



Production & Work process



Production process

Procurement of raw materials

Solar cell sorting & testing

Dicing solar cell

Cutting EVA & TPE/TPT film

Cutting ribbon

Soldering solar Cell

Laying up

Inspection of Solar cell

Cleaning & Packing

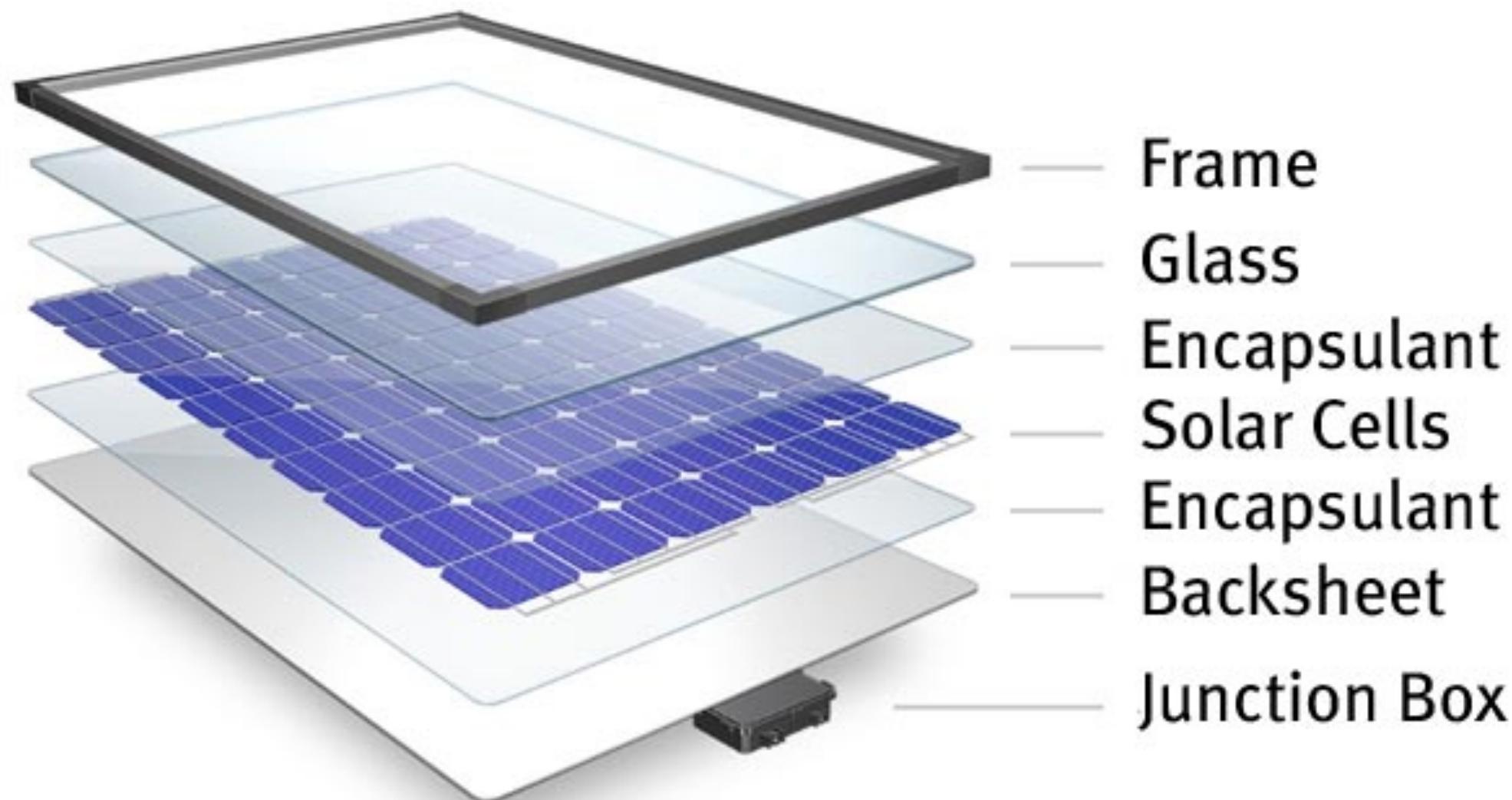
Solar Module Sun simulation test

Junction Box installing

Framing

Laminating

Electro-luminescence testing



Raw materials



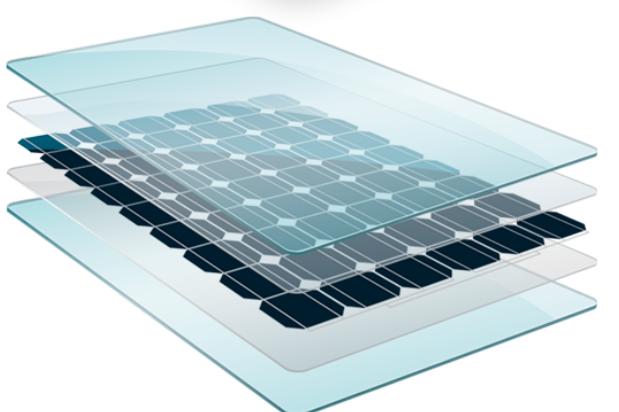
Solar Cell

The key component, the main and most important basic building block of Solar PV Module



Ethylene Vinyl Acetate (EVA)
Film

- High Stability against Damp heat. High light transmission
- Optimizing the bond strength with bond glass and back sheet
- Highest protection & encapsulation
- against UV and weathering



Solar Glass

- Protection from Weathering & outside objects
- A wide spectrum of light for solar cells to operate
- Stability against UV



Soldering ribbon

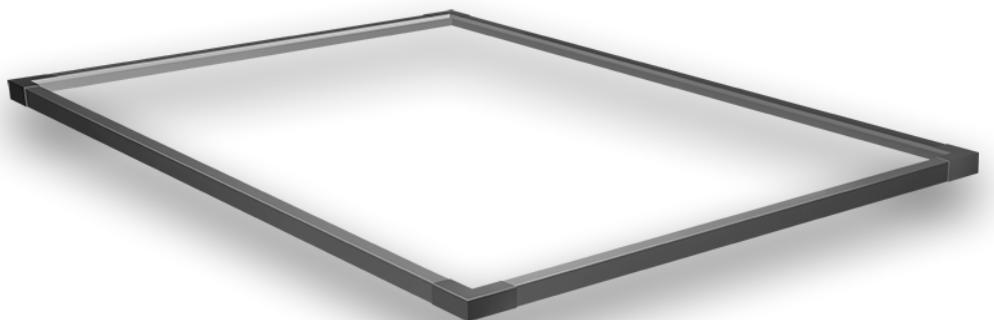
- To create the PV busbar over the solar cells
- To connect the cells in electrically series-parallel connection



Thermo Plastic Elastomer (TPE)
Back sheet

- Improved module eff.
- High gloss surface to increase solar reflectance
- Easily cleanable
- Higher stability under damp heat & freeze thaw conditions
- Very strong tear-bond to EVA-Chemically resistant

Raw materials



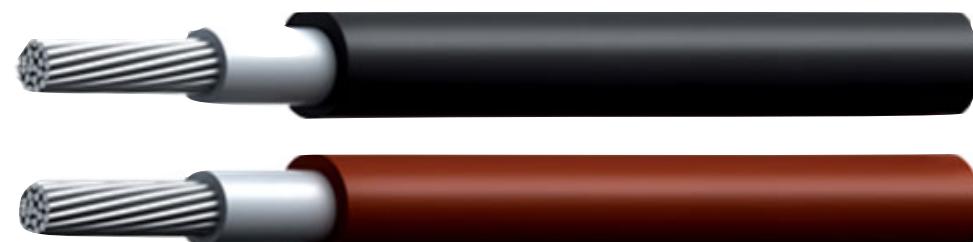
Module Frame

To give a structural solid usable shape to solar PV module & to create a Solar PV Panel



Junction Box

- To complete the electrical circuit of solar cells & make it ready to use as power generation module
- To maintain the electrical safety



Cable

To connect to other PV modules in the string/array



MC4 connectors

- To connect to next Module To complete the string
- To connect to inverter/charger device
- To maintain the electrical safety in the system



Solar Sealant

- To seal the envelope/frame
- To fix the JB on the back side of Panel
- To make the Panel weather proof