



NOTE: ALL QTY'S ARE TOTAL REQ'D FOR TOOL

UNSPECIFIED TOLERANCES SHOWN BELOW REF ISO 2768

UNSPECIFIED MACHINING DIMENSIONS:

ØK18 P120	± 0.5mm	ØK18 I220 UP30 40E	± 0.5mm
ØK18 Ø P120 E	± 0.5mm	ØK18 Ø I220 UP30 40E	± 0.5mm
ØK18 Ø P120 30	± 0.5mm	ØK18 Ø I220 200E	± 0.5mm
ØK18 Ø P120 120	± 0.5mm	ØK18 Ø I220 200E 40E	± 0.5mm

UNSPECIFIED NON-MACHINED DIMENSIONS:

ØK18 P120	± 0.5mm	ØK18 I220 UP30 40E	± 0.5mm
ØK18 Ø P120 E	± 0.5mm	ØK18 Ø I220 UP30 40E	± 0.5mm
ØK18 Ø P120 30	± 0.5mm	ØK18 Ø I220 200E	± 0.5mm
ØK18 Ø P120 120	± 0.5mm	ØK18 Ø I220 200E 40E	± 0.5mm

EXCEPT AS NOTED TOLERANCES SHALL BE:

± 0.02 BETWEEN DOWELS

± 0.1 TO SCREW HOLES, NON ACCUMULATIVE

[illegible]