

**Preventive Maintenance Schedule**

**Equipment:** Hydraulic Press (Line 1, Asset ID: HP-001)

**Department:** Production

**Revision Date:** November 2025

**Maintenance Requirements:**

- **Frequency:** Hydraulic press maintenance must be performed every 200 operational hours or every 3 months, whichever occurs first.
- **Tasks Include:**
  - Inspection and replacement of hydraulic fluid if degraded
  - Cleaning of filters and cooling vents
  - Calibration of pressure and temperature sensors
  - Leak detection and hose integrity checks
  - Lubrication of moving parts
  - Functional testing post-maintenance

**Responsibility:** Certified Maintenance Technician

**Recording:** All activities must be logged in the CMMS system with date, hours, and signatures.

Non-compliance may increase operational risks (refer to Risk Register #42).

**Approved by:**

Maintenance Manager

Date: November 1, 2025