

Totally Integrated Automation Portal

linia_do_napojow

Project

Name:	linia_do_napojow	Creation time:	5/16/2022 5:58:07 PM	Last change	6/2/2022 1:09:04 PM	Author:	HP ZBook 15 G2
Last modified by:	HP ZBook 15 G2	Version:					
Comment:							

Operating system

Name	Description
Operating system	Microsoft Windows 10 Pro
Version of the operating system	6.3.9600.0
Operating system service pack	
Version of the Internet Explorer	11.789.19041.0
Computer name	DESKTOP-1DHQPQE
User name	DESKTOP-1DHQPQE\HP ZBook 15 G2
Installation path of the TIA Portal	D:\Program Files\TIA Portal\Portal V16

Components

Name	Version	Release
TIA Portal Project Server V16 - TIA Portal Project Server Single SetupPackage V16.0 (MUSERVERV16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - SIMATIC S7-PLCSIM V16.0 (S7_PLCSIM_V16)	V16.0	V16.00.00.00_31.00.13.01
TIA Administrator - AWB Licensing Module V1.0 + SP2 (TIAADMIN)	V1.0 + SP2	V01.00.02.00_01.10.00.01
TIA Administrator - AWB Software Management V1.0 + SP2 (TIAADMIN)	V1.0 + SP2	V01.00.02.00_01.10.00.01
TIA Administrator - TIA UMC Agent Configurator Module V1.0 + SP2 (TIAADMIN)	V1.0 + SP2	V01.00.02.00_01.10.00.01
TIA Administrator - TIA Administrator V1.0 SP2 (TIAADMIN)	V1.0 + SP2	V01.00.02.00_01.10.00.01
Siemens Totally Integrated Automation Portal V16 - HM All Editions Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - HM NoBasic Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - Hardware Support Base Package 0 V16.0 (TIAP16)	V16.0	V16.00.00.00_27.01.00.01
Siemens Totally Integrated Automation Portal V16 - Multiuser Client Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - Version Control Interface SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - STEP 7 Safety Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - STEP 7 Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - Hardware Support Base Package 02 V16.0 (TIAP16)	V16.0	V16.00.00.00_27.01.00.01
Siemens Totally Integrated Automation Portal V16 - Hardware Support Base Package 03 V16.0 (TIAP16)	V16.0	V16.00.00.00_27.01.00.01
Siemens Totally Integrated Automation Portal V16 - Hardware Support Base Package 04 V16.0 (TIAP16)	V16.0	V16.00.00.00_27.01.00.01
Siemens Totally Integrated Automation Portal V16 - Support Base Package TO-01 V16.0 (TIAP16)	V16.0	V16.00.00.00_27.01.00.01
Siemens Totally Integrated Automation Portal V16 - Support Base Package TO-02 V16.0 (TIAP16)	V16.0	V16.00.00.00_27.01.00.01
Siemens Totally Integrated Automation Portal V16 - Hardware Support Base Package WCF-01 V16.0 (TIAP16)	V16.0	V16.00.00.00_27.01.00.01
Siemens Totally Integrated Automation Portal V16 - TIACOMP CHECK Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - Simatic Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - WinCC Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - Openness SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - WinCC Transfer Mandatory Single SetupPackage V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
User Management Component - UserManagementComponentx64 V2.7 (UMC64)	V2.7	V02.07.00.00_04.06.00.07
WinCC Runtime Advanced V16.0 - HMIRTM Tagging Package 01 Single SetupPackage V16.0 (HMIRTM_V11)	V16.0	V16.00.00.00_31.02.00.01
WinCC Runtime Professional V16 - SIMATIC WinCC Runtime V16.0 (SCADA-RT_V11)	V16.0	V07.05.56.00_01.43.00.01
WinCC Runtime Professional V16 - OPCUA_Client V1.1 + SP1 (SCADA-RT_V11)	V1.1 + SP1	V01.01.01.00_01.11.00.01
WinCC Runtime Professional V16 - SCADA Simulation Single SetupPackage V16.0 (SCADA-RT_V11)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - Simatic Single SetupPackage 32 Bit V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
Siemens Totally Integrated Automation Portal V16 - WinCC Single SetupPackage 32 Bit V16.0 (TIAP16)	V16.0	V16.00.00.00_31.02.00.01
SIMATIC HMI License Manager Panel Plugin (x64)	16.0.0.0	V16.00.00.00_31.02.00.01
SIMATIC WinCC Runtime Advanced Driver (x64)	16.0.0.0	V16.00.00.00_31.02.00.01
ETWEventCollector	16.0.0.0	V16.00.00.00_31.02.00.01
SIMATIC NCM FWL 64	5.6.0.3	K5.6.0.3_1.1.0.2
NCM GPRS 64	01.02.00.00	V1.2.0.0_2.1.0.1
SIMATIC PLCSIM 64	16.00.00	16.00.00.00_01.00.02.01
SIMATIC Device Drivers	9.2	09.02.04.00_01.04.00.05
TelemetryConnector	1.0.2.57	V01.00.02.57_01.00.00.01
Automation Software Updater	02.05.0000	V02.05.00.00_01.03.00.02

Totally Integrated Automation Portal																																																																																			
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Totally Integrated Automation Portal

linia_do_napojow

PLC_1 [CPU 1516-3 PN/DP]

PLC_1

General\Project information

Name	PLC_1	Author	HP ZBook 15 G2	Comment	
Rack	0	Slot	1		

General\Catalog information

Short designation	CPU 1516-3 PN/DP	Description	CPU with display; work memory 1 MB code and 5 MB data; 10 ns bit operation time; 4-stage protection concept, technology functions: motion control, closed-loop control, counting and measuring; tracing; Runtime options; isochronous mode (central); for all PROFINET interfaces: transport protocol TCP/IP, secure Open User Communication, S7 communication, S7 routing, IP forwarding, Web server, DNS client, OPC UA: Server DA, Client DA, methods, companion specifications; 1st interface: PROFINET IO controller, supports RT/IRT, performance upgrade PROFINET V2.3, 2 ports, I-Device, MRP, MRPD, isochronous mode; 2nd interface: PROFINET IO controller, supports RT, I-Device; 3rd interface: PROFIBUS DP Master, S7 communication, isochronous mode, S7 routing; firmware V2.8			Article number	6ES7 516-3AN02-0AB0
Firmware version	V2.8						

General\Identification & Maintenance

Plant designation		Location identifier		Installation date	2022-05-16 17:59:54.111
Additional information					

General\Checksums

Text lists	FA 70 E8 75 1D 5A 8E 29	Software	98 06 9F E8 E6 F8 24 53		
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Connection resources\

	Station resources - Reserved - Maximum	Station resources - Reserved - Configured	Station resources - Dynamic - Configured	Module resources - PLC_1 [CPU 1516-3 PN/DP] - Configured	
Maximum number of resources:		10	118	128	
	Maximum	Configured	Configured	Configured	
PG communication:	4	-	-	-	
HMI communication:	4	1	0	1	
S7 communication:	0	-	0	0	
Open user communication:	0	-	0	0	
Web communication:	2	-	-	-	
OPC UA client/server communication:	0	-	-	-	
Other communication:	-	-	0	0	
Total resources used:		1	0	1	
Available resources:		9	118	127	

Overview of addresses\Overview of addresses\Overview of addresses

Inputs	True		Outputs	True		Address gaps	False				
Slot	True										
Type	Addr. from	Addr. to	Module	PIP	OB	Device name	Device number	Size	Master / IO system	Rack	Slot
I	0	3	DI 32x24VDC HF_1	Automatic update	-	PLC_1 [CPU 1516-3 PN/DP]	-	4 Bytes	-	0	2
O	0	3	DQ 32x24VDC/0.5A HF_1	Automatic update	-	PLC_1 [CPU 1516-3 PN/DP]	-	4 Bytes	-	0	3
I	4	19	AI 8xU/I/RTD/TCST_1	Automatic update	-	PLC_1 [CPU 1516-3 PN/DP]	-	16 Bytes	-	0	4
O	4	11	AQ 4xU/I ST_1	Automatic update	-	PLC_1 [CPU 1516-3 PN/DP]	-	8 Bytes	-	0	5

Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP]</div> <div>Software units</div> <div>This folder is empty.</div>		

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						

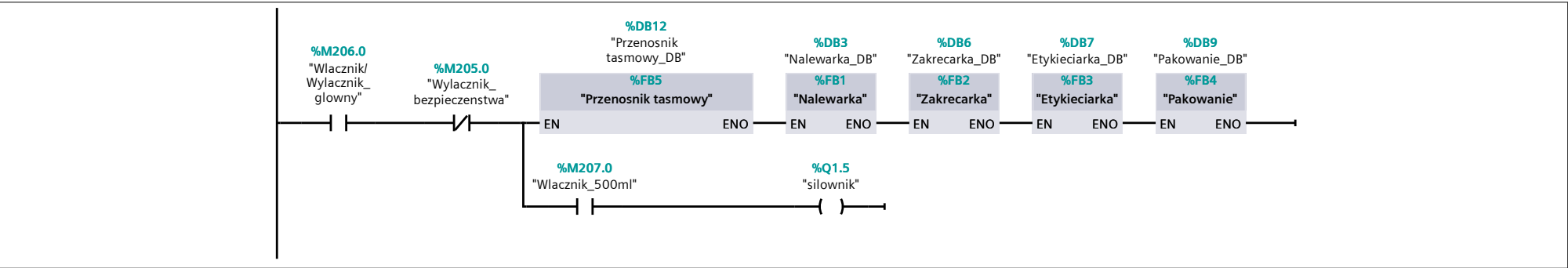
Information

Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value
▼ Input		
Initial_Call	Bool	
Remanence	Bool	
Temp		
Constant		

Network 1:

Linie produkcyjną uruchamiamy poprzez włącznik główny oraz dodatkowo każdy etap produkcji na panelu HMI. Wyłącznik bezpieczeństwa znajduje się w kilku miejscach na linii produkcyjnej.



Network 2:

Jeżeli wciśniemy wyłącznik bezpieczeństwa zostanie załączony sygnalizator dźwiękowy.



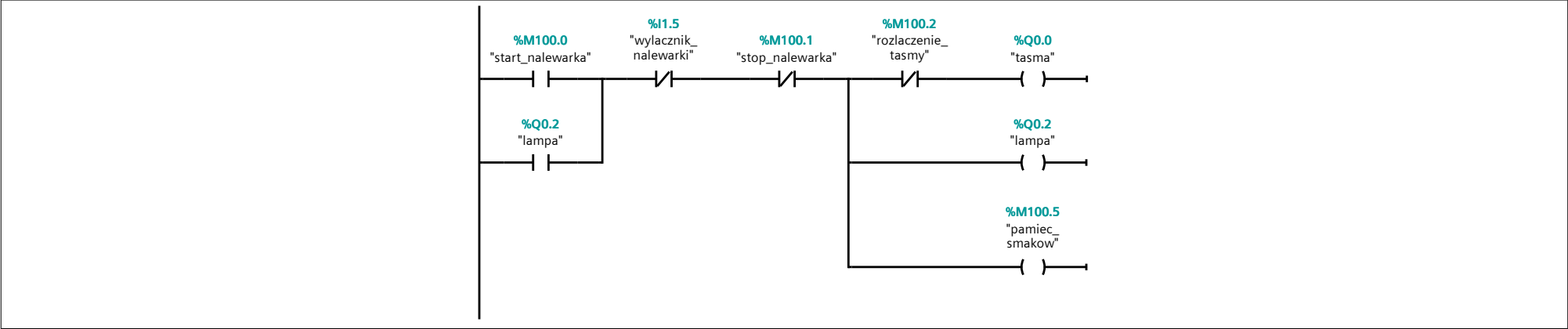
linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Nalewarka [FB1]

Nalewarka Properties							
General							
Name	Nalewarka	Number	1	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name		Data type		Default value		Retain	
Input							
Output							
InOut							
▼ Static							
czas_nalewarka		Time		T#0ms		Non-retain	
Temp							
Constant							

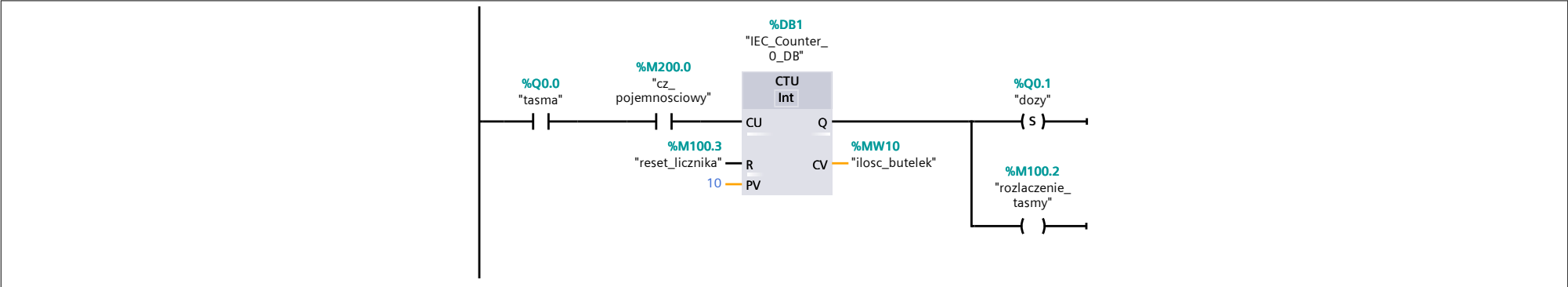
Network 1:

Start przenośnika taśmowego i zapalenie się lampy sygnalizacyjnej.
Wyłącznik nalewarki znajduje się fizycznie na linii produkcyjnej, w jego skład wchodzi również system ryglowania. Stop natomiast w panelu HMI.



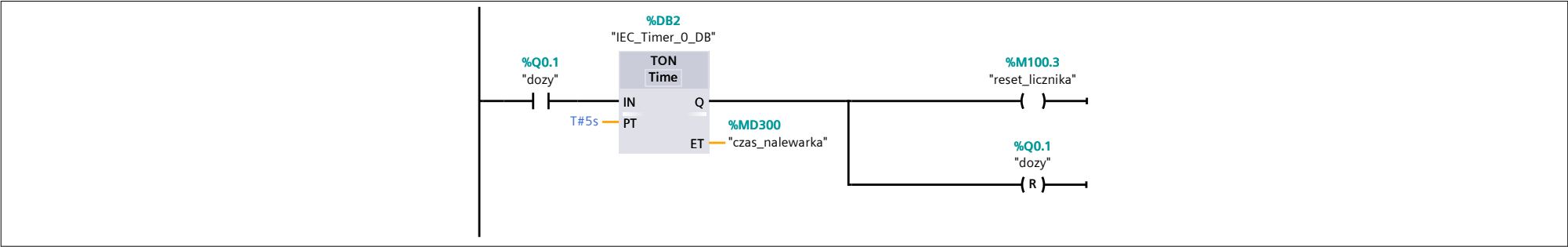
Network 2:

Jeżeli czujnik pojemnościowy wykryje 10 butelek, zostanie to zliczone na liczniku i uruchomione zostaną dozy do nalewania napoju.



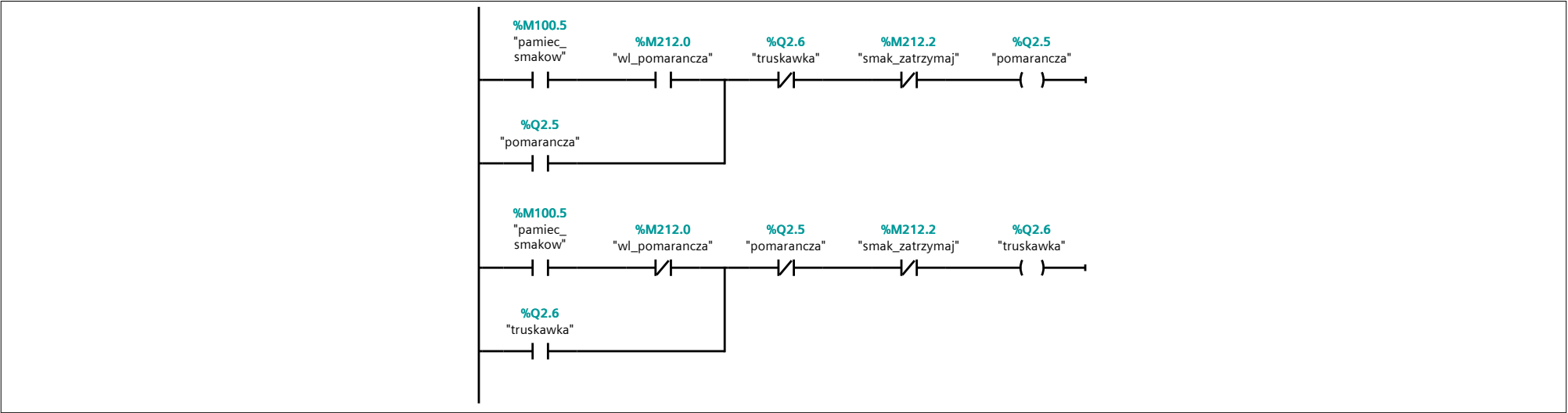
Network 3:

Wówczas na 5 sekund zostanie rozłączona taśma.
Po 5 sekundach licznik zostanie zresetowany i zacznie odliczać od nowa, dozy zostaną zresetowane.

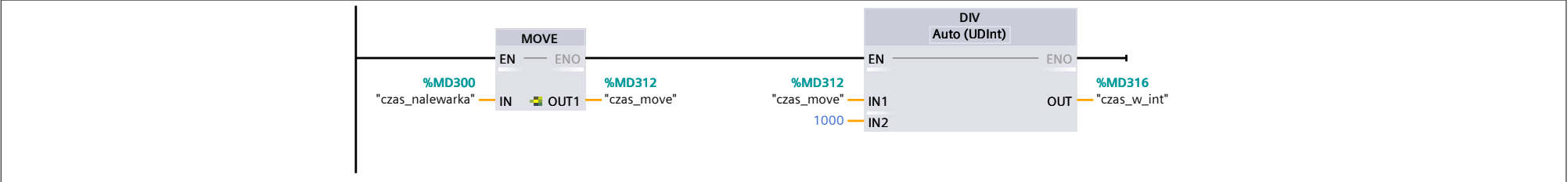


Network 4:

Wybór smaku napoju na panelu HMI.



Network 5:



linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Nalewarka_DB [DB3]

Nalewarka_DB Properties							
General							
Name	Nalewarka_DB	Number	3	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name			Data type		Start value		Retain
Input							
Output							
InOut							
▼ Static							
czas_nalewarka			Time		T#0ms		False

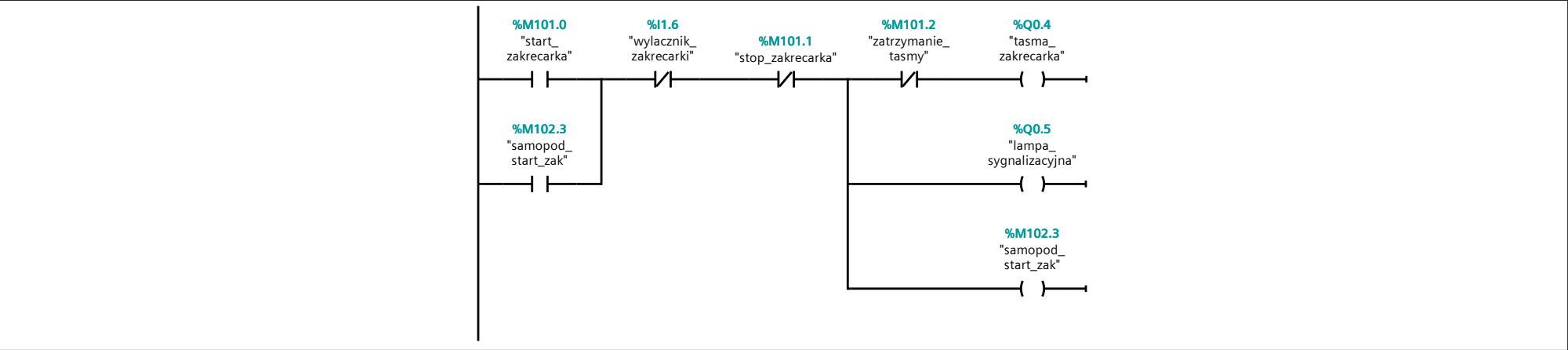
linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Zakrecarka [FB2]

Zakrecarka Properties							
General							
Name	Zakrecarka	Number	2	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name			Data type	Default value		Retain	
Input							
Output							
InOut							
Static							
Temp							
Constant							

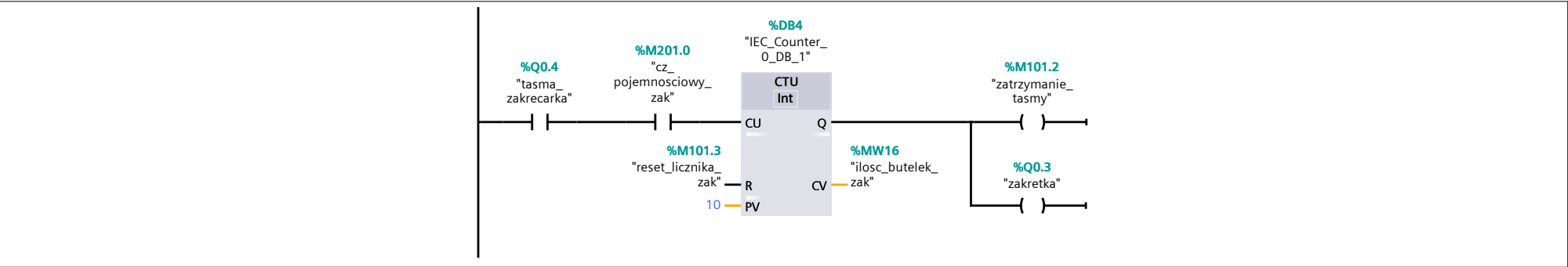
Network 1:

Start przenośnika taśmowego i zapalenie się lampy sygnalizacyjnej.
Wyłącznik zakręcarki znajduje się fizycznie na linii produkcyjnej, w jego skład wchodzi również system ryglowania. Stop natomiast w panelu HMI.



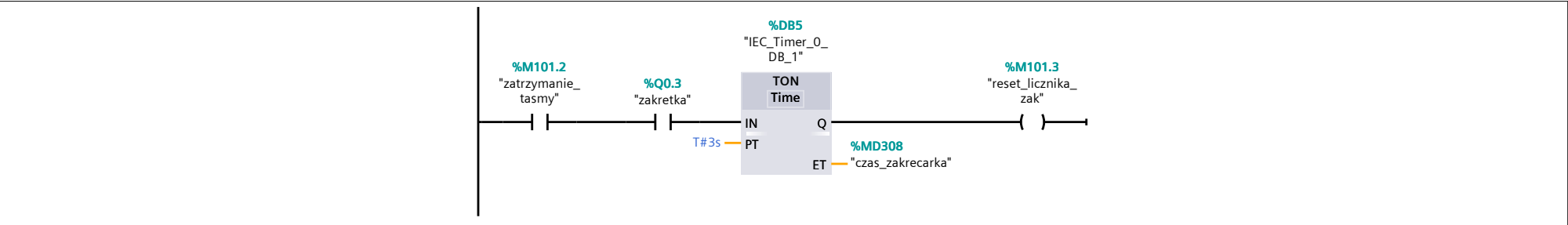
Network 2:

Jeżeli czujnik pojemnościowy wykryje 10 butelek, zostanie to zliczone na liczniku i nastąpi zatrzymanie taśmy. Butelki zostaną wówczas zakręcone.



Network 3:

Jeżeli taśma jest zatrzymana, butelki zostały zakręcone to po 2 sekundach zostanie zresetowany licznik i taśma ruszy ponownie.



linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Zakrecarka_DB [DB6]

Zakrecarka_DB Properties							
General							
Name	Zakrecarka_DB	Number	6	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name			Data type		Start value		Retain
Input							
Output							
InOut							
Static							

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

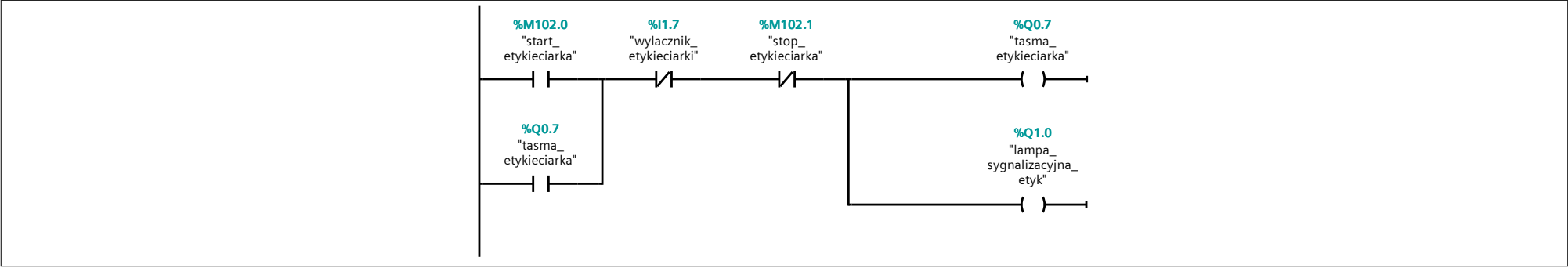
Etykieciarka [FB3]

Etykieciarka Properties							
General							
Name	Etykieciarka	Number	3	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Retain
Input			
Output			
InOut			
Static			
Temp			
Constant			

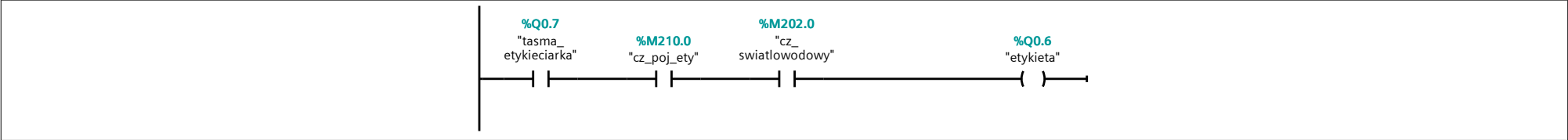
Network 1:

Start przenośnika taśmowego i zapalenie się lampy sygnalizacyjnej.
Wyłącznik etykieciarki znajduje się fizycznie na linii produkcyjnej. Stop natomiast w panelu HMI.



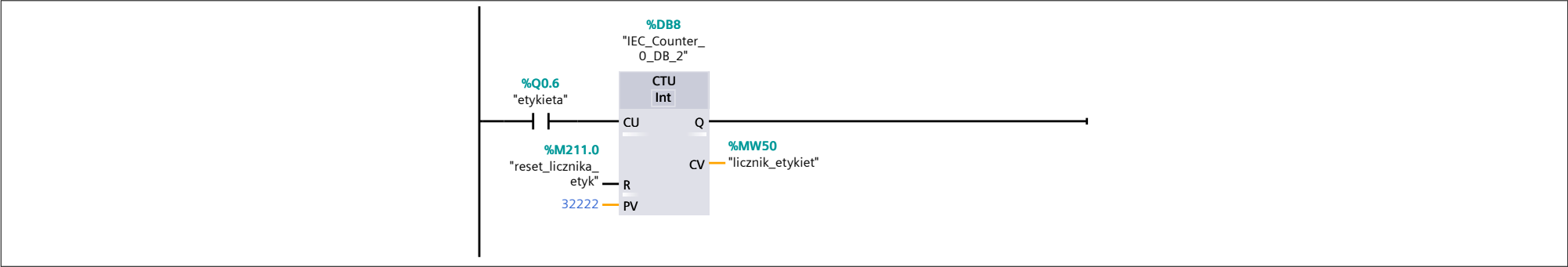
Network 2:

Jeżeli taśma etykieciarki jest włączona oraz zadziała czujnik pojemnościowy oraz światłowodowy, wykrywający etykietę na rolce, na butelkę zostanie naklejona etykieta.



Network 3:

Jeżeli etykieta zostanie naklejona na butelkę, zostanie zapisane to w liczniku. Reset licznika nastąpi po wciśnięciu przycisku na paneli HMI - reset licznika.



linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Etykieciarka_DB [DB7]

Etykieciarka_DB Properties							
General							
Name	Etykieciarka_DB	Number	7	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name		Data type		Start value		Retain	
Input							
Output							
InOut							
Static							

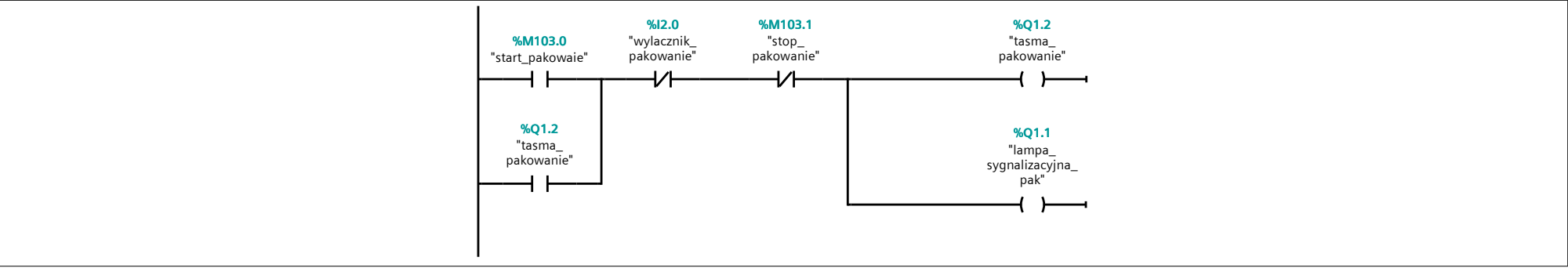
linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Pakowanie [FB4]

Pakowanie Properties							
General							
Name	Pakowanie	Number	4	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name			Data type	Default value		Retain	
Input							
Output							
InOut							
Static							
Temp							
Constant							

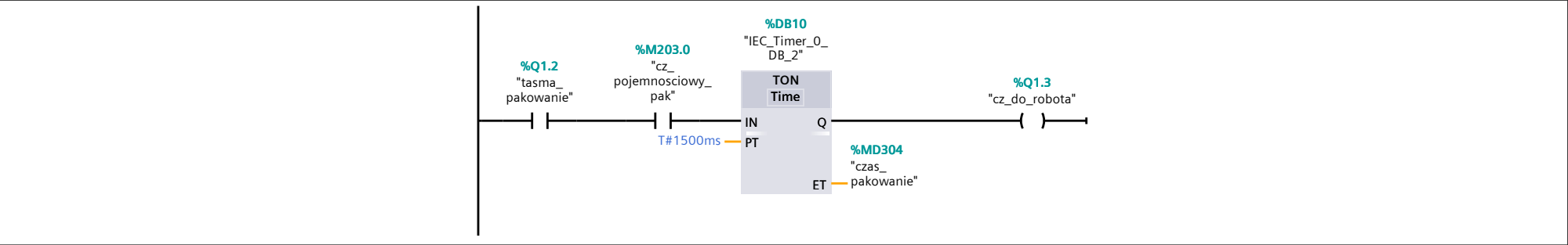
Network 1:

Start przenośnika taśmowego i zapalenie się lampy sygnalizacyjnej.
Wyłącznik pakowania znajduje się fizycznie na linii produkcyjnej, w jego skład wchodzi również kurtyna świetlna. Stop natomiast w panelu HMI.



Network 2:

Jeżeli taśma do pakowania jest włączona oraz zadziała czujnik pojemnościowy, zostanie przesłany sygnał do robota z informacją o tym, że może on wykonać swoją pracę. Przenieść butelkę na miejsce odkładcze.



linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Pakowanie_DB [DB9]

Pakowanie_DB Properties							
General							
Name	Pakowanie_DB	Number	9	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name			Data type		Start value		Retain
Input							
Output							
InOut							
Static							

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Przenosnik tasmowy [FB5]

Przenosnik tasmowy Properties

General

Name	Przenosnik tasmowy	Number	5	Type	FB	Language	LAD
Numbering	Automatic						

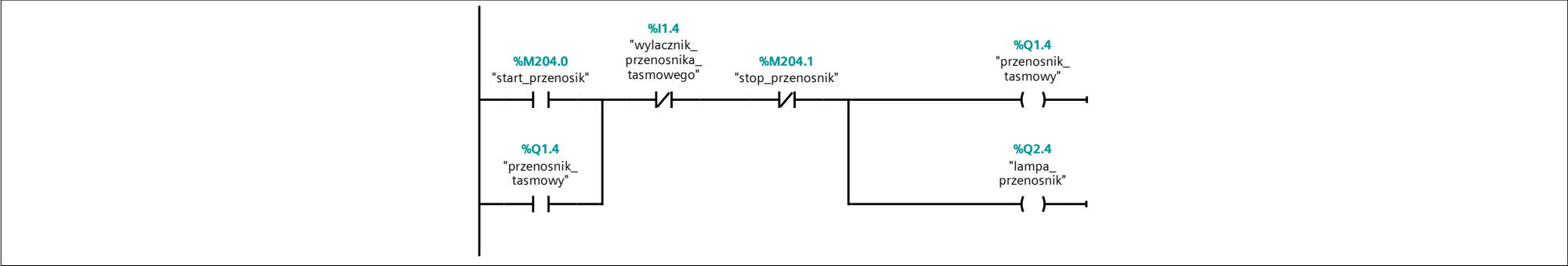
Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Retain
Input			
Output			
InOut			
Static			
▼ Temp			
mem0	Time		
Constant			

Network 1:

Start przenośnika taśmowego.
Wyłącznik przenośnika znajduje się fizycznie na linii produkcyjnej. Stop natomiast w panelu HMI.



linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Przenosnik tasmowy_DB [DB12]

Przenosnik tasmowy_DB Properties							
General							
Name	Przenosnik tasmowy_DB	Number	12	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name			Data type		Start value		Retain
Input							
Output							
InOut							
Static							

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks / System blocks / Program resources

IEC_Counter_0_DB [DB1]

IEC_Counter_0_DB Properties							
General							
Name	IEC_Counter_0_DB	Number	1	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	CNTR				

Name	Data type	Start value	Retain
▼ Static			
CU	Bool	false	True
CD	Bool	false	True
R	Bool	false	True
LD	Bool	false	True
QU	Bool	false	True
QD	Bool	false	True
PV	Int	0	True
CV	Int	0	True

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks / System blocks / Program resources

IEC_Counter_0_DB_1 [DB4]

IEC_Counter_0_DB_1 Properties							
General							
Name	IEC_Counter_0_DB_1	Number	4	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	CNTR				

Name	Data type	Start value	Retain
▼ Static			
CU	Bool	false	True
CD	Bool	false	True
R	Bool	false	True
LD	Bool	false	True
QU	Bool	false	True
QD	Bool	false	True
PV	Int	0	True
CV	Int	0	True

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks / System blocks / Program resources

IEC_Timer_0_DB_1 [DB5]

IEC_Timer_0_DB_1 Properties							
General							
Name	IEC_Timer_0_DB_1	Number	5	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	IEC_TMR				

Name		Data type	Start value	Retain
▼ Static				
PT		Time	T#0ms	False
ET		Time	T#0ms	False
IN		Bool	false	False
Q		Bool	false	False

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks / System blocks / Program resources

IEC_Timer_0_DB_2 [DB10]

IEC_Timer_0_DB_2 Properties							
General							
Name	IEC_Timer_0_DB_2	Number	10	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	IEC_TMR				
Name			Data type	Start value		Retain	
▼ Static							
PT			Time	T#0ms		False	
ET			Time	T#0ms		False	
IN			Bool	false		False	
Q			Bool	false		False	

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks / System blocks / Program resources

IEC_Counter_0_DB_2 [DB8]

IEC_Counter_0_DB_2 Properties							
General							
Name	IEC_Counter_0_DB_2	Number	8	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	CNTR				

Name	Data type	Start value	Retain
▼ Static			
CU	Bool	false	True
CD	Bool	false	True
R	Bool	false	True
LD	Bool	false	True
QU	Bool	false	True
QD	Bool	false	True
PV	Int	0	True
CV	Int	0	True


























































linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Program blocks / System blocks / Program resources


































IEC_Timer_0_DB [DB2]

IEC_Timer_0_DB Properties							
General							
Name	IEC_Timer_0_DB	Number	2	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	IEC_TMR				

Name	Data type	Start value	Retain
▼ Static			
PT	Time	T#0ms	False
ET	Time	T#0ms	False
IN	Bool	false	False
Q	Bool	false	False

Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP]</div> <div>Technology objects</div> <div>This folder is empty.</div>		







Totally Integrated Automation Portal			
linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP]			
PLC tags			
PLC tags			
Icon	Name	Data type	Address
	AlwaysFALSE	Bool	%M1.3
	AlwaysTRUE	Bool	%M1.2
	Clock_0.5Hz	Bool	%M0.7
	Clock_0.625Hz	Bool	%M0.6
	Clock_1.25Hz	Bool	%M0.4
	Clock_1Hz	Bool	%M0.5
	Clock_2.5Hz	Bool	%M0.2
	Clock_2Hz	Bool	%M0.3
	Clock_5Hz	Bool	%M0.1
	Clock_10Hz	Bool	%M0.0
	Clock_Byte	Byte	%MB0
	cz_butelek_pakowanie	Bool	%M230.0
	cz_do_robota	Bool	%Q1.3
	cz_poj_ety	Bool	%M210.0
	cz_pojemnosciowy	Bool	%M200.0
	cz_pojemnosciowy_pak	Bool	%M203.0
	cz_pojemnosciowy_zak	Bool	%M201.0
	cz_poz_napoju	Bool	%M213.0
	cz_swiatlowodowy	Bool	%M202.0
	czas_move	DWord	%MD312
	czas_nalewarka	Time	%MD300
	czas_pakowanie	Time	%MD304
	czas_w_int	UDInt	%MD316
	czas_zakrecarka	Time	%MD308
	DiagStatusUpdate	Bool	%M1.1
	dozy	Bool	%Q0.1
	etykieta	Bool	%Q0.6
	FirstScan	Bool	%M1.0
	ilosc_butelek	Int	%MW10
	ilosc_butelek_zak	Int	%MW16
	lampa	Bool	%Q0.2
	lampa_przenosnik	Bool	%Q2.4
	lampa_sygnalizacyjna	Bool	%Q0.5
	lampa_sygnalizacyjna_etyk	Bool	%Q1.0
	lampa_sygnalizacyjna_pak	Bool	%Q1.1
	licznik_etykiet	Int	%MW50
	licznik_nalewarak	Int	%MW34
	licznik_przenosnik	Int	%MW30
	pamiec_smakow	Bool	%M100.5
	pomarancza	Bool	%Q2.5
	przenosnik_tasmowy	Bool	%Q1.4
	res_licz_nalew	Bool	%M350.1
	res_licz_przen	Bool	%M350.0
	reset_licznika	Bool	%M100.3
	reset_licznika_etyk	Bool	%M211.0
	reset_licznika_zak	Bool	%M101.3
	robot	Bool	%Q2.3
	rozlaczenie_tasmy	Bool	%M100.2
	samopod_start_nal	Bool	%M100.4
	samopod_start_zak	Bool	%M102.3
	silownik	Bool	%Q1.5
	smak_zatrzymaj	Bool	%M212.2
	start_etykieciarka	Bool	%M102.0
	start_nalewarka	Bool	%M100.0
	start_pakowaie	Bool	%M103.0
	start_przenosik	Bool	%M204.0
	start_zakrecarka	Bool	%M101.0
	stop_etykieciarka	Bool	%M102.1

Totally Integrated Automation Portal				
Icon	Name	Data type	Address	
	stop_nalewarka	Bool	%M100.1	
	stop_pakowanie	Bool	%M103.1	
	stop_przenosnik	Bool	%M204.1	
	stop_zakrecarka	Bool	%M101.1	
	sygnalizator_dzwiekowy	Bool	%Q2.2	
	System_Byte	Byte	%MB1	
	Tag_1	Word	%MW400	
	Tag_2	Bool	%M350.2	
	Tag_3	Word	%MW38	
	Tag_4	Time	%MD32	
	Tag_5	Bool	%M500.0	
	Tag_6	Bool	%M320.0	
	Tag_7	Time	%MD321	
	Tag_8	Time	%MD325	
	Tag_9	DInt	%MD329	
	Tag_10	Bool	%I90.0	
	tasma	Bool	%Q0.0	
	tasma_etykieciarka	Bool	%Q0.7	
	tasma_pakowanie	Bool	%Q1.2	
	tasma_zakrecarka	Bool	%Q0.4	
	truskawka	Bool	%Q2.6	
	wl_pomarancza	Bool	%M212.0	
	wl_truskawka	Bool	%M212.1	
	Wlacznik/Wylacznik_glowny	Bool	%M206.0	
	Wlacznik_500ml	Bool	%M207.0	
	Wylacznik_bezpieczenstwa	Bool	%M205.0	
	wylacznik_etykieciarki	Bool	%I1.7	
	wylacznik_nalewarki	Bool	%I1.5	
	wylacznik_pakowanie	Bool	%I2.0	
	wylacznik_przenosnika_tasmowego	Bool	%I1.4	
	wylacznik_zakrecarki	Bool	%I1.6	
	zakretka	Bool	%Q0.3	
	zatrzymanie_tasmy	Bool	%M101.2	

Totally Integrated Automation Portal			
linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC tags			
Default tag table [115]			
PLC tags			
Icon	Name	Data type	Address
	AlwaysFALSE	Bool	%M1.3
	AlwaysTRUE	Bool	%M1.2
	Clock_0.5Hz	Bool	%M0.7
	Clock_0.625Hz	Bool	%M0.6
	Clock_1.25Hz	Bool	%M0.4
	Clock_1Hz	Bool	%M0.5
	Clock_2.5Hz	Bool	%M0.2
	Clock_2Hz	Bool	%M0.3
	Clock_5Hz	Bool	%M0.1
	Clock_10Hz	Bool	%M0.0
	Clock_Byte	Byte	%MB0
	cz_butelek_pakowanie	Bool	%M230.0
	cz_poj_ety	Bool	%M210.0
	czas_move	DWord	%MD312
	czas_nalewarka	Time	%MD300
	czas_pakowanie	Time	%MD304
	czas_w_int	UDInt	%MD316
	czas_zakrecarka	Time	%MD308
	DiagStatusUpdate	Bool	%M1.1
	FirstScan	Bool	%M1.0
	ilosc_butelek	Int	%MW10
	ilosc_butelek_zak	Int	%MW16
	lampa_przenosnik	Bool	%Q2.4
	licznik_etykiet	Int	%MW50
	licznik_nalewarak	Int	%MW34
	licznik_przenosnik	Int	%MW30
	pamiec_smakow	Bool	%M100.5
	przenosnik_tasmowy	Bool	%Q1.4
	res_licz_nalew	Bool	%M350.1
	res_licz_przen	Bool	%M350.0
	reset_licznika	Bool	%M100.3
	reset_licznika_etyk	Bool	%M211.0
	reset_licznika_zak	Bool	%M101.3
	robot	Bool	%Q2.3
	rozlaczenie_tasmy	Bool	%M100.2
	samopod_start_nal	Bool	%M100.4
	samopod_start_zak	Bool	%M102.3
	silownik	Bool	%Q1.5
	smak_zatrzymaj	Bool	%M212.2
	start_przenosik	Bool	%M204.0
	stop_przenosnik	Bool	%M204.1
	sygnalizator_dzwiekowy	Bool	%Q2.2
	System_Byte	Byte	%MB1
	Tag_1	Word	%MW400
	Tag_2	Bool	%M350.2
	Tag_3	Word	%MW38
	Tag_4	Time	%MD32
	Tag_5	Bool	%M500.0
	Tag_6	Bool	%M320.0
	Tag_7	Time	%MD321
	Tag_8	Time	%MD325
	Tag_9	DInt	%MD329
	Tag_10	Bool	%I90.0
	Wlacznik/Wylacznik_glowny	Bool	%M206.0
	Wlacznik_500ml	Bool	%M207.0
	Wylacznik_bezpieczenstwa	Bool	%M205.0
	wylacznik_etykieciarki	Bool	%I1.7
	wylacznik_nalewarki	Bool	%I1.5












linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC tags

Etykieciarka [6]

PLC tags			
Icon	Name	Data type	Address
	cz_swiatlowodowy	Bool	%M202.0
	etykieta	Bool	%Q0.6
	lampa_sygnalizacyjna_etyk	Bool	%Q1.0
	start_etykieciarka	Bool	%M102.0
	stop_etykieciarka	Bool	%M102.1
	tasma_etykieciarka	Bool	%Q0.7







linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC tags

Nalewarka [11]

PLC tags			
Icon	Name	Data type	Address
	cz_pojemnosciowy	Bool	%M200.0
	cz_poz_napoju	Bool	%M213.0
	dozy	Bool	%Q0.1
	lampa	Bool	%Q0.2
	pomarancza	Bool	%Q2.5
	start_nalewarka	Bool	%M100.0
	stop_nalewarka	Bool	%M100.1
	tasma	Bool	%Q0.0
	truskawka	Bool	%Q2.6
	wl_pomarancza	Bool	%M212.0
	wl_truskawka	Bool	%M212.1







linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC tags

Pakowanie [6]

PLC tags			
Icon	Name	Data type	Address
	cz_do_robota	Bool	%Q1.3
	cz_pojemnosciowy_pak	Bool	%M203.0
	lampa_sygnalizacyjna_pak	Bool	%Q1.1
	start_pakowaie	Bool	%M103.0
	stop_pakowanie	Bool	%M103.1
	tasma_pakowanie	Bool	%Q1.2

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC tags

Zakrecarka [6]

PLC tags			
Icon	Name	Data type	Address
	cz_pojemnosciowy_zak	Bool	%M201.0
	lampa_sygnalizacyjna	Bool	%Q0.5
	start_zakrecarka	Bool	%M101.0
	stop_zakrecarka	Bool	%M101.1
	tasma_zakrecarka	Bool	%Q0.4
	zakretka	Bool	%Q0.3

Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC data types</div> <div>System data types</div> <div>This folder is empty.</div>		

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Watch and force tables

Force table

Name	Address	Display format	Force value
"cz_pojemnosciowy":P	%I0.0:P	Bool	TRUE

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Watch and force tables

Nalewarka

Name	Address	Display format	Modify value
"cz_pojemnosciowy"	%I0.0	Bool	FALSE

Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP]</div> <div>Traces</div> <div><div>Name</div></div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Traces</div> <div>Measurements</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Traces</div> <div>Combined measurements</div> <div><div>Name</div></div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / OPC UA communication</div> <div>Server interfaces</div> <div>This folder is empty.</div>		



















Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / OPC UA communication</div> <div>Client interfaces</div> <div>This folder is empty.</div>		


























Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC supervisions & alarms</div> <div>Supervisions</div> <div>This folder is empty.</div>		

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC supervisions & alarms

PLC alarms

PLC alarms					
Name	Type	ID	Alarm text	Info text	Information only

Totally Integrated Automation Portal					
linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / PLC supervisions & alarms					
System alarms					
System alarms					
Name	Type	ID	Alarm text	Info text	Information only
 SDIAG_AL-CAT_SUBMO-DUL_MSG_0002	PLC alarm	1	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_MOD-UL_MSG_0003	PLC alarm	2	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_RACK_MSG_0004	PLC alarm	3	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_DE-VICE_MSG_0005	PLC alarm	4	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_IOSYS-TEM_MSG_0006	PLC alarm	5	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#276K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CPU_OST_MSG_000D	PLC alarm	6	CPU status message: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CPU_IN-FO_MSG_000F	PLC alarm	7	CPU info: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CPU_ERR_M SG_0010	PLC alarm	8	CPU error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CPU_MD_M SG_0011	PLC alarm	9	CPU maintenance demanded: @1W%t#7W@ @6W%t#257K@ / @5W%t#7W@ @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CPU_MR_M SG1_0012	PLC alarm	10	CPU maintenance required: @1W%t#7W@ @6W%t#257K@ / @5W%t#7W@ @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CPU_TMPER R_MSG_0013	PLC alarm	11	Temporary CPU error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CH_ERR_MS G_0015	PLC alarm	12	Error: @1W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_ECH_ERR_M SG_0016	PLC alarm	13	Error: @1W%t#7W@ - @5W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CH_MD_MS G_0018	PLC alarm	14	Maintenance demanded:@1W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_ECH_MD_M SG_0019	PLC alarm	15	Maintenance demanded:@1W%t#7W@ - @5W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CH_MR_MS G_001B	PLC alarm	16	Maintenance required:@1W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_ECH_MR_M SG_001C	PLC alarm	17	Maintenance required:@1W%t#7W@ - @5W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_SUB_ERR_M SG_001E	PLC alarm	18	Error: @1W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_ESUB_ERR_MSG_001F	PLC alarm	19	Error: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_SUB_MD_M SG_0021	PLC alarm	20	Maintenance demanded: @1W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_ESUB_MD_MSG_0022	PLC alarm	21	Maintenance demanded: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_SUB_MR_M SG_0024	PLC alarm	22	Maintenance required: @1W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_ESUB_MR_MSG_0025	PLC alarm	23	Maintenance required: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CONFIG_IN-FO_0028	PLC alarm	24	Info: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_CONFIG_RE-PORT_0029	PLC alarm	25	Info: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_SE-CU_EV_MSG_005E	PLC alarm	26	Security event: @1W%t#7W@ @5W%t#7W@ @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_SE-CU_EV_IN-FO_005F	PLC alarm	27	Security information: @1W%t#7W@ @5W%t#7W@ @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True

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Name	Type	ID	Alarm text	Info text	Information only
 SDIAG_AL-CAT_USER_MSG_0080	PLC alarm	28	User message: @1W%t#2W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_PLC_MSG_00FF	PLC alarm	29	PLC notification: @1W%t#7W@ @5W%t#7W@ @6W%t#256K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	True
 SDIAG_AL-CAT_SUBMO-DUL_MSG_0102	PLC alarm	30	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_MOD-UL_MSG_0103	PLC alarm	31	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_RACK_MSG_0104	PLC alarm	32	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_DE-VICE_MSG_0105	PLC alarm	33	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_IOSYS-TEM_MSG_0106	PLC alarm	34	Error: @1W%t#7W@ @5W%t#7W@ @6W%t#276K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_CPU_OST_MSG_010D	PLC alarm	35	CPU status message: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_CPU_ERR_M SG_0110	PLC alarm	36	CPU error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_CPU_MD_M SG_0111	PLC alarm	37	CPU maintenance demanded: @1W%t#7W@ @6W%t#257K@ / @5W%t#7W@ @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_CPU_MR_M SG1_0112	PLC alarm	38	CPU maintenance required: @1W%t#7W@ @6W%t#257K@ / @5W%t#7W@ @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_CH_ERR_MS G_0115	PLC alarm	39	Error: @1W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_ECH_ERR_M SG_0116	PLC alarm	40	Error: @1W%t#7W@ - @5W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_CH_MD_MS G_0118	PLC alarm	41	Maintenance demanded:@1W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_ECH_MD_M SG_0119	PLC alarm	42	Maintenance demanded:@1W%t#7W@ - @5W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_CH_MR_MS G_011B	PLC alarm	43	Maintenance required:@1W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_ECH_MR_M SG_011C	PLC alarm	44	Maintenance required:@1W%t#7W@ - @5W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_SUB_ERR_M SG_011E	PLC alarm	45	Error: @1W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_ESUB_ERR_MSG_011F	PLC alarm	46	Error: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_SUB_MD_M SG_0121	PLC alarm	47	Maintenance demanded: @1W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_ESUB_MD_M SG_0122	PLC alarm	48	Maintenance demanded: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_SUB_MR_M SG_0124	PLC alarm	49	Maintenance required: @1W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_ESUB_MR_M SG_0125	PLC alarm	50	Maintenance required: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_CONFIG_IN-FO_0128	PLC alarm	51	Info: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False
 SDIAG_AL-CAT_PLC_MSG_01FF	PLC alarm	52	PLC notification: @1W%t#7W@ @5W%t#7W@ @6W%t#256K@ @6W%t#262K@ @6W%t#263K@	Short name: @6W%t#260K@ Order number: @6W%t#265K@	False

Totally Integrated Automation Portal		
<div>linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP]</div> <div>PLC alarm text lists</div> <div>This folder is empty.</div>		

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linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Local modules

PLC_1 [CPU 1516-3 PN/DP]

PLC_1

General\Project information

Name	PLC_1	Author	HP ZBook 15 G2	Comment	
Rack	0	Slot	1		

General\Catalog information

Short designation	CPU 1516-3 PN/DP	Description	CPU with display; work memory 1 MB code and 5 MB data; 10 ns bit operation time; 4-stage protection concept, technology functions: motion control, closed-loop control, counting and measuring; tracing; Runtime options; isochronous mode (central); for all PROFINET interfaces: transport protocol TCP/IP, secure Open User Communication, S7 communication, S7 routing, IP forwarding, Web server, DNS client, OPC UA: Server DA, Client DA, methods, companion specifications; 1st interface: PROFINET IO controller, supports RT/IRT, performance upgrade PROFINET V2.3, 2 ports, I-Device, MRP, MRPD, isochronous mode; 2nd interface: PROFINET IO controller, supports RT, I-Device; 3rd interface: PROFIBUS DP Master, S7 communication, isochronous mode, S7 routing; firmware V2.8			Article number	6ES7 516-3AN02-0AB0
Firmware version	V2.8						

General\Identification & Maintenance

Plant designation		Location identifier		Installation date	2022-05-16 17:59:54.111
Additional information					

General\Checksums

Text lists	FA 70 E8 75 1D 5A 8E 29	Software	98 06 9F E8 E6 F8 24 53		
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Connection resources\

	Station resources - Reserved - Maximum	Station resources - Reserved - Configured	Station resources - Dynamic - Configured	Module resources - PLC_1 [CPU 1516-3 PN/DP] - Configured	
Maximum number of resources:		10	118	128	
	Maximum	Configured	Configured	Configured	
PG communication:	4	-	-	-	
HMI communication:	4	1	0	1	
S7 communication:	0	-	0	0	
Open user communication:	0	-	0	0	
Web communication:	2	-	-	-	
OPC UA client/server communication:	0	-	-	-	
Other communication:	-	-	0	0	
Total resources used:		1	0	1	
Available resources:		9	118	127	

Overview of addresses\Overview of addresses\Overview of addresses

Inputs	True		Outputs	True		Address gaps	False				
Slot	True										
Type	Addr. from	Addr. to	Module	PIP	OB	Device name	Device number	Size	Master / IO system	Rack	Slot
I	0	3	DI 32x24VDC HF_1	Automatic update	-	PLC_1 [CPU 1516-3 PN/DP]	-	4 Bytes	-	0	2
O	0	3	DQ 32x24VDC/0.5A HF_1	Automatic update	-	PLC_1 [CPU 1516-3 PN/DP]	-	4 Bytes	-	0	3
I	4	19	AI 8xU/I/RTD/TCST_1	Automatic update	-	PLC_1 [CPU 1516-3 PN/DP]	-	16 Bytes	-	0	4
O	4	11	AQ 4xU/I ST_1	Automatic update	-	PLC_1 [CPU 1516-3 PN/DP]	-	8 Bytes	-	0	5

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Local modules

DI 32x24VDC HF_1

DI 32x24VDC HF_1					
Name	DI 32x24VDC HF_1	Rack	0	Slot	2
Article number	6ES7 521-1BL00-0AB0	Short designation	DI 32x24VDC HF	Firmware version	V2.2

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Local modules

DQ 32x24VDC/0.5A HF_1

DQ 32x24VDC/0.5A HF_1					
Name	DQ 32x24VDC/0.5A HF_1	Rack	0	Slot	3
Article number	6ES7 522-1BL01-0AB0	Short designation	DQ 32x24VDC/0.5A HF	Firmware version	V1.1

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Local modules

AI 8xU//RTD/TC ST_1

AI 8xU//RTD/TC ST_1					
Name	AI 8xU//RTD/TC ST_1	Rack	0	Slot	4
Article number	6ES7 531-7KF00-0AB0	Short designation	AI 8xU//RTD/TC ST	Firmware version	V2.2

linia_do_napojow / PLC_1 [CPU 1516-3 PN/DP] / Local modules

AQ 4xU/I ST_1

AQ 4xU/I ST_1					
Name	AQ 4xU/I ST_1	Rack	0	Slot	5
Article number	6ES7 532-5HD00-0AB0	Short designation	AQ 4xU/I ST	Firmware version	V2.2

Totally Integrated Automation Portal		
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linia_do_napojow

HMI_1 [KTP900 Basic PN]

HMI_1

General

Name	HMI_1
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Totally Integrated Automation Portal

linia_do_napojow / HMI_1 [KTP900 Basic PN]

Runtime settings

General

Start screen	Wyswietlacz_glowny	Default template		Default style of the project	Enabled
Style of the HMI device	WinCC Dark V 1.0.1	Adapt font size to style	Enabled	Screen resolution	800, 480
Project ID	0	Logging language	Startup language		

Services

Sm@rtAccess or service: start Sm@rtServer	Disabled
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Screens

Bit selection for text and graphic lists	Off	User-defined pictogram size	Disabled	X,Y:	56, 40
Scrolling mode	Scroll bar				

Keyboard

Use screen keyboard	Enabled	Release button on exit	Disabled	Disable dialog window function keys	Disabled
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Alarms

Controller alarms

Buffer overflow	10 %	Acknowledgment group text	QGR	Use alarm class color	Disabled
Use help texts for system diagnostics	Enabled	System event duration	2 Seconds	PersistentAlarmBuffer	Enabled
Connection	HMI_Connection_1				

User administration

Enable limit for logon attempts	Enabled	Invalid logon attempts	3	Logon with password	Disabled
Group-specific rights	Disabled	Password aging	Disabled	Validity period	90
Warning period	7	Password generations	3	At least one special character	Disabled
At least one number	Disabled	Minimum password length	3		

Language & font

Preset runtime language	English (United States)
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English (United States)

Runtime language	Enabled	Fixed font 1	Tahoma	Default font	Tahoma, 11 Pixel
Configured font 1					

Tag settings

Replace the separators on each sub-level of the path of the PLC tag:	Enabled	Compatibility mode: Set '_' between the PLC tags and the first-level element.	Disabled	Replace the '.' character if the name of the HMI tag is created from the PLC tag name	Enabled
Use '_' as the replacement character	Enabled	Use ';' as the replacement character	Disabled	Replace the characters '[' and ']' if the name of the HMI tag is created from the PLC tag name	Enabled
Use '{' and '}' as replacement characters	Enabled	Use '(' and ')' as replacement characters	Disabled		

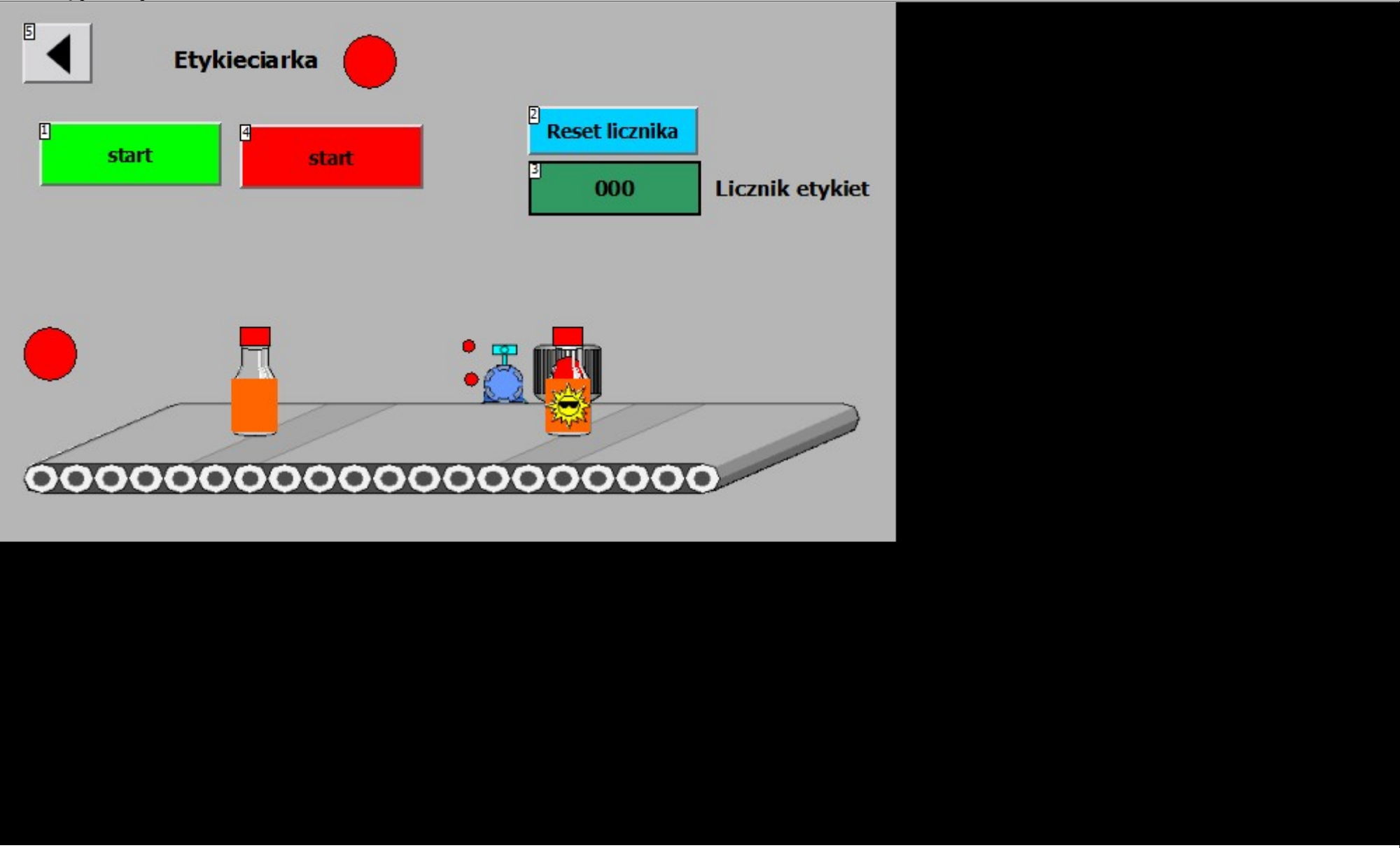
Settings for the prefix 'PLC' in the HMI tag name

Connection	HMI_Connection_1	PLC name as prefix in the HMI tag name	Disabled
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linia_do_napojow / HMI_1 [KTP900 Basic PN] / Screens

Etykieciarka

Hardcopy of Etykieciarka



Name	Etykieciarka	Background color	181, 182, 181	Grid color	0, 0, 0
Number	5	Template		Tooltip	

Dynamizations\Event					
Event name		Loaded			

Function list\SimulateTag					
Tag	move_etyk	Cycle	1	Maximum value	100
Minimum value	0	Value	1		

Text field_1					
Type	Text field	Name	Text field_1	X position	154
Y position	36	Width	134	Height	29
Layer	0 - Layer_0	Font	Tahoma, 21px, style=Bold	Text	Etykieciarka

Circle_1					
Type	Circle	Name	Circle_1	X position	307
Y position	29	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance					
Tag - Cycle	lampa_sygnalizacyjna_etyk -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Button_1					
Type	Button	Name	Button_1	X position	36
Y position	107	Width	163	Height	57
Mode	Text	Text OFF	start	Text ON	Text

Dynamizations\Event					
Event name		Press			

Function list\SetBit					
Tag		start_etykieciarka			

Dynamizations\Event					
Event name		Release			

Function list\ResetBit					
Tag		start_etykieciarka			

Totally Integrated Automation Portal		
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Graphic view_1

Type	Graphic view	Name	Graphic view_1	X position	0
Y position	337	Width	787	Height	115
Layer	0 - Layer_0	Graphic	Graphic_11	Fit graphic to size	Stretch graphic

Circle_2

Type	Circle	Name	Circle_2	X position	22
Y position	289	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	tasma_etykieciarka -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Button_2

Type	Button	Name	Button_2	X position	472
Y position	93	Width	152	Height	43
Mode	Text	Text OFF	Reset licznika	Text ON	Text

Dynamizations\Event

Event name	Press
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Function list\SetBit

Tag	reset_licznika_etyk
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Dynamizations\Event

Event name	Release
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Function list\ResetBit

Tag	reset_licznika_etyk
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I/O field_1

Type	I/O field	Name	I/O field_1	X position	473
Y position	142	Width	153	Height	48
Layer	0 - Layer_0	Mode	Input/output	Font	Tahoma, 19px, style=Bold

Dynamizations\Tag connection

Property name	Process value	Tag	licznik_etykiet
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Text field_2

Type	Text field	Name	Text field_2	X position	637
Y position	152	Width	142	Height	27
Layer	0 - Layer_0	Font	Tahoma, 19px, style=Bold	Text	Licznik etykiet

Button_3

Type	Button	Name	Button_3	X position	215
Y position	109	Width	163	Height	57
Mode	Text	Text OFF	start	Text ON	Text

Dynamizations\Event

Event name	Press
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Function list\SetBit

Tag	stop_etykieciarka
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Dynamizations\Event

Event name	Release
------------	---------

Function list\ResetBit

Tag	stop_etykieciarka
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Graphic view_2

Type	Graphic view	Name	Graphic view_2	X position	428
Y position	303	Width	45	Height	54
Layer	0 - Layer_0	Graphic	Graphic_19	Fit graphic to size	Stretch graphic

Graphic view_4

Type	Graphic view	Name	Graphic view_4	X position	431
Y position	321	Width	36	Height	35
Layer	0 - Layer_0	Graphic	Graphic_15	Fit graphic to size	Stretch graphic

Circle_3

Type	Circle	Name	Circle_3	X position	413
Y position	300	Width	12	Height	12
Radius	6	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	cz_poj_ety -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Circle_4

Type	Circle	Name	Circle_4	X position	415
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Totally Integrated Automation Portal							
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Y position	329	Width	13	Height	13
Radius	6	Background color	255, 0, 0	Border color	0, 0, 0
Dynamizations\Appearance					
Tag - Cycle	cz_swiatlowodowy -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Graphic view_3					
Type	Graphic view	Name	Graphic view_3	X position	473
Y position	302	Width	67	Height	57
Layer	0 - Layer_0	Graphic	Graphic_20	Fit graphic to size	Stretch graphic

Circle_5					
Type	Circle	Name	Circle_5	X position	493
Y position	315	Width	29	Height	29
Radius	14	Background color	255, 0, 0	Border color	0, 0, 0
Dynamizations\Appearance					
Tag - Cycle	etykieta -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Button_4					
Type	Button	Name	Button_4	X position	22
Y position	19	Width	61	Height	53
Mode	Graphic	Text OFF	Wyswietlacz_glowny	Text ON	Wyswietlacz_glowny

Dynamizations\Event					
Event name		Click			

Function list\ActivateScreen							
Screen name		Wyswietlacz_glowny		Object number		0	

Graphic view_5					
Type	Graphic view	Name	Graphic view_5	X position	206
Y position	292	Width	43	Height	95
Layer	0 - Layer_0	Graphic	Graphic_33	Fit graphic to size	Stretch graphic
Dynamizations\Horizontal movement					
Tag - Cycle	move_etyk -	Start range	0	End range	100
X position difference	280	Y position difference	0		
Dynamizations\Visibility					
Tag - Cycle	tasma_etykieciarka -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Rectangle_1					
Type	Rectangle	Name	Rectangle_1	X position	208
Y position	335	Width	39	Height	46
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0
Dynamizations\Horizontal movement					
Tag - Cycle	move_etyk -	Start range	0	End range	100
X position difference	280	Y position difference	0		
Dynamizations\Visibility					
Tag - Cycle	tasma_etykieciarka -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Rectangle_2					
Type	Rectangle	Name	Rectangle_2	X position	215
Y position	289	Width	26	Height	16
Layer	0 - Layer_0	Background color	255, 0, 0	Border color	0, 0, 0
Dynamizations\Horizontal movement					
Tag - Cycle	move_etyk -	Start range	0	End range	100
X position difference	280	Y position difference	0		
Dynamizations\Visibility					
Tag - Cycle	tasma_etykieciarka -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Graphic view_6					
Type	Graphic view	Name	Graphic view_6	X position	486
Y position	292	Width	43	Height	95
Layer	0 - Layer_0	Graphic	Graphic_33	Fit graphic to size	Stretch graphic
Dynamizations\Visibility					
Tag - Cycle	etykieta -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Rectangle_3					
Type	Rectangle	Name	Rectangle_3	X position	487
Y position	335	Width	39	Height	46
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0
Dynamizations\Visibility					
Tag - Cycle	etykieta -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

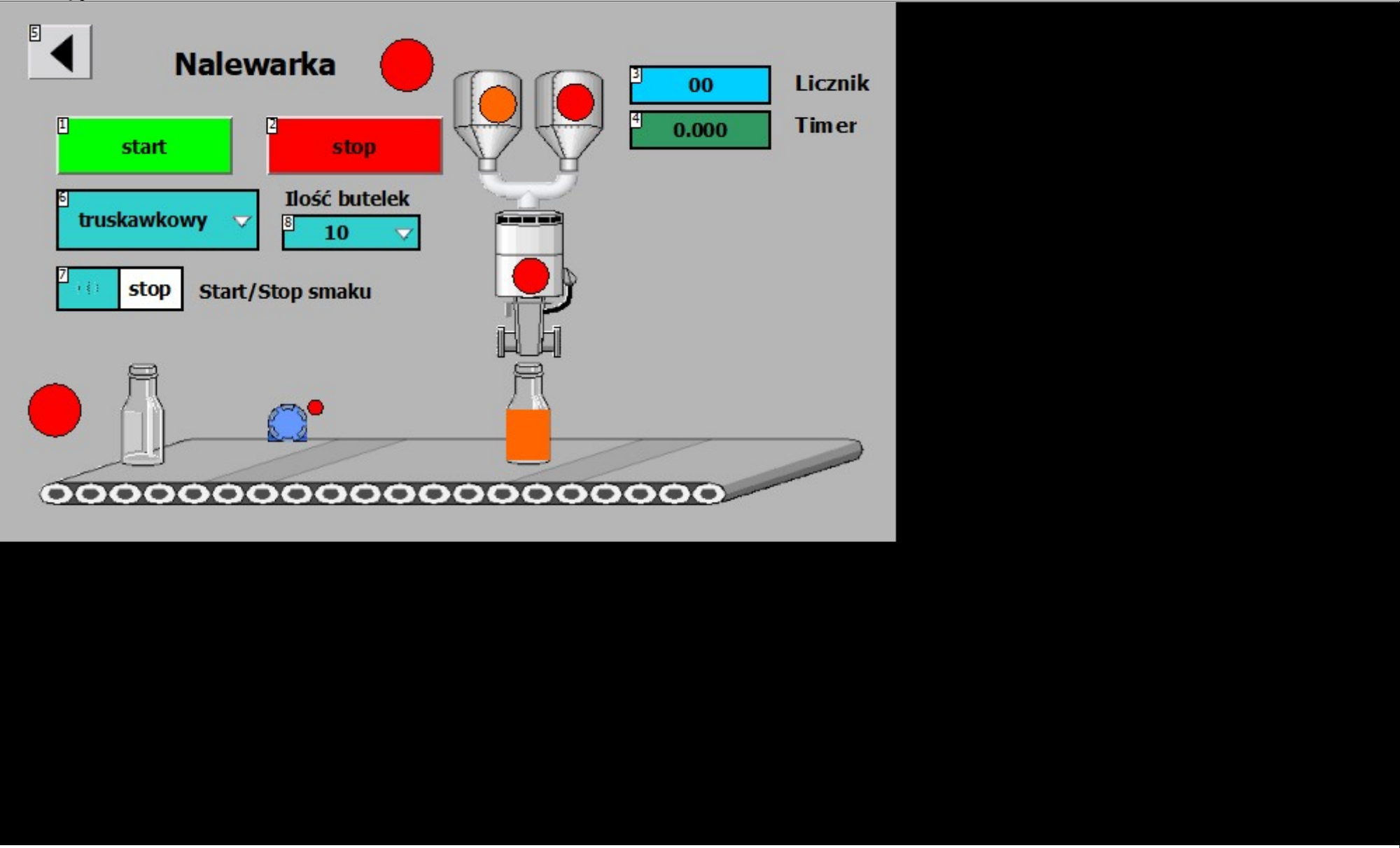
Rectangle_4					
Type	Rectangle	Name	Rectangle_4	X position	494

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linia_do_napojow / HMI_1 [KTP900 Basic PN] / Screens

Nalewarka

Hardcopy of Nalewarka



Name	Nalewarka	Background color	181, 182, 181	Grid color	0, 0, 0
Number	3	Template		Tooltip	
Dynamizations\Visibility					
Data type	Range	Start range	0	End range	100
Visibility	Visible				
Dynamizations\Event					
Event name	Loaded				
Function list\SimulateTag					
Tag	MOVE_nal	Cycle	1	Maximum value	100
Minimum value	0	Value	1		
Button_1					
Type	Button	Name	Button_1	X position	52
Y position	102	Width	157	Height	52
Mode	Text	Text OFF	start	Text ON	Text
Dynamizations\Event					
Event name	Press				
Function list\SetBit					
Tag	start_nalewarka				
Dynamizations\Event					
Event name	Release				
Function list\ResetBit					
Tag	start_nalewarka				
Circle_1					
Type	Circle	Name	Circle_1	X position	340
Y position	32	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0
Dynamizations\Appearance					
Tag - Cycle	lampa -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No
Text field_1					
Type	Text field	Name	Text field_1	X position	154

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Y position	36	Width	149	Height	37
Layer	0 - Layer_0	Font	Tahoma, 27px, style=Bold	Text	Nalewarka

Circle_2

Type	Circle	Name	Circle_2	X position	26
Y position	339	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	tasma -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Graphic view_1

Type	Graphic view	Name	Graphic view_1	X position	14
Y position	374	Width	777	Height	83
Layer	0 - Layer_0	Graphic	Graphic_11	Fit graphic to size	Stretch graphic

Button_2

Type	Button	Name	Button_2	X position	239
Y position	102	Width	157	Height	52
Mode	Text	Text OFF	stop	Text ON	Text

Dynamizations\Event

Event name	Press
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Function list\SetBit

Tag	stop_nalewarka
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Dynamizations\Event

Event name	Release
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Function list\ResetBit

Tag	stop_nalewarka
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Graphic view_2

Type	Graphic view	Name	Graphic view_2	X position	439
Y position	181	Width	78	Height	138
Layer	0 - Layer_0	Graphic	Graphic_17	Fit graphic to size	Stretch graphic

I/O field_1

Type	I/O field	Name	I/O field_1	X position	563
Y position	57	Width	126	Height	34
Layer	0 - Layer_0	Mode	Input/output	Font	Tahoma, 17px, style=Bold

Dynamizations\Tag connection

Property name	Process value	Tag	ilosc_butelek
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Circle_3

Type	Circle	Name	Circle_3	X position	458
Y position	227	Width	33	Height	33
Radius	16	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	dozy -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Graphic view_4

Type	Graphic view	Name	Graphic view_4	X position	239
Y position	356	Width	36	Height	35
Layer	0 - Layer_0	Graphic	Graphic_15	Fit graphic to size	Stretch graphic

Circle_4

Type	Circle	Name	Circle_4	X position	275
Y position	353	Width	15	Height	15
Radius	7	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	cz_pojemnosciowy -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

I/O field_2

Type	I/O field	Name	I/O field_2	X position	563
Y position	97	Width	126	Height	34
Layer	0 - Layer_0	Mode	Input/output	Font	Tahoma, 17px, style=Bold

Dynamizations\Tag connection

Property name	Process value	Tag	czas_nalewarka
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Text field_2

Type	Text field	Name	Text field_2	X position	708
Y position	58	Width	70	Height	27
Layer	0 - Layer_0	Font	Tahoma, 19px, style=Bold	Text	Licznik

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Text field_3

Type	Text field	Name	Text field_3	X position	708
Y position	96	Width	59	Height	27
Layer	0 - Layer_0	Font	Tahoma, 19px, style=Bold	Text	Timer

Button_3

Type	Button	Name	Button_3	X position	27
Y position	20	Width	56	Height	49
Mode	Graphic	Text OFF	Wyswietlacz_glowny	Text ON	Wyswietlacz_glowny

Dynamizations\Event

Event name	Click
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Function list\ActivateScreen

Screen name	Wyswietlacz_glowny	Object number	0
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Symbolic I/O field_1

Type	Symbolic I/O field	Name	Symbolic I/O field_1	X position	52
Y position	167	Width	180	Height	54
Layer	0 - Layer_0	Mode	Input/output	Font	Tahoma, 17px, style=Bold
Text list	Smaki				

Dynamizations\Event

Event name	Change
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Function list\SetBit

Tag	wl_pomarancza
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Dynamizations\Tag connection

Property name	Process value	Tag	wl_pomarancza
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Graphic view_6

Type	Graphic view	Name	Graphic view_6	X position	403
Y position	57	Width	65	Height	95
Layer	0 - Layer_0	Graphic	Graphic_26	Fit graphic to size	Stretch graphic

Graphic view_3

Type	Graphic view	Name	Graphic view_3	X position	475
Y position	58	Width	65	Height	95
Layer	0 - Layer_0	Graphic	Graphic_26	Fit graphic to size	Stretch graphic

Circle_5

Type	Circle	Name	Circle_5	X position	428
Y position	74	Width	34	Height	34
Radius	17	Background color	255, 101, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	pomarancza -	Data type	Range	Range	1..1
Foreground color	255, 101, 0	Background color	255, 154, 0	Flashing	Yes

Circle_6

Type	Circle	Name	Circle_6	X position	497
Y position	72	Width	34	Height	34
Radius	17	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	truskawka -	Data type	Range	Range	1..1
Foreground color	132, 0, 0	Background color	255, 0, 0	Flashing	Yes

Graphic view_5

Type	Graphic view	Name	Graphic view_5	X position	419
Y position	153	Width	38	Height	28
Layer	0 - Layer_0	Graphic	Graphic_28	Fit graphic to size	Stretch graphic

Graphic view_9

Type	Graphic view	Name	Graphic view_9	X position	453
Y position	151	Width	38	Height	33
Layer	0 - Layer_0	Graphic	Graphic_32	Fit graphic to size	Stretch graphic

Graphic view_7

Type	Graphic view	Name	Graphic view_7	X position	489
Y position	153	Width	36	Height	30
Layer	0 - Layer_0	Graphic	Graphic_30	Fit graphic to size	Stretch graphic

Switch_1

Type	Switch	Name	Switch_1	X position	52
Y position	235	Width	113	Height	40
Layer	0 - Layer_0	Mode	Switch		

Dynamizations\Tag connection

Property name	Process value	Tag	smak_zatrzymaj
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Totally Integrated Automation Portal		
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Text field_4

Type	Text field	Name	Text field_4	X position	177
Y position	244	Width	157	Height	25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Start/Stop smaku

Graphic view_8

Type	Graphic view	Name	Graphic view_8	X position	106
Y position	319	Width	43	Height	95
Layer	0 - Layer_0	Graphic	Graphic_33	Fit graphic to size	Stretch graphic

Dynamizations\Horizontal movement

Tag - Cycle	MOVE_nal -	Start range	0	End range	100
X position difference	302	Y position difference	0		

Dynamizations\Visibility

Tag - Cycle	tasma -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Graphic view_10

Type	Graphic view	Name	Graphic view_10	X position	106
Y position	319	Width	43	Height	95
Layer	0 - Layer_0	Graphic	Graphic_33	Fit graphic to size	Stretch graphic

Dynamizations\Visibility

Tag - Cycle	tasma -	Data type	Range	Start range	1
End range	1	Visibility	Invisible		

Graphic view_11

Type	Graphic view	Name	Graphic view_11	X position	450
Y position	317	Width	43	Height	95
Layer	0 - Layer_0	Graphic	Graphic_33	Fit graphic to size	Stretch graphic

Dynamizations\Visibility

Tag - Cycle	rozlaczenie_tasmy -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Rectangle_1

Type	Rectangle	Name	Rectangle_1	X position	453
Y position	391	Width	37	Height	15
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0

Dynamizations\Visibility

Tag - Cycle	Tag_7 -	Data type	Range	Start range	1
End range	6	Visibility	Visible		

Rectangle_2

Type	Rectangle	Name	Rectangle_2	X position	453
Y position	376	Width	37	Height	15
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0

Dynamizations\Visibility

Tag - Cycle	Tag_7 -	Data type	Range	Start range	2
End range	100	Visibility	Visible		

Rectangle_3

Type	Rectangle	Name	Rectangle_3	X position	453
Y position	362	Width	37	Height	15
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0

Dynamizations\Visibility

Tag - Cycle	Tag_7 -	Data type	Range	Start range	3
End range	100	Visibility	Visible		

Symbolic I/O field_2

Type	Symbolic I/O field	Name	Symbolic I/O field_2	X position	253
Y position	189	Width	123	Height	32
Layer	0 - Layer_0	Mode	Input/output	Font	Tahoma, 17px, style=Bold
Text list	llosc_butelek				

Text field_5

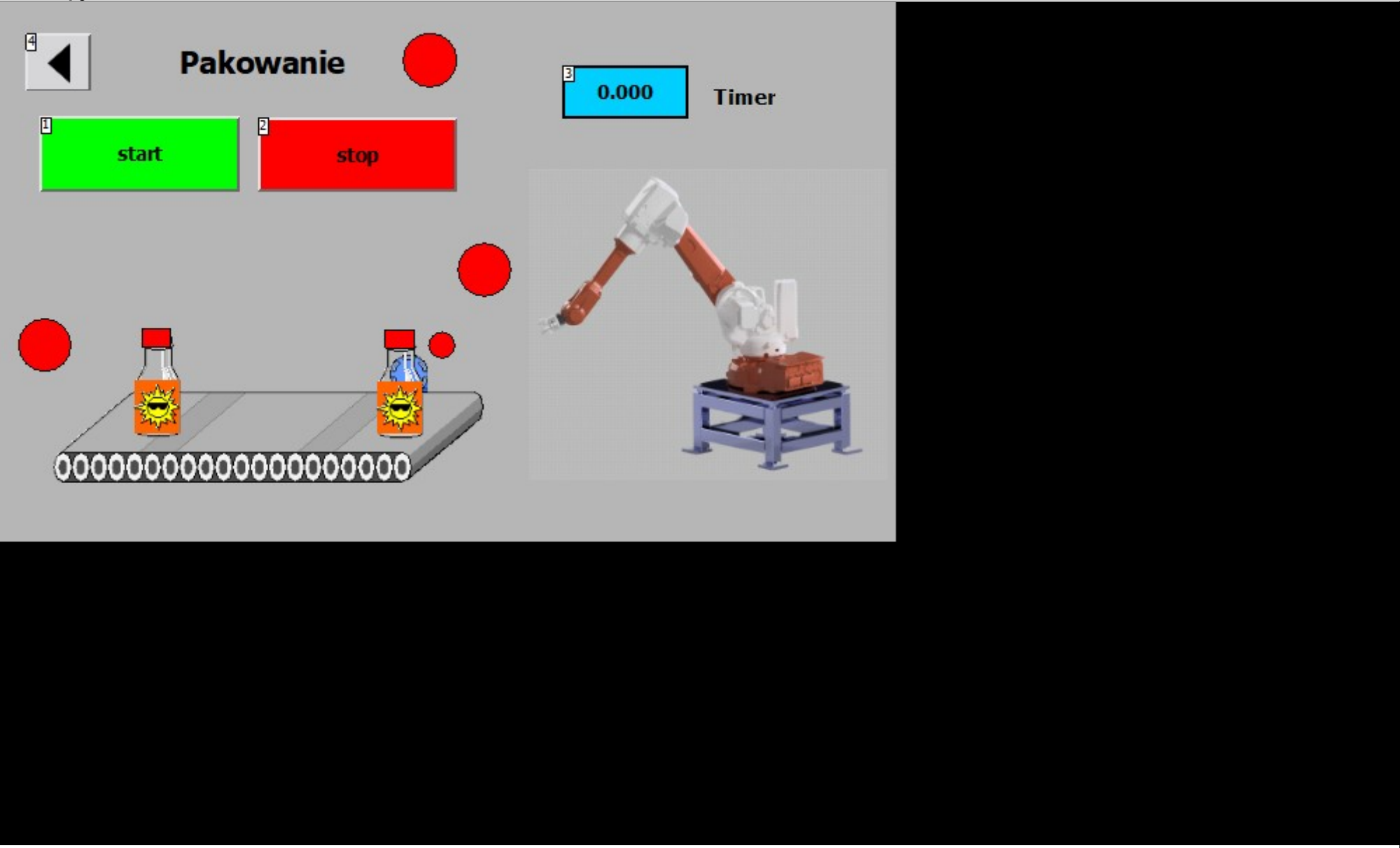
Type	Text field	Name	Text field_5	X position	253
Y position	162	Width	115	Height	25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Ilość butelek

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linia_do_napojow / HMI_1 [KTP900 Basic PN] / Screens

Pakowanie

Hardcopy of Pakowanie



Name	Pakowanie	Background color	181, 182, 181	Grid color	0, 0, 0
Number	6	Template		Tooltip	

Dynamizations\Event	
Event name	Loaded

Function list\SimulateTag	
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Tag	move_pako	Cycle	1	Maximum value	100
Minimum value	0	Value	1		

Button_1	
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Type	Button	Name	Button_1	X position	37
Y position	102	Width	178	Height	66
Mode	Text	Text OFF	start	Text ON	Text

Dynamizations\Event	
Event name	Press

Function list\SetBit	
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Tag	start_pakowaie
-----	----------------

Dynamizations\Event	
Event name	Release

Function list\ResetBit	
------------------------	--

Tag	start_pakowaie
-----	----------------

Button_2	
----------	--

Type	Button	Name	Button_2	X position	231
Y position	103	Width	178	Height	65
Mode	Text	Text OFF	stop	Text ON	Text

Dynamizations\Event	
Event name	Press

Function list\SetBit	
----------------------	--

Tag	stop_pakowanie
-----	----------------

Dynamizations\Event	
Event name	Release

Totally Integrated Automation Portal

Function list\ResetBit

Tag

stop_pakowanie

Graphic view_1

Type

Graphic view

Name

Graphic view_1

X position

37

Y position

327

Width

404

Height

115

Layer

0 - Layer_0

Graphic

Graphic_11

Fit graphic to size

Stretch graphic

Circle_1

Type

Circle

Name

Circle_1

X position

360

Y position

27

Width

49

Height

49

Radius

24

Background color

255, 0, 0

Border color

0, 0, 0

Dynamizations\Appearance

Tag - Cycle

lampa_sygnalizacyjna_pak -

Data type

Range

Range

1..1

Foreground color

0, 0, 0

Background color

0, 255, 0

Flashing

No

Circle_2

Type

Circle

Name

Circle_2

X position

409

Y position

214

Width

48

Height

48

Radius

24

Background color

255, 0, 0

Border color

0, 0, 0

Dynamizations\Appearance

Tag - Cycle

cz_do_robota -

Data type

Range

Range

1..1

Foreground color

0, 0, 0

Background color

0, 255, 0

Flashing

No

Circle_3

Type

Circle

Name

Circle_3

X position

17

Y position

281

Width

48

Height

48

Radius

24

Background color

255, 0, 0

Border color

0, 0, 0

Dynamizations\Appearance

Tag - Cycle

tasma_pakowanie -

Data type

Range

Range

1..1

Foreground color

0, 0, 0

Background color

0, 255, 0

Flashing

No

Text field_1

Type

Text field

Name

Text field_1

X position

159

Y position

34

Width

152

Height

37

Layer

0 - Layer_0

Font

Tahoma, 27px, style=Bold

Text

Pakowanie

Graphic view_4

Type

Graphic view

Name

Graphic view_4

X position

347

Y position

312

Width

36

Height

35

Layer

0 - Layer_0

Graphic

Graphic_15

Fit graphic to size

Stretch graphic

Circle_4

Type

Circle

Name

Circle_4

X position

383

Y position

293

Width

24

Height

24

Radius

12

Background color

255, 0, 0

Border color

0, 0, 0

Dynamizations\Appearance

Tag - Cycle

cz_pojemnosciowy_pak -

Data type

Range

Range

1..1

Foreground color

0, 0, 0

Background color

0, 255, 0

Flashing

No

I/O field_1

Type

I/O field

Name

I/O field_1

X position

503

Y position

56

Width

112

Height

47

Layer

0 - Layer_0

Mode

Input/output

Font

Tahoma, 17px, style=Bold

Dynamizations\Tag connection

Property name

Process value

Tag

czas_pakowanie

Text field_2

Type

Text field

Name

Text field_2

X position

636

Y position

71

Width

59

Height

27

Layer

0 - Layer_0

Font

Tahoma, 19px, style=Bold

Text

Timer

Button_3

Type

Button

Name

Button_3

X position

24

Y position

28

Width

58

Height

51

Mode

Graphic

Text OFF

Wyswietlacz_glowny

Text ON

Wyswietlacz_glowny

Dynamizations\Event

Event name

Click

Function list\ActivateScreen

Screen name

Wyswietlacz_glowny

Object number

0

Graphic view_6

Type

Graphic view

Name

Graphic view_6

X position

120

Y position

293

Width

43

Height

95

Layer

0 - Layer_0

Graphic

Graphic_33

Fit graphic to size

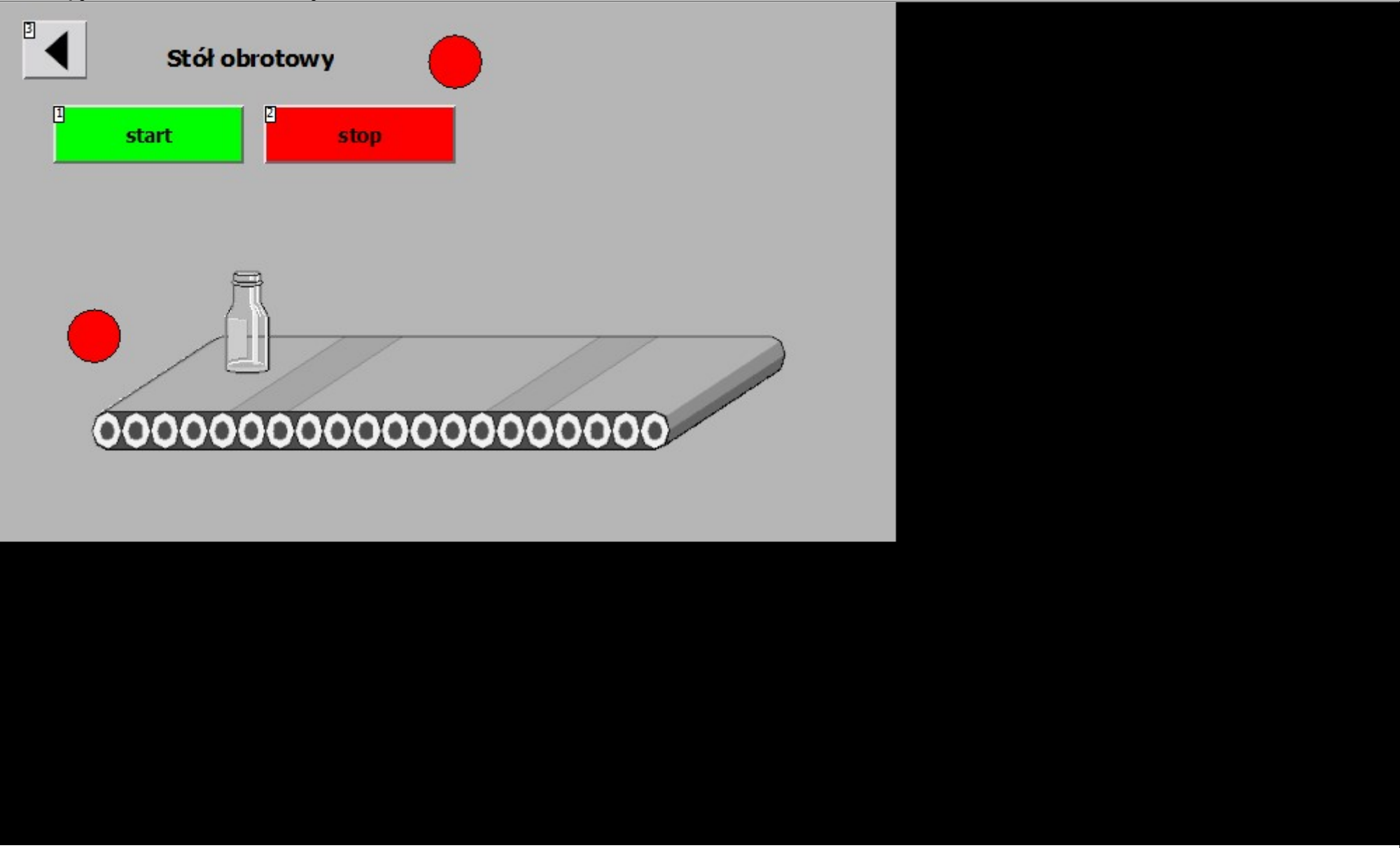
Stretch graphic

Totally Integrated Automation Portal						
Dynamizations\Horizontal movement						
Tag - Cycle	move_pako -	Start range	0	End range	100	
X position difference	223	Y position difference	0			
Dynamizations\Visibility						
Tag - Cycle	tasma_pakowanie -	Data type	Range	Start range	1	
End range	1	Visibility	Visible			
Rectangle_3						
Type	Rectangle	Name	Rectangle_3	X position	121	
Y position	336	Width	39	Height	46	
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0	
Dynamizations\Horizontal movement						
Tag - Cycle	move_pako -	Start range	0	End range	100	
X position difference	225	Y position difference	0			
Dynamizations\Visibility						
Tag - Cycle	tasma_pakowanie -	Data type	Range	Start range	1	
End range	1	Visibility	Visible			
Rectangle_4						
Type	Rectangle	Name	Rectangle_4	X position	127	
Y position	290	Width	26	Height	16	
Layer	0 - Layer_0	Background color	255, 0, 0	Border color	0, 0, 0	
Dynamizations\Horizontal movement						
Tag - Cycle	move_pako -	Start range	0	End range	100	
X position difference	225	Y position difference	0			
Dynamizations\Visibility						
Tag - Cycle	tasma_pakowanie -	Data type	Range	Start range	1	
End range	1	Visibility	Visible			
Graphic view_7						
Type	Graphic view	Name	Graphic view_7	X position	119	
Y position	339	Width	44	Height	42	
Layer	0 - Layer_0	Graphic	Graphic_40	Fit graphic to size	Stretch graphic	
Dynamizations\Horizontal movement						
Tag - Cycle	move_pako -	Start range	0	End range	100	
X position difference	224	Y position difference	0			
Dynamizations\Visibility						
Tag - Cycle	tasma_pakowanie -	Data type	Range	Start range	1	
End range	1	Visibility	Visible			
Graphic view_3						
Type	Graphic view	Name	Graphic view_3	X position	336	
Y position	294	Width	43	Height	95	
Layer	0 - Layer_0	Graphic	Graphic_33	Fit graphic to size	Stretch graphic	
Dynamizations\Visibility						
Tag - Cycle	cz_pojemnosciowy_pak -	Data type	Range	Start range	1	
End range	1	Visibility	Visible			
Rectangle_1						
Type	Rectangle	Name	Rectangle_1	X position	337	
Y position	337	Width	39	Height	46	
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0	
Dynamizations\Visibility						
Tag - Cycle	cz_pojemnosciowy_pak -	Data type	Range	Start range	1	
End range	1	Visibility	Visible			
Rectangle_2						
Type	Rectangle	Name	Rectangle_2	X position	344	
Y position	291	Width	26	Height	16	
Layer	0 - Layer_0	Background color	255, 0, 0	Border color	0, 0, 0	
Dynamizations\Visibility						
Tag - Cycle	cz_pojemnosciowy_pak -	Data type	Range	Start range	1	
End range	1	Visibility	Visible			
Graphic view_5						
Type	Graphic view	Name	Graphic view_5	X position	335	
Y position	340	Width	44	Height	42	
Layer	0 - Layer_0	Graphic	Graphic_40	Fit graphic to size	Stretch graphic	
Dynamizations\Visibility						
Tag - Cycle	cz_pojemnosciowy_pak -	Data type	Range	Start range	1	
End range	1	Visibility	Visible			
Graphic view_2						
Type	Graphic view	Name	Graphic view_2	X position	473	
Y position	149	Width	319	Height	276	
Layer	0 - Layer_0	Graphic	283863143_751404212536178_4947535140145413484_n	Fit graphic to size	Stretch graphic	

linia_do_napojow / HMI_1 [KTP900 Basic PN] / Screens

Przenosnik_tasmowy

Hardcopy of Przenosnik_tasmowy



Name	Przenosnik_tasmowy	Background color	181, 182, 181	Grid color	0, 0, 0
Number	2	Template		Tooltip	

Dynamizations\Event					
Event name		Loaded			

Function list\SimulateTag

Tag	MOVE(1)	Cycle	1	Maximum value	100
Minimum value	0	Value	1		

Graphic view_1

Type	Graphic view	Name	Graphic view_1	X position	65
Y position	273	Width	652	Height	144
Layer	0 - Layer_0	Graphic	Graphic_11	Fit graphic to size	Stretch graphic

Text field_1

Type	Text field	Name	Text field_1	X position	148
Y position	34	Width	153	Height	29
Layer	0 - Layer_0	Font	Tahoma, 21px, style=Bold	Text	Stół obrotowy

Circle_1

Type	Circle	Name	Circle_1	X position	383
Y position	29	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance					
Tag - Cycle	przenosnik_tasmowy -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Button_1

Type	Button	Name	Button_1	X position	49
Y position	92	Width	170	Height	51
Mode	Text	Text OFF	start	Text ON	Text

Dynamizations\Event					
Event name		Press			

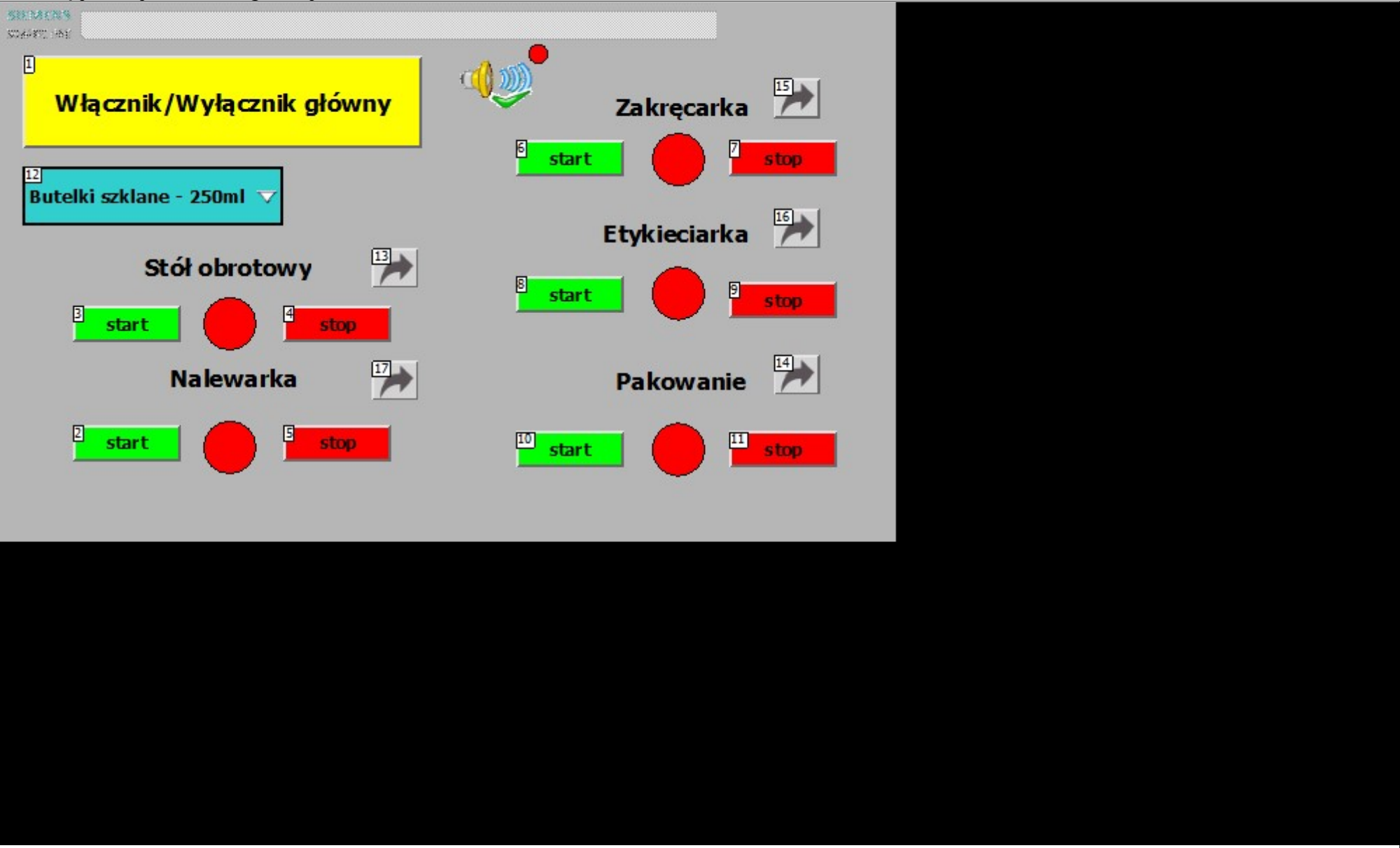
Function list\SetBit

Tag	start_przenosik
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linia_do_napojow / HMI_1 [KTP900 Basic PN] / Screens

Wyswietlacz_glowny

Hardcopy of Wyswietlacz_glowny



Name	Wyswietlacz_glowny	Background color	181, 182, 181	Grid color	0, 0, 0
Number	1	Template	Template_1	Tooltip	

Button_1

Type	Button	Name	Button_1	X position	22
Y position	48	Width	355	Height	82
Mode	Text	Text OFF	Włącznik/Wyłącznik główny	Text ON	Text

Dynamizations\Event					
Event name	Click				

Function list\InvertBit

Tag	Wlacznik_glowny
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Dynamizations\Appearance					
Tag - Cycle	Wlacznik_glowny -	Data type	Range	Range	0..0
Foreground color	0, 0, 0	Background color	255, 255, 0	Flashing	No
Range	1..1	Foreground color	0, 0, 0	Background color	0, 255, 0
Flashing	No				

Button_2

Type	Button	Name	Button_2	X position	66
Y position	376	Width	96	Height	32
Mode	Text	Text OFF	start	Text ON	Text

Dynamizations\Event					
Event name	Press				

Function list\SetBit

Tag	start_nalewarka
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Dynamizations\Event					
Event name	Release				

Function list\ResetBit

Tag	start_nalewarka
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Button_3

Type	Button	Name	Button_3	X position	66
Y position	270	Width	96	Height	32

Totally Integrated Automation Portal						
Mode	Text	Text OFF	start	Text ON	Text	
Dynamizations\Event						
Event name		Press				
Function list\SetBit						
Tag		start_przenosik				
Dynamizations\Event						
Event name		Release				
Function list\ResetBit						
Tag		start_przenosik				
Button_4						
Type	Button	Name	Button_4	X position	254	
Y position	270	Width	96	Height	32	
Mode	Text	Text OFF	stop	Text ON	Text	
Dynamizations\Event						
Event name		Press				
Function list\SetBit						
Tag		stop_przenosnik				
Dynamizations\Event						
Event name		Release				
Function list\ResetBit						
Tag		stop_przenosnik				
Text field_1						
Type	Text field	Name	Text field_1	X position	128	
Y position	220	Width	153	Height	29	
Layer	0 - Layer_0	Font	Tahoma, 21px, style=Bold	Text	Stół obrotowy	
Text field_2						
Type	Text field	Name	Text field_2	X position	151	
Y position	319	Width	118	Height	29	
Layer	0 - Layer_0	Font	Tahoma, 21px, style=Bold	Text	Nalewarka	
Text field_3						
Type	Text field	Name	Text field_3	X position	548	
Y position	78	Width	123	Height	29	
Layer	0 - Layer_0	Font	Tahoma, 21px, style=Bold	Text	Zakręcarka	
Text field_4						
Type	Text field	Name	Text field_4	X position	537	
Y position	190	Width	134	Height	29	
Layer	0 - Layer_0	Font	Tahoma, 21px, style=Bold	Text	Etykieciarka	
Text field_5						
Type	Text field	Name	Text field_5	X position	548	
Y position	322	Width	120	Height	29	
Layer	0 - Layer_0	Font	Tahoma, 21px, style=Bold	Text	Pakowanie	
Button_5						
Type	Button	Name	Button_5	X position	254	
Y position	376	Width	96	Height	32	
Mode	Text	Text OFF	stop	Text ON	Text	
Dynamizations\Event						
Event name		Press				
Function list\SetBit						
Tag		stop_nalewarka				
Dynamizations\Event						
Event name		Release				
Function list\ResetBit						
Tag		stop_nalewarka				
Button_6						
Type	Button	Name	Button_6	X position	461	
Y position	123	Width	96	Height	32	
Mode	Text	Text OFF	start	Text ON	Text	
Dynamizations\Event						
Event name		Press				

Totally Integrated Automation Portal						
Function list\SetBit						
Tag		start_zakrecarka				
Dynamizations\Event						
Event name		Release				
Function list\ResetBit						
Tag		start_zakrecarka				
Button_7						
Type	Button	Name	Button_7	X position	651	
Y position	123	Width	96	Height	32	
Mode	Text	Text OFF	stop	Text ON	Text	
Dynamizations\Event						
Event name		Press				
Function list\SetBit						
Tag		stop_zakrecarka				
Dynamizations\Event						
Event name		Release				
Function list\ResetBit						
Tag		stop_zakrecarka				
Button_8						
Type	Button	Name	Button_8	X position	461	
Y position	244	Width	96	Height	32	
Mode	Text	Text OFF	start	Text ON	Text	
Dynamizations\Event						
Event name		Press				
Function list\SetBit						
Tag		start_etykieciarka				
Dynamizations\Event						
Event name		Release				
Function list\ResetBit						
Tag		start_etykieciarka				
Button_9						
Type	Button	Name	Button_9	X position	651	
Y position	249	Width	96	Height	32	
Mode	Text	Text OFF	stop	Text ON	Text	
Dynamizations\Event						
Event name		Press				
Function list\SetBit						
Tag		stop_etykieciarka				
Dynamizations\Event						
Event name		Release				
Function list\ResetBit						
Tag		stop_etykieciarka				
Button_10						
Type	Button	Name	Button_10	X position	461	
Y position	382	Width	96	Height	32	
Mode	Text	Text OFF	start	Text ON	Text	
Dynamizations\Event						
Event name		Press				
Function list\SetBit						
Tag		start_pakowaie				
Dynamizations\Event						
Event name		Release				
Function list\ResetBit						
Tag		start_pakowaie				
Button_11						
Type	Button	Name	Button_11	X position	651	
Y position	382	Width	96	Height	32	

Totally Integrated Automation Portal

Mode	Text	Text OFF	stop	Text ON	Text
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Dynamizations\Event

Event namePress

Function list\SetBit

Tag	stop_pakowanie
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Dynamizations\Event

Event nameRelease

Function list\ResetBit

Tag	stop_pakowanie
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Circle_2

Type	Circle	Name	Circle_2	X position	182
Y position	372	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	lampa -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Circle_3

Type	Circle	Name	Circle_3	X position	582
Y position	116	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	lampa_sygnalizacyjna -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Circle_4

Type	Circle	Name	Circle_4	X position	582
Y position	235	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	lampa_sygnalizacyjna_etyk -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Circle_5

Type	Circle	Name	Circle_5	X position	582
Y position	374	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	lampa_sygnalizacyjna_pak -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Circle_1

Type	Circle	Name	Circle_1	X position	182
Y position	262	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	przenosnik_tasmowy -	Data type	Range	Range	1..1
Foreground color	49, 154, 99	Background color	0, 255, 0	Flashing	No

Softkey_F5

Type	Function key	Key code	224	Global assignment	Enabled
Graphic		Authorization		LED tag	
Bit in the LED tag	0				

Symbolic I/O field_2

Type	Symbolic I/O field	Name	Symbolic I/O field_2	X position	22
Y position	146	Width	232	Height	53
Layer	0 - Layer_0	Mode	Input/output	Font	Tahoma, 16px, style=Bold
Text list	Lista				

Dynamizations\Tag connection

Property name	Process value	Tag	Wlacznik_500ml
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Dynamizations\Event

Event nameChange

Function list\SetBit

Tag	Wlacznik_500ml
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Graphic view_2

Type	Graphic view	Name	Graphic view_2	X position	399
Y position	43	Width	88	Height	59
Layer	0 - Layer_0	Graphic	Graphic_12	Fit graphic to size	Stretch graphic

Button_13

Type	Button	Name	Button_13	X position	333
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Totally Integrated Automation Portal						
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Y position	219	Width	41	Height	35
Mode	Graphic	Text OFF	Przenosnik_tasmowy	Text ON	Przenosnik_tasmowy

Dynamizations\Event

Event name	Click
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Function list\ActivateScreen

Screen name	Przenosnik_tasmowy	Object number	0
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Button_17

Type	Button	Name	Button_17	X position	691
Y position	314	Width	41	Height	35
Mode	Graphic	Text OFF	Przenosnik_tasmowy	Text ON	Przenosnik_tasmowy

Dynamizations\Event

Event name	Click
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Function list\ActivateScreen

Screen name	Pakowanie	Object number	0
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Button_12

Type	Button	Name	Button_12	X position	691
Y position	68	Width	41	Height	35
Mode	Graphic	Text OFF	Przenosnik_tasmowy	Text ON	Przenosnik_tasmowy

Dynamizations\Event

Event name	Click
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Function list\ActivateScreen

Screen name	Zakrecarka	Object number	0
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Button_18

Type	Button	Name	Button_18	X position	691
Y position	184	Width	41	Height	35
Mode	Graphic	Text OFF	Przenosnik_tasmowy	Text ON	Przenosnik_tasmowy

Dynamizations\Event

Event name	Click
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Function list\ActivateScreen

Screen name	Etykieciarka	Object number	0
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Button_19

Type	Button	Name	Button_19	X position	333
Y position	319	Width	41	Height	35
Mode	Graphic	Text OFF	Przenosnik_tasmowy	Text ON	Przenosnik_tasmowy

Dynamizations\Event

Event name	Click
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Function list\ActivateScreen

Screen name	Nalewarka	Object number	0
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Circle_6

Type	Circle	Name	Circle_6	X position	472
Y position	37	Width	18	Height	18
Radius	9	Background color	255, 0, 0	Border color	0, 0, 0

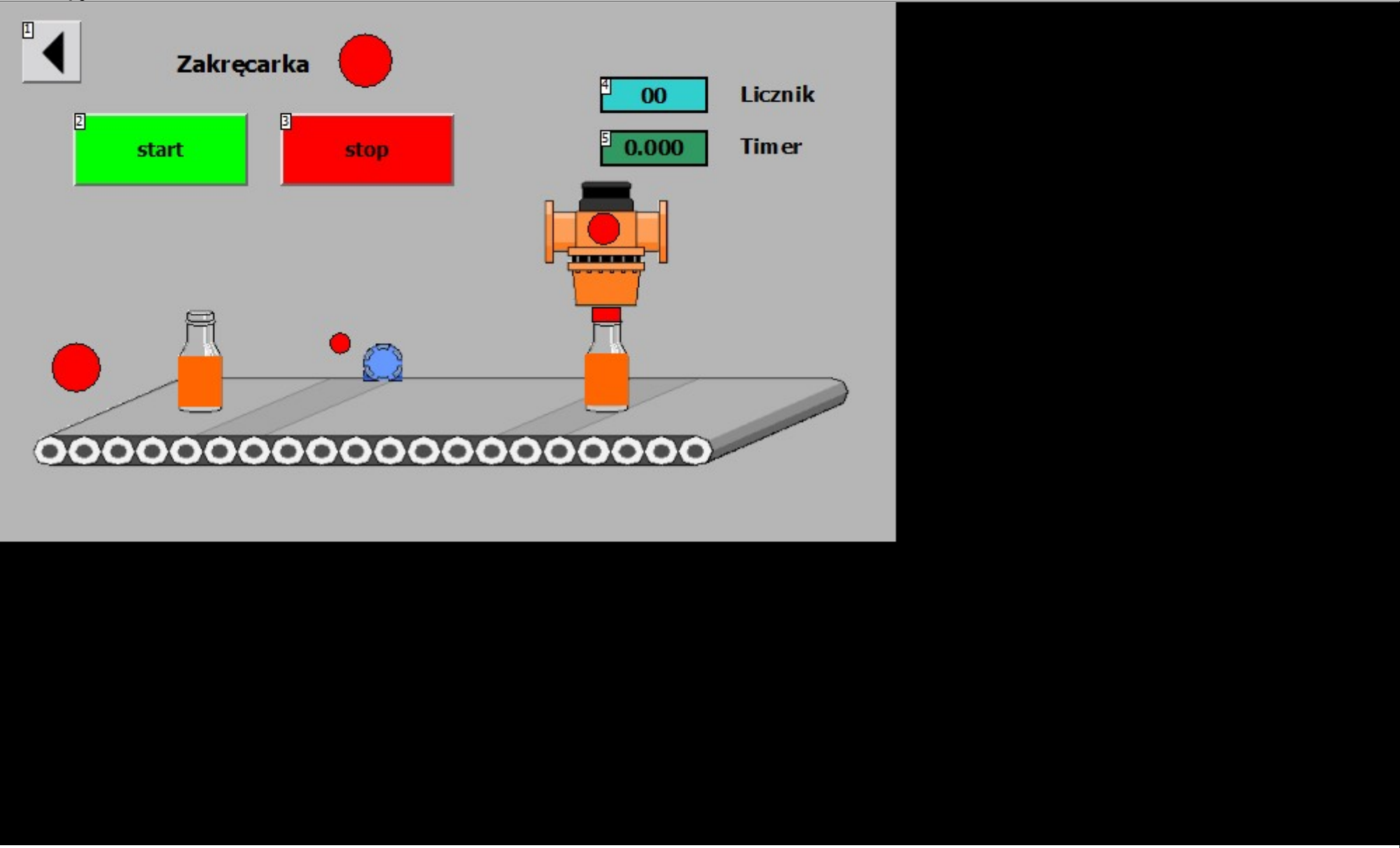
Dynamizations\Appearance

Tag - Cycle	sygnalizator_dzwiekowy -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

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Zakrecarka

Hardcopy of Zakrecarka



Name	Zakrecarka	Background color	181, 182, 181	Grid color	0, 0, 0
Number	4	Template		Tooltip	

Dynamizations\Event					
Event name		Loaded			

Function list\SimulateTag

Tag	move_zak	Cycle	1	Maximum value	100
Minimum value	0	Value	1		

Button_1

Type	Button	Name	Button_1	X position	21
Y position	17	Width	53	Height	55
Mode	Graphic	Text OFF	Wyswietlacz_glowny	Text ON	Wyswietlacz_glowny

Dynamizations\Event					
Event name		Click			

Function list\ActivateScreen

Screen name	Wyswietlacz_glowny	Object number	0
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Text field_1

Type	Text field	Name	Text field_1	X position	157
Y position	39	Width	123	Height	29
Layer	0 - Layer_0	Font	Tahoma, 21px, style=Bold	Text	Zakrecarka

Circle_1

Type	Circle	Name	Circle_1	X position	303
Y position	28	Width	48	Height	48
Radius	24	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance					
Tag - Cycle	lampa_sygnalizacyjna -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Button_2

Type	Button	Name	Button_2	X position	67
Y position	99	Width	155	Height	64
Mode	Text	Text OFF	start	Text ON	Text

Totally Integrated Automation Portal

Dynamizations\Event

Event namePress

Function list\SetBit

Tag

start_zakrecarka

Dynamizations\Event

Event nameRelease

Function list\ResetBit

Tag

start_zakrecarka

Graphic view_1

TypeGraphic view

NameGraphic view_1

X position9

Y position315

Width768

Height113

Layer0 - Layer_0

GraphicGraphic_11

Fit graphic to sizeStretch graphic

Button_3

TypeButton

NameButton_3

X position251

Y position99

Width155

Height64

ModeText

Text OFFstop

Text ONText

Dynamizations\Event

Event namePress

Function list\SetBit

Tag

stop_zakrecarka

Dynamizations\Event

Event nameRelease

Function list\ResetBit

Tag

stop_zakrecarka

Circle_2

TypeCircle

NameCircle_2

X position47

Y position303

Width44

Height44

Radius22

Background color255, 0, 0

Border color0, 0, 0

Dynamizations\Appearance

Tag - Cycletasma_zakrecarka -

Data typeRange

Range1..1

Foreground color0, 0, 0

Background color0, 255, 0

FlashingNo

Graphic view_4

TypeGraphic view

NameGraphic view_4

X position324

Y position302

Width36

Height35

Layer0 - Layer_0

GraphicGraphic_15

Fit graphic to sizeStretch graphic

Circle_3

TypeCircle

NameCircle_3

X position295

Y position294

Width19

Height19

Radius9

Background color255, 0, 0

Border color0, 0, 0

Dynamizations\Appearance

Tag - Cyclecz_pojemnosciowy_zak -

Data typeRange

Range1..1

Foreground color0, 0, 0

Background color0, 255, 0

FlashingNo

Text field_2

TypeText field

NameText field_2

X position659

Y position68

Width70

Height27

Layer0 - Layer_0

FontTahoma, 19px, style=Bold

TextLicznik

Text field_3

TypeText field

NameText field_3

X position699

Y position121

Width13

Height22

Layer0 - Layer_0

FontTahoma, 15px

Text

I/O field_1

TypeI/O field

NameI/O field_1

X position536

Y position67

Width96

Height32

Layer0 - Layer_0

ModeInput/output

FontTahoma, 19px, style=Bold

Dynamizations\Tag connection

Property nameProcess value

Tagilosc_butelek_zak

I/O field_2

TypeI/O field

NameI/O field_2

X position536

Y position114

Width96

Height32

Layer0 - Layer_0

ModeInput/output

FontTahoma, 19px, style=Bold

Dynamizations\Tag connection

Property nameProcess value

Tagczas_zakrecarka

Totally Integrated Automation Portal		
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Text field_4

Type	Text field	Name	Text field_4	X position	659
Y position	114	Width	59	Height	27
Layer	0 - Layer_0	Font	Tahoma, 19px, style=Bold	Text	Timer

Graphic view_2

Type	Graphic view	Name	Graphic view_2	X position	484
Y position	156	Width	113	Height	115
Layer	0 - Layer_0	Graphic	Graphic_24	Fit graphic to size	Stretch graphic

Circle_4

Type	Circle	Name	Circle_4	X position	525
Y position	187	Width	29	Height	29
Radius	14	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Appearance

Tag - Cycle	zakretka -	Data type	Range	Range	1..1
Foreground color	0, 0, 0	Background color	0, 255, 0	Flashing	No

Graphic view_3

Type	Graphic view	Name	Graphic view_3	X position	157
Y position	271	Width	43	Height	95
Layer	0 - Layer_0	Graphic	Graphic_33	Fit graphic to size	Stretch graphic

Dynamizations\Horizontal movement

Tag - Cycle	move_zak -	Start range	0	End range	100
X position difference	363	Y position difference	0		

Dynamizations\Visibility

Tag - Cycle	tasma_zakrecarka -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Rectangle_4

Type	Rectangle	Name	Rectangle_4	X position	160
Y position	315	Width	37	Height	44
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0

Dynamizations\Horizontal movement

Tag - Cycle	move_zak -	Start range	0	End range	100
X position difference	363	Y position difference	0		

Dynamizations\Visibility

Tag - Cycle	tasma_zakrecarka -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Graphic view_5

Type	Graphic view	Name	Graphic view_5	X position	520
Y position	271	Width	43	Height	95
Layer	0 - Layer_0	Graphic	Graphic_33	Fit graphic to size	Stretch graphic

Dynamizations\Visibility

Tag - Cycle	zakretka -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Rectangle_1

Type	Rectangle	Name	Rectangle_1	X position	523
Y position	313	Width	37	Height	44
Layer	0 - Layer_0	Background color	255, 101, 0	Border color	255, 101, 0

Dynamizations\Visibility

Tag - Cycle	zakretka -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

Rectangle_2

Type	Rectangle	Name	Rectangle_2	X position	529
Y position	271	Width	25	Height	13
Layer	0 - Layer_0	Background color	255, 0, 0	Border color	0, 0, 0

Dynamizations\Visibility

Tag - Cycle	zakretka -	Data type	Range	Start range	1
End range	1	Visibility	Visible		

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Template_1

Hardcopy of Template_1



Name	Template_1	Background color	181, 182, 181	Grid color	0, 0, 0
Tab sequence in fore-ground	Enabled	Active layer	0		

Exit

Type	Button	Name	Exit	X position	722
Y position	440	Width	55	Height	39
Mode	Graphic	Text OFF	Exit	Text ON	Exit

Dynamizations\Event					
Event name		Release			

Function list\StopRuntime

Mode	Runtime
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Template_Button

Type	Button	Name	Template_Button	X position	622
Y position	440	Width	55	Height	39
Mode	Text	Text OFF		Text ON	

Template_Button_1

Type	Button	Name	Template_Button_1	X position	522
Y position	440	Width	55	Height	39
Mode	Text	Text OFF		Text ON	

Template_Button_2

Type	Button	Name	Template_Button_2	X position	422
Y position	440	Width	55	Height	39
Mode	Text	Text OFF		Text ON	

Template_Button_3

Type	Button	Name	Template_Button_3	X position	322
Y position	440	Width	55	Height	39
Mode	Text	Text OFF		Text ON	

Template_Button_4

Type	Button	Name	Template_Button_4	X position	222
Y position	440	Width	55	Height	39
Mode	Text	Text OFF		Text ON	

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Alarms

Type	Button	Name	Alarms	X position	122
Y position	440	Width	55	Height	39
Mode	Graphic	Text OFF	Alarms	Text ON	Alarms

Dynamizations\Event

Event name	Release
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Function list\ShowAlarmWindow

Object name	Alarm window_Unacknowledged	Display mode	Toggle
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Start screen

Type	Button	Name	Start screen	X position	22
Y position	440	Width	55	Height	39
Mode	Graphic	Text OFF	Start screen	Text ON	Start screen

Dynamizations\Event

Event name	Release
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Function list\ActivateScreen

Screen name	Wyswietlacz_glowny	Object number	0
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Symbolic_IO_Field_Screen

Type	Symbolic I/O field	Name	Symbolic_IO_Field_Screen	X position	73
Y position	7	Width	620	Height	26
Layer	0 - Layer_0	Mode	Input/output	Font	Tahoma, 16px
Text list					

HmiScreenItemData

Type	Date/time field	Name	HmiScreenItemData	X position	695
Y position	20	Width	105	Height	20
Font	Tahoma, 16px	Mode	Output		

HmiScreenItemData_1

Type	Date/time field	Name	HmiScreenItemData_1	X position	695
Y position	0	Width	105	Height	20
Font	Tahoma, 16px	Mode	Output		

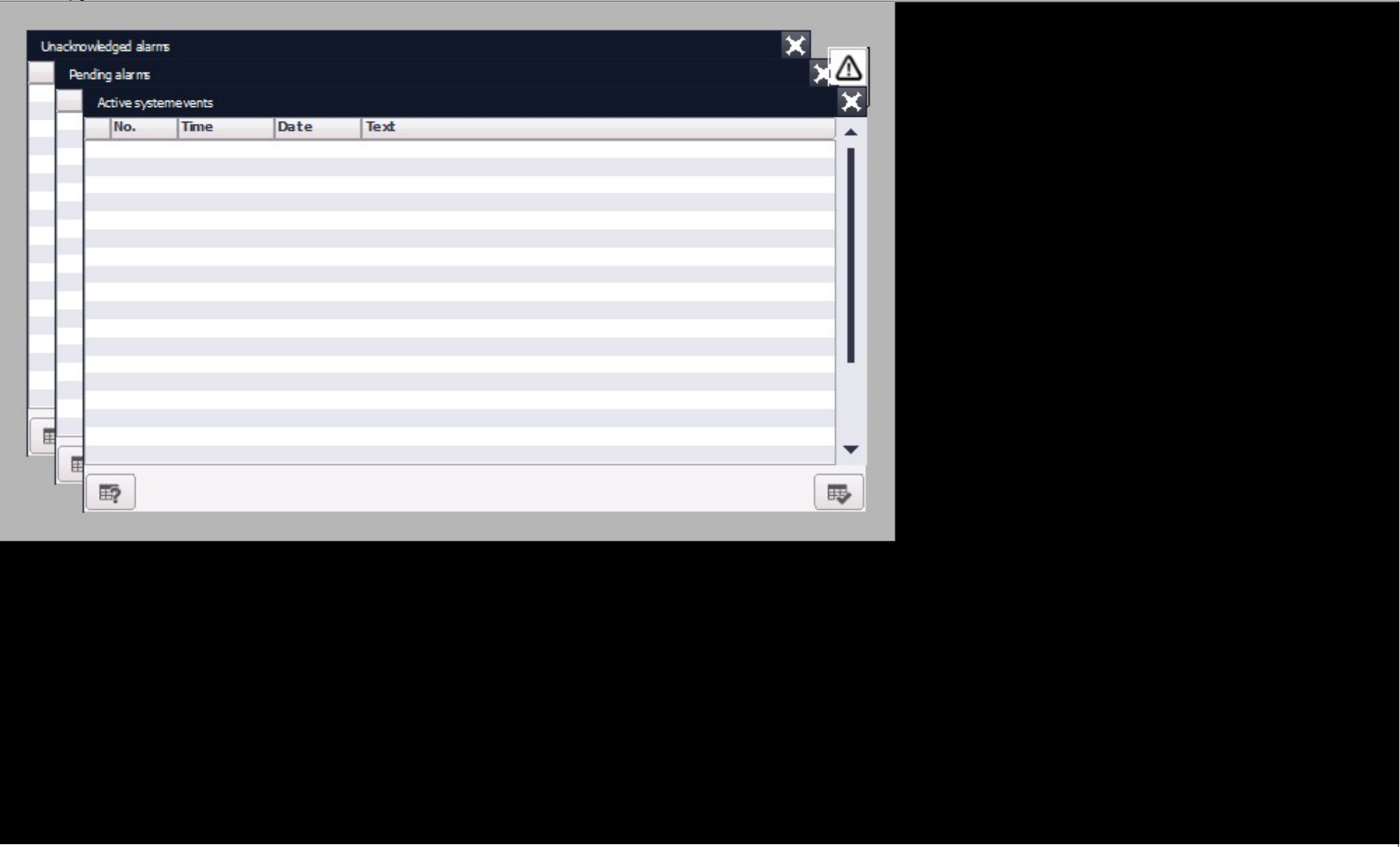
Logo

Type	Graphic view	Name	Logo	X position	0
Y position	0	Width	71	Height	40
Layer	0 - Layer_0	Graphic	Logo of HMI_1	Fit graphic to size	Stretch graphic

linia_do_napojow / HMI_1 [KTP900 Basic PN] / Screen management

Global screen

Hardcopy of Global screen



Name	Global screen	Background color	181, 182, 181	Grid color	0, 0, 0
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Alarm window_Unacknowledged

Type	Alarm window	Name	Alarm window_Unacknowledged	X position	25
Y position	25	Width	700	Height	380
Source of alarms	Alarms				

Alarm window_Pending

Type	Alarm window	Name	Alarm window_Pending	X position	50
Y position	50	Width	700	Height	380
Source of alarms	Alarms				

Alarm indicator

Type	Alarm indicator	X position	740	Y position	40
------	-----------------	------------	-----	------------	----

Dynamizations\Event					
Event name		Click			

Function list\ShowAlarmWindow

Object name	Alarm window_Pending	Display mode	Toggle
-------------	----------------------	--------------	--------

Dynamizations\Event					
Event name		Click when flashing			

Function list\ShowAlarmWindow

Object name	Alarm window_Pending	Display mode	Toggle
-------------	----------------------	--------------	--------

System events

Type	Alarm window	Name	System events	X position	75
Y position	75	Width	700	Height	380
Source of alarms	Alarms				

Totally Integrated Automation Portal

linia_do_napojow / HMI_1 [KTP900 Basic PN] / HMI tags

Default tag table [62]

Wlacznik_glowny

Name	Wlacznik_glowny	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Wlacznik/Wylacznik_glowny

start_przenosik

Name	start_przenosik	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

start_przenosik

stop_przenosnik

Name	stop_przenosnik	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

stop_przenosnik

przenosnik_tasmowy

Name	przenosnik_tasmowy	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Dynamizations\Event

Event name	Value change
------------	--------------

Function list\DecreaseTag

Tag	MOVE(1)	Value	1
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przenosnik_tasmowy

start_nalewarka

Name	start_nalewarka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

start_nalewarka

stop_nalewarka

Name	stop_nalewarka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

stop_nalewarka

start_zakrecarka

Name	start_zakrecarka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

start_zakrecarka

stop_zakrecarka

Name	stop_zakrecarka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

stop_zakrecarka

start_etykieciarka

Name	start_etykieciarka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

start_etykieciarka

stop_etykieciarka

Name	stop_etykieciarka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

stop_etykieciarka

start_pakowaie

Name	start_pakowaie	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

start_pakowaie

stop_pakowanie

Name	stop_pakowanie	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Totally Integrated Automation Portal

stop_pakowanie

silownik

Name	silownik	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

silownik

Wlacznik_500ml

Name	Wlacznik_500ml	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Wlacznik_500ml

lampa

Name	lampa	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

lampa

lampa_sygnalizacyjna

Name	lampa_sygnalizacyjna	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

lampa_sygnalizacyjna

lampa_sygnalizacyjna_etyk

Name	lampa_sygnalizacyjna_etyk	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

lampa_sygnalizacyjna_etyk

lampa_sygnalizacyjna_pak

Name	lampa_sygnalizacyjna_pak	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

lampa_sygnalizacyjna_pak

cz_do_robota

Name	cz_do_robota	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

cz_do_robota

tasma_pakowanie

Name	tasma_pakowanie	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Dynamizations\Event

Event name	Value change
------------	--------------

Function list\DecreaseTag

Tag	move_pako	Value	1
-----	-----------	-------	---

tasma_pakowanie

cz_pojemnosciowy

Name	cz_pojemnosciowy	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

cz_pojemnosciowy

dozy

Name	dozy	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

dozy

tasma

Name	tasma	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Dynamizations\Event

Event name	Value change
------------	--------------

Function list\DecreaseTag

Tag	MOVE_nal	Value	1
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Totally Integrated Automation Portal

tasma

ilosc_butelek

Name	ilosc_butelek	Address		Connection	HMI_Connection_1
Data type	Int	Length	2		

ilosc_butelek

cz_pojemnosciowy_pak

Name	cz_pojemnosciowy_pak	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

cz_pojemnosciowy_pak

lampa_przenosnik

Name	lampa_przenosnik	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

lampa_przenosnik

licznik_etykiet

Name	licznik_etykiet	Address		Connection	HMI_Connection_1
Data type	Int	Length	2		

licznik_etykiet

tasma_etykieciarka

Name	tasma_etykieciarka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Dynamizations\Event

Event name	Value change
------------	--------------

Function list\DecreaseTag

Tag	move_etyk	Value	1
-----	-----------	-------	---

tasma_etykieciarka

cz_poj_ety

Name	cz_poj_ety	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

cz_poj_ety

cz_swiatlowodowy

Name	cz_swiatlowodowy	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

cz_swiatlowodowy

etykieta

Name	etykieta	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

etykieta

reset_licznika_etyk

Name	reset_licznika_etyk	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

reset_licznika_etyk

ilosc_butelek_zak

Name	ilosc_butelek_zak	Address		Connection	HMI_Connection_1
Data type	Int	Length	2		

ilosc_butelek_zak

tasma_zakrecarka

Name	tasma_zakrecarka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Dynamizations\Event

Event name	Value change
------------	--------------

Function list\DecreaseTag

Tag	move_zak	Value	1
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Totally Integrated Automation Portal		
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tasma_zakrecarka

cz_pojemnosciowy_zak

Name	cz_pojemnosciowy_zak	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

cz_pojemnosciowy_zak

zakretka

Name	zakretka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

zakretka

wl_pomarancza

Name	wl_pomarancza	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

wl_pomarancza

sygnalizator_dzwiekowy

Name	sygnalizator_dzwiekowy	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

sygnalizator_dzwiekowy

smak_zatrzymaj

Name	smak_zatrzymaj	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

smak_zatrzymaj

pomarancza

Name	pomarancza	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

pomarancza

truskawka

Name	truskawka	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

truskawka

czas_pakowanie

Name	czas_pakowanie	Address		Connection	HMI_Connection_1
Data type	Time	Length	4		

czas_pakowanie

czas_zakrecarka

Name	czas_zakrecarka	Address		Connection	HMI_Connection_1
Data type	Time	Length	4		

czas_zakrecarka

czas_nalewarka

Name	czas_nalewarka	Address		Connection	HMI_Connection_1
Data type	Time	Length	4		

czas_nalewarka

move

Name	move	Address		Connection	<Internal tag>
Data type	Int	Length	2		

Clock_Byte

Name	Clock_Byte	Address		Connection	HMI_Connection_1
Data type	Byte	Length	1		

Clock_Byte

Tag_1

Name	Tag_1	Address		Connection	HMI_Connection_1
Data type	Word	Length	2		

Tag_1

Tag_2

Name	Tag_2	Address		Connection	HMI_Connection_1
Data type	Int	Length	2		

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Totally Integrated Automation Portal

licznik_przenosnik

Tag_4

Name	Tag_4	Address		Connection	HMI_Connection_1
Data type	Time	Length	4		

Tag_4

licznik_nalewarak

Name	licznik_nalewarak	Address		Connection	HMI_Connection_1
Data type	Int	Length	2		

licznik_nalewarak

MOVE(1)

Name	MOVE(1)	Address		Connection	<Internal tag>
Data type	Int	Length	2		

MOVE_nal

Name	MOVE_nal	Address		Connection	<Internal tag>
Data type	Int	Length	2		

rozlaczenie_tasmy

Name	rozlaczenie_tasmy	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

rozlaczenie_tasmy

Tag_6

Name	Tag_6	Address		Connection	HMI_Connection_1
Data type	DWord	Length	4		

czas_move

Tag_7

Name	Tag_7	Address		Connection	HMI_Connection_1
Data type	UDInt	Length	4		

czas_w_int

move_etyk

Name	move_etyk	Address		Connection	<Internal tag>
Data type	Int	Length	2		

Tag_6(1)

Name	Tag_6(1)	Address		Connection	HMI_Connection_1
Data type	Bool	Length	1		

Tag_6

Tag_7(1)

Name	Tag_7(1)	Address		Connection	HMI_Connection_1
Data type	Time	Length	4		

Tag_7

Tag_9

Name	Tag_9	Address		Connection	HMI_Connection_1
Data type	DInt	Length	4		

Tag_9

move_zak

Name	move_zak	Address		Connection	<Internal tag>
Data type	Int	Length	2		

move_nal(1)

Name	move_nal(1)	Address		Connection	<Internal tag>
Data type	Int	Length	2		

move_pako

Name	move_pako	Address		Connection	<Internal tag>
Data type	Int	Length	2		

Totally Integrated Automation Portal		
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linia_do_napojow / HMI_1 [KTP900 Basic PN]

Connections

HMI_Connection_1

Name	HMI_Connection_1	Communication driver	SIMATIC S7 1500	Comment	
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Totally Integrated Automation Portal		
<div>linia_do_napojow / HMI_1 [KTP900 Basic PN] / HMI alarms</div> <div>Discrete alarms</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / HMI_1 [KTP900 Basic PN] / HMI alarms</div> <div>Analog alarms</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal

linia_do_napojow / HMI_1 [KTP900 Basic PN] / HMI alarms

Alarm groups

Alarm_group_1

Name	Alarm_group_1	ID	1
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Alarm_group_10

Name	Alarm_group_10	ID	10
------	----------------	----	----

Alarm_group_11

Name	Alarm_group_11	ID	11
------	----------------	----	----

Alarm_group_12

Name	Alarm_group_12	ID	12
------	----------------	----	----

Alarm_group_13

Name	Alarm_group_13	ID	13
------	----------------	----	----

Alarm_group_14

Name	Alarm_group_14	ID	14
------	----------------	----	----

Alarm_group_15

Name	Alarm_group_15	ID	15
------	----------------	----	----

Alarm_group_16

Name	Alarm_group_16	ID	16
------	----------------	----	----

Alarm_group_2

Name	Alarm_group_2	ID	2
------	---------------	----	---

Alarm_group_3

Name	Alarm_group_3	ID	3
------	---------------	----	---

Alarm_group_4

Name	Alarm_group_4	ID	4
------	---------------	----	---

Alarm_group_5

Name	Alarm_group_5	ID	5
------	---------------	----	---

Alarm_group_6

Name	Alarm_group_6	ID	6
------	---------------	----	---

Alarm_group_7

Name	Alarm_group_7	ID	7
------	---------------	----	---

Alarm_group_8

Name	Alarm_group_8	ID	8
------	---------------	----	---

Alarm_group_9

Name	Alarm_group_9	ID	9
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Totally Integrated Automation Portal

linia_do_napojow / HMI_1 [KTP900 Basic PN] / HMI alarms

Alarm classes

Acknowledgement

Name	Acknowledgement	Display name	A	ID	33
Alarm log	<No log>				

Errors

Name	Errors	Display name	!	ID	1
Alarm log	<No log>				

No Acknowledgement

Name	No Acknowledgement	Display name	NA	ID	34
Alarm log	<No log>				

System

Name	System	Display name	\$	ID	3
Alarm log	<No log>				

Warnings

Name	Warnings	Display name		ID	2
Alarm log	<No log>				

Totally Integrated Automation Portal		
<div>linia_do_napojow / HMI_1 [KTP900 Basic PN] / HMI alarms</div> <div>System events</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / HMI_1 [KTP900 Basic PN]</div> <div>Recipes</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / HMI_1 [KTP900 Basic PN] / Historical data</div> <div>Datalogs</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / HMI_1 [KTP900 Basic PN] / Historical data</div> <div>AlarmLogs</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / HMI_1 [KTP900 Basic PN]</div> <div>Scheduled tasks</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal

linia_do_napojow / HMI_1 [KTP900 Basic PN] / Text and graphic lists

Text lists

Ilosc_butelek

Name	Ilosc_butelek	List range	Value/Range	Comment	
Value: 1					
Entry type	Single value		Text	10	
Value: 2					
Entry type	Single value		Text	9	
Value: 3					
Entry type	Single value		Text	8	
Value: 4					
Entry type	Single value		Text	7	
Value: 5					
Entry type	Single value		Text	6	
Value: 6					
Entry type	Single value		Text	5	
Value: 7					
Entry type	Single value		Text	4	
Value: 8					
Entry type	Single value		Text	3	
Value: 9					
Entry type	Single value		Text	2	
Value: 10					
Entry type	Single value		Text	1	

Lista

Name	Lista	List range	Bit (0, 1)	Comment	
Value: 0					
Entry type	Single value		Text	Butelki szklane - 250ml	
Value: 1					
Entry type	Single value		Text	Butelki szklane - 500ml	

Smaki

Name	Smaki	List range	Bit (0, 1)	Comment	
Value: 0					
Entry type	Single value		Text	truskawkowy	
Value: 1					
Entry type	Single value		Text	pomarańczowy	

Totally Integrated Automation Portal		
<div>linia_do_napojow / HMI_1 [KTP900 Basic PN] / Text and graphic lists</div> <div>Graphic lists</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal

linia_do_napojow / HMI_1 [KTP900 Basic PN] / User administration

User

Administrator

Name	Administrator	Number	1	Automatic logoff	Enabled
Logoff time	5	Groups	Administrator group;		

Totally Integrated Automation Portal

linia_do_napojow / HMI_1 [KTP900 Basic PN] / User administration

Groups

Administrator group

Name	Administrator group	Display name	Administrator group	Number	1
Authorizations	User administration; Monitor; Operate;				

Users

Name	Users	Display name	Users	Number	2
Authorizations	Operate;				

Totally Integrated Automation Portal		
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linia_do_napojow / HMI_1 [KTP900 Basic PN] / User administration

Authorizations

Monitor

Name	Monitor	Authorization	Monitor	Authorization number	2
------	---------	---------------	---------	----------------------	---

Operate

Name	Operate	Authorization	Operate	Authorization number	3
------	---------	---------------	---------	----------------------	---

User administration

Name	User administration	Authorization	User administration	Authorization number	1
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Totally Integrated Automation Portal		
<div>linia_do_napojow</div> <div>Ungrouped devices</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow</div> <div>Security settings</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / Cross-device functions / Project traces</div> <div>Measurements</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal

linia_do_napojow / Common data

Alarm classes

Alarm classes			
Name	Display name	Acknowledgment	Priority
Acknowledgement	A	True	0
No Acknowledgement	NA	False	0

Totally Integrated Automation Portal		
<div>linia_do_napojow / Common data</div> <div>Logs</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
<div>linia_do_napojow / Common data</div> <div>Styles</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal		
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linia_do_napojow / Languages & resources

Project languages

Languages

Reference language

English (United States)

Editing language

English (United States)

Other project languages

Empty

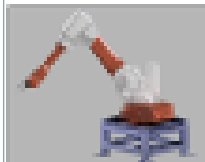
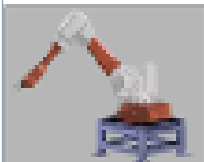










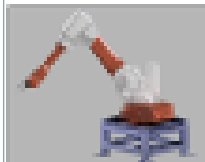
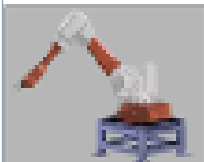










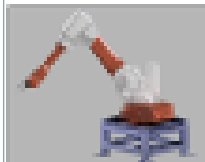
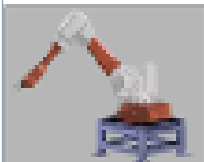










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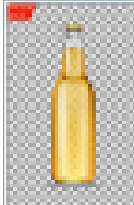
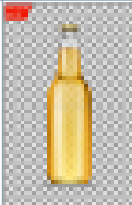
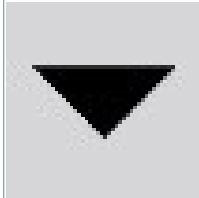
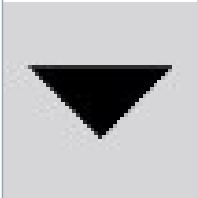







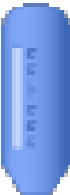


Totally Integrated Automation Portal																																																																																																																																																								
<div>linia_do_napojow / Languages & resources / Project texts</div> <div>Project texts</div> <table><tr><th colspan="3">Project texts</th></tr><tr><th>English (United States)</th><th>Category</th><th>Reference</th></tr><tr><td></td><td>Alarm class text</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Errors\alarmclass name not set\Short-Name</td></tr><tr><td></td><td>Alarm class text</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Warnings\alarmclass name not set_1\ShortName</td></tr><tr><td></td><td>Alarm class text</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\System\alarmclass name not set_2\ShortName</td></tr><tr><td></td><td>Alarm class text</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Diagnosis events\alarmclass name not set_3\ShortName</td></tr><tr><td></td><td>Alarm class text</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Safety warnings\alarmclass name not set_4\ShortName</td></tr><tr><td></td><td>Alarm class text</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Acknowledgement\ShortName</td></tr><tr><td></td><td>Alarm class text</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\No Acknowledgement\ShortName</td></tr><tr><td></td><td>Alarm text</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Warnings\alarmclass name not set_1\AlarmClassData_IDisplayNaming_DisplayName</td></tr><tr><td></td><td>HMI screen</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Template_1\Tem-plate_Button\Text OFF</td></tr><tr><td></td><td>HMI screen</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Template_1\Tem-plate_Button\Text ON</td></tr><tr><td></td><td>HMI screen</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Template_1\Tem-plate_Button_1\Text OFF</td></tr><tr><td></td><td>HMI screen</td><td>linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Template_1\Tem-plate_Button_1\Text 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6	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Text and graphic lists\Ilosc_butelek\Text_list_en-try_5\Text																																																																																																																																																						
7	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Text and graphic lists\Ilosc_butelek\Text_list_en-try_4\Text																																																																																																																																																						
8	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Text and graphic lists\Ilosc_butelek\Text_list_en-try_3\Text																																																																																																																																																						
9	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Text and graphic lists\Ilosc_butelek\Text_list_en-try_2\Text																																																																																																																																																						
A	Alarm class text	linia_do_napojow\Acknowledgement\AlarmClassData_IDisplayNaming_DisplayName																																																																																																																																																						
A	Alarm class text	linia_do_napojow\Acknowledgement\ShortName																																																																																																																																																						
A	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Errors\AcknowledgedText																																																																																																																																																						
A	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Warnings\AcknowledgedText																																																																																																																																																						
A	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\System\AcknowledgedText																																																																																																																																																						




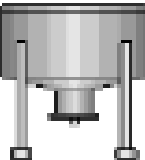
Totally Integrated Automation Portal		
English (United States)	Category	Reference
A	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Diagnosis events\AcknowledgedText
A	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Safety warnings\AcknowledgedText
A	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Acknowledgement\Acknowledged-Text
A	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\No Acknowledgement\Acknowledg-edText
Activates remote authorization for the use of client-server scenarios.	HMI comment	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Enable remote control\Com-ment
Active system events	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Global screen\System events\Label
Administrator group	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Administrator group\Display-Name
Alarms	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Tem-plate_1\Alarms\Text OFF
Alarms	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Tem-plate_1\Alarms\Text ON
Authorization 'User administration' for manag-ing users in the user view in Runtime.	HMI comment	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\User administration\Com-ment
Butelki szklane - 250ml	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Text and graphic lists\Lista\Text_list_entry_1\Text
Butelki szklane - 500ml	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Text and graphic lists\Lista\Text_list_entry_2\Text
Etykieciarka	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Text field_4\Text
Etykieciarka	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Text field_1\Text
Exit	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Template_1\Exit\Text OFF
Exit	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Template_1\Exit\Text ON
I	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Errors\ComingText
I	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Warnings\ComingText
I	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\System\ComingText
I	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Diagnosis events\ComingText
I	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Safety warnings\ComingText
I	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Acknowledgement\ComingText
I	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\No Acknowledgement\ComingText
Ilość butelek	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Text field_5\Text
IO	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Errors\ComingGoingText
IO	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Warnings\ComingGoingText
IO	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\System\ComingGoingText
IO	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Diagnosis events\ComingGoingText
IO	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Safety warnings\ComingGoingText
IO	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Acknowledgement\ComingGoingText
IO	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\No Acknowledgement\ComingGoing-Text
Jeżeli czujnik pojemnościowy wykryje 10 bute-lek, zostanie to zliczone na liczniku i nastąpi zatrzymanie taśmy. Butelki zostaną wówczas zakręcone.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Zakrecarka [FB2]\Network 2\Comment
Jeżeli czujnik pojemnościowy wykryje 10 bute-lek, zostanie to zliczone na liczniku i urucho-mione zostaną dozy do nalewania napoju.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Nalewarka [FB1]\Network 2\Comment
Jeżeli etykieta zostanie naklejona na butelkę, zostanie zapisane to w liczniku. Reset licznika nastąpi po wciśnięci przycisku na paneli HMI - reset licznika.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Etykieciarka [FB3]\Network 3\Comment
Jeżeli taśma do pakowania jest włączona oraz zadziała czujnik pojemnościowy, zostanie prze-słany sygnał do robota z informacją o tym, że może on wykonać swoją prace tzn. przenieść butelkę na miejsce odkładcze.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Pakowanie [FB4]\Network 2\Comment
Jeżeli taśma etykieciarki jest włączona oraz zadziała czujnik pojemnościowy oraz światło-wodowy, wykrywający etykietę na rolce, na butelkę zostanie naklejona etykieta.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Etykieciarka [FB3]\Network 2\Comment
Jeżeli taśma jest zatrzymana, butelki zostały zakręcone to po 2 sekundach zostanie zreseto-wany licznik i taśma ruszy ponownie.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Zakrecarka [FB2]\Network 3\Comment
Jeżeli wciśniemy wyłącznik bezpieczeństwa zostanie załączony sygnalizator dźwiękowy.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Main [OB1]\Network 2\Com-ment
Licznik	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Text field_2\Text
Licznik	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Text field_2\Text
Licznik etykiet	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Text field_2\Text
Linie produkcyjną uruchamiamy poprzez włącznik główny oraz dodatkowo każdy etap produkcji na panelu HMI. Wyłącznik bezpiec-zeństwa znajduje się w kilku miejscach na linii produkcyjnej.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Main [OB1]\Network 1\Com-ment
Monitor	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Monitor\ShortName
'Monitor' authorization.	HMI comment	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Monitor\Comment
NA	Alarm class text	linia_do_napojow\No Acknowledgement\AlarmClassData_IDisplayNaming_DisplayName
NA	Alarm class text	linia_do_napojow\No Acknowledgement\ShortName
Nalewarka	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Text field_2\Text
Nalewarka	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Text field_1\Text
O	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Errors\GoingText
O	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Warnings\GoingText
O	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\System\GoingText
O	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Diagnosis events\GoingText
O	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Safety warnings\GoingText
O	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Acknowledgement\GoingText
O	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\No Acknowledgement\GoingText
Operate	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Operate\ShortName





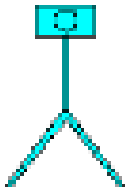
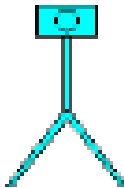
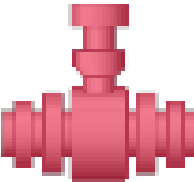
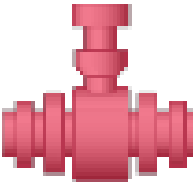
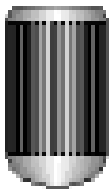



Totally Integrated Automation Portal		
English (United States)	Category	Reference
'Operate' authorization.	HMI comment	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Operate\Comment
Pakowanie	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Text field_5\Text
Pakowanie	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Pakowanie\Text field_1\Text
Pending alarms	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Global screen\Alarm win- dow_Pending\Label
pomarańczowy	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Text and graphic lists\Smaki\Text_list_en- try_2\Text
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_13\Text OFF
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_13\Text ON
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_17\Text ON
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_17\Text OFF
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_12\Text ON
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_12\Text OFF
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_18\Text ON
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_18\Text OFF
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_19\Text ON
Przenosnik_tasmowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_19\Text OFF
QGR	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Runtime settings\HmiAlarmSettingsData\Acknowl- edgementGroupText
Reset licznika	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Button_2\Text OFF
S7	Alarm text	linia_do_napojow\HMI_1 [KTP900 Basic PN]\HMI alarms\Diagnosis events\alarmclass name not set_3\AlarmClassData_IDisplayNaming_DisplayName
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_2\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_3\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_6\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_8\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_10\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Pakowanie\Button_1\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Button_1\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Przenosnik_tasmowy\Button_1\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Button_1\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Button_3\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Button_2\Text OFF
start	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Switch_1\Text ON
Start przenośnika taśmowego i zapalenie się lampy sygnalizacyjnej. Wyłącznik etykieciarki znajduje się fizycznie na linii produkcyjnej. Stop natomiast w panelu HMI.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Etykieciarka [FB3]\Network 1\Comment
Start przenośnika taśmowego i zapalenie się lampy sygnalizacyjnej. Wyłącznik nalewarki znajduje się fizycznie na linii produkcyjnej, w jego skład wchodzi również system ryglowa- nia. Stop natomiast w panelu HMI.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Nalewarka [FB1]\Network 1\Comment
Start przenośnika taśmowego i zapalenie się lampy sygnalizacyjnej. Wyłącznik pakowania znajduje się fizycznie na linii produkcyjnej, w jego skład wchodzi również kurtyna świetlna. Stop natomiast w panelu HMI.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Pakowanie [FB4]\Network 1\Comment
Start przenośnika taśmowego i zapalenie się lampy sygnalizacyjnej. Wyłącznik zakręcarki znajduje się fizycznie na linii produkcyjnej, w jego skład wchodzi również system ryglowa- nia. Stop natomiast w panelu HMI.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Zakrecarka [FB2]\Network 1\Comment
Start przenośnika taśmowego. Wyłącznik prze- nośnika znajduje się fizycznie na linii produk- cyjnej. Stop natomiast w panelu HMI.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Przenosnik tasmowy [FB5]\Net- work 1\Comment
Start screen	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Template_1\Start screen\Text OFF
Start screen	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Templates\Template_1\Start screen\Text ON
Start/Stop smaku	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Text field_4\Text
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_4\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_5\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_7\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_9\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_11\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Pakowanie\Button_2\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Button_2\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Przenosnik_tasmowy\Button_2\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Button_3\Text OFF
stop	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Switch_1\Text OFF
Stół obrotowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Text field_1\Text
Stół obrotowy	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Przenosnik_tasmowy\Text field_1\Text
Switch	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Switch_1\Caption text
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_1\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_2\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_3\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_4\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_5\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_6\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_7\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_8\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_9\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_10\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_11\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Pakowanie\Button_1\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Pakowanie\Button_2\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Button_1\Text ON

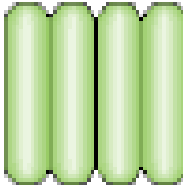
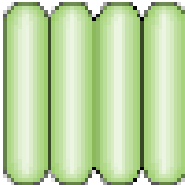
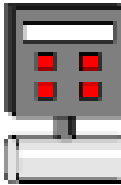
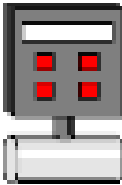
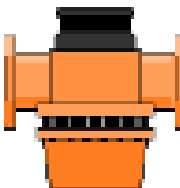
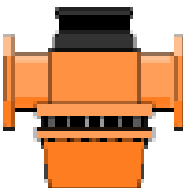
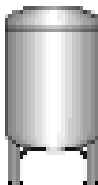
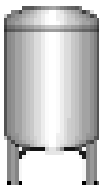
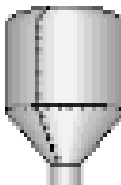
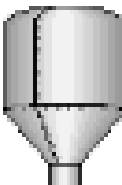


Totally Integrated Automation Portal		
English (United States)	Category	Reference
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Button_2\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Przenosnik_tasmowy\Button_1\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Przenosnik_tasmowy\Button_2\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Button_1\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Button_2\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Button_3\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Button_2\Text ON
Text	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Button_3\Text ON
The 'Administrator' group is initially granted all rights.	HMI comment	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Administrator group\Comment
The user 'Administrator' is assigned to the 'Administrator' group.	HMI comment	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Administrator\Comment
The 'Users' group is initially granted 'Operating' rights.	HMI comment	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Users\Comment
Timer	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Text field_3\Text
Timer	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Pakowanie\Text field_2\Text
Timer	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Text field_4\Text
truskawkowy	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Text and graphic lists\Smaki\Text_list_entry_1\Text
Unacknowledged alarms	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screen management\Global screen\Alarm window_Unacknowledged\Label
User administration	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\User administration\Short-Name
Users	HMI runtime	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Users\DisplayName
Web access - view only. Authorization for the use of WebNavigator and for client-server systems.	HMI comment	linia_do_napojow\HMI_1 [KTP900 Basic PN]\User administration\Web access - view only\Comment
Włącznik/Wyłącznik główny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Button_1\Text OFF
Wówczas na 5 sekund zostanie rozłączona taśma. Po 5 sekundach licznik zostanie zresetowany i zacznie odliczać od nowa, dozy zostaną zresetowane.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Nalewarka [FB1]\Network 3\Comment
Wybór smaku napoju na panelu HMI.	Block comment	linia_do_napojow\PLC_1 [CPU 1516-3 PN/DP]\Program blocks\Nalewarka [FB1]\Network 4\Comment
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Button_4\Text OFF
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Etykieciarka\Button_4\Text ON
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Button_3\Text OFF
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Nalewarka\Button_3\Text ON
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Pakowanie\Button_3\Text OFF
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Pakowanie\Button_3\Text ON
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Przenosnik_tasmowy\Button_3\Text OFF
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Przenosnik_tasmowy\Button_3\Text ON
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Button_1\Text OFF
Wyswietlacz_glowny	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Button_1\Text ON
Zakręcarka	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Wyswietlacz_glowny\Text field_3\Text
Zakręcarka	HMI screen	linia_do_napojow\HMI_1 [KTP900 Basic PN]\Screens\Zakrecarka\Text field_1\Text







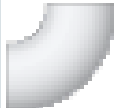
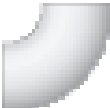
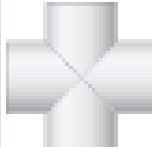
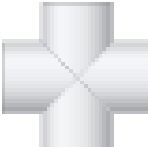




Totally Integrated Automation Portal																																																																												
<div>linia_do_napojow / Languages & resources</div> <div>Project graphics</div> <div>283863143_751404212536178_4947535140145413484_n</div> <table><tr><th>Standard graphic</th><th>English (United States)</th></tr><tr><td></td><td></td></tr><tr><td colspan="2">▶ <i>Dithering mode</i></td></tr><tr><td>Same color</td><td>Same color</td></tr><tr><td colspan="2">▶ <i>Smoothing</i></td></tr><tr><td>Disabled</td><td>Disabled</td></tr></table> <div>AlarmDisplay_KTP900_Basic_PN_TR</div> <table><tr><th>Standard graphic</th><th>English (United States)</th></tr><tr><td></td><td></td></tr><tr><td colspan="2">▶ <i>Dithering mode</i></td></tr><tr><td>Same color</td><td>Same color</td></tr><tr><td colspan="2">▶ <i>Smoothing</i></td></tr><tr><td>Disabled</td><td>Disabled</td></tr></table> <div>AlarmDisplay_TP900_Comfort_TR</div> <table><tr><th>Standard graphic</th><th>English (United States)</th></tr><tr><td></td><td></td></tr><tr><td colspan="2">▶ <i>Dithering mode</i></td></tr><tr><td>Same color</td><td>Same color</td></tr><tr><td colspan="2">▶ <i>Smoothing</i></td></tr><tr><td>Disabled</td><td>Disabled</td></tr></table> <div>butelka</div> <table><tr><th>Standard graphic</th><th>English (United States)</th></tr><tr><td></td><td></td></tr><tr><td colspan="2">▶ <i>Dithering mode</i></td></tr><tr><td>Same color</td><td>Same color</td></tr><tr><td colspan="2">▶ <i>Smoothing</i></td></tr><tr><td>Disabled</td><td>Disabled</td></tr></table> <div>butelka_1</div> <table><tr><th>Standard graphic</th><th>English (United States)</th></tr><tr><td></td><td></td></tr><tr><td colspan="2">▶ <i>Dithering mode</i></td></tr><tr><td>Same color</td><td>Same color</td></tr><tr><td colspan="2">▶ <i>Smoothing</i></td></tr><tr><td>Disabled</td><td>Disabled</td></tr></table> <div>butelka2</div> <table><tr><th>Standard graphic</th><th>English (United States)</th></tr><tr><td></td><td></td></tr><tr><td colspan="2">▶ <i>Dithering mode</i></td></tr><tr><td>Same color</td><td>Same color</td></tr><tr><td colspan="2">▶ <i>Smoothing</i></td></tr><tr><td>Disabled</td><td>Disabled</td></tr></table>			Standard graphic	English (United States)			▶ <i>Dithering mode</i>		Same color	Same color	▶ <i>Smoothing</i>		Disabled	Disabled	Standard graphic	English (United States)			▶ <i>Dithering mode</i>		Same color	Same color	▶ <i>Smoothing</i>		Disabled	Disabled	Standard graphic	English (United States)			▶ <i>Dithering mode</i>		Same color	Same color	▶ <i>Smoothing</i>		Disabled	Disabled	Standard graphic	English (United States)			▶ <i>Dithering mode</i>		Same color	Same color	▶ <i>Smoothing</i>		Disabled	Disabled	Standard graphic	English (United States)			▶ <i>Dithering mode</i>		Same color	Same color	▶ <i>Smoothing</i>		Disabled	Disabled	Standard graphic	English (United States)			▶ <i>Dithering mode</i>		Same color	Same color	▶ <i>Smoothing</i>		Disabled	Disabled		
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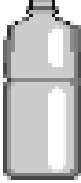
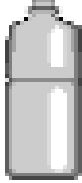


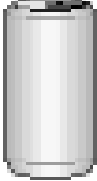
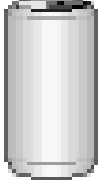
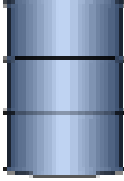
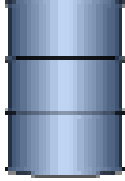
Totally Integrated Automation Portal		
butelka2_1		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Down_Arrow		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
ExitRuntime_KTP900_Basic_PN_TR		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
ExitRuntime_TP700_Comfort_TR		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
ExitRuntime_TP900_Comfort_TR		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_1		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_10		
Standard graphic	English (United States)	
		





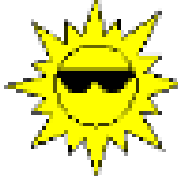









Totally Integrated Automation Portal		
<div>Standard graphicEnglish (United States)</div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Graphic_11		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Graphic_12		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Graphic_13		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Graphic_14		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Graphic_15		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Graphic_16		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		

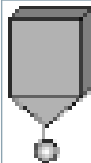

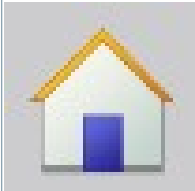
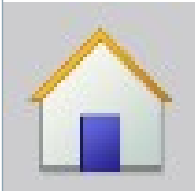
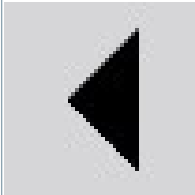
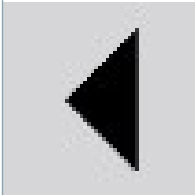








Totally Integrated Automation Portal		
Graphic_17		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_18		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_19		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_2		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_20		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_21		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	







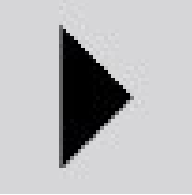





Totally Integrated Automation Portal		
Graphic_22		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_23		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_24		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_25		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_26		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_27		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	







Totally Integrated Automation Portal		
Graphic_28		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_29		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_3		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_30		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_31		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_32		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_33		
Standard graphic	English (United States)	
		

Totally Integrated Automation Portal		
<div>Standard graphicEnglish (United States)</div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Graphic_34		
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Graphic_35		
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Graphic_36		
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Graphic_37		
<div>Standard graphicEnglish (United States)</div> <div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Graphic_38		
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Totally Integrated Automation Portal		
Graphic_39		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_4		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_40		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_5		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_6		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_7		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Graphic_8		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	

Totally Integrated Automation Portal		
Graphic_9		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Home		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Left_Arrow		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
lobott		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Logo of HMI_1		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
Logo of HMI_2		
Standard graphic	English (United States)	
		
▶ <i>Dithering mode</i>		
Same color	Same color	
▶ <i>Smoothing</i>		
Disabled	Disabled	
NavigateHome_KTP900_Basic_PN_TR		
Standard graphic	English (United States)	
		

Totally Integrated Automation Portal		
<div>Standard graphicEnglish (United States)</div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
NavigateHome_TP700_Comfort_TR		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
NavigateHome_TP900_Comfort_TR		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
png-clipart-glass-bottle-beer-bottle-beer-glass-monochrome		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
Right_Arrow		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
robot		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div><div>▸ <i>Smoothing</i></div><div>DisabledDisabled</div></div>		
robot_1		
<div>Standard graphicEnglish (United States)</div> <div><div></div><div></div></div> <div><div>▸ <i>Dithering mode</i></div><div>Same colorSame color</div></div>		

Totally Integrated Automation Portal		
<div>Standard graphicEnglish (United States)</div> <div>▶ <i>Smoothing</i></div> <div>DisabledDisabled</div>		
robot-removebg-preview		
<div>Standard graphicEnglish (United States)</div> <div></div> <div></div> <div>▶ <i>Dithering mode</i></div> <div>Same colorSame color</div> <div>▶ <i>Smoothing</i></div> <div>DisabledDisabled</div>		
robot-removebg-preview_1		
<div>Standard graphicEnglish (United States)</div> <div></div> <div></div> <div>▶ <i>Dithering mode</i></div> <div>Same colorSame color</div> <div>▶ <i>Smoothing</i></div> <div>DisabledDisabled</div>		
Up_Arrow		
<div>Standard graphicEnglish (United States)</div> <div></div> <div></div> <div>▶ <i>Dithering mode</i></div> <div>Same colorSame color</div> <div>▶ <i>Smoothing</i></div> <div>DisabledDisabled</div>		