

걸지 말고 기어

"Speed. What else?"

Capstone Design Final

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- Overview
- Pick up
- Gear
- Frame Issue
- Vibration
- Heat Transfer

CONTENTS 02 SOFTWARE

- Ball Detect
- Avoiding Red Ball
- Ball Picking
- Return
- Integrated System

CONTENTS 03 CONCLUSION: OUR CREATIVE SOLUTIONS

Hardware Design

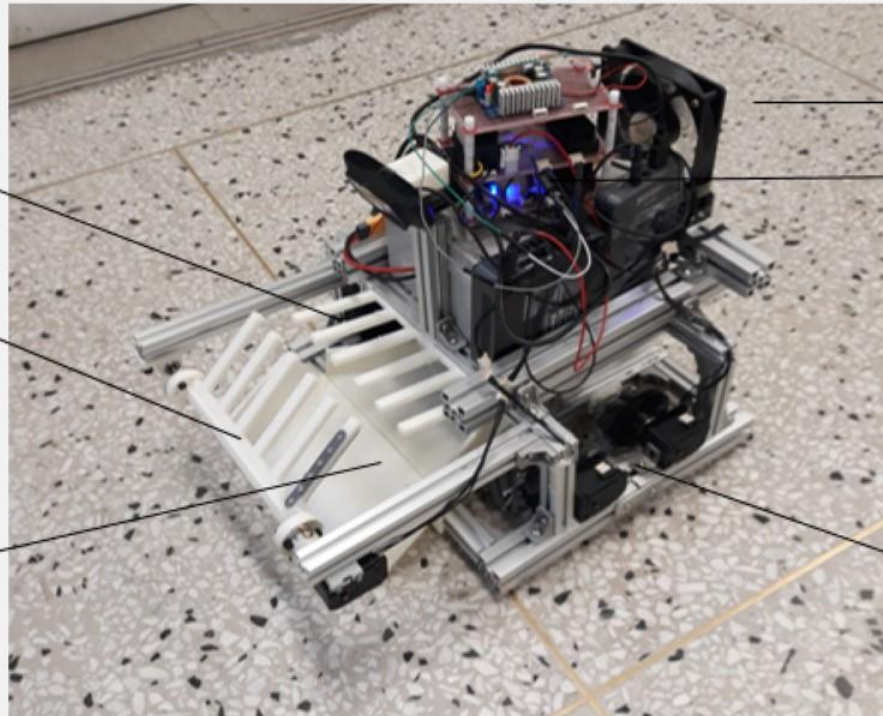
Overview

1. PICK UP MODULE

RAKE SHAPED ROOF

RAKE SHAPED ROLLER

STORAGE
& BACK DOOR



2) HEAT TRANSFER

FAN

ELECTRICAL SYSTEM

3) GEAR-WHEEL SYSTEM
&
VIBRATION REDUCED STRUCTURE

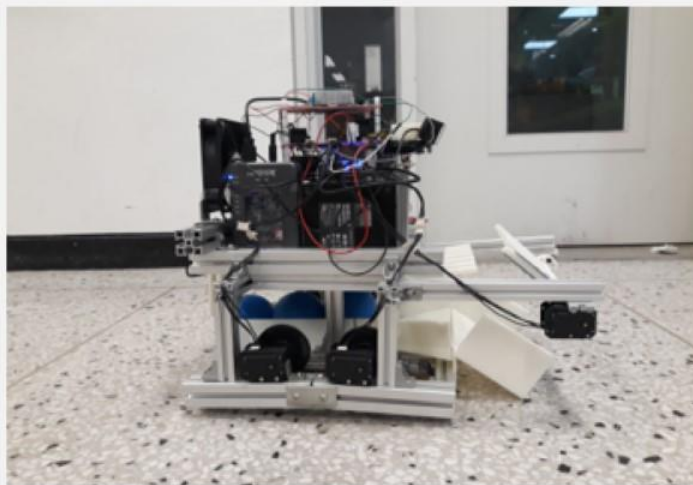
01) PICK UP & DROP MODULE

(BEHIND VIEW)

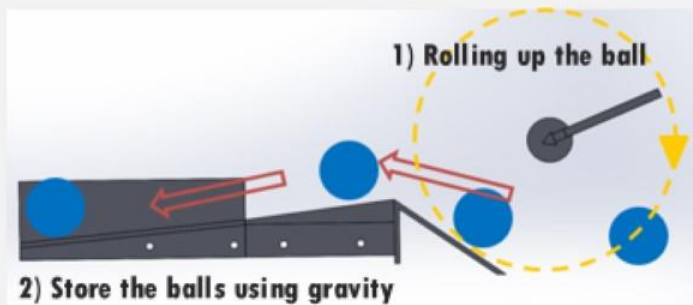
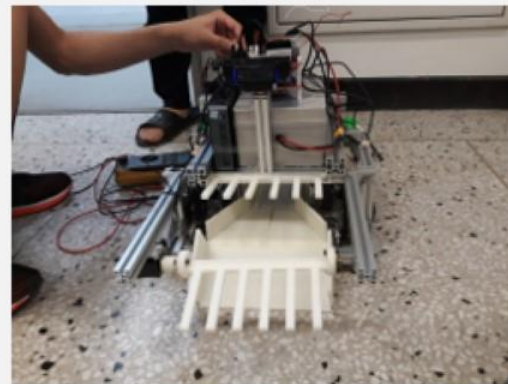


Use Motor to open & close the door

(SIDE VIEW)



(FRONT VIEW)

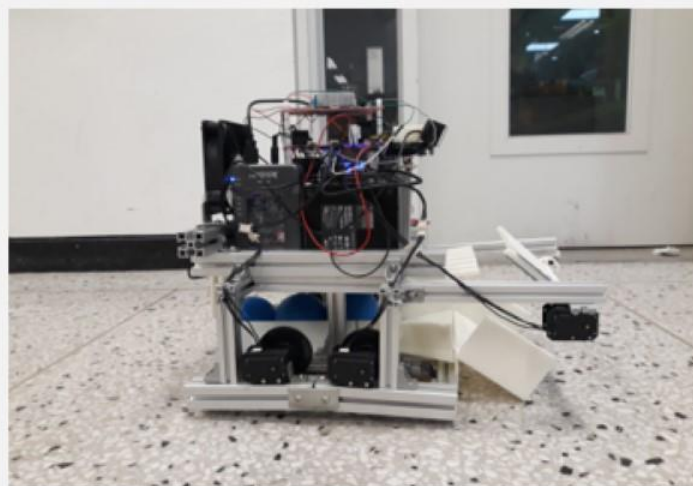


01) PICK UP & DROP MODULE

(BEHIND VIEW)

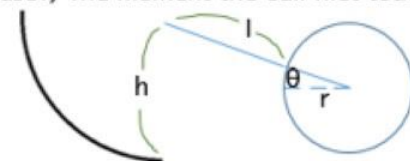


(SIDE VIEW)

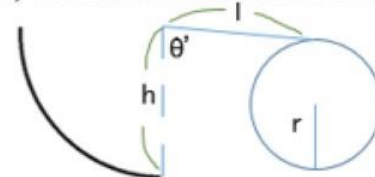


Optimal dimension of picking up the ball (cf. 2nd presentation)

case1) The moment the ball first touches

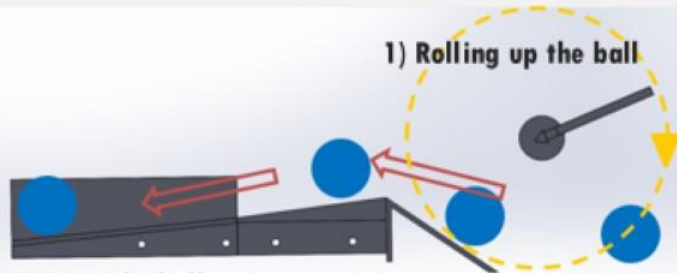


case2) The moment the ball first enters



Minimize the ball escaping
 $\therefore h \doteq 12\text{cm}, l \doteq 9\text{cm}$

1) Rolling up the ball



2) Store the balls using gravity

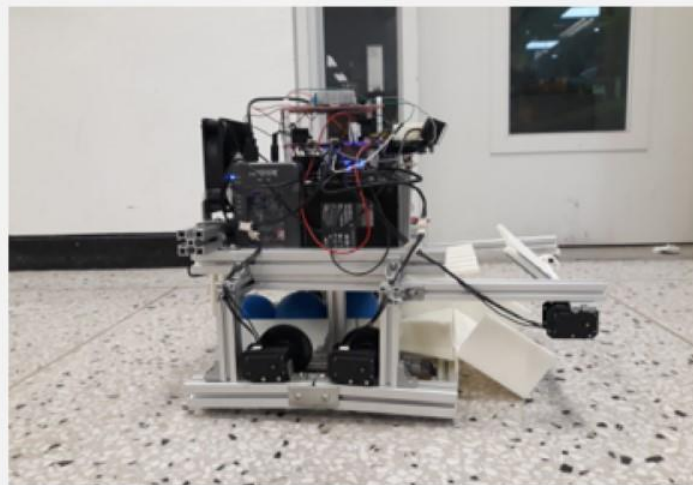
01) PICK UP & DROP MODULE

(BEHIND VIEW)

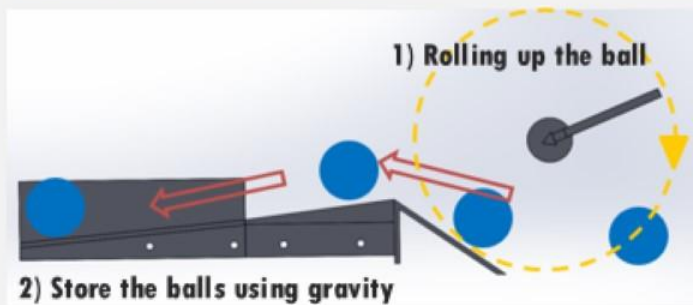
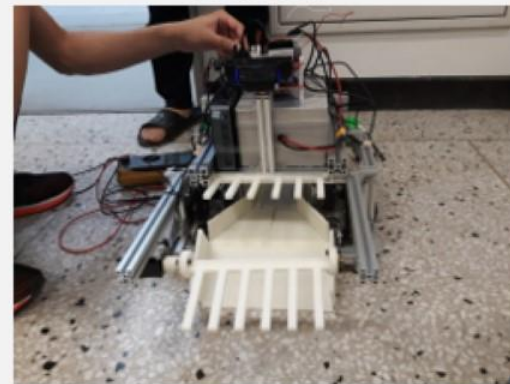


Use Motor to open & close the door

(SIDE VIEW)



(FRONT VIEW)

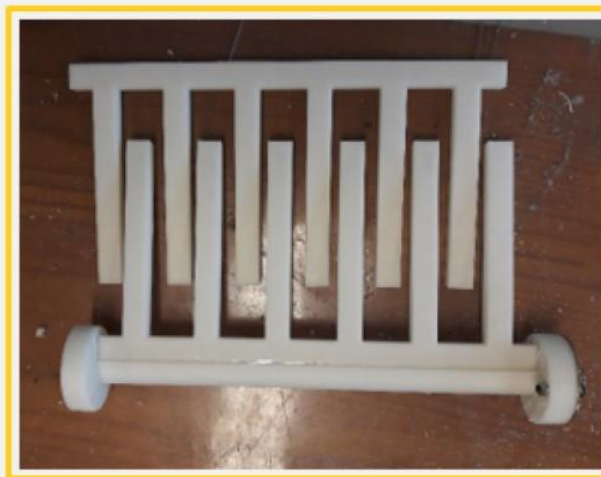


01) PICK UP & DROP MODULE

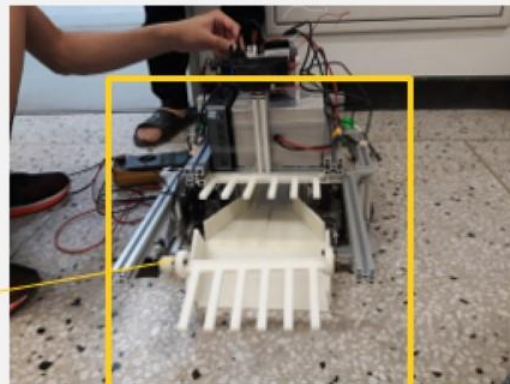
(BEHIND VIEW)



Use Motor to open & close the door



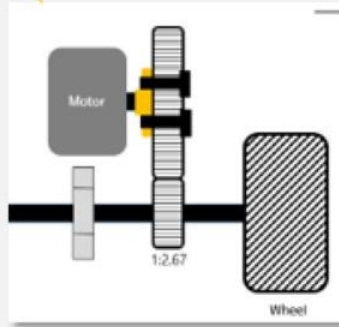
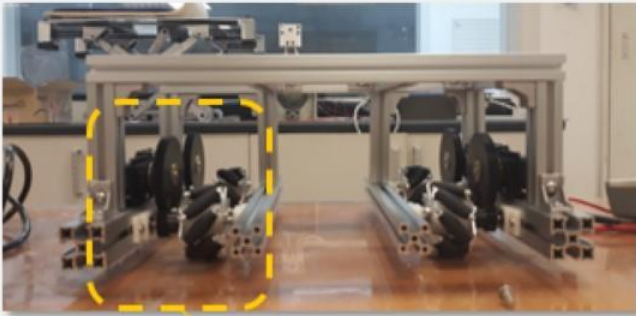
(FRONT VIEW)



Rake shaped roof preventing **Ball Escaping**

1. Lighter
2. Effectively block the ball

02) GEAR SYSTEM



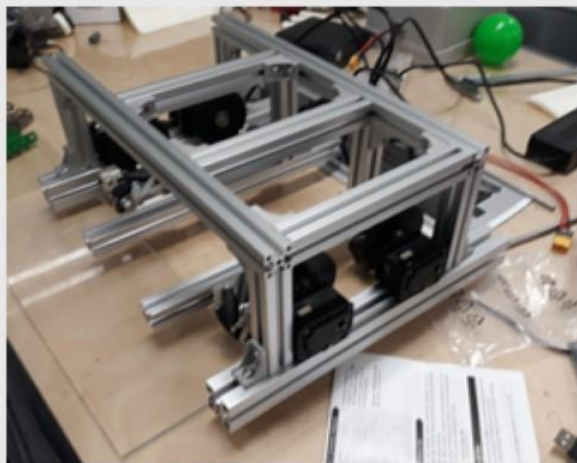
X2.67 faster!

Effect of Gear-Wheel System (c.f. 2nd Presentation)



03) FRAME ISSUE

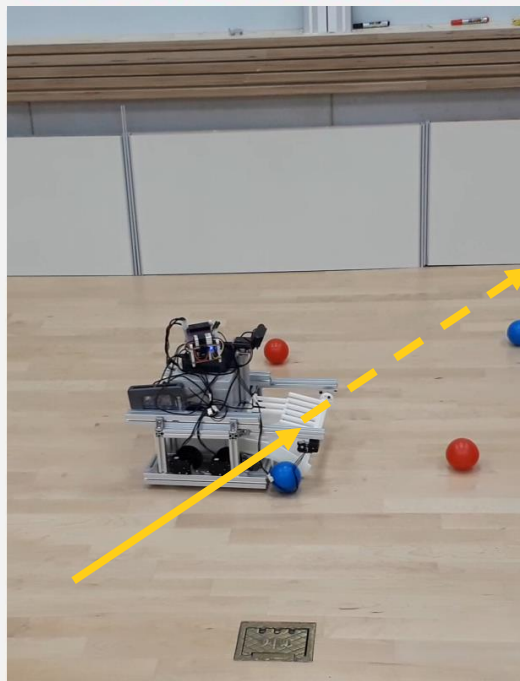
Primitive Design



Very Rigid Body Frame

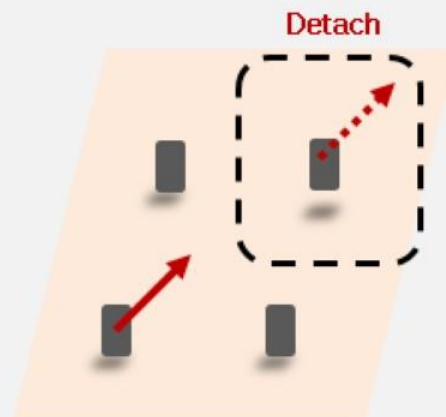
Assumption: The field will be flat

However, in real situation



Why the diagonal movement Is stopped?

The field is not flat,
Not all the wheels touches the floor.



Mecanum wheel system

03) FRAME ISSUE

Improved Design

Lack of Time

Lack of Cost

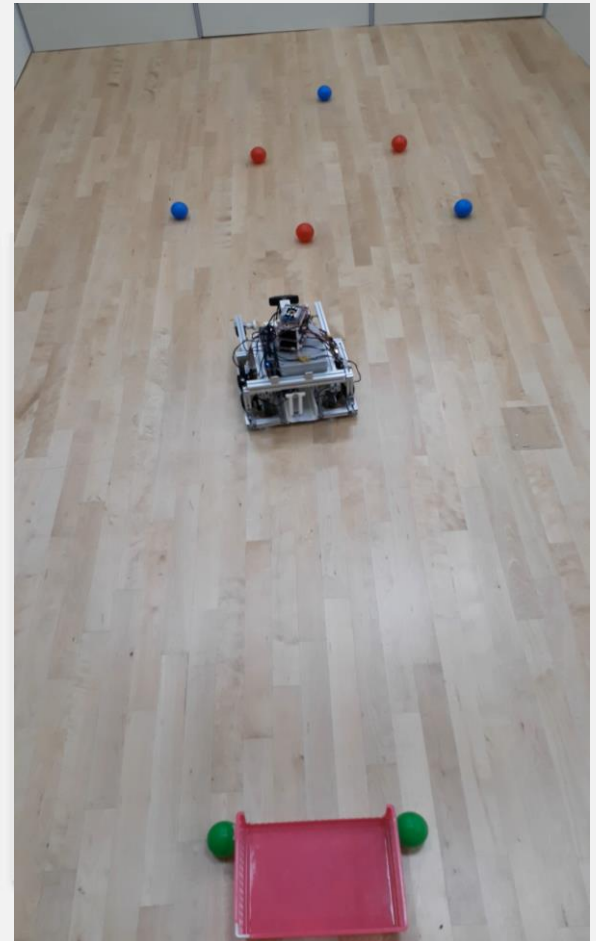
Preserve Stability



TRIZ : Segmentation

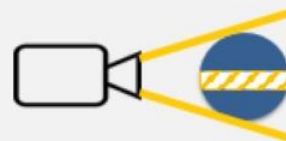


Segmentation
: Add Degree
of Freedom

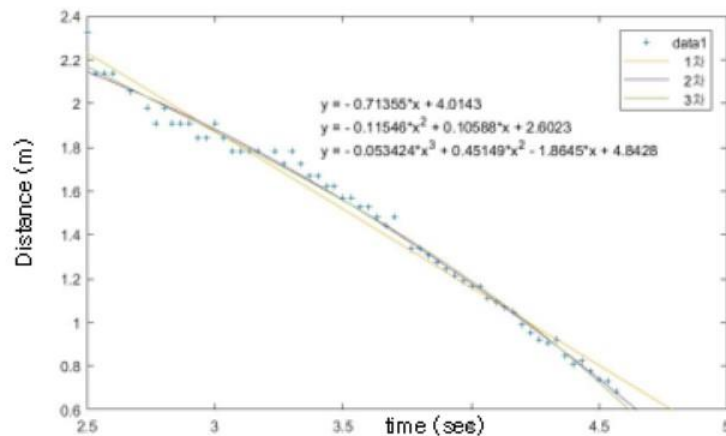


04) VIBRATION ANALYSIS

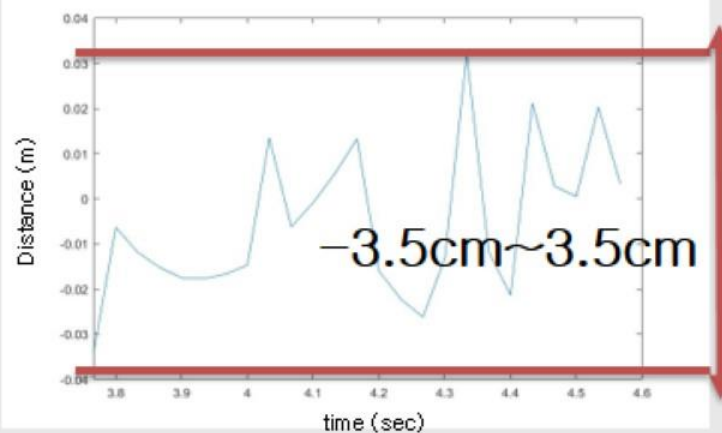
Ball Depth Detection



Raw Distance Data (AC+DC)



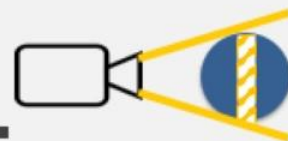
Vibration (AC) Distance Data



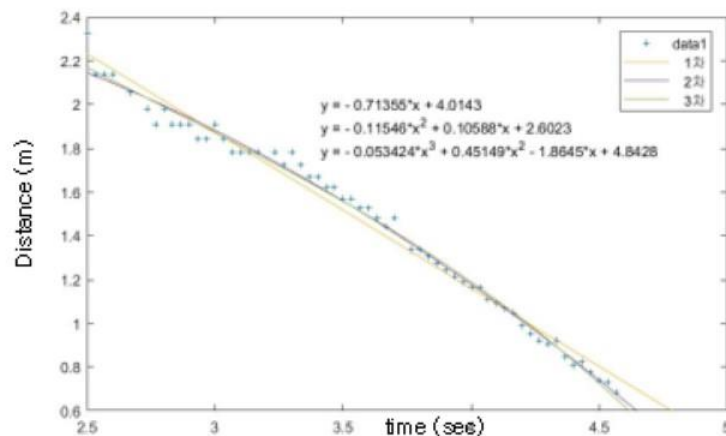
Eliminate 2nd order polynomial & Pixel errors

04) VIBRATION ANALYSIS

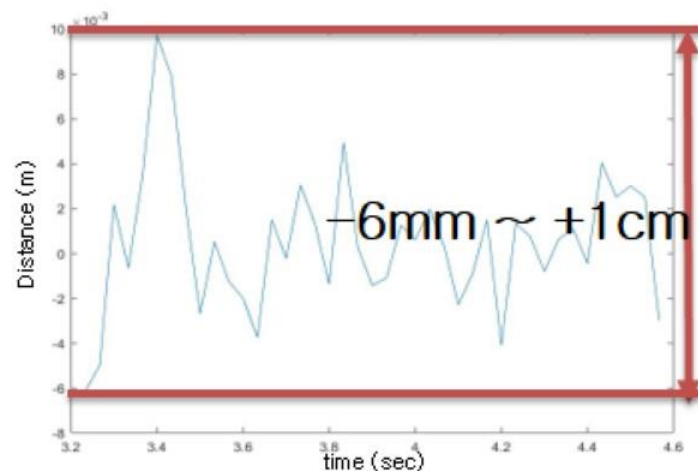
Horizontal position Detection



Raw Distance Data (AC+DC)



Vibration (AC) Distance Data



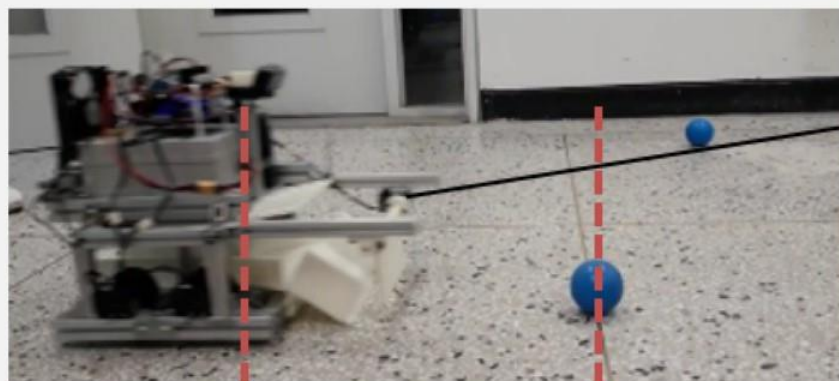
Eliminate 2nd order polynomial & Pixel errors

04) VIBRATION ANALYSIS

Acceptable Range of Picking up

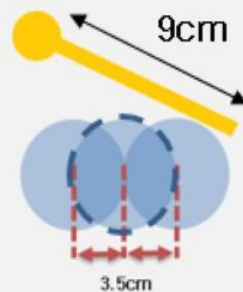
Ball Pick up Algorithm :

The roller starts to rotate when the blue ball is 60cm away



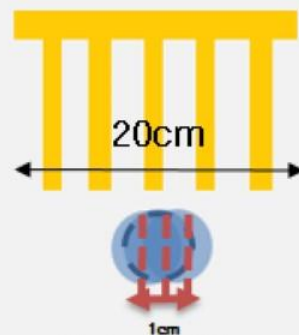
60cm

Side view



Depth error

Front view



Horizontal Error

Detection error from vibration is in affordable range !

05) HEAT TRANSFER



Before Heat Transfer Design

Roller Converter : 48℃

Wheel Motor Converter: 67℃

Heat Transfer System is required

NUC: 45~50℃

Analyze required spec of fin & fan!



05) HEAT TRANSFER

Assumption: $Q=3.5\text{W}$ (converter efficiency 93%)

Analytical Solution

(i) No fin&fan, Natural Convection

$T_i = 25\text{ }^{\circ}\text{C}$



$\Delta T = 38.67\text{ }^{\circ}\text{C}$

$\therefore T_f = 63.67\text{ }^{\circ}\text{C}$

(ii) Fin & Forced Convection



$h=75,5$

Fin Efficiency : 0,995

$\Delta T = 4.63\text{ }^{\circ}\text{C}$

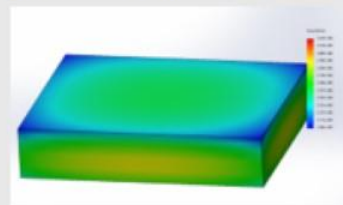
$\therefore T_f = 29.63\text{ }^{\circ}\text{C}$

Solidworks Simulation

Condition Set

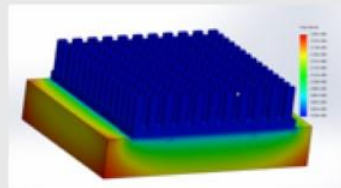
- 1) Steady state
- 2) Convergence Tolerance: 0.0001

(i) No fin&fan, Natural Convection



Result: $T_{\text{max}} 65^{\circ}\text{C}$

(ii) Fin & Forced Convection

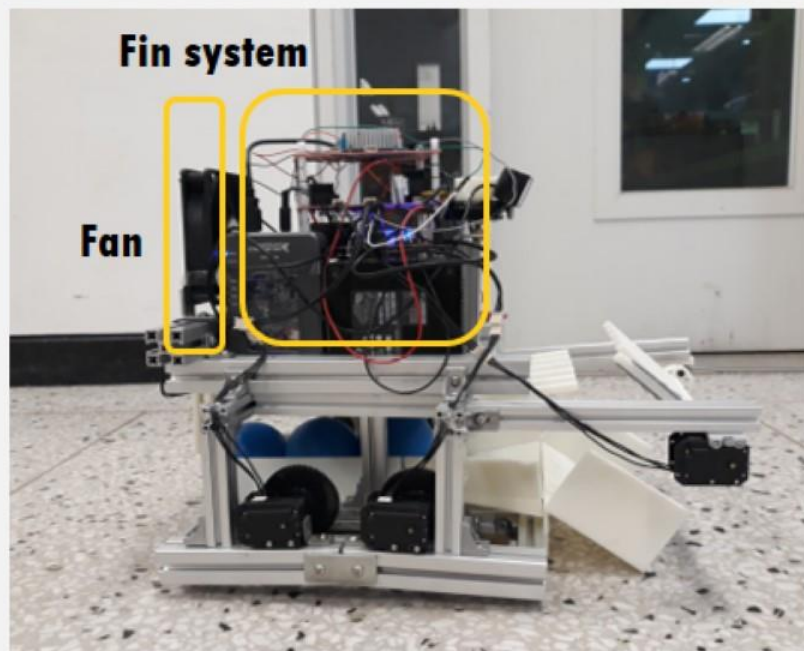


Result: $T_{\text{max}} 43^{\circ}\text{C}$
 $T_{\text{in_surface}} 30\text{ }^{\circ}\text{C}$

Two results are same! Suggested Fin&Fan is appropriate!

05) HEAT TRANSFER

Heat Transfer system



Real Temperature obtained from thermal camera

NUC



(FRONT VIEW)



(SIDE VIEW)



(BACK VIEW)

Software

Software Integration



Ball_detect_node

- Detect the ball and get the position of the ball
- Publish the position data of Red, Blue and Green balls

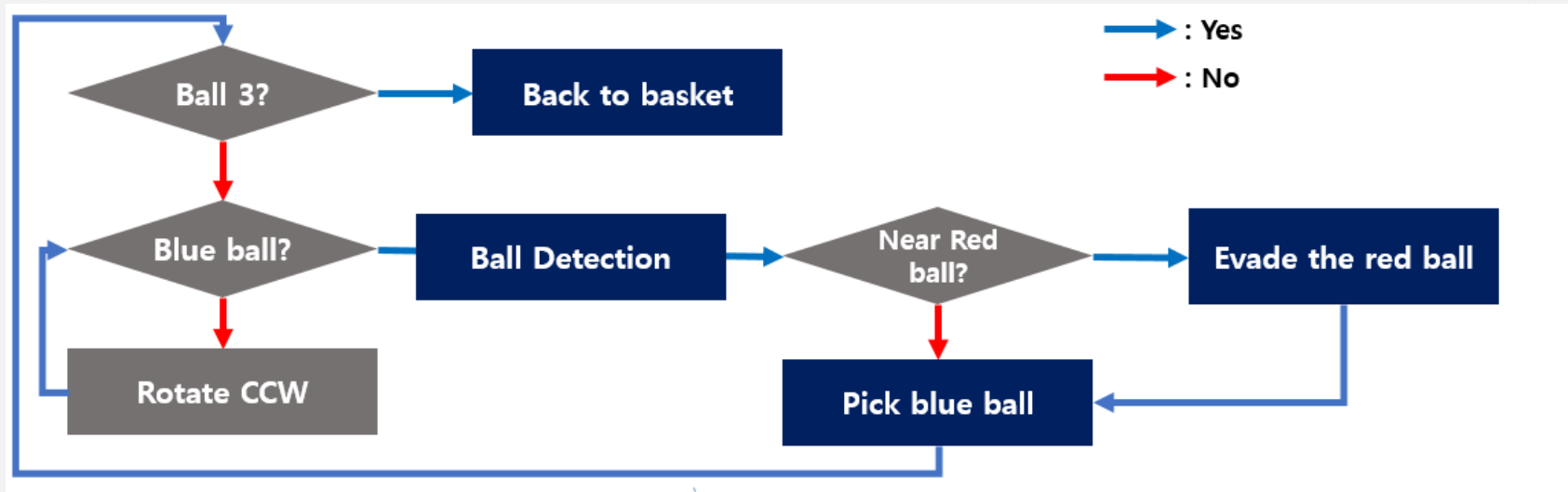
Control_node

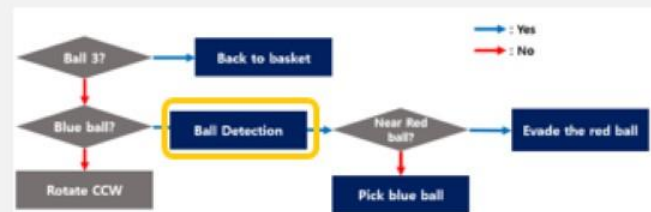
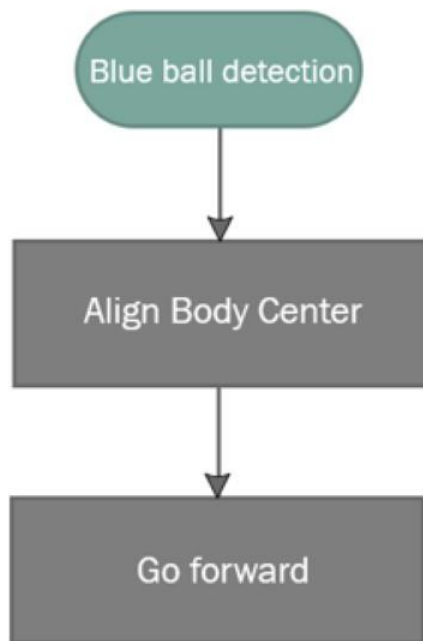
- Subscribe the position data
- Decide the proper action of each situation.
- Publish the motor control signal

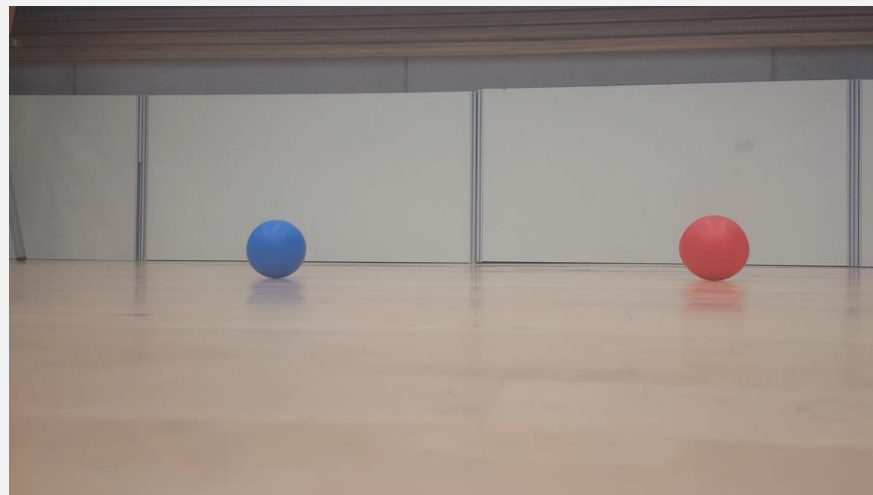
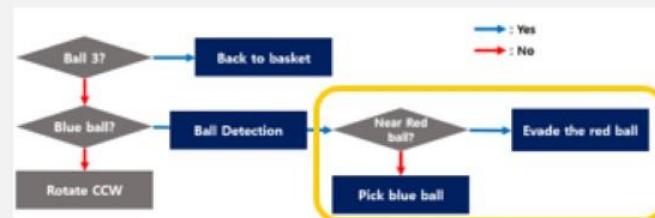
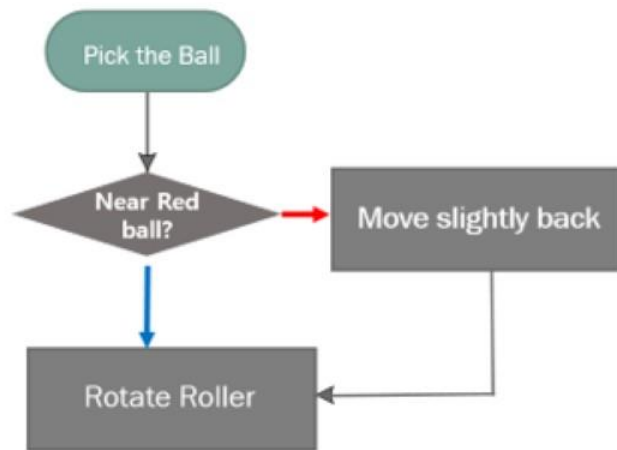
Labview

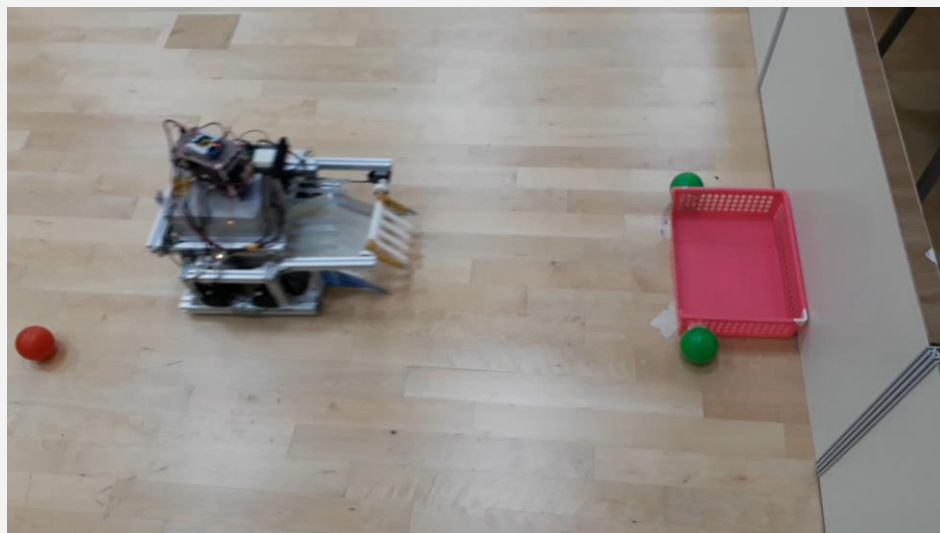
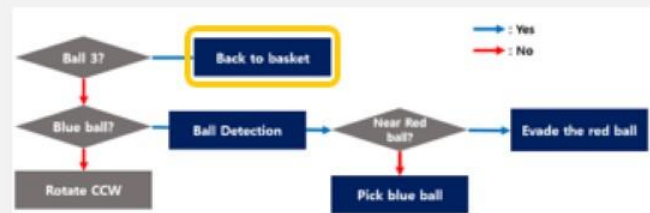
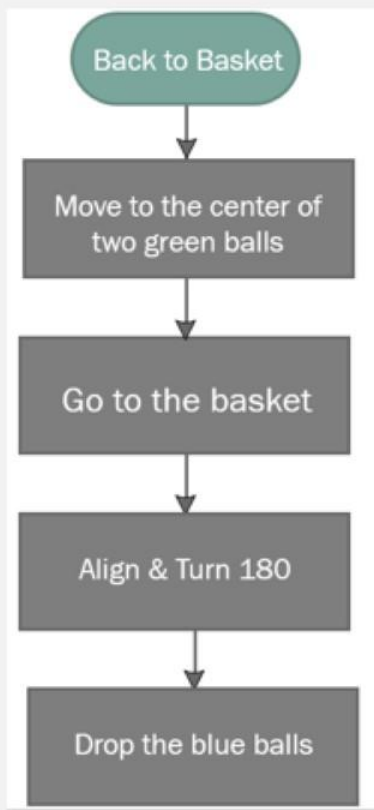
- Subscribe the motor control signal
- Decide the motor speed ...

Overall Path Generation Algorithm









Check
the final system
on the DEMO!!

Conclusion:
Creative
solutions

Light & Simple structure

Reduce roller weight



Rake shape: reduce 85% of weight

Frame Segmentation



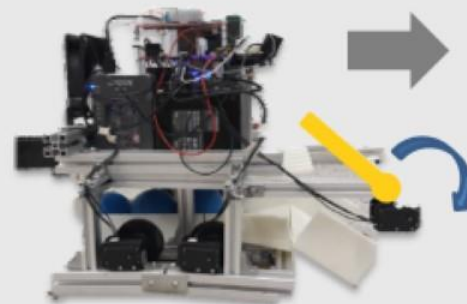
Fast Speed



Gear system!
X2,67 faster

Efficient Algorithm

Picking while moving!
Feedback control!

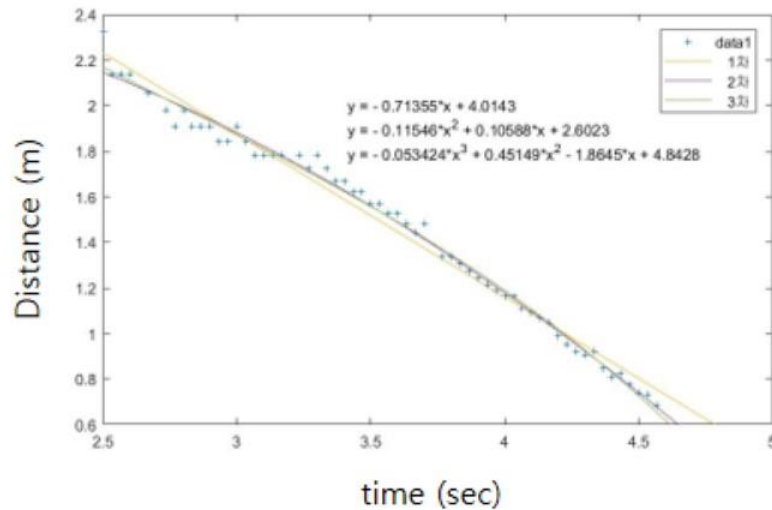


Q&A

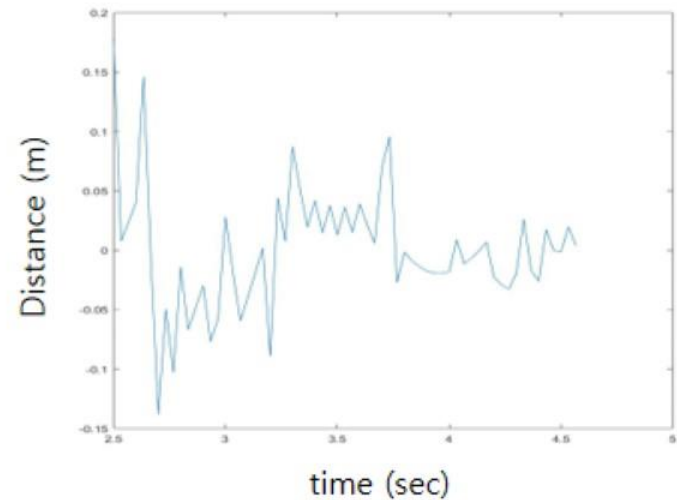
Appendix

Vibration analysis

Raw Distance

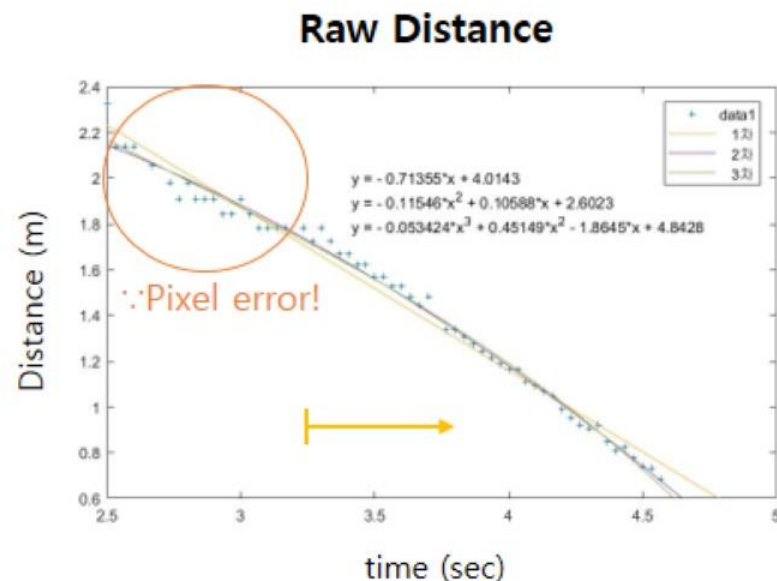
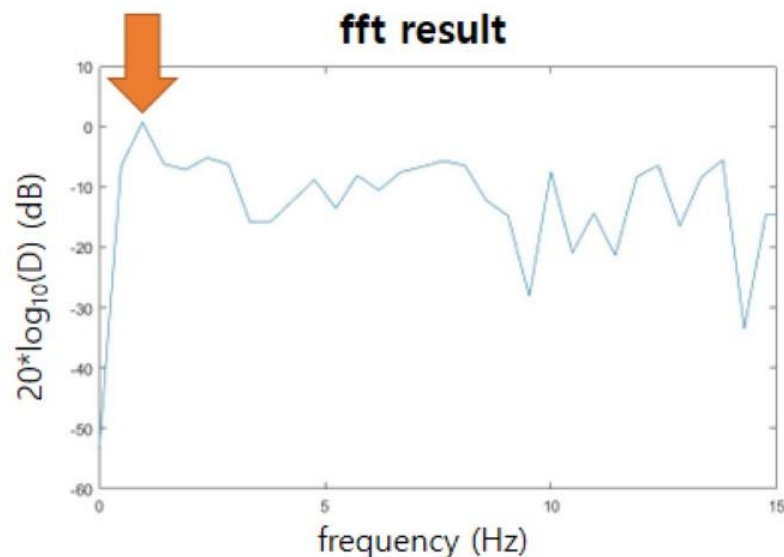


Distance – 2nd order polynomial



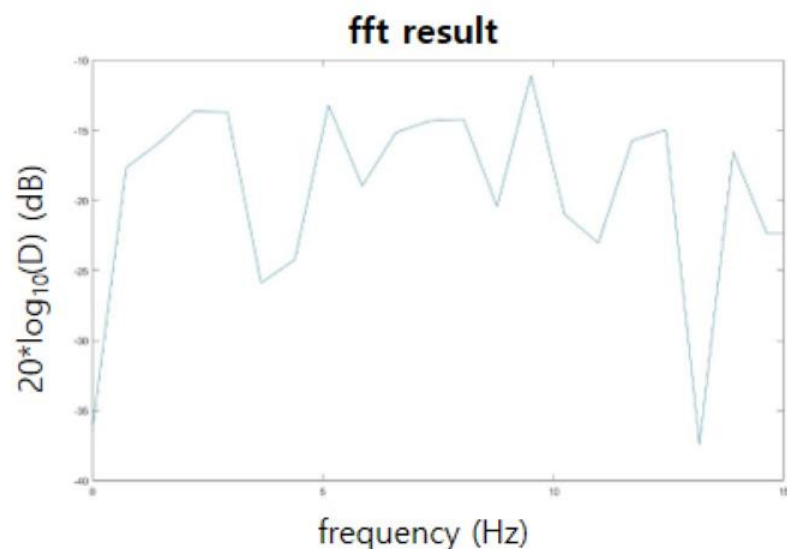
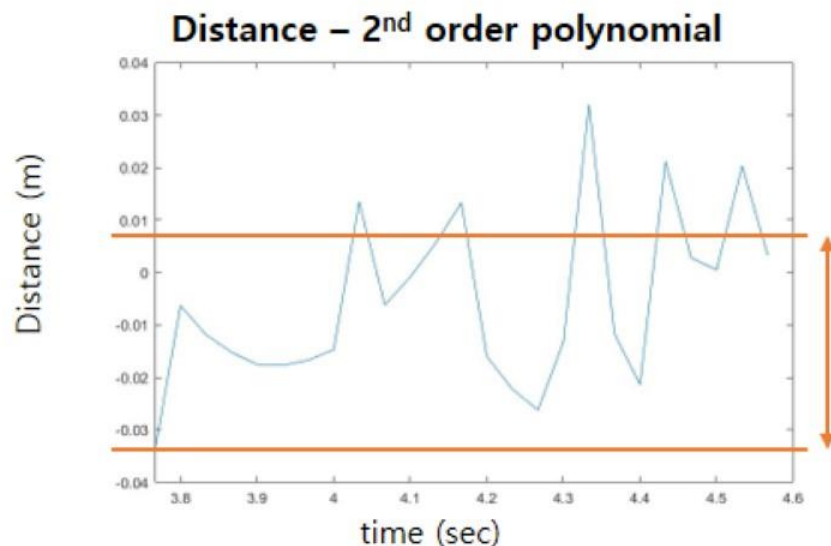
Vibration analysis- fft result

Dominant vibration on 0.95Hz



near distance was chosen for analysis!

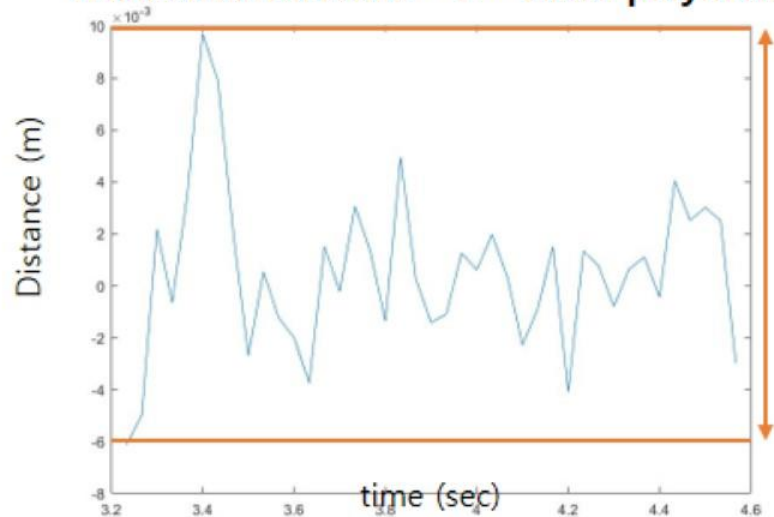
Vibration analysis- fft result (direct motion)



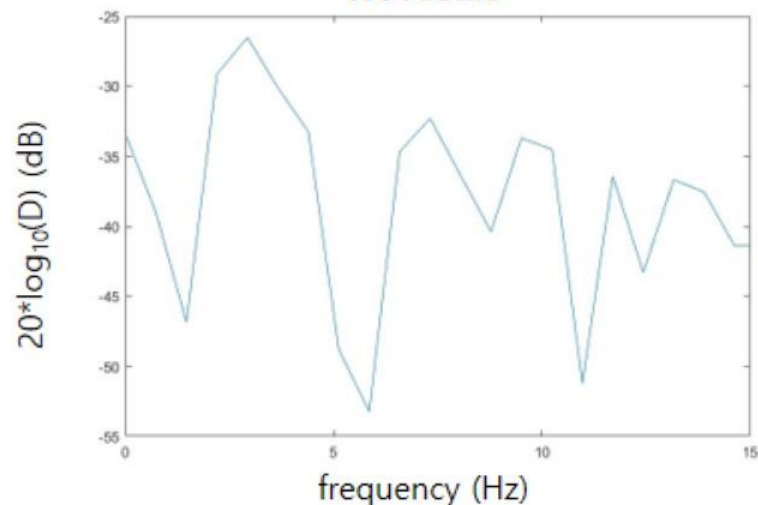
Distance error is affordable!
No meaningful vibration included!

Vibration analysis- fft result (direct motion)

Horizontal Distance – 2nd order polynomial

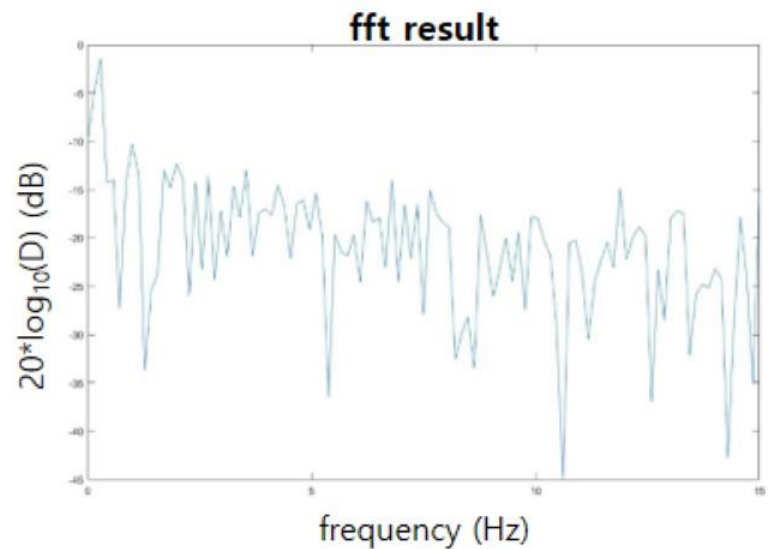
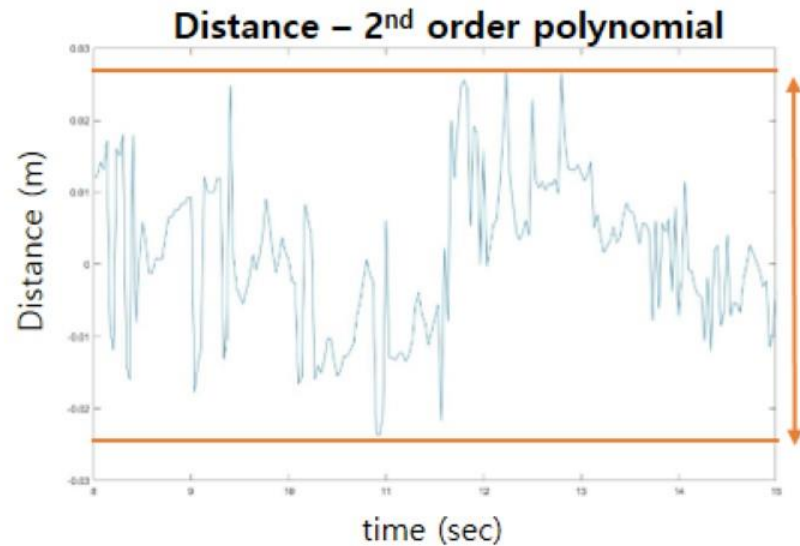


fft result

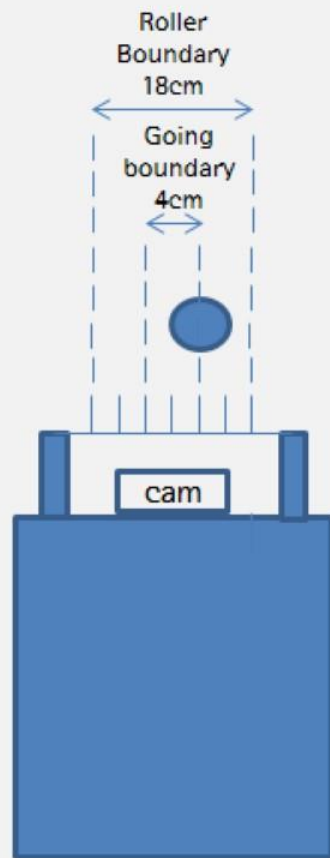


Distance error is affordable!
No meaningful vibration included!

Vibration analysis- fft result (diagonal motion)



Distance error is affordable!



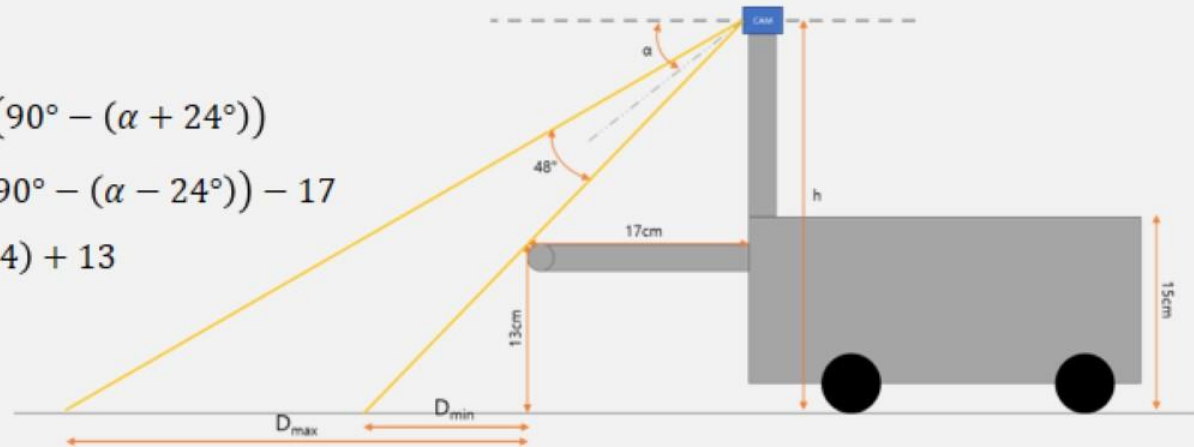
$\therefore 0.7\text{cm}$ vibration amplitude is acceptable within the roller boundary!

Cam Position

$$D_{min} = 13 \times \tan(90^\circ - (\alpha + 24^\circ))$$

$$D_{max} = h \times \tan(90^\circ - (\alpha - 24^\circ)) - 17$$

$$h = 17 \tan(\alpha + 24) + 13$$



$$h \uparrow \Rightarrow D_{\min}, D_{\max} \downarrow$$

$$D_{\max} \leq \infty \Rightarrow \alpha = 24^\circ, D_{\min} = 11.7 \text{ cm}, h = 31.9 \text{ cm}$$

Thank You