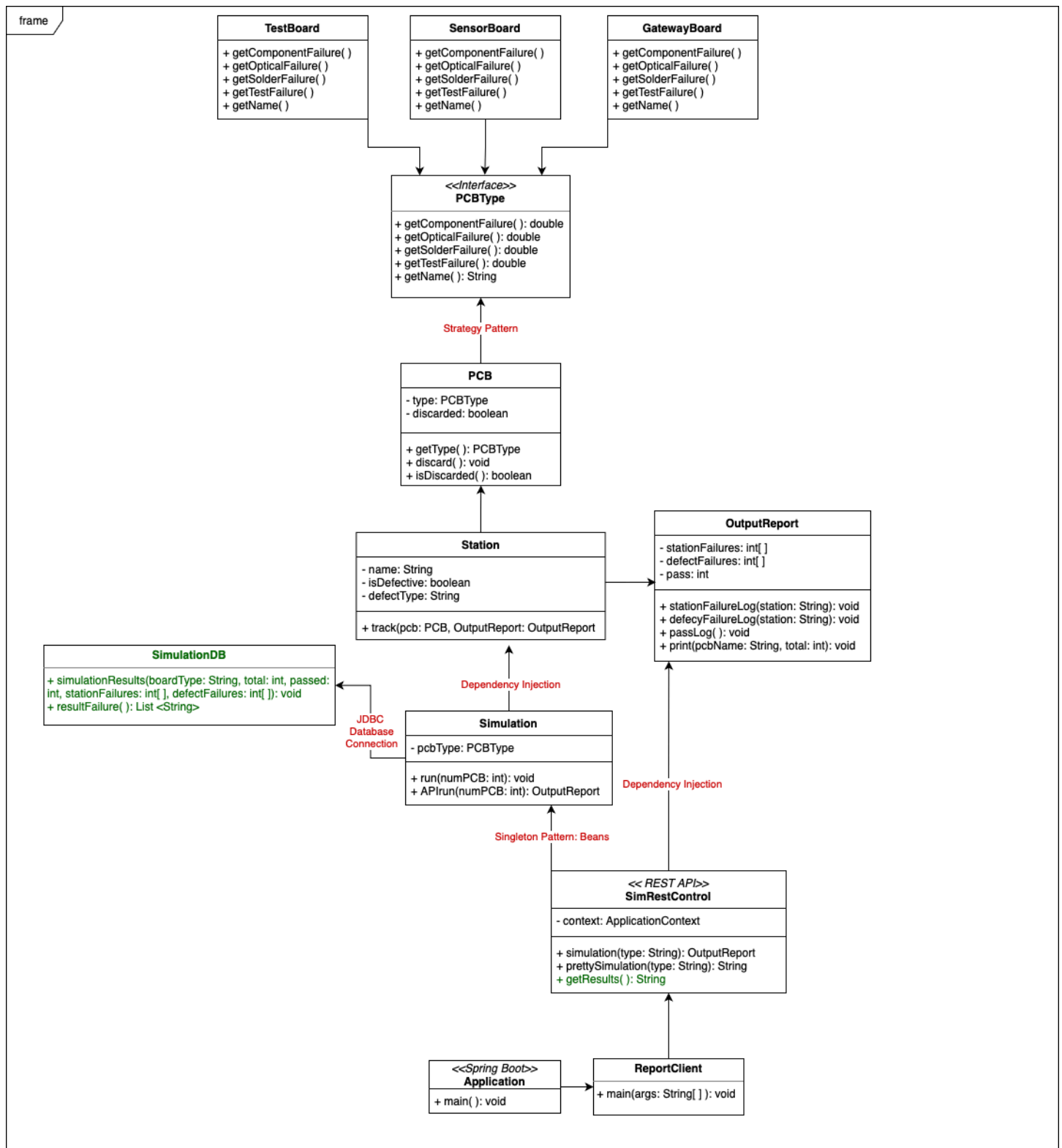


# UML Class Diagram:



# Java Code with Strategy Pattern, Singleton Pattern, DI, API, AND SQLite DB:

## Strategy Pattern:

```

/*****
/////      PCBType.java      /////
*****/

package pcb;

public interface PCBType {

    /***
    Strategy Pattern
    instantiate different
    failure detection strategies
    *****/

    double getComponentFailure();
    double getOpticalFailure();
    double getSolderFailure();
    double getTestFailure();
    String getName();

}

/*****
/////      TestBoard.java      /////
*****/

package pcb;

public class TestBoard implements PCBType {

    /***
    Strategy Pattern
    *****/

    @Override
    public double getComponentFailure() {
        return 0.05;
    }

    @Override
    public double getOpticalFailure() {
        return 0.10;
    }

}

```

```

@Override
public double getSolderFailure() {
    return 0.05;
}

@Override
public double getTestFailure() {
    return 0.10;
}

@Override
public String getName() {
    return "Test Board";
}
}

/*****
/////      SensorBoard.java      /////
*****/

package pcb;

public class SensorBoard implements PCBType {
    /*****
    /////      Strategy Pattern      /////
    *****/

    @Override
    public double getComponentFailure() {
        return 0.002;
    }

    @Override
    public double getOpticalFailure() {
        return 0.002;
    }

    @Override
    public double getSolderFailure() {
        return 0.004;
    }

    @Override
    public double getTestFailure() {
        return 0.004;
    }

    @Override
    public String getName() {

```

```
        return "Sensor Board";
    }
}
```

```
/******  
//////      GatewayBoard.java      ////  
/******
```

```
package pcb;
```

```
public class GatewayBoard implements PCBType {
```

```
    /******
```

```
    //////      Strategy Pattern      ////  
    /******
```

```
    @Override
```

```
    public double getComponentFailure() {
```

```
        return 0.004;
```

```
    }
```

```
    @Override
```

```
    public double getOpticalFailure() {
```

```
        return 0.004;
```

```
    }
```

```
    @Override
```

```
    public double getSolderFailure() {
```

```
        return 0.008;
```

```
    }
```

```
    @Override
```

```
    public double getTestFailure() {
```

```
        return 0.008;
```

```
    }
```

```
    @Override
```

```
    public String getName() {
```

```
        return "Gateway Board";
```

```
    }
```

```
}
```

```
/******  
//////      PCB.java      ////  
/******
```

```
package pcb;
```

```
public class PCB {
```

```

private boolean discarded = false;
/*****
/////      Strategy Pattern      /////
*****/

private final PCBType type;

public PCB(PCBType type) {
    this.type = type;
}

public void discard() {
    this.discarded = true;
}

public boolean isDiscarded() {
    return discarded;
}

public PCBType getType() {
    return type;
}
}

/*****
/////      Station.java      /////
*****/

package pcb;

public class Station {

    private final String name;
    private final boolean isDefective;
    private final String defectType;
    private static final double FailureChance = 0.002;

    public Station(String name, boolean isDefective, String defectType){
        this.name = name;
        this.isDefective = isDefective;
        this.defectType = defectType;
    }

    public void track(PCB pcb, OutputReport OutputReport){
        if(Math.random() < FailureChance){
            pcb.discard();
            OutputReport.stationFailureLog(name);
            return;
        }
    }
/*****

```

```

//////// Strategy Pattern //////////
/*****/
if(isDefective && defectType != null){
    double failureRate = 0;
    switch(defectType){
        case "Place Components":
            failureRate = pcb.getType().getComponentFailure();
            break;
        case "Optical Inspection":
            failureRate = pcb.getType().getOpticalFailure();
            break;
        case "Hand Soldering/Assembly":
            failureRate = pcb.getType().getSolderFailure();
            break;
        case "Test (ICT or Flying Probe)":
            failureRate = pcb.getType().getTestFailure();
            break;
    }
    if(Math.random() < failureRate){
        pcb.discard();
        OutputReport.defectFailureLog(name);
    }
}

public String getName(){
    return name;
}

}

package pcb;
/*****/
//////// Application.java //////////
/*****/
import org.springframework.boot.SpringApplication;
import org.springframework.boot.autoconfigure.SpringBootApplication;
import org.springframework.context.annotation.ImportResource;

@SpringBootApplication
@ImportResource("classpath:beans.xml")
public class Application {
    public static void main(String[] args) {
        SpringApplication.run(Application.class, args);
    }
}

package pcb;

```

```

/*****
/////      Views.java      /////
*****/

public class Views{
    public interface Public{}
}

plugins {
    id 'java'
    id 'org.springframework.boot' version '2.7.0'
    id 'io.spring.dependency-management' version '1.0.11.RELEASE'
    id 'application'
}

```

## Dependency Injection:

```

package pcb;

/*****
/////      Simulation.java      /////
*****/

import java.util.List;

public class Simulation {
    private final PCBType pcbType;
    private final OutputReport report;

    /*****
    /////      Dependency Injection      /////
    *****/

    public Simulation(PCBType pcbType) {
        this.pcbType = pcbType;
        this.report = new OutputReport();
    }

    public void run(int count) {
        List<Station> stations = List.of(
            new Station("Apply Solder Paste", false, null),
            new Station("Place components", true, "Place Components"),
            new Station("Reflow Solder", false, null),
            new Station("Optical Inspection", true, "Optical Inspection"),
            new Station("Hand Soldering/Assembly", true, "Hand Soldering/Assembly"),
            new Station("Cleaning", false, null),
            new Station("Depanelization", false, null),
            new Station("Test (ICT or Flying Probe)", true, "Test (ICT or Flying Probe)")
        );

        for (int i = 0; i < count; i++) {
            PCB pcb = new PCB(pcbType);
            for (Station station : stations) {
                station.track(pcb, report);
                if (pcb.isDiscarded()) {

```

```

        break;
    }
}
if (!pcb.isDiscarded()) {
    report.passLog();
}
}
report.print(pcbType.getName(), count);
}
/*****
/////   Simulation Runner for API   /////
///// No longer prints, returns report /////
*****/
public OutputReport APIrun(int count){
    List<Station> stations = List.of(
        new Station("Apply Solder Paste", false, null),
        new Station("Place components", true, "Place Components"),
        new Station("Reflow Solder", false, null),
        new Station("Optical Inspection", true, "Optical Inspection"),
        new Station("Hand Soldering/Assembly", true, "Hand Soldering/Assembly"),
        new Station("Cleaning", false, null),
        new Station("Depanelization", false, null),
        new Station("Test (ICT or Flying Probe)", true, "Test (ICT or Flying Probe)")
    );
    OutputReport report = new OutputReport();

    for (int i = 0; i < count; i++) {
        PCB pcb = new PCB(pcbType);
        for (Station station : stations) {
            station.track(pcb, report);
            if (pcb.isDiscarded()) {
                break;
            }
        }
        if (!pcb.isDiscarded()) {
            report.passLog();
        }
    }
    /*****
    ///// Database Integration to Fetch Data from API /////
    *****/
    SimulationDB.simulationResults(
        pcbType.getName(),
        count,
        report.getPass(),
        report.getStationFailures(),
        report.getDefectFailures()
    );
    return report;
}

```



```
}  
}
```

## **REST API's and Singleton Pattern with DB:**

```
package pcb;  
import java.util.List;  
  
// https://spring.io/guides/gs/spring-boot  
// https://spring.io/guides/tutorials/rest  
/*****/  
//////      SimRestControl.java      ////  
/*****/  
  
import org.springframework.beans.factory.annotation.Autowired;  
import org.springframework.context.ApplicationContext;  
import org.springframework.web.bind.annotation.GetMapping;  
import org.springframework.web.bind.annotation.RequestParam;  
import org.springframework.web.bind.annotation.RestController;  
  
import com.fasterxml.jackson.annotation.JsonView;  
  
/*****/  
//////      REST API      ////  
/*****/  
  
@RestController  
public class SimRestControl{  
    @Autowired  
    /*****/  
    //////      Dependency Injection      ////  
    /*****/  
    private ApplicationContext context;  
    /*****/  
    //////      JSON REST Endpoint      ////  
    /*****/  
    @GetMapping("/simulation")  
    @JsonView(Views.Public.class)  
    public OutputReport simulation(@RequestParam("type") String type){  
        Simulation sim;  
        /*****/  
        //////      Singleton Pattern      ////  
        ////// Uses my Spring Beans as Singletons ////  
        /*****/  
        switch(type.toLowerCase()){  
            case "test":  
                sim = (Simulation) context.getBean("testSim");  
                break;  
            case "sensor":  
                sim = (Simulation) context.getBean("sensorSim");  
                break;
```

```

        case "gateway":
            sim = (Simulation) context.getBean("gatewaySim");
            break;
        default:
            throw new IllegalArgumentException("Invalid");
    }
    return sim.APIrun(1000);
}

/*****
///// Jackson Formatted REST Endpoint /////
*****/

@GetMapping("/pretty-simulation")
public String prettySimulation(@RequestParam("type") String type){
    Simulation sim;
    /*****
    ///// Singleton Pattern /////
    ///// Uses my Spring Beans as Singletons /////
    *****/
    switch(type.toLowerCase()){
        case "test":
            sim = (Simulation) context.getBean("testSim");
            break;
        case "sensor":
            sim = (Simulation) context.getBean("sensorSim");
            break;
        case "gateway":
            sim = (Simulation) context.getBean("gatewaySim");
            break;
        default:
            throw new IllegalArgumentException("Invalid");
    }
    OutputReport report = sim.APIrun(1000);
    return report.prettyPrint(type + " Board", 1000);
}

/*****
///// Database Integration to Fetch Results from API /////
*****/

@GetMapping("/results")
public String getResults() {
    List<String> resultStrings = SimulationDB.resultFailure();
    return String.join("<br/><br/>", resultStrings).replace("n", "<br/>");
}
}

```

## Simulation SQLite Database with JDBC Driver:

```

package pcb;

// https://www.tutorialspoint.com/jdbc/jdbc-exceptions.htm?utm_source=chatgpt.com
// https://www.w3schools.com/jsref/jsref_tostring_array.asp
// https://www.sqlitetutorial.net/sqlite-java/sqlite-jdbc-driver/

```

```

/*****
/////      SimulationDB.java      /////
*****/

import java.sql.*;
import java.util.ArrayList;
import java.util.List;

public class SimulationDB {
    private static final String URL = "jdbc:sqlite:simulation.db";
    /*****
    ///// SQLite JDBC Driver to Retrieve Results /////
    *****/

    public static void simulationResults(String boardType, int total, int passed, int[] stationFailures, int[]
defectFailures) {
        String sql = "INSERT INTO simulation_runs (board_type, total_pcb, passed_pcb, station_failures,
defect_failures) VALUES (?, ?, ?, ?, ?)";
        try(Connection connection = DriverManager.getConnection(URL);
            PreparedStatement statement = connection.prepareStatement(sql)){
            statement.setString(1, boardType);
            statement.setInt(2, total);
            statement.setInt(3, passed);
            statement.setString(4, arrayToString(stationFailures));
            statement.setString(5, arrayToString(defectFailures));
            statement.executeUpdate();
        } catch(SQLException e){
            e.printStackTrace();
        }
    }
    /*****
    ///// Text Conversion for Result Preparation /////
    *****/

    public static List<String> resultFailure(){
        List<String> result = new ArrayList<>();
        String sql = "SELECT * FROM simulation_runs ORDER BY id DESC LIMIT 3";
        try(Connection connection = DriverManager.getConnection(URL);
            Statement statement = connection.createStatement();
            ResultSet results = statement.executeQuery(sql)){
            while(results.next()){
                StringBuilder queries = new StringBuilder();
                queries.append("Board Type: ").append(results.getString("board_type")).append("\n");
                queries.append("Total PCBs: ").append(results.getInt("total_pcb")).append("\n");
                queries.append("Passed PCBs: ").append(results.getInt("passed_pcb")).append("\n");
                queries.append("Station Failures: ").append(results.getString("station_failures")).append("\n");
                queries.append("Defect Failures: ").append(results.getString("defect_failures")).append("\n");
                result.add(queries.toString());
            }
        } catch(SQLException e){
            e.printStackTrace();
        }
    }
}

```

```

        return result;
    }
    /*****
    ///// Simple Method for String Fmatting  /////
    *****/
    private static String arrayToString(int[] arr){
        StringBuilder queries = new StringBuilder();
        for(int i = 0; i< arr.length; i++){
            queries.append(arr[i]);
            if(i!= arr.length-1){
                queries.append(", ");
            }
        }
        return queries.toString();
    }
}

```

## Report Client with DB:

```

package pcb;
/*****
///// ReportClient.java  /////
*****/
import org.springframework.web.client.RestTemplate;

public class ReportClient {
    public static void main(String[] args) {
        String[] pcbTypes = {"test", "sensor", "gateway"};
        RestTemplate restTemplate = new RestTemplate();

        for (String type : pcbTypes) {
            String url = "http://localhost:8080/simulation?type=" + type;
            OutputReport report = restTemplate.getForObject(url, OutputReport.class);

            String reportText = report.prettyPrint(type + " Board", 1000);

            System.out.println(reportText.replace("<br/>", "n"));
            System.out.println("n");

            /*****
            ///// Integrate Database to REST API  /////
            *****/
            String urlR = "http://localhost:8080/results";
            String resultText = restTemplate.getForObject(urlR, String.class);
            System.out.println(resultText);
        }
    }
}
plugins {

```

```

id 'java'
id 'org.springframework.boot' version '2.7.0'
id 'io.spring.dependency-management' version '1.0.11.RELEASE'
id 'application'
}

sourceSets {
    main {
        resources {
            srcDirs = ['.']
            includes = ['beans.xml']
        }
    }
}

repositories {
    mavenCentral()
}

dependencies {
    implementation 'org.springframework.boot:spring-boot-starter-web:2.7.0'
    implementation 'com.fasterxml.jackson.core:jackson-databind:2.13.0'
    implementation 'org.xerial:sqlite-jdbc:3.36.0.3'
}

java {
    toolchain {
        languageVersion = JavaLanguageVersion.of(17)
    }
}

application {
    mainClass = 'pcb.ReportClient'
}

bootJar {
    archiveFileName = 'pcb.jar'
    mainClass = 'pcb.Application'
}

jar {
    enabled = true
}

```

```
archiveClassifier = "  
}
```

```
task reportClientJar(type: Jar) {  
    archiveBaseName = "pcb-report"  
    archiveClassifier = ""  
    archiveVersion = ""  
    destinationDirectory = file("$buildDir/libs")
```

```
manifest {  
    attributes 'Main-Class': 'pcb.ReportClient'  
}
```

```
duplicatesStrategy = DuplicatesStrategy.EXCLUDE
```

```
from {  
    configurations.runtimeClasspath.collect { it.isDirectory() ? it : zipTree(it) }  
}
```

```
from sourceSets.main.output.classesDirs  
}
```

```
build.dependsOn reportClientJar  
<!-- // https://www.geeksforgeeks.org/advance-java/spring-dependency-injection-with-example/  
// https://www.geeksforgeeks.org/java/spring-applicationcontext/ -->
```

```
<!-- /*****  
/////      beans.xml      /////  
/***** / -->
```

```
<?xml version="1.0" encoding="UTF-8"?>  
<beans xmlns="http://www.springframework.org/schema/beans"  
    xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"  
    xsi:schemaLocation="http://www.springframework.org/schema/beans  
        https://www.springframework.org/schema/beans/spring-beans.xsd">
```

```
<bean id="testBoard" class="pcb.TestBoard" />  
<bean id="sensorBoard" class="pcb.SensorBoard" />  
<bean id="gatewayBoard" class="pcb.GatewayBoard" />  
<!-- /*****
```

```
/////      Dependency Injection      /////  
/***** / -->  
<bean id="testSim" class="pcb.Simulation">  
    <constructor-arg ref="testBoard" />  
</bean>
```

```
<bean id="sensorSim" class="pcb.Simulation">
  <constructor-arg ref="sensorBoard" />
</bean>

<bean id="gatewaySim" class="pcb.Simulation">
  <constructor-arg ref="gatewayBoard" />
</bean>
</beans>
```

# Results:

## *Gateway Board DB and Output Results*

Board Type: Gateway Board

Total PCBs: 1000

Passed PCBs: 948

Station Failures: 2, 8, 4, 1, 3, 1, 2, 3

Defect Failures: 0, 5, 0, 3, 12, 0, 0, 8

PCB type: Gateway Board

PCBs run: 1000

Station Failures

Apply Solder Paste: 2

Place components: 8

Reflow Solder: 4

Optical Inspection: 1

Hand Soldering/Assembly: 3

Cleaning: 1

Depanelization: 2

Test (ICT or Flying Probe): 3

PCB Defect Failures

Apply Solder Paste: 0

Place components: 5

Reflow Solder: 0

Optical Inspection: 3

Hand Soldering/Assembly: 12

Cleaning: 0

Depanelization: 0

Test (ICT or Flying Probe): 8

Final Results

Total failed PCBs: 52

Total PCBs produced: 948



## *Sensor Board DB and Output Results*

Board Type: Sensor Board

Total PCBs: 1000

Passed PCBs: 978

Station Failures: 0, 3, 1, 4, 2, 2, 0, 1

Defect Failures: 0, 3, 0, 2, 1, 0, 0, 3

PCB type: Sensor Board

PCBs run: 1000

Station Failures

Apply Solder Paste: 0

Place components: 3

Reflow Solder: 1

Optical Inspection: 4

Hand Soldering/Assembly: 2

Cleaning: 2

Depanelization: 0

Test (ICT or Flying Probe): 1

PCB Defect Failures

Apply Solder Paste: 0

Place components: 3

Reflow Solder: 0

Optical Inspection: 2

Hand Soldering/Assembly: 1

Cleaning: 0

Depanelization: 0

Test (ICT or Flying Probe): 3

Final Results

Total failed PCBs: 22

Total PCBs produced: 978

## *Test Board DB and Output Results*

---

Board Type: Test Board

Total PCBs: 1000

Passed PCBs: 734

Station Failures: 1, 0, 3, 0, 4, 0, 1, 1

Defect Failures: 0, 55, 0, 87, 40, 0, 0, 74

PCB type: Test Board

PCBs run: 1000

Station Failures

Apply Solder Paste: 1

Place components: 0

Reflow Solder: 3

Optical Inspection: 0

Hand Soldering/Assembly: 4

Cleaning: 0

Depanelization: 1

Test (ICT or Flying Probe): 1

PCB Defect Failures

Apply Solder Paste: 0

Place components: 55

Reflow Solder: 0

Optical Inspection: 87

Hand Soldering/Assembly: 40

Cleaning: 0

Depanelization: 0

Test (ICT or Flying Probe): 74

Final Results

Total failed PCBs: 266

Total PCBs produced: 734