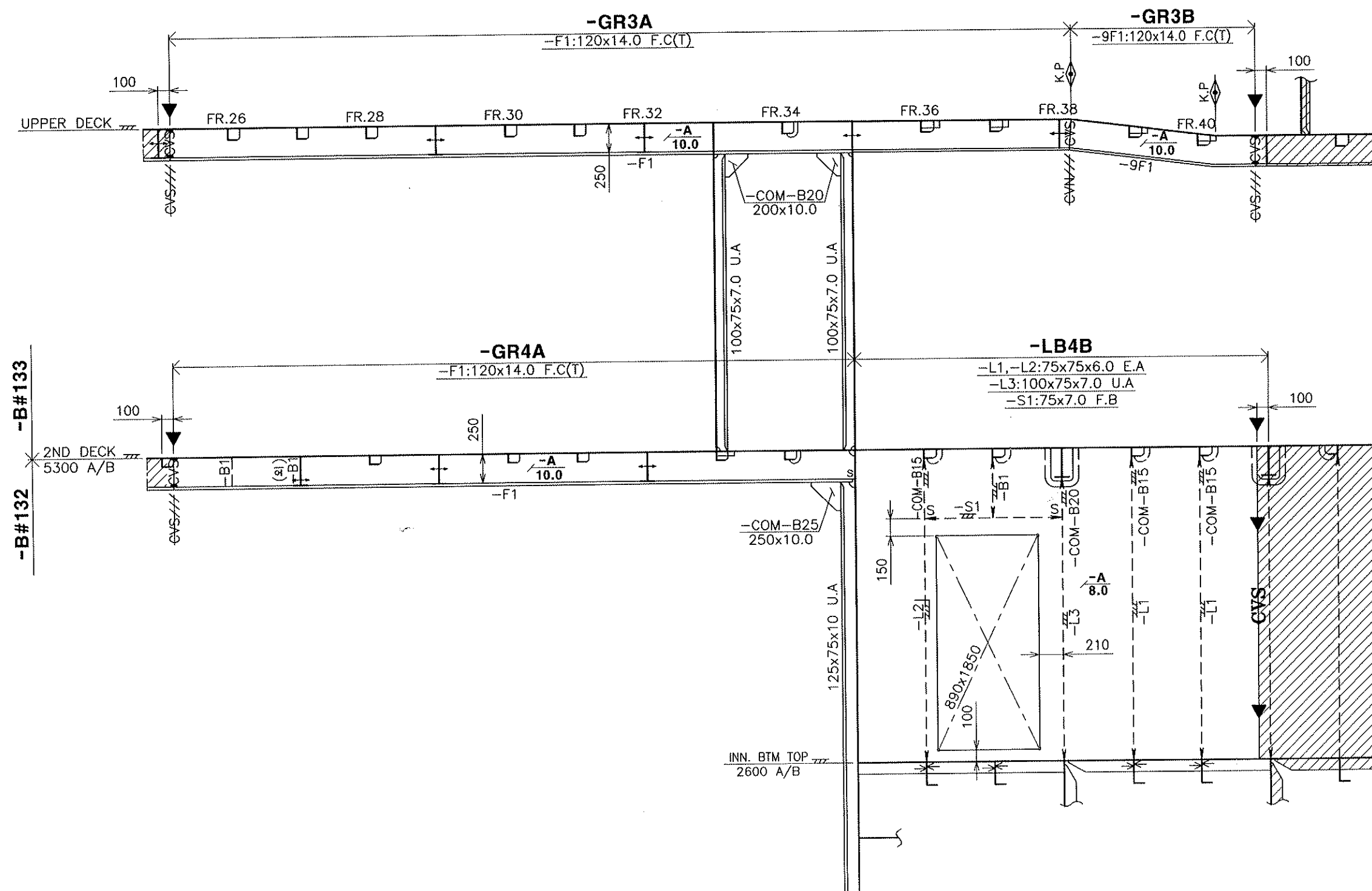


760 OFF C.L ELEV.(P)

B#163

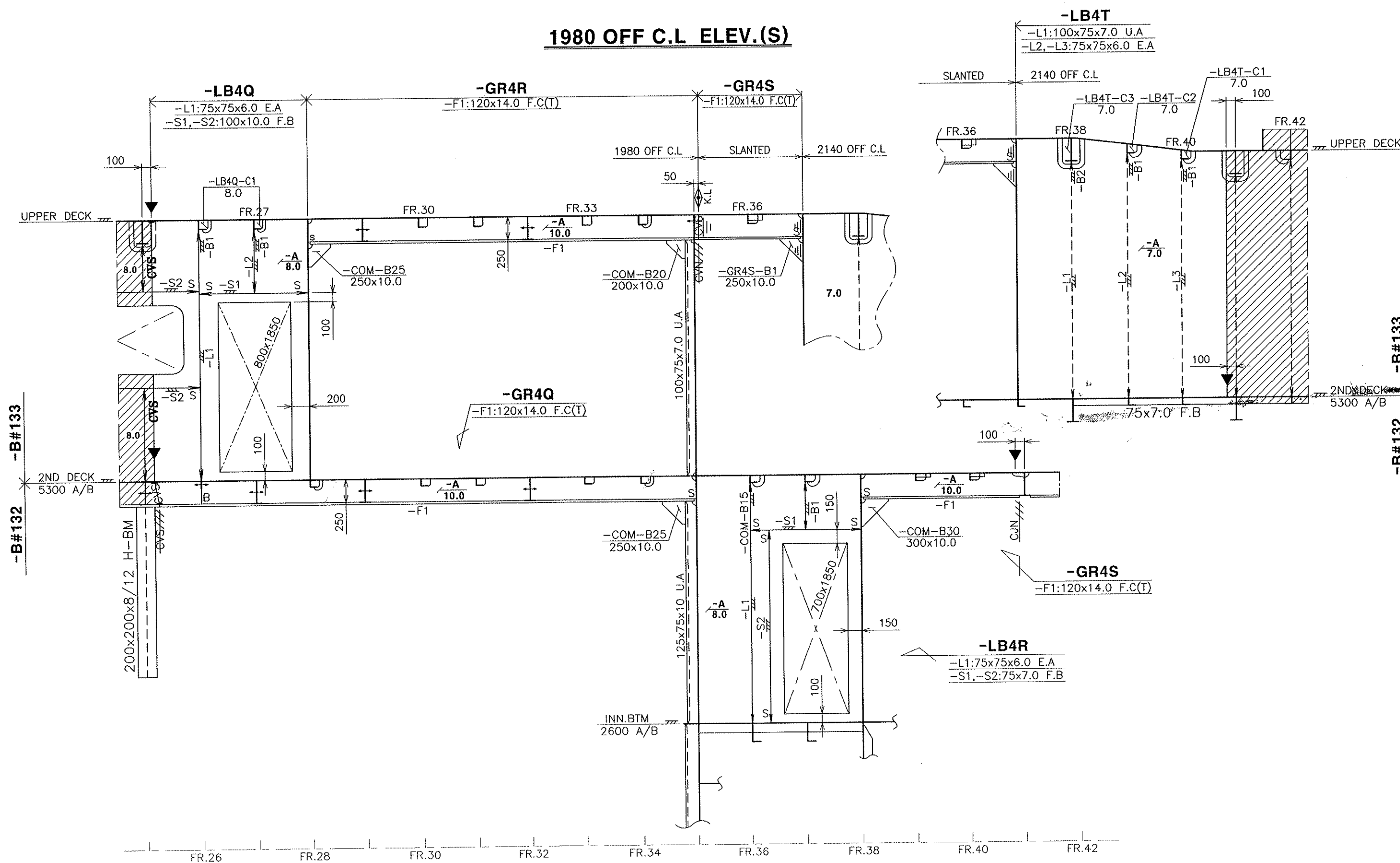
**1320 OFF C.L ELEV.(S)****-GR13Q****1765 OFF C.L ELEV.(P/S)****2635 OFF C.L ELEV.(P/S)**

1980 OFF C.L. ELEV.(P)

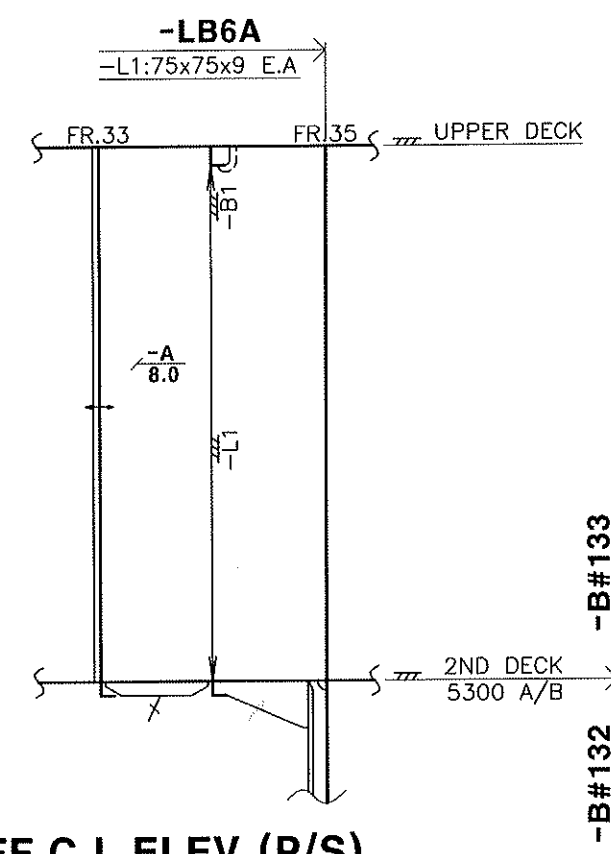
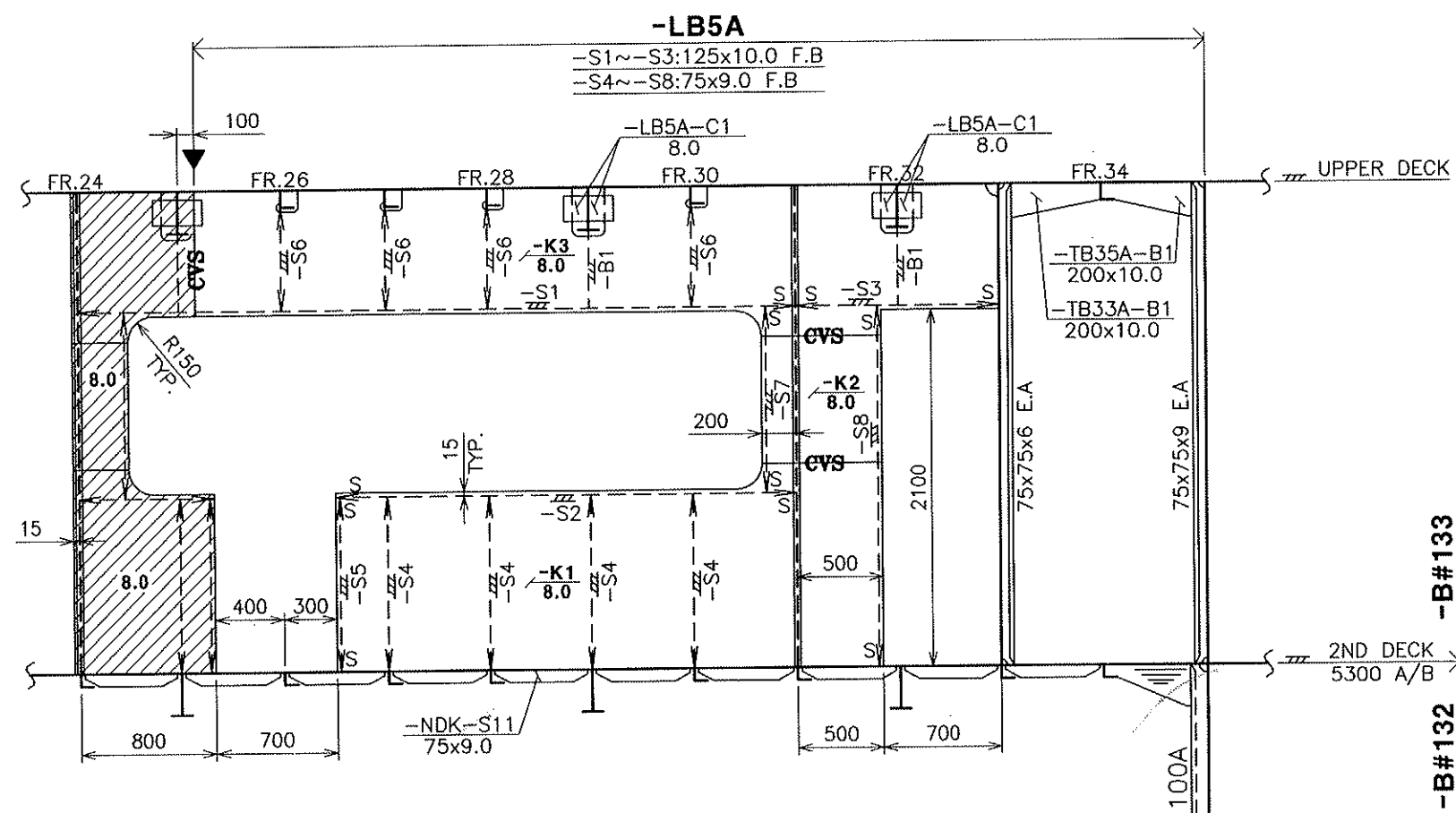


2140 OFF C.L. ELEV.(S)

1980 OFF C.L. ELEV.(S)

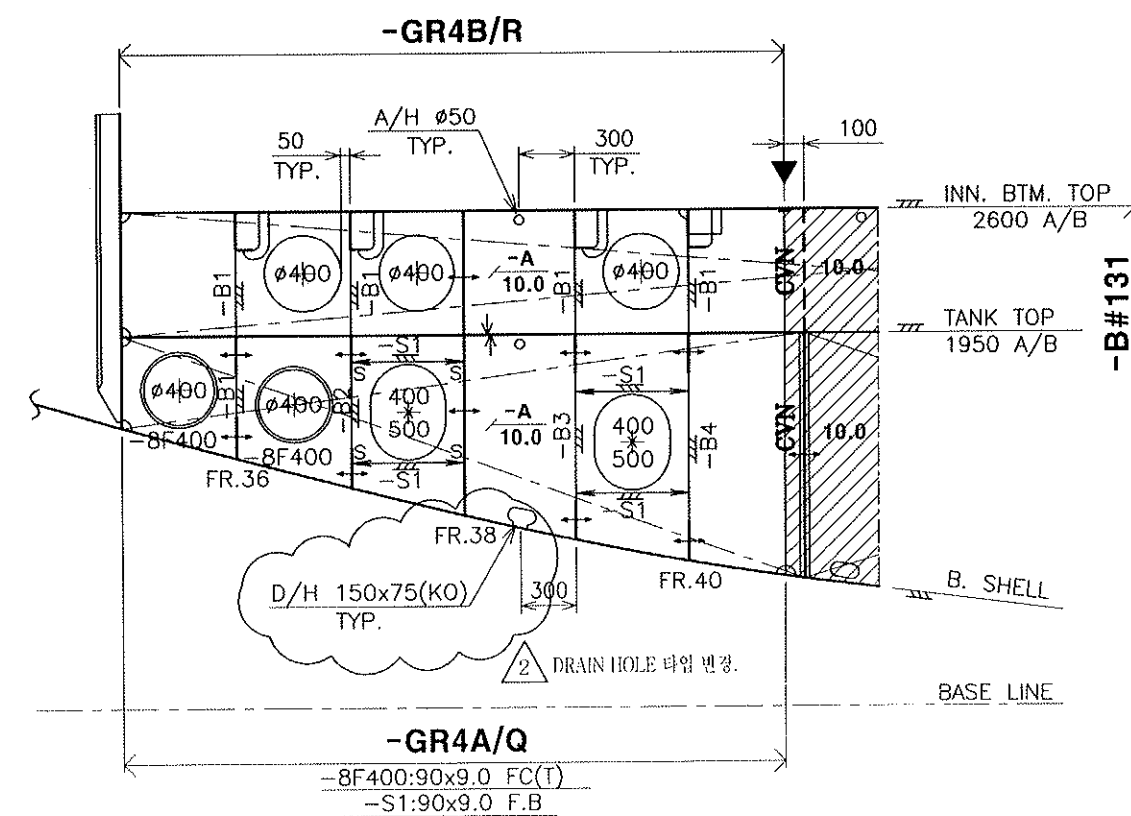
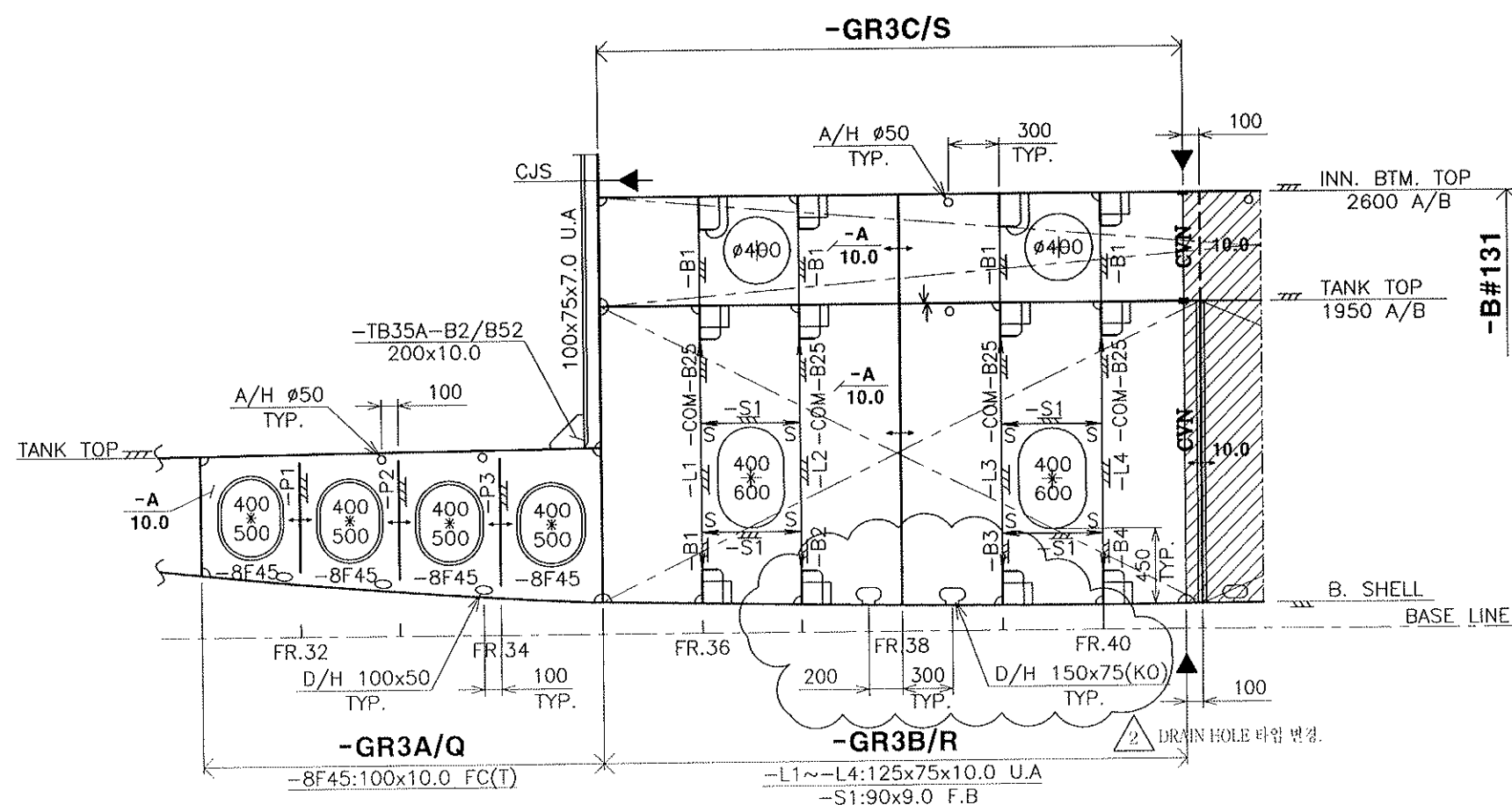


3230 OFF C.L. ELEV.(P)



3230 OFF C.L ELEV.(P/S)

5740 OFF C.L ELEV.(P/S)

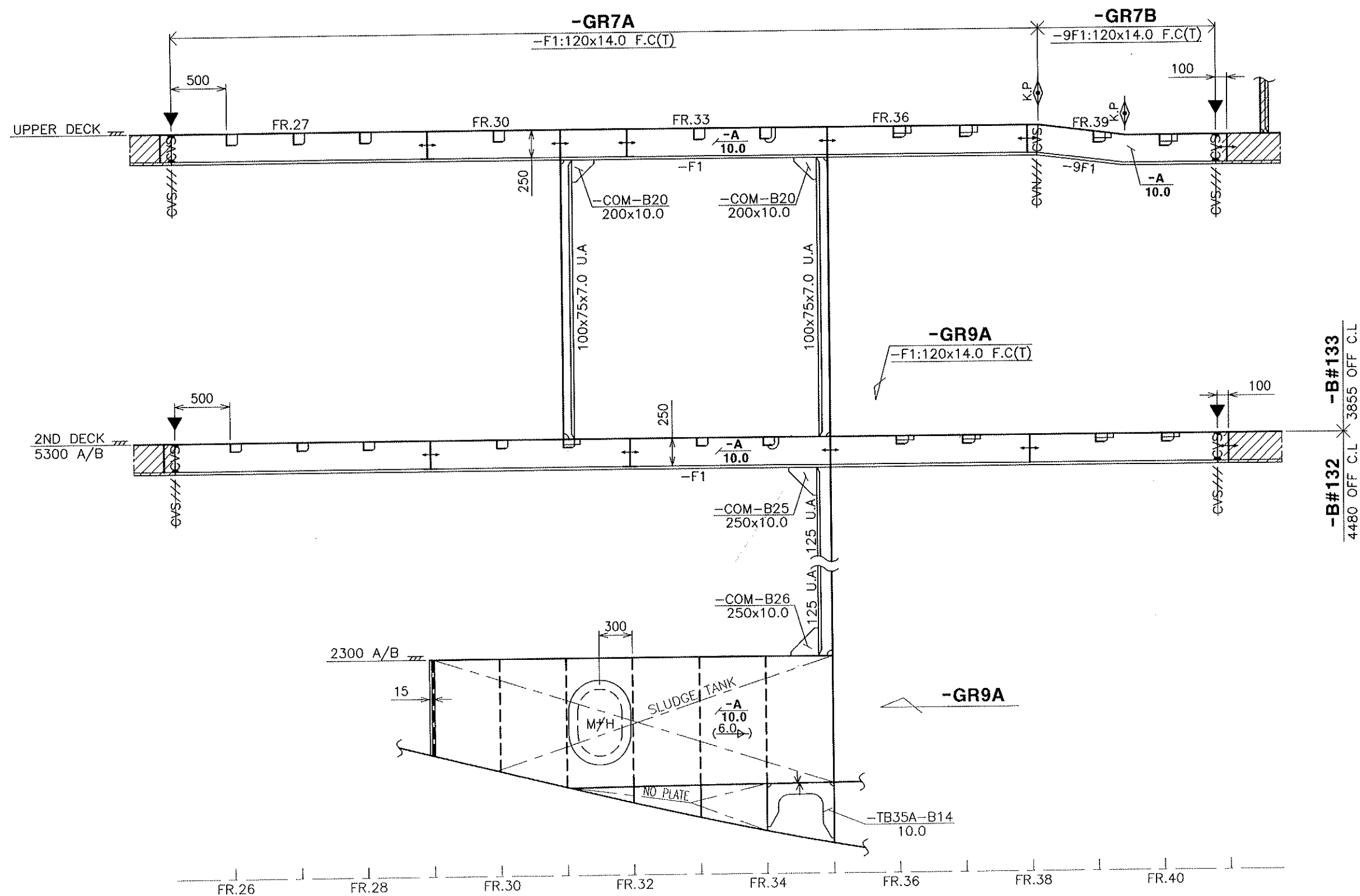


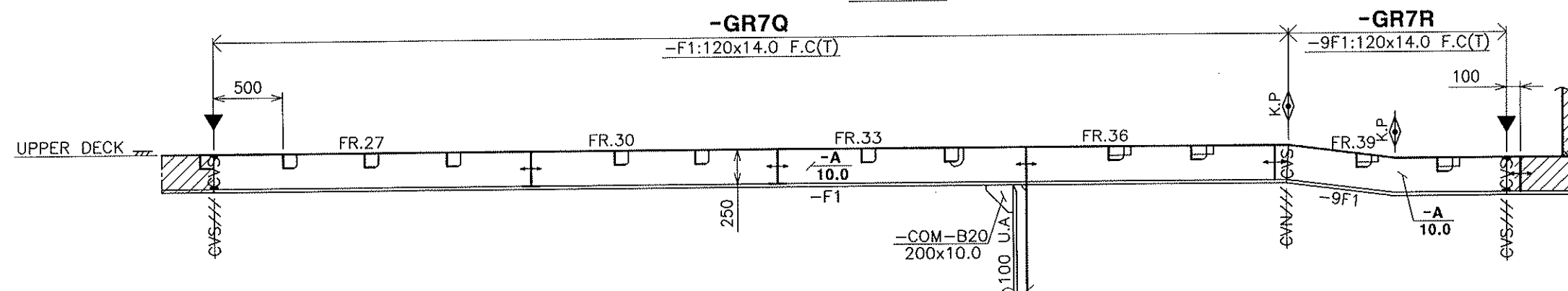
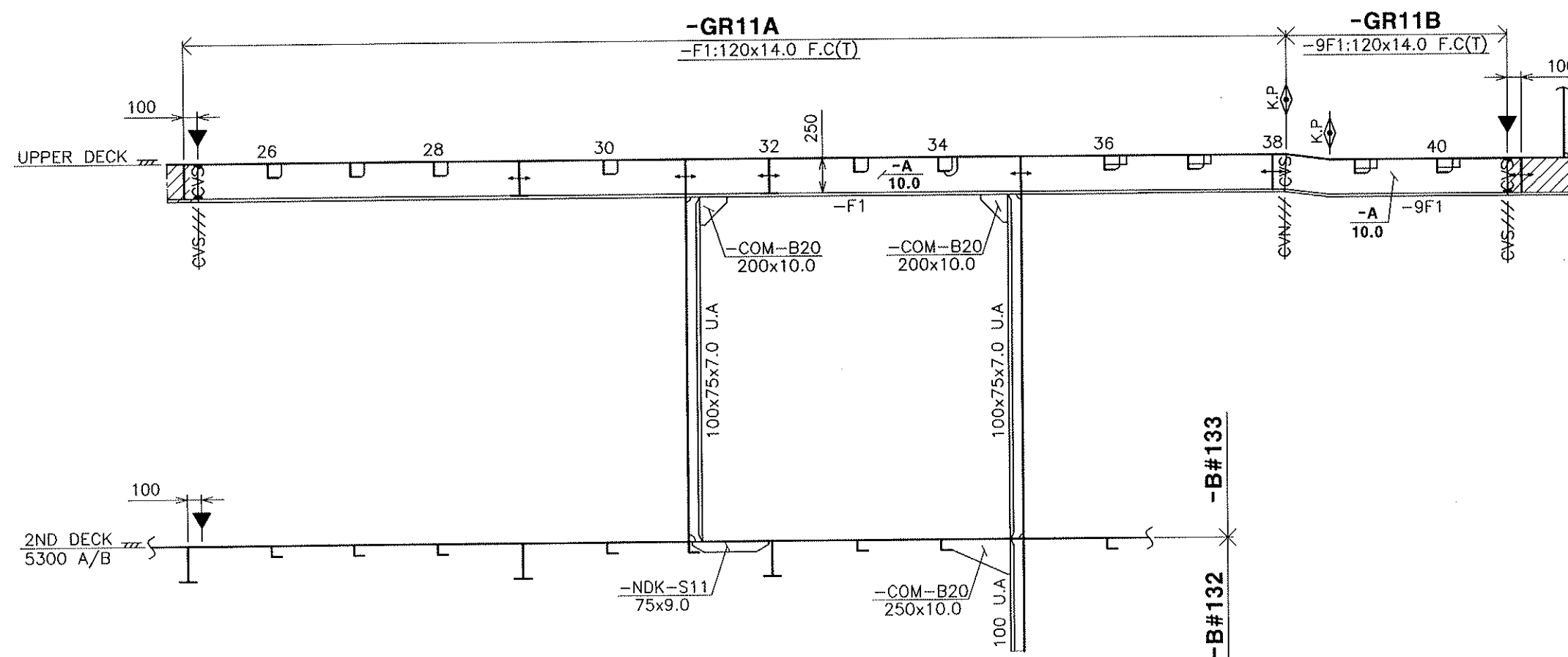
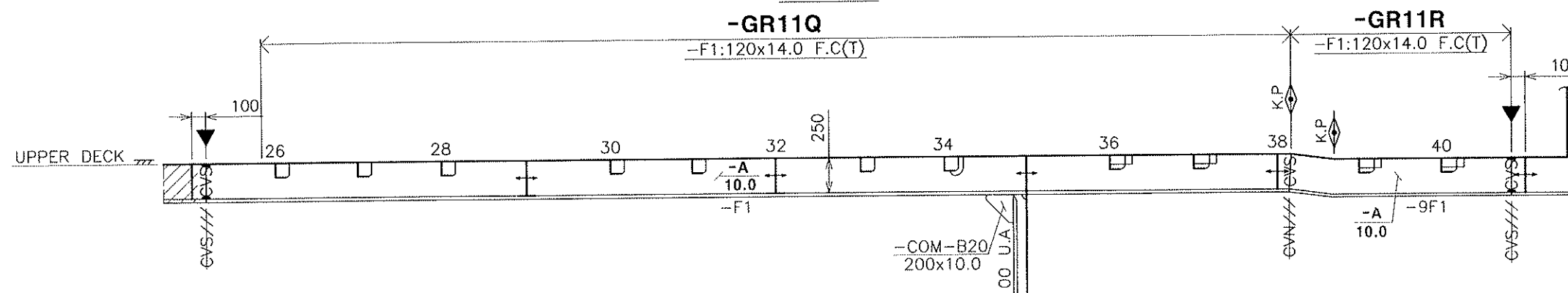
-GR7A

---F1:120x14.0 F.C(T)

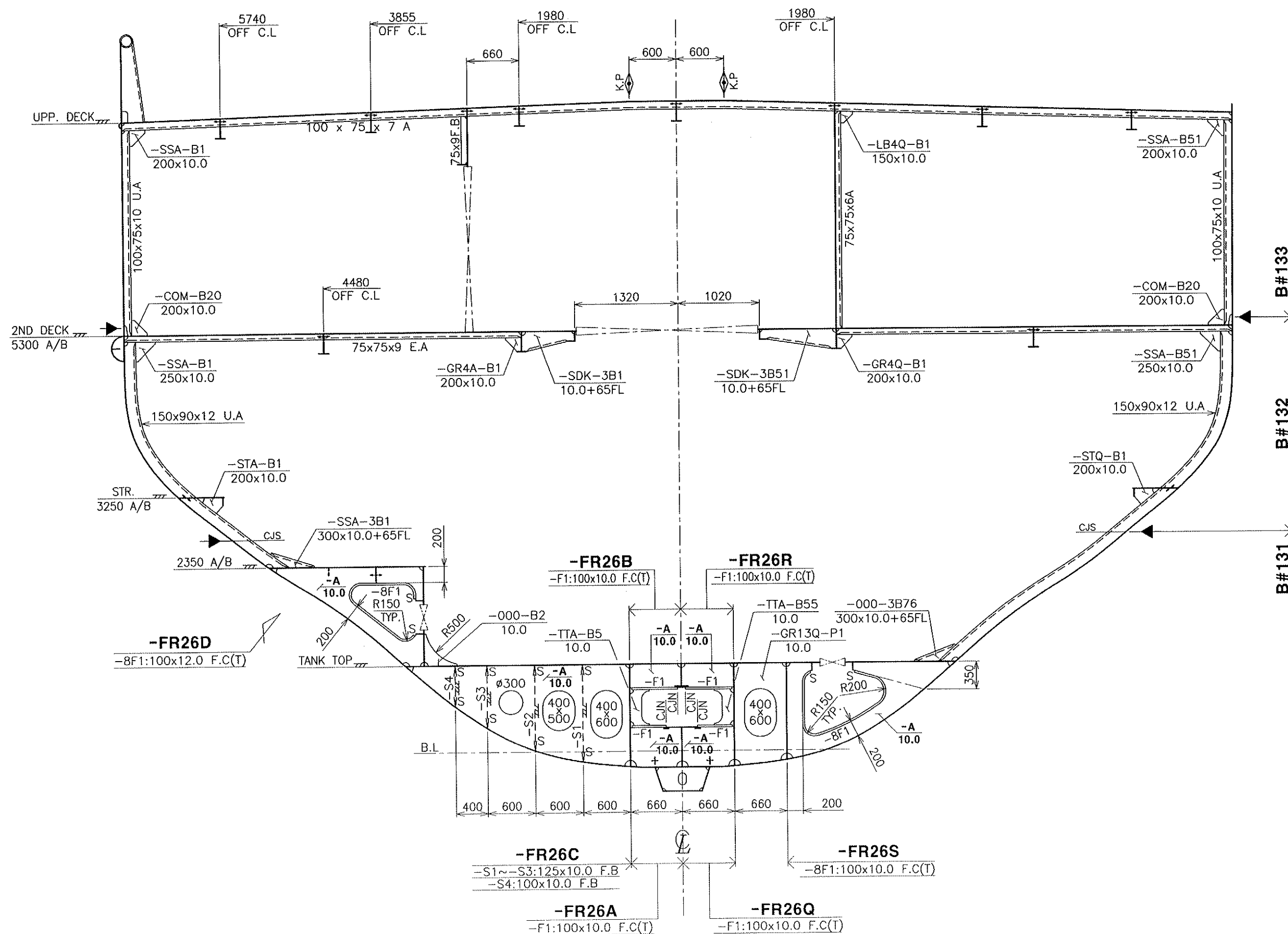
-GR7B

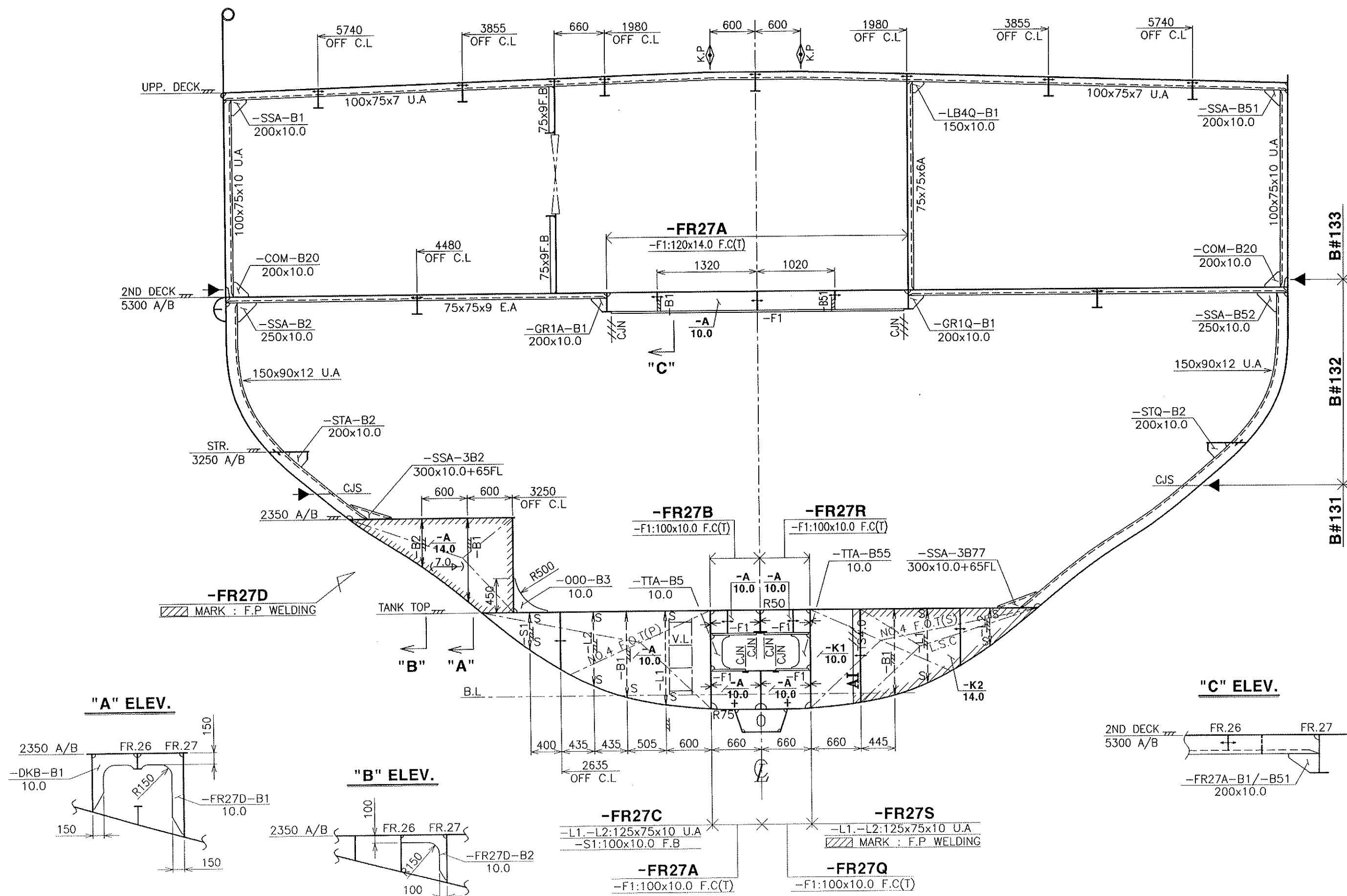
* -9F1:120x14.0 F.C(T)



3855 OFF C.L ELEV.(S)**B#133****5740 OFF C.L ELEV.(P)****5740 OFF C.L ELEV.(S)****B#133**

FR.26 SEC.





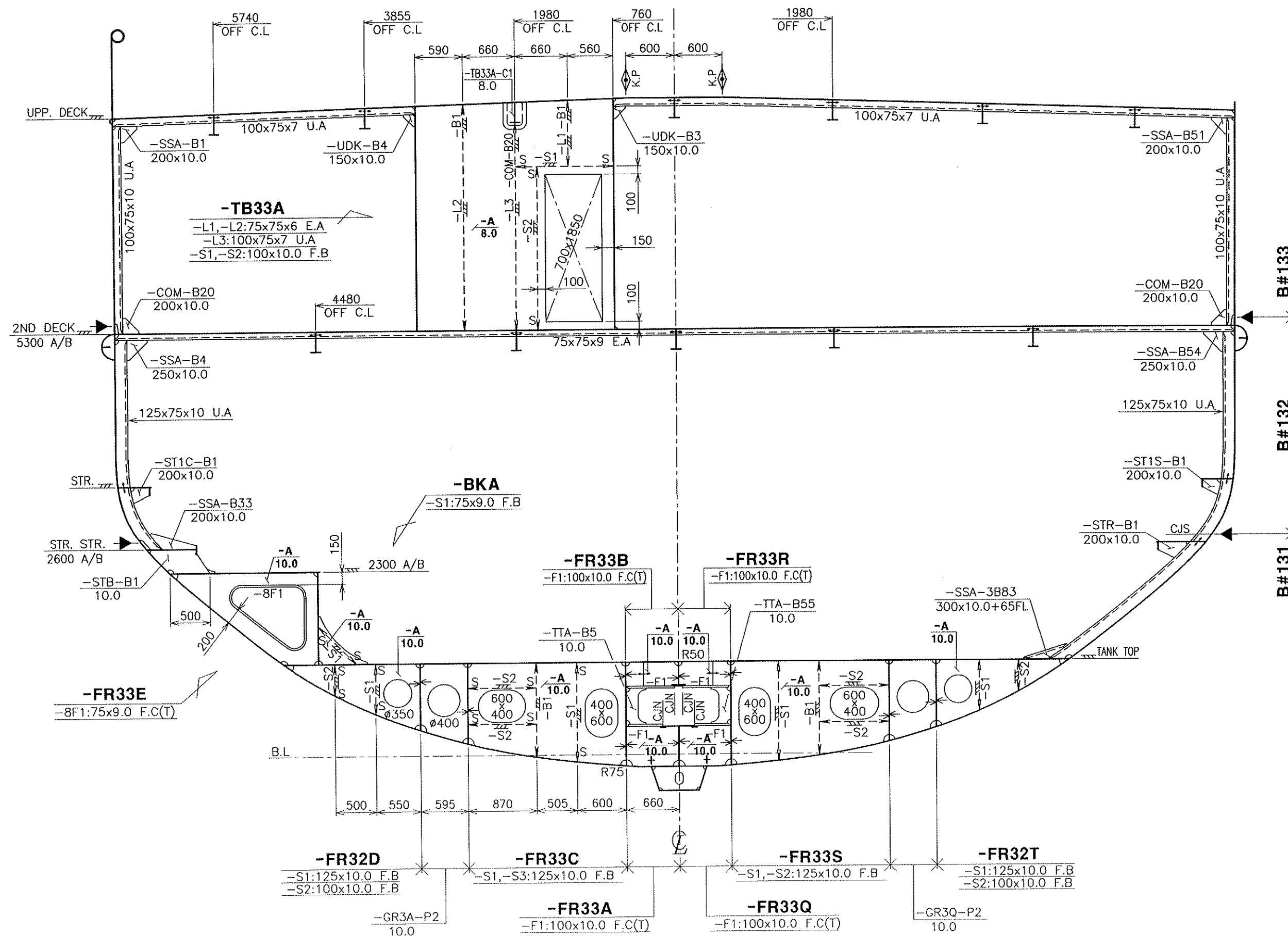
FR.28 SEC.

FR.29 SEC.

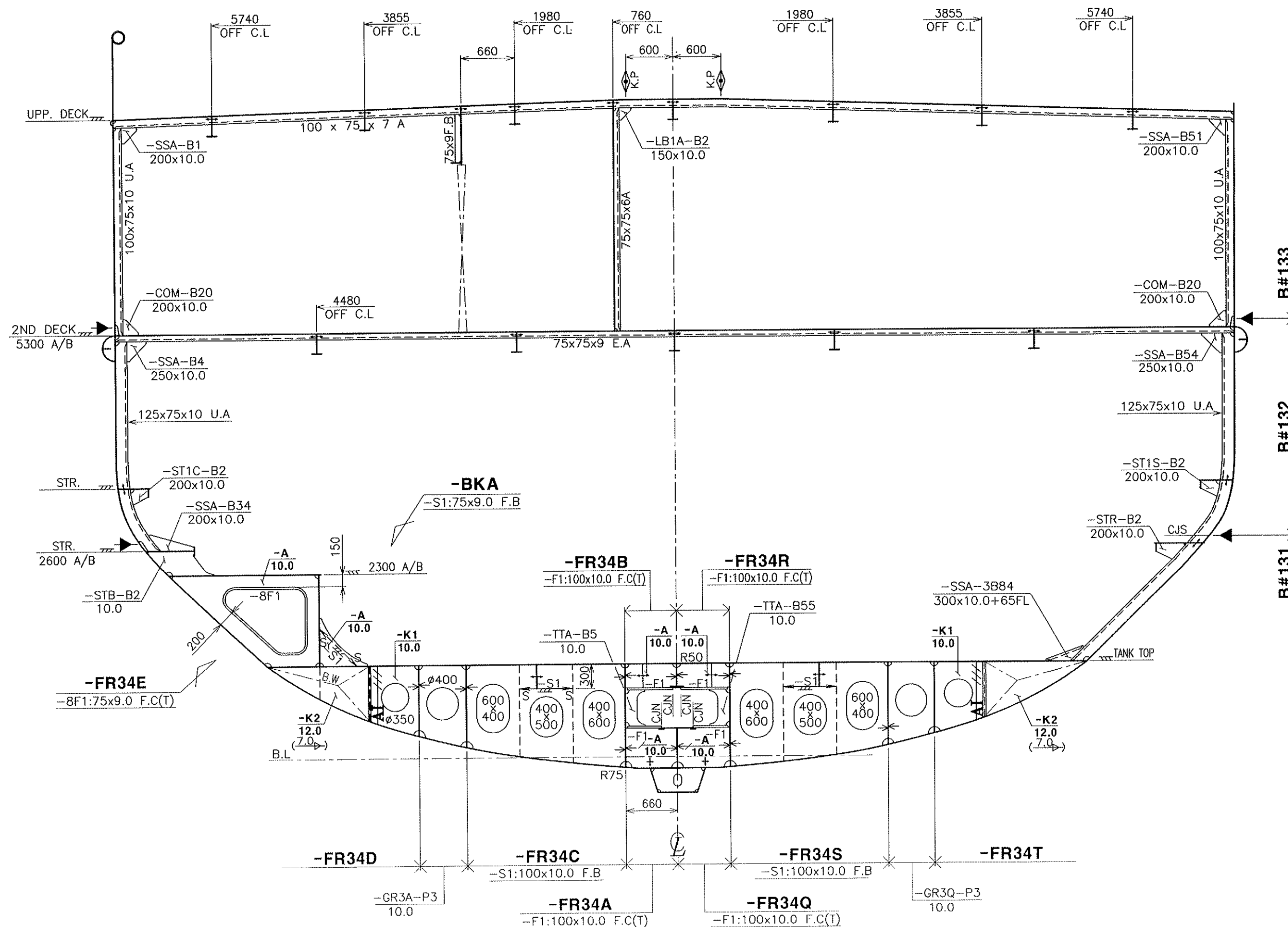
FR.30 SEC.

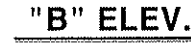
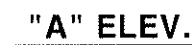


FR.32 SEC.

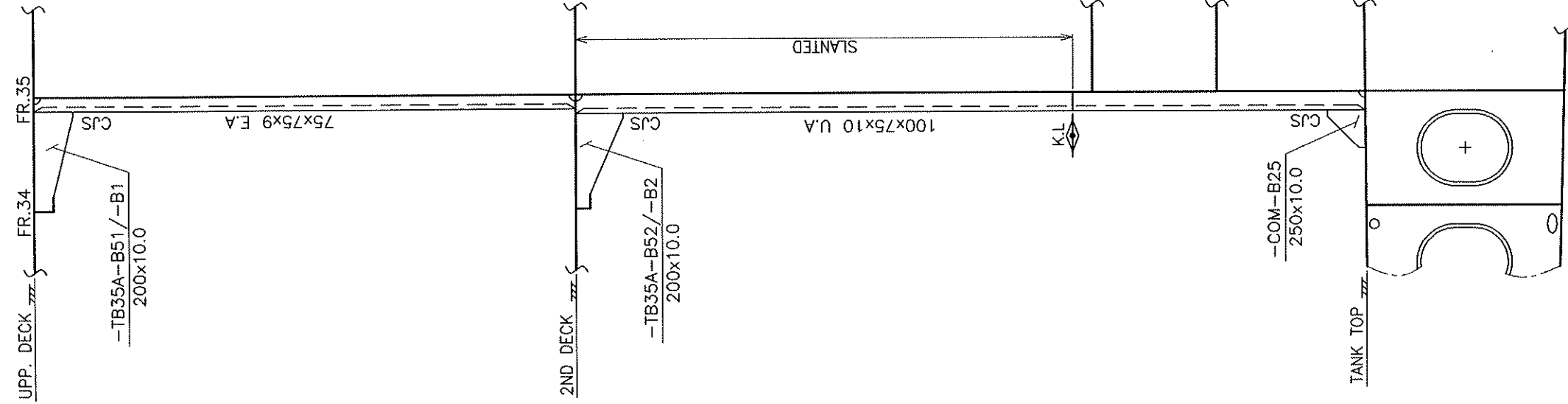


FR.34 SEC.

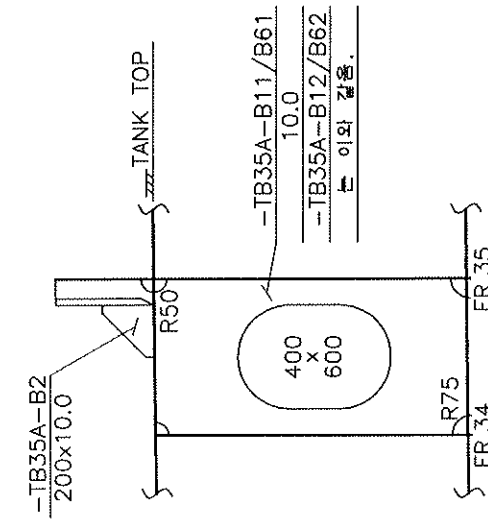




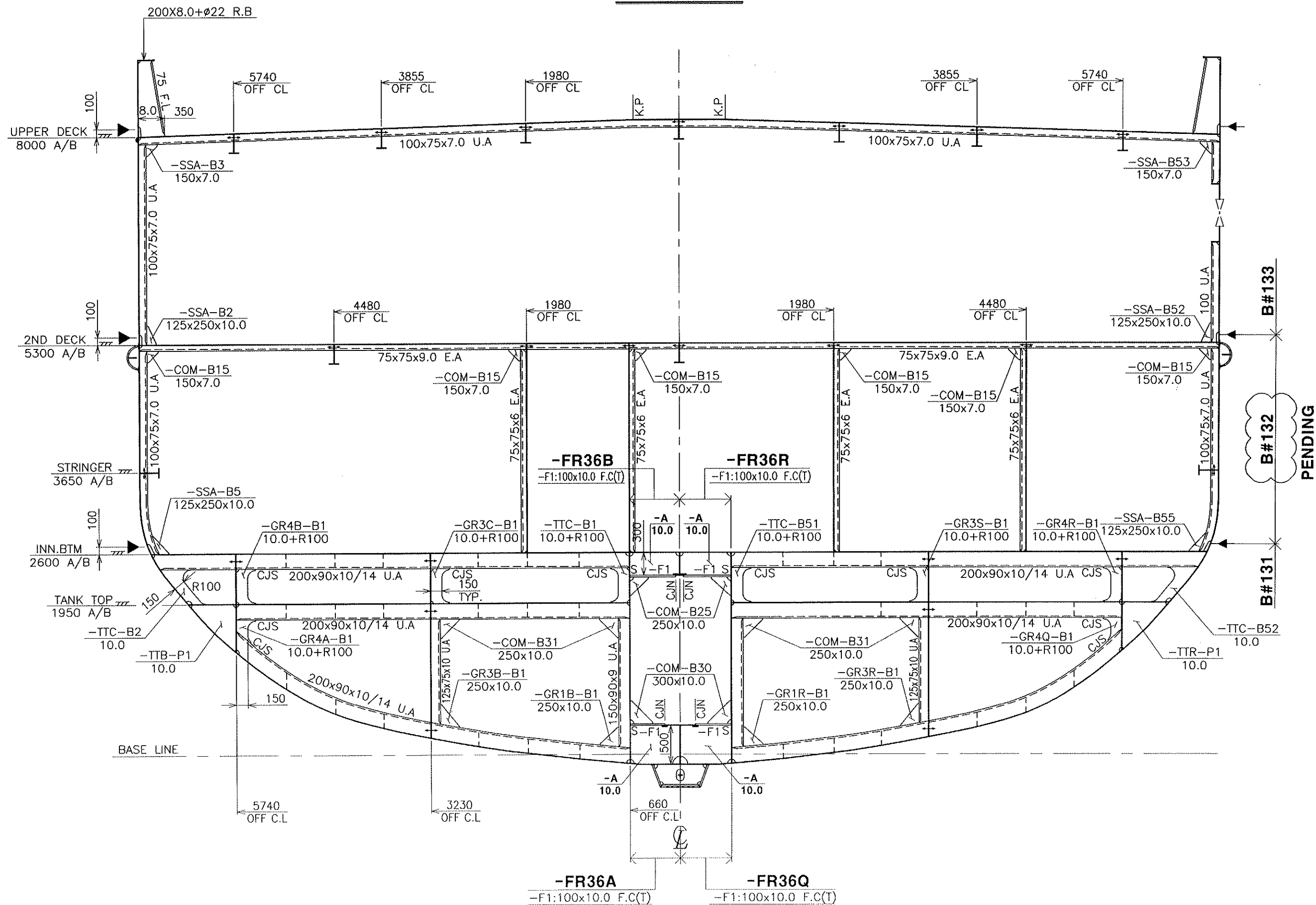
"35Q" ELEV.



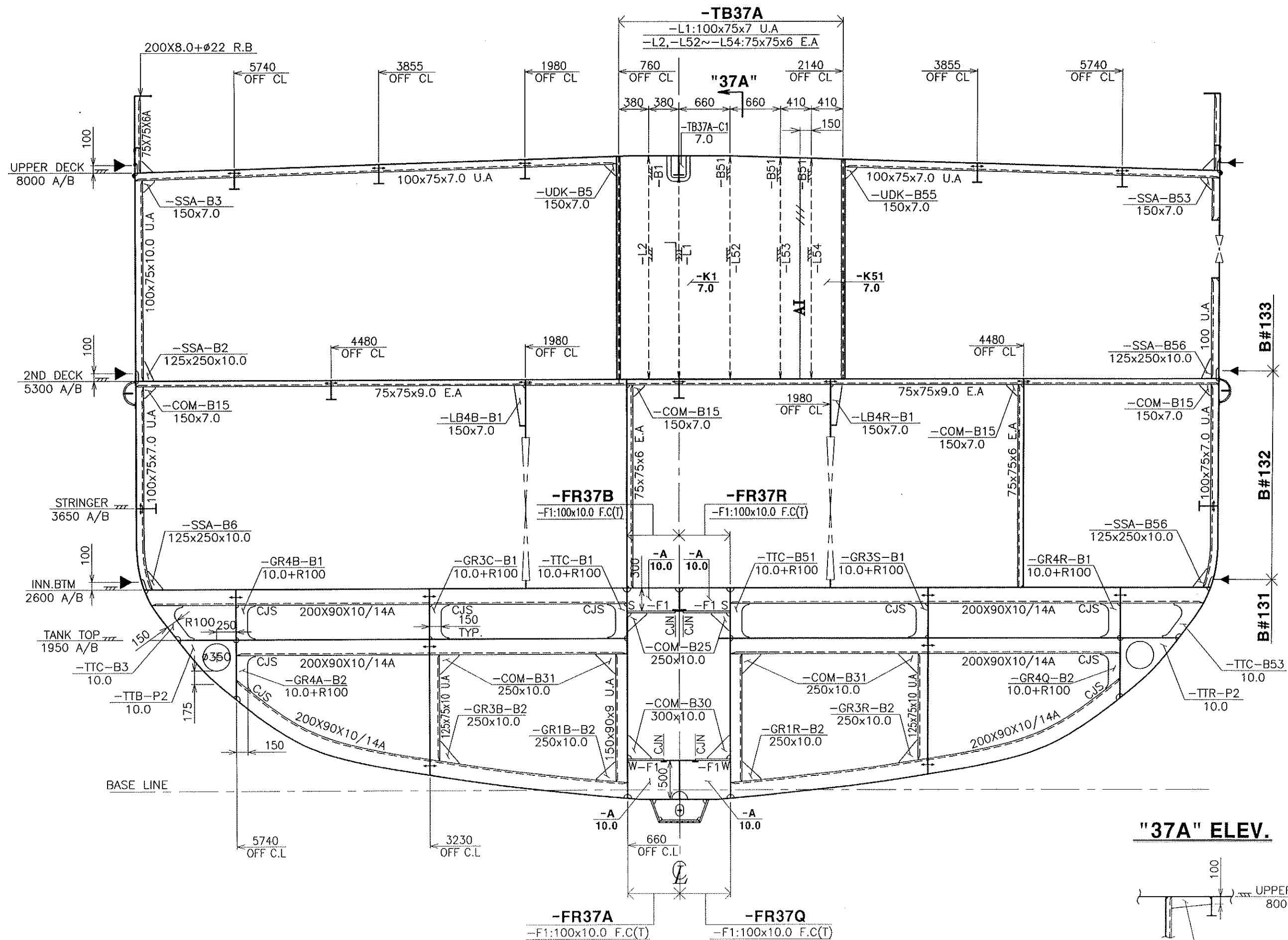
"35A" ELEV.



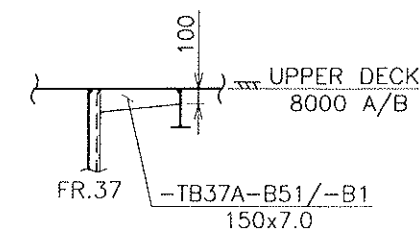
FR.36 SEC.



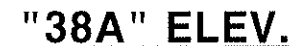
FR.37 SEC.



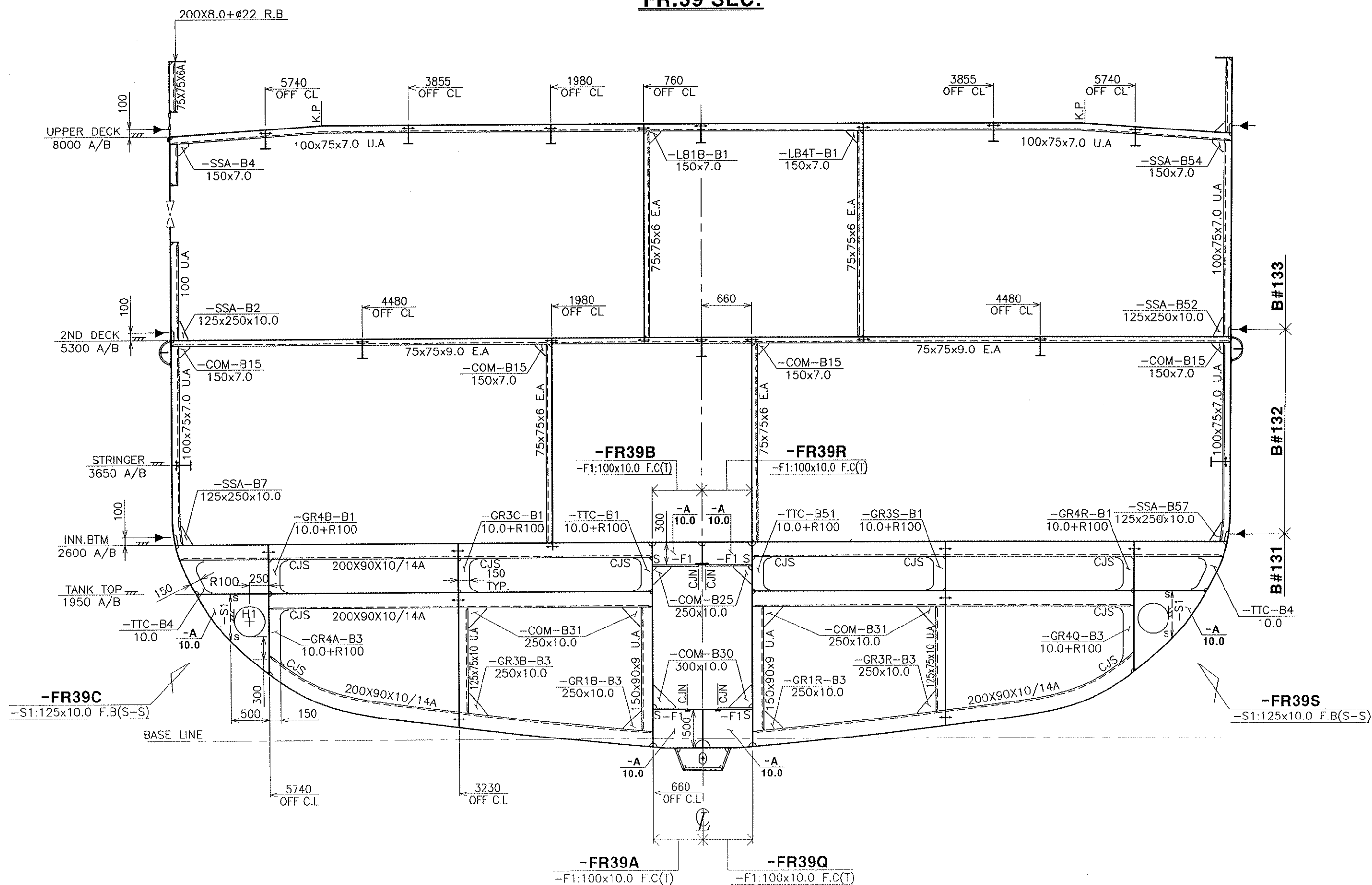
"37A" ELEV.



FR.38 SEC.



FR.39 SEC.



FR.40 SEC.

