

**ROYAL – ER316L (ER 316L )**

AWS- SFA A 5.9 ER 316L

**Applications**

It is used for welding of AISI 316 , ASME 316L type of plate sheet, pipes tubes used in fabricating equipments for chemical, pharmaceutical, Dairy & fertilizer, Industries, Oil Refineries, Specially used for root run .

**Characteristics on Usage**

This wire rods with low carbon content confirms to AWS – SFA 5.9 ER 316L class. The weld metal is very good resistant to inter granular corrosion free from porosity & molten pool. The weld metal is of controlled ferrite & with stand working temp up to 300°C Scale resistant up to 800°C.

**Chemical Composition Of Weld Metal**

C%	Mn%	Si%	S%	P%	Cr %	Ni %	Mo
0.030Max	1.00 – 2.50	0.30 – 0.65	0.03 Max	0.03 Max	18.0 – 20.0	11.0– 14.0	2.0-

**Mechanical Properties Of Weld Metal**

U.T.S. (N/mm <sup>2</sup> )	ELONGATION ( L = 4d ) %	Identification Mark
490	30 % Min	Tip colour Blue

**Packing**

Each Packets content 5 kg of Wire Rods having length 500 mm.,1000 mm.