Cluster Dendrogram

Height
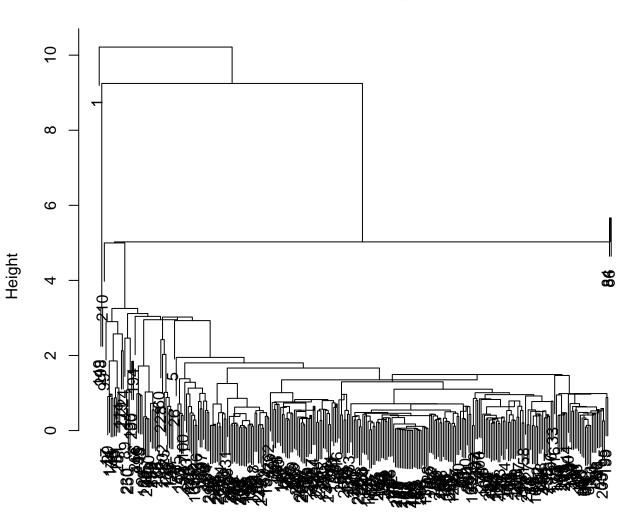
dist(scaled_data)
hclust (*, "centroid")