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Volvo Trucks North America D Date Group No. Page Service Bulletin 4.2007 213 43 8(11) 14 T2019854 Install the liner sealing rings to the engine block. Note: The purple sealing ring is installed furthest down. 15 T2009013 If the liner is installed with a shim, a bead of sealing compound should be put on the engine block liner seat.

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Volvo Penta D13-700 is an in-line 6-cylinder, 12.8-liter, diesel engine using a high-pressure unit injector system, overhead camshaft, and a twin-entry turbo using a water-cooled exhaust manifold. This contributes to world-class fuel efficiency and excellent operating economy, combined with very low emissions.

**D13-700 | Volvo Penta**

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