

$$\begin{aligned} &= \underbrace{x\bar{y}\bar{y}}_0 + \bar{x}\bar{y}\bar{z} + xy\bar{z} + \underbrace{\bar{x}\bar{z}\bar{z}}_0 + \underbrace{\bar{x}\bar{y}\bar{y}}_0 + \bar{x}\bar{y}z + \\ &+ \underbrace{\bar{x}\bar{y}\bar{z}}_0 + \underbrace{\bar{x}\bar{z}\bar{z}}_0 = x\bar{y}\bar{z} + xy\bar{z} + \bar{x}\bar{y}z + \bar{x}\bar{y}\bar{z} = \end{aligned}$$

$$= \underline{f(x,y,z)}$$