Work Instruction

SA126

- 1. Select the proper tool for bending.
- 2. Mount the tool on 35 Ton Press Machine.
- 3. Place the piece properly on the gauge.
- 4. Adjust the machine parameters to attain the height as per required drawing.
- 5. Ensure first piece inspection by QA department.
- 6. In case of any problem kindly inform the supervisor/ Floor Manager.