JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD
(Established by Andhra Pradesh Act No.30 of 2008)
Kukatpally, Hyderabad – 500 085, Andhra Pradesh (India)

B.TECH. MECHANICAL ENGINEERING

IV YEAR II SEMESTER

Code	Subject	L	T/P/D	C
	Production Planning and Control	4	-	4
	ELECTIVE – III Artificial Neural Networks Total Quality Management Maintenance and Safety Engineering Plant Layout & Material Handling	4	-	4
	ELECTIVE – IV Renewable Energy Sources Jet Propulsion & Rocket Engineering Computational Fluid Dynamics Gas Dynamics	4	-	4
	Industry Oriented Mini Project	-	-	2
	Seminar	-	6	2
	Project Work	-	15	10
	Comprehensive Viva	-	-	2
	Total	**12**	**21**	**28**

Note: All End Examinations (Theory and Practical) are of three hours duration.

T-Tutorial   L – Theory   P – Practical/Drawing   C – Credits

IV Year B.Tech. ME-II Sem

L	T/P/D	C
4	-/-/-	4

(A80366) PRODUCTION PLANNING AND CONTROL

UNIT-I

Introduction: Definitions – objectives of production planning and control-functions of production planning and control-elements of production control-types of production- organization of production planning and control – internal organizations department

UNIT-II

Forecasting – Importance of forecasting – types of forecasting, their uses-general principles of forecasting techniques- Qualitative methods and quantitative methods.

UNIT-III

Inventory management – Functions inventory- Relevant inventory cost- ABC analysis- VED Analysis- EOQ model – Inventory control systems – P- Systems and Q – Systems

Introduction to MRP And ERP, LOB(Line of balance), JIT inventory, Japanese concepts.

UNIT- IV

Routing – Definition – routing procedure- Route sheets – Bill of material-factors affecting routing procedure. Schedule – definition – difference with loading.

Scheduling polices – techniques, standard scheduling methods- job shop, flow shop,.

Line balancing, aggregate planning- methods for aggregate planning- Chase planning, expediting, control aspects.

UNIT-V

Dispatching – Activities of dispatcher- Dispatching procedure - follow up – definition – reasons for existence of functions – types of follow up, applications of computer in production planning and control

TEXT BOOKS:

1. Production Planning and Control/ M.Mahajan/ Dhanpati rai & Co.

2. Production Planning and Control/ Jain & Jain/ Khanna publications

REFRENCE BOOKS :

1. Production Planning and Control- Text & cases/ SK Mukhopadhyaya /PHI.

2. Production and operations Management/ R.Panneer Selvam/PHI.
3. Operations Management/Chase/PHI.
4. Operations management/ Heizer/Pearson.
5. Production and Operations Management(Theory and Practice)/Dipak Kumar Bhattacharyya/University Press.
6. Operations Management/S.N. Chary/TMH.

		L	T/P/D	C
IV Year B.Tech. ME-II Sem		4	-/-/-	4

(A80527) ARTIFICIAL NEURAL NETWORKS
(Elective-III)

UNIT- I

Introduction - what is a neural network? Human Brain, Models of a Neuron, Neural networks viewed as Directed Graphs, Network Architectures, Knowledge Representation, Artificial Intelligence and Neural Networks

Learning Process – Error Correction learning, Memory based learning, Hebbian learning, Competitive, Boltzmann learning, Credit Assignment Problem, Memory, Adaption, Statistical nature of the learning process.

UNIT- II

Back Propagation: back propagation and differentiation, Hessian matrix, Generalization, Cross validation, Network pruning Techniques, Virtues and limitations of back propagation learning, Accelerated convergence, supervised learning.

UNIT- III

Single Layer Perceptrons: Adaptive filtering problem, Unconstrained Organization Techniques, Linear least square filters, least mean square algorithm, learning curves, Learning rate annealing techniques, perceptron – convergence theorem, Relation between perceptron and Bayes classifier for a Gaussian Environment

Multilayer Perceptron – Back propagation algorithm XOR problem, Heuristics, Output representation and decision rule, Computer experiment, feature detection.

UNIT- IV

Self Organization Maps: Two basic feature mapping models, Self organization map, SOM algorithm, properties of feature map, computer simulations, learning vector quantization, Adaptive patter classification.

UNIT- V

Neuro Dynamics: Dynamical systems, stability of equilibrium states, attractors, neuro dynamical models, manipulation of attractors as a recurrent network paradigm

Hopfield Models – Hopfield models, computer experiment

TEXT BOOK:

1. Neural networks: A comprehensive foundation/ Simon Hhaykin/ PHI.

REFERENCES:

1. Artificial neural networks/ B.Vegnanarayana/PHI.
2. Neural networks in Computer intelligence/ Li Min Fu/ TMH/2003.
3. Neural networks/ James A Freeman David M S kapura/ Pearson education/2004.
4. Introduction to Artificial Neural Systems/Jacek M. Zurada/JAICO Publishing House Ed. 2006.

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(A80367) TOTAL QUALITY MANAGEMENT
(Elective-III)

UNIT - I

Introduction, The concept of TQM, Quality and Business performance, attitude and involvement of top management, communication, culture and management systems.

Management of Process Quality: Definition of quality, Quality Control, a brief history, Product Inspection vs. Process Control, Statistical Quality Control, Control Charts and Acceptance Sampling.

UNIT -II

Customer Focus and Satisfaction: Process Vs. Customer, internal customer conflict, quality focus, Customer Satisfaction, role of Marketing and Sales, Buyer – Supplier relationships.

Bench Marking: Evolution of Bench Marking, meaning of bench marking, benefits of bench marketing, the bench marking procedure, pitfalls of bench marketing.

UNIT- III

Organizing for TQM: The systems approach, Organizing for quality implementation, making the transition from a traditional to a TQM organization, Quality Circles, seven Tools of TQM: Startification, check sheet, Scatter diagram, Ishikawa diagram, paneto diagram, Kepner &Tregoe Methodology.

UNIT- IV

The Cost of Quality: Definition of the Cost of Quality, Quality Costs, Measuring Quality Costs, use of Quality Cost information, Accounting Systems and Quality Management.

UNIT -V

ISO9000: Universal Standards of Quality: ISO around the world, The ISO9000 ANSI/ASQC Q- 90. Series Standards, benefits of ISO9000 certification, the third party audit, Documentation ISO9000 and services, the cost of certification implementing the system.

TEXT BOOK:

1. Total Quality Management / Joel E.Ross/Taylor and Franscis Limited.
2. Total Quality Management/P.N.Mukherjee/PHI.

REFERENCE BOOKS:
1. Beyond TQM / Robert L.Flood.
2. Statistical Quality Control / E.L. Grant.
3. Total Quality Management:A Practical Approach/H. Lal.
4. Quality Management/Kanishka Bedi/Oxford University Press/2011.
5. Total Engineering Quality Management/Sunil Sharma/Macmillan.

IV Year B.Tech. ME-II Sem	L	T/P/D	C
	4	-/-/-	4

(A80363) MAINTENANCE AND SAFETY ENGINEERING
(Elective-III)

UNIT-I

Introduction, Need for Maintenance, Facts and Figures, Modern Maintenance, Problem and Maintenance Strategy for the 21st Century, Engineering Maintenance Objectives and Maintenance in Equipment Life Cycle, Terms and Definitions.

Maintenance Management and Control: Maintenance Manual, Maintenance, Facility Evaluation, Functions of Effective Maintenance Management, Maintenance Project Control Methods, Maintenance Management Control Indices.

UNIT-II

Types of Maintenance: Preventive Maintenance, Elements of Preventive, Maintenance Program, Establishing Preventive Maintenance Program PM Program Evaluation and Improvement, PM Measures, PM Models, Corrective Maintenance, Corrective Maintenance Types, Corrective Maintenance Steps and Downtime Components, Corrective Maintenance Measures, Corrective Maintenance Models.

Inventory Control In Maintenance: Inventory Control Objectives and Basic Inventory Decisions, ABC Inventory Control Method, Inventory Control Models Two-Bin Inventory Control and Safety Stock, Spares Determination Factors Spares Calculation Methods

UNIT- III

Quality and Safety In Maintenance: Needs for Quality Maintenance Processes, Maintenance Work Quality, Use of Quality Control Charts in Maintenance Work Sampling, Post Maintenance Testing, Reasons for Safety Problems in Maintenance, Guidelines to Improve Safety in Maintenance Work, Safety Officer's Role in Maintenance Work, Protection of Maintenance Workers.

Maintenance Costing: Reasons for Maintenance Costing, Maintenance Budget Preparation Methods and Steps, Maintenance Labor Cost Estimation, Material Cost Estimation, Equipment Life Cycle Maintenance Cost Estimation, Maintenance Cost Estimation Models.

UNIT-IV

Reliability, Reliability Centered Maintenance, RCM: Goals and Principles, RCM Process and Associated Questions, RCM Program Components

Effectiveness Measurement Indicators, RCM Benefits and Reasons for Its Failures, Reliability Versus Maintenance and Reliability in Support Phase, Bathtub Hazard Rate Concept, Reliability Measures and Formulas, Reliability Networks, Reliability Analysis Techniques.

UNIT-V

Maintainability: Maintainability Importance and Objective, Maintainability in Systems Life Cycle, Maintainability Design Characteristics, Maintainability Functions and Measures, Common Maintainability Design Errors.

TEXT BOOKS

1. Reliability, Maintenance and Safety Engineering/ Dr. A.K.Guptha/ Laxmi Publications.
2. Industrial Safety Management/ L.M. Deshmukh/TMH.

REFERENCES:

1. Maintenance Engineering & Management / R.C.Mishra/ PHI.
2. Reliability Engineering / Elsayed/ Pearson.
3. Engineering Maintenance a modern approach/ B.S Dhallon/ C.R.R Publishers.
4. A Text Book of Reliability and Maintenance Engineering/Alakesh Manna/IK International Publishing House.
5. Plant Maintenance and Reliability Engineering/NVS Raju/Cengage Learning.

L	T/P/D	C
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(A80365) PLANT LAYOUT AND MATERIAL HANDLING
(Elective-III)

UNIT – I

Introduction- Classification of Layout, Advantages and Limitations of different layouts, Layout design procedures, Overview of the plant layout.

Process layout & Product layout: Selection, specification, Implementation and follow up, comparison of product and process layout.

UNIT – II

Heuristics for Plant layout – ALDEP, CORELAP, CRAFT, Group Layout, Fixed position layout- Quadratic assignment model. Branch and bound method

UNIT – III

Introduction, Material Handling systems, Material Handling principles, Classification of Material Handling Equipment, Relationship of material handling to plant layout.

UNIT – IV

Basic Material Handling systems: Selection, Material Handling method- path, Equipment, function oriented systems.

UNIT – V

Methods to minimize cost of material handling- Maintenance of Material Handling Equipments, Safety in handling Ergonomics of Material Handling equipment. Design, Miscellaneous equipments.

TEXT BOOKS:

1. Operations Management/ PB Mahapatra/PHI.
2. Aspects of Material handling/ Dr. KC Arora & Shinde/ Lakshmi Publications.

REFERENCES:

1. Facility Layout & Location an analytical approach/ RL Francis/ LF Mc Linnis Jr, White/ PHI.
2. Production and Operations Management/ R Panneerselvam/ PHI.
3. Introduction to Material handling/ Ray, Siddhartha/ New Age.
4. Plant Layout and Material Handling/RB Chowdary/Khanna Publishers.
5. Plant Maintenance and Reliability Engineering/NVS Raju/Cengage Learning.

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IV Year B.Tech. ME-II Sem

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(A80324) RENEWABLE ENERGY SOURCES
(Elective-IV)

UNIT – I

Principles of Solar Radiation: Role and potential of new and renewable source, the solar energy option, Environmental impact of solar power - Physics of the sun, the solar constant, extraterrestrial and terrestrial solar radiation, Solar radiation on titled surface, Instruments for measuring solar radiation and sun shine, solar radiation data.

UNIT – II

Solar Energy Collection: Flat plate and concentrating collectors, classification of concentrating collectors, orientation and thermal analysis, advanced collectors.

Solar Energy Storage and Applications: Different methods, sensible, latent heat and stratified storage, solar ponds. Solar applications - solar heating/cooling techniques, solar distillation and drying, Photovoltaic energy conversion.

UNIT – III

Wind Energy: Sources and potentials, horizontal and vertical axis windmills, performance characteristics.

Bio-Mass: Principles of Bio-Conversion, Anaerobic /aerobic digestion, types of Bio-gas digesters, gas yield, combustion characteristics of bio-gas, utilization for cooking, I.C. Engine operation, and economic aspects.

UNIT – IV

Geothermal Energy: Resources, types of wells, methods of harnessing the energy, potential in India.

OTEC : Principles, utilization, setting of OTEC plants, thermodynamic cycles.

Tidal and Wave Energy: Potential and conversion techniques, mini-hydel power plants, their economics.

UNIT –V

Direct Energy Conversion: Need for DEC, Carnot cycle, limitations, Principles of DEC. Thermo-electric generators, Seebeck, Peltier and Joule Thompson effects, figure of merit, materials, applications, MHD generators, principles, dissociation and ionization, hall effect, magnetic flux, MHD accelerator, MHD engine, power generation systems, electron gas dynamic conversion, economic aspects. Fuel cells, principle, faraday's laws, thermodynamic aspects, selection of fuels and operating conditions.

TEXT BOOKS:

1. Renewable Energy Sources / Twidell & Weir / Taylor and Francis / 2nd Special Indian Edition.
2. Non- conventional Energy Sources / G.D. Rai / Dhanpat Rai and Sons.

REFERENCE BOOKS:

1. Energy Resources Utilization and Technologies /Anjaneyulu & Francis / BS Publications/2012.
2. Principles of Solar Energy / Frank Krieth & John F Kreider / Hemisphere Publications.
3. Non-Conventional Energy / Ashok V Desai / Wiley Eastern.
4. Non-Conventional Energy Systems / K Mittal / Wheeler.
5. Renewable Energy Technologies / Ramesh & Kumar / Narosa.
6. Renewable Energy Resources / Tiwari and Ghosal / Narosa.

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(A80362) JET PROPULSION AND ROCKET ENGINEERING
(Elective-IV)

UNIT-I

Fundamentals of Gas Turbine theory-Thermo dynamic Cycles, open closed and semi-closed – parameters of performances –cycle modifications for improvement of performance.

JET PROPULSION: Historical sketch-reaction principle – essential features of propulsion devices-Thermal Engines, Classification of – Energy flow thrust, Thrust power and propulsion efficiency-Need for Thermal Jet Engines and applications.

UNIT-III

TURBOPROP AND TURBOJET: Thermo dynamic cycles, plant layout, essential components, principles of operation – performance evaluation. Thrust Augmentation and Thrust reversal-Contrasting with piston Engine Propeller plant.

UNIT-IV

RAMJET: Thermo dynamic Cycle, plant lay-out, essential components – principle of operation - performance evaluation – comparison among atmospheric thermal jet engines – scram jet and pulse jet, elementary treatment.

ROCKET ENGINES: Need for, applications – Basic principles of operation and parameter s of performance – classification ,solid and liquid propellant rocket engines ,advantages, domains of application –propellants – comparison of propulsion systems.

UNIT-V

ROCKET TECHNOLOGY: Flight mechanics, Application Thrust profiles, Acceleration –staging of Rockets, need for – Feed systems, injectors and expansion nozzles – Rocket heat transfer and ablative cooling.

TEXT BOOKS:

1. Gas Turbines and propulsive systems/P.Khajuria & S.P.Dubey/ Dhanpat rai pub.

2. Gas Dynamics & Space Propulsion/ M.C.Ramaswamy / Jaico Publishing House.

REFERENCE BOOKS:

1. Rocket propulsion Elements / Sutton / John Wiley & sons / 7th Edition.

2. Gas Turbines /Cohen, Rogers & Sarvana Muttoo/Addision Wesley & Longman.

3. Gas Turbines/V. Ganesan /TMH.

4. Elements of Gas Turbine Propulsion / Jock D Mattingly /Mc Grill.

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(A80338) COMPUTATIONAL FLUID DYNAMICS
(Elective-IV)

UNIT-I

Elementary details in numerical techniques: Number system and errors, representation of integers, fractions, floating point arithmetic, loss of significance and error propagation, condition for instability, computational methods for error estimation, convergence of sequences.

Applied Numerical Methods: Solution of a system of simultaneous Linear Algebraic Equations, iterative schemes of Matrix Inversion, Direct Methods for Matrix inversion, Direct Methods for banded matrices.

UNIT - II

Finite Difference Applications in Heat conduction and Convection – Heat conduction, steady heat conduction in a rectangular geometry, transient heat conduction, finite difference application in convective heat transfer, closure.

Finite Differences, discretization, consistency, stability, and Fundamentals of fluid flow modeling: Introduction, elementary finite difference quotients, implementation aspects of finite-difference equations, consistency, explicit and implicit methods.

UNIT - III

Introduction to first order wave equation; Stability of hyperbolic and elliptic equations, fundamentals of fluid flow modeling, conservative property, the upwind scheme.

UNIT - IV

Review of Equations Governing Fluid Flow and Heat Transfer: Introduction, conservation of mass, Newton's second law of motion, expanded forms of Navier-stokes equations, conservation of energy principle, special forms of the Navier-stokes equations.

UNIT-V

Finite volume method: Approximation of surface integrals, volume integrals, interpolation and differentiation practices, upwind interpolation, linear interpolation and quadratic interpolation.

TEXT BOOKS:

1. Numerical heat transfer and fluid flow / Suhas V. Patankar/ Hema shava Publishers corporation & Mc Graw Hill.

2. Computational Fluid Flow and Heat Transfer/ Muralidaran/ Narosa Publications.

REFERENCES:

1. Computational Fluid Dynamics: Basics with applications/John D. Anderson/ Mc Graw Hill.

2. Fundamentals of Computational Fluid Dynamics/Tapan K. Sengupta / Universities Press.

3. Introduction to Theoretical and Computational Fluid Dynamics/C. Pozrikidis/Oxford University Press/2nd Edition.

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IV Year B.Tech. ME-II Sem

	L	T/P/D	C
	4	-/-/-	4

(A80361) GAS DYNAMICS
(Elective-IV)

UNIT-I

Introduction, Concept of continuum and control volume, continuity equation, momentum equation, streamline, steady, one dimensional dynamic equation of a fluid flow with and without friction, energy equation. Basic concepts of compressible flow.

Properties of atmosphere, standard atmosphere, relative pressure, use of air and gas tables. Condition for neglecting compressibility. Compressible flow, acoustic velocity, Mach number, Mach cone, Mach angle.

UNIT-II

Isentropic Flow: Stagnation enthalpy, density, pressure and temperature, local acoustic speed. maximum speed, variation of Compressibility with mach number.

UNIT-III

Variable Area Flow: Criteria for acceleration and deceleration, critical condition, nozzle discharge co-efficient, nozzle efficiency, operation of nozzles under varying backpressures.

Flow in constant area duct: Adiabatic and isothermal- flow calculation of pressure, temperature, density, Mach number relationships. Limiting length of duct for adiabatic and isothermal flow. Fanno line.

Diabatic flow: Flow of perfect gases in constant area duct with heat exchange, density temperature, pressure and mach number relationships. Limiting conditions. Rayleigh line.

UNIT-IV

Wave Phenomenon: Pressure disturbances in compressible fluid, type of shock waves – normal, shock. Pressure –density-velocity-temperature and Mach number relations for a plane normal shock- Shock tube-mach reflection – thin area prandtl theory.

UNIT-V

Shock intensity- Rayleigh- Pilot and Prandtl- Pitot equation for normal shock. Introduction to oblique shockwaves and hypersonic flow – Fenno flow.

TEXT BOOKS:

1. Gas dynamics through problems/ Zoeb Hussain/ WILEY EASTERN LTD.

2. Fundamentals of Compressible Flow/ S.M. Yahya / New Age International Publishers, 2004.

REFERENCES:

1. Gas dynamics/ E. Radha Krishnan/ P.H.I Publication/4th Edition/2012.

2. Gas Dynamics for engineers / P Balachandran / PHI / Eastern Economy Edition /2012.

3. Gas Dynamics/ H.W. Lipman and A. Rashkho/ John Wiley/ 1963.

4. Gas Dynamics/ Cambel and Jennings/ McGraw Hill/ 1958.

5. Fundamentals of Gas Dynamics / Robert D. Zucker & Oscar Biblarz/ Wiley India / 2nd Edition.

6. Gas Dynamics and Jet Propulsion / S L Somasundaram / New age International Publishers.

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IV Year B.Tech. ME-II Sem	L	T/P/D	C
	-	-/-/-	2

(A80087) INDUSTRY ORIENTED MINI PROJECT

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

IV Year B.Tech. ME-II Sem	L	T/P/D	C
	-	-/6/-	2

(A80089) SEMINAR

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

IV Year B.Tech. ME-II Sem	L	T/P/D	C
	-	-/15/-	10

(A80088) PROJECT WORK

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

IV Year B.Tech. ME-II Sem	L	T/P/D	C
	-	-/-/-	2

(A80090) COMPREHENSIVE VIVA