

In the sugarcane fields

A highly coveted plant

From cane to sugar

Making rum

Bagasse, molasses, ethanol...

Sugarcane



Sugarcane is grown in more than a hundred countries. The sugar and rum markets have always been the preserve of pharmaceutical, chemical and energy firms. And its partners are therefore helping sugarcane value chains evolve and diversify.

Sugarcane is a giant tropical grass from the family Gramineae. It is processed to make sugar and rum. However, the plant also contains a wealth of molecules for the chemicals industry.

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Sugarcane, a giant grass full of sugar

Sugarcane originated in Papua New Guinea. It belongs to the Graminaceae family and to the botanical genus *Saccharum*. *S. officinarum*, known as "noble cane", *S. sinense*, and *S. barberi* —and three non-sugar-bearing species—*S. robustum* and *S. spontaneum*, creating hybrids between noble cane and the other species. The modern varieties are all derived from those crosses.



Canne à sucre © Cirad

From Papua New Guinea to the Mediterranean

Sugarcane originated on the island of Papua New Guinea in Oceania, Southeast Asia, southern China and the Indus basin. The Indians already knew how to extract cane sugar and sugar in the shape of crystallized loaves; sugar was a spice. In the 6th century BC, the Persians invaded India and took extraction to themselves for more than 1000 years. They developed sugarcane growing around the Mediterranean, as far as Andalusia, thanks to their mastery of farming techniques, notably irrigation. While the Arabo-Andalusian peoples became experts in sugar, for other European regions it took an interest in it.



people within the Pacific Ocean region, reaching a peak in the 18th century. It is thought that the history of sugar began... It is thought that 5000 years ago. Caravan traders travelled throughout the East and Asia Minor selling

sugarcane. They grew sugarcane in Mesopotamia and kept the secrets of sugar production after a battle against the Persians near Baghdad in 637 AD. They successfully resisted the Persians and spread sugar cultivation. It is thought that those regions really

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In the sugarcane fields

Sugarcane needs sunshine, water and heat. In areas without enough water, the fields are irrigated, like in Australia.

It is a perennial crop, which grows back after each harvest. After five or six "regrowths", the old plants are pulled out and cuttings from the stem are buried horizontally.



Canne à sucre © Cirad

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Champs de canne à sucre © Cirad

insects! As a result, mechanical methods are increasingly being used. A worker can cut between 3 and 5 tonnes of stems a day, while a mechanical harvester can cut up to 60 tonnes of stems an hour!

highly coveted plant

In very hot climates, for instance in **from cane to sugar**, the crop can be harvested 9 to 12 months after planting. **Making rum** & regrowth, while in other, cooler regions, such as the highlands of Hawaii, or South Africa, it takes 18 to 24 months.

transferred to the mill within two days, as their sugar content falls rapidly. Harvesting is therefore a crucial stage. It requires considerable organization in order to supply the factories that produce sugar, rum, ethanol fuel and other products.

In some regions, for instance in Réunion, sugarcane grows the quality of the landscape and its attractiveness to tourists advantages: it is effective against erosion; it fosters energy; sugar mill waste can be used to produce electricity and bio sorts of organic matter.



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A highly coveted plant

Sugarcane grows so exuberantly that numerous insects love it: stem borer caterpillars; leaf miner caterpillars; white plants, sugarcane is subject to diseases, caused by bacteria, fungi or viruses.



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Feuille de canne à sucre © Cirad

From cane to sugar

Extracting sucrose, the sugar found in the stems, consists in isolating it from the rest of the plant. On entering the plant, the sucrose is analysed. The stems are then crushed into rough fibre, using a hammer grinder.

To extract the juice, the fibres are simultaneously watered with hot water and pressed in a roller mill. The fibrous residue is used to fuel boilers to generate electricity.

In the sugarcane fields

Fiji disease, caused by a virus transmitted by a small sucking insect (*Perkinsiella saccharicida*) had been producing countries running scared until the 1960s. It causes elongated warts on the underside of the leaves; the leaves harden and dry out and the plant stops growing and eventually dies. The creation of quarantine facilities at from cane to sugar significantly reduced the spread of the disease.

Making rum

In Réunion, to control a chafer, the soils are treated with granules containing spores of *Beauveria brongniartii*, a parasite of the grubs. The chafers are caught and dipped in a spore solution; when they fly off, they spread the spores within the sugarcane plantings and now insects by



richogramma, is eggs in a moth rough sugarcane several tens of ammas per hectare sugarcane fields.



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Canne à sucre © Cirad

in the sugarcane fields as a fertilizer. The syrup is heated in a pan until it turns into "massecuite", containing a syrupy liquid, the liquor, from cane to sugar crystals. That massecuite is then heated another twice, alternated making rum stirring and centrifugation operations, so as to obtain as great a volume of sucrose crystals as possible. The crystals are then sent for drying. The first sugars obtained are various grades of brown sugar. White sugar is produced by refining brown sugar, which is re-melted, decolourized and filtered, before being crystallized and dried. The d in watertight bins. White sugar is the favourite type for both consumers and industrialists.



Récolte canne à sucre © Cirad

What is left after crystallization is molasses, a sugary liquid



stances, which can be sent to a distillery to make rum.

Making rum

For thousands of years, sugarcane growing has been associated with rum production. Rums are made by fermenting molasses, which produces "rum wine", or by fermenting cane juice, which gives "agricultural rum". The sugary wort is produced by diluting molasses or filtering cane juice.

Fermentation yeasts are multiplied in a mother tank and then transferred to a large tank where rum aromas are formed. This produces a cane wine which is then distilled to produce rums. In Guadeloupe, one tonne of sugarcane stems produces approximately 110 litres of rum.

Once fermentation is completed, the cane wine is transferred to stills, where it is heated to separate the alcohol from the water. The alcohol is then cooled and collected in condensers. The distiller's art consists in keeping the most volatile aroma molecules, also known as "heads", during the distillation process.

The distillation residue, known as vinasse, is a pollutant. It can be recycled as a fertilizer or as an energy source. In Guadeloupe, one tonne of sugarcane produces approximately 110 litres of vinasse.

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From cane to sugar

➤ Making rum

Bagasse, which is primarily made up of cellulose, hemicellulose and lignin, is a source of energy (it can be burnt), and of fodder for livestock. It is also a raw material for making paper, cardboards, thermal insulation, films and textiles. Molasses is used to feed animals, grow yeasts are produced acids.

➤ Bagasse, molasses, ethanol...

The sucrose undergoes a range of chemical processes to make ethers and esters, which in turn serve to make plasticizers, adhesives, cosmetics, varnishes, etc.

The ethanol obtained is used to make fuel ethanol for larger-scale production

Molasses can be used pure as a biofuel. In Brazil, more than half of the sugarcane crop is converted into ethanol. Cane varieties have been specially bred for ethanol production. The ideal solution is to produce ethanol directly from cellulose.



Transformation canne à sucre
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The French agricultural research and international cooperation organization working for the sustainable development of tropical and Mediterranean regions.

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