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|  | Phase I | Phase II |
| Samples number | 150 | 85(40 bad+45 good) |
| Max\_variance | False alarm 48 ARL:3.125 | False detection 5 |
| Wavelet\_T2 | False alarm 5 ARL:30 | False detection 1 |
| Change\_color Max\_variance | False alarm 35 ARL:4.28 | False detection 4 |
| Change\_color Wavelet\_T2 | False alarm 6 ARL:25 | False detection 2 |
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