

$$\begin{aligned}
 &= \underbrace{xy\bar{y}}_0 + x\bar{y}\bar{z} + xyz + \underbrace{x\bar{z}\bar{z}}_0 + \underbrace{\bar{x}y\bar{y}}_0 + \bar{x}\bar{y}z + \\
 &+ \bar{x}y\bar{z} + \underbrace{\bar{x}z\bar{z}}_0 = x\bar{y}\bar{z} + xyz + \bar{x}\bar{y}z + \bar{x}y\bar{z} =
 \end{aligned}$$

$$= \underline{f(x, y, z)}$$