

Preventive Maintenance Schedule

Equipment: Hydraulic Press (Line 1, Asset ID: HP-001)

Department: Production

Revision Date: November 2025

Maintenance Requirements:

- **Frequency:** Hydraulic press maintenance must be performed every 200 operational hours or every 3 months, whichever occurs first.
- **Tasks Include:**
 - Inspection and replacement of hydraulic fluid if degraded
 - Cleaning of filters and cooling vents
 - Calibration of pressure and temperature sensors
 - Leak detection and hose integrity checks
 - Lubrication of moving parts
 - Functional testing post-maintenance

Responsibility: Certified Maintenance Technician

Recording: All activities must be logged in the CMMS system with date, hours, and signatures.

Non-compliance may increase operational risks (refer to Risk Register #42).

Approved by:

Maintenance Manager

Date: November 1, 2025