



Cyber security automation for an industrial 4.0 garment manufacturing system

2021-11

Our Team



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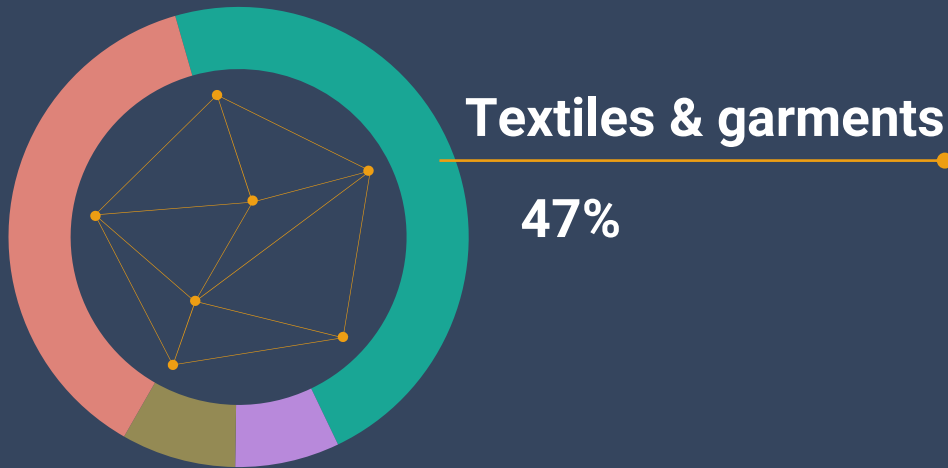
External – Supervisor

Mr. Gamini De Alwis

Introduction

Security is neglected when migrating into Industry 4.0 by most companies.

- Why Garment Industry ?



A stylized teal robotic arm with three joints, each marked with a gear icon. The arm is positioned diagonally from the top left towards the bottom right. The background is dark blue with faint, larger gear patterns. At the end of the arm is a white gear with a teal center.

4. INDUSTRY

Research Question

How can we secure industrial 4.0 garment manufacturing system ?

Challenges:

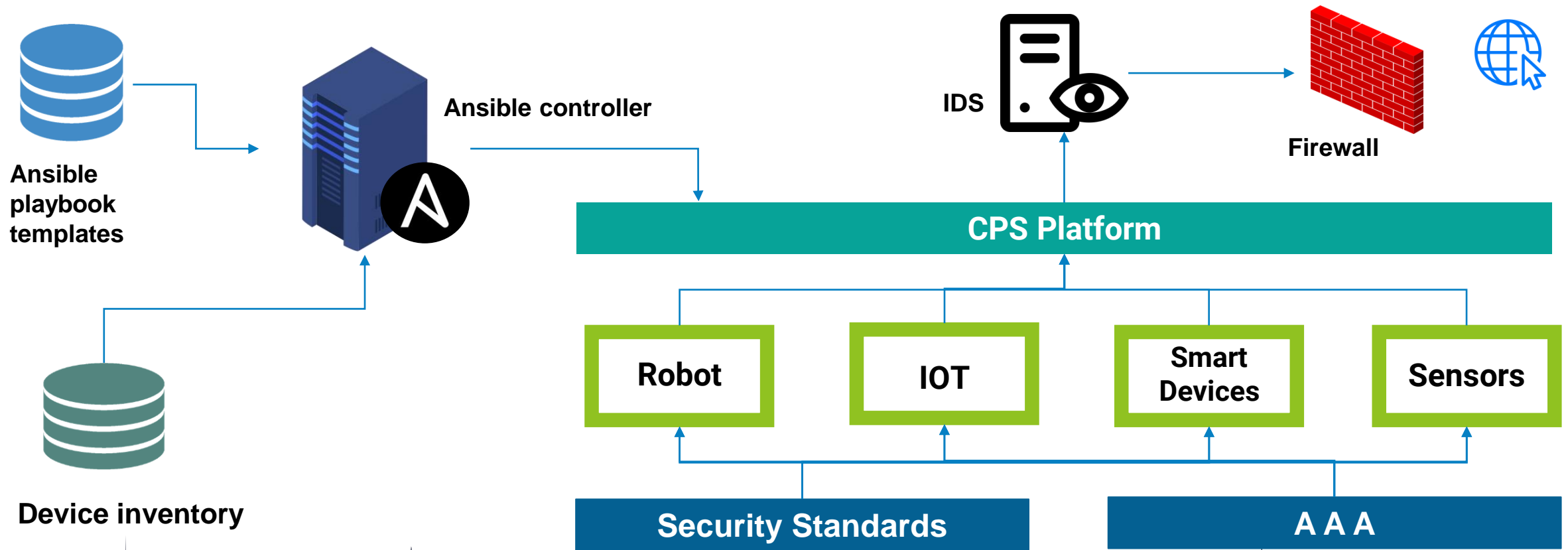
- ❖ The development of the secure network environment.
- ❖ Collaboration between different systems.
- ❖ Centralized security management.
- ❖ Secure communication.
- ❖ Insecure data.
- ❖ Initial cost.
- ❖ Lack of strategy to industry 4.0.

Main and Sub Objectives

Security implementation for the potential challenges of the smart manufacturing system



Overall System Diagram





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Introduction

Background

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Insecure Default Settings

Devices or systems shipped with insecure default settings or lack the ability to make the system more secure by restricting operators from modifying configurations [1].

Research Gap

	SCAP Workbench [2]	CIS-CAT Pro [3]	Proposed Tool
Ubuntu Linux	✗	✓	✓
Robot OS	✗	✗	✓
Raspberry OS	✗	✗	✓



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Research Question

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**How can we Automate
Security configuration
for CPS devices?**



Specific & Sub Objectives

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Specific Objective :

A tool for Automating security configurations

Sub Objectives :

- Audit security configurations
- Centralized device configuration management
- Generate Audit reports





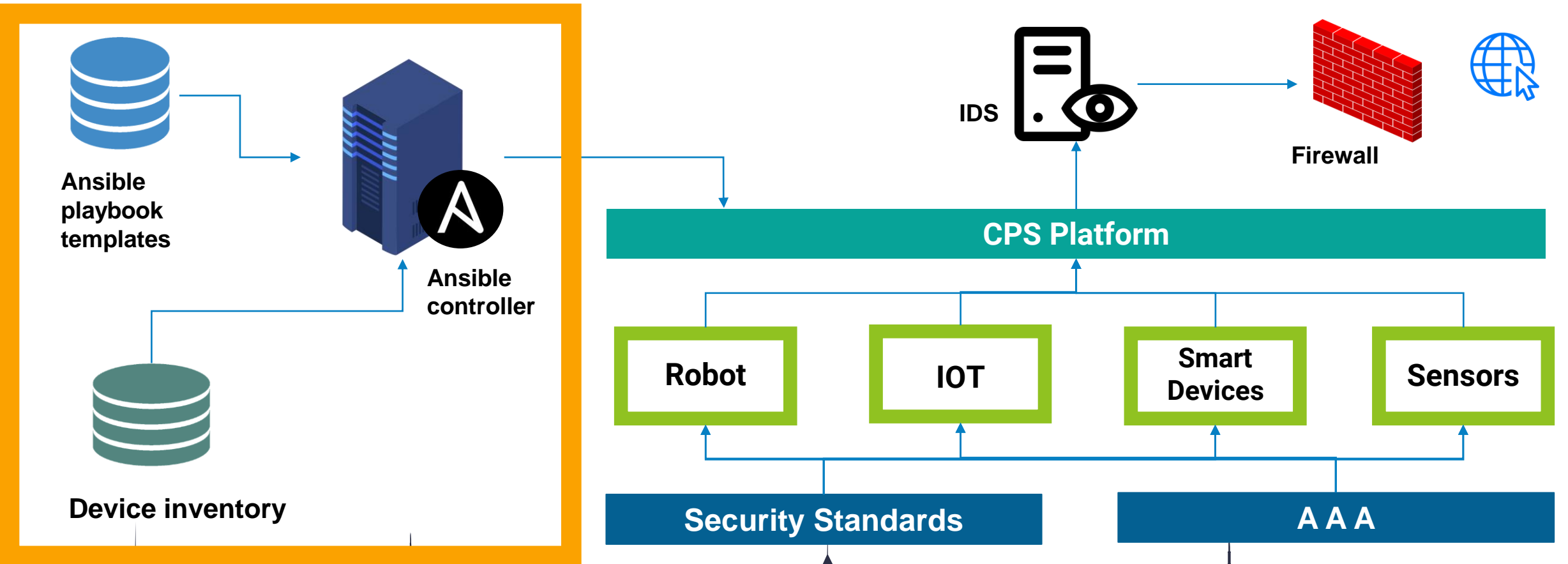
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RESEARCH METHODOLOGY

System Diagram

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Technologies, techniques & algorithms

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Software specification

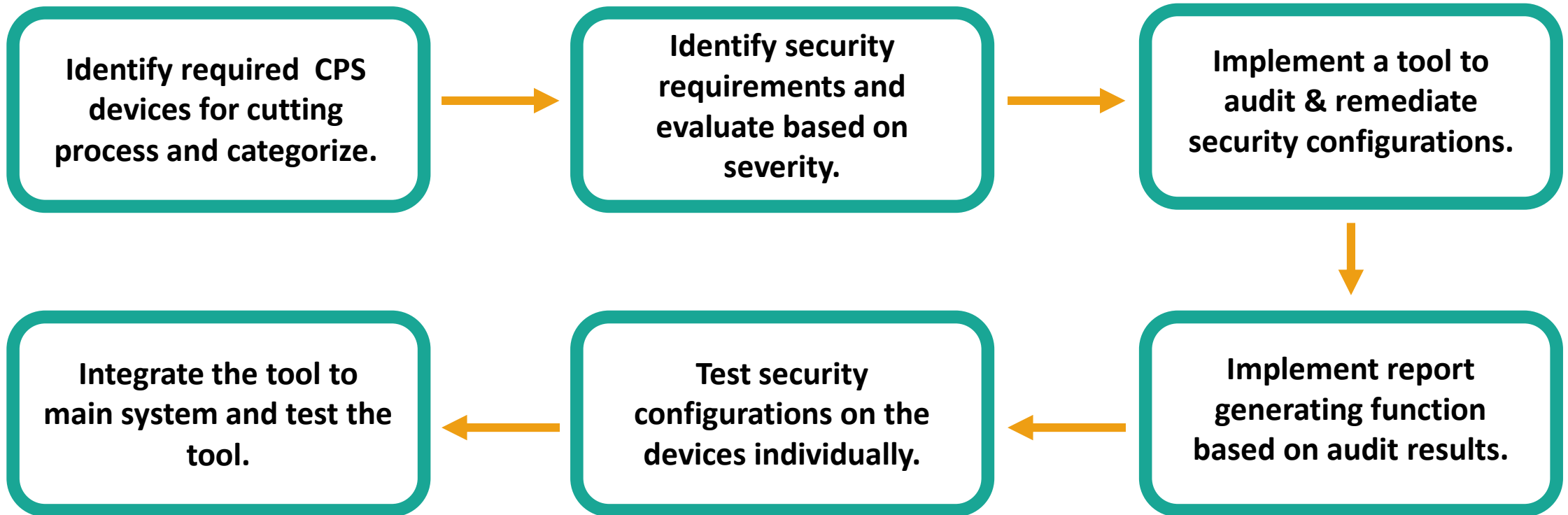
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Requirements

- ❖ A Python tool to automate security configurations.
- ❖ Add new audit and remediations to the python tool.
- ❖ Select and deselect remediations to create optimize compliance profile based on resource usage of the devices.
- ❖ A report generating function to generate audit reports.

Work Breakdown Structure

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SUPPORTIVE INFORMATION

Commercialization

Targeted Audience: Small and medium 4.0 industries or industries that migrating into industry 4.0

Social Media - We will gauge our target audience through Facebook, Twitter, and Instagram campaigns.

A stylized teal robotic arm with three joints, each marked with a gear icon. The arm is positioned diagonally from the top left towards the bottom right, where it is interacting with a large white gear. The background is dark blue with faint, larger gear patterns.

4. INDUSTRY

REFERENCES

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- [1] “OWASP Internet of Things Project - OWASP.” https://wiki.owasp.org/index.php/OWASP_Internet_of_Things_Project#tab=IoT_Top_10 (accessed Mar. 06, 2021).
- [2] “SCAP Workbench | OpenSCAP portal.” <https://www.openscap.org/tools/scap-workbench/> (accessed Mar. 06, 2021).
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Cyber Security



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Introduction

Background

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- ❖ Manufacturing standards, are a challenge that IoT has to overcome. Manufacturers do not spend enough effort and resources on security[1].
- ❖ They are very industry specific and mostly just suggested best practices.
- ❖ IoT Devices lack having guidance for security policy enforcement.
- ❖ Policies are not been focused to enforce in the design stage.
- ❖ Lack of compliance.[1]
- ❖ Lack of secure update mechanism.[1]



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Background cont'd

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Research Gap

- ❖ Industrial 4.0 automation is driven by focusing on the functionality and SAM/SMV(Standard Allowed Minute/ Standard Minute Value) rather than security.
 - ❖ There are few IoT security frameworks in various stages of development. (ETSI(European Telecommunications Standards Institute)EN 303 645, IoT Security Compliance Framework, OWASP ISVS, ENISA, NIST)[2][3].
-
- ❖ Comparison of the security standards and best practices for the different industrial automation domains are available.[4]
 - ❖ There hasn't been a powerful enough push to make universal IoT security standards.



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Research Question

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How to identify and create security policies suitable for IoT and CPS devices.

How to Integrate security strategies and policies suitable for IoT and CPS devices.[5]

How to implement proper security update mechanism.



Specific & Sub Objectives

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Specific Objective :

- ❖ Create security policies for IoT and CPS
- ❖ Update management

Sub Objectives :

- Password policy creation
- Access policy creation
- Firewall policy creation
- Acceptable use policy creation
- Update policy implementation





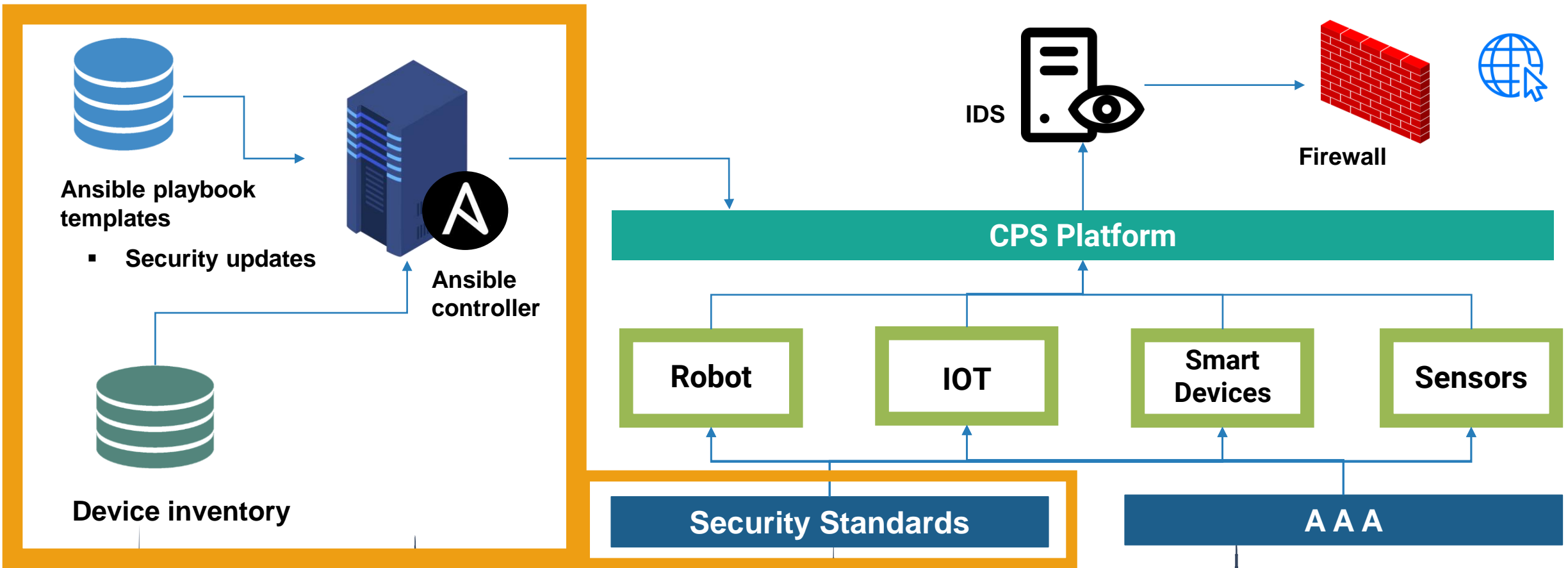
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RESEARCH METHODOLOGY

System Diagram

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Technologies, techniques & algorithms

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Techniques

- NIST
- ENISMA



Requirements

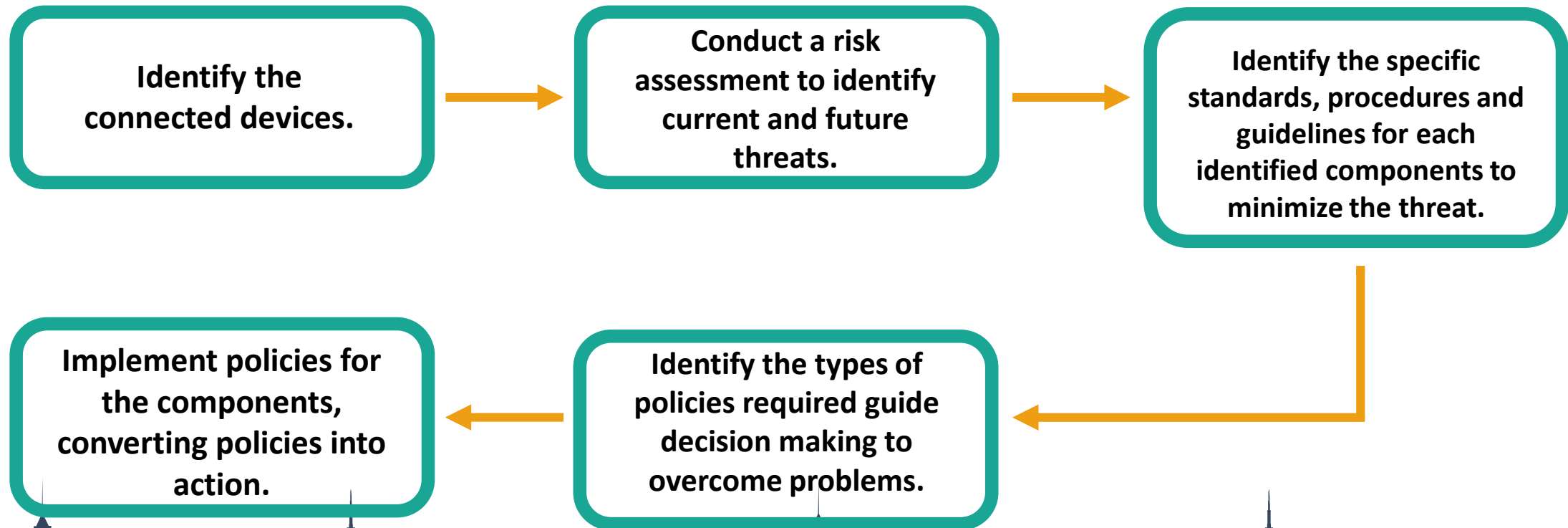
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- ❖ Meeting Stakeholder requirements.
- ❖ Risk identification and assessment.
- ❖ Security policy development and privacy by design.
- ❖ Hardware root of trust.

Work Breakdown Structure

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❖ Security standards and policy development

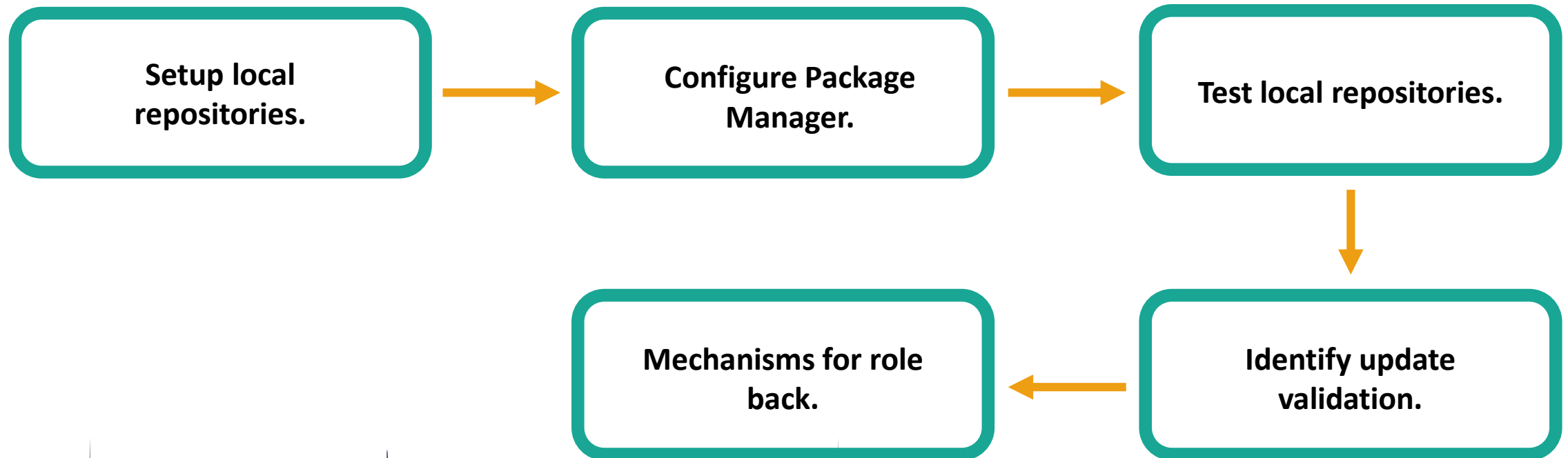


Work Breakdown Structure

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cont'd

❖ Update management



SUPPORTIVE INFORMATION

Commercialization

Targeted Audience: Small and medium 4.0 industries or industries that migrating into industry 4.0

Social Media - We will gauge our target audience through Facebook, Twitter, and Instagram campaigns.

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REFERENCES

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[1]“Top 10 IoT Security Issues: Ransom, Botnet Attacks, Spying,” *Intellectsoft Blog*, Jul. 30, 2020. <https://www.intellectsoft.net/blog/biggest-iot-security-issues/> (accessed Mar. 07, 2021).

[2]“What Are the IoT Security Standards?,” *SDxCentral*. <https://www.sdxcentral.com/5g/iot/definitions/what-are-iot-security-standards/> (accessed Mar. 07, 2021).“Comparison of IoT Security Frameworks,” *Comparison of IoT Security Frameworks*. <https://www.eurofins-cybersecurity.com/news/comparison-iot-security-frameworks/> (accessed Mar. 07, 2021).

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[4]M. Ehrlich, H. Trsek, L. Wisniewski, and J. Jasperneite, “Survey of Security Standards for an automated Industrie 4.0 compatible Manufacturing,” in *IECON 2019 - 45th Annual Conference of the IEEE Industrial Electronics Society*, Lisbon, Portugal, Oct. 2019, pp. 2849–2854, doi: [10.1109/IECON.2019.8927559](https://doi.org/10.1109/IECON.2019.8927559)

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Cyber Security



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Introduction

Background

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- ❖ securing smart devices is not a priority for vendors.
- ❖ Commercial security solutions are expensive to establish and maintain. [1] [2]

Research Gap

	McAfee NSP [3]	Cisco Firepower	Trend Micro TippingPoint	Proposed Solution
Signature based	✓	✓	✗	✓
Anomaly based	✓	✓	✓	✓
Base Price	\$10,995	\$100,000	\$6,000	\$500

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Research Question

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**How can we implement
cost effective, lightweight
yet fully capable firewall &
IDS/IPS ?**



Specific & Sub Objectives

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Specific Objective :
implement a firewall and IDS/IPS system

Sub Objectives :

- Provide easy access dashboard to the user.
- Visualize network behavior to user.
- Enable add/ remove firewall rules through the dashboard.
- Alert user when an anomaly occurs. [1]



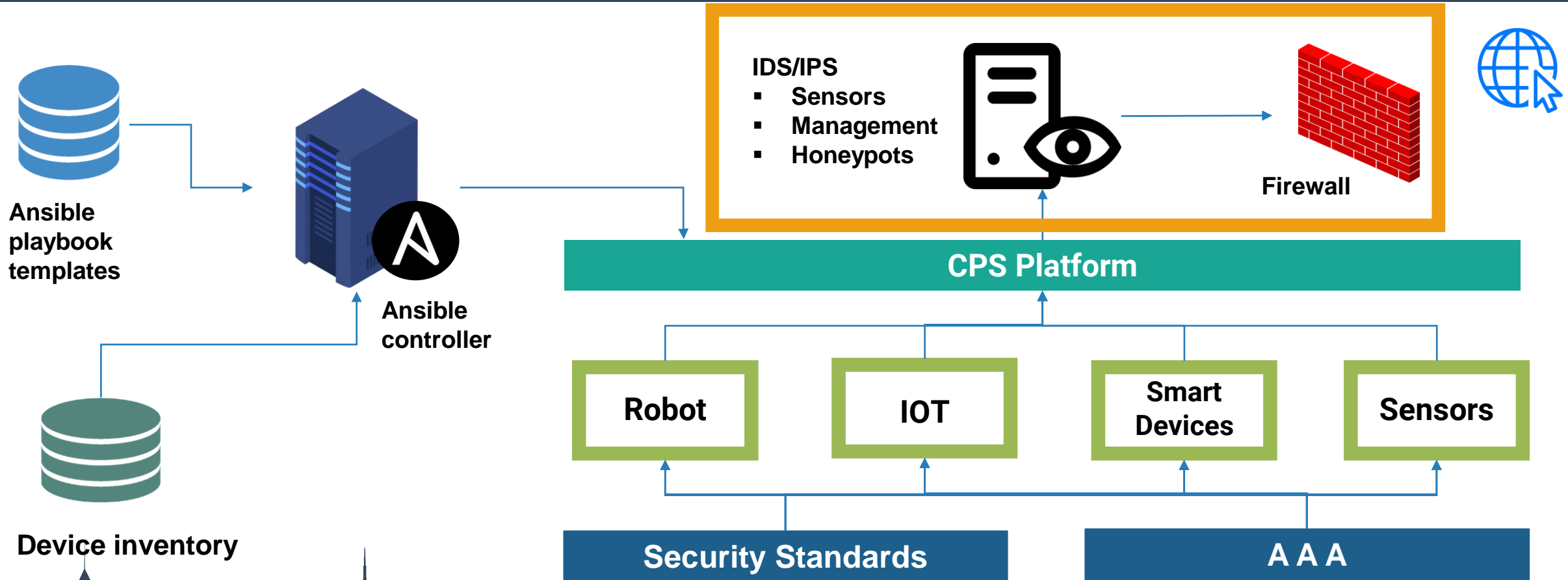


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RESEARCH METHODOLOGY

System Diagram

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Technologies, techniques & algorithms

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Algorithms

Signature based detection
Pattern based detection [4]

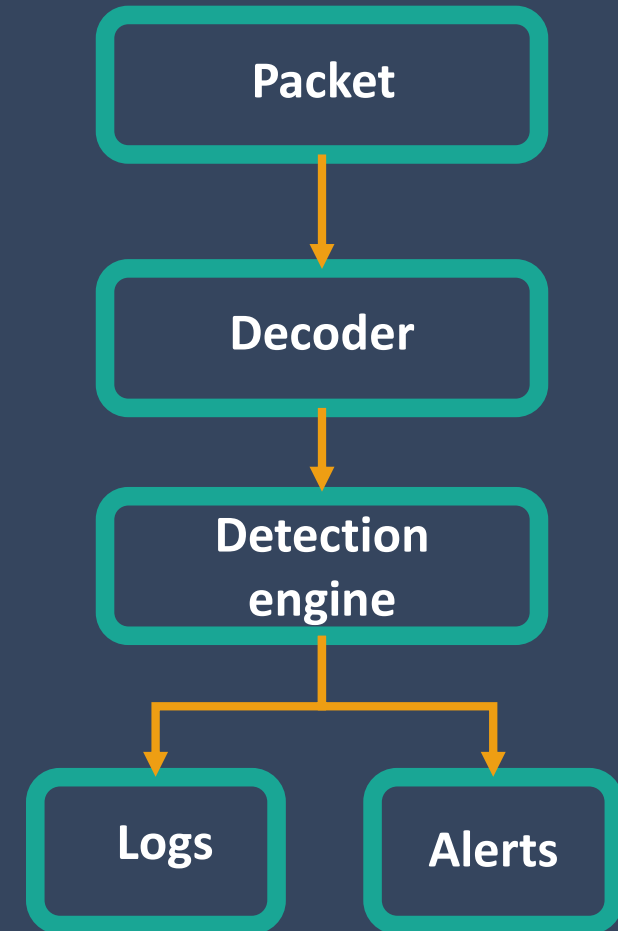


Software specification

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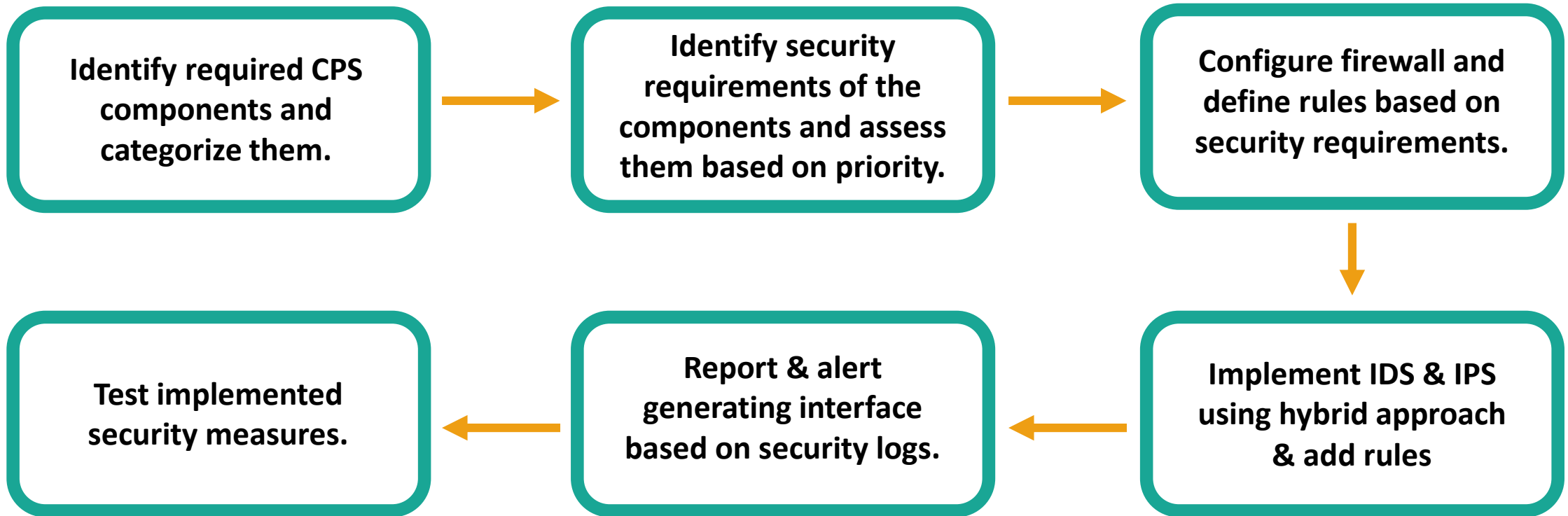
Requirements

- ❖ Logging & alerting network behavior
- ❖ Packet decoder & Detection engine
- ❖ Visualize network behavior via dashboard.
- ❖ Add/ remove firewall rules via dashboard.
- ❖ Minimize false positive & false negative.
- ❖ Configure according to the security policies



Work Breakdown Structure

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SUPPORTIVE INFORMATION

Commercialization

Targeted Audience: Small and medium 4.0 industries or industries that migrating into industry 4.0

Social Media - We will gauge our target audience through Facebook, Twitter, and Instagram campaigns.

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- [1] N. Gupta, V. Naik and S. Sengupta, "A firewall for Internet of Things," 2017 9th International Conference on Communication Systems and Networks (COMSNETS), Bangalore, 2017, pp. 411-412, doi: 10.1109/COMSNETS.2017.7945418.
- [2] M. Brachmann, S. L. Keoh, O. G. Morchon, and S. S. Kumar, "End-to-end transport security in the ip-based internet of things," in 2012 21st International Conference on Computer Communications and Networks (ICCCN). IEEE, 2012, pp. 1–5
- [3] (Best Intrusion Detection & Prevention Systems 2021 | IDPS Guide, 2021)
- [4] Ioulou, Philokypros & Vassilakis, Vassilios & Moscholios, Ioannis. (2018). A Signature-based Intrusion Detection System for the Internet of Things.



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Introduction

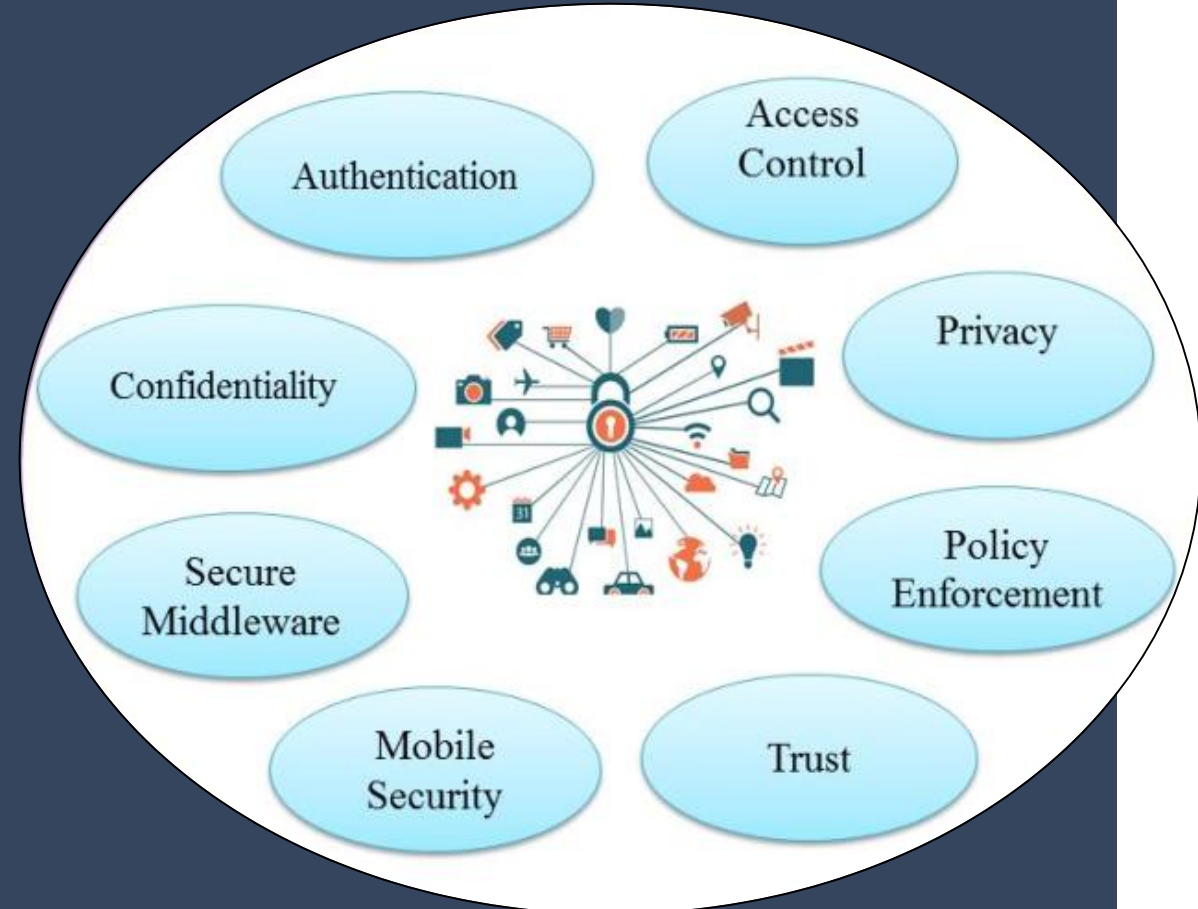
Background

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- ❖ Primarily focus only on functionality of industrial 4.0 automated systems.
- ❖ Security has been shared with a third party.
- ❖ Insecure Data
- ❖ Ethernet and the IP protocol stack are becoming a core part of plant and factory networks. [1]
- ❖ Connected to the internet over TCP/IP protocols without additional protection. [2]

Research Gap

Industrial 4.0 automation is driven by focusing on the functionality rather than security.



Research Question

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How can we achieve

- Authentication
- Authorization
- Accounting

in cps devices ?



Specific & Sub Objectives

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Specific Objective :

Establish Authentication, authorization and accounting (AAA) and ensure security.

Sub Objectives :

- Access log visualization.
- Report generation.
- Alert user when an anomaly occurs.





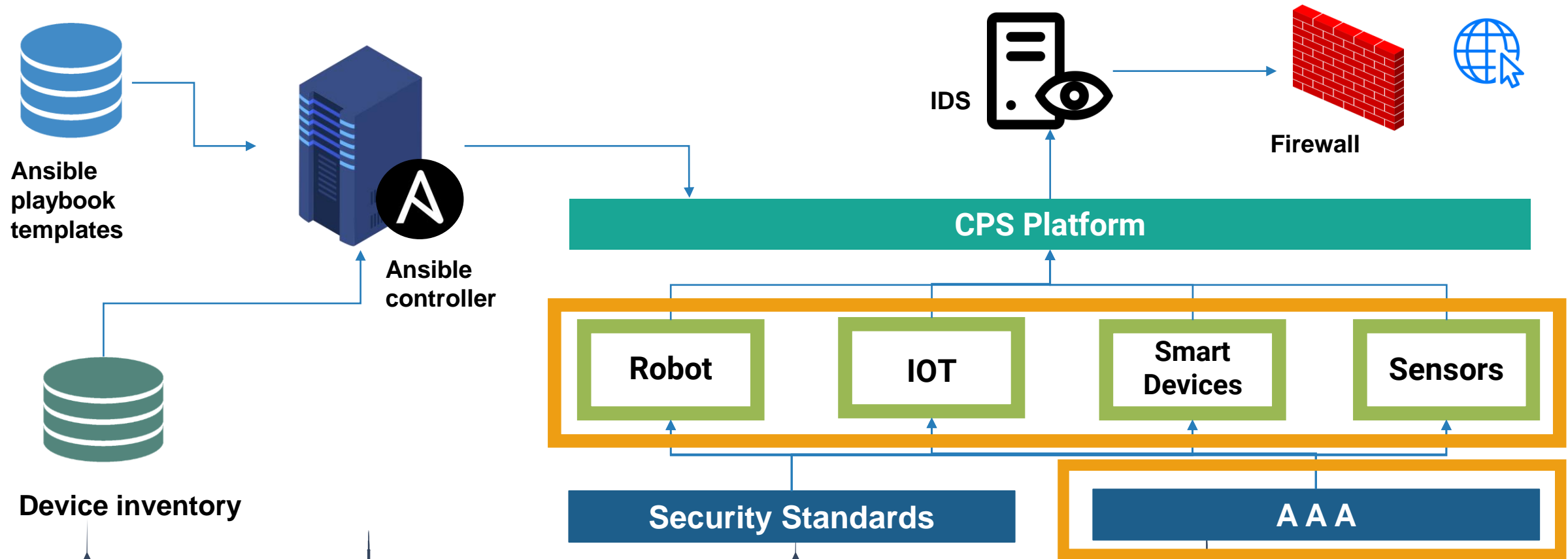
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RESEARCH METHODOLOGY

System Diagram

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Technologies, techniques & algorithms

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django



octave®



Software specification

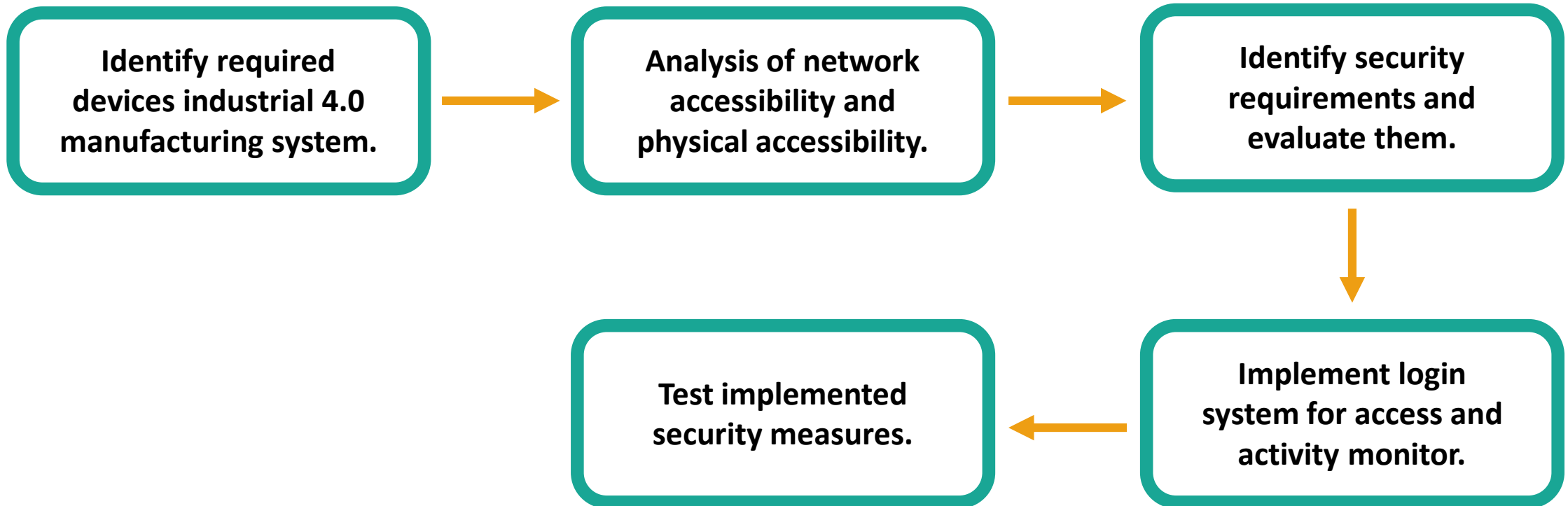
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Requirements

- ❖ Database to store access logs and error logs.
- ❖ Implement a Physical Security System
- ❖ Data visualization from access logs.
- ❖ Report generation from access logs.

Work Breakdown Structure

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SUPPORTIVE INFORMATION

Commercialization

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Social Media - We will gauge our target audience through Facebook, Twitter, and Instagram campaigns.

A stylized graphic on the left side of the slide. It features a teal robotic arm with three joints, each marked with a gear icon. The arm is positioned diagonally, reaching towards a large white gear at the bottom right. The background is dark blue with several faint, light blue gears of various sizes. At the bottom left, the text '4. INDUSTRY' is written in large, bold, white letters.

4.
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REFERENCES

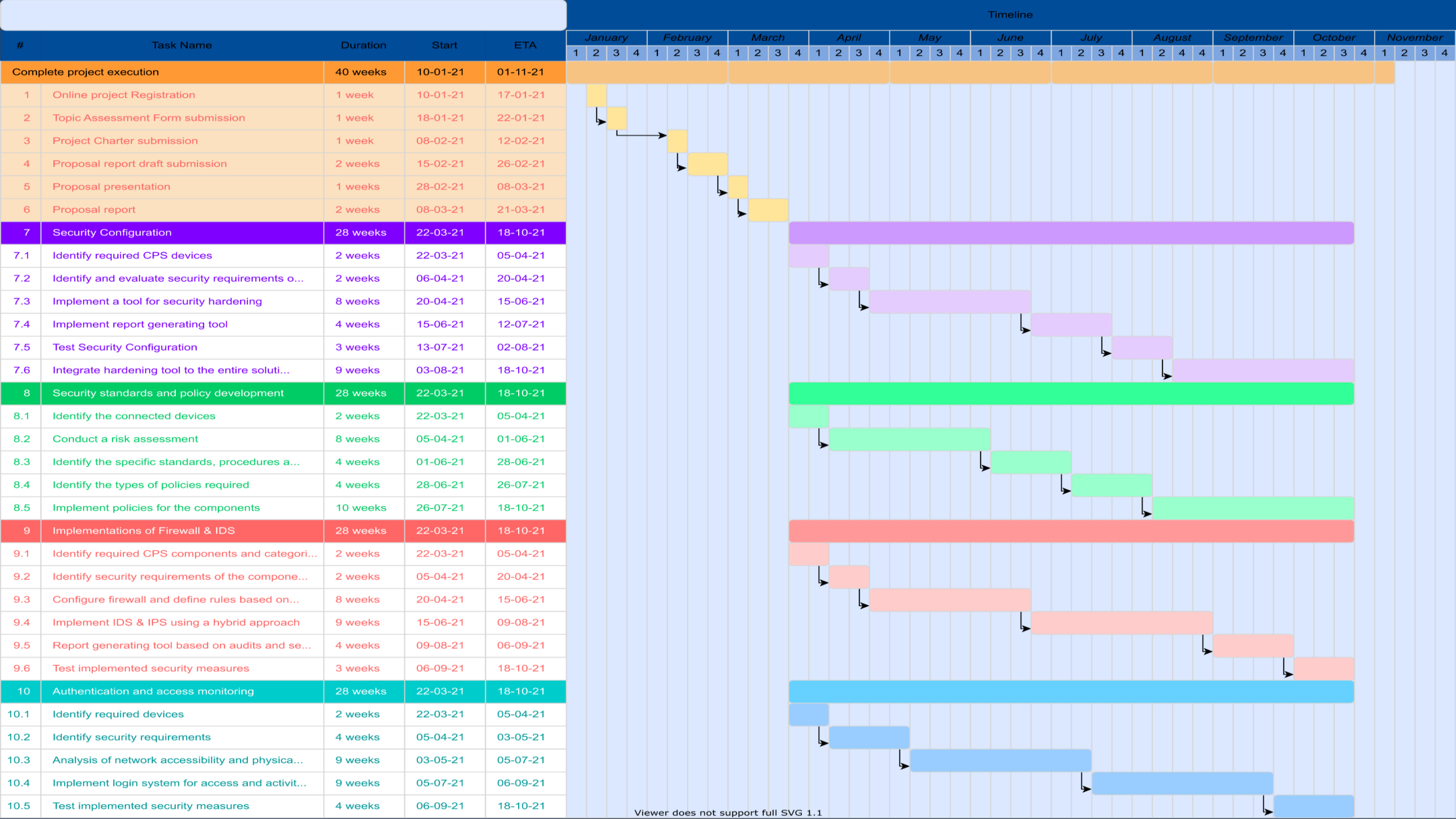
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[1]N. Tuptuk and S. Hailes, “Security of smart manufacturing systems,” Journal of Manufacturing Systems, vol. 47, pp. 93–106, Apr. 2018, doi: 10.1016/j.jmsy.2018.04.007.

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Gantt chart & Tentative budget allocation



Item(s)	Cost(LKR)
Web server hosting	5000.00
Firewall + IDS/IPS hardware	1 8000.00
Physical security system hardware	5000.00
Raspberry Pi 3	1 2000.00
Total	4 0000.00





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Thank You