



Laser Settings

Purple: scan/raster etch
Orange: vector etch
Black: vector cut

B.O.M.

Qty	Item	URL
4	sticky rubber bumper / feet	
1	20mm rocker switch	
1	XLR chassis plug	
2	120mm red wire	
1	120mm black wire	
2	female spade crimp connector	
4	M3 ring terminal crimp connector	
4	M3 30mm metal M-F hex spacer	
12	M3 15mm metal M-F hex spacer	
4	M3 25mm metal F-F hex spacer	
30	M3 metal washer	
8	M3 8mm nylon machine screw	
2	M3 10mm countersunk machine screw	
2	M3 nylock nut	
1	80mm 5v DC slimline fan	
4	20mm fan screws	
4	15mm x 15mm heatsink	
4	20mm x 20mm x 6mm heatsink	
1	5v 8A power supply	
1	XLR cable socket connector	

For more information see <https://github.com/abopen/parallella-open-cluster-case>

Scale: square is 10mm x 10mm 