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### **Basic Principles of Engineering Metrology**

G V P College of Engineering (Autonomous) 2013 ENGINEERING METROLOGY Course Code: 13ME1123 L T P C 4003 Course Educational Objectives: To make the student Understand systems of limits and fits Study the basic principles of different measuring instruments. Learn how to measure surface roughness of the surface Understand machine tool alignment tests

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Metrology • Metrology is the science of measurement • Dimensional metrology is that branch of Metrology which deals with measurement of “dimensions” of a part or workpiece (lengths, angles,

etc.) • Dimensional measurements at the required level of accuracy are the essential link between the designers' intent and a delivered product.

### **Metrology - IITK**

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