Section 5 ELECTRICAL SAFETY

5.1 General Precautions

- (a) When power is not required to perform the task, lockout/ tagout procedures must be followed. Testing and troubleshooting may be done live, but repairs can only be done when system has been properly de-energized or circuits isolated.
- (b) THE FOLLOWING PERSONAL PROTECTIVE EQUIP-MENT SHALL BE WORN WHEN TROUBLESHOOTING LIVE ELECTRICAL CIRCUITS:
 - For arc-flash protection long-sleeved natural-fiber or FR-rated shirts and pants, long-sleeved FRrated coveralls or other company-approved arcflash-hazard protection
 - For arc-flash protection clean leather gloves when working with 240 volts or more
 - Nonconductive safety glasses
 - EH-rated footwear or rubber mats
 - For electric shock protection, rubber insulated gloves with leather protectors rated for the voltage present. When the danger from electric shock extends to arms as well, rated rubber insulating sleeves in addition to the gloves
- (c) Always use a circuit tester on each circuit before troubleshooting on it because all voltages can be dangerous. Contact with even low voltages can result in serious injury.
- (d) All circuits shall always be treated as LIVE unless tests prove otherwise.
- (e) Before troubleshooting any electrical circuits or apparatus, remove all jewelry, keyrings, cell phones, radios, pagers and other metal objects, etc.

- (f) Never troubleshoot circuits when standing or kneeling on metal, wet surfaces or in water.
- (g) When troubleshooting live circuits, take care to be safely isolated (i.e., rubber mats, isolated tools, EH rated shoes, etc.).
- (h) To prevent shocks, take precautions to:
 - Keep metal objects from touching or being exposed to any LIVE parts, moving machine parts or connections.
 - (2) Do not wear tool belts and do not carry tools in your pockets.
- Use only double-insulated rated tools when troubleshooting on circuits that may not be de-energized.
- While troubleshooting on MG Sets, elevator motors and solid-state motor drives, take extreme precaution, because the armature voltage present may be as high as 600 volts.
- (k) Exercise caution (Be cognizant and prepared to test other circuits that may be "LIVE") when troubleshooting on multi-car operations especially in group systems, which may have circuits that are LIVE. Even when the mainline disconnect switch is OFF, other circuits may be powered from other sources (group controls, cab lighting, etc.)
- (I) Always use fuse pullers to remove and install fuses. Fuses and fuse holders should be marked for proper size and type. Never use a higher amperage fuse, a fuse of a different type or bridge a fuse.
- (m) Use nonconductive flashlights.
- (n) Temporary wiring can be hazardous. All temporary wiring shall comply with the NEC and OSHA 1910.305. But when temporary wiring is used, locate wiring in such a manner that no one can trip over it. Take precautions to protect temporary wiring from sharp edges and mechanical damage and do not support it with nails or wires.

- (o) All 110-volt, 15- or 20-amp circuits shall be grounded, except temporary lighting circuits. Do not wire outlet receptacles into lighting circuits unless they are grounded.
- (p) Never troubleshoot on live circuits unless necessary to perform task. See Section 7 Lock-out/Tag-out.
- (g) Always replace covers on electrical equipment after troubleshooting is completed.
- DO NOT OPEN THE MAINLINE DISCONNECT (r) SWITCH COVER. If power is not being supplied to the elevator controller (e.g. open mainline fuses, etc.), advise the building owner to correct the condition. This is not the elevator company's responsibility

| (s) | Keep electric cabinet doors closed when system is energized, |
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| . , | whenever possible. |
| (t) | A ground fault circuit interrupter (GFCI) is required when using portable power tools and drop lights. GFCIs should be tested prior to each use. |
| 5.2 | 2 Meter Usage Safety Checklist |
| | Use Category III multimeters. |
| | Follow the manufacturer's safety procedures for the meter used. |
| П | Be certain the meter is in good operating condition. Notify |
| _ | your supervisor immediately if the meter is damaged. |
| | The meter used must meet accepted safety standards for |
| | the environment it will be used in. |
| | Use a meter with fused current inputs and be sure to check the fuses before taking measurements. |
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| | surements. If damaged, replace them before proceeding. |
| | Use the meter to check continuity of the test leads. |
| | Use only test leads that have shrouded connectors and fin- |
| | ger guards. |
| | Use only meters with recessed input jacks. |
| | Select the proper function and range for your measurement |
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| _ _ | Be aware of high-current and high-voltage situations and use the appropriate equipment, such as high-voltage probes and high-current clamps. Always disconnect the "hot" (red) test lead first. Use a meter that has overload protection on the ohm function. When measuring current without a current clamp, turn the power off before connecting into the circuit. | |
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| 5.3 Energized Circuit Troubleshooting Checklist | | |
| Work on de-energized circuits and use lockout/tagout procedures whenever possible. | | |
| | On live circuits, use personal protective equipment (PPE). Use insulated tools. Wear nonconductive safety glasses or a face shield. Wear rubber insulated gloves with leather protectors rated for the voltage present. Where danger from electric shock extends to arms wear rated rubber sleeves in addition to gloves. Remove watches, jewelry or other metal objects. Stand on an insulated mat or use safety shoes with electrically rated soles. Wear long-sleeved natural-fiber or FR-rated shirts and pants, long-sleeved FR-rated coveralls or other company-approved arc-flash-hazard protection. (Check with your company procedures for specific uniform requirements.) | |
| | When taking measurements on live circuits: Hook on the ground clip first, and then make contact with the hot lead. Remove the hot lead first and the ground lead last. Hang or rest the meter if possible. Try to avoid holding it in your hands to minimize personal exposure to the effects of transients. | |

| Use the three-point test method, especially when checking to see if a circuit is dead. First, test a known live circuit. |
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| Second, test the target circuit. Third, test the live circuit |
| again. This verifies that your meter worked properly before |
| and after the measurement. |
| Use the old electrician's trick of keeping one hand in your |
| pocket. This lessens the chance of a closed circuit across |
| your chest and through your heart. |
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