

3DM-GX3[®]-15, 3DM-GX3[®]-25 MIP Data Communications Protocol

Firmware Versions 2.0.00 and higher



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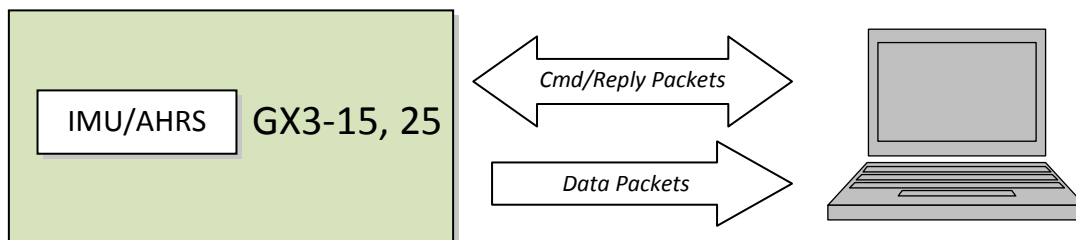
3DM-GX3[®] API

Introduction

The 3DM-GX3 programming interface* is comprised of a compact set of setup and control commands and a very flexible user-configurable data output format. The commands and data are divided into three command sets and one data set corresponding to the internal architecture of the device. The three command sets consist of a set of “Base” commands (a set that is common across many types of devices), a set of unified “3DM” (3D Motion) commands that are specific to the MicroStrain inertial product line, and a set of “System” commands that are specific to sensor systems comprised of more than one internal sensor block. The data set represents the type of data that the 3DM-GX3-15 and 3DM-GX3-25 are capable of producing which is “IMU/AHRS” (Inertial Measurement/Attitude and Heading Reference System) data. The primary difference between the 3DM-GX3-15 and 3DM-GX3-25 is that the 3DM-GX3-15 does not have a magnetometer and therefore has no absolute heading reference. The 3DM-GX3-15 is capable of producing “inertial only” (IMU) data.

Base commands	<i>Ping, Idle, Resume, Get ID Strings, etc.</i>
3DM commands	<i>Poll IMU/AHRS Data, IMU/AHRS Message Format, etc.</i>
System commands	<i>Switch Communications Mode, etc.</i>
IMU/AHRS data	<i>Acceleration Vector, Gyro Vector, Euler Angles, etc.</i>

The protocol is packet based. All commands, replies, and data are sent and received as fields in a message packet. The packets have a descriptor type field based on their contents, so it is easy to identify if a packet contains commands, replies, or IMU/AHRS data.



***Important:** This document covers the **MIP** packet protocol for the 3DM-GX3-15 and 3DM-GX3-25. You may still use the 3DM-GX3-25 classic “**single-byte**” commands with the 3DM-GX3-25 only. To use the single byte protocol, refer to the “**3DM-GX3-25 Single Byte Data Communications Protocol**”. Both protocols are always active but we do not recommend “mixing” protocols.

Command and Data Summary

Below is a summary of the commands and data available in the programming interface. Commands and data are denoted by two values. The first value denotes the “descriptor set” that the command or data belongs to (Base command, or 3DM command) and the second value denotes the unique command or data “descriptor” in that set.

Commands

Base Command Set (0x01)

- [Ping](#) (0x01, 0x01)
- [Set To Idle](#) (0x01, 0x02)
- [Get Device Information](#) (0x01, 0x03)
- [Get Device Descriptor Sets](#) (0x01, 0x04)
- [Device Built-In Test \(BIT\)](#) (0x01, 0x05)
- [Resume](#) (0x01, 0x06)
- [GPS Time Correlation Update](#) (0x01, 0x72)
- [Device Reset](#) (0x01, 0x7E)

3DM Command Set (0x0C)

- [Poll IMU/AHRS Data](#) (0x0C, 0x01)
- [Get IMU/AHRS Data Rate Base](#) (0x0C, 0x06)
- [IMU/AHRS Message Format](#) (0x0C, 0x08)
- [Enable/Disable Device Continuous Data Stream](#) (0x0C, 0x11)
- [Save Device Startup Settings](#) (0x0C, 0x30)
- [IMU/AHRS Signal Conditioning Settings](#) (0x0C, 0x35)
- [IMU/AHRS Timestamp](#) (0x0C, 0x36)
- [IMU/AHRS Accel Bias*](#) (0x0C, 0x37)
- [IMU/AHRS Gyro Bias*](#) (0x0C, 0x38)
- [IMU/AHRS Capture Gyro Bias](#) (0x0C, 0x39)
- [AHRS Hard Iron Offset*†](#) (0x0C, 0x3A)
- [AHRS Soft Iron Matrix*†](#) (0x0C, 0x3B)
- [IMU/AHRS Realign Up*](#) (0x0C, 0x3C)
- [AHRS Realign North*](#) (0x0C, 0x3D)
- [UART BAUD rate](#) (0x0C, 0x40)
- [Device Data Stream Format*†](#) (0x0C, 0x60)
- [Device Power States*](#) (0x0C, 0x61)
- [Device Status*](#) (0x0C, 0x64)

System Command Set (0x7F)

- [Communication Mode*](#) (0x7F, 0x10)

*Advanced Commands

†Not Available on the 3DM-GX3-15

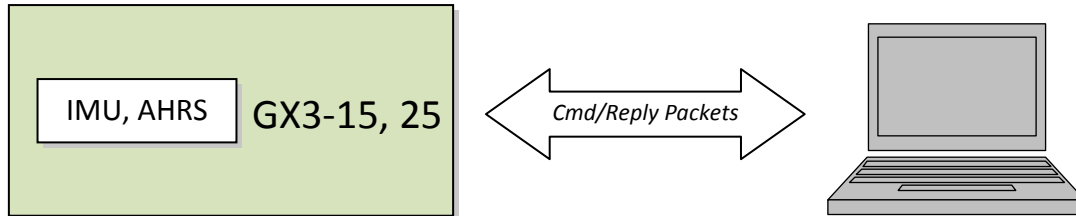
Data

IMU/AHRS Data Set (set 0x80)

- [Raw Accelerometer Vector](#) (0x80, 0x01)
- [Raw Gyro Vector](#) (0x80, 0x02)
- [Raw Magnetometer Vector](#) (0x80, 0x03)
- [Scaled Accelerometer Vector](#) (0x80, 0x04)
- [Scaled Gyro Vector](#) (0x80, 0x05)
- [Scaled Magnetometer Vector](#) (0x80, 0x06)
- [Delta Theta Vector](#) (0x80, 0x07)
- [Delta Velocity Vector](#) (0x80, 0x08)
- [Orientation Matrix](#) (0x80, 0x09)
- [Quaternion](#) (0x80, 0x0A)
- [Orientation Update Matrix](#) (0x80, 0x0B)
- [Euler Angles](#) (0x80, 0x0C)
- [Internal Timestamp](#) (0x80, 0x0E)
- [Beaconed Timestamp](#) (0x80, 0x0F)
- [Stabilized Mag Vector \(North\)](#) (0x80, 0x10)
- [Stabilized Accel Vector \(Up\)](#) (0x80, 0x11)
- [GPS Correlation Timestamp](#) (0x80, 0x12)
- [Wrapped Raw GX3-15, 25 Data Packet](#) (0x80, 0x82)

Basic Programming

The 3DM-GX3-15 and 3DM-GX3-25 are designed to stream IMU/AHRS data packets over a common interface as efficiently as possible. To this end, programming the device consists of a configuration stage where the data messages and data rates are configured. The configuration stage is followed by a data streaming stage where the program starts the incoming data packet stream.



In this section there is an overview of the packet, an overview of command and reply packets, an overview of how an incoming data packet is constructed, and then an example setup command sequence that can be used directly with the 3DM-GX3-15 or 3DM-GX3-25 either through a COM utility or as a template for software development.

MIP Packet Overview

This is an overview of the 3DM-GX3-15 and 3DM-GX3-25 packet structure. The packet structure used is the MicroStrain “MIP” packet. A reference to the general packet structure is presented in the [MIP Packet Reference](#) section. The MIP packet “wrapper” consists of a four byte header and two byte checksum footer:

Header				Packet Payload			Checksum	
SYNC1 “u”	SYNC2 “e”	Descriptor Set byte	Payload Length byte	Field Length byte	Field Descriptor byte	Field Data	MSB	LSB
0x75	0x65	0x80	0x0E	0x0E	0x03	0x3E 7A 63 A0 0xBB 8E 3B 29 0x7F E5 BF 7F	0x83	0xE1

Payload Length byte. This specifies the length of the packet payload. The packet payload may contain one or more fields and thus this byte also represents the sum of the lengths of all the fields in the payload.

Descriptor Set. Descriptors are grouped into different sets. The value 0x80 identifies this packet as an AHRS data packet. Fields in this packet will be from the AHRS data descriptor set.

Start of Packet (SOP) “sync” bytes. These are the same for every MIP packet and are used to identify the start of the packet.

2 byte Fletcher checksum of all the bytes in the packet.

The packet payload section contains one or more fields. Fields have a length byte, descriptor byte, and data. The diagram below shows a packet payload with a single field.

Header				Packet Payload			Checksum	
<i>SYNC1 "u"</i>	<i>SYNC2 "e"</i>	<i>Descriptor Set byte</i>	<i>Payload Length byte</i>	<i>Field Length byte</i>	<i>Field Descriptor byte</i>	<i>Field Data</i>	<i>MSB</i>	<i>LSB</i>
0x75	0x65	0x80	0x0E	0x0E	0x06	0x3E 7A 63 A0 0xBB 8E 3B 29 0x7F E5 BF 7F	0x86	0x08

Field Length byte. This represents a count of all the bytes in the field including the length byte, descriptor byte and field data.

Descriptor byte. This byte identifies the contents of the field data. This descriptor indicates that the data is a mag vector (set: 0x80, descriptor: 0x06)

Field data. The length of the data is Field Length – 2. This data is 12 bytes long (14 – 2) and represents the floating point magnetometer vector value from the AHRS data set.

Below is an example of a packet payload with two fields (gyro vector and mag vector). Note the payload length byte of 0x1C which is the sum of the two field length bytes 0x0E + 0x0E:

Header				Packet Payload (2 fields)						Checksum	
<i>SYNC1 "u"</i>	<i>SYNC2 "e"</i>	<i>Descriptor Set</i>	<i>Payload Length</i>	<i>Field1 Len</i>	<i>Field1 Descriptor</i>	<i>Field1 Data</i>	<i>Field2 Len</i>	<i>Field2 Descriptor</i>	<i>Field2 Data</i>	<i>MSB</i>	<i>LSB</i>
0x75	0x65	0x80	0x1C	0x0E	0x05	0x3E 7A 63 A0 0xBB 8E 3B 29 0x7F E5 BF 7F	0x0E	0x06	0x3E 7A 63 A0 0xBB 8E 3B 29 0x7F E5 BF 7F	0xB1	0x1E

Command Overview

The basic command sequence begins with the host sending a command to the device. A command packet contains a field with the command value and any command arguments.

The device responds by sending a reply packet. The reply contains at minimum an ACK/NACK field. If any additional data is included in a reply, it appears as a second field in the packet immediately following the ACK/NACK.

Example “Ping” Command Packet:

Below is an example of a “Ping” command packet from the Base command set. A “Ping” command has no arguments. Its function is to determine if a device is present and responsive:

Header				Packet Payload			Checksum	
SYNC1 “u”	SYNC2 “e”	Descriptor Set byte	Payload Length byte	Field Length byte	Field Descriptor byte	Field Data	MSB	LSB
0x75	0x65	0x01	0x02	0x02	0x01	N/A	0xE0	0xC6

Copy-Paste version: “7565 0102 0201 E0C6”

The packet header has the “ue” starting sync bytes characteristic of all [MIP packets](#). The descriptor set byte (0x01) identifies the data as being from the Base command set. The length of the payload portion is 2 bytes. The payload portion of the packet consists of one field. The field starts with the length of the field which is followed by the descriptor byte (0x01) of the field. The field descriptor value is the command value. Here the descriptor identifies the command as the “Ping” command from the Base command descriptor set. There are no parameters associated with the ping command, so the field data is empty. The checksum is a two byte [Fletcher checksum](#) (see the [MIP Packet Reference](#) for instructions on how to compute a Fletcher two byte checksum).

Example “Ping” Reply Packet:

The “Ping” command will generate a reply packet from the device. The reply packet will contain an ACK/NACK field. The ACK/NACK field contains an “echo” of the command byte plus an error code. An error code of 0 is an “ACK” and a non-zero error code is a “NACK”:

Header				Packet Payload			Checksum	
SYNC1 “u”	SYNC2 “e”	Descriptor Set byte	Payload Length byte	Field Length byte	Field Descriptor byte	Field Data: 2 bytes	MSB	LSB
0x75	0x65	0x01	0x04	0x04	0xF1	Command echo: 0x01 Error code: 0x00	0xD5	0x6A

Copy-Paste version: “7565 0104 04F1 0100 D56A”

The packet header has the “ue” starting sync bytes characteristic of all [MIP packets](#). The descriptor set byte (0x01) identifies the payload fields as being from the Base command set. The length of the payload portion is 4 bytes. The payload portion of the packet consists of one field. The field starts with the length of the field which is followed by the descriptor byte (0xF1) of the field. The field descriptor byte identifies the reply as the “ACK/NACK” from the Base command descriptor set. The field data consists of an “echo” of the original

command (0x01) followed by the error code for the command (0x00). In this case the error is zero, so the field represents an “ACK”. Some examples of non-zero error codes that might be sent are “timeout”, “not implemented”, and “invalid parameter in command”. The checksum is a two byte [Fletcher checksum](#) (see the [MIP Packet Reference](#) for instructions on how to compute a Fletcher two byte checksum).

The ACK/NACK descriptor value (0xF1) is the same in all descriptor sets. The value belongs to a set of reserved global descriptor values.

The reply packet may have additional fields that contain information in reply to the command. For example, requesting [Device Status](#) will result in a reply packet that contains two fields in the packet payload: an ACK/NACK field and a device status information field.

Data Overview

Data packets are generated by the device. When the device is powered up, it may be configured to immediately stream data packets out to the host or it may be “idle” and waiting for a command to either start continuous data or to get data by “polling” (one data packet per request). Either way, the data packet is generated by the device in the same way.

Example Data Packet:

Below is an example of a MIP data packet which has one field that contains the scaled accelerometer vector.

Header				Packet Payload			Checksum	
SYNC1 “u”	SYNC2 “e”	Descriptor Set byte	Payload Length byte	Field Length byte	Field Descriptor byte	Field Data: Accel vector (12 bytes, 3 float – X, Y, Z)	MSB	LSB
0x75	0x65	0x80	0x0E	0x0E	0x04	0x3E 7A 63 A0 0xBB 8E 3B 29 0x7F E5 BF 7F	0x84	0xEE

Copy-Paste version: “7565 800E 0E04 3E7A 63A0 BB8E 3B29 7FE5 BF7F 84EE”

The packet header has the “ue” starting sync bytes characteristic of all MIP packets. The descriptor set byte (0x80) identifies the payload field as being from the IMU/AHRS data set. The length of the packet payload portion is 14 bytes (0x0E). The payload portion of the packet starts with the length of the field. The field descriptor byte (0x04) identifies the field data as the scaled accelerometer vector from the IMU/AHRS data descriptor set. The field data itself is three single precision floating point values of 4 bytes each (total of 12 bytes) representing the X, Y, and Z axis values of the vector. The checksum is a two byte [Fletcher checksum](#) (see the [MIP Packet Reference](#) for instructions on how to compute a Fletcher two byte checksum).

The format of the field data is fully and unambiguously specified by the descriptor. In this example, the field descriptor (0x04) from the descriptor set (0x80) specifies that the field data holds an array of three single precision IEEE-754 floating point numbers in big-endian byte order and that the values represent units of “g’s”

and the order of the values is X, Y, Z vector order. Any other specification would require a different descriptor (see the [Data Reference](#) section of this manual).

Data polling commands generate two individual reply packets: An ACK/NACK packet and a data packet. Enable/Disable continuous data commands generate an ACK/NACK packet followed by the continuous stream of data packets.

The IMU/AHRS data packet can be set up so that each data quantity is sent at a different rate. For example, you can setup continuous data to send the accelerometer vector at 100Hz and the magnetometer vector at 5Hz. This means that packets will be sent at 100Hz and each one will have the accelerometer vector but only every 20th packet will have the magnetometer vector. This helps reduce bandwidth and buffering requirements. An example of this is given in the [IMU/AHRS Message Format](#) command.

Startup Settings Overview

The startup settings for the 3DM-GX3-15 and 3DM-GX3-25 may be changed by utilizing a function selector that is included with all settings commands. This selector allows you to apply, read, save, load, or reset to factory defaults. Not all commands implement all selector values, however, the selector actions are uniform across the command set and are summarized here:

Selector Value	Action	Description
1	Apply	Applies the new settings (passed in with the command) immediately. New settings are now the “current” settings. Unless these settings are saved, they will be lost when the device is reset or turned off.
2	Read	Reads the current settings and places them in a data field in the reply packet.
3	Save	Saves current settings to EEPROM. These are now the new startup settings.
4	Load	Loads the last saved settings from EEPROM and makes them the current settings.
5	Load Default	Loads the factory settings and makes them the current settings. (Does not erase the “saved” settings.)
6	Apply no Ack	This is the same as “Apply” (1) but does not generate an ack/nack reply packet. This should only be used when lack of acknowledgement can be tolerated.

The last saved settings become the new startup settings.

Note: When using any other selector other than “Apply” new settings values may be omitted from the command. If any settings are passed in by the user, they will be ignored.

Note: It is important to be aware that the “Save” function may only be used reliably to a maximum of 100,000 times. This is due to the finite cycle life of the memory used in these devices. For that reason, you should not use the “Save” function as a frequent operation. Typically you only need to use the “Save” function once to set the device startup characteristics. During operation you will usually only use “Apply”.

Example Setup Sequence

Setup involves a series of command/reply pairs. The example below demonstrates actual setup sequences that you can send directly to the 3DM-GX3-15 and 3DM-GX3-25 either programmatically or by using a COM utility. In most cases only minor alterations will be needed to adapt these examples for your application.

Continuous Data Example Command Sequence

Most applications will operate with the 3DM-GX3-15 and 3DM-GX3-25 sending a continuous data stream. In the following example, the IMU/AHRS data format is set. To reduce the amount of streaming data, if present, during the configuration, the IMU/AHRS data-stream is disabled while performing the device initialization; it is re-enabled when the set-up is complete. These are not required steps, but are shown here for reference. Finally, the configuration is saved so that it will be loaded on subsequent power-ups, eliminating the need to perform the configuration again.

Step 1: Disable the IMU/AHRS data-stream

Send “[Enable/Disable Continuous Stream](#)” commands to disable continuous streams (reply is ACK/NACK). This is not required but reduces the parsing burden during initialization and makes visual confirmation of the commands easier:

Step 1	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Cmd Desc.	Field Data	MSB	LSB
Command field 1 Disable IMU/AHRS Stream	0x75	0x65	0x0C	0x05	0x05	0x11	Action(APPLY):0x01 Device (IMU/AHRS): 0x01 Stream (OFF): 0x00	0x03	0x19
Reply field 1 ACK IMU/AHRS disable	0x75	0x65	0x0C	0x04	0x04	0xF1	Cmd echo: 0x11 Error code: 0x00	0xF0	0xCC

Copy-Paste version of the command: “7565 0C05 0511 0101 0003 19”

Step 2: Configure the IMU/AHRS data-stream format

Send a “[Set IMU/AHRS Message Format](#)” command (reply is ACK/NACK). This example requests scaled accelerometer, scaled gyro, and timestamp information at 100 Hz (1000Hz base rate, with a rate decimation of 10 = 100 Hz.) This will result in a single IMU/AHRS data packet sent at 100 Hz containing the scaled accelerometer gyro field followed by the scaled gyro field followed by the device’s native timestamp. This is a very typical configuration for a base level of inertial data. If different rates were requested, then each packet would only contain the data quantities that fall in the same decimation frame (see the [Multiple Data Rate](#) section). If the stream was not disabled in the previous step, the IMU/AHRS data as configured would begin streaming immediately.

Please note, this command will not append the requested descriptors to the current IMU/AHRS data-stream configuration, it will overwrite it completely:

Step 2	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Cmd Desc.	Field Data	MSB	LSB
Command New IMU/AHRS Message Format	0x75	0x65	0x0C	0x0D	0x0D	0x08	Action(APPLY): 0x01 Desc count: 0x03 1 st Descriptor: 0x04 Rate Dec: 0x000A 2 nd Descriptor: 0x05 Rate Dec: 0x000A 3 rd Descriptor: 0x0E Rate Dec: 0x000A	0x41	0x95
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Cmd echo: 0x08 Error code: 0x00	0xE7	0xBA

Copy-Paste version of the command: "7565 0C0D 0D08 0103 0400 0A05 000A 0E00 0A41 95"

Step 3: Save the IMU/AHRS MIP Message format

To save the IMU/AHRS MIP Message format, use the "Save" function selector (0x03) in the IMU/AHRS Message Format command.

Step 3	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Cmd Desc.	Field Data	MSB	LSB
Command field 1 Save Current IMU/AHRS Message Format	0x75	0x65	0x0C	0x04	0x04	0x08	Action(SAVE): 0x03 Desc count: 0x00	0xF9	0xF5
Reply field 1 ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Cmd echo: 0x08 Error code: 0x00	0xE7	0xBA

Copy-Paste version of the command: "7565 0C04 0408 0300 F9F5"

Step 4: Re-enable the IMU/AHRS data-stream

Send an "[Enable/Disable Continuous Stream](#)" command to enable continuous stream (reply is ACK). This is just the opposite of step one. After the ACK/NACK is sent data packets will immediately start streaming from the device according to the settings in the previous steps:

Step 4	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Cmd Desc.	Field Data	MSB	LSB
Command field 1 Enable IMU/AHRS Stream	0x75	0x65	0x0C	0x05	0x05	0x11	Action(APPLY):0x01 Device (IMU/AHRS): 0x01 Stream (ON): 0x01	0x04	0x1A
Reply field 1 ACK IMU/AHRS enable	0x75	0x65	0x0C	0x04	0x04	0xF1	Cmd echo: 0x11 Error code: 0x00	0xF0	0xCC

Copy-Paste version of the command: "7565 0C05 0511 0101 0104 1A"

Polling Data Example Sequence

Polling for data is less efficient than processing a continuous data stream, but may be more appropriate for certain applications. The main difference from the continuous data example is the inclusion of the Poll data commands in the data loop:

Step 1: Disable the IMU/AHRS data-stream

Same as continuous streaming. See [above](#).

Step 2: Configure the IMU/AHRS data-stream format

Same as continuous streaming. See [above](#).

Step 3: Save the IMU/AHRS MIP Message format

Same as continuous streaming. See [above](#).

Step 4: Send individual data polling commands

Send individual [Poll IMU/AHRS Data](#) commands in your data collection loop. After the ACK/NACK is sent by the device, a single data packet will be sent according to the settings in the previous steps. Note that the ACK/NACK has the same descriptor set value as the command, but the data packet has the descriptor set value for the type of data:

Step 4	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Cmd Desc.	Field Data	MSB	LSB
Command Poll IMU/AHRS Data	0x75	0x65	0x0C	0x02	0x02	0x01	Option: 0x00	0xEB	0xDD
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Cmd echo: 0x11 Error code: 0x00	0xF0	0xCC
IMU/AHRS Data Packet field 1 (Accel Vector)	0x75	0x65	0x80	0x22	0x0E	0x04	0x3E 7A 63 A0 0xBB 8E 3B 29 0x7F E5 BF 7F		
IMU/AHRS Data Packet field 2(Gyro Vector)					0x0E	0x05	0x3E 7A 63 A0 0xBB 8E 3B 29 0x7F E5 BF 7F		
IMU/AHRS Data Packet field 2(Gyro Vector)					0x06	0x0E	0x00 31 2A 7E	0x64	0x52

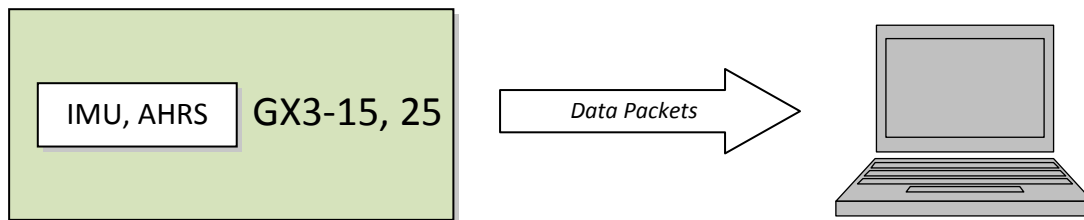
Copy-Paste version of the command: "7565 0C02 0201 00EB DD"

You may specify the format of the data packet on a per-polling-command basis rather than using the pre-set data format (see the [Poll IMU/AHRS Data](#) section)

The polling command has an option to suppress the ACK/NACK in order to keep the incoming stream clear of anything except data packets. Set the option byte to 0x01 for this feature.

Parsing Incoming Packets

Setup is usually the easy part of programming the 3DM-GX3-15 and 3DM-GX3-25. Once you start continuous data streaming, parsing and processing the incoming data packet stream will become the primary focus. Polling for data may seem to be a logical solution to controlling the data flow, and this may be appropriate for some applications, but because timely delivery of data is usually very important in inertial sensor systems, it is often necessary to have the data stream drive the process rather than having the host try to control the data stream through polling.



The “descriptor set” qualifier in the MIP packet header is a feature that greatly aids the management of the incoming packet stream by making it easy to sort the packets into logical sub-streams and route those streams to appropriate handlers. The first step is to parse the incoming character stream into packets.

It is important to take an organized approach to parsing continuous data. The basic strategy is this: parse the incoming stream of characters for the packet starting sequence “ue” and then wait for the entire packet to come in based on the packet length byte which arrives after the “ue” and descriptor set byte. Make sure you have a timeout on your wait loop in case your stream is out of sync and the starting “ue” sequence winds up being a “ghost” sequence. If you timeout, restart the parsing with the first character after the ghost “ue”. Once the stream is in sync, it is rare that you will hit a timeout unless you have an unreliable communications link. After verifying the checksum, examine the “descriptor set” field in the header of the packet. This tells you immediately how to handle the packet.

Based on the value of the descriptor set field in the packet header, pass the packet to either a command handler (if it is a Base command or 3DM command descriptor set) or a data handler (if it is a IMU/AHRS data set). Since you know beforehand that the IMU/AHRS data packets will be coming in fastest, you can tune your code to buffer or handle these packets at a high priority. Replies to commands generally happen sequentially after a command so the incidence of these is under program control.

For multithreaded applications, it is often useful to use queues to buffer packets bound for different packet handler threads. The depth of the queue can be tuned so that no packets are dropped while waiting for their associated threads to process the packets in the queue. See [Advanced Programming Models](#) section for more information on this topic.

Once you have sorted the different packets and sent them to the proper packet handler, the packet handler may parse the packet payload fields and handle each of the fields as appropriate for the application. For simple

applications, it is perfectly acceptable to have a single handler for all packet types. Likewise, it is perfectly acceptable for a single parser to handle both the packet type and the fields in the packet. The ability to sort the packets by type is just an option that simplifies the implementation of more sophisticated applications.

MicroStrain supplies examples of parsers for “C”, LabVIEW, and Visual Basic in the MIP SDK.

Multiple Rate Data

The message format command ([IMU/AHRS Message Format](#)) allows you to set different data rates for different data quantities. This is a very useful feature because some data, such as accelerometer and gyroscope data, usually requires higher data rates (100Hz or more) than other IMU/AHRS data such as Magnetometer (20Hz typical) data. The ability to send data at different rates reduces the parsing load on the user program and decreases the bandwidth requirements of the communications channel.

Multiple rate data is scheduled on a common sampling rate clock. This means that if there is more than one data rate scheduled, the schedules coincide periodically. For example, if you request Accelerometer data at 100Hz and Magnetometer data at 50Hz, the magnetometer schedule coincides with the Accelerometer schedule 50% of the time. When the schedules coincide, then the two data quantities are delivered in the same packet. In other words, in this example, you will receive data packets at 100Hz and every packet will have an accelerometer data field and EVERY OTHER packet will also include a magnetometer data field:

<i>Packet 1</i>	<i>Packet 2</i>	<i>Packet 3</i>	<i>Packet 4</i>	<i>Packet 5</i>	<i>Packet 6</i>	<i>Packet 7</i>	<i>Packet 8</i>	<i>....</i>
Accel	Accel Mag	Accel	Accel Mag	Accel	Accel Mag	Accel	Accel Mag	Accel

If a timestamp is included at 100Hz, then the timestamp will also be included in every packet in this example. It is important to note that *the data in a packet with a timestamp is always synchronous with the timestamp*. This assures that multiple rate data is always synchronous.

<i>Packet 1</i>	<i>Packet 2</i>	<i>Packet 3</i>	<i>Packet 4</i>	<i>Packet 5</i>	<i>Packet 6</i>	<i>....</i>
Accel Timestamp	Accel Mag Timestamp	Accel Timestamp	Accel Mag Timestamp	Accel Timestamp	Accel Mag Timestamp	Accel Timestamp

Data Synchronicity

Because the MIP packet allows multiple data fields in a single packet, it may be assumed that a single timestamp field in the packet applies to all the data in the packet. In other words, it may be assumed that all the data fields in the packet were sampled at the same time.

In many applications, synchronizing the timestamps from the two system time bases is critical. MicroStrain uses an extended [Beaconed Timestamp](#) across its product line to allow synchronization of data sampled on different system clocks. This timestamp relies on a pulse per second (PPS) beacon signal. On the 3DM-GX3-15 and 3DM-GX3-25, this PPS signal may be input from an external source to pin 7 of the multi-com connector. The timestamp of the IMU/AHRS data represents the interval in nanoseconds from the last PPS pulse. This allows proper time alignment of an external timing beacon with the IMU/AHRS data. On other systems, the PPS signal is applied externally by a system wide PPS beacon.

Another option is to use the [GPS Correlation Timestamp](#) for the IMU/AHRS data. This timestamp is also synchronized with the hardware PPS signal and in addition it is synchronized with the absolute GPS TOW seconds value and GPS Week number. The GPS TOW and Week number must be supplied by an external system via a MIP command to the 3DM-GX3-15 and 3DM-GX3-25 along with the hardware PPS signal. Flags indicate when the GPS time values have been become synchronized with the incoming GPS MIP message and PPS.

Communications Bandwidth Management

Because of the large amount and variety of data that is available from the 3DM-GX3-15 and 3DM-GX3-25, it is quite easy to overdrive the bandwidth of the communications channel, in particular, the RS-232 interface. This can result in dropped packets. The 3DM-GX3-15 and 3DM-GX3-25 do not do any analysis of the bandwidth requirements for any given output data configuration, it will simply drop a packet if its internal serial buffer is being filled faster than it is being emptied. It is up to the programmer to analyze the size of the data packets requested and the available bandwidth of the communications channel. Often the best way to determine this is empirically by trying different settings and watching for dropped packets. You may detect dropped packet events by including the IMU/AHRS System timestamp as one of your IMU/AHRS data quantities using the same data rate as the highest data rate in your message format. Use the interval between timestamps to detect packet drop events. Below are some guidelines on how to determine maximum bandwidth for your application.

UART Bandwidth Calculation

Below is an equation for the maximum theoretical UART BAUD rate for a given message configuration. Although it is possible to calculate the approximate bandwidth required for a given setup, there is no guarantee that the system can support that setup due to internal processing delays. The best approach is to try a setting based on an initial estimate and watch for dropped packets. If there are dropped packets, increase the BAUD rate, reduce the data rate, or decrease the size or number of packets.

$$n(k \times f_{mr}) + n \sum (S_f \times f_{dr})$$

Where

$$\begin{aligned}
 S_f &= \text{Size of data field in bytes} \\
 f_{dr} &= \text{field data rate in Hz} \\
 f_{mr} &= \text{maximum data rate in Hz} \\
 n &= \text{size of UART word} = 10 \text{ bits} \\
 k &= \text{Size of MIP wrapper} = 6 \text{ bytes}
 \end{aligned}$$

which becomes

$$60f_{mr} + 10 \sum (S_f \times f_{dr})$$

Example:

For an IMU/AHRS message format of Accelerometer Vector (14 byte data field) + Internal Timestamp (6 byte data field), both at 100 Hz, the theoretical minimum BAUD rate would be:

$$\begin{aligned}
 &= 60 \times 100 + 10((14 \times 100) + (6 \times 100)) \\
 &= 26000 \text{ BAUD}
 \end{aligned}$$

In practice, if you set the BAUD rate to 115200 the packets come through without any packet drops. If you set the BAUD rate to the next available lower rate of 19200, which is lower than the calculated minimum, you get regular packet drops. The only way to determine a packet drop is by observing a timestamp in sequential packets. The interval should not change from packet to packet. If it does change then packets were dropped.

There are three different timestamps available but the shortest and most convenient one for detecting packet drops is the system [Internal Timestamp](#).

USB vs. UART

The 3DM-GX3-15 and 3DM-GX3-25 have a dual communication interface: USB or UART. There is an important difference between USB and UART communication with regards to data bandwidth. The USB “virtual COM port” that the 3DM-GX3-15 and 3DM-GX3-25 implement runs at USB “full-speed” setting of 12Mbps (megabits per second). However, USB is a polled master-slave system and so the slave (3DM-GX3-15 and 3DM-GX3-25) can only communicate when polled by the master. This results in inconsistent data streaming – that is, the data comes in spurts rather than at a constant rate and although rare, sometimes data can be dropped if the host processor fails to poll the USB device in a timely manner.

With the UART the opposite is true. The 3DM-GX3-15 and 3DM-GX3-25 operate without UART handshaking which means it streams data out at a very consistent rate without stopping. Since the host processor has no handshake method of pausing the stream, it must instead make sure that it can process the incoming packet stream non-stop without dropping packets.

In practice, USB and UART communications behave similarly on a Windows based PC, however, UART is the preferred communications system if consistent, deterministic communications timing behavior is required. USB is preferred if you require more data than is possible over the UART and you can tolerate the possibility of

variable latency in the data delivery and very occasional packet drops due to host system delays in servicing the USB port.

Command Reference

Base Commands

The Base command set is common to many MicroStrain devices. With the Base command set it is possible to identify many properties and do basic functions on a device even if you do not recognize its specialized functionality or data. The commands work the same way on all devices that implement this set.

Ping (0x01, 0x01)

Description	Send a “Ping” command								
Notes	Device responds with ACK/NACK packet if present.								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x02		0x01		N/A				
Reply ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, non-zero: NACK)				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Ping	0x75	0x65	0x01	0x02	0x02	0x01		0xE0	0xC6
Reply ACK/NACK	0x75	0x65	0x01	0x04	0x04	0xF1	Command echo: 0x01 Error code: 0x00	0xD5	0x6A

Copy-Paste version of the command: “7565 0102 0201 E0C6”

Set To Idle (0x01, 0x02)

Description	Place device into idle mode.								
Notes	Command has no parameters. Device responds with ACK if successfully placed in idle mode. This command will suspend streaming (if enabled) or wake the device from sleep (if sleeping) to allow it to respond to status and setup commands. You may restore the device mode by issuing the Resume command.								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x03		0x02		N/A				
Reply ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0: ACK, non-zero: NACK)				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Set To Idle	0x75	0x65	0x01	0x02	0x02	0x02		0xE1	0xC7
Reply ACK/NACK	0x75	0x65	0x01	0x04	0x04	0xF1	Command echo: 0x02 Error code: 0x00	0xD6	0x6C

Copy-Paste version of the command: "7565 0102 0202 E1C7"

Resume (0x01, 0x06)

Description	Place device back into the mode it was in before issuing the Set To Idle command. If the Set To Idle command was not issued, then the device is placed in default mode.								
Notes	Command has no parameters. Device responds with ACK if stream successfully enabled.								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x02		0x06		N/A				
Reply ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0: ACK, non-zero: NACK)				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Set To Idle	0x75	0x65	0x01	0x02	0x02	0x06		0xE5	0xCB
Reply ACK/NACK	0x75	0x65	0x01	0x04	0x04	0xF1	Command echo: 0x06 Error code: 0x00	0xDA	0x74

Copy-Paste version of the command: "7565 0102 0206 E5CB"

Get Device Information (0x01, 0x03)

Description	Get the device ID strings and firmware version								
Notes	Reply has two fields: “ACK/NACK” and “Device Info Field”								
Field Format	Field Length	Field Descriptor			Field Data				
Command	0x02	0x03			N/A				
Reply field 1 ACK/NACK	0x04	0xF1			U8 – echo the command descriptor U8 – error code (0: ACK, non-zero: NACK)				
Reply field 2 Device Info Field	0x54	0x81			Byte Offset	Description	Data Type	Units	
					0	Firmware Version	U16	N/A	
					2	Model Name	String(16)	N/A	
					18	Model Number	String(16)	N/A	
					34	Serial Number	String(16)	N/A	
					50	Lot Number	String(16)	N/A	
					66	Device Options	String(16)	N/A	
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Get Device Info	0x75	0x65	0x01	0x02	0x02	0x03		0xE2	0xC8
Reply Field 1 ACK/NACK	0x75	0x65	0x01	0x58	0x04	0xF1	Command echo: 0x03 Error code: 0x00		
Reply Field 2 Device Info Field					0x54	0x81	FW Version: 0x044E “ 3DM–GX3–25” “ 6225–4220” “ 6225–01319” “ I042Y” “ 5g, 300d/s”	0x##	0x##

Copy-Paste version of the command: "7565 0102 0203 E2C8"

Get Device Descriptor Sets (0x01, 0x04)

Description	Get the set of descriptors that this device supports									
Notes	Reply has two fields: “ACK/NACK” and “Descriptors”. The “Descriptors” field is an array of 16 bit values. The MSB specifies the descriptor set and the LSB specifies the descriptor.									
Field Format	Field Length	Field Descriptor			Field Data					
Command	0x02	0x04			N/A					
Reply field 1 ACK/NACK	0x04	0xF1			U8 – echo the command descriptor U8 – error code (0: ACK, non-zero: NACK)					
Reply field 2 Array of Descriptors	2 x <Number of descriptors> + 2	0x82			Binary Offset	Description			Data Type	
					0	MSB: Descriptor Set LSB: Descriptor			U16	
					1	MSB: Descriptor Set LSB: Descriptor			U16	
					...	<etc>			...	
Example	MIP Packet Header				Command/Reply Fields			Checksum		
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB	
Command Get Device Desc	0x75	0x65	0x01	0x02	0x02	0x04		0xE3	0xC9	
Reply Field 1 ACK/NACK	0x75	0x65	0x01	0x04 + <n*2>	0x04	0xF1	Command echo: 0x04 Error code: 0x00			
Reply Field 2 Array of Descriptors					<n*2>	0x82	0x0101 0x0102 0x0103 ... 0x0C01 0x0C02 ... nth descriptor: 0x0C72	0x##	0x##	

Copy-Paste version of the command: “7565 0102 0204 E3C9”

Device Built-In Test (0x01, 0x05)

Description	Run the device Built-In Test (BIT). The Built-In Test command always returns a 32 bit value. A value of 0 means that all tests passed. A non-zero value indicates that not all tests passed. The failure flags are device dependent. The flags for the 3DM-GX3-15 and 3DM-GX3-25 are defined below.									
Notes	3DM-GX3-15 and 3DM-GX3-25 BIT Error Flags:									
	Byte	Byte 1 (LSB)			Byte 2		Byte 3		Byte 4 (MSB)	
	Bit 1 (LSB)	3Volt supply low voltage problem			Reserved		Reserved		Reserved	
	Bit 2	5Volt supply over or under voltage problem			Reserved		Reserved		Reserved	
	Bit 3	Internal Clock problem			Reserved		Reserved		Reserved	
	Bit 4	Reserved			Reserved		Reserved		Reserved	
	Bit 5	Reserved			Reserved		Reserved		Reserved	
	Bit 6	Reserved			Reserved		Reserved		Reserved	
	Bit 7	Reserved			Reserved		Reserved		Reserved	
	Bit 8 (MSB)	Reserved			Reserved		Reserved		Reserved	
Field Format	Field Length		Field Descriptor			Field Data				
Command	0x06		0x05			N/A				
Reply field 1 ACK/NACK	0x04		0xF1			U8 – echo the command descriptor U8 – error code (0:ACK, non-zero: NACK)				
Reply field 2 BIT Error Flags	0x06		0x83			U32 – BIT Error Flags				
Example	MIP Packet Header					Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length		Field Length	Field Desc.	Field Data	MSB	LSB
Command Built-In Test	0x75	0x65	0x01	0x02		0x02	0x05	N/A	0xE4	0xCA
Reply field 1 ACK/NACK	0x75	0x65	0x01	0x0A		0x04	0xF1	Echo cmd: 0x05 Error code: 0x00		
Reply field 2 BIT Error Flags						0x06	0x83	BIT Error Flags: 0x00000000	0x68	0x7D

Copy-Paste version of the command: "7565 0102 0205 E4CA"

GPS Time Correlation Update (0x01, 0x72)

Description	This message updates the GX3 internal GPS Time Correlation Registers as reported in the GPS Correlation Timestamp .								
Notes	<p>This command enables synchronization of IMU/AHRS Timestamps with an external GPS receiver. When combined with a PPS input applied to pin 7 of the i/o connector, the GPS Correlation Timestamp in the inertial data output is synchronized with the external GPS clock. It is recommended that this update command be sent once per second. See the GPS Correlation Timestamp for more information.</p> <p><i>Possible function selector values:</i></p> <p>0x01 – Apply new settings 0x02 – Read back current settings. 0x06 – Apply new settings with no ACK/NACK Reply</p> <p><i>Possible field selector values:</i></p> <p>0x01 – GPS Week Number. 0x02 – GPS Seconds.</p>								
Field Format	Field Length	Field Descriptor			Field Data				
Command	0x08	0x72			U8 – Function Selector U8 – GPS Time Field Selector U32 – New Time Value				
Reply ACK/NACK	0x04	0xF1			U8 – echo the command descriptor U8 – error code (0: ACK, non-zero: NACK)				
Reply field 2 (function = 2 selector = 1)	0x06	0x84			U32 – Current GPS Week Value				
Reply field 2 (function = 2 selector = 2)	0x06	0x85			U32 – Current GPS Seconds Value				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command GPS Time Update	0x75	0x65	0x01	0x08	0x08	0x72	Fctn(Apply):0x01 Field (Week): 0x01 Val:0x00000698	0xFD	0x32

<i>Reply</i> <i>ACK/NACK</i>	0x75	0x65	0x01	0x04	0x04	0xF1	Cmd echo: 0x72 Error code: 0x00	0x46	0x4C
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Copy-Paste version of the command: "7565 0108 0872 0101 0000 0698 FD32"

Device Reset (0x01, 0x7E)

Description	Resets the Device.								
Notes	Device responds with ACK if it recognizes the command and then immediately resets.								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x06		0x7E		N/A				
Reply ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0: ACK, non-zero: NACK)				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Set Reset	0x75	0x65	0x01	0x02	0x02	0x7E	N/A	0x5D	0x43
Reply ACK/NACK	0x75	0x65	0x01	0x04	0x04	0xF1	Command echo: 0x7E Error code: 0x00	0x52	0x64

Copy-Paste version of the command: "7565 0102 027E 5D43"

3DM Commands

The 3DM command set is common to the MicroStrain Inertial sensors that support the MIP packet protocol. Because of the unified set of commands, it is easy to migrate code from one inertial sensor to another.

Poll IMU/AHRS Data (0x0C, 0x01)

Description	Poll the 3DM-GX3-15 or 3DM-GX3-25 for an IMU/AHRS message with the specified format. The resulting message will maintain the order of descriptors sent in the command and any unrecognized descriptors are ignored. If the format is not provided, the device will attempt to use the stored format (set with the Set IMU/AHRS Message Format command.) If no format is provided and there is no stored format, the device will respond with a NACK. The reply packet contains an ACK/NACK field. The polled data packet is sent separately as an IMU/AHRS Data packet.								
Notes	Possible Option Selector Values: 0x00 – Normal ACK/NACK Reply. 0x01 – Suppress the ACK/NACK reply.								
Field Format	Field Length	Field Descriptor			Field Data				
Command	4 + 3*N	0x01			U8 – Option Selector U8 – Number of Descriptors (N), N*(U8 – Descriptor, U16 Reserved)				
Reply ACK/NACK	0x04	0xF1			U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Examples	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Poll IMU/AHRS data (use stored format)	0x75	0x65	0x0C	0x04	0x04	0x01	Option: 0x00 Desc count: 0x00	0xEF	0xDA
Command Poll IMU/AHRS data (use specified format)	0x75	0x65	0x0C	0x0A	0x0A	0x01	Option: 0x00 Desc count: 0x02 1 st Descriptor: 0x02 Reserved: 0x0000 2 nd Descriptor: 0x01 Reserved: 0x0000	0x00	0x0F
Reply ACK/NACK (Data packet is sent separately if ACK)	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x01 Error code: 0x00	0xE0	0xAC

Copy-Paste versions of the commands:

Stored format: "7565 0C04 0401 0000 EFDA"

Specified format: "7565 0C0A 0A01 0002 0200 0001 0000 000F"

Get IMU/AHRS Data Rate Base(0x0C, 0x06)

Description	Get the decimation base for the IMU/AHRS Data rate calculations. Returns the value used for data rate calculations. See the IMU/AHRS Message Format command.								
Notes	<i>Most models of 3DM-GX3 have an IMU/AHRS Base Data Rate of 1000. This is used for all the examples in this document. For a given device, this value stays constant.</i>								
Field Format	<i>Field Length</i>	<i>Field Descriptor</i>	<i>Field Data</i>						
<i>Command</i>	0x02	0x06	none						
<i>Reply field 1 ACK/NACK Field</i>	0x04	0xF1	U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)						
<i>Reply field 2 Communications Mode</i>	0x06	0x83	U16-IMU/AHRS data rate decimation base						
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	<i>Sync1</i>	<i>Sync2</i>	<i>Desc Set</i>	<i>Payload Length</i>	<i>Field Length</i>	<i>Field Desc.</i>	<i>Field Data</i>	<i>MSB</i>	<i>LSB</i>
<i>Command Get Communications Mode</i>	0x75	0x65	0x0C	0x02	0x02	0x06	N.A.	0xF0	0xF7
<i>Reply field 1 ACK/NACK</i>	0x75	0x65	0x0C	0x08	0x04	0xF1	Echo cmd: 0x06 Error code: 0x00		
<i>Reply field 2 Communication Mode</i>					0x04	0x83	Rate decimation base: 0x03E8	0x5B	0xF5

Copy-Paste version of the command: "7565 0C02 0206 F0F7"

IMU/AHRS Message Format (0x0C, 0x08)

Description	Set or read the format of the IMU/AHRS message packet. This command sets the format for the IMU/AHRS data packet when in standard mode. The resulting data messages will maintain the order of descriptors sent in the command. The command has a function selector and a descriptor array as parameters.		
Notes	<p><i>Possible function selector values:</i></p> <ul style="list-style-type: none"> 0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings <p>The rate decimation field is calculated as follows for the IMU/AHRS :</p> $\text{Data Rate} = 1000\text{Hz} / \text{Rate Decimation}$ <p>The GX3-15, 25 checks that all descriptors are valid prior to executing this command. If any of the descriptors are invalid for the IMU/AHRS descriptor set, a NACK will be returned and the message format will be unchanged. The descriptor array only needs to be provided if the function selector is = 1 (Use new settings). For all other functions it may be empty (Number of Descriptors = 0).</p> <p>Note: The data rate of the Delta Theta and Delta Velocity vectors must be the same as the orientation calculation rate of the IMU/AHRS in order to be valid. The default orientation calculation rate is 100Hz. This rate can be changed using the IMU/AHRS Signal Conditioning Settings command. If the Delta Theta and Delta Velocity vectors are requested at any other rate than the orientation calculation rate, a NACK will be returned.</p>		
Field Format	<i>Field Length</i>	<i>Field Descriptor</i>	<i>Field Data</i>
<i>Command</i>	4 + 3*N	0x08	U8 - Function Selector U8 – Number of Descriptors (N), N*(U8 – Descriptor, U16 – Rate Decimation)
<i>Reply ACK/NACK</i>	0x04	0xF1	U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)
<i>Reply field 2 (function = 2)</i>	3 + 3*N	0x80	U8 – Number of Descriptors (N), N*(U8 – Descriptor, U16 – Rate Decimation)
Examples	MIP Packet Header		Command/Reply Fields
			Checksum

	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
<i>Command IMU/AHRS Message Format (use new settings)</i>	0x75	0x65	0x0C	0x0A	0x0A	0x08	Function: 0x01 Desc count: 0x02 1 st Descriptor: 0x04 Rate Dec: 0x000A 2 nd Descriptor: 0x05 Rate Dec: 0x000A	0x22	0xA0
<i>Reply ACK/NACK</i>	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x08 Error code: 0x00	0xE7	0xBA
<i>Command IMU/AHRS Message Format (read back current settings)</i>	0x75	0x65	0x0C	0x04	0x04	0x08	Function: 0x02 Desc count: 0x00	0xF8	0xF3
<i>Reply field 1 ACK/NACK</i>	0x75	0x65	0x0C	0x0E	0x04	0xF1	Echo cmd: 0x08 Error code: 0x00		
<i>Reply field 2 Current IMU/AHRS Message Format</i>					0x0A	0x80	Desc count: 0x02 1 st Descriptor: 0x03 Rate Dec: 0x000A 2 nd Descriptor: 0x04 Rate Dec: 0x000A	0x98	0x1D

Copy-Paste version of the commands:

Use New Settings: "7565 0C0A 0A08 0102 0400 0A05 000A 22A0"

Read Current Settings: "7565 0C04 0408 0200 F8F3"

Enable/Disable Continuous Data Stream (0x0C, 0x11)

Description	Control the streaming of IMU/AHRS data. If disabled, the data from the selected device is not continuously transmitted. Upon enabling, the most current data will be transmitted (i.e. no stale data is transmitted.) The default for the device is both streams enabled. For all functions except 0x01 (use new setting), the new enable flag value is ignored.								
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings</p> <p>The device selector can be:</p> <p>0x01 – IMU/AHRS</p> <p>The enable flag can be either:</p> <p>0x00 – disable the selected stream(s). 0x01 – enable the selected stream(s). (default)</p>								
Field Format	Field Length	Field Descriptor			Field Data				
Command	0x05	0x11			U8 – Function Selector U8 – Device Selector U8 – New Enable Flag				
Reply field 1 ACK/NACK	0x04	0xF1			U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x04	0x85			U8 – Device Selector U8 – Current Device Enable Flag				
Examples	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command IMU/AHRS Stream ON	0x75	0x65	0x0C	0x05	0x05	0x11	Function(Apply):0x01 Device (IMU/AHRS): 0x01 Stream (ON): 0x01	0x04	0x1A
Command IMU/AHRS Stream OFF	0x75	0x65	0x0C	0x05	0x05	0x11	Function(Apply):0x01 Device (IMU/AHRS): 0x01 Stream (OFF): 0x00	0x03	0x19

Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x11 Error code: 0x00	0xF0	0xCC
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Copy-Paste version of the 1st command: "7565 0C05 0511 0101 0104 1A"

Device Startup Settings (0x0C, 0x30)

Description	Save, Load, or Reset to Default the values for all device settings. This is the equivalent of sending the same function selector to each of the following settings commands: IMU/AHRS Message Format Enable/Disable Continuous Data Stream IMU/AHRS Signal Conditioning Settings UART BAUD Rate Device Data Stream Format Device Power States Communications Mode								
Notes	Possible function selector values: 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x03		0x30		U8 –Function Selector				
Reply ACK/NACK	0x04		0xF1		U8 – echo the command byte U8 – error code (0:ACK, not 0:NACK)				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Startup Settings (Save All)	0x75	0x65	0x0C	0x03	0x03	0x30	Fctn(Save):0x03	0x1F	0x45
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x30 Error code: 0x00	0x0F	0x0A

Copy-Paste version of the command: "7565 0C03 0330 031F 45"

IMU/AHRS Signal Conditioning Settings (0x0C, 0x35)

Description	Set, read, or save the IMU/AHRS signal conditioning parameters. This function sets the IMU/AHRS signal conditioning parameters for all communications and streaming modes. For all functions except 0x01 (use new settings), the new parameter values are ignored.
Notes	<p><i>Possible function selector values:</i></p> <ul style="list-style-type: none"> 0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings <p><i>Possible Orientation Calculation Decimation values:</i></p> <p>0x0002 to 0x03E8 (2 to 1000): This value divided into 1000 will determine the rate at which coning & sculling integration, and orientation calculations are made (including Matrix, Euler, and Quaternion). For example, a value of 10 results in $1000/10 = 100\text{Hz}$ calculation rate. <i>Default is 0x000A (10)</i></p> <p><i>Possible Data Conditioning Flags:</i></p> <ul style="list-style-type: none"> 0x0001 – Enables Orientation Calculation (Matrix/Euler). <i>Default is “1”</i> 0x0002 – Enables Coning & Sculling. <i>Default is “1”</i> 0x0040 – Enables finite size correction. <i>Default is “0”</i> 0x0100 – Disables Magnetometer. <i>Default is “0”</i> 0x0400 – Disables “North” compensation. <i>Default is “0”</i> 0x0800 – Disables “Up” compensation. <i>Default is “0”</i> 0x1000 – Enables Quaternion calculation. <i>Default is “0”</i> <p><i>Possible Gyro/Accel and Mag Filter Width values:</i></p> <p>0x01 to 0x20 (1 to 32): This value divided into 1000 determines the bandwidth of the adjustable filter. See the section on “IMU/AHRS Filtering” for more information. <i>Default is 15 for Accel/Gyro, 17 for Mag.</i></p> <p><i>Possible Up and North compensation values:</i></p> <p>0x0001 to 0x03E8 (1 to 1000): This value represents how quickly (in seconds) the gravitational /magnetometer vectors correct the inertial attitude/yaw orientation results. <i>Default is 10 (seconds) for both values.</i></p> <p><i>Possible Mag Power/Bandwidth values:</i></p> <p>0: High bandwidth, highest power consumption</p>

	1: Bandwidth is coupled to Data Rate; low power consumption. Default is “1”								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x10		0x35		U8 – Function Selector U16 – New Orientation Calc Decimation Value U16 – New Data Conditioning Flags U8 – New Accel/Gyro Filter Width U8 – New Mag Filter Width U16 – New Up Compensation U16 – New North Compensation U8 – New Mag Bandwidth/Power U16 - Reserved				
Reply field 1 ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x0F		0x86		U16 – Current Orientation Decimation Value U16 – Current Data Conditioning Flags U8 – Current Accel/Gyro Filter Width U8 – Current Mag Filter Width U16 – Current Up Compensation U16 – Current North Compensation U8 – Current Mag Bandwidth/Power U16 - Reserved				
Example	MIP Packet Header				Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command GPS Settings	0x75	0x65	0x0C	0x10	0x10	0x35	Fctn (Apply): 0x01 Calc Decimation (100Hz): 0x000A Flags(def):0x0003 Acc/GyroFilt:0x0E Mag Filter: 0x11 Up Comp: 0x000A N Comp: 0x000A Mag BW:0x01 Reserved:0x0000	0x7D	0xB7
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x35 Error code: 0x00	0x14	0x14

Copy-Paste version of the command: "7565 0C10 1035 0100 0A00 030E 1100 0A00 0A01 0000 7DB7"

IMU/AHRS Timestamp (0x0C, 0x36)

Description	Set the start value, or read the current value of the IMU/AHRS Timestamps. For all functions except 0x01 (apply new settings), the new time value is ignored. Use this command to reset the timestamp to zero or other predetermined starting value. The timestamp immediately starts using the new values.								
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x02 – Read back current settings.</p> <p>The time field selector can be:</p> <p>0x01 – IMU/AHRS internal tick counter (used in Internal Timestamp) 0x02 – Timestamp Seconds (used in Beaconed Timestamp)</p>								
Field Format	Field Length	Field Descriptor			Field Data				
Command	0x08	0x36			U8 – Function Selector U8 – Time field selector U32 – New Time Value				
Reply field 1 ACK/NACK	0x04	0xF1			U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x07	0x93			U8 – Time field selector U32 – Current Time Value				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Set Timestamp Command	0x75	0x65	0x0C	0x08	0x08	0x36	Fctn(Apply):0x01 Field (IMU/AHRS Tick Counter): 0x01 Value: 0x00000000	0x2E	0x58
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x36 Error code: 0x00	0x15	0x16

Copy-Paste version of the command: "7565 0C08 0836 0101 0000 0000 2E58"

IMU/AHRS Accel Bias (0x0C, 0x37)*Advanced*

Description	Set the value, or read the current value of the IMU/AHRS Accelerometer Bias Vector. For all functions except 0x01 and 0x06 (apply new settings), the new vector value is ignored. The bias value is subtracted from the scaled accelerometer value prior to output.								
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings 0x06 – Apply new settings with no ACK/NACK Reply</p>								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x0F		0x37		U8 – Function Selector float – X Accel Bias Value float – Y Accel Bias Value float – Z Accel Bias Value				
Reply field 1 ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x0E		0x9A		float – current X Accel Bias Value float – current Y Accel Bias Value float – current Z Accel Bias Value				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Accel Bias	0x75	0x65	0x0C	0x0F	0x0F	0x37	Fctn(Apply):0x01 Field (Bias): 0x00000000 0x00000000 0x00000000	0x3C	0x75
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x37 Error code: 0x00	0x16	0x18

Copy-Paste version of the command: "7565 0C0F 0F37 0100 0000 0000 0000 0000 0000 003C 75"

IMU/AHRS Gyro Bias (0x0C, 0x38)*Advanced*

Description	Set the value, or read the current value of the IMU/AHRS Gyro Bias Vector. For all functions except 0x01 and 0x06 (apply new settings), the new vector value is ignored. The bias value is subtracted from the scaled Gyro value prior to output.								
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings 0x06 – Apply new settings with no ACK/NACK Reply</p>								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x0F		0x38		U8 – Function Selector float – X Gyro Bias Value float – Y Gyro Bias Value float – Z Gyro Bias Value				
Reply field 1 ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x0E		0x9B		float – current X Gyro Bias Value float – current Y Gyro Bias Value float – current Z Gyro Bias Value				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Gyro Bias	0x75	0x65	0x0C	0x0F	0x0F	0x38	Fctn(Apply):0x01 Field (Bias): 0x00000000 0x00000000 0x00000000	0x3D	0x83
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x38 Error code: 0x00	0x17	0x1A

Copy-Paste version of the command: "7565 0C0F 0F38 0100 0000 0000 0000 0000 003D 83"

IMU/AHRS Capture Gyro Bias (0x0C, 0x39)

Description	This command will cause the 3DM-GX3-15 or 3DM-GX3-25 to sample its sensors for the specified number of milliseconds. The resulting data will be used to initialize its orientation, and to estimate its gyro bias error. The estimated gyro bias error will be automatically written to the Gyro Bias vector. The bias vector is not saved as a startup value. If you wish to save this vector, use the IMU/AHRS Gyro Bias command.								
Notes	<p>Possible Sampling Time values:</p> <p>Total sampling time in units of milliseconds. Range of values: 1000 to 30000.</p> <p>Note: The 3DM-GX3[®] must be stationary during the execution of the Capture Gyro Bias Operation.</p>								
Field Format	Field Length	Field Descriptor			Field Data				
Command	0x04	0x39			U16 – Sampling Time (milliseconds)				
Reply field 1 ACK/NACK	0x04	0xF1			U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x0E	0x9B			float – current X Gyro Bias Value float – current Y Gyro Bias Value float – current Z Gyro Bias Value				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Capture Gyro Bias	0x75	0x65	0x0C	0x04	0x04	0x39	Sampling Time: 0x2710	0x5E	0xE0
Reply field 1 ACK/NACK	0x75	0x65	0x0C	0x12	0x04	0xF1	Echo cmd: 0x39 Error code: 0x00		
Reply field 2 Bias Vector					0x0E	0x9B	Field (Bias): 0x00000000 0x00000000 0x00000000	0xCF	0x19

Copy-Paste version of the command: "7565 0C04 0439 2710 5EE0"

AHRS Hard Iron Offset (0x0C, 0x3A)*Advanced**Not Available on the 3DM-GX3-15*

Description	This command will read or write values to the magnetometer Hard Iron Offset Vector. For all functions except 0x01 and 0x06 (apply new settings), the new vector value is ignored. The offset value is subtracted from the scaled Mag value prior to output.								
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings 0x06 – Apply new settings with no ACK/NACK Reply</p>								
Notes	<p>Default values:</p> <p>Hard Iron Offset: [0,0,0]</p> <p>Note: This command is not available on the 3DM-GX3-15</p>								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x0F		0x3A		U8 – Function Selector float – X Hard Iron Offset float – Y Hard Iron Offset float – Z Hard Iron Offset				
Reply field 1 ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x0E		0x9C		float – current X Hard Iron Offset float – current Y Hard Iron Offset float – current Z Hard Iron Offset				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Hard Iron Offset	0x75	0x65	0x0C	0x0F	0x0F	0x3A	Fctn(Apply):0x01 Offset Vector: 0x00000000 0x00000000 0x00000000	0x3F	0x9F

<i>Reply field 1</i> <i>ACK/NACK</i>	0x75	0x65	0x0C	0x04	0x04	0xF1	<i>Echo cmd: 0x3A</i> <i>Error code: 0x00</i>	0x19	0x1E
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Copy-Paste version of the command: "7565 0C0F 0F3A 0100 0000 0000 0000 0000 0000 003F 9F"

AHRS Soft Iron Matrix (0x0C, 0x3B)*Advanced**Not Available on the 3DM-GX3-15*

Description	This command will read or write values to the magnetometer Soft Iron Compensation Matrix. The values for this matrix are determined empirically by external software algorithms based on calibration data taken after the device is installed in its application. These values can be obtained and set by using the MicroStrain “GX Iron Calibration” application. The matrix is applied to the scaled magnetometer vector prior to output.		
Notes	<p><i>Possible function selector values:</i></p> <ul style="list-style-type: none"> 0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings 0x06 – Apply new settings with no ACK/NACK Reply <p><i>Default values:</i></p> <p>Soft Iron Compensation Matrix (identity matrix; row order): [1,0,0][0,1,0][0,0,1]</p> <p>Note: This command is not available on the 3DM-GX3-15</p>		
Field Format	Field Length	Field Descriptor	Field Data
<i>Command</i>	0x27	0x3B	U8 – Function Selector float – $m_{1,1}$ float – $m_{1,2}$ float – $m_{1,3}$ float – $m_{2,1}$ float – $m_{2,2}$ float – $m_{2,3}$ float – $m_{3,1}$ float – $m_{3,2}$ float – $m_{3,3}$
<i>Reply field 1 ACK/NACK</i>	0x04	0xF1	U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)
<i>Reply field 2 (function = 2)</i>	0x26	0x9D	float – $m_{1,1}$ float – $m_{1,2}$ float – $m_{1,3}$ float – $m_{2,1}$ float – $m_{2,2}$

					float – $m_{2,3}$ float – $m_{3,1}$ float – $m_{3,2}$ float – $m_{3,3}$				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	<i>Sync1</i>	<i>Sync2</i>	<i>Desc Set</i>	<i>Payload Length</i>	<i>Field Length</i>	<i>Field Desc.</i>	<i>Field Data</i>	<i>MSB</i>	<i>LSB</i>
<i>Command Soft Iron Matrix</i>	0x75	0x65	0x0C	0x27	0x27	0x3B	<i>Fctn(Apply):0x01</i> <i>Comp Matrix:</i> 0x3F800000 0x00000000 0x00000000 0x00000000 0x3F800000 0x00000000 0x00000000 0x00000000 0x3F800000	0xAD	0x59
<i>Reply field 1 ACK/NACK</i>	0x75	0x65	0x0C	0x12	0x04	0xF1	<i>Echo cmd: 0x3B</i> <i>Error code: 0x00</i>	0x1A	0x20

Copy-Paste version of the command: "7565 0C27 273B 013F 8000 0000 0000 0000 0000 0000 0000 003F 8000 0000 0000 0000 0000 0000 003F 8000 00AD 59"

IMU/AHRS Realign Up (0x0C, 0x3C)*Advanced*

Description	This command will realign the gyro stabilized “Up” vector using the specified time constant. This temporarily changes the Up-comp gain to accelerate the realignment to the gravitational vector.								
Notes	<p><i>Possible function selector values:</i></p> <p>0x01 – Apply new settings 0x06 – Apply new settings with no ACK/NACK Reply</p> <p><i>Possible Realign Time values:</i></p> <p>1 to 100 (in tenths of seconds)</p>								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x04		0x3C		U8 – Function Selector U8 – Realign time (tenths of seconds)				
Reply field 1 ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Realign Up	0x75	0x65	0x0C	0x04	0x04	0x3C	Fctn (Apply): 0x01 Realign Time: 0x0A	0x35	0x97
Reply field 1 ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x3C Error code: 0x00	0x1B	0x22

Copy-Paste version of the command: “7565 0C04 043C 010A 3597”

AHRS Realign North (0x0C, 0x3D)*Advanced*

Description	This command will realign the gyro stabilized “North” vectors using the specified time constant. This temporarily changes the North comp gain to accelerate the realignment to the magnetic north vector.								
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x06 – Apply new settings with no ACK/NACK Reply</p> <p>Possible Realign Time values:</p> <p>1 to 100 (in tenths of seconds)</p>								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x04		0x3D		U8 – Function Selector U8 – Realign time (tenths of seconds)				
Reply field 1 ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Realign North	0x75	0x65	0x0C	0x04	0x04	0x3D	Fctn (Apply): 0x01 Realign Time: 0x0A	0x36	0x9A
Reply field 1 ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x3D Error code: 0x00	0x1C	0x24

Copy-Paste version of the command: “7565 0C04 043D 010A 369A”

UART BAUD Rate (0x0C, 0x40)

Description	Change, read, or save the BAUD rate of the main communication channel (UART1). For all functions except 0x01 (use new settings), the new BAUD rate value is ignored.								
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings</p> <p>Supported BAUD rates are:</p> <p>9600, 19200, 115200 (default), 230400, 460800, 921600</p>								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x07		0x40		U8 – Function Selector U32 –New BAUD rate				
Reply field 1 ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x06		0x87		U32 – Current BAUD rate				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Set BAUD Rate Command	0x75	0x65	0x0C	0x07	0x07	0x40	Fctn(Apply):0x01 BAUD (115200): 0x0001C200	0xF8	0xDA
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x40 Error code: 0x00	0x1F	0x2A

Copy-Paste version of the command: "7565 0C07 0740 0100 01C2 00F8 DA"

Device Data Stream Format (0x0C, 0x60)*Advanced**Not Available on the 3DM-GX3-15*

Description	<p>Set, read, or save the streaming format of the IMU/AHRS data. If set to “Standard MIP” format, the data packets are sent according to the IMU/AHRS message format settings.</p> <p>In “Wrapped Single Byte” format, the data is formatted in the original 3DM-GX3-25 single byte data format (see the 3DM-GX3-25 Single Byte Data Communications Protocol Manual) but it is wrapped as a single data field inside a MIP packet. The descriptor for the data is defined as:</p> <p style="text-align: center;">IMU/AHRS Data: Wrapped GX3-25 Single Byte Packet</p> <p>“Wrapped Raw” format is useful when interfacing to an existing code-base that utilizes the legacy formats.</p> <p>For all functions except 0x01 (use new settings), the new stream format value is ignored.</p>		
Notes	<p><i>Possible function selector values:</i></p> <p style="padding-left: 40px;">0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings</p> <p><i>The device selector can be:</i></p> <p style="padding-left: 40px;">0x01 – IMU/AHRS</p> <p><i>The stream format can be:</i></p> <p style="padding-left: 40px;">0x01 – Standard MIP (<i>default</i>) 0x02 – Wrapped Raw (MIP wrapper around raw sensor data)</p> <p>Note: This command is not available on the 3DM-GX3-15</p>		
Field Format	Field Length	Field Descriptor	Field Data
<i>Command</i>	0x05	0x60	U8 – Function Selector U8 – Device Selector U8 – New Stream Format
<i>Reply ACK/NACK</i>	0x04	0xF1	U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)
<i>Reply field 2 (if function = 2)</i>	4	0x88	U8 – Device Selector U8 – Current Stream Format

Examples	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
Command Stream Format	0x75	0x65	0x0C	0x05	0x05	0x60	Fctn(Apply):0x01 Device (IMU/AHRS): 0x01 Format (Wrapped Raw): 0x02	0x54	0x57
Reply ACK/NACK	0x75	0x65	0x0C	0x04	0x04	0xF1	Echo cmd: 0x60 Error code: 0x00	0x3F	0x6A

Copy-Paste version of the command: "7565 0C05 0560 0101 0254 57"

Device Power States (0x0C, 0x61)*Advanced*

Description	Set, read, or save the power settings of the 3DM-GX3-15 and 3DM-GX3-25. For all functions except 0x01 (use new settings), the new power state value is ignored.								
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings</p> <p>The device mask must be:</p> <p>0x01 – IMU/AHRS</p> <p>Supported Power States are:</p> <p>0x01 – On (Awake, full performance), 0x03 – Sleep (Low power, fast startup) <i>(ignored if USB connection)</i> 0x04 – Deep Sleep (Lowest Power) <i>(ignored if USB connection)</i> 0x05 – Idle (Awake but sensors are turned off)</p> <p>Upon power-up, the device will be placed in the state stored in the startup setting. On coming out of a sleep mode and into “On” mode, the device will be placed in the same state as it would when powered up. In other words waking up is the same as powering on with the sleep startup state equal to “On”.</p>								
Field Format	Field Length		Field Descriptor		Field Data				
Command	0x05		0x61		U8 – Function Selector U8 – Device Mask U8 – New Power State				
Reply field 1 ACK/NACK	0x04		0xF1		U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)				
Reply field 2 (function = 2)	0x04		0x89		U8 – Device Mask U8 – Current Power State				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB

<i>Command</i> <i>Set BAUD Rate</i> <i>Command</i>	0x75	0x65	0x0C	0x05	0x05	0x61	<i>Fctn(Apply):</i> 0x01 <i>Device</i> <i>(IMU/AHRS):</i> 0x01 <i>State (Off):</i> 0x04	0x57	0x5D
<i>Reply</i> <i>ACK/NACK</i>	0x75	0x65	0x0C	0x04	0x04	0xF1	<i>Echo cmd:</i> 0x61 <i>Error code:</i> 0x00	0x40	0x6C

Copy-Paste version of the command: "7565 0C05 0561 0101 0457 5D"

Device Status (0x0C, 0x64)*Advanced*

Description	Get device specific status for the 3DM-GX3-15 and 3DM-GX3-25
Notes	<p>Reply has two fields: “ACK/NACK” and “Device Status Field”. The device status field may be one of two selectable formats – basic and diagnostic.</p> <p>The reply data for this command is device specific. The reply is specified by two parameters in the command. The first parameter is the model number (3DM-GX3-15: 6227 (0x1853) or 3DM-GX3-25: 6223 (0x184F)). That is followed by a status selector byte which determines the type of data structure returned. In the case of the 3DM-GX3-15 and 3DM-GX3-25, there are two selector values – one to return a basic status structure and a second to return an extensive diagnostics status structure. A list of available values for the selector values and specific fields in the data structure are as follows:</p> <p><i>Possible Status Selector Values:</i></p> <ul style="list-style-type: none"> 0x01 – Basic Status Structure 0x02 – Diagnostic Status Structure <p><i>Possible Communication Mode Values:</i></p> <ul style="list-style-type: none"> 0x01 – Standard MIP Mode <p><i>Possible Communication Device Values:</i></p> <ul style="list-style-type: none"> 0x01 - Com1 (Serial) 0x02 – USB <p><i>Possible Built-in Test Values:</i></p> <p>This reports the same information as the base command Device Built-In Test.</p> <p><i>HS Sampling Out of Sync, Tx Skipped, HS Duplicate Values:</i></p> <p>Any value other than 0 indicates internal errors occurred. Changing values indicate continuous failure. Ideally these will be zero however some sampling settings may produce non-zero numbers on startup. As long as the values are not changing, the data is being sampled correctly and the data is good.</p> <p><i>Crystal Clock Fail:</i></p> <p>Any value other than 0 indicates that the internal crystal clock has failed and sensor data may not be accurate.</p>

Field Format	Field Length	Field Descriptor	Field Data			
Command	0x05	0x64	U16-Device Model Number: set = 6223 (0x184F) U8-Status Selector			
Reply field 1 ACK/NACK Field	0x04	0xF1	U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)			
Reply field 2 Basic Device Status (if selector byte = 1)	0x0F	0x94	Binary Offset	Description	Data Type	Units
			0	Echo of the Device Model Number	U16	N/A
			2	Echo of the selector byte	U8	N/A
			3	Communication Mode	U8	See Notes
			4	Communication Device	U8	See Notes
			5	Com1 BAUD rate	U32	BAUD
			9	Device Built-In Test (BIT)	U32	See Notes
Reply field 2 Diagnostic Device Status (if selector byte = 2)	0x17	0x95	Binary Offset	Description	Data Type	Units
			0	Echo of the Device Model Number	U16	N/A
			2	Echo of the selector byte	U8	N/A
			3	Communication Mode	U8	See Notes
			4	Communication Device	U8	See Notes
			5	Com1 BAUD rate	U32	BAUD
			9	Device Built-In Test (BIT)	U32	See Notes
			13	Tx Skipped Packets	U16	# Packets
			15	Crystal Clock Fail Count	U16	# Events
			17	HS Sampling Out of Sync Count	U16	# Events
			19	HS ConingDuplicate	U16	# Events

Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
<i>Command</i> <i>Get Device Status</i> <i>(return Basic Status</i> <i>structure: selector =</i> <i>1)</i>	0x75	0x65	0x0C	0x05	0x05	0x64	Model # (6223): 0x184F Status Selector (basic status): 0x01	0xBC	0x47
<i>Reply field 1</i> <i>ACK/NACK</i>	0x75	0x65	0x0C	0x19	0x04	0xF1	Echo cmd: 0x64 Error code: 0x00		
<i>Reply field 2</i> <i>Device Status (Basic</i> <i>Status structure)</i>					0x0E	0x94	Echo Model#: 0x184F Echo Selector: 0x01 U8: U8: U32: U32:	0x##	0x##

Copy-Paste version of the command: "7565 0C05 0564 184F 01BC 47"

System Commands

Advanced

The System Command set provides a set of advanced commands that are specific to multi-mode devices such as the 3DM-GX3-35 (GPS/INS) or 3DM-GX3-45(INU) that support multiple embedded protocols. The 3DM-GX3-15 and 3DM-GX3-25 IMU/AHRS currently only have one mode (Standard mode). Although there is currently only one mode, this command is provided for compatibility and for possible future expansion.

IMPORTANT NOTE: The Communications Mode command is unique in that *it is always active* regardless of the communications mode.

Communication Mode (0x7F, 0x10)

Advanced

Description	Set, read, or save the device communication mode. For all functions except 0x01 (use new settings), the new communications mode value is ignored. On the 3DM-GX3-15 and 3DM-GX3-25 there is currently only one communications mode (Standard 0x01). This call is provided primarily for compatibility with MIP protocol applications.															
Notes	<p>Possible function selector values:</p> <p>0x01 – Apply new settings 0x02 – Read back current settings. 0x03 – Save current settings as startup settings 0x04 – Load saved startup settings 0x05 – Load factory default settings</p> <p>Possible Communications Modes:</p> <table><tr><th>Value</th><th>Mode</th><th>Protocol(s)</th></tr><tr><td>0x01</td><td>Standard Mode</td><td>3DM-GX3-15 and 3DM-GX3-25 MIP</td></tr></table>										Value	Mode	Protocol(s)	0x01	Standard Mode	3DM-GX3-15 and 3DM-GX3-25 MIP
Value	Mode	Protocol(s)														
0x01	Standard Mode	3DM-GX3-15 and 3DM-GX3-25 MIP														
Field Format	Field Length	Field Descriptor			Field Data											
Command	0x04	0x10			U8 –Function Selector U8 –New Communications Mode											
Reply field 1 ACK/NACK	0x04	0xF1			U8 – echo the command descriptor U8 – error code (0:ACK, not 0:NACK)											
Reply field 2 (function = 2)	0x03	0x90			U8 –Current Communications Mode											
Example	MIP Packet Header				Command/Reply Fields				Checksum							
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB							

<i>Command</i> <i>Current COM Mode</i>	0x75	0x65	0x7F	0x04	0x04	0x10	<i>Fctn(Read):</i> 0x02 mode (Ignored for a "Read"): 0x00	0x73	0xBD
<i>Reply</i> <i>ACK/NACK</i>	0x75	0x65	0x7F	0x07	0x04	0xF1	<i>Echo cmd:</i> 0x10 <i>Error code:</i> 0x00		
<i>Reply field 2</i> <i>Current COM Mode</i>					0x03	0x10	<i>Cur Mode:</i> 0x01	0x79	0xE4

Copy-Paste version of the command: "7565 7F04 0410 0200 73BD"

Error Codes

<i>Error Name</i>	<i>Error Value</i>	<i>Description</i>
MIP Unknown Command	0x01	The command descriptor is not supported by this device
MIP Invalid Checksum	0x02	An otherwise complete packet has a bad checksum
MIP Invalid Parameter	0x03	One or more parameters in the packet are invalid. This can refer to a value that is outside the allowed range for a command or a value that is not the expected size or type
MIP Command Failed	0x04	Device could not complete the command
MIP Command Timeout	0x05	Device did not complete the command within the expected time

Data Reference

IMU/AHRS Data

Raw Accelerometer Vector (0x80, 0x01)

Description	Raw Accelerometer Vector					
Notes	This vector represents the raw binary values of the accelerometers before normalization, scaling and temperature compensation.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x01	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	Accel 1	float	bits
			4	Accel 2	float	bits
			8	Accel 3	float	bits

Raw Gyro Vector (0x80, 0x02)

Description	Raw Gyro Vector					
Notes	This vector represents the raw binary values of the angular rate before normalization, scaling and temperature compensation.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x02	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	Gyro 1	float	bits
			4	Gyro 2	float	bits
			8	Gyro 3	float	bits

Raw Magnetometer Vector (0x80, 0x03)

Description	Raw Magnetometer Vector					
Notes	This vector represents the raw binary values of the magnetometer before normalization, scaling and temperature compensation.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x03	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	Mag 1	float	bits
			4	Mag 2	float	bits
			8	Mag 3	float	bits

Scaled Accelerometer Vector (0x80, 0x04)

Description	Scaled Accelerometer Vector					
Notes	This is a vector quantifying the direction and magnitude of the acceleration that the 3DMGX3 [®] is exposed to. This quantity is derived from Raw Accelerometer, but is fully temperature compensated and scaled into physical units of <i>g</i> (1 <i>g</i> = 9.80665 m/sec ²). It is expressed in terms of the 3DM-GX3 [®] 's local coordinate system.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x04	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	X Accel	float	g
			4	Y Accel	float	g
			8	Z Accel	float	g

Scaled Gyro Vector (0x80, 0x05)

Description	Scaled Gyro Vector					
Notes	This is a vector quantifying the rate of rotation (angular rate) of the 3DM-GX3 [®] . This quantity is derived from the Raw Angular Rate quantities, but is fully temperature compensated and scaled into units of radians/second. It is expressed in terms of the 3DM-GX3 [®] 's local coordinate system in units of radians/second.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x05	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	X Gyro	float	Radians/second
			4	Y Gyro	float	Radians/second
			8	Z Gyro	float	Radians/second

Scaled Magnetometer Vector (0x80, 0x06)

Description	Scaled Mag Vector					
Notes	This is a vector which gives the instantaneous magnetometer direction and magnitude. It is fully temperature compensated and is expressed in terms of the 3DM-GX3 [®] 's local coordinate system in units of Gauss.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x06	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	X Mag	float	Gauss
			4	Y Mag	float	Gauss
			8	Z Mag	float	Gauss

Delta Theta Vector (0x80, 0x07)

Description	Time integral of angular rate.					
Notes	This is a vector which gives the time integral of Angular Rate where the limits of integration are the beginning and end of the most recent data rate period (eg., 0.01 seconds for a data rate of 100Hz). It is expressed in terms of the 3DM-GX3®'s local coordinate system in units of radians.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x07	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	X Delta Theta	float	radians
			4	Y Delta Theta	float	radians
			8	Z Delta Theta	float	radians

Delta Velocity Vector (0x80, 0x08)

Description	Time integral of velocity.					
Notes	This is a vector which gives the time integral of <i>AcceI</i> where the limits of integration are the beginning and end of the most recent data rate period (eg., 0.01 seconds for a data rate of 100Hz). It is expressed in terms of the 3DM-GX3®'s local coordinate system in units of g*second where g is the standard gravitational constant. To convert Delta Velocity into the more conventional units of m/sec, simply multiply by the standard gravitational constant, 9.80665 m/sec^2					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x08	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	X Delta Velocity	float	g*seconds
			4	Y Delta Velocity	float	g*seconds
			8	Z Delta Velocity	float	g*seconds

Orientation Matrix (0x80, 0x09)

Description	3 x 3 Orientation Matrix M					
Notes	<p>This is a 9 component coordinate transformation matrix which describes the orientation of the 3DM-GX3[®] with respect to the fixed earth coordinate system.</p> $M = \begin{bmatrix} M_{1,1} & M_{1,2} & M_{1,3} \\ M_{2,1} & M_{2,2} & M_{2,3} \\ M_{3,1} & M_{3,2} & M_{3,3} \end{bmatrix}$ <p>M satisfies the following equation:</p> $V_{IL_i} = M_{ij} \cdot V_{E_j}$ <p>Where: V_{IL} is a vector expressed in the 3DM-GX3[®]'s local coordinate system. V_E is the same vector expressed in the stationary, earth-fixed coordinate system</p>					
Field Format	Field Length	Data Descriptor	Message Data			
	38 (0x26)	0x09	Binary Offset	Description	Data Type	Units
			0	M_{11}	float	n/a
			4	M_{12}	float	n/a
			8	M_{13}	float	n/a
			12	M_{21}	float	n/a
			16	M_{22}	float	n/a
			20	M_{23}	float	n/a
			24	M_{31}	float	n/a
			28	M_{32}	float	n/a
			32	M_{33}	float	n/a

Quaternion (0x80, 0x0A)

Description	4 x 1 quaternion Q .					
Notes	<p>This is a 4 component quaternion which describes the orientation of the 3DM-GX3 with respect to the fixed earth coordinate quaternion.</p> $Q = \begin{bmatrix} q_0 \\ q_1 \\ q_2 \\ q_3 \end{bmatrix}$ <p>Q satisfies the following equation:</p> $V_{ILi} = Q^{-1} \cdot V_E \cdot Q$ <p>Where: V_{IL} is a vector expressed in the 3DM-GX3®'s local coordinate system. V_E is the same vector expressed in the stationary, earth-fixed coordinate system</p>					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	18 (0x12)	0x0A	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	q_0	float	n/a
			4	q_1	float	n/a
			8	q_2	float	n/a
			12	q_3	float	n/a

Orientation Update Matrix (0x80, 0x0B)

Description	3 x 3 Orientation Update Matrix <i>C</i>					
Notes	<p>This is a 9 component coordinate transformation matrix which describes the change in orientation of the 3DM-GX3[®] during the period of the most recent calculation cycle.</p> $C = \begin{bmatrix} C_{1,1} & C_{1,2} & C_{1,3} \\ C_{2,1} & C_{2,2} & C_{2,3} \\ C_{3,1} & C_{3,2} & C_{3,3} \end{bmatrix}$ <p><i>M</i> satisfies the following equation:</p> $M2_i = C_{ij} \cdot M1_{ij}$ <p>Where: <i>M1</i> is the orientation matrix at the beginning of the calculation cycle. <i>M2</i> is the orientation matrix at the end of the calculation cycle.</p>					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	38 (0x26)	0x0B	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	C ₁₁	float	n/a
			4	C ₁₂	float	n/a
			8	C ₁₃	float	n/a
			12	C ₂₁	float	n/a
			16	C ₂₂	float	n/a
			20	C ₂₃	float	n/a
			24	C ₃₁	float	n/a
			28	C ₃₂	float	n/a
			32	C ₃₃	float	n/a

Euler Angles (0x80, 0x0C)

Description	Pitch, Roll, and Yaw (aircraft) values					
Notes	<p>This is a 3 component vector containing the Roll, Pitch and Yaw angles in radians. It is computed by the IMU/AHRS from the orientation matrix M.</p> $Euler = \begin{bmatrix} Roll \\ Pitch \\ Yaw \end{bmatrix} \text{ (radians)}$					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x0C	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	Roll	float	radians
			4	Pitch	float	radians
			8	Yaw	float	radians

Internal Timestamp (0x80, 0x0E)

Description	32 bit free running internal IMU/AHRS timer value (tick)					
Notes	<p>This is a timer value which measures the time since system power-up or timer set command. The timer interval on the 3DM-GX3-15 and 3DM-GX3-25 IMU/AHRS is 16 microseconds (μs). To convert the timer value to time in seconds, divide by 62,500. The system clock has an accuracy of +/- 0.01%. The timer value rolls over from its maximum value to 0 approximately every 68719 seconds (~1145 minutes or ~19 hours).</p> <p>When the timestamp is included in the data message format with other IMU/AHRS data quantities, the timestamp represents the time at which the data quantities were sampled. See the Data Synchronicity section of this manual for more details.</p>					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	6 (0x06)	0x0E	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	Timestamp	U32	16 μ s ticks

Beaconed Timestamp (0x80, 0x0F)

Description	Beaconed system synchronization timestamp					
Notes	<p>This timestamp has three fields:</p> <p>U8 Timestamp Status U32 Seconds counter U32 Nanoseconds counter</p> <p><i>Timestamp Status Flags:</i> Bit0 – PPS Beacon Good If set, GPS PPS signal is present</p> <p>The Seconds and Nanoseconds time values are relative to the system one pulse per second (1PPS) system beacon signal produced by the GPS. The seconds counter increments with each PPS, and the nanoseconds counter resets to zero on each PPS. In the event of a lost GPS PPS beacon, the internal system clock is used to generate the PPS. When the GPS PPS is reestablished, the timestamp is resynchronized immediately resulting in a single timestamp offset jump proportional to the outage time interval and the drift of the internal clock. The “PPS Beacon Good” flag in the Timestamp Status byte indicates if the PPS beacon coming from the GPS is good. If this flag is not asserted, it means that the internal clock is being used for the PPS.</p> <p>See the Data Synchronicity section of this manual for more information on timestamps.</p>					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	11 (0x0B)	0x0F	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	Timestamp Status	U8	
			1	1PPS counter	U32	Seconds
			5	Nanosecond counter	U32	Nanoseconds

Stabilized Mag Vector (North) (0x80, 0x10)

Description	Gyro stabilized estimated vector for geomagnetic vector.					
Notes	This is a vector which represents the complementary filter's best estimate of the geomagnetic field direction (magnetic north). In the absence of magnetic interference, it should be equal to <i>Magnetometer</i> . When transient magnetic interference is present, <i>Magnetometer</i> will be subject to transient (possibly large) errors. The IMU/AHRS complementary filter computes <i>Stabilized North</i> which is its estimate of the geomagnetic field vector only, even though the system may be exposed to transient magnetic interference. Note that sustained magnetic interference cannot be adequately compensated for by the complementary filter.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x10	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	X Stab Mag	Float	Gauss
			4	Y Stab Mag	Float	Gauss
			8	Z Stab Mag	Float	Gauss

Stabilized Accel Vector (Up) (0x80, 0x11)

Description	Gyro stabilized estimated vector for the gravity vector.					
Notes	This is a vector which represents the IMU/AHRS complementary filter's best estimate of the vertical direction. Under stationary conditions, it should be equal to <i>Accel</i> . In dynamic conditions, <i>Accel</i> will be sensitive to both gravitational acceleration as well as linear acceleration. The Complementary filter computes <i>Stab Accel</i> which is its estimate of the gravitation acceleration only, even though the system may be exposed to significant linear acceleration.					
Field Format	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x11	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	X Stab Accel	Float	g
			4	Y Stab Accel	Float	g
			8	Z Stab Accel	Float	g

GPS Correlation Timestamp (0x80, 0x12)

Description	GPS correlation timestamp.					
Notes	<p>This timestamp has three fields:</p> <p>Double GPS TOW U16 GPS Week number U16 Timestamp flags</p> <p><i>Timestamp Status Flags:</i> Bit0 – PPS Beacon Good If set, GPS PPS signal is present Bit1 – GPS Time Refresh (toggles with each refresh) Bit2 – GPS Time Initialized (set with the first GPS Time Refresh)</p> <p>This timestamp correlates the IMU/AHRS packets with the GPS packets. It is identical to the GPS Time record except the flags are defined specifically for the IMU/AHRS. When the GPS Time Initialized flag is asserted, the GPS Time and IMU/AHRS GPS Timestamp are correlated. This flag is only set once upon the first valid GPS Time record. After that, each time the GPS Time becomes invalid (from a lack of signal) and then valid again (regains signal) the GPS Time Refresh flag will toggle. The GPS Time Initialized will remain set.</p> <p>The “PPS Beacon Good” flag in the Timestamp flags byte indicates if the PPS beacon coming from the GPS is present. If this flag is not asserted, it means that the IMU/AHRS internal clock is being used for the PPS. The fractional portion of the GPS TOW represents the amount of time that has elapsed from the last PPS.</p> <p>If the GPS loses signal, the GPS and IMU/AHRS timestamps become free running and will slowly drift away from each other. If the timestamp clocks have drifted apart, then there will be a jump in the timestamp when the PPS Beacon Good reasserts, reflecting the amount of drift of the clocks.</p> <p>See the Data Synchronicity section of this manual for more information on timestamps.</p>					
	<i>Field Length</i>	<i>Data Descriptor</i>	<i>Message Data</i>			
	14 (0x0E)	0x12	<i>Binary Offset</i>	<i>Description</i>	<i>Data Type</i>	<i>Units</i>
			0	GPS Time of Week	Double	Seconds
			8	GPS Week Number	U16	
			10	Timestamp Flags	U16	See Notes

Wrapped Raw GX3-25 Single Byte Packet (0x80, 0x82)

Description	A legacy single byte command wrapped in a MIP format packet								
Notes	This takes a “single byte” data packet from the 3DM-GX3-25 AHRS sensor and places it in a single field with the field descriptor of 0x82. Please see the “3DM-GX3-25 Single Byte Data Communications Protocol” document for information on legacy single byte commands. See the Device Data Stream Format command for more information on using this data descriptor.								
Field Format	Field Length		Field Descriptor		Field Data				
Command	2 + N		0x01		Data (3DM-GX3-25 Single Byte Format)				
Example	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Field Desc.	Field Data	MSB	LSB
3DM-GX3-25 “0xB0” message	0x75	0x65	0x80	0x1C	0x1C	0x82	0xB0, 0x18, 0x0E, 0x01, 0x47, 0x7C, 0x90, 0x00, 0x47, 0x77, 0x85, 0x00, 0x47, 0x7B, 0x81, 0x00, 0x0A, 0x0C, 0x07, 0x0F, 0x0B, 0xF4, 0x0B, 0xE3, 0x0C, 0x4A	0xMM	0xLL

Orientation Conversion Formulas

The 3DM-GX3-15 and 3DM-GX3-25 can output orientation information in three different forms: Euler Angles, a 3x3 rotation matrix (also called a coordinate transformation matrix) or a quaternion. These are essentially equivalent except that the Euler Angles have a mathematical singularity whenever Pitch is +/-90 degrees, and are therefore unsuitable for use under conditions where such orientations are likely to occur.

The 3DM-GX3-15 and 3DM-GX3-25 fundamentally calculate orientation in the form of a rotation matrix, M .

$$M = \begin{bmatrix} M_{11} & M_{12} & M_{13} \\ M_{21} & M_{22} & M_{23} \\ M_{31} & M_{32} & M_{33} \end{bmatrix}$$

M satisfies the vector equation,

$$VL = M \cdot VE \quad \text{where: } VE \text{ is a vector expressed in the Earth-Fixed coordinate system. } VL \text{ is the same vector expressed in the 3DM-GX3-15 and 3DM-GX3-25 sensor's local coordinate system.}$$

M to Euler

When the user requests orientation in the form of Euler Angles these are derived from the rotation matrix. Euler Angles consist of the *Pitch*, *Roll* and *Yaw* angles (or equivalently, the *Elevation*, *Bank*, and *Heading*). These are calculated using the “Aircraft” or “ZYX” formulation.

$$\begin{aligned} Pitch &= \theta = \arcsin(-M_{13}) \\ Roll &= \phi = \arctan(M_{23} / M_{33}) \\ Yaw &= \psi = \arctan(M_{12} / M_{11}) \end{aligned}$$

Note: When computing the arc tan of a fraction, the possibility of quadrant ambiguity and division by zero problems occurs. Many programming languages include a function, typically called “atan2”, in which the numerator and denominator of the argument are input separately. This function then correctly returns the result under all conditions. The atan2 function should be used whenever possible.

Euler to M

The rotation matrix corresponding to a given set of Euler angles can be calculated using:

$$M = \begin{bmatrix} \cos(\psi) \cos(\theta) & \sin(\psi) \cos(\theta) & -\sin(\theta) \\ \cos(\psi) \sin(\theta) \sin(\phi) - \sin(\psi) \cos(\phi) & \sin(\psi) \sin(\theta) \sin(\phi) + \cos(\psi) \cos(\phi) & \cos(\theta) \sin(\phi) \\ \cos(\psi) \sin(\theta) \cos(\phi) + \sin(\psi) \sin(\phi) & \sin(\psi) \sin(\theta) \cos(\phi) - \cos(\psi) \sin(\phi) & \cos(\theta) \cos(\phi) \end{bmatrix}$$

where $Pitch = \theta, Roll = \phi, Yaw = \psi$

M to Q

When the user requests orientation from the 3DM-G in the form of Quaternions, Q , these are derived from the rotation matrix.

$$Q = \begin{bmatrix} q0 \\ q1 \\ q2 \\ q3 \end{bmatrix} \quad \text{where } q0 \text{ is the scalar component, and } q1, q2, q3 \text{ are the vector components.}$$

The quaternion satisfies the quaternion product equation

$$VL = Q \cdot VE \cdot Q^* \quad \text{where: } VE \text{ is a vector expressed in the Earth-Fixed coordinate system.}$$

VL is the same vector expressed in the 3DM-G's local
coordinate system.

When converting from a rotation matrix to quaternions, there are several different formulations that can be used. In practice, the numerical resolution of these may be quite different depending on the orientation. Therefore, it is recommended that a test be made of which formulation will yield the most favorable results. This can be done in the following manner:

$$test1 = M11 + M22 + M33$$

$$test2 = M11 - M22 - M33$$

$$test3 = -M11 + M22 - M33$$

$$test4 = -M11 - M22 + M33$$

max = largest of ($test1$, $test2$, $test3$, $test4$)

if $max = test1$ then carry out:

$$S = 2\sqrt{1 + M11 + M22 + M33}$$

$$\begin{bmatrix} q0 \\ q1 \\ q2 \\ q3 \end{bmatrix} = \begin{bmatrix} S/4 \\ (M23 - M32)/S \\ (M31 - M13)/S \\ (M12 - M21)/S \end{bmatrix}$$

if $max = test2$ then carry out:

$$S = 2\sqrt{1 + M11 - M22 - M33}$$

$$\begin{bmatrix} q0 \\ q1 \\ q2 \\ q3 \end{bmatrix} = \begin{bmatrix} (M32 - M23)/S \\ -S/4 \\ -(M21 + M12)/S \\ -(M13 + M31)/S \end{bmatrix}$$

if $max = test3$ then carry out:

$$S = 2\sqrt{1 - M_{11} + M_{22} - M_{33}}$$

$$\begin{bmatrix} q_0 \\ q_1 \\ q_2 \\ q_3 \end{bmatrix} = \begin{bmatrix} (M_{13} - M_{31}) / S \\ -(M_{21} + M_{12}) / S \\ -S / 4 \\ -(M_{32} + M_{23}) / S \end{bmatrix}$$

if $max = test4$ then carry out:

$$S = 2\sqrt{1 - M_{11} - M_{22} + M_{33}}$$

$$\begin{bmatrix} q_0 \\ q_1 \\ q_2 \\ q_3 \end{bmatrix} = \begin{bmatrix} (M_{21} - M_{12}) / S \\ -(M_{13} + M_{31}) / S \\ -(M_{32} + M_{23}) / S \\ -S / 4 \end{bmatrix}$$

Note that

$$\begin{bmatrix} q_0 \\ q_1 \\ q_2 \\ q_3 \end{bmatrix} = \begin{bmatrix} -q_0 \\ -q_1 \\ -q_2 \\ -q_3 \end{bmatrix}$$

It is conventional to select the signs such that q_0 is positive.

Q to M

To convert from a know quaternion to a rotation matrix, the following can be used:

$$M = 2 \begin{bmatrix} q_0^2 - 1/2 + q_1^2 & q_1q_2 + q_0q_3 & q_1q_3 - q_0q_2 \\ q_1q_2 - q_0q_3 & q_0^2 - 1/2 + q_2^2 & q_2q_3 + q_0q_1 \\ q_1q_3 + q_0q_2 & q_2q_3 - q_0q_1 & q_0^2 - 1/2 + q_3^2 \end{bmatrix}$$

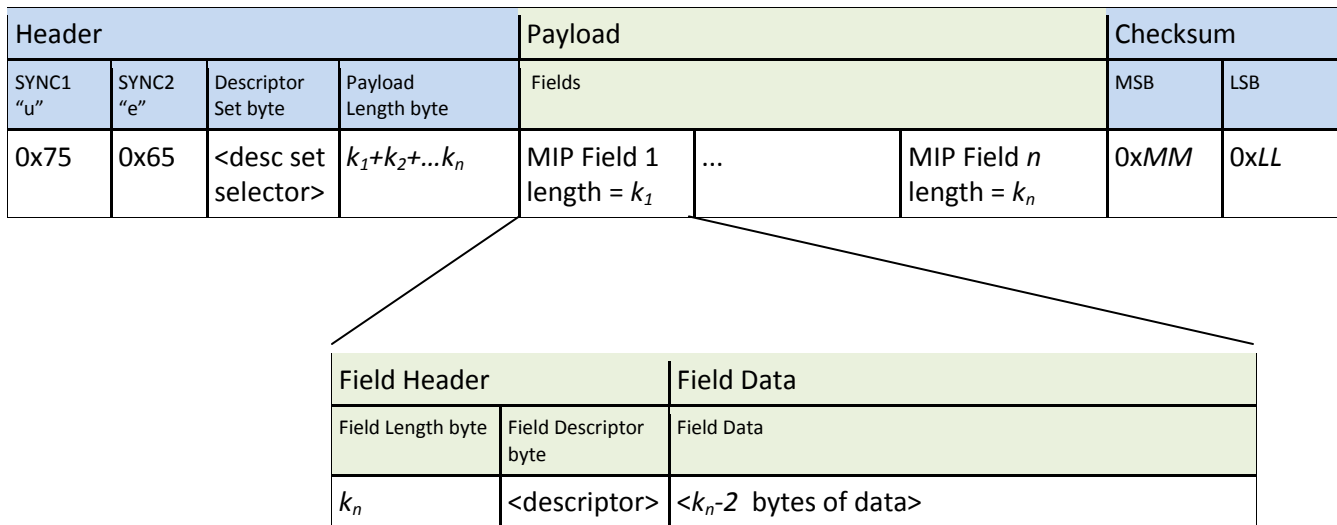
Q to Euler

To convert between Euler Angles and Quaternions, the appropriate conversion to a rotation matrix can be made as an intermediate step.

MIP Packet Reference

Structure

Commands and Data are sent and received as fields in the MicroStrain “MIP” packet format. Below is the general definition of the structure:



The packet always begins with the start-of-packet sequence “ue” (0x75, 0x65). The “Descriptor Set” byte in the header specifies which command or data set is contained in fields of the packet. The payload length byte specifies the sum of all the field length bytes in the payload section.

Payload Length Range

Packet Header				Payload	Checksum	
SYNC 1	SYNC 2	Descript or Set	Payload Length	MIP Data Fields	MSB	LSB
				<-----Payload Length Range ----->		

The payload section can be empty or can contain one or more fields. Each field has a length byte and a descriptor byte. The field length byte specifies the length of the entire field including the field length byte and field descriptor byte. The descriptor byte specifies the command or data that is contained in the field data. The descriptor can only be from the set of descriptors specified by the descriptor set byte in the header. The field data can be anything but is always rigidly defined. The definition of a descriptor is fundamentally described in a “.h” file that corresponds to the descriptor set that the descriptor belongs to.

MicroStrain provides a “Packet Builder” feature in the “GX Monitor” software to simplify the construction of a MIP packet. Most commands will have a single field in the packet, but multiple field packets are possible. Extensive examples complete with checksums are given in the command reference section.

Checksum Range

The checksum is a 2 byte Fletcher checksum and encompasses all the bytes in the packet:

Packet Header				Payload	Checksum	
SYNC 1	SYNC 2	Descrip tor Set	Payload Length	MIP Data Fields	MSB (byte1)	LSB (byte2)
----- Checksum Range ----->						

16-bit Fletcher Checksum Algorithm (C language)

```
for(i=0; i<checksum_range; i++)
{
    checksum_byte1 += mip_packet[i];
    checksum_byte2 += checksum_byte1;
}

checksum = ((u16) checksum_byte1 << 8) + (u16) checksum_byte2;
```


Advanced Programming

Multiple Commands in a Single Packet

MIP packets may contain one or more individual commands. In the case that multiple commands are transmitted in a single MIP packet, the GX3-15, 25 will respond with a single packet containing multiple replies. As with any packet, all commands must be from the same descriptor set (you cannot mix Base commands with 3DM commands in the same packet). In case the reply payload is larger than allowed in a single packet, the overflow fields will be sent in another packet.

Below is an example that shows how you can combine the commands from step 2 and 3 of the [Example Setup Sequence](#) into a single packet. The commands are from the 3DM set. The command packet has two fields as does the reply packet (the fields are put on separate rows for clarity):

Step 2 and 3	MIP Packet Header				Command/Reply Fields			Checksum	
	Sync1	Sync2	Desc Set	Payload Length	Field Length	Cmd Desc.	Field Data	MSB	LSB
Command field 1 Set IMU/AHRS Message Format	0x75	0x65	0x0C	0x14	0x0A	0x08	Function: 0x00 Desc count: 0x02 1 st Descriptor: 0x03 Rate Dec: 0x000A 2 nd Descriptor: 0x04 Rate Dec: 0x000A		
Command field 2 Set GPS Message Format					0x0A	0x09	Function: 0x00 Desc Count: 0x02 ECEP pos desc: 0x04 Rate dec: 0x0004 ECEP vel desc: 0x06 Rate dec: 0x0004	0x50	0x98
Reply field 1 ACK/NACK	0x75	0x65	0x0C	0x08	0x04	0xF1	Cmd echo: 0x08 Error code: 0x00		
Reply field 2 ACK/NACK					0x04	0xF1	Cmd echo: 0x09 Error code: 0x00	0xE9	0x6F

Copy-Paste version of the command: "7565 0C14 0A08 0002 0300 0A04 000A 0A09 0002 0400 0406 0004 5098"

Note that the only difference in the packet headers of the single command packets compared to the multiple command packets is the payload length. Parsing multiple fields in a single packet involves subtracting the field length of the next field from the payload length until the payload length is less than or equal to zero.

Internal Diagnostic Functions

The 3DM-GX3-15 and 3DM-GX3-25 support two device specific internal functions used for diagnostics and system status. These are [Device Built In Test](#) and [Device Status](#). These commands are defined generically but the implementation is very specific to the hardware implemented on this device. Other MicroStrain devices will have their own implementations of these functions depending on the internal hardware of the devices.

3DM-GX3-15 and 3DM-GX3-25 INTERNAL DIAGNOSTIC COMMANDS

- [Device Built In Test](#) (0x01, 0x05)
- [Device Status](#) (0x0C, 0x64)

Legacy Protocols

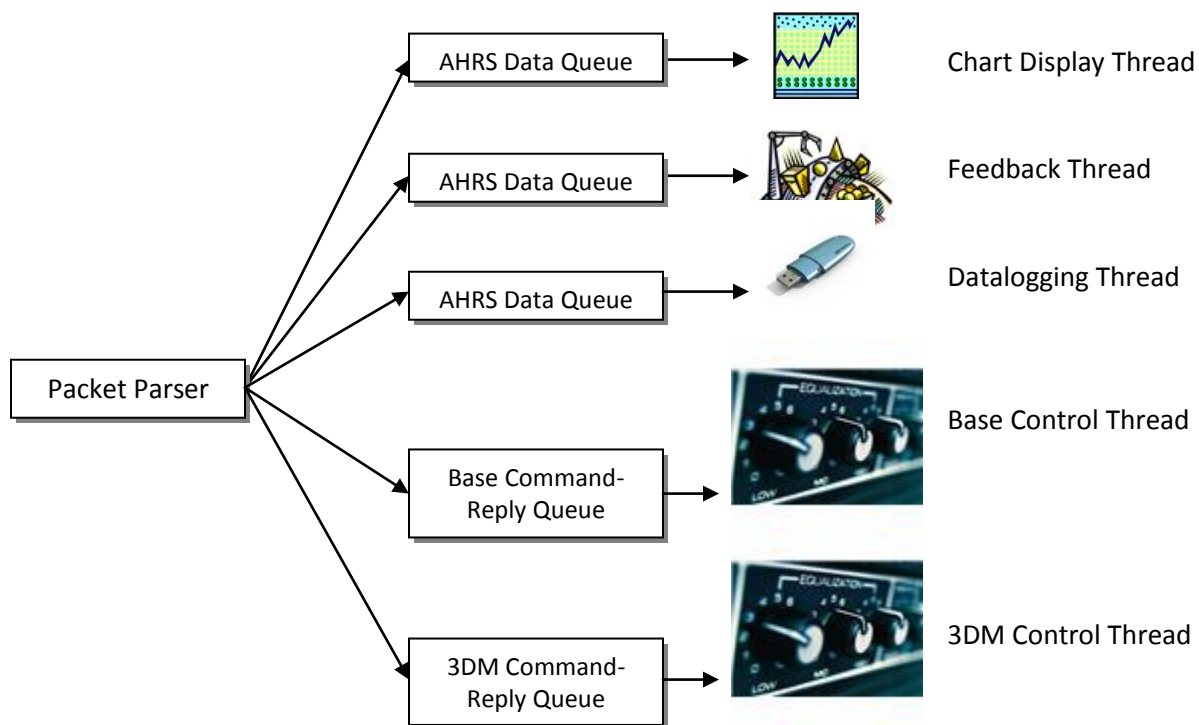
The 3DM-GX3-25 is a “cross-over” device in that it supports both the original GX3 single byte protocol and the MIP protocol. This allows you to use existing code while migrating to the newer protocol. Migrating to the MIP protocol gives you a more robust application and is compatible with newer devices such as the 3DM-GX3-15, 3DM-GX3-35 and 3DM-GX3-45 which use MIP protocol exclusively.

An advanced feature allows you to “tunnel” original single byte 3DM-GX3-25 data as a payload inside a standard MIP IMU/AHRS data packet. See the [Device Data Stream Format](#) command. This is helpful in applications that already have code that utilizes the single byte format. In this way you can utilize existing single-byte data routines while migrating to the MIP protocol.

Note: It is not advisable to mix single byte commands with MIP commands. Use one protocol or the other.

Advanced Programming Models

Many applications will only require a single threaded programming model which is simple to implement using a single program loop that services incoming packets. In other applications, advanced techniques such as multithreading or event based processes are required. The MIP packet design simplifies implementation of these models. It does this by limiting the packet size to a maximum of 261 bytes and it provides the “descriptor set” byte in the header. The limited packet size makes scalable packet buffers possible even with limited memory space. The descriptor set byte aids in sorting an incoming packet stream into one or more command-reply packet queues and/or data packet queues. A typical multithreaded environment will have a command/control thread and one or more data processing threads. Each of these threads can be fed with an individual incoming packet queues each containing packets that only pertain to that thread – sorted by descriptor set. Packet queues can easily be created dynamically as threads are created and destroyed. All packet queues can be fed by a single incoming packet parser that runs continuously independent of the queues. The packet queues are individually scaled as appropriate to the process; smaller queues for lower latency and larger queues for more efficient batch processing of packets, especially at high data rates.



Multithreaded application with multiple incoming packet queues

Internal Architecture

Calculation Cycle

The on-board processor of the 3DM-GX3-15 and 3DM-GX3-25 continuously executes a calculation cycle in Active or Continuous mode. The steps in this cycle include the following:

1. Convert raw sensor outputs into digital form
2. Apply first stage digital filter to the raw data to decrease noise and limit bandwidth.
3. Scale sensor outputs into physical units (including temperature, alignment, and G-sensitivity compensation).
4. Apply Coning and Sculling correction if enabled.
5. Propagate and filter the orientation estimate if enabled.
6. If host has issued a command byte (or if operating in continuous mode), compute appropriate response data and transmit.

Step 6 in this cycle is only executed if the 3DM-GX3-15 or 3DM-GX3-25 has received a command byte from the host or if the device is in continuous mode.

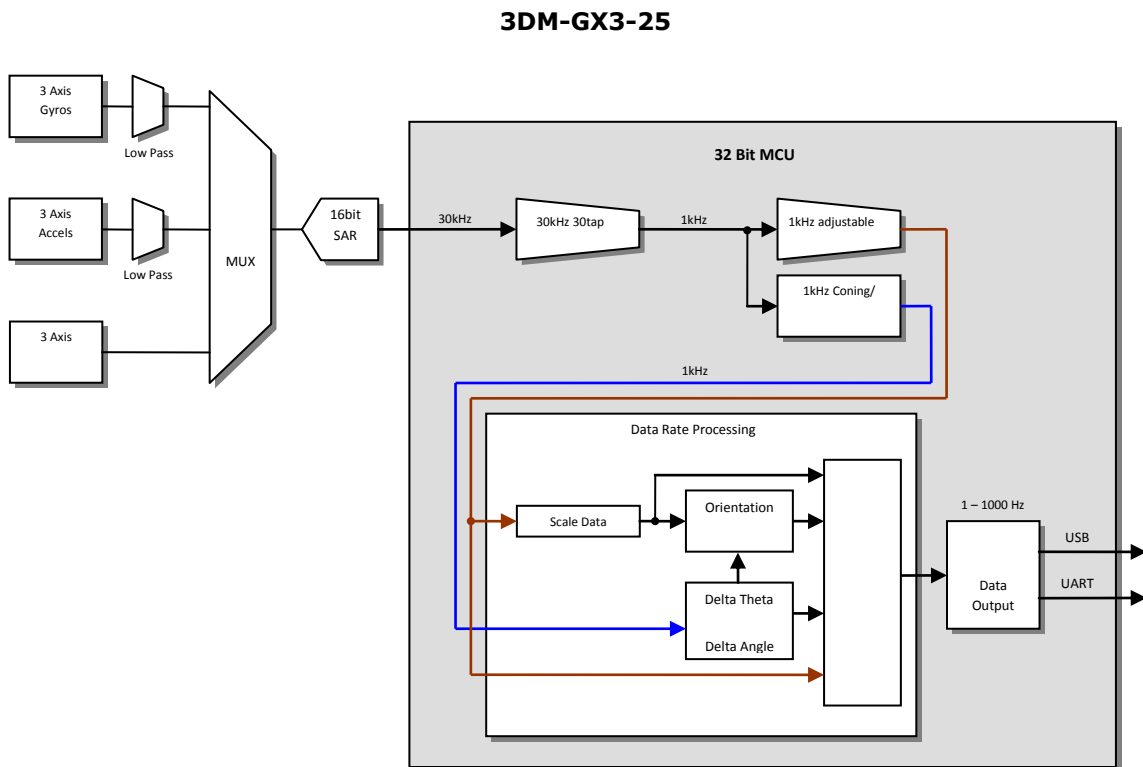


FIGURE 1

IMU/AHRS Filtering

Noise filtering of the MEMS inertial devices on the 3DM-GX3® is accomplished using analog anti-aliasing filters followed by a two stage digital moving average filter. The analog filters are fixed and have bandwidths characterized in Table 1.

Analog Anti Alias Filter Bandwidths		Min	Nom	Max	
Accelerometer (1.7g/5g/16g)	RC	164	226	335	Hz
Accelerometer (50g)	2 pole Bessel	360	400	440	Hz
Gyroscope (all rates)	RC	500		600	Hz
Magnetometer	<i>no analog filter</i>	-	-	-	

TABLE 1

Two Stage Digital Filter

The digital filter has two stages. The first stage is a fixed 30kHz 30 tap moving average filter. The second stage is a 1kHz variable width moving average filter. The second stage is adjustable by means of the filter window size (aka filter width; filter taps, filter points). The transfer function of the digital filter is as follows:

$$H[f] = \left| \frac{\sin(M\pi f / 1000)}{M \sin(\pi f / 1000)} \times \frac{\sin(30\pi f / 30000)}{30 \sin(\pi f / 30000)} \right|$$

EQUATION 1

M is the width of the second stage filter and f is the input frequency in Hz. For example, for an input frequency of 75Hz, and a filter width of 10, the attenuation is:

$$H[f] = \left| \frac{\sin(10\pi 75 / 1000)}{10 \sin(\pi 75 / 1000)} \times \frac{\sin(30\pi 75 / 30000)}{30 \sin(\pi 75 / 30000)} \right|$$

$$H[f] = 0.300$$

EXAMPLE 1

The first stage 30kHz filter removes high frequency spectral noise produced by the MEMs sensors and is a smaller factor in attenuating signals in the hundred hertz range.

Magnetometer Digital Filter (High Resolution)

The magnetometer has special sampling criteria that result in an oversample rate of $\frac{1}{4}$ of the fixed oversample rate of 30000 which is used for the other sensors. This means the oversample rate of the magnetometer is 7500Hz. A fixed 2 point averaging filter is applied to the signal followed by a 7 point averaging filter. The result of this filter is fed at 1kHz to an adjustable filter with a window size from 1 to 32.

Note: The Magnetometer does not have anti-aliasing filters. Magnetic noise above 3750Hz will be aliased.

The transfer function for the magnetometer becomes:

$$H[f] = \left| \frac{\sin(2\pi f / 7500)}{2 \sin(\pi f / 7500)} \times \frac{\sin(7\pi f / 3750)}{7 \sin(\pi f / 3750)} \times \frac{\sin(M_m \pi f / 1000)}{M_m \sin(\pi f / 1000)} \right|$$

EQUATION 2

Where f is the input frequency in Hz and M_m is the magnetometer filter width. Note that the first stage of the filter changes the sampling frequency of the second stage to 3750Hz. This also results in a first null at 3750Hz.

As an example, an input frequency of 60Hz and filter window width, M_m , of 16 is attenuated as follows:

$$M_m = 16$$

$$H[f] = \left| \frac{\sin(2\pi 60 / 7500)}{2 \sin(\pi 60 / 7500)} \times \frac{\sin(7\pi 60 / 3750)}{7 \sin(\pi 60 / 3750)} \times \frac{\sin(16\pi 60 / 1000)}{16 \sin(\pi 60 / 1000)} \right|$$

$$= 0.9997 \times 0.9799 \times 0.0418$$

$$H[f] = 0.041$$

EXAMPLE 2

As can be seen, the first two filter terms are close to 1 so a simplified transfer function can be used for the purpose of calculating the attenuation of the adjustable filter:

$$H[f] \sim \left| \frac{\sin(M_m \pi f / 1000)}{M_m \sin(\pi f / 1000)} \right|$$

EQUATION 3

Magnetometer Digital Filter (Low Power)

The magnetometer may be put into a lower power mode which results in lower resolution and slightly increased noise. The filtering is affected in two ways: (1) it removes the second stage filtering and (2) it changes the adjustable filter sample rate factor from 1000 to [datarate] where the [datarate] is in Hz (see [Sampling Settings](#) command). The result is that the simplified filtering transfer function becomes:

$$H[f] \sim \left| \frac{\sin(M_m \pi f / [\text{datarate}])}{M_m \sin(\pi f / [\text{datarate}])} \right|$$

EQUATION 4

Digital Filter Characteristics

One of the most important aspects of the moving average FIR filter is that it is the best filter to use with respect to step response in the time domain. This is important for systems that want to avoid overshoot and ringing from stepped input signals. The attenuation is moderate in the frequency domain but reasonable for applications that require a low cutoff frequency and have moderate noise in the near-band spectrum. The analog anti-alias filters (on the accelerometers and gyros) cascade with the digital filter to improve attenuation of above-band signals and noise. The first stages of the magnetometer filter attenuate high frequency noise up to 3750Hz. The adjustable stage of the magnetometer can be adjusted to filter out the highly prevalent 50/60Hz power line noise.

Figure 1 shows frequency response curves for a 3 point, 11 point, and 31 point single stage moving average filter.

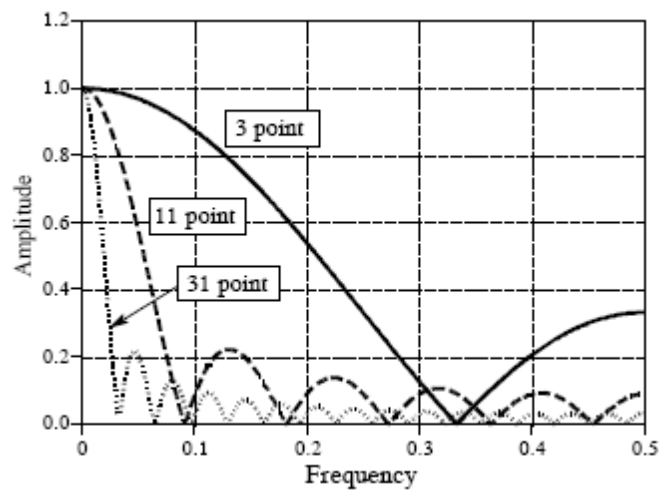


FIGURE 2

Magnetometer Iron Calibration

Iron Calibration is a necessary procedure for best magnetometer performance once a 3DM-GX3-25 is installed in its target application. MicroStrain provides an application “GX Soft and Hard Iron Calibration” that graphically and dynamically allows you to collect data and calibrate the sensor while actively installed in your application.

Iron calibration compensates for magnetic field *distortion* and *bias* that cause an ellipsoidal distortion and offset of the magnetometer readings. These are commonly referred to as *Soft Iron* distortion and *Hard Iron* offset and hence calibration is often referred to as *Soft and Hard Iron Calibration*. The 3DM-GX3-25 can compensate for these effects as long as they are not extreme; however it has to be calibrated after the device is installed in its final location. This means that iron calibration must be done by the user. Figure 3 shows a screen shot from the “GX Soft and Hard Iron Calibration” application demonstrating the effect of a steel bolt.

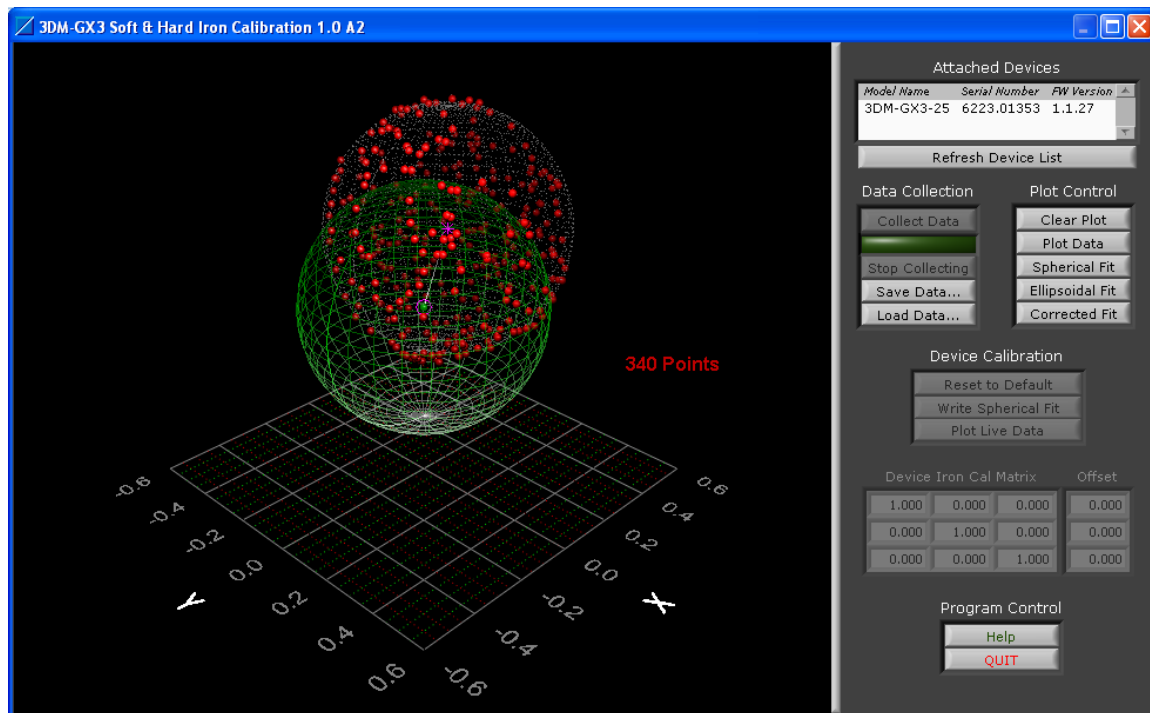


FIGURE 3

Red dots are the magnetometer readings (with no iron calibration) when a steel bolt is mounted adjacent to the 3DM-GX3-25. The green sphere represents corrected magnetometer readings after iron calibration.

For best results, the 3DM-GX3-25 should be mounted with non-ferrous and non-magnetic materials and be kept as far away from features that may be ferrous or magnetic such as steel frames, bolts, motors, etc.

Best Performance

The best performance of the 3DM-GX3[®] occurs after all the sensors have warmed up and the operating temperature gradients of the unit have stabilized. These are the conditions that the 3DM-GX3[®] is calibrated under and where the best performance will be realized.