

**Name:** Kamogelo Phuma

**Date:** 30<sup>th</sup> May 2022

**Walkabout:** Utilities & Processing Monthly walkabout

**Area:** Syrup Room

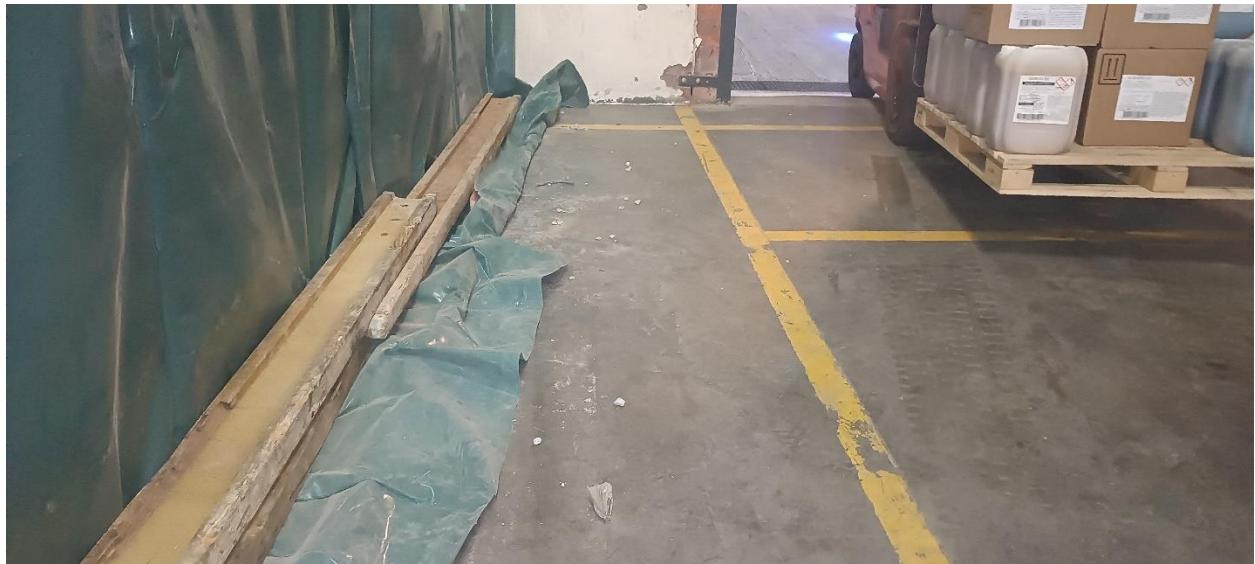


Figure 1: Area around sugar store dirt, not cleaned



Figure 2: Area need cleaning



Figure 3: Dirt pipes around the syrup room



Figure 4: Pipes around the simple syrup tanks dirt



Figure 5: Dirt Pipes



Figure 6: Dirt Pipes



Figure 7: Rusty stand in the stairs by the CIP station



Figure 8: Rusty stand



Figure 9: Flow Plate not labelled



Figure 10: Labelling of flow plate



Figure 11: Final syrup Tanks not labelled



Figure 12: Do proper labelling of the for final syrup tanks



Figure 13: Removed for T470



Figure 14: Wrong labelling of the final syrup tanks



Figure 15: Not secure guard



Figure 16: Not guarded syrup transfer pump



Figure 17: Dirt behind the tanks



Figure 18: Naked cables behind Final syrup tanks



*Figure 19: Naked cables behind final syrup tanks*



Figure 20: Metals that are not used still left attached around the wall



Figure 21: Dirt and contactors behind final syrup tanks



Figure 22: Dirt behind final syrup tanks



Figure 23: Electrical components left all over the plant.



Figure 24: As above picture



Figure 25: Housekeeping required



Figure 26: Housekeeping required



Figure 27: Dead legs and cables need to be removed



Figure 28: Earth for tanks not secure



Figure 29: Emergency lights not connected



Figure 30: Double tape to be removed



Figure 31: Safety box not locked



Figure 32: Dirt tanks and labelling style need to be corrected



*Figure 33: Chemical containers need to be kept in a secure area*



Figure 34: Chemical to be kept in a secure area



Figure 35:Dirt CIP Tanks



Figure 36: Unclear labelling



Figure 37: Dirt flow plate



Figure 38: Door always open



Figure 39: Unnecessary DB



Figure 40: Unnecessary support and dirt around the radical water DB



Figure 41: Pipe not secure and naked cables around radical water DB



Figure 42: Bracket not holding anything but left on the walls- need to be removed



Figure 43: Not secure pipe needs to be secured or removed



Figure 44: Dirt left on the writing deck



Figure 45: Rust and bracket left on the wall. peeling paint

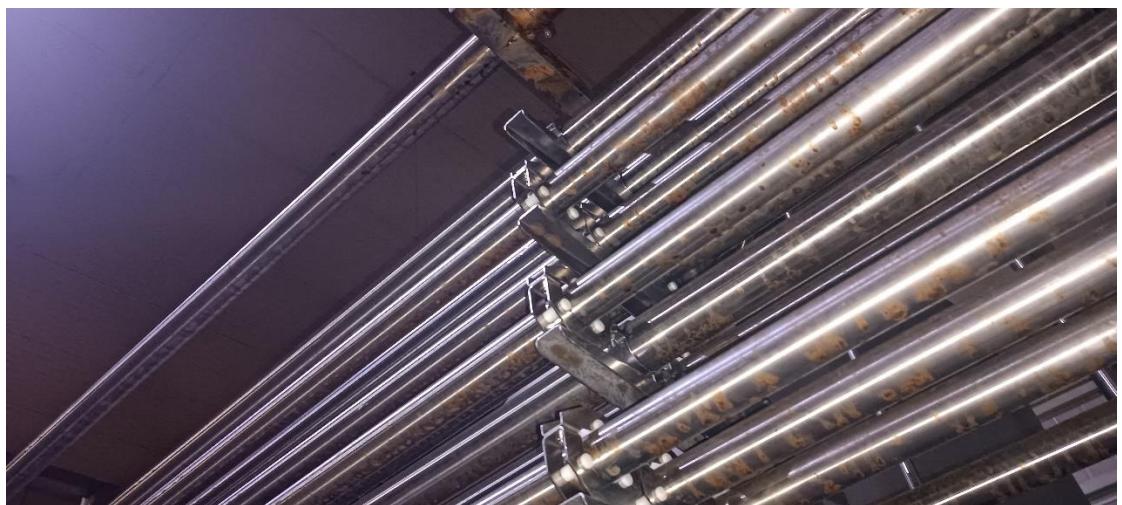


Figure 46: Rust on the new pipe for CIP



Figure 47: Papers still on the tanks



Figure 48: Pipes not labelled



Figure 49: Dirt Syrup room HMI



Figure 50: Dirt ceiling around the simple syrup tanks



Figure 51: Lighting not working around syrup room



Figure 52: lighting not working in the syrup room



*Figure 53: Emergency lighting not connected*



*Figure 54:junction box not closed*



*Figure 55: Dirt ceiling syrup room*



Figure 56: Dirt around below the fire equipment just next to the team leaders office in the syrup room



Figure 57: Dust and bent beam by the syrup room roller shutter door

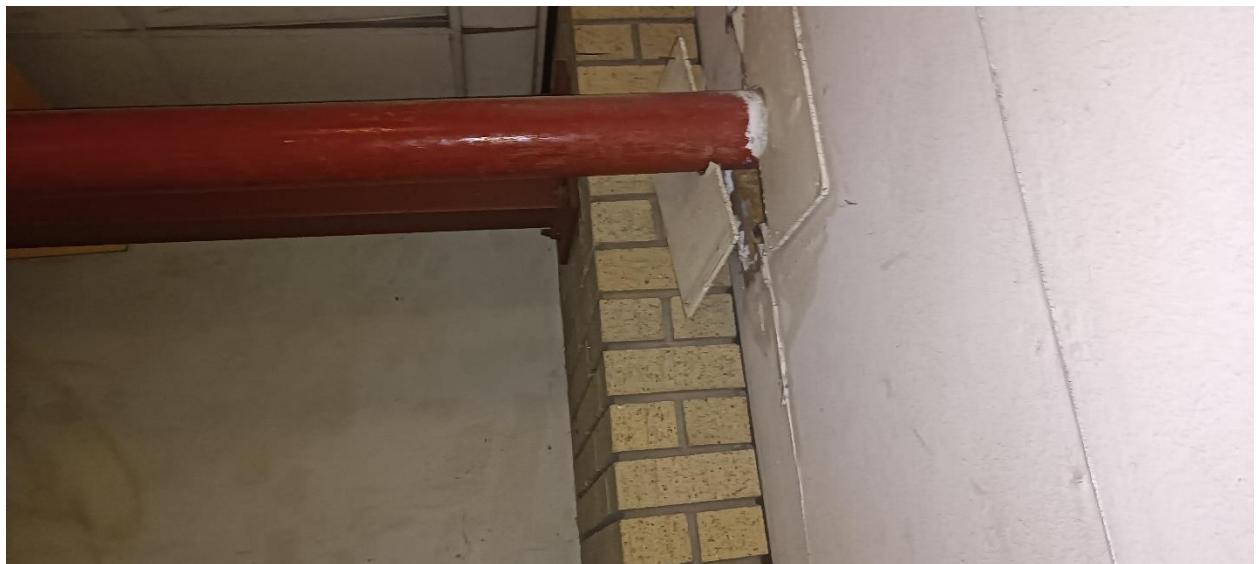


Figure 58: Opening by the ambient store, Huberrage for pest



*Figure 59: Dirt wall and peeling paint*



Figure 60: Rusty pipe and junction box not closed syrup room