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Freehand Lettering Developing good lettering is a personal skill which takes practice. Letters must be formed properly. They must be open shaped very legible. Clear communication is essential to avoid mistakes and reduce waste. Lettering may be done using a drafting type pencil, lead holder or technical pen.

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Writing Guidelines and Technical Lettering

Refer to figures 1-3 and 1-4. Compare the Gothic style to the Roman style. Observe that both the horizontal and vertical strokes are the same thickness on the Gothic style, and that it does not have any serifs. The Gothic style letter is plain. Because of its simplicity, refer to the Gothic letter as the block letter. Refer to figure 1-4 ...

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in height, and spacing of the letters and numerals. The following are some of the guidelines for lettering in technical drawings: 1. Standard height for uppercase or capital letters and numerals according to the Bureau of Indian Standards (BIS) is 1.8, 2.5, 3.5, 5, 6, 10, 14, 20 mm. 1

1.0 INTRODUCTION - New Academic Science

Technical lettering is the process of forming letters, numerals, and other characters in technical drawing. It is used to describe, or provide detailed specifications for, an object. With the goals of legibility and uniformity, styles are standardized and lettering ability has little relationship to normal writing ability. Engineering drawings use a Gothic sans-serif script, formed by a series ...

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